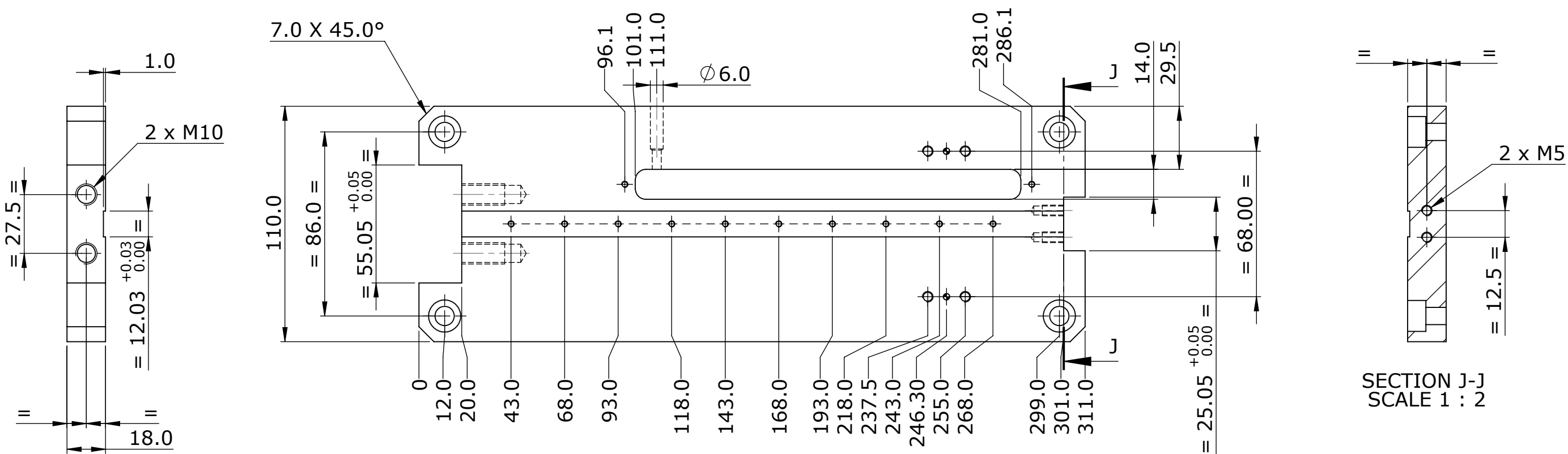
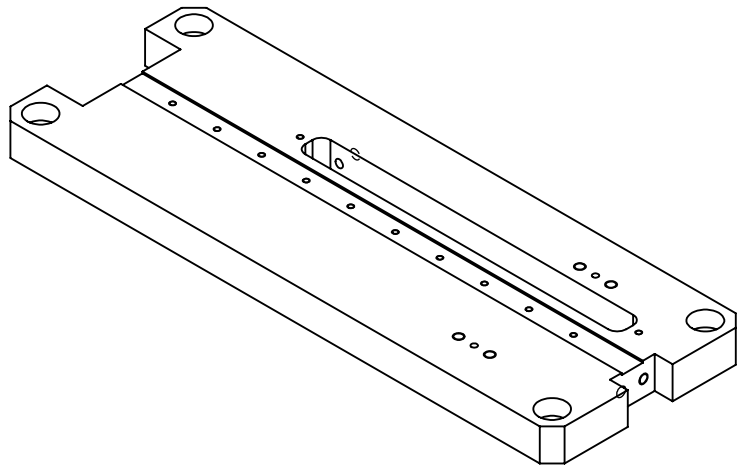
