# Welcome To Computer Science HUB



## Radiation

- Radiation is the emission of energy from matter in the form of rays or high-speed particles.
- Broadly, radiation can be characterized as being of two primary classes:
- 1)Electromagnetic radiation, which can be thought of as emission of pure energy. Examples of electromagnetic radiation include radio waves, cosmic radiation (sunlight), or X-rays.
- •2)Particle radiation, which involves the emission of fast-moving particles that have both energy and mass associated with its release. This form of radiation many include alpha particles, beta particles, or neutrons, for example.



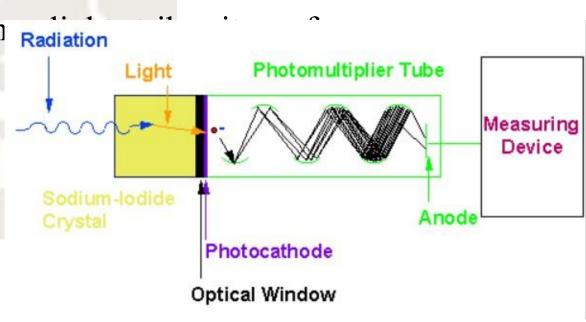
# **Radiation Sensors**

- Radiation Sensors or Radiation Detectors or particles detector are devices that can sense and measure radiation.
- It measures the ionization of many types of radiation like beta radiation, gamma radiation, and alpha radiation.
- The radiation detector is an instrument used to detect or to identify high-energy particles such as those produced by nuclear decay, cosmic radiation, or reactions in particle acceleration.
- Depending on the specific needs of the device, common Types of Radiation Sensors are
- Gas-filled radiation detectors.
- Scintillation radiation detectors.
- Solid-state radiation detector.



# **Scintillation detectors**

- The basic principle behind this instrument is the use of a special material that glows or "scintillates" when radiation interacts with it.
- The most common type of material is a type of salt called sodium-iodide.
- The light produces from the scintillation process is reflected through a clear window where it interacts with a device called a photomultiplier tube.
- The first part of the photomultiplier tube is made of a photocathode.
- The photocathode produces electrons wh
- These electrons pulled towards a series of plates called anode through the application of a positive high voltage.

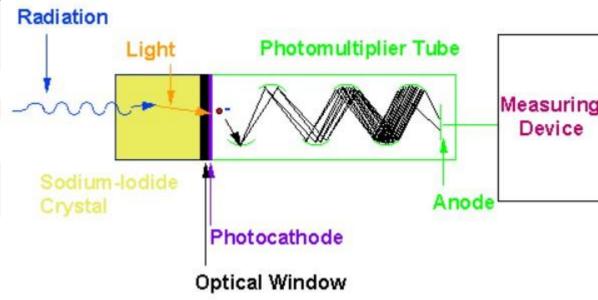


# **Scintillation detectors**

- When an electron from the photocathode hits the first anode, several electrons are produced for each initial electron hitting its surface.
- This "bunch" of electrons is pulled toward the next anode, where more electron's multiplication takes place.
- The sequence continues until the last anode is reached, where the electron pulse is now millions of times larger than it was at the beginning of the tube.
- At this point, the electrons are collected by an anode at the end of the tube forming an

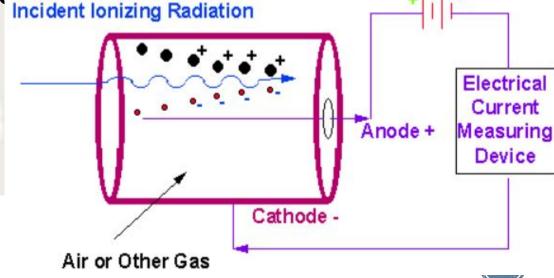
electronic pulse.

• The pulse is then detected and displayed by the instrument.



