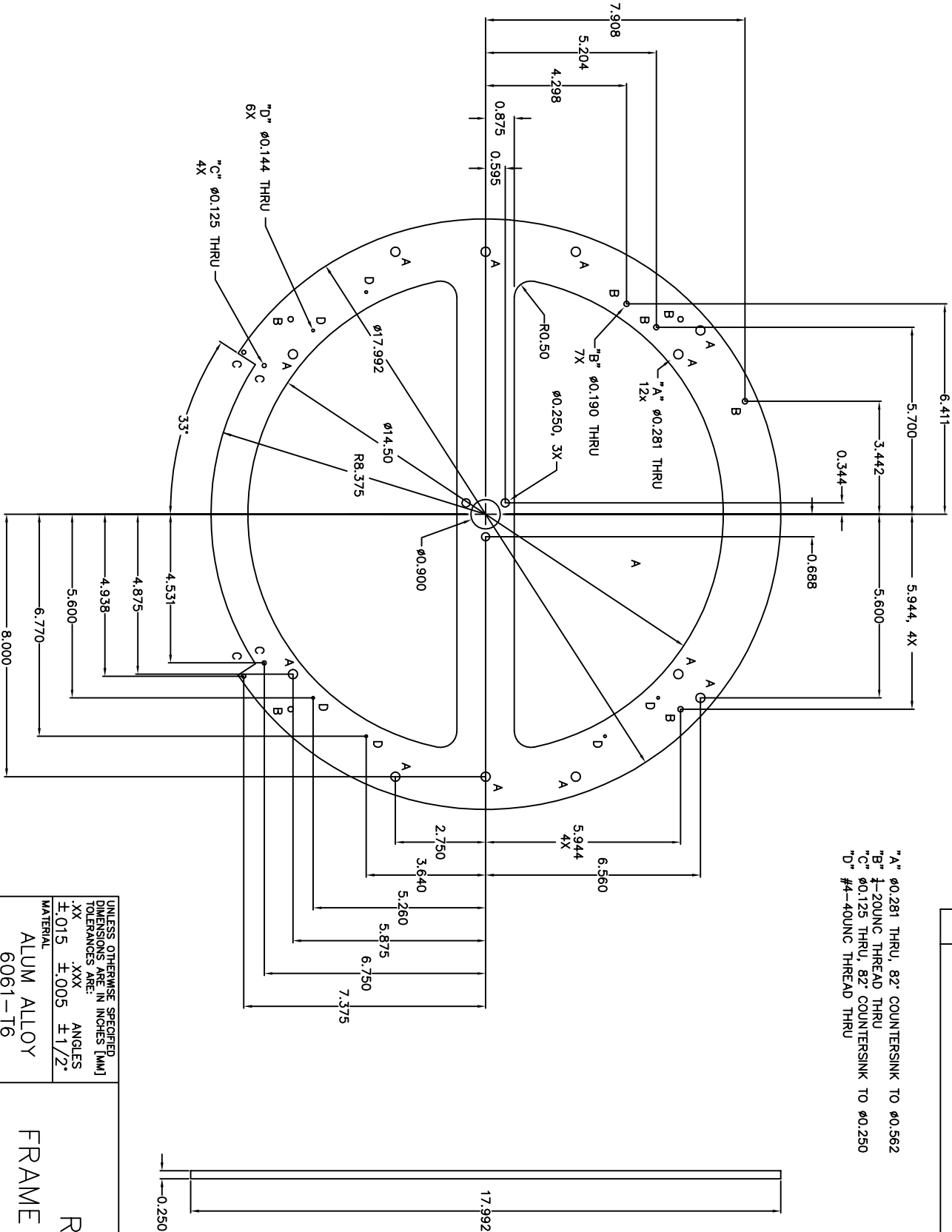


| No. | REVISIONS | DATE | BY |
|-----|-----------------------|-----------|-----|
| A | RELEASE TO PRODUCTION | JULY 2007 | JAG |

"A" $\varnothing 0.281$ THRU, 82° COUNTERSINK TO $\varnothing 0.562$
 "B" $\frac{1}{4}$ -20UNC THREAD THRU
 "C" $\varnothing 0.125$ THRU, 82° COUNTERSINK TO $\varnothing 0.250$
 "D" #4-40UNC THREAD THRU



UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES [MM]
 TOLERANCES ARE:
 .XX .XXX ANGLES
 ± 0.015 ± 0.005 $\pm 1/2^\circ$

RING 1

FRAME ASSEMBLY

| | | | | | |
|----------------------|-------------|-------------|-----------|---------------|---|
| FINISH | NONE | DRAWING NO. | JAG01 | REV. | A |
| DO NOT SCALE DRAWING | SCALE: FULL | DRAWN: JAG | JULY 2007 | SHEET: 1 OF 1 | |