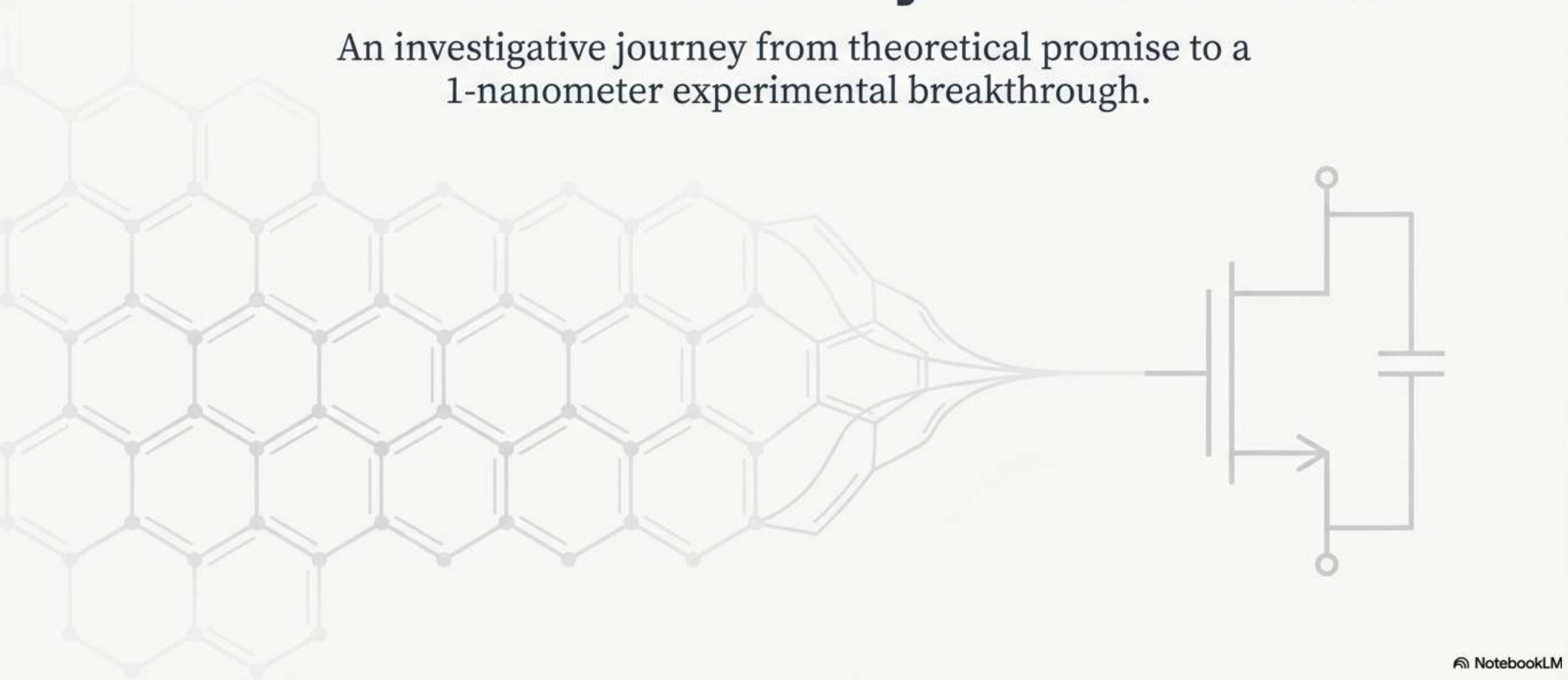


Beyond Silicon: Unlocking Sub-5nm Transistors with 2D Layered Materials

An investigative journey from theoretical promise to a
1-nanometer experimental breakthrough.



The semiconductor industry is approaching a fundamental scaling wall

Today's state-of-the-art transistors have a gate length of approximately 15 nanometers.

- The industry roadmap requires scaling to gate lengths below 5 nanometers to continue performance gains.

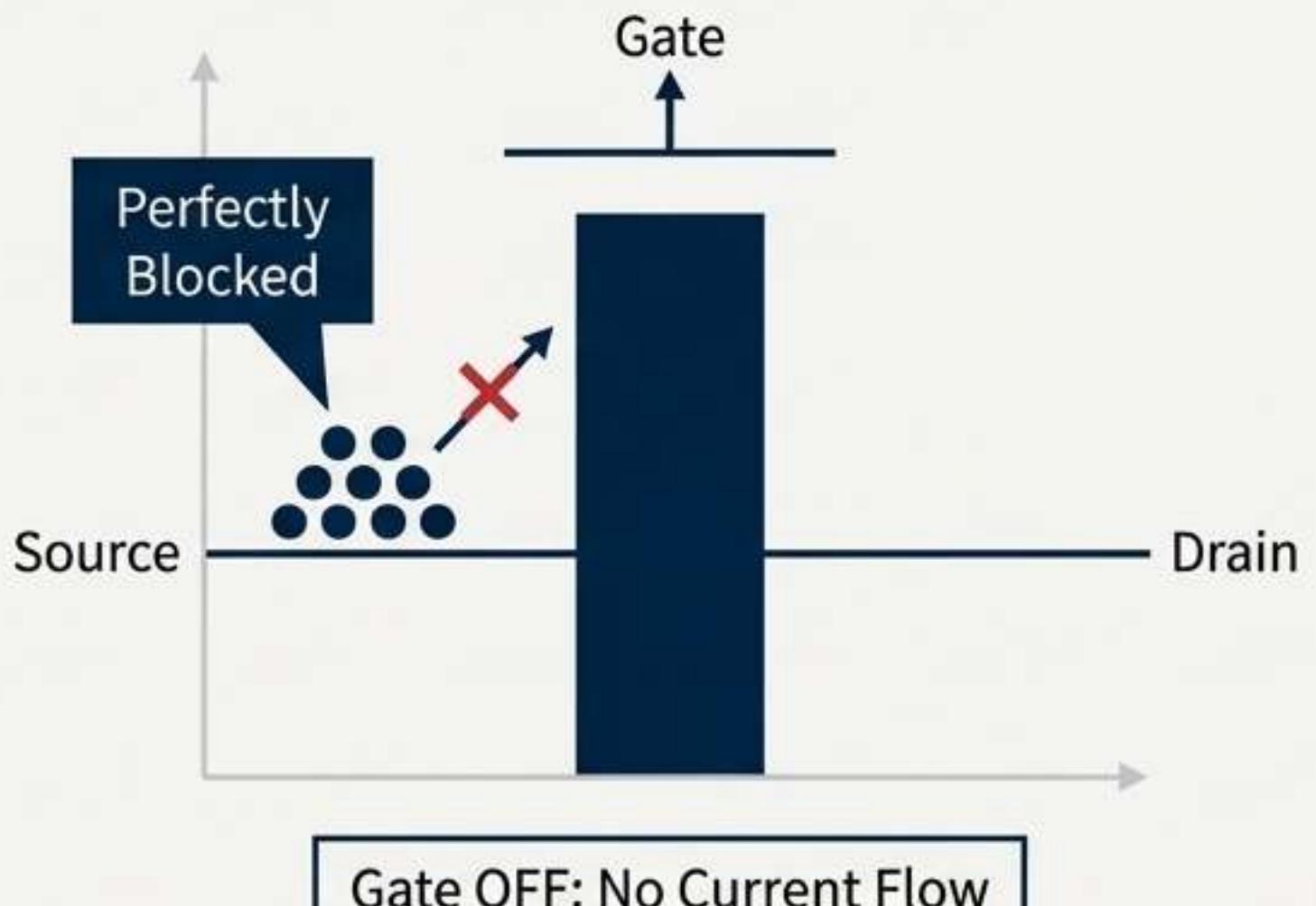
- A primary physical barrier prevents this scaling in conventional silicon-based transistors.



