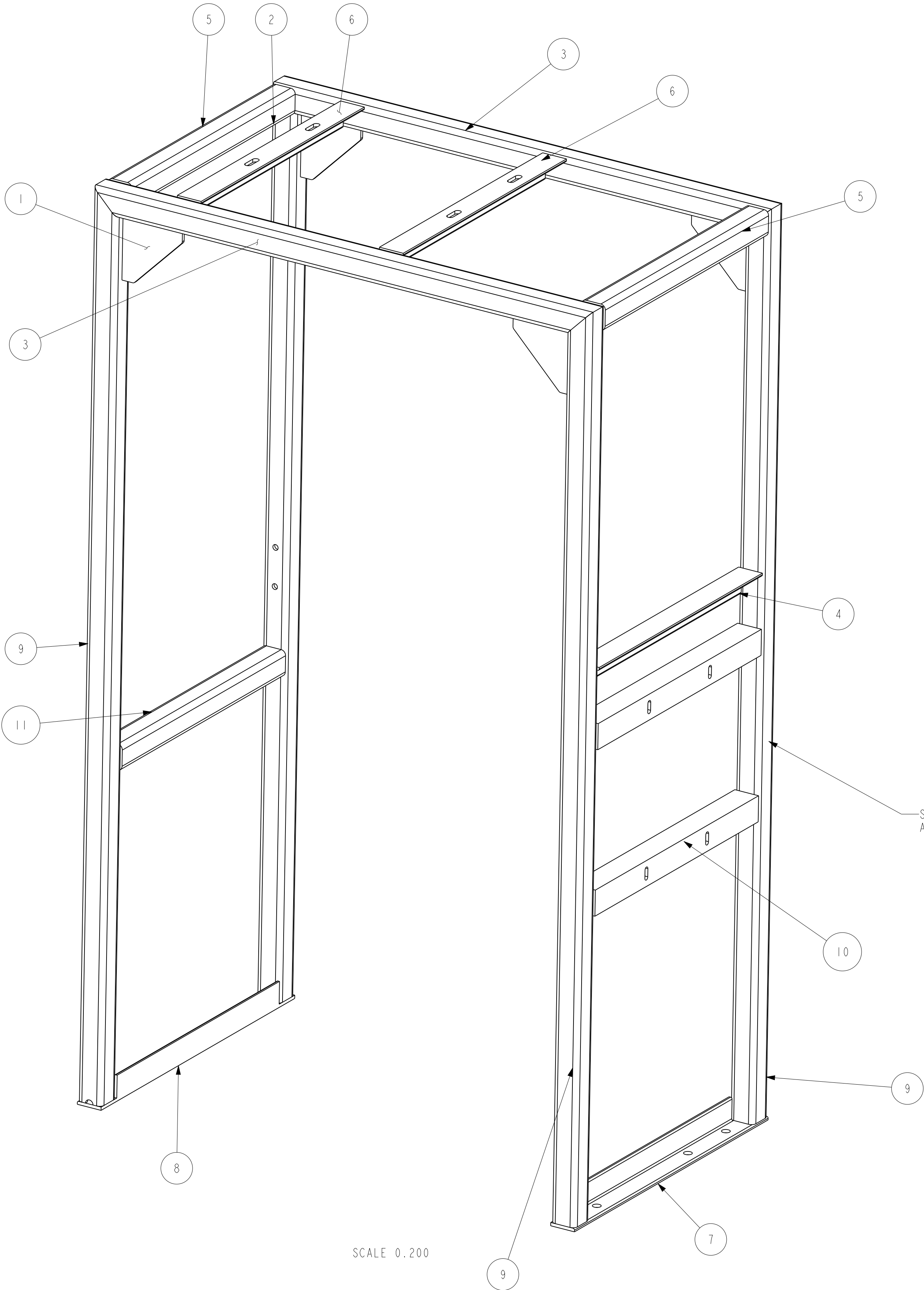





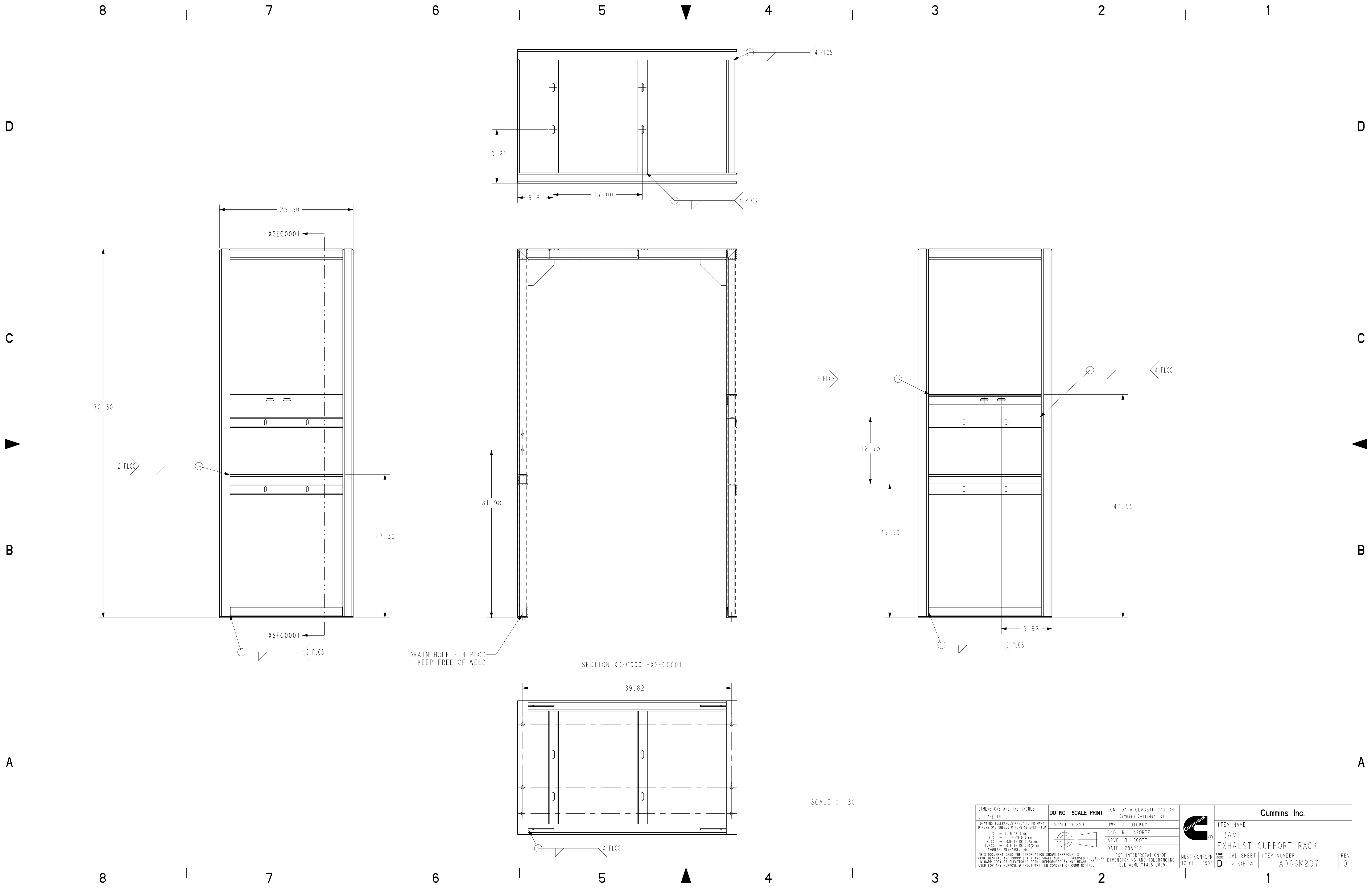
| 8 | | | | 7 | | | |
|-------------------|-----|-------------|-----------|---------|-----|-------------|--|
| BILL OF MATERIALS | | | | | | | |
| ITEM | QTY | DESCRIPTION | MATERIAL | RELEASE | REV | PART NUMBER | |
| 1 | 4 | PLATE | ASTM A36 | 21009 | 0 | A066M237-01 | |
| 2 | 1 | TUBE | ASTM A500 | 21009 | 0 | A066M237-02 | |
| 3 | 2 | TUBE | ASTM A500 | 21009 | 0 | A066M237-03 | |
| 4 | 1 | ANGLE IRON | ASTM A36 | 21009 | 0 | A066M237-04 | |
| 5 | 2 | TUBE | ASTM A500 | 21009 | 0 | A066M237-05 | |
| 6 | 2 | ANGLE IRON | ASTM A36 | 21009 | 0 | A066M237-06 | |
| 7 | 1 | ANGLE IRON | ASTM A36 | 21009 | 0 | A066M237-07 | |
| 8 | 1 | ANGLE IRON | ASTM A36 | 21009 | 0 | A066M237-08 | |
| 9 | 3 | TUBE | ASTM A500 | 21009 | 0 | A066M237-09 | |
| 10 | 2 | ANGLE IRON | ASTM A36 | 21009 | 0 | A066M237-10 | |
| 11 | 1 | TUBE | ASTM A500 | 21009 | 0 | A066M237-11 | |