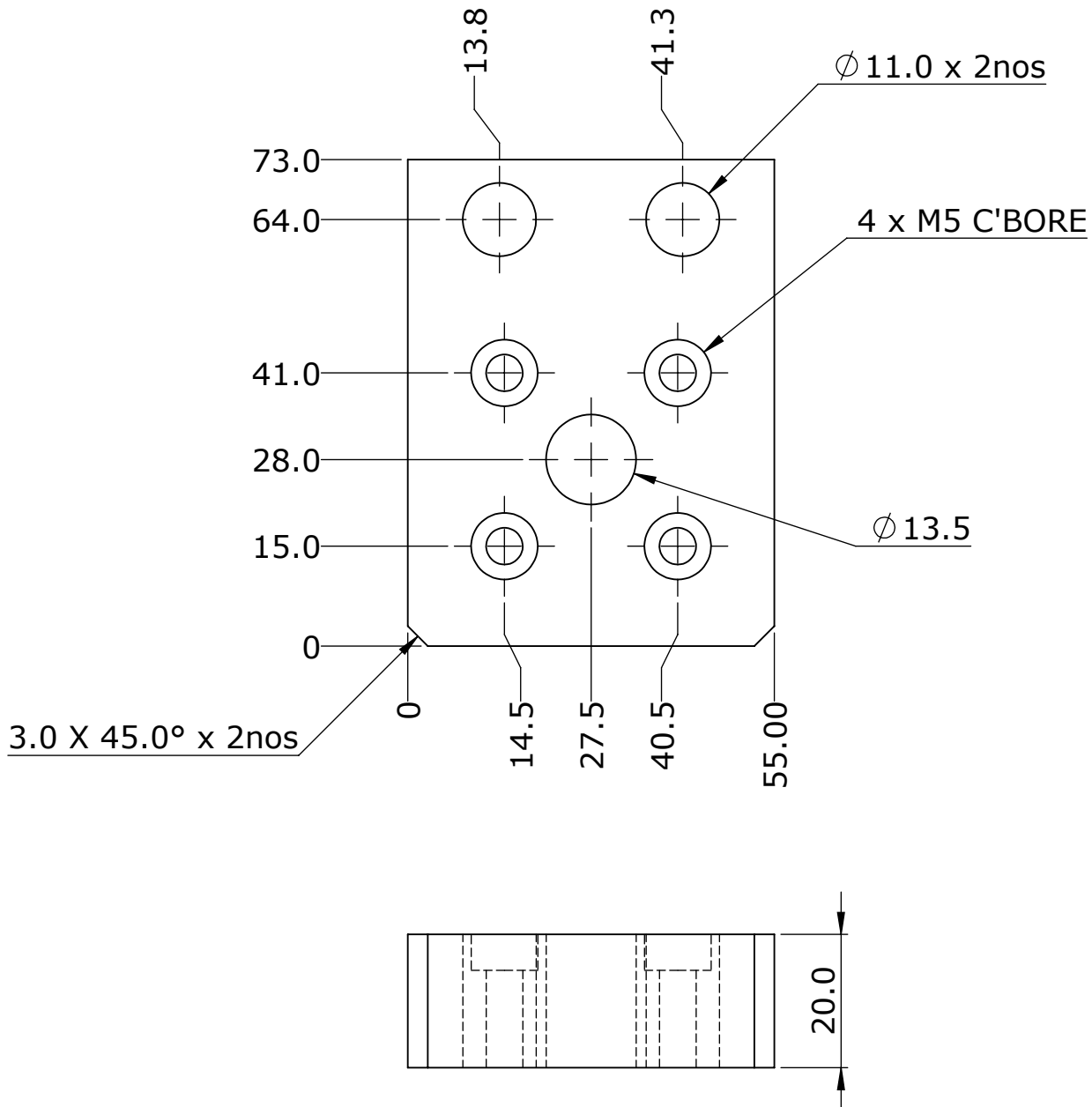
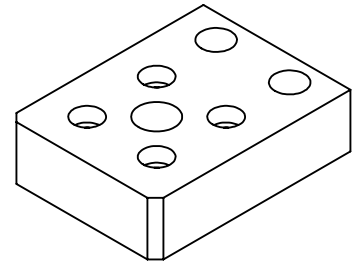