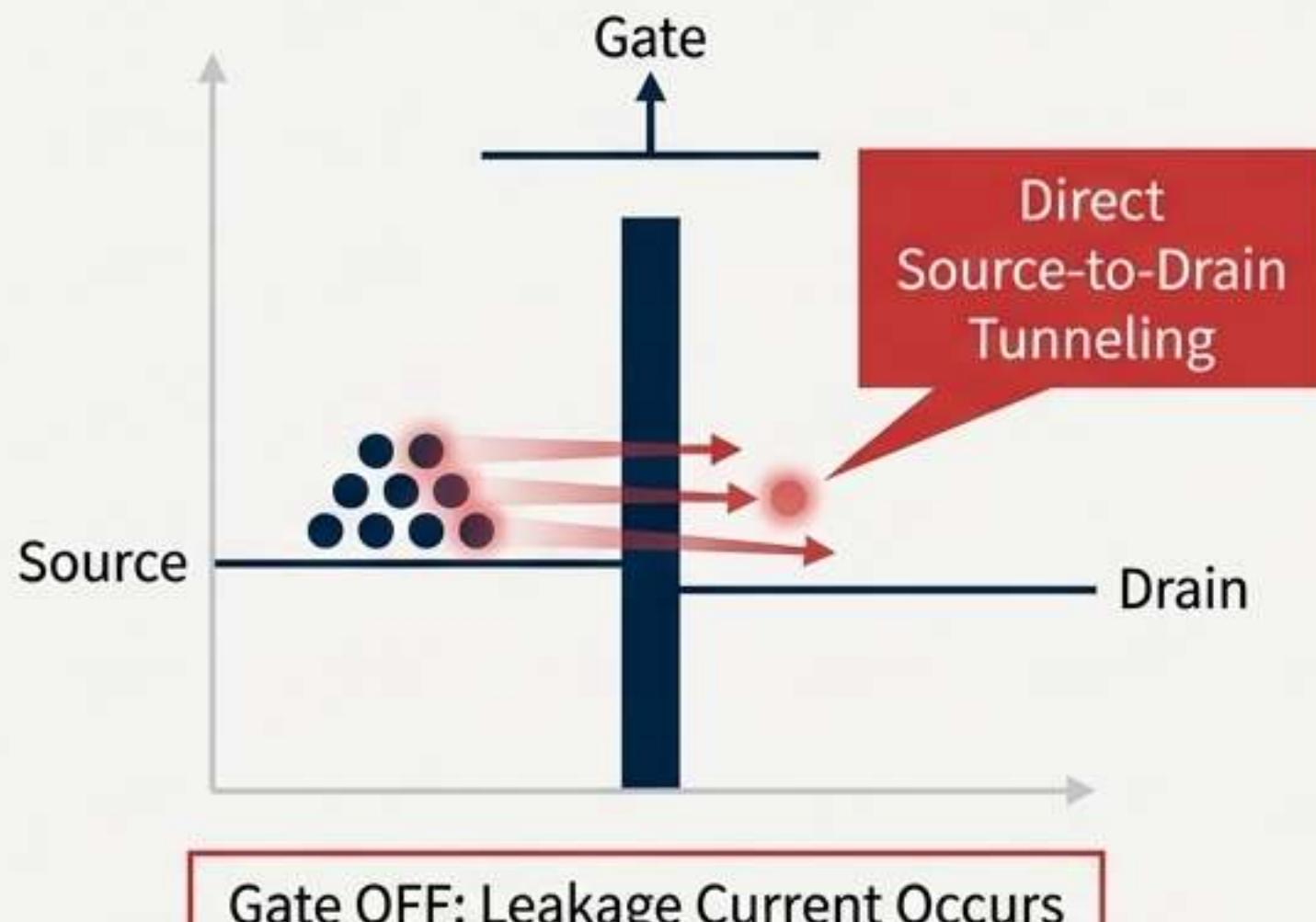
At short gate lengths, direct quantum tunneling creates a ‘leaky’ transistor.

Ideally, a transistor acts as a perfect switch: current flows only when the gate allows it to pass “above the barrier.” In very short gate length devices, electrons begin to flow *through* the barrier even when the transistor is “off.” This leakage current fundamentally prevents effective switching and limits further gate length scaling.