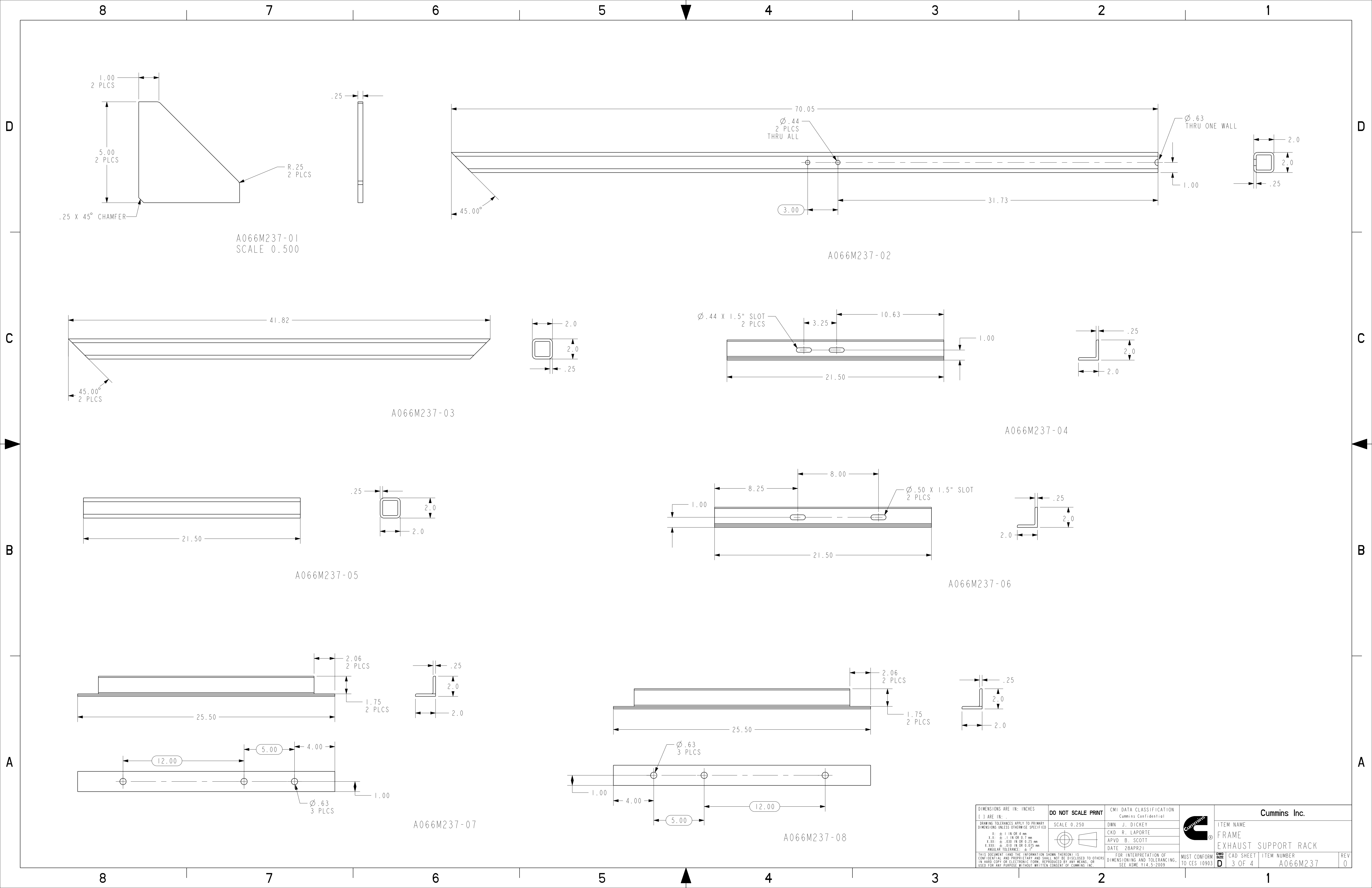
| REV | REL NO | REVISION | DWN | CKD | APVD | DATE |
|-----|--------|-----------------|-----|-----|------|---------|
| 0 | 21009 | INITIAL RELEASE | JDD | RL | BES | 28APR21 |
| | | | | | | |
| | | | | | | |



- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. REMOVE BURRS AND SHARP EDGES.
 2. FULLY WELD ALL COMPONENTS.
 3. CIRCLED DIMENSIONS ARE CRITICAL TO FUNCTIONALITY OF PART AND SHOULD BE INSPECTED.
 4. FINISH: PER CUSTOMER SPECIFICATION IF NOT SPECIFIED, PAINT BLACK.

