

Mark Scheme (Results)

October 2023

Pearson Edexcel International Advanced Subsidiary Level In Chemisty (WCH12) Paper 01 Unit 2: Energetics, Group Chemistry, Halogenoalkanes and Alcohols

## **Section A**

Question Number	Answer	Mark
1	The only correct answer is $C$ ( $CF_4(g) \rightarrow C(g) + 4F(g)$ )	(1)
	A is incorrect because this equation represents the bond formation of 4 CF bonds and is exothermic	Computer
	<b>B</b> is incorrect because this equation represents the enthalpy change of formation of $CF_4$ from its elements	
	$m{D}$ is incorrect because this equation represents the enthalpy change of the reaction of $CF_4$ to its elements	

Question Number	Answer	Mark
2	The only correct answer is A (-554 – 394 + 1216)  B is incorrect because the sign of the enthalpy change of formation of the reactant is incorrect  C is incorrect because the sign of the enthalpy change of formation of the products is incorrect	(1) Computer

$m{D}$ is incorrect because sign of the enthalpy change of formation of both the reactant and products is incorrect	

Answer	Mark
The only correct answer is D (C <sub>9</sub> H <sub>20</sub> )	(1)
A is incorrect because the increment is $\sim$ 630 kJ mol <sup>-1</sup> so expected enthalpy change of combustion would be	
$-4139 \text{ kJ mol}^{-1}$	Computer
<b>B</b> is incorrect because the increment is $\sim$ 630 kJ mol <sup>-1</sup> so expected enthalpy change of combustion would be	
$-4769~kJ~mol^{-1}$	
C is incorrect because the increment is $\sim 630 \text{ kJ mol}^{-1}$ so expected enthalpy change of combustion would be $-5300 \text{ kJ mol}^{-1}$	
Answer	Mark
The only correct answer is <b>D</b> ( $H_2S$ , $\checkmark$ , $\checkmark$ , $X$ )	(1)
${f A}$ is incorrect because boron trifluoride is not polar <del>, does not contain hydrogen</del> and has London forces	Computer
	The only correct answer is D (C <sub>9</sub> H <sub>20</sub> )  A is incorrect because the increment is ~630 kJ mol <sup>-1</sup> so expected enthalpy change of combustion would be −4139 kJ mol <sup>-1</sup> B is incorrect because the increment is ~630 kJ mol <sup>-1</sup> so expected enthalpy change of combustion would be −4769 kJ mol <sup>-1</sup> C is incorrect because the increment is ~630 kJ mol <sup>-1</sup> so expected enthalpy change of combustion would be −5399 kJ mol <sup>-1</sup> Answer  The only correct answer is D (H <sub>2</sub> S, ✓, ✓, X)

<b>B</b> is incorrect because methane does not hydrogen bond	
${f C}$ is incorrect because ammonia is polar and has hydrogen bonds	

Question	Answer	Mark
Number		
5	The only correct answer is A (butan-1-ol)	(1)
	<b>B</b> is incorrect because the hydrocarbon section of the molecule is branched	
	C is incorrect because the hydrocarbon section of the molecule is branched	Computer
	<b>D</b> is incorrect because pentane does not hydrogen bond	

Question Number	Answer	Mark
6	The only correct answer is C (4)	(1)
	$m{A}$ is incorrect because neither the oxygen atoms nor the hydrogen atoms balance	Computer
	$m{B}$ is incorrect because neither the oxygen atoms nor the hydrogen atoms balance	

**D** is incorrect because neither the oxygen atoms nor the hydrogen atoms balance

Question Number	Answer	Mark
7	The only correct answer is D $(S_2O_3^{2-} + 2H^+ \rightarrow SO_2 + S + H_2O)$	(1)
	$m{A}$ is incorrect because copper is oxidised and nitrogen is reduced	Computer
	$m{B}$ is incorrect because iodine is oxidised and some of the oxygen in ozone is reduced	
	$oldsymbol{C}$ is incorrect because the reverse reaction is a disproportionation	

Question Number	Answer	Mark
8	The only correct answer is C (bromine, hydrogen bromide and sulfur dioxide only)  A is incorrect because hydrogen bromide is oxidised by concentrated sulfuric acid	(1) Computer

