

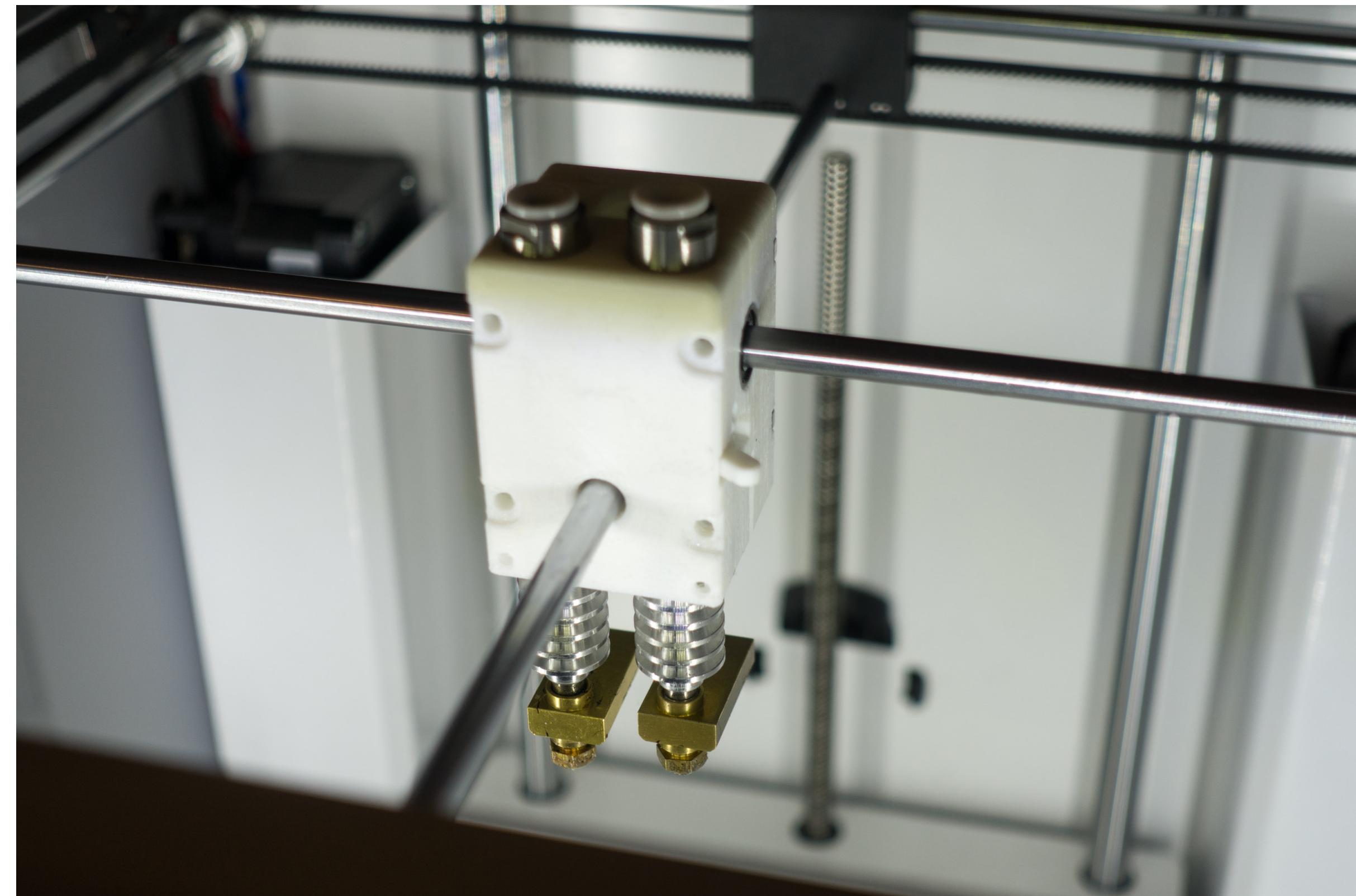
在顶丝的高度,正反面锉出一个平面  
Use file to make two flat surface on opposite for set screw locking



理想的是先装二头再装一头。顺序反的话更需要技术。安好后不断掰动扳手磨合,加润滑油,确保顺滑  
Ideally install head 2 before head 1. Keep pushing the lever with hand and add lubricants to make sure the lifting is smooth