# Gas filled ionization detector

- When the gas in the detector comes in contact with radiation, it reacts, with the gas becoming ionized and the resulting electronic charge is measured by a meter.
- The instrument works on the principle that as the radiation passes through air or a specific gas, ionization of the molecules in the air occurs.
- When a high voltage is placed between two areas of the gas-filled space, the positive ions will be attracted to the negative side of the detector (the cathode) and the free electrons will travel to the positive side incident lonizing Radiation
- These charges are collected by the anode and cathode which then form a very small current in the wires from the cathode and anode, the small current has displayed a signal.
- The more radiation enters the chamber, the more current is displayed by the instrument.



# Gas filled ionization detector

The different types of gas-filled detectors are

- Ionization chambers
- Proportional counters
- •Geiger-Mueller (G-M) tubes



# Solid state detector

- Solid state detector, also known as Semiconductor Radiation Detector is a radiation detector in which the detecting medium is a solid state detector (semiconductor) material such as a silicon or germanium crystal.
- •As a beam of ionizing radiation passes through the device, it creates a p-n junction, which generates a current pulse.
- A semiconductor device like silicon contains two materials, n-type and p-type.
- The n-type semiconductor material has electrons as majority carriers and the p-type has holes(positively charged) as majority carriers.
- When these two are joined, electrons from the n-region migrate to the p-region creating a depletion region between them.
- When radiation hits the depletion region, free electron-hole pairs are created.
- These charge carriers travel within the detector and the current pulse

# Resistance Temperature Detectors [RTD] Thermal sensors

A12- Sensors and Transducers

# **Unit II [16 T]**

- Thermal sensors: Resistance change type: RTD materials, types, working principle
- Thermistor- materials, working principle
- Thermo emf sensors: Thermocouple Principle and types
- IR Radiation sensors: Principle and types



# Thermal sensors

- It is an electronic device that measures the temperature of its environment and converts the input data into electronic data to record, monitor, or signal temperature changes.
- There are two basic types of temperature sensing:
- Contact temperature sensing requires the sensor to be in direct physical contact with the media or object being sensed.
- It can be used to monitor the temperature of solids, liquids or gases over an extremely wide temperature range.
- Non-contact measurement uses radiation to detect temperature changes..
- There are a wide variety of temperature sensors on the market today, including Thermocouples, Resistance Temperature Detectors (RTDs), Thermistors, Infrared, and Semiconductor Sensors.



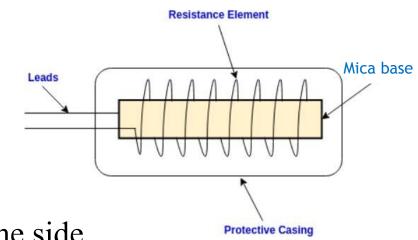
# **Resistance Temperature Detectors [RTD]**

- A Resistance Temperature Detector (also known as a Resistance Thermometer or RTD) is an electronic device used to determine the temperature by measuring the resistance of a mechanical wire.
- This wire is referred to as a temperature sensor whose resistance varies with temperature.
- When the temperature changes resistance of a conductor changes. This property is used to measure temperature in RTD
- If we want to measure temperature with high accuracy, an RTD is the ideal solution, as it has good linear characteristics over a wide range of temperatures.
- Resistance thermometers are often used in applications that call for the measurement of very high temperatures



# Structure

- The resistance temperature detector is constructed by wounding the resistance wire on a mica base.
- The wire is wound like a helical coil on the support to reduce the inductance effect



- Both terminals of the wire are brought out of the pipe at the same side.
- The coil is protected by a stainless steel case
- Copper, Nickel and Platinum are the most used RTD materials.
- These metals have positive temperature co-efficient and possess poor thermal sensitivity.
  Also, the resistance-temperature characteristics of these materials are approximately linear.
- Mostly, platinum is used in resistance thermometer.
- The platinum has high stability, and it can withstand high temperature