Qty : 1no.



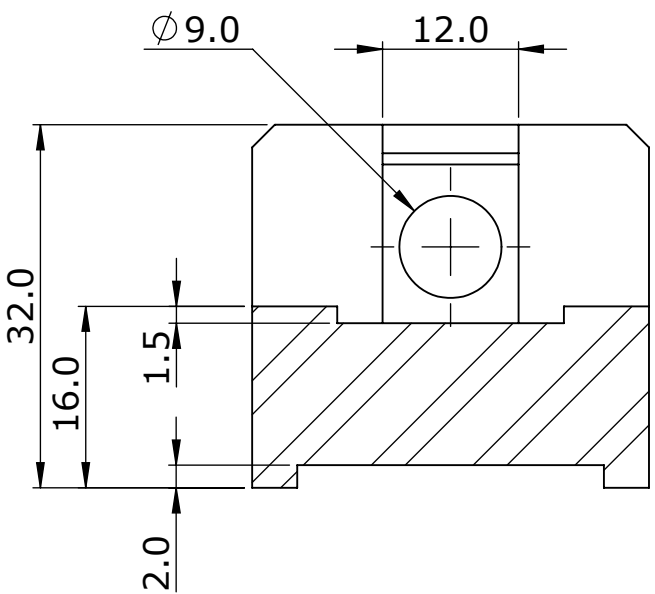
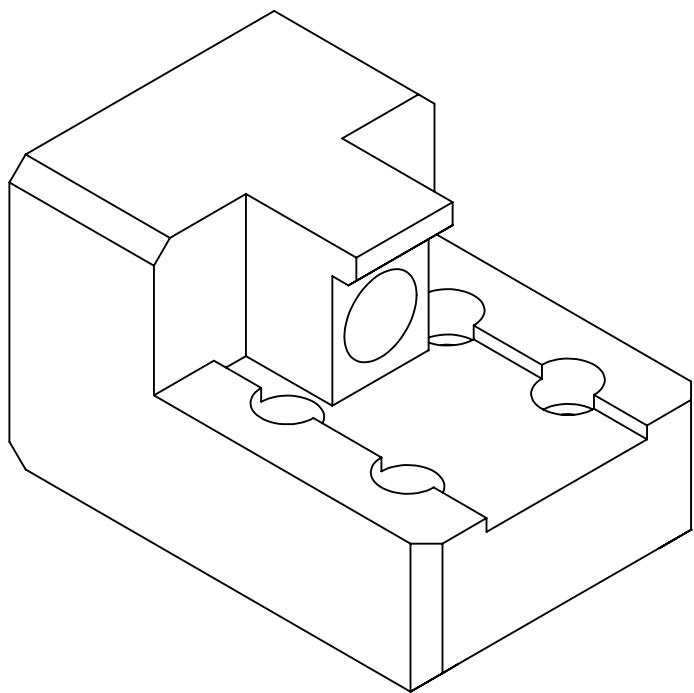
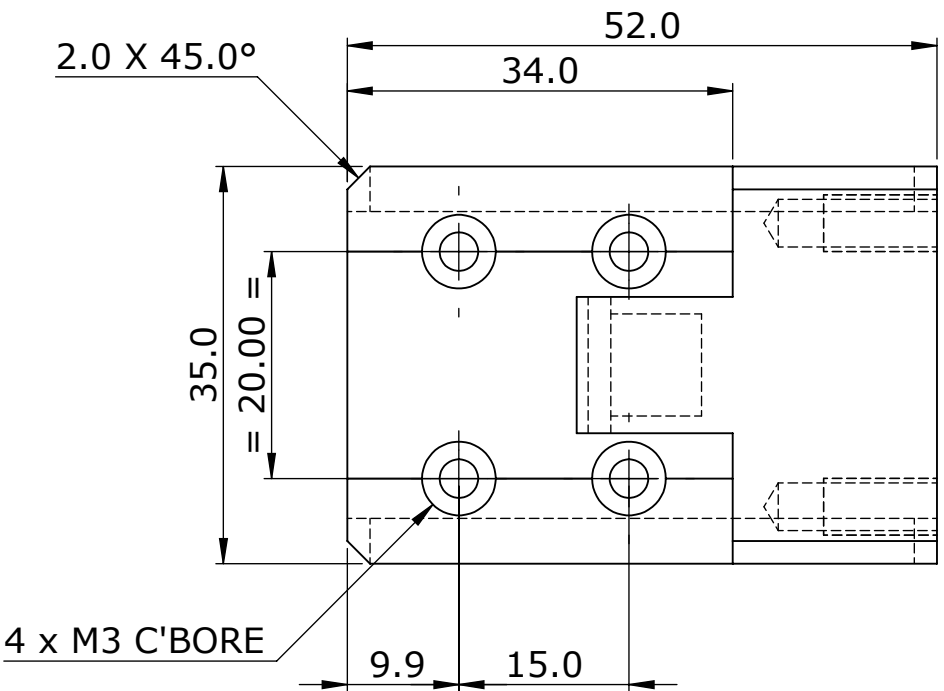
MATERIAL: MS	FINISH: --		DO NOT SCALE DRAWING		All Dimensions are in : mm	
TOLERANCES(mm) UNLESS OTHERWISE SPECIFIED		Rev	Rev History			
DIM	TOLERANCES RANGE	1				
0	DIN ISO2768mH					
0.0	±0.1					
0.00	±0.01					
	NAME	SIGNATURE	DATE	DEBUR AND BREAK SHARP EDGES		
DRAWN	AO		22.12.2018			
REV	VV		31.12.2018			
CHK'D	ALD					
APP'VD	SM			 <b>enCAD Technologies Pvt Ltd</b> Peace Land Building , IV/588 E,F Pallikkara,Cochin 683565 <a href="http://www.encad.co">www.encad.co</a>		
MFG				WEIGHT: 4108.87 grams		
Q.A				SCALE:1:5		
PART NAME				BasePlate		
				enPRODUCTS Private Limited Hayath Tower, XI/237 A2, 1st Floor, Kakanad, Cochin 21, Kerala, India. <a href="http://www.enproducts.in">www.enproducts.in</a> © All Rights reserved		
PROJECT.				Spring Insertion Assembly Unit		
DWG NO.				20-18-0075-01		REV
PART NO.				75-01		1
SCALE:1:5				SHEET 2 OF 10		A3