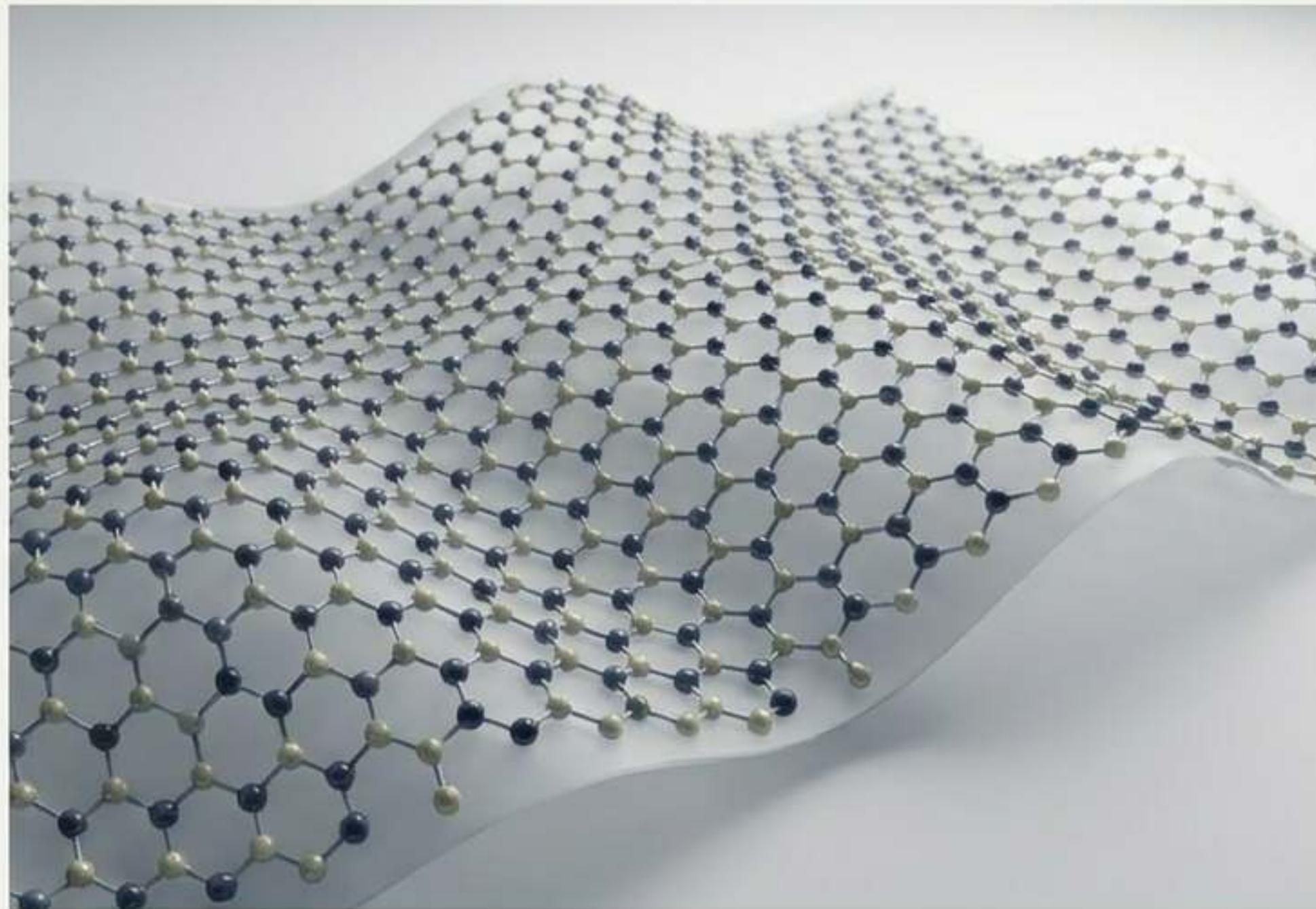
Ideal Switch
Long-gate transistor, OFF



Tunneling Leakage
Sub-5nm gate length transistor, OFF



2D layered materials offer a theoretical solution to the tunneling problem.



We are exploring two-dimensional semiconductors like Molybdenum Disulfide (MoS₂) for their unique properties that are ideally suited for ultra-short gate length devices.

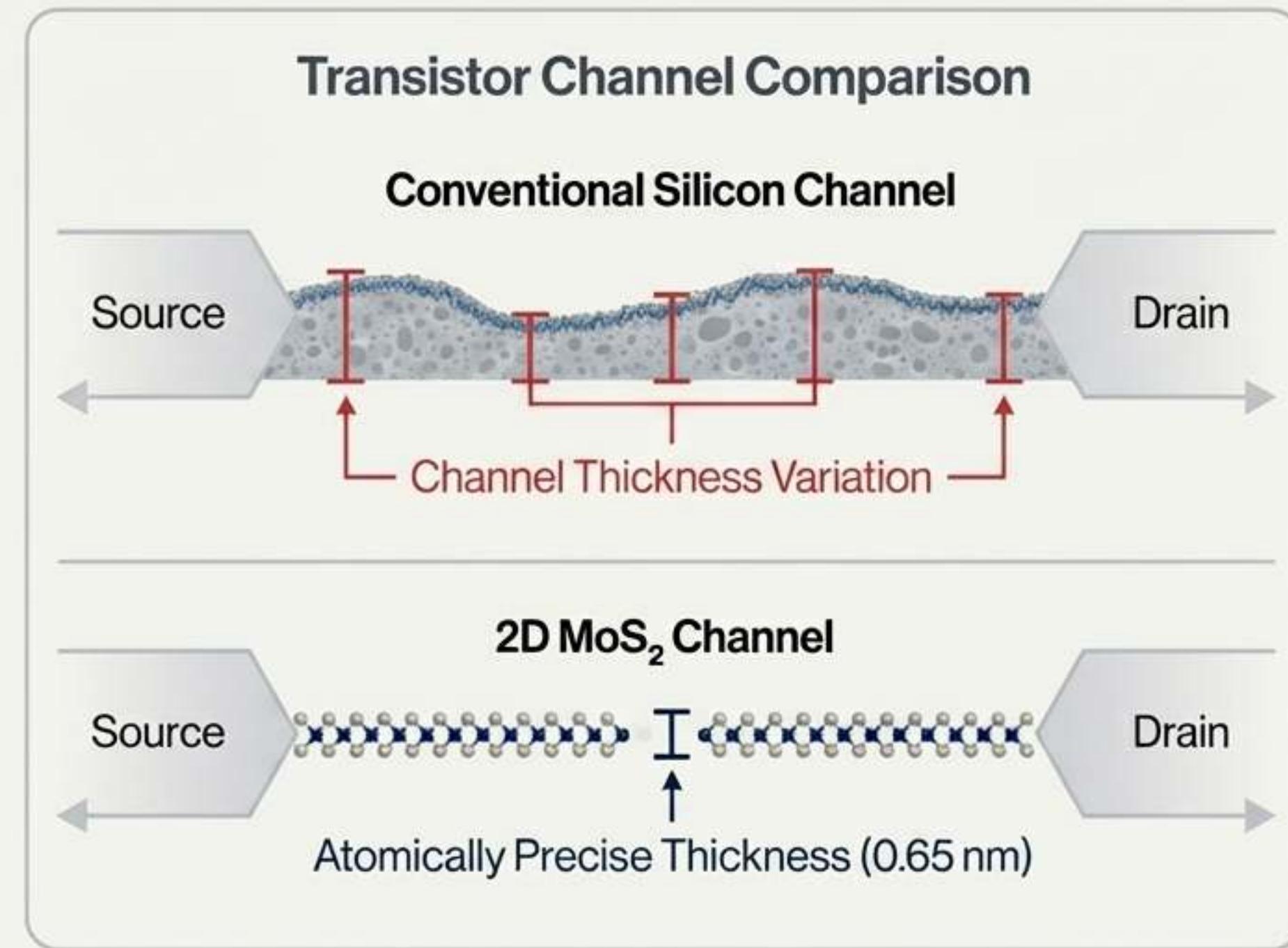
Key Properties to be Explored:

1. Atomic-scale thickness and precision.
2. Higher carrier effective mass.
3. Tunable electronic properties.

Property 1: Atomic precision can eliminate a major source of transistor variability.

- A single layer of MoS₂ is precisely 0.65 nanometers thick.
- It's possible to grow or deposit this single layer with atomic precision across an entire wafer.
- Channel thickness is a significant contributor to variability in conventional transistors.
- By using an atomically precise channel, this component of variability can be drastically reduced.