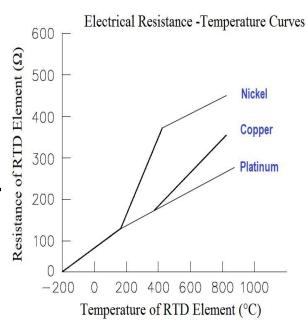
# **Working Principle**

- The RTD device works on the principle that the resistance of a conductor changes due to a change in temperature.
- resistance  $R = \rho 1/a$
- Where, R = Resistance of the wire, $\rho = Resistivity$  of the material, l = length of wire,a = cross-sectional area of the wire
- Resistivity ρ depends on the type of material as well as its temperature.
- Since the length & the area of the wire remains constant throughout RTD operation, the resistance becomes the function of only temperature.
- Therefore the resistance of a metal at a given temperature 't' is given by
- $Rt = Ro (1 + \alpha t)$
- Where Rt = Resistance at temperature t, Ro = Resistance at a reference temperature
- $\alpha$  = coefficient of temperature
- The resistance value depends on  $\alpha$ , the coefficient of temperature.
- It is different for different metals. Therefore such metals are best suited for the RTD element that has the highest  $\alpha$  value.



# Types of Material used in RTD Construction

- The RTD element consists of a pure metal whose electrical resistance is directly proportional to the change in temperature
- The resistance is converted into a voltage signal that represents the proportional temperature value.
- Almost every conductor shows a change in resistance as its temperature changes.
- However, they are not that significant due to their low temperature coefficient.
- But there are certain metals that show properties that offer best performance and linear characteristics.
- They must possess the following characteristics to be used as an RTD element.
- It must have high temperature coefficient to provide high resistance change per degree of temperature.
- It must have a linear relationship between temperature and resistance.
- It must provide repeatability i.e. its resistance must not change for the same temperature over a span of time.
- It must be durable.
- It must be able to withstand the temperature that is being measured.



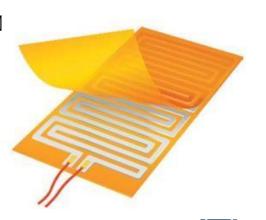
# **Types of RTDs based on Construction**

# Thin film RTD

- Thin film RTD element is made by depositing a thin layer of the temperature sensitive material such as nickel, platinum & copper on the insulating substrate.
- The material is carved into a pattern to meet the required temperature.
- The terminals are then attached to the element & a protective sheath covers the element to protect it.
- The thin-film RTD has wide applications in automobiles, medical therefore process plant instrumentation

### **ADVANTAGES:**

- 1. Fast response
- 2. Accurate temperature sensitivity [Temp rages between -0.12% to +0.12%]



### **Types of RTDs based on Construction**

### Wire wound RTD

- The element of wire wound RTD is made of a helical coil. It is the most commonly used design type.
- The wire wound element can be constructed in two types.
- The most common design type is that the wound element is packaged inside the insulating as well as the protective sheath. The insulating material ceramic is used.
- The other type has the element wound around an insulating core with an additional insulating material used for covering the element. This structure is used for special purpose applications.



Platinum Wire

Wire-Wound RTD Element

# **Advantages**

- It can operate at a wide range of temperatures.
- Its readings are consistent and highly repeatable at high temperature.
- They are resistant to corrosion & best for extreme environments.
- It has more linear characteristics.
- It has excellent accuracy over a wide range of temperatures.
- It is stable & has a longer life span at high temperature measurement.
- The RTD is constructed, installed, and replaced easily.
- It can measure differential temperature.

# **Disadvantages**

- It requires a current source.
- Its accuracy depends on the battery's health.
- Heat is generated in the element (self-heating) which inflicts error in the measurement thus affecting the accuracy.
- It has a large size, therefore, unable to sense temperature at small points.
- It is affected by physical shock and vibration.
- It has a limited temperature operating range as compared to thermocouple.
- It has a higher initial cost as compared to thermocouple.
- It has complex operating circuitry or signal conditioning unit.
- It requires an external circuit to operate such as a bridge circuit with a power supply.
- It has low sensitivity & slower response time.

# **Applications**

- It is used in applications where temperature control is important.
- It is used in remote areas where it is difficult to get access.
- It is used to measure the temperature of the engine & the air intake in automotive.
- In different industrial processes such as food handling and manufacturing, it is used to monitor the temperature.
- In different power electronics, medical & military electronics use RTD.
- It is also used in multiple communication and instrumentation for temperature measurement.