Qty : 1no.

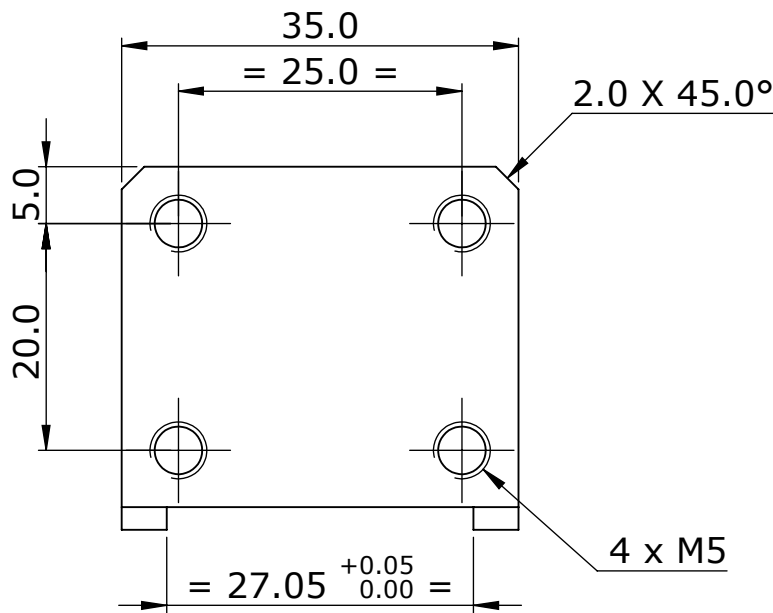
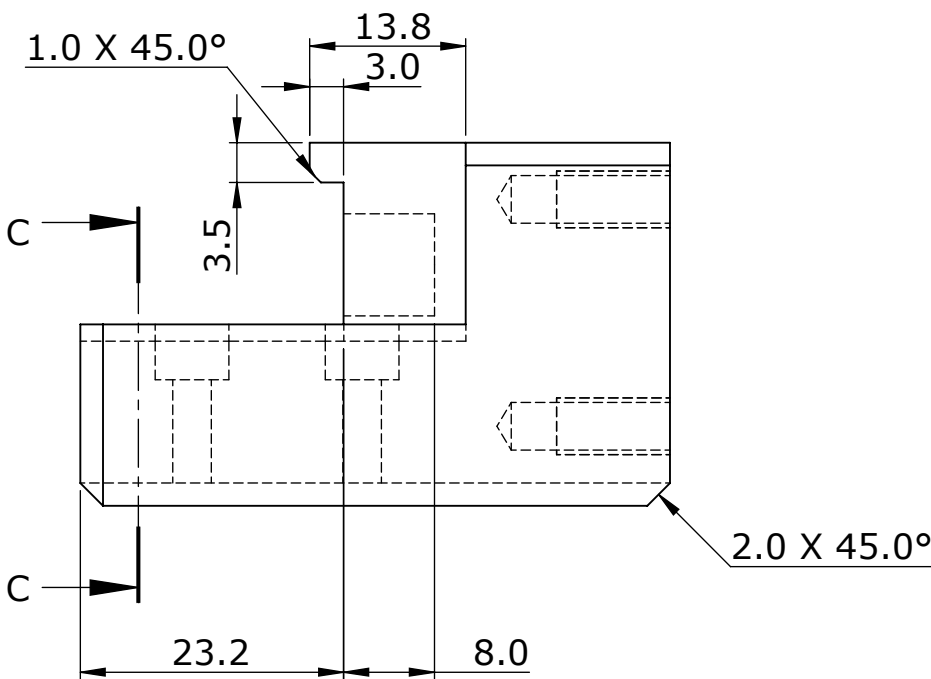





