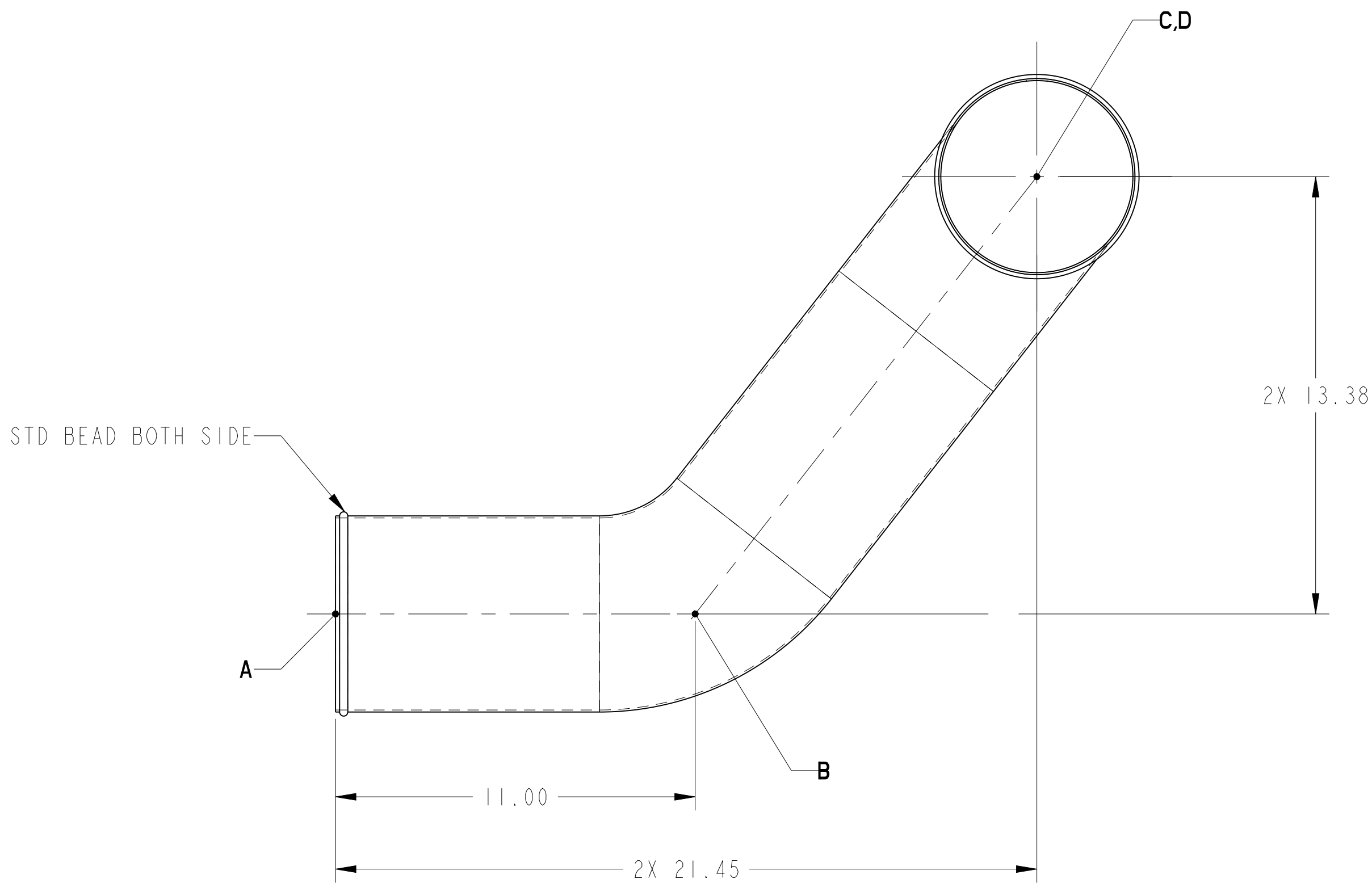
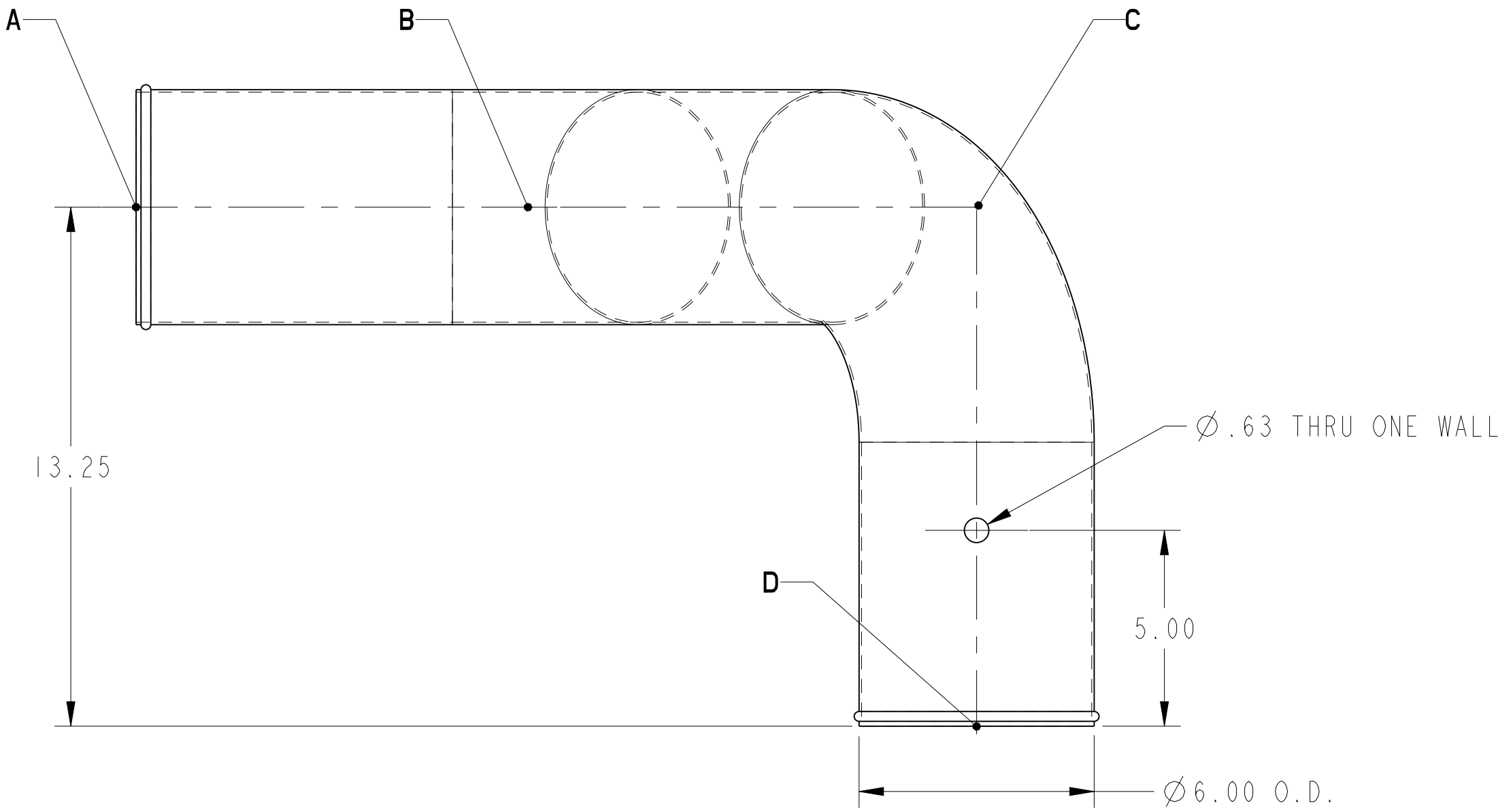
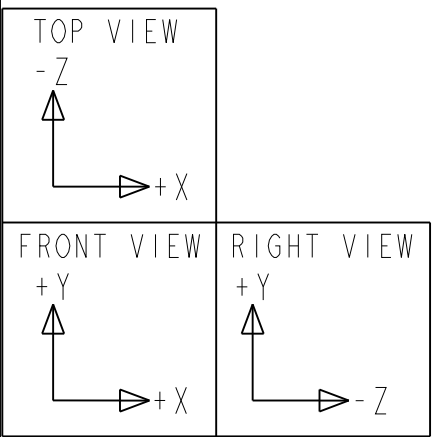
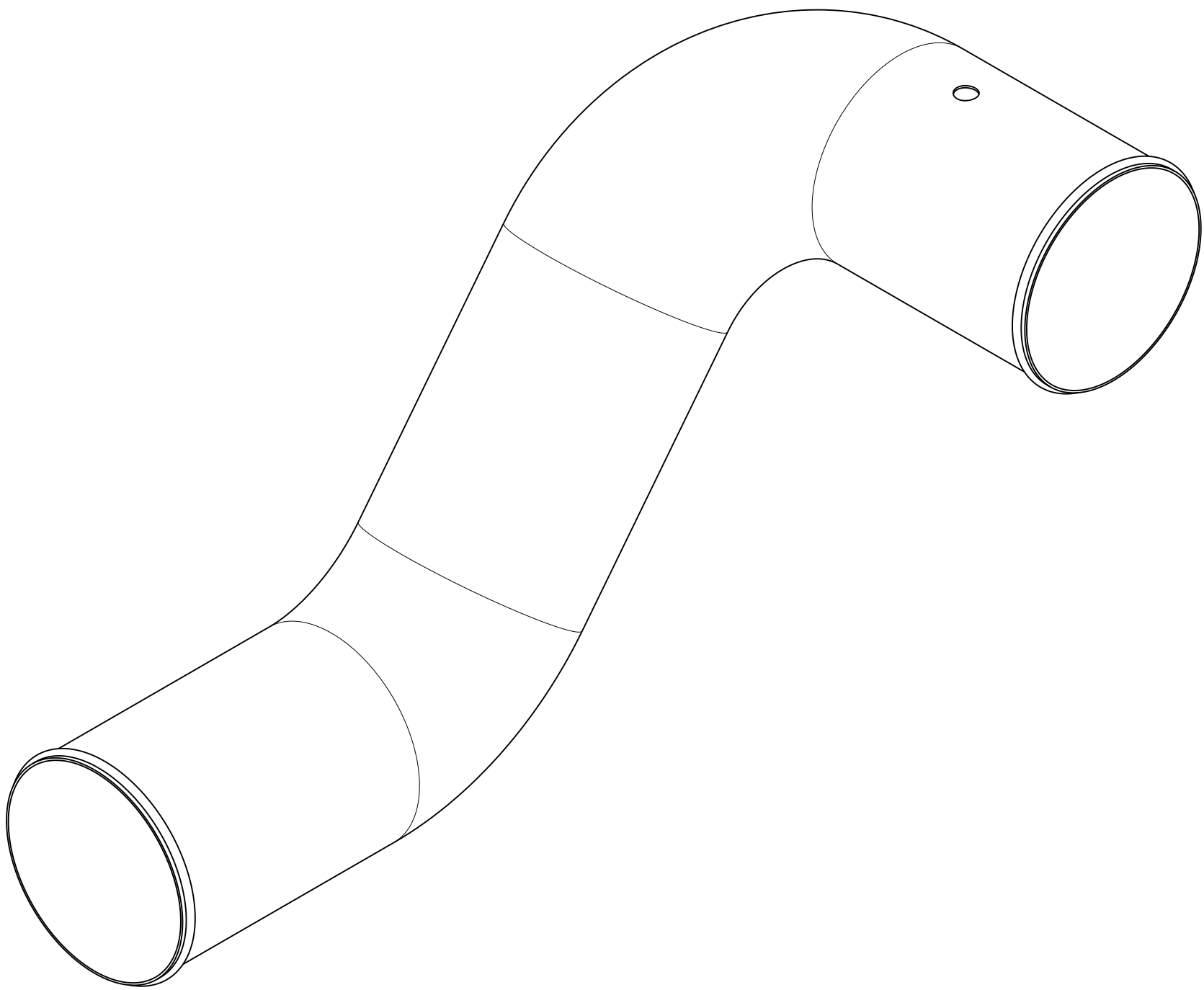



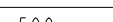



	Hole Chart	new_view_3	: CS0
Point Name	X	Y	Z
A	0.00	0.00	0.00
B	11.00	0.00	0.00
C	21.45	13.38	0.00
D	21.45	13.38	13.25

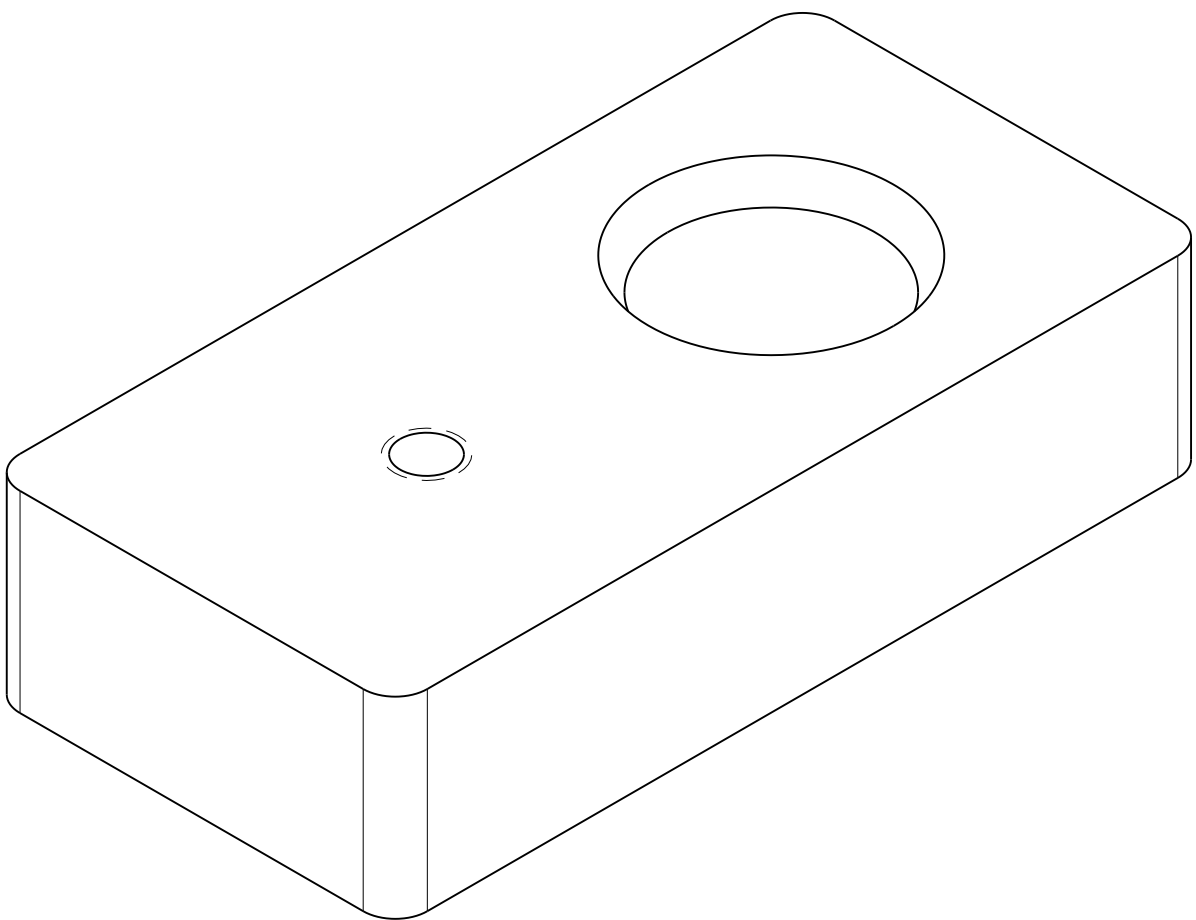