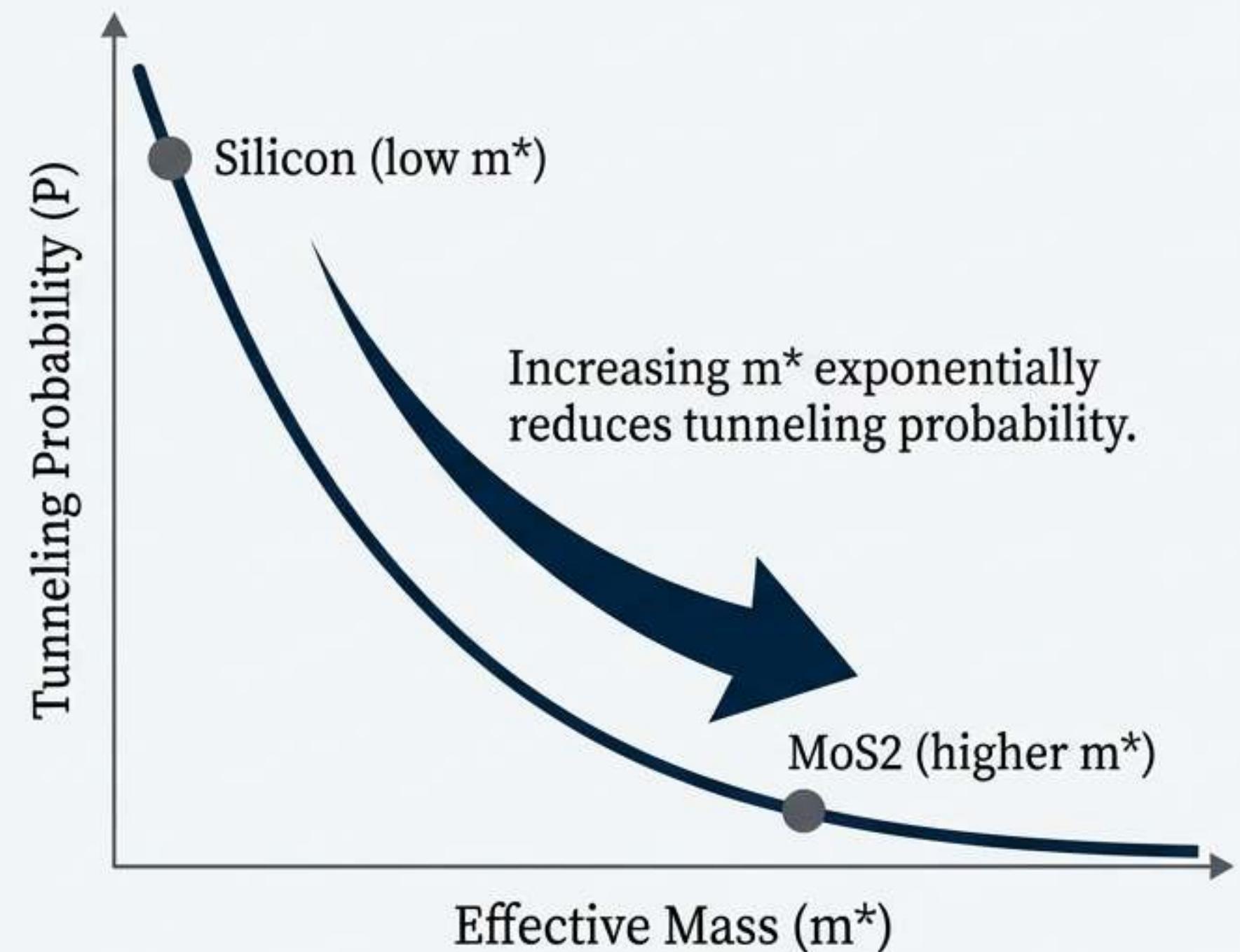
Atomic precision is key to reliable device performance.



Property 2: A higher effective mass physically suppresses electron tunneling.

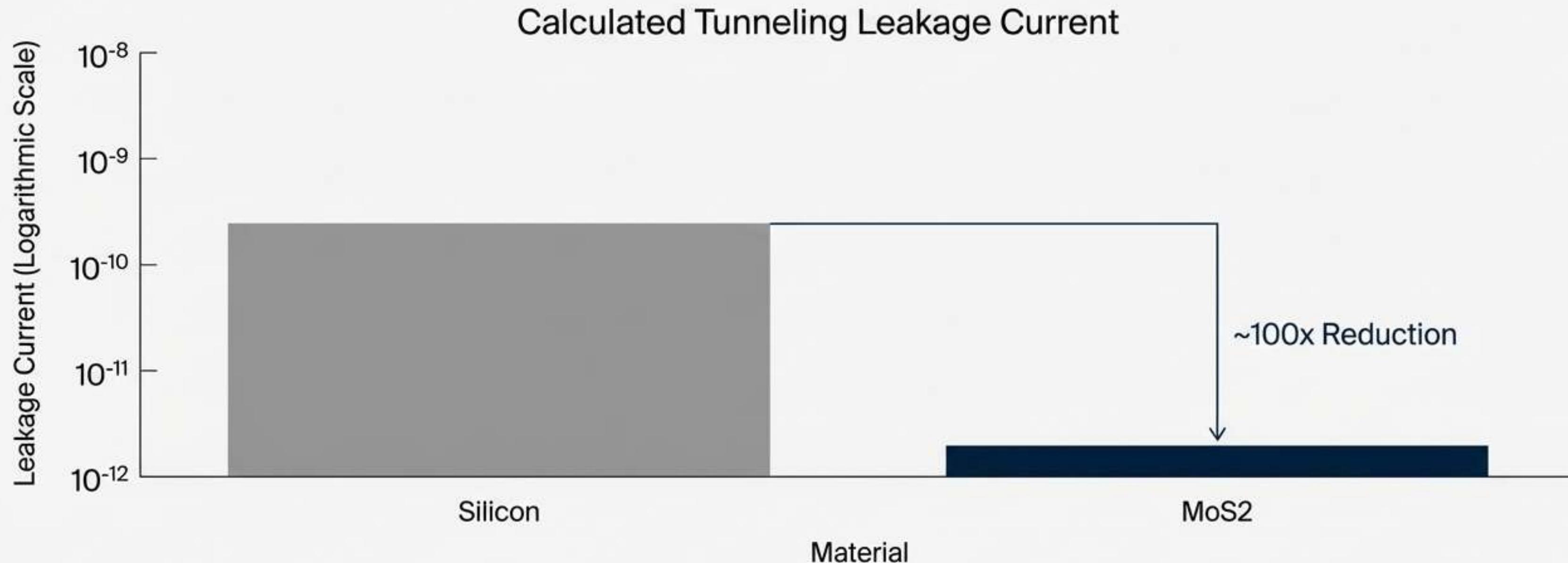
One of the most effective ways to reduce direct source-to-drain tunneling is to increase the effective mass of the charge carriers.

2D semiconductors like MoS₂ naturally possess a slightly higher effective mass compared to silicon. This intrinsic property makes it harder for electrons to tunnel through the gate barrier, directly reducing leakage current.