MATERIAL:				FINISH:		DO NOT SCALE DRAWING		All Dimensions are in : mm	
Mild Steel				Virgin Finish		PART NAME CylinderMountPlate			
TOLERANCES(mm) UNLESS OTHERWISE SPECIFIED				Rev	Rev History	<div><div><div>™ enPRODUCTS Private Limited</div><div>Hayath Tower, XI/237 A2, 1st Floor, Kakanad, Cochin 21, Kerala, India. <a href="http://www.enproducts.in">www.enproducts.in</a></div><div>© All Rights reserved</div></div></div>			
DIM	TOLERANCES RANGE			1					
0	DIN ISO2768mH								
0.0	±0.1								
0.00	±0.01								
DRAWN	NAME	SIGNATURE	DATE	DEBUR AND BREAK SHARP EDGES					
AO		29.12.2018							
REV	VV		31.12.2018	<div><div><div>enCAD Technologies Pvt Ltd</div><div>Peace Land Building , IV/588 E,F Pallikkara, Cochin 683565 <a href="http://www.enCAD.co">www.enCAD.co</a></div></div></div>		PROJECT. Spring Insertion Assembly Unit		REV	
CHK'D	ALD					DWG NO. 20-18-0075-02		1	
APPV'D	SM					PART NO. 75-02			
MFG						SCALE:1:5		SHEET 3 OF 10	
Q.A				WEIGHT: 513.72 grams				A4	

Qty : 1nos.

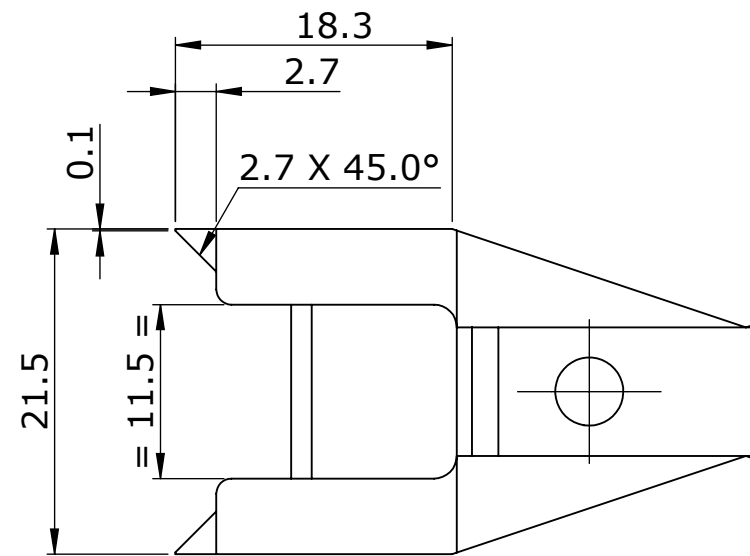


SECTION C-C  
SCALE 1.5 : 1

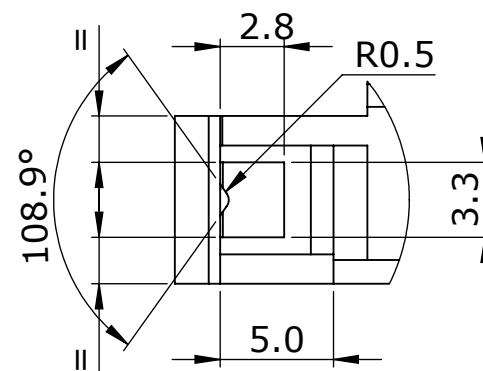
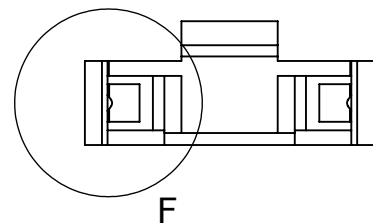