<b>B</b> is incorrect because the bromide ions reduce the sulfuric acid to sulfur dioxide	
<b>D</b> is incorrect because the bromide ions are not strong enough reducing agents to further reduce the sulfuric acid	

Question Number	Answer	Mark
9	The only correct answer is C (solubility of the sulfates)	(1)
	$m{A}$ is incorrect because the atomic radius increases	Computer
	<b>B</b> is incorrect because the reactivity of the elements increases	
	<b>D</b> is incorrect because the thermal stability of the nitrates increases	

Question Number	Answer	Mark
10	The only correct answer is A (0.33)	(1)
	$m{B}$ is incorrect because the increase in volume due to added alkali has been ignored	Computer

$oldsymbol{C}$ is incorrect because the moles of reactant have been added together	
$m{D}$ is incorrect because the increase in volume due to the added acid has been ignored	

Question Number	Answer	Mark
11(a)	The only correct answer is D (rate decreases and yield increases)	(1)
	$m{A}$ is incorrect because a decrease in temperature would decrease the rate but increase the yield	Computer
	<b>B</b> is incorrect because a decrease in temperature would decrease the rate	
	C is incorrect because a decrease in temperature would increase the yield	
Question	Answer	
Number		Mark
11(b)	The only correct answer is B (rate increases and yield increases)	(1)
	A is incorrect because an increase in pressure would increase the yield	Computer

$oldsymbol{C}$ is incorrect because an increase in pressure would increase the rate and increase the yield	
<b>D</b> is incorrect because an increase in pressure would increase the rate	

Question Number	Answer	Mark
12	The only correct answer is C (the mixture becomes more yellow)	(1)
	A is incorrect because the position of equilibrium would change	Computer
	<b>B</b> is incorrect because coloured ions would still be present	
	$m{D}$ is incorrect because the removal of the hydrogen ions would move the position of equilibrium to the left	

Question Number	Answer	Mark
13(a)	The only correct answer is A (1-methylcyclopentanol)	(1)
	<b>B</b> is incorrect because 2-methylcyclopentanol is a secondary alcohol	Computer
	C is incorrect because 2-methylbutan-1-ol is a primary alcohol	
	<b>D</b> is incorrect because 3-methylpentan-2-ol is a secondary alcohol	

Question Number	Answer	Mark
13(b)	The only correct answer is C (phosphorus(V) chloride)	(1)
	A is incorrect because acidified aqueous potassium dichromate(VI) does not oxidise tertiary alcohols	Computer
	<b>B</b> is incorrect because bromine water does not react with alcohols	
	<b>D</b> is incorrect because sodium carbonate solution does not react with alcohols	

Question Number	Answer	Mark
14(a)	The only correct answer is D (C=O stretching at 1720 - 1700 cm <sup>-1</sup> )	(1)
	A is incorrect because the alcohol will have been oxidised	Computer
	<b>B</b> is incorrect because an aldehyde is not an oxidation product of a secondary alcohol	
	$m{C}$ is incorrect because the ketone cannot be further oxidised by acidified potassium dichromate(VI)	

Question Number	Answer	Mark
14(b)	The only correct answer is B (C=O stretching at 1740 – 1720 cm <sup>-1</sup> )	(1)
	A is incorrect because the aldehyde product will distil at a lower temperature than the reactant	Computer
	$m{C}$ is incorrect because the aldehyde is removed from the oxidising agent so cannot be further oxidised	
	<b>D</b> is incorrect because a ketone is not formed when a primary alcohol is oxidised	

Question	Answer	Mark
Number		
15	The only correct answer is B (the C-Cl bond is stronger than the C-Br bond)	(1)
	<b>A</b> is incorrect because the solubility of the halogenoalkane does not affect the rate	Computer
	C is incorrect because the polarity of the C-halogen bond does not affect the rate	
	<b>D</b> is incorrect because the solubility of the silver salt does not affect the rate	

Question Number	Answer	Mark
16	The only correct answer is C (2.26)	(1)
	A is incorrect because this is half the mass of the product	Computer
	<b>B</b> is incorrect because only one OH group is replaced by chlorine	
	C is incorrect because this is double the mass of the product	