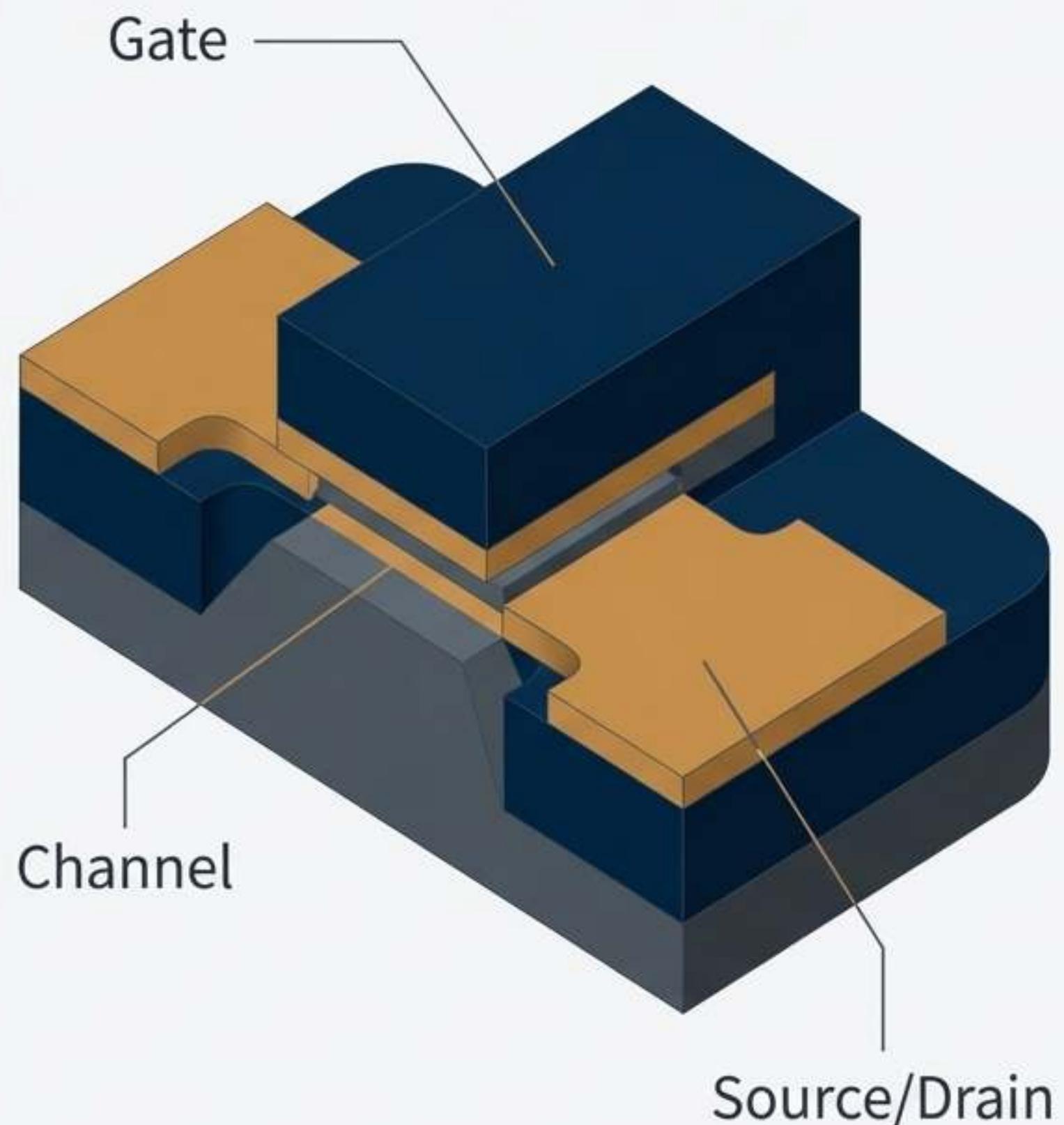
Calculations confirm MoS₂ can reduce leakage by several orders of magnitude.

“If we compute the direct source-to-drain tunneling for MoS₂, we see a couple of orders of reduction in the direct source leakage component.”

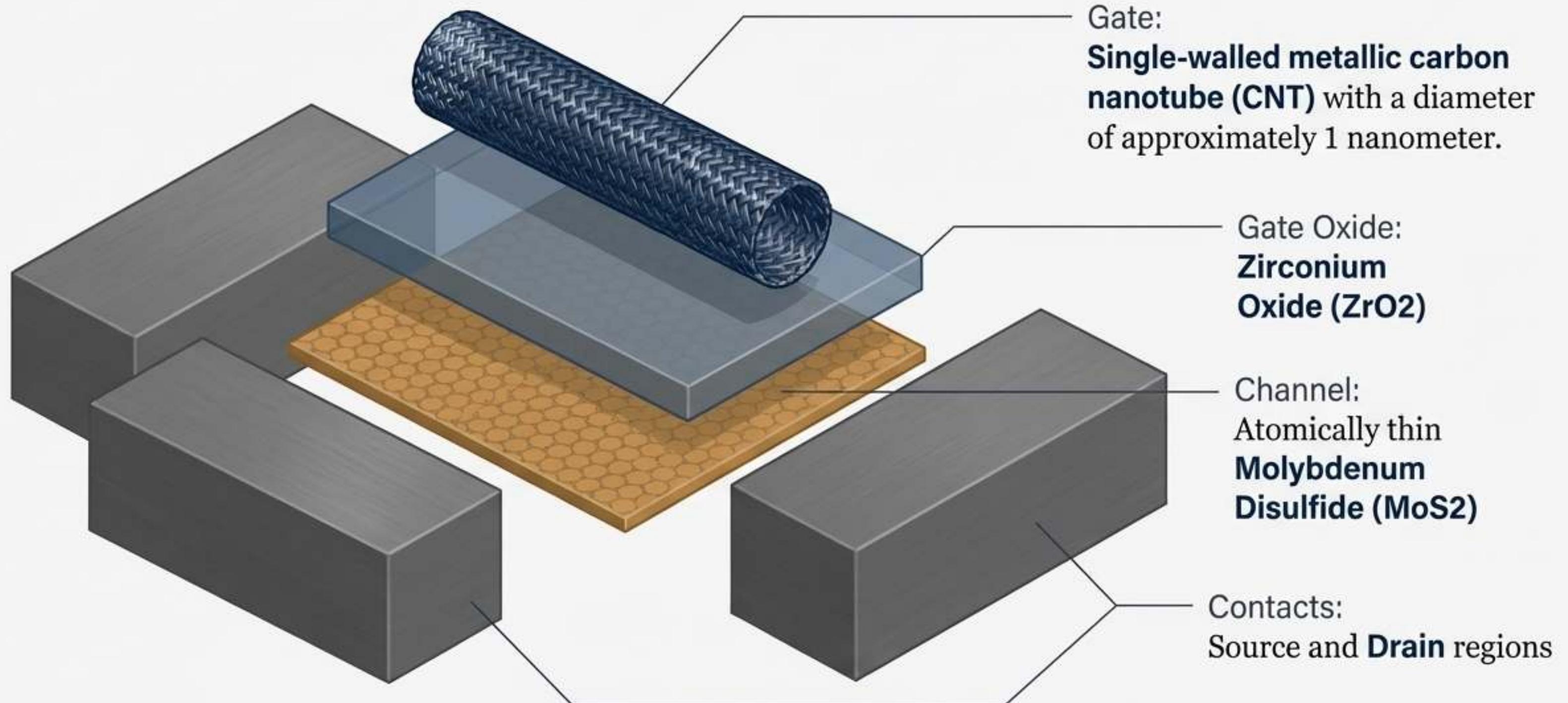


The hypothesis was tested with a breakthrough demonstration: an MoS₂ transistor with a 1-nanometer gate length.

Moving from theoretical advantages to a concrete experimental device.



The device combines novel materials for each key component.