MATERIAL: Mild Steel				FINISH: Virgin		DO NOT SCALE DRAWING		All Dimensions are in : mm	
TOLERANCES(mm) UNLESS OTHERWISE SPECIFIED				Rev	Rev History	PART NAME PartMount			
DIM		TOLERANCES RANGE		1		 <b>enPRODUCTS Private Limited</b> Hayath Tower, XI/237 A2, 1st Floor, Kakanad, Cochin 21, Kerala, India. <a href="http://www.enproducts.in">www.enproducts.in</a> © All Rights reserved			
0		DIN ISO2768mH							
0.0		±0.1							
0.00		±0.01							
DRAWN	NAME	SIGNATURE	DATE	DEBUR AND BREAK SHARP EDGES					
REV	AO		--						
CHK'D	VV		31.12.2018			PROJECT. Spring Insertion Assembly Unit			
APPV'D	ALD			 <b>enCAD Technologies Pvt Ltd</b> Peace Land Building , IV/588 E,F Pallikkara, Cochin 683565 <a href="http://www.enCAD.co">www.enCAD.co</a>		DWG NO.		20-18-0075-04	REV 1
MFG	SM					PART NO.		75-04	
Q.A						WEIGHT: 276.09 grams		SCALE:1:5	

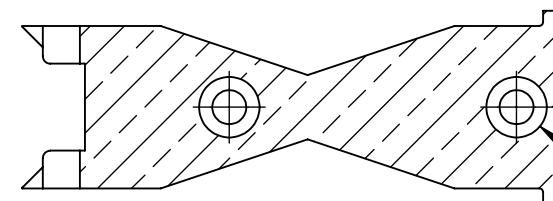
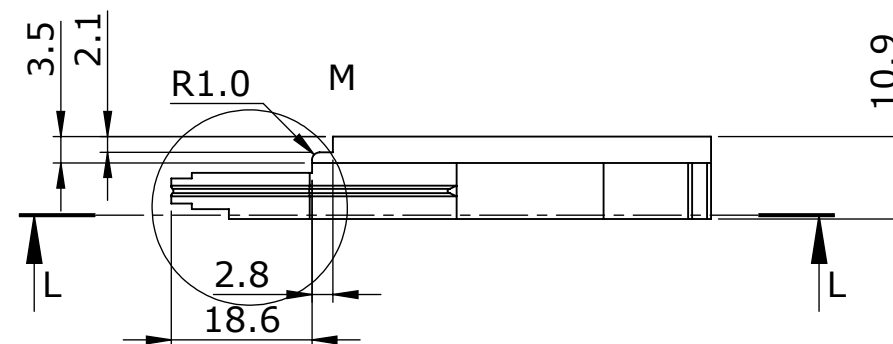
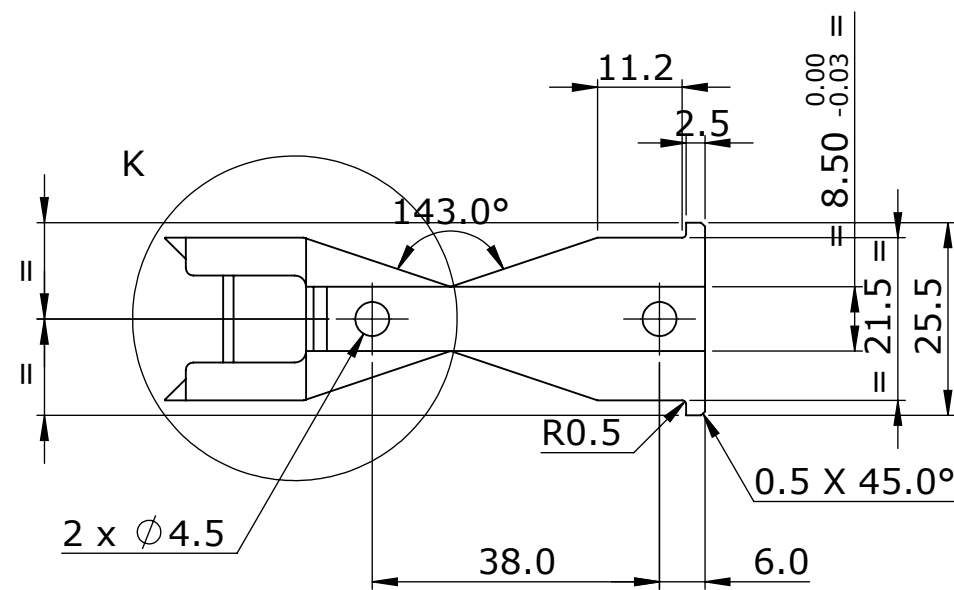
Qty : 1nos