Question Number	Answer	Mark
17	The only correct answer is B (2-chloropropane)	(1)
	A is incorrect because a primary amine would be formed	Computer
	C is incorrect because alkanes do not react with ammonia	
	<b>D</b> is incorrect because alkenes do not react with ammonia	

## **TOTAL FOR SECTION A = 20 MARKS**

A B C D
4 5 5 6

## **Section B**

Answer	Additional Guidance	Mark
An answer that makes reference to the following point:		(1)
1. balanced ionic equation	$\mathrm{H^{+}}$ + $\mathrm{OH^{-}}$ $\rightarrow$ $\mathrm{H_{2}O}$	Graduate
	Accept $H_2O^+ + OH^- > 2H_2O$	
	Accept multiples	
	Ignore state symbols even if incorrect	
	An answer that makes reference to the following point:  1. balanced ionic equation	An answer that makes reference to the following point: $H^{+} + OH^{-} \rightarrow H_{2}O$ Accept $H_{3}O^{+} + OH^{-} \rightarrow 2H_{2}O$

Question			
Number	Answer	Additional Guidance	Mark

18(a)(ii)	An ar	nswer that makes reference to the following points:		(2)
	1.	heat energy released under standard conditions (	Allow enthalpy change under standard conditions	Expert
			Allow for standard conditions 1 atm / 1(.01) $\times$ 10 <sup>5</sup> Pa and a stated temperature / 298K / 25°C	
			Ignore standard states	
			Do not award energy required	
	2.	(when) 1 mol of <b>water</b> is produced (by the reaction of acid (with alkali)		

Question Number	Answer	Additional Guidance	Mark
18(b)(i)	An answer that makes reference to the following points:		(2)
	3. two lines of best fit drawn (1)	Cooling may be shown as straight line or smooth curve	Expert
		$\Delta T = 26.8 - 22.4 = 4.4^{\circ}C$	
		Accept value between 4.2 °C and 4.6 °C from a correct vertical extrapolation at 120s	
		Example of extrapolation	
		26 Temperature /*C	

Question			
Number	Answer	Additional Guidance	Mark

18(b)(ii)	An an	swer that makes reference to the following points:		Example of calculation:	(3)
	5.	energy transferred to solutions	(1)	$0.05 \times 4.2 \times 4.4 = 0.924 \text{ (kJ)}$ $50 \times 4.2 \times 4.4 = 924 \text{ (J)}$	Expert
	6.	moles of water formed	(1)	$(25 \div 1000) \times 0.8 = 0.02 \text{(mol)}$	
	7.	enthalpy change of neutralisation with negative sign and units	(1)	$0.924 \div 0.02 = -46.2 \text{ kJ mol}^{-1} / -46,200 \text{ J mol}^{-1}$ TE on b(i) and throughout b(ii) Ignore SF except 1 SF	

<b>Question Number</b>	Answer	Additional Guidance	Mark
18(b)(iii)	An explanation that makes reference to the following points:		(2)
	1. (because the calculation has not taken into account the) energy required to heat the calorimeter/ the (total) heat capacity would be greater	Ignore references to the relative heat capacity of copper/water(solution)	Expert
	2. the value(of the enthalpy change of neutralisation) would be more exothermic/more negative (1)	Allow higher/ increase/ greater	

<b>Question Number</b>	Answer	Additional Guidance	Mark
	An answer that makes reference to the following points:  nucleophilic <b>and</b> substitution(reaction)	Allow nucleophile substitution	(1) Clerical

<b>Question Number</b>	Answer	Additional Guidance	Mark
18(c)(ii)	An answer that makes reference to the following points:	Example of mechanism	(3)
		Домониция — — — — — — — — — — — — — — — — — — —	
	3. dipole on C-Br bond		Expert
	4. lone pair on O of OH <sup>-</sup>		
	5. curly arrow from lone pair to <b>C</b> of <b>C-Br</b> .		
	If no lone pair shown, allow curly arrow from O		
	6. arrow from C-Br to Br or just beyond	Allow product as structural formula	
		Allow NaBr	
	7. organic product	Ignore Na <sup>+</sup>	
		Do not award HBr	
		6 points correct scores (3)	
		4 /5 points correct scores (2)	

2 /	/ 3 points correct scores (1)	
Igu	gnore intermediate/ transition state if shown	