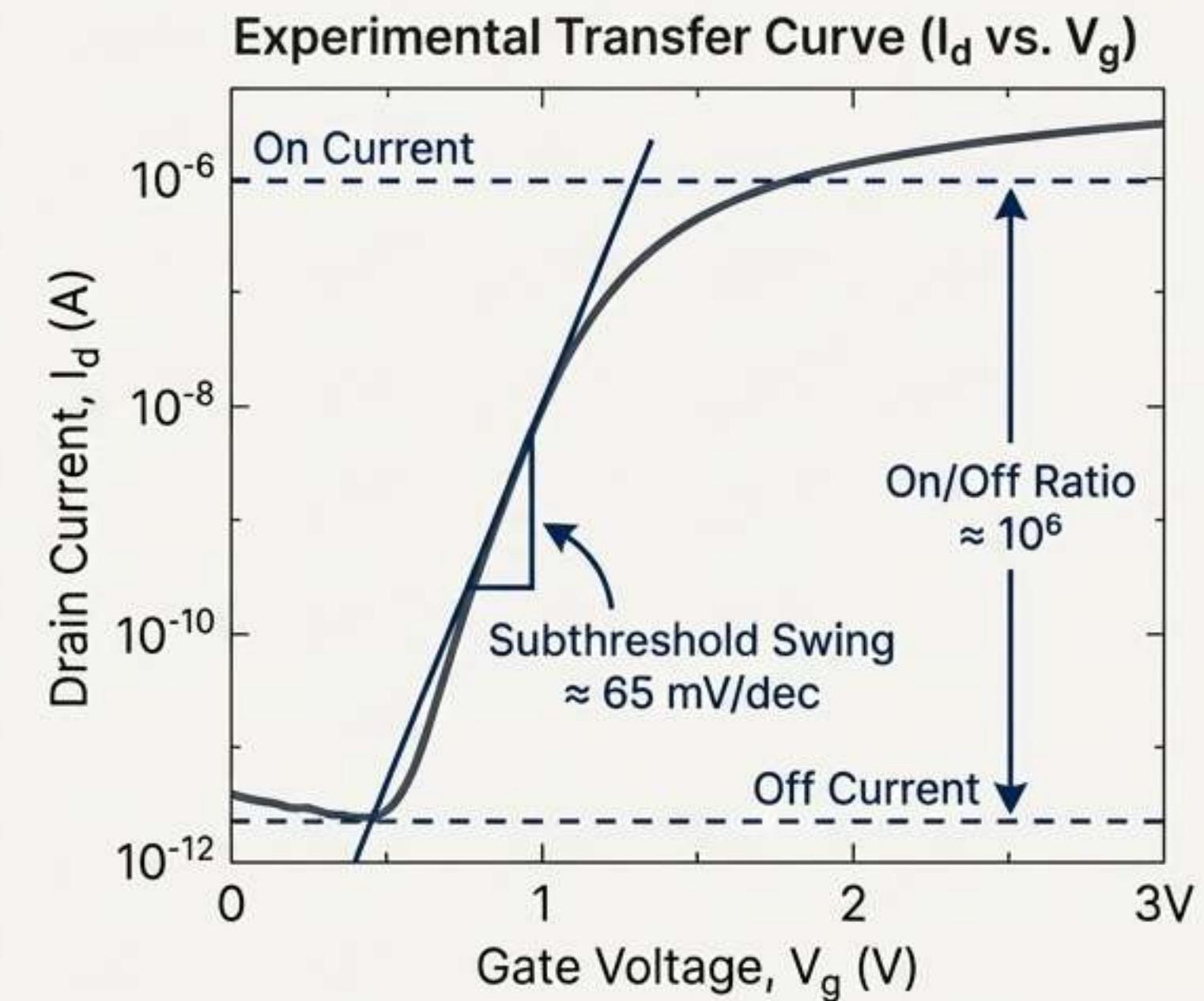
The 1nm device demonstrates near-ideal switching performance at room temperature.

Subthreshold Swing: ~65 mV/decade

This is exceptionally close to the theoretical ideal of ~60 mV/decade at room temperature, indicating a highly efficient switch.

On/Off Current Ratio: ~10⁶

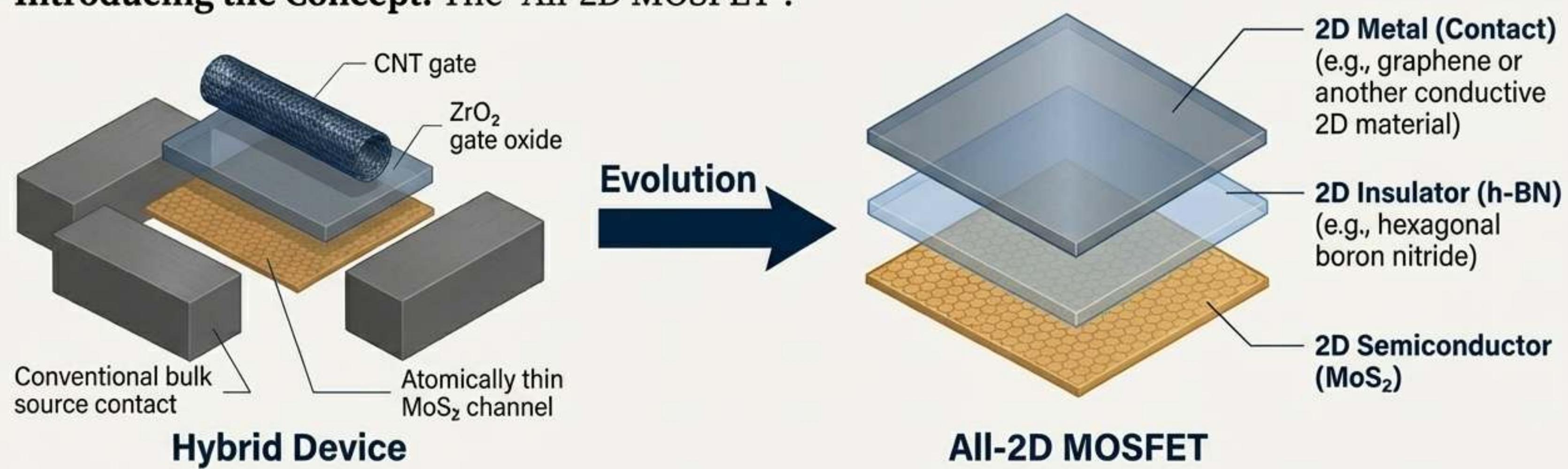
A high on/off ratio confirms very low leakage and a clear distinction between the 'on' and 'off' states.



Can we push the concept further by constructing a transistor entirely from 2D materials?

The Next Question: What happens if we form a MOSFET where the semiconductor, insulator, and metal contacts are all 2D layered materials?

