





BILL OF MATERIAL				
ITEM	QTY.	PART NO.	DESCRIPTION	REV.
I	6	80001368	WELD NUT, 3 PROJ, 1/2-13 SHORT PILOT	0
2	I	80001371	WELD NUT, 3 PROJ, 1/4-20 LONG PILOT	0
3	8	80001379	WELD NUT, 3 PROJ, 5/8-II LONG PILOT	0
4	I	20000471A	BASERAIL, LEFT	0
5	Ι	20000471B	GUARD, OIL PAN	0
6	Ι	20000471C	BASERAIL, RIGHT	0
7	I	2000047ID	SUPPORT, RADIATOR	0
8	I	20000471E	CROSS MEMBER, FRONT	0
9	I	20000471F	CROSS MEMBER, REAR	0
10	I	20000471G	BRACE, REAR CROSS MEMBER	0
- 11	2	20000471K	SPACER, RADIATOR SUPPORT	0
12		20000471L	LIFTING HOOK, FRONT	0
13		20000471M	LIFTING HOOK, FRONT	0

- NOTES:
 I.) DEBUR AND BREAK ALL SHARP EDGES.
- 2.) UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE RELATED TO DATUM A (PRIMARY), DATUM B
- (SECONDARY), AND DATUM C (TERTIARY).
 3.) ALL MEASUREMENTS TO BE MADE AFTER WELDING,
- NOT PAINTING.

 4.) FINISH TO BE BLACK PER CPP STD. 18,008.

 5.) WELD NUT THREADS TO BE CLEAR OF PAINT, WELD SPLATTER, AND CONCENTRIC WITH HOLES.

REF. DRAWING NO. 70039135
DRAWN BY HLP DATE 2/23/17
MATERIAL CPP STD 12,002 REF. DRAWING STANDARDS: ASME Y14.5M ALL DIMENSIONS: INCH [MILLIMETER]

.XX = ± .025 .XXX = ± .005

NEW HUDSON, MICHIGAN BASERAIL ASSEMBLY SHEET I OF I DRAWING NO.

SCALE: 0.083