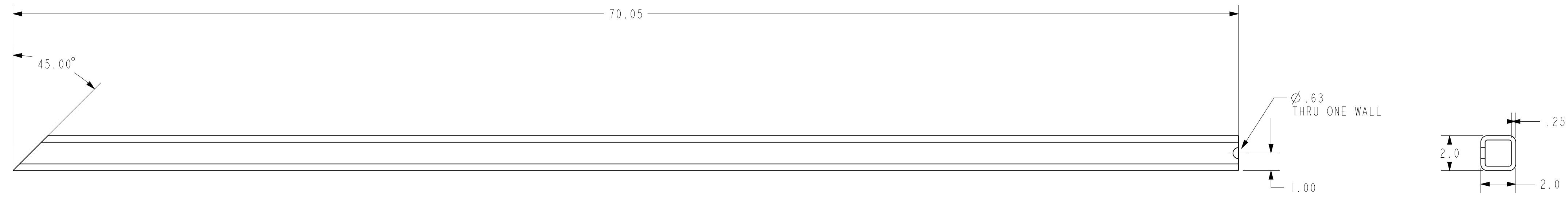
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|--|--|---|--|---|--|--|--|
| DIMENSIONS ARE IN: INCHES [] ARE IN: . | | DO NOT SCALE PRINT | | CMI DATA CLASSIFICATION Cummins Confidential | |  Cummins Inc. | |
| DRAWING TOLERANCES APPLY TO PRIMARY DIMENSIONS UNLESS OTHERWISE SPECIFIED | | SCALE: 0.250 | | DWN: J. DICKEY CKD: R. LAPORTE APVD: B. SCOTT DATE 28APR21 | | ITEM NAME FRAME EXHAUST SUPPORT RACK | |
|  | |  | | FOR INTERPRETATION OF DIMENSIONING AND TOLERANCING, SEE ASME Y14.5-2009 | | MUST CONFORM TO CES 10903 | |
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| | | | | | | ITEM NUMBER A066M237 | |
| | | | | | | REV 0 | |