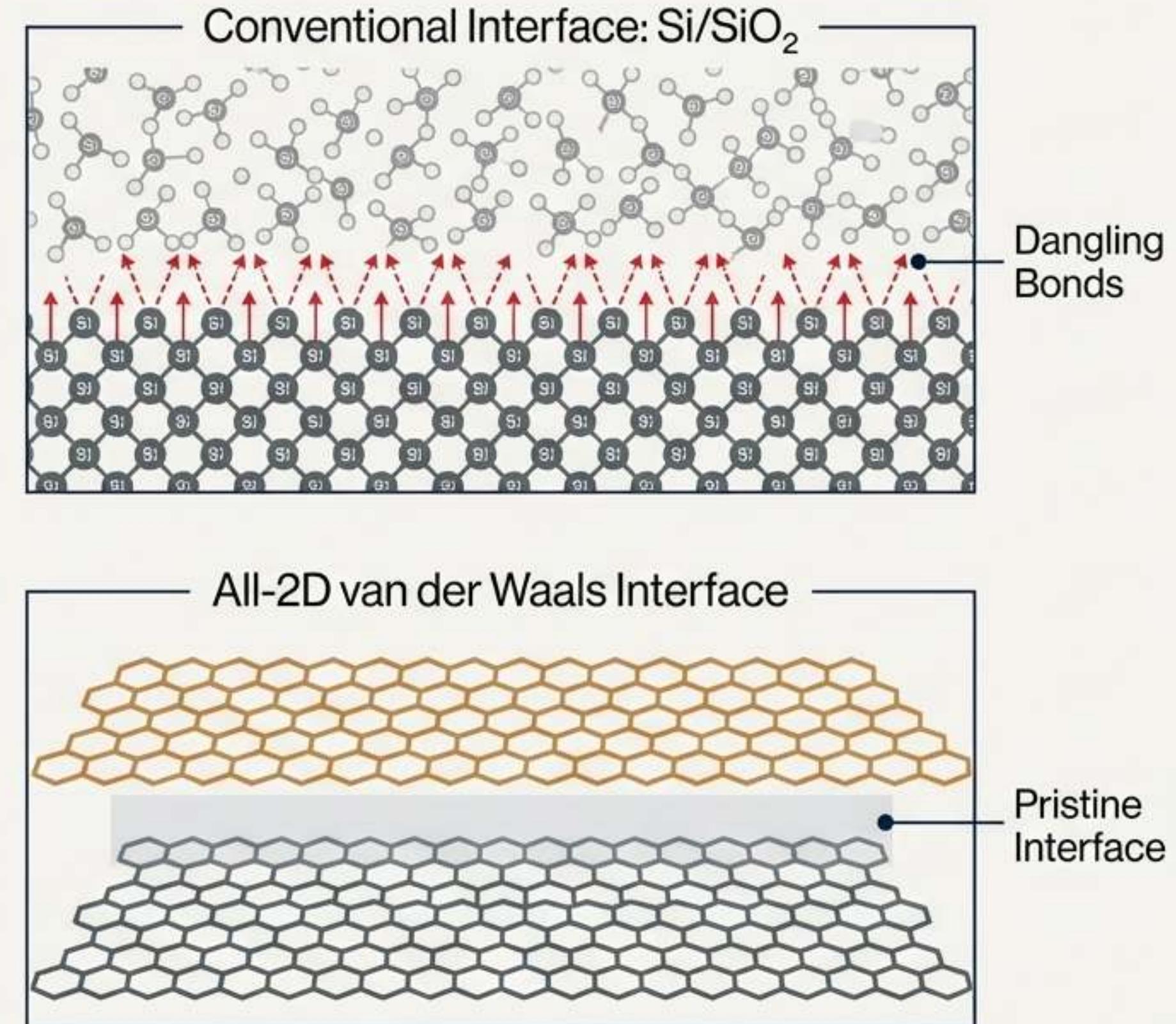
Introducing the Concept: The “All-2D MOSFET”.



The All-2D architecture creates atomically perfect interfaces

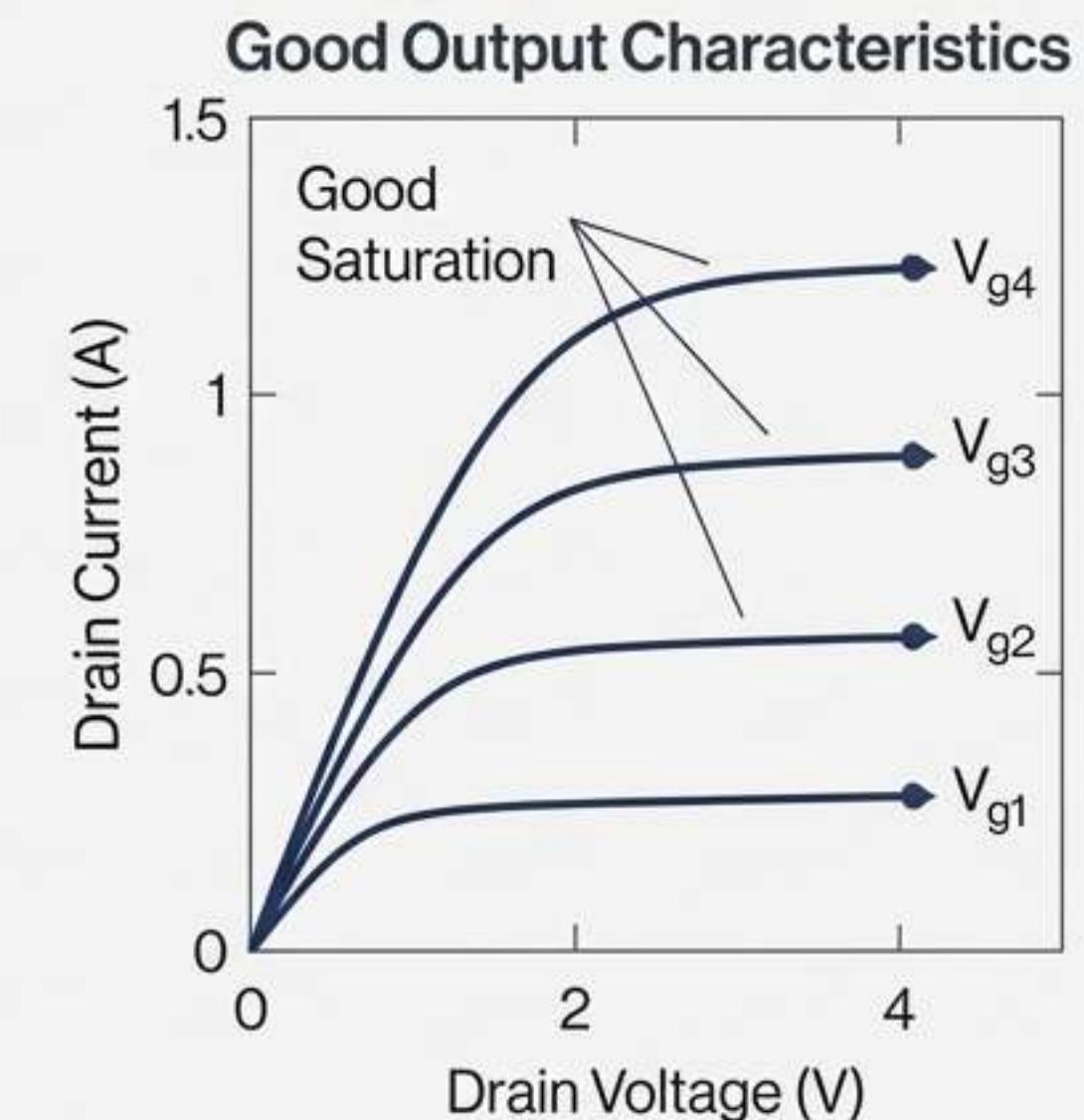
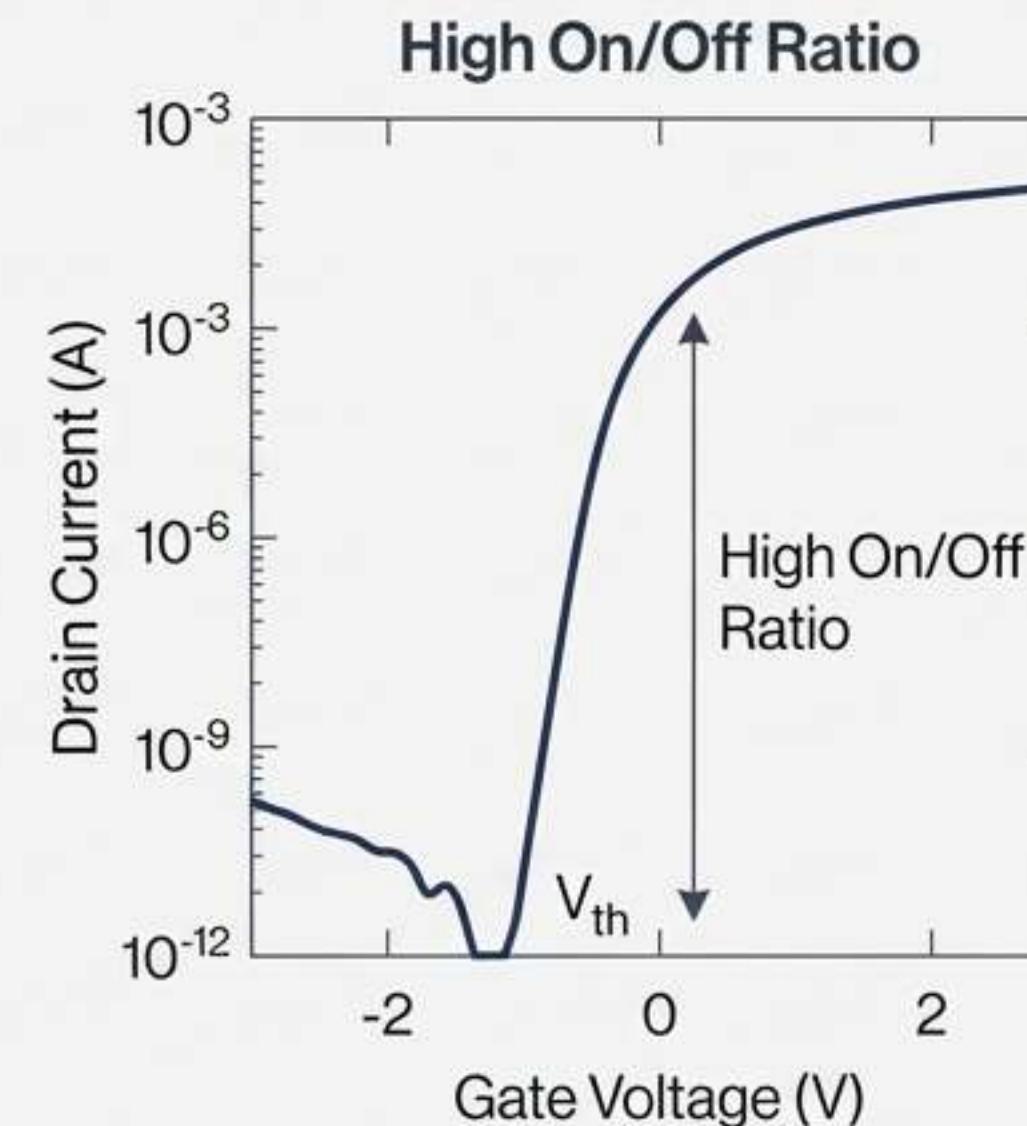
2D materials are atomically thin and precise. Critically, they have **no dangling bonds** on their surface.