<b>Question Number</b>	Answer	Additional Guidance	Mark
18(c)(iii)	An answer that makes reference to the following points:		(2)
		Do not award addition/substitution/dehydration/acid/base	Graduate
	2. ethanol / alcohol (1)	Allow ethanolic /alcoholic solution	

(Total for Question 18 = 16 marks)

Question Number	Answer	Additionl Guidance	Mark
19(a)(i)	An answer that makes reference to the following point:		(1)

yellow (precipitate/solid)	Allow pale yellow	Clerical

Question		Answer		Additional Guidance	Mark
Number					
19(a)(ii)				Example of calculation	(3)
	3.	moles of silver iodide	(1)	$0.162 \div (107.9 + 126.9) = 6.8995 \times 10^{-4} / 0.00068995 $ (mol)	Expert
	4.	mass of potassium iodide in mixture	(1)	$6.8995 \times 10^{-4} \times (39.1 + 126.9) = 0.11453 \text{ (g)}$	
	5.	% of potassium iodide in mixture	(1)	$(0.11453 \div 2.49) \times 100 = 4.5997$ = $4.6 / 4.60  (\%)$	
				Answer to 2 or 3 SF	
				Allow TE on transcription errors unless final answer is >100%	
				Do not award 4.5% for M3	

<b>Question Number</b>	Answer	Additional Guidance	Mark
19(b)	An answer that makes reference to the following points:	Oxidation numbers may be shown on equation	(2)

1.	manganese <b>reduced</b> from (+) 4 to (+) 2	(1)		Expert
2.	chlorine is <b>oxidised</b> from −1 to 0	(1)	Allow chloride for chlorine	
			If no other mark awarded:	
			Allow 1 mark for manganese reduced and chlorine oxidised	
			OR	
			all four correct oxidation states of Mn and Cl	

<b>Question Number</b>	Answer	Additional Guidance	Mark
19(c)	An answer that makes reference to the following points:		(2)
	3. aqueous layer is yellow (1)	Allow orange / brown /straw / colourless	
		Do not award red/red-brown/yellow-green	Graduate
	4. hexane layer is purple/pink/violet (1)	Allow lilac	
		If colours are reversed allow one mark.	

Question	Answer	Additional Guidance	Mark

Number					
*19(d)	logically structured answer with linkages and fully sustained reasoning.  The following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table shows how the marks should be awarded for indicative in the following table should be awarded for indicative in the following ta			Guidance on how the mark scheme should be applied.	(6)
				The mark for indicative content should be added to the mark for lines of reasoning. For example, a response with five indicative marking points that is partially structured with some linkages and lines of reasoning scores 4 marks (3 marks for indicative content and 1	Expert
				mark for partial structure and some linkages and lines of reasoning).	
	Number of indicative marking points seen in answer	Number of marks awarded for indicative marking points		If there were no linkages between the points, then the same indicative marking points would yield an overall score of 3 marks (3 marks for indicative content and no marks for linkages).	
	5-4	3			
	3-2	2			
	1	1	_		
	0	0		In general it would be expected that	
	The following table shows how the marks should be awarded for structure			5 or 6 indicative points would get 2 reasoning marks 3 or 4 indicative points would get 1 reasoning mark	
			0, 1 or 2 indicative points would get zero reasoning marks		
		Number of marks awarded for structure of answer and sustained lines of reasoning	r		

Answer shows a coherent logical structure with linkages and fully sustained lines of reasoning	2	If there is any incorrect chemistry, deduct mark(s) from the reasoning. If no reasoning mark(s) awarded do not deduct mark(s).	
Answer is partially structured with some linkages and lines of reasoning	1	Comment: Look for the indicative marking points first, then consider the mark for the structure of the answer	
Answer has no linkages between points and is unstructured	0	and sustained line of reasoning  Accept instantaneous/induced dipole/ IDID/dispersion/ van der Waals' forces for London	
Indicative content		forces	
IP1 iodine has (only) London forces  IP2 water molecules form hydrogen	·		
permanent dipoles)  IP3 hydrogen bonds are stronger th	an London forces/ the strongest		
(intermolecular force)  IP4 hexane forms (only) London for bonds	rces/cannot form hydrogen		
IP5 London forces formed between (in strength) to those (broken) in he		Allow London forces between iodine and hexane are greater than those between hexane	

forces with water	not form hydrogen bonds/ only forms weak London er so the (hydrogen) bonds between water molecules en (so iodine does not dissolve in water)		
		Any reference to both hexane and iodine having permanent dipole interactions penalise in 1 IP only.  Any statement that hexane has more/stronger London forces than iodine is incorrect so loses 1 reasoning mark.	