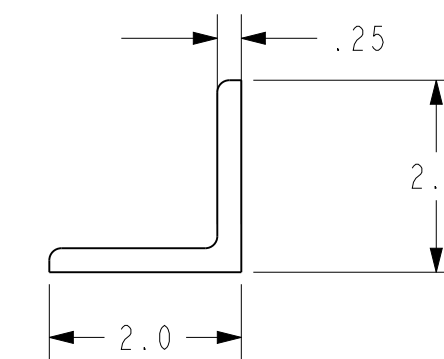
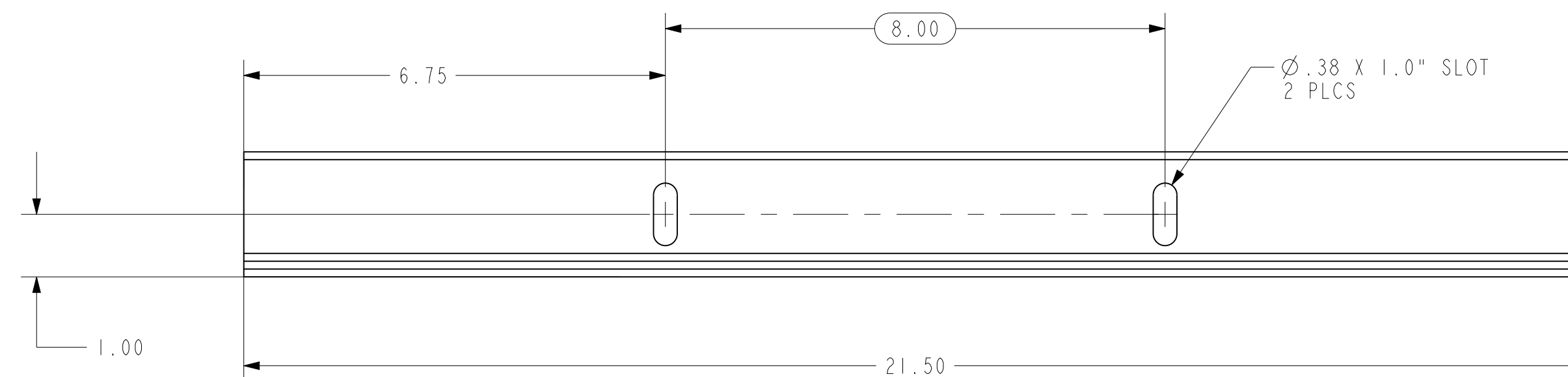
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|---|--|---|--|---|--|--|--|
| DIMENSIONS ARE IN: INCHES () ARE IN: . | | DO NOT SCALE PRINT | | CMI DATA CLASSIFICATION Cummins Confidential | |  Cummins Inc. | |
| DRAWING TOLERANCES APPLY TO PRIMARY DIMENSIONS UNLESS OTHERWISE SPECIFIED | | SCALE 0.250 | | DWN J. DICKEY | | ITEM NAME | |
| X: ± .1 IN OR 4 mm X.X: ± .1 IN OR 0.1 mm X.XX: ± .030 IN OR 0.25 mm X.XXX: ± .010 IN OR 0.075 mm | |  | | CKD R. LAPORTE | | FRAME | |
| ANGULAR TOLERANCE: | | | | APVD B. SCOTT | | EXHAUST SUPPORT RACK | |
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| | | | | | | CMI CAD SHEET 2 OF 4 | |
| | | | | | | ITEM NUMBER A066M237 | |
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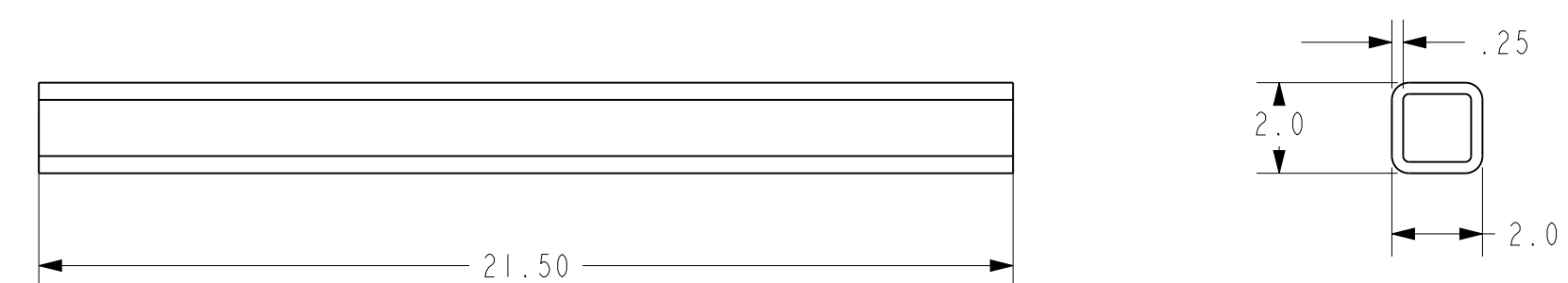
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|---|--|---|--|---|--|---|--|-------------------------|--|
| DIMENSIONS ARE IN: INCHES [] ARE IN: . | | DO NOT SCALE PRINT | | CMI DATA CLASSIFICATION Cummins Confidential | |  | | Cummins Inc. | |
| DRAWING TOLERANCES APPLY TO PRIMARY DIMENSIONS UNLESS OTHERWISE SPECIFIED | | SCALE 0.250 | | DWN J. DICKEY | | | | ITEM NAME | |
| X: ± .1 IN OR .8 mm | |  | | CKD R. LAPORTE | | | | FRAME | |
| X.X: ± .1 IN OR .8 mm | | | | APVD B. SCOTT | | | | EXHAUST SUPPORT RACK | |
| X.XX: ± .030 IN OR .8 mm | | | | DATE 28APR21 | | | | | |
| X.XXX: ± .010 IN OR .25 mm | | | | | | | | | |
| ANGULAR TOLERANCE: ± 1° | | | | | | | | | |
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| | | | | | | | | CAD SHEET A066M237 | |
| | | | | | | | | ITEM NUMBER A066M237 | |
| | | | | | | | | REV 0 | |



A066M237-09



A066M237-10
SCALE 0.500



A066M237-11

[illegible]