This allows for the creation of van der Waals heterostructures with **pristine, electronically-perfect interfaces** between layers, which is impossible with conventional materials.



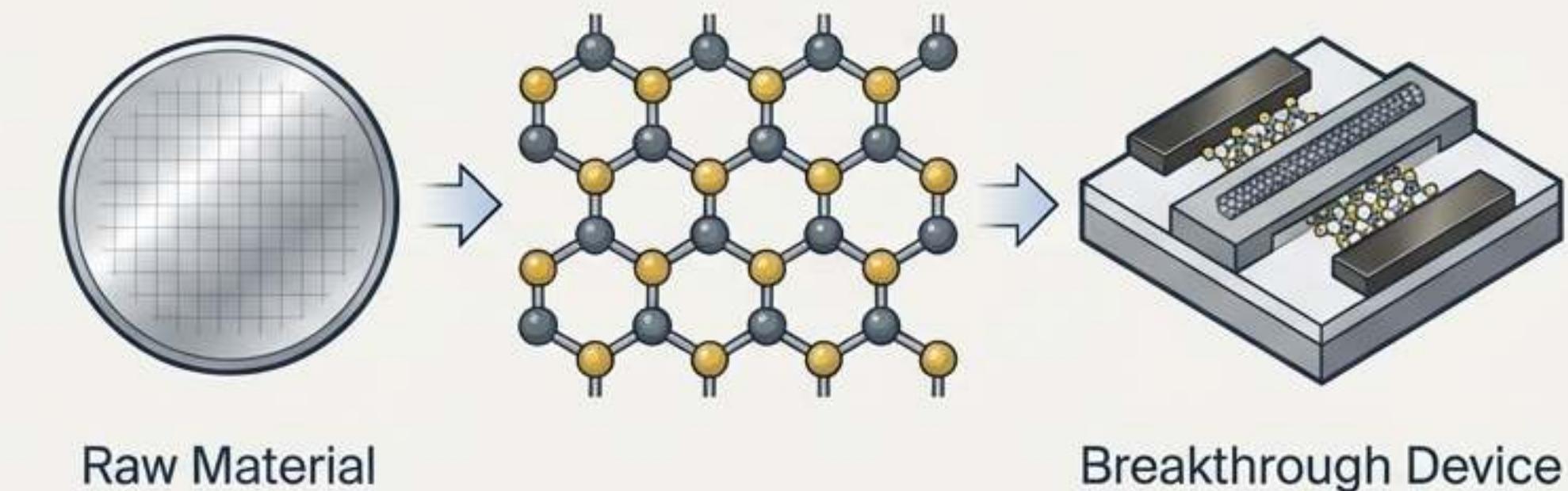
Early demonstrations of the All-2D MOSFET show excellent characteristics.

- Achieves a “**very good On-to-Off ratio.**”
- Shows “**good output characteristics.**”
- Reveals interesting behavior in mobility vs. vertical electric field, a key area for further research.



2D materials provide a proven path beyond the physical limits of silicon

- **The Wall:** Silicon scaling is fundamentally limited by quantum tunneling.
- **The Hypothesis:** 2D materials, with their atomic precision and higher effective mass, offered a theoretical solution.
- **The Breakthrough:** A 1nm gate length transistor built with **MoS₂** and a **CNT gate** achieved near-ideal switching, proving the hypothesis.
- **The Horizon:** The **All-2D MOSFET architecture** promises even greater performance through atomically perfect interfaces.



The transition to 2D semiconductors represents a new paradigm, enabling the continued advancement of high-performance computing.