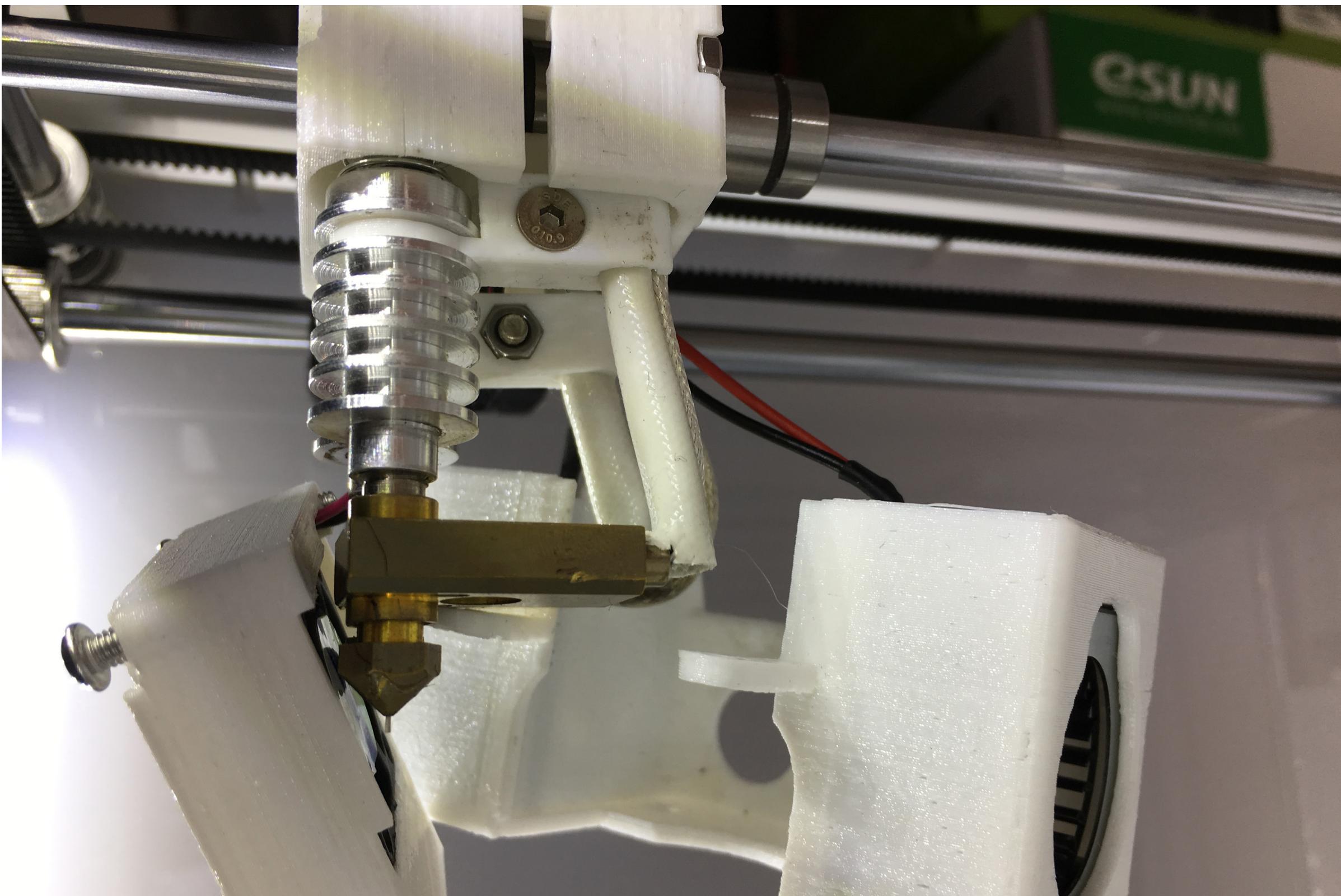
安装时候记住平面的方向,确保对着顶丝  
Make sure one of the flat surfaces face right towards the set screw hole