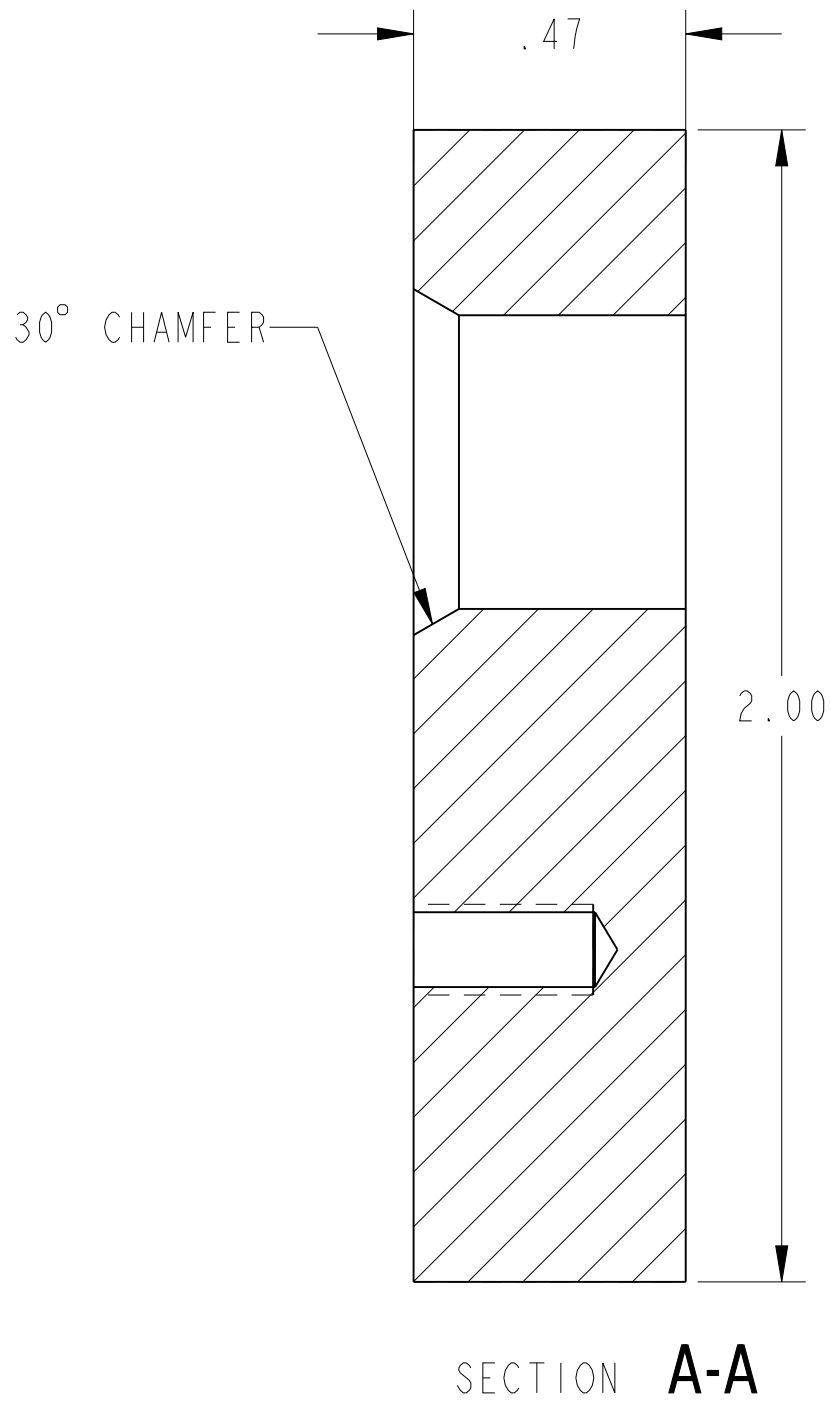
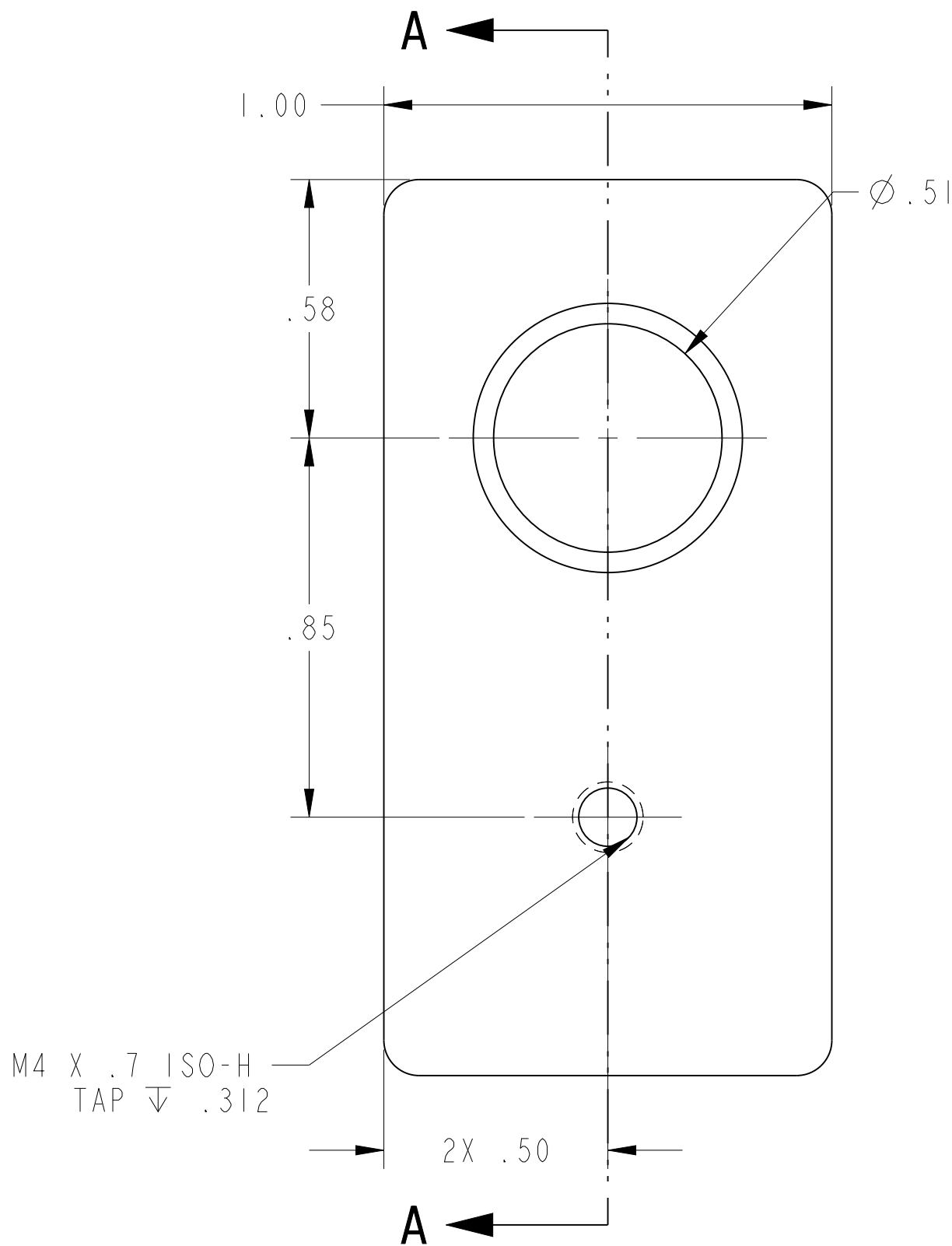


- NOTES (UNLESS OTHERWISE SPECIFIED):
1. MATERIAL: ALUMINIZED STEEL TUBE, 16 GA WALL  
PER CPP STD 11,108
  2. ALL BENDS 90°, BEND RADIUS TO EQUAL TUBE DIAMETER
  3. THIS PART MAY BE MADE AS A PIECED & WELDED ASSEMBLY
    - A. WELDED JOINTS TO BE CLEANED TO REMOVE WELD SPATTER OR SLAG