# Thermal Resistor [Thermistor]





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# Thermals Rus

- A thermistor (or thermal resistor) is defined as a type of resistor whose electrical resistance varies with changes in temperature.
- Although all resistors' resistance will fluctuate slightly with temperature, a thermistor is particularly sensitive to temperature changes
- Thermistors are an accurate, cheap, and robust way to measure temperature.
- Commonly used circuit symbol is



# Construction

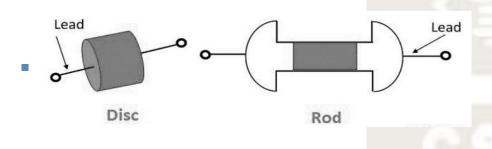
- To make a thermistor, two or more semiconductor powders made of metallic oxides ike manganese, cobalt, nickel, cobalt, copper, iron, uranium, etc are mixed with a binder to form a slurry.
- Small drops of this slurry are formed over the lead wires.
- For drying purposes, they are put it into a sintering furnace.
- During this process, the slurry will shrink onto the lead wires to make an electrical connection.
- This processed metallic oxide is sealed by putting a glass coating on it. This glass coating gives a waterproof property to the thermistors helping to improve their stability.
- They are available in the form of the bead, rod and disc



# Construction

• The bead form of the thermistor is smallest in shape with a diameter from 0.15 millimeters to 1.5 millimeters, and it is enclosed inside the solid glass rod to form probes Leads 0.15 mm

• The disc shape is made by pressing material under high pressure with diameter range from 2.5 mm to 25mm.



# Working Principle of Thermistors

- The thermistor works on the simple principle of change in resistance due to a change in temperature.
- When the ambient temperature changes the thermistor starts self-heating its elements.
- Its resistance value is changed with respect to this change in temperature.
- This change depends on the type of thermistor used.

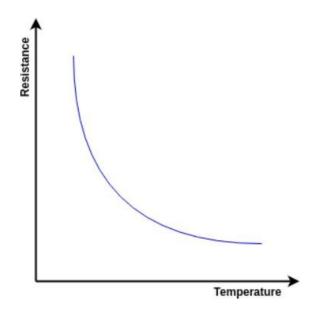
# **TYPES**

- There are two types of thermistors:
  - Negative Temperature Coefficient (NTC) Thermistor
  - Positive Temperature Coefficient (PTC) Thermistor

# •NTC

- They are ceramic semiconductors that have a high Negative Temperature Coefficient of resistance.
- The resistance of an NTC will decrease with increasing temperature in a non-linear manner.
- These are the most common type of thermistor
- The resistance of the negative temperature coefficient thermistor is very large due to which it detects the small variation

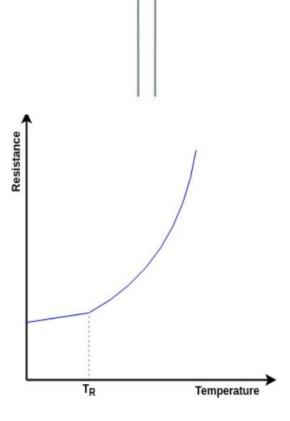






# -PTC Type

- •PTC thermistors are Positive Temperature Coefficient resistors and are made of polycrystalline ceramic materials.
- The resistance of a PTC will increase with increasing temperature in a non-linear manner.
- The PTC thermistor shows only a small change of resistance with temperature until the switching point(TR) is reached.
- Although PTC thermistors are not as common as NTC thermistors, they are frequently used as a form of circuit protection.
- Similar to the function of fuses, PTC thermistors can act as current-limiting device.





# Pros & Cons of thermistors

# Pros

- The thermistor is compact, long durable and less expensive.
- The properly aged thermistor has good stability.
- Fast response.
- Cons
- Limited Temperature range.
- Resistance to temperature ratio correlation is non-linear.
- An inaccurate measurement may be obtained due to the self-heating effect.
- •Fragile.



