# 1 Introduction

The Dona Pattal Initiative is an ongoing project in Puranpur village focused on creating eco-friendly disposable plates. Traditionally, Dona Pattal plates are coated with plastic, which is not easily degradable and contributes to environmental pollution. To address this issue, I propose using bioplastic for laminating the paper plates, offering a more sustainable alternative that is environmentally friendly.

# 2 Literature Review

I found a method for preparing bioplastic in a research paper, which outlines that bioplastic can be made using cornstarch, vinegar, glycerin, and water. This combination of ingredients allows for the creation of a sustainable material suitable for disposable plates.

# 3 Methodology

To make bioplastic for laminating paper plates, start by gathering the necessary ingredients and tools. You will need 1 teaspoon of cornstarch, 1 teaspoon of vinegar, 1 teaspoon of glycerin, and 4 teaspoons of water.

Begin by combining all the ingredients in the pot, stirring until the mixture becomes smooth and milky white. Next, place the pot on medium-low heat and continue stirring as the mixture heats up. Over the course of 10-15 minutes, the mixture will begin to thicken and turn translucent. Be cautious to avoid overheating, as this may cause lumps to form.

Once the mixture reaches a thick and translucent consistency, remove it from the heat and allow it to cool slightly. Spread the mixture onto a piece of paper. If you want to mold it into a specific shape, do so while it's still warm.

Finally, leave the bioplastic to dry in a cool, dry place for at least two days. The drying time will depend on the thickness of the plastic, with thinner pieces drying faster. Once fully hardened, the bioplastic is ready for use.

#### 4 Results

The bioplastic was successfully produced using the outlined method. The final product had a translucent appearance, although it was not as transparent as expected. This could be attributed to insufficient heating during the preparation process, which may have affected the clarity. Additionally, while the tensile strength of the bioplastic was noticeably lower compared to conventional plastics, it demonstrated effective waterproof properties, as no water was able to pass through the material. This result suggests that the bioplastic is functional for lamination purposes but may require further optimization to improve its strength and clarity.



**Bioplastic** 

## 5 Discussion

### 5.1 Challenges Faced

One of the main challenges encountered was that the bioplastic began to dissolve when exposed to water for an extended period. The exact cause of this issue is unclear, but it is likely related to insufficient heating during the preparation process. Proper heating is essential for ensuring that the starch fully gelatinizes and effectively bonds with the other ingredients, which enhances the material's water resistance. Insufficient heating may have resulted in a weaker structure, contributing to the dissolving effect observed during testing. Additionally, I did not assess the thermal stability of the bioplastic, which leaves uncertainty about its performance under varying temperature conditions.

# 6 Conclusion

The bioplastic was successfully created using cornflour, vinegar, glycerin, and water, yielding a translucent and waterproof material. However, its tensile strength was lower than that of conventional plastics, and prolonged exposure to water caused it to dissolve, likely due to insufficient heating. Additionally, the thermal stability was not tested, raising questions about its performance under varying temperatures.

Despite these challenges, the experiment highlights the potential of bioplastics as a sustainable alternative. Future work should focus on optimizing the preparation method and testing thermal stability to improve durability and overall suitability for practical applications.

#### 7 References

https://www.bing.com/ck/a?!&&p=0f721ae86116f37127b2e2eed2ee285b095f8edce37d890641277 e5c76995cadJmltdHM9MTcyNjc5MDQwMCZpbnNpZD01Mjlx&ptn=3&ver=2&hsh=4&fclid=2dd304d1 -5f57-6c7b-1075-

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