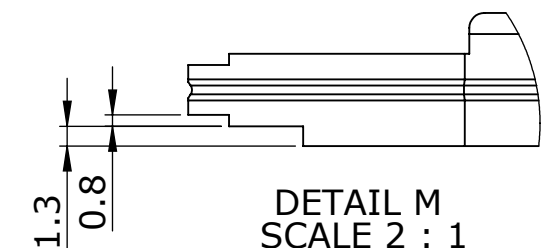
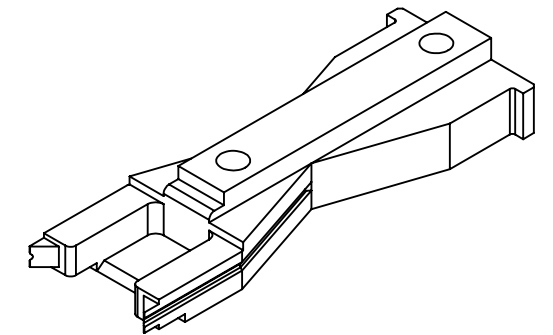
DETAIL K  
SCALE 2 : 1




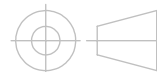

DETAIL F  
SCALE 3 : 1



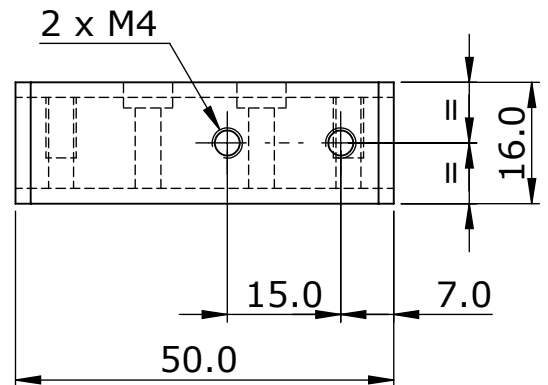
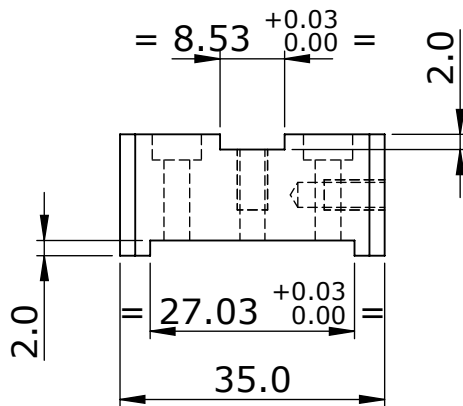
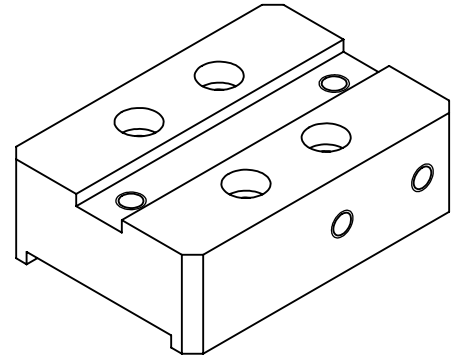
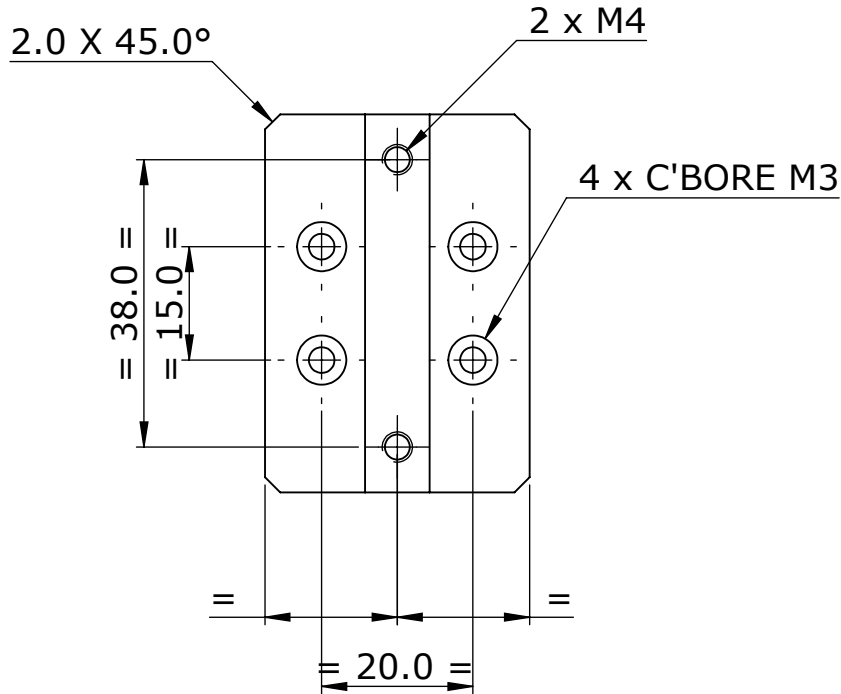
SECTION L-L  
SCALE 1 : 1