# **Applications of thermistors**

- NTC Thermistor Application
- Digital Thermostats.
- Thermometers.
- Battery pack temperature monitors.
- In-rush-current limiting devices
- PTC Thermistor Application
- Over-current protection
- In-rush-current protection



# Thermocouple





A12-Sensors and Transducers

# **Thermocouple**

- A thermocouple is an active transducer that measures temperature
- It is used for measuring the temperature at one particular point.
- In other words, it is a type of sensor used for measuring the temperature in the form of an electric current or the EMF.
- A thermocouple can measure a wide range of temperatures.
- It is a simple, robust, and cost-effective temperature sensor used in various industrial applications, home, office, and commercial applications.

# **Working Principle**

- The thermocouple works on the principle of seebeck effect.
- Thomas Johan Seebeck discovered that temperature difference(thermal energy) can produce electrical energy.
- In a thermocouple, two conductors of different type of metals are connected forming two common junctions.
- When these two junctions are exposed to two different temperatures, a net thermal emf is produced.
- The value also depends on the materials used and is proportional to the temperature difference between hot and cold junctions.
- The output of a thermocouple can be measured directly by a millivoltmeter.
- It can be also measured with the help of a dc potentiometer or using amplifiers with an output device.



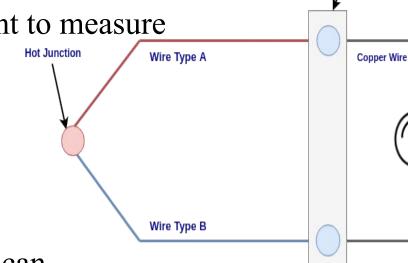
# Construction

• A thermocouple consists of two different types of metals joined together at one end

• The junction is placed on the element or surface where we want to measure

the temperature. This junction is known as a hot junction.

• And the second end of the plate is kept at a lower temperature (room temperature). This junction is known as cold junction or reference junction



- When the hot junction is heated or cooled, a voltage created can be correlated back to the temperature.
- According to the Seebeck effect, the temperature difference between the two different metals induces the potential differences between two points of the thermocouple plates.
- If the circuit is closed, a very small amount of current will flow through the circuit. A voltmeter is connected in the circuit. The voltage measured by the voltmeter is a function of a temperature difference between two junctions.



**Cold Junction** 

# **Types of Thermocouples**

- According to different types of combinations of alloys, the thermocouples are available in different types.
- The type of thermocouple is chosen according to the application, cost,

TYPE	nilability, stability, chemical proper POSITIVE LEAD	rties, output, and temperature NEGATIVE LEAD	ranges TEMPERATURE RANGE
R	Platinum-Rhodium (87% Pt,13% Rh)	Platinum	0 - 1500 oC
S	Platinum-Rhodium (90% Pt, 10% Rh)	Platinum	0 - 1500 oC
K	Chromel (90%Ni, 10% Cr)	Alumel (Ni94Al2Mn3Si)	-200 – 1300 oC
Е	Chromel (90%Ni, 10% Cr)	Constantan (57% Cu, 43% Ni)	-200 – 1000 oC
Т	Copper	Constantan (57% Cu, 43% Ni)	-200 - 350 oC
J	Iron	Constantan (57% Cu, 43% Ni)	-150 - 750 oC



# **Pros & Cons**

- Pros
- Cheaper than resistance thermometers.
- Can measure rapid changes in temperature.
- Wide temperature range.
- Offers good reproducibility.
- Fast response time
- Convenient for measuring the temperature at one particular point.
- Cons
- Lower accuracy.
- The induced emf-temperature characteristics are non-linear.
- Signal amplification is required in many applications.



# **Applications**

- It is used to monitor the temperature in the steel and iron industries.
- It is used in the temperature sensors in thermostats to measure the temperature of the office, showrooms, and homes.
- The thermocouple is used to detect the pilot flame in the appliances that are used to generate heat from gas like a water heater.
- To test the current capacity, it is installed to monitor the temperature while testing the thermal stability of switchgear equipment.
- The number of thermocouples is installed in the chemical production plant and petroleum refineries to measure and monitor temperature at different stages of the plant.



# Thank You!!