(Total for Question 19 = 15 marks)

Questi	n		
Numb	Answer	Additional Guidance	Mark

20(a)(i)	An answer that makes reference to the following points	S:		(2)
	5. equation	(1)	$CO_3^{2-}(s/aq) + 2H^+(aq) \rightarrow CO_2(g) + H_2O(1)$	
			$CO_3^{2-}(s/aq) + 2H_3O^+(aq) \rightarrow CO_2(g) + 3H_2O(l)$	Graduate
	6. state symbols		M2 depends on M1 or near miss e.g. full equation or uncancelled spectator ions	

<b>Question Number</b>	Answer	Additional Guidance	Mark
20(a)(ii)			(1)
	7. the mixture/solution would go cloudy/milky/ (1)	Ignore CaCO <sub>3</sub> formed	
	a white precipitate would form	Do not award effervescence/fizzing/misty	Graduate

<b>Question Number</b>		Answer		Additional Guidance	Mark
20(b)(i)				Example of calculation:	(4)
	8.	calculate mols hydrochloric acid in titre	(1)	$18.95 \times 0.0500 \times 10^{-3} = 9.475 \times 10^{-4} $ (mols)	Expert
	9.	calculate mols calcium hydroxide in 25.0 cm <sup>3</sup>	(1)	$9.475 \times 10^{-4} \div 2 = 4.7375 \times 10^{-4} $ (mols)	

10.	calculate mass calcium hydroxide in 25.0 cm <sup>3</sup>	(1)	$4.7375 \times 10^{-4} \times (40.1+34) = 3.51049 \times 10^{-2} \text{ (g)}$
11.	calculate mass calcium hydroxide in 1.00 dm <sup>3</sup>	` '	$3.51049 \times 10^{-2} \times 1000 \div 25 = 1.4042 \text{ (g dm}^{-3}\text{)}$ Ignore SF except 1 SF  Alternative method for M3/M4 $4.7375 \times 10^{-4} \times 1000 \div 25 = 0.01895/1.895 \times 10^{-2}$
12.	moles calcium hydroxide in 1 dm <sup>3</sup>	(1)	$1.895 \times 10^{-2} \times (40.1+34) = 1.4042 \text{ (g dm}^{-3})$
13.	mass calcium hydroxide in 1 dm <sup>3</sup>	(1)	If 25/18.95 swapped answer of 2.44 scores 2

<b>Question Number</b>	Answer	Additional Guidance	Mark
20(b)(ii)	An answer that makes reference to the following points:		(2)
	14. strontium hydroxide is more soluble than calcium hydroxide (1)	Accept because solubility of the hydroxides increases down the group	Expert
	15. (so) titre value would be greater(than that for calcium) or reverse  (1)	M2 must be consistent with M1.	

ALLOW one mark for strontium hydroxide is less	
soluble so titre value would be smaller	
	1

Question Number	Answer	Additional Guidance	Mark
20(c)	An explanation that makes reference to three of the following points  16. the concentration of carbonic acid /H <sub>2</sub> CO <sub>3</sub> will increase		(3)
	(1)		Expert
	17. the equilibrium position will move to the RHS  (1)		
	18. (the hydrogen ion concentration will increase so) the acidity will increase  (1)	Do not award M3 if M2 is incorrect.	