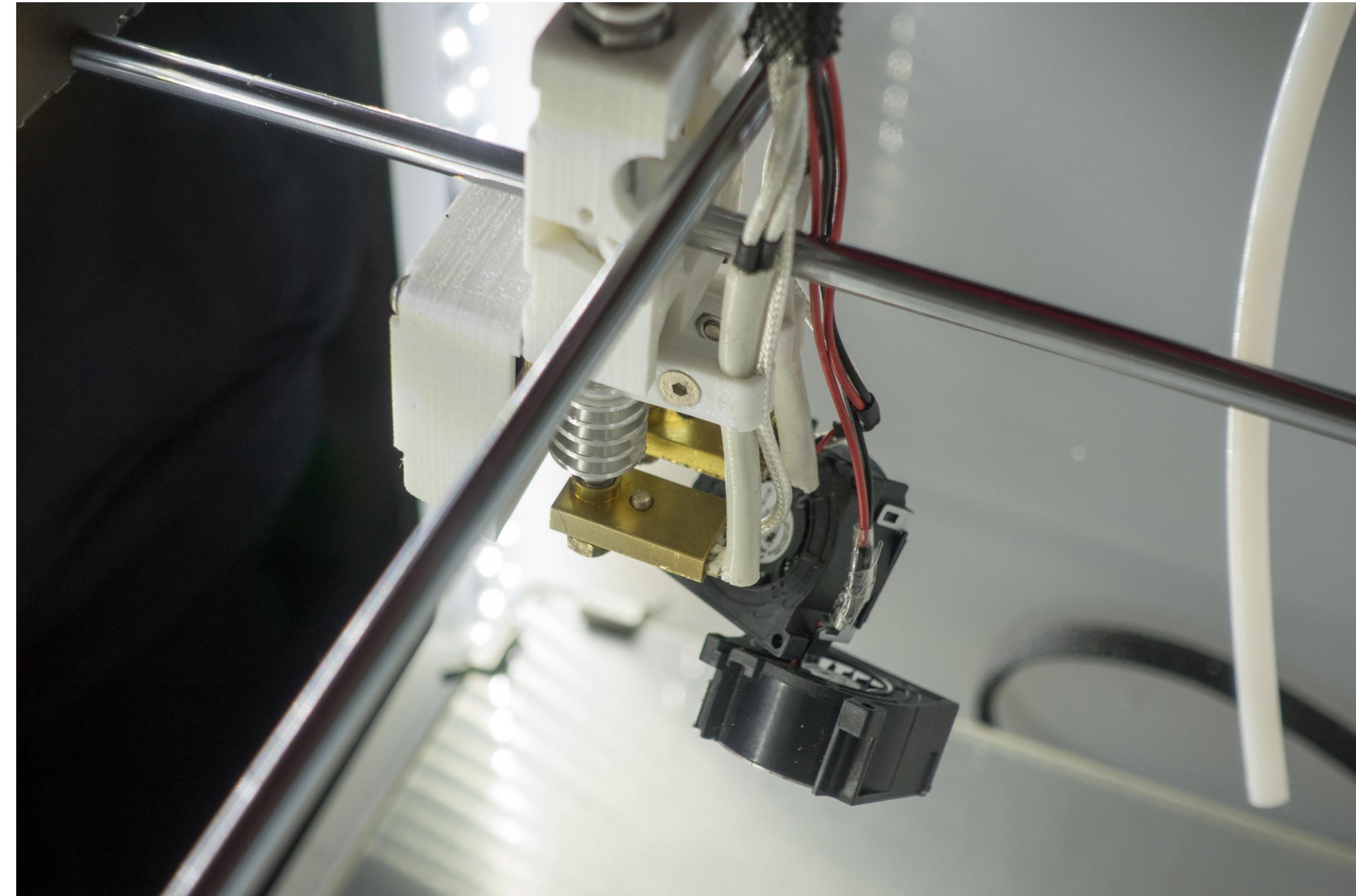
最好把两个热端都装上外壳后再装上十字  
It's easier to install both hotends on the housing before mounting to the shafts