DETAIL M  
SCALE 2 : 1

MATERIAL:				FINISH:		DO NOT SCALE DRAWING		All Dimensions are in : mm		
Spring Steel				---						
TOLERANCES(mm) UNLESS OTHERWISE SPECIFIED				Rev	Rev History	PART NAME				
DIM		TOLERANCES RANGE		1		SpringMount				
0		DIN ISO2768mH				<div> <b>enPRODUCTS</b> Private Limited</div> <div>Hayath Tower, XI/237 A2, 1st Floor, Kakanad, Cochin 21, Kerala, India. <a href="http://www.enproducts.in">www.enproducts.in</a> © All Rights reserved</div>				
0.0		±0.1								
0.00		±0.01								
	NAME	SIGNATURE	DATE	DEBUR AND BREAK SHARP EDGES				PROJECT.		
DRAWN	AO		28.12.2018							
REV	VV		31.12.2018					Spring Insertion Assembly Unit		
CHK'D	ALD			<div> <b>enCAD Technologies Pvt Ltd</b></div> <div>Peace Land Building , IV/588 E,F Pallikkara, Cochin 683565 <a href="http://www.enCAD.co">www.enCAD.co</a></div>		DWG NO.		20-18-0075-03	REV	
APPV'D	SM					PART NO.		75-03		1
MFG						SCALE:1:5		SHEET 5 OF 10		A3
Q.A						WEIGHT:		72.28 grams		

Qty : 1nos.



MATERIAL:				FINISH:		DO NOT SCALE DRAWING		All Dimensions are in : mm			
Mild Steel				Virgin		PART NAME SpringGuidePlate					
TOLERANCES(mm) UNLESS OTHERWISE SPECIFIED				Rev	Rev History	<div><b>™ enPRODUCTS Private Limited</b> Hayath Tower, XI/237 A2, 1st Floor, Kakanad, Cochin 21, Kerala, India. <a href="http://www.enproducts.in">www.enproducts.in</a> © All Rights reserved</div>					
DIM	TOLERANCES RANGE			1							
0	DIN ISO2768mH										
0.0	±0.1										
0.00	±0.01										
	NAME	SIGNATURE	DATE	DEBUR AND BREAK SHARP EDGES							
DRAWN	AO		22.12.2018								
REV	VV		31.12.2018	<div><b>enCAD Technologies Pvt Ltd</b> Peace Land Building , IV/588 E,F Pallikkara, Cochin 683565 <a href="http://www.enCAD.co">www.enCAD.co</a></div>		PROJECT. Spring Insertion Assembly Unit		DWG NO. 20-18-0075-05		REV 1	
CHK'D	ALD					PART NO. 75-05					
APPV'D	SM					SCALE:1:5		SHEET 6 OF 10			
MFG						WEIGHT: 180.36 grams		A4			
Q.A											