(Total for Question 20 = 12 marks)

**TOTAL FOR SECTION B = 42 MARKS** 

## **Section C**

<b>Question Number</b>	Answer	Additional Guidance	Mark
21(a)(i)	An answer that makes reference to the following points:	Example of calculation:	(3)
	19. calculate mass oxygen in compound X (1)	1.92 - (1.08 + 0.131) = 0.709 (g)	Expert
	20. calculate moles carbon,hydrogen and oxygen (1)	$1.08 \div 12 = 0.0900 \text{ (mols) carbon}$	
		0.131(mols) hydrogen	
		$0.709 \div 16 = 0.044313 \text{ (mols) oxygen}$	
	21. mole ratio <b>and</b> empirical formula (1)	0.09 : 0.131 : 0.043688	
		2.03 ; 2.96 : 1	
		C <sub>2</sub> H <sub>3</sub> O	
		TE from incorrect masses but rounding must be appropriate	

	If only two elements considered award M3 if correct (C <sub>2</sub> H <sub>3</sub> )	

<b>Question Number</b>	Answer	Additional Guidance	Mark
21(a)(ii)	An answer that makes reference to the following points:		(2)
	22. $C_4H_6O_2$ (1)		
	23. empirical formula mass $x = 2$ mass of molecular ion (1)	Evidence of $M_r = 86$ scores M2	Expert

Question Number	Answer	Additional Guidance	Mark
21(a)(iii)	An answer that makes reference to the following points:		(2)
	24. C=C/alkene/carbon-carbon double bond (1)		
			Graduate

25.	-COOH/carboxylic acid/carboxyl	(1)	Do not award carbonyl	

Question Number	Answer	Additional Guidance	Mark
21(a)(iv)	An answer that makes reference to the following points:		(2)
	26. peak at 41 $C_3H_5+$ (1)	Allow any acceptable structure with C <sub>3</sub> H <sub>5</sub> +	
			Graduate
	27. peak at 45 COOH+ (1)	Allow CO <sub>2</sub> H+	
		Do not award CHO <sub>2</sub> +	
		Positive charge can be anywhere on ion	
		Penalise omission of positive charge and/or presence of negative charge once only	

<b>Question Number</b>	A	Answer	Addi	tional Guidance	Mark
21(a)(v)	An answer that makes reference t	to the following point:			(1)
	** Not drag joint to figure 1% fit the first be to level are all a shall wish fit to good to be come fit in common.		Accept		
			To printer with thinkings.		Expert

	The arrangement around the double bond must be displayed.	
	Accept skeletal formula	

Question Number		Answer		Additional Guidance	Mark
21(b)(i)	An ex	planation that makes reference to the following points:			(3)
	28.	provides an alternative pathway/route with a lower activation energy	(1)	Allow E <sub>a</sub> <sup>cat</sup> at a lower energy shown on diagram	Expert
	29.	so a greater proportion of molecules have $E > E_a$ /area under the curve to the right of $E_a$ increases	(1)	M2 can be shown on diagram	
	30.	so a higher proportion of collisions are successful	(1)	Allow higher frequency of successful collisions	

Question Number	Answer	Additional Guidance	Mark
21(b)(ii)	An answer that makes reference to the following point:		(1)
		Accept correct displayed/skeletal/structural formulae provided aldehyde and carboxyl groups are clear.	Graduate

	Do not award molecular formulae/-COH in propenal	
	-CHO2in carboxylic acid	

<b>Question Number</b>	Answer		Additional Guidance	Mark
21(c)(i)	An answer that makes reference to the following points:			(2)
	2. potassium manganate(VII)/			
	potassium permanganate/KMnO <sub>4</sub>	(1)		Graduate
	3. acidified/cold/room temperature/dilute aqueous solution	. ,	M2 depends on M1 or near miss  Do not award heat(under reflux)	

<b>Question Number</b>	Answer	Additional Guidance	Mark
21(c)(ii)	<ul> <li>An explanation that makes reference to two of the following points:</li> <li>4. from propene the starting material is crude oil which is non-renewable/finite</li> </ul>	Allow glycerol for propane-1,2,3-triol	(2)
	5. from propane-1,2,3-triol, the starting material is from biomass/uses a by-product/reduces waste from biodiesel production	Ignore references to greenhouse gases or global warming	Expert
	6. propane-1,2,3-triol route produces only water as unwanted (1) product	Ignore references to fermentation	

7.	from propene, manganese compounds need to be separated		
	(1)	)	
	(1)	2)	

(Total for Question 21 = 18 marks)

**TOTAL FOR SECTION C = 18 MARKS** 

**TOTAL FOR PAPER = 80 MARKS**