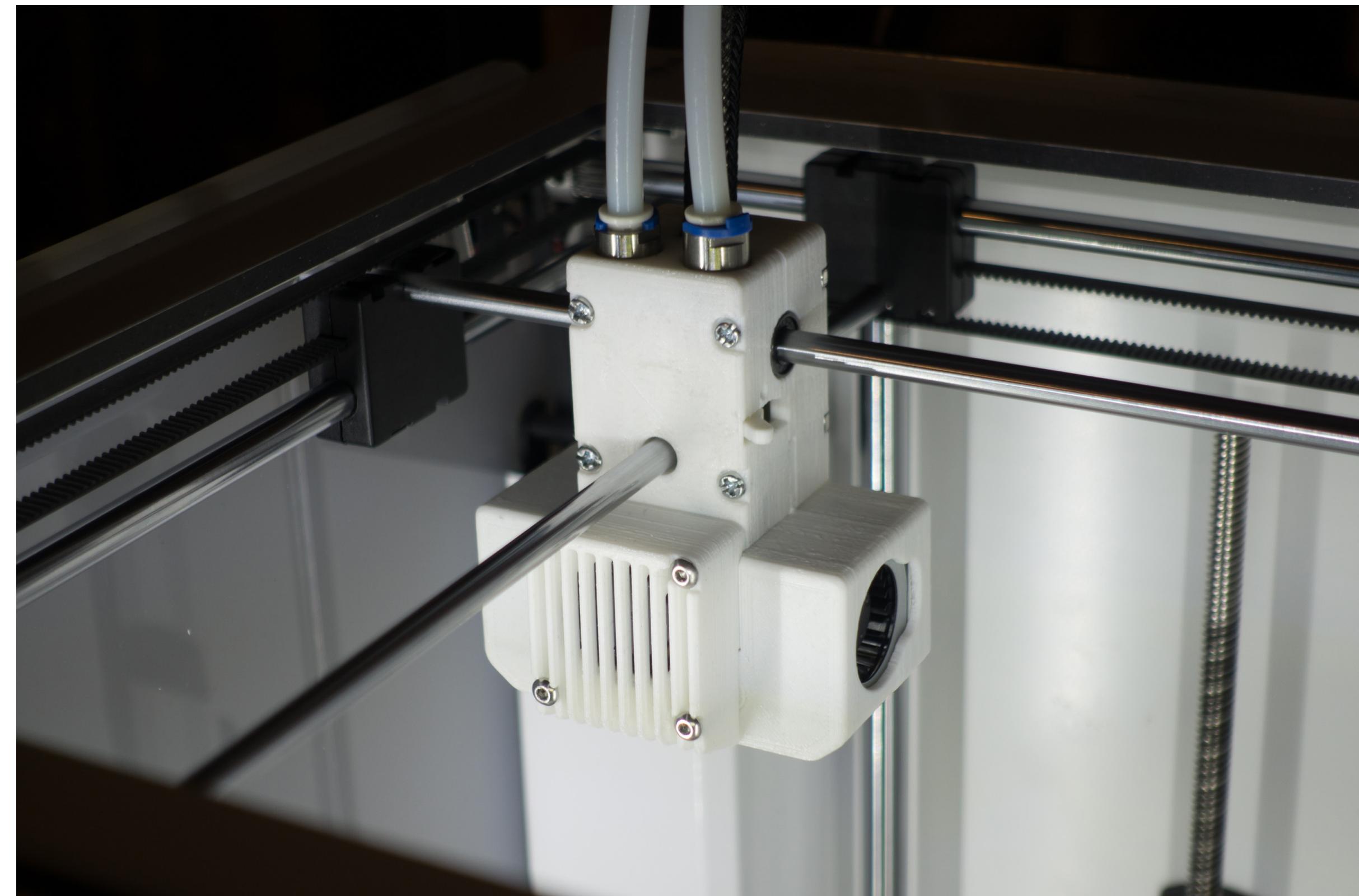
准备好加热线固定器，非常重要，能保证加热棒不断  
The heater clamps are important for preventing heaters from breaking



用固定器固定住加热棒的线  
Use heater clamps to fix the wires of heater cartridge



把电线分到光轴左右，除了二头加热棒和测温以外的线都走左侧  
Place only wires of heater and PT100 of head 2 on the right side of shaft.



把风扇都安装到位后完毕  
Final step is putting blower fans in the shroud