    - B. TEST PORTS TO BE FREE OF WELD SPATTER AND CONCENTRIC WITH HOLES
    - C. TOUCH UP WELDS WITH HIGH TEMP ALUMINIZED PAINT
    - D. WELDED PARTS TO BE PRESSURE CHECKED TO 10 PSI
  4. SAE J1231 OR AS5131 BEAD SPECIFICATIONS ARE ALLOWABLE
  5. REMOVE ALL BURRS AND SHARP EDGES
  6. VIEWS ON THIS SHEET REPRESENT COMPONENT A063T444-01



DIMENSIONS ARE IN: INCHES ( ) ARE IN: .		DO NOT SCALE PRINT		CM1 DATA CLASSIFICATION Cummins Confidential		Cummins Inc.			
DRAWING TOLERANCES APPLY TO PRIMARY DIMENSIONS UNLESS OTHERWISE SPECIFIED		SCALE: .500		DWN SRH CKD DRC APVD AJM DATE 14JUN21			ITEM NAME		
$X: \pm .1 \text{ IN OR } 4 \text{ mm}$ $X.X: \pm .1 \text{ IN OR } 0.1 \text{ mm}$ $X.XX: \pm .030 \text{ IN OR } 0.25 \text{ mm}$ $X.XXX: \pm .010 \text{ IN OR } 0.075 \text{ mm}$ ANGULAR TOLERANCE: $\pm 1^\circ$				TUBE, AIR TRANSFER					
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				FOR INTERPRETATION OF DIMENSIONING AND TOLERANCING, SEE ASME Y14.5-2009					
				MUST CONFORM TO CES 10903		DWG SIZE D	CAD SHEET 2 OF 3	ITEM NUMBER A063T444	REV 1

NOTES (UNLESS OTHERWISE SPECIFIED):  
1. MATERIAL: CPP STD 11,101  
2. REMOVE ALL BURRS AND SHARP EDGES  
3. VIEWS ON THIS SHEET REPRESENT COMPONENT A063T444-02



DIMENSIONS ARE IN: INCHES [ ] ARE IN: .		DO NOT SCALE PRINT		CMI DATA CLASSIFICATION Cummins Confidential		Cummins Inc.	
DRAWING TOLERANCES APPLY TO PRIMARY DIMENSIONS UNLESS OTHERWISE SPECIFIED		SCALE .500		DWN SRH		ITEM NAME	
X: $\pm$ .1 IN OR 4 mm		CKD DRC		APVD AJM		TUBE, AIR TRANSFER	
X.X: $\pm$ .030 IN OR 0.75 mm		DATE 14 JUN 21				AIR INLET, ASM	
X.XX: $\pm$ .010 IN OR 0.25 mm							
ANGULAR TOLERANCE: $\pm$ 1°							
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						ITEM NUMBER A063T444	
						REV 1	