

<b>Technical Bulletin</b>		<b>Model</b> <b>6 Cyl.</b>	<b>Group</b> <b>6</b>
<b>Subject</b>  <b>Cabriolet Top Damage</b>		<b>Part Identifier</b> <b>6101</b>	<b>Number</b> <b>9505</b>

**ATTENTION: Service Manager / Service Technician**

**This bulletin replaces Technical Bulletin Group 6, number 9406, Book K, page 101.**

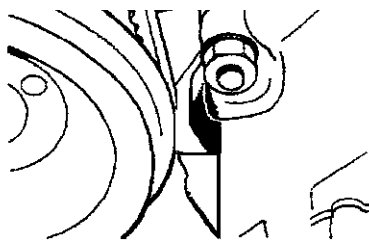
**Model Affected:**

**911 Carrera Model Year 1995**

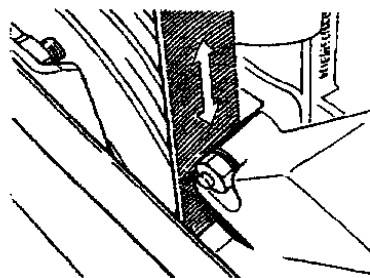
**Concern:**

If the Cabrio top canvas is punctured or chafed by the locating pins when the Cabrio top is opened fully, the top folding bow must be checked for sufficient operating clearance to the top frame side rails. The folding bow must move freely and the elastic straps that pull the folding bow rearward must have sufficient tension. As a preventative measure, 911 Carrera Cabrios which are in the workshop for regular service or other repairs should also be checked.

**Repair Procedure:**



**Figure 1**



**Figure 2**

1. Check for proper clearance of the top folding bow to the side rails of the Cabrio top frame (Figure 1 dimension "B"). Dimension "B" should be 5 to 7 mm. If dimension "B" is not 5 to 7 mm, it may be necessary to rework the side rails of the Cabrio top frame in the area "B" (Figure 1) to gain sufficient clearance for the folding bow.
2. Remove the plastic clamps near the folding bow on the right side that are holding the Cabrio top wiring harness to the Cabrio top frame. Use electrical tape to resecure the harness to the top frame. Be sure the harness does not interfere with movement of the folding bow.
3. Shorten the length of the folding bow elastic straps on both sides by approximately 25 mm (one inch). This can be done easily by folding the elastic material (Figure 2) where it is attached to the cabrio top folding bow. Staple the fold three times using a common stapler.

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# SERVICE

Page 1 of 1  
June 13, 1995

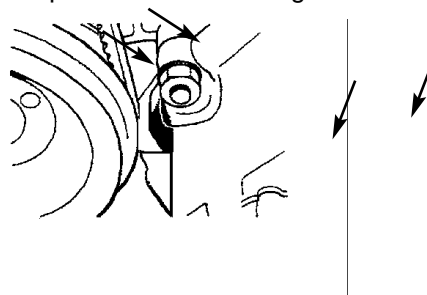
<b>Technical Bulletin</b>		<b>Model</b> <b>6 Cyl.</b>	<b>Group</b> <b>6</b>
<b>Subject</b>	<b>Replacing Folding Bow Tension Straps</b>	<b>Part Identifier</b> <b>6101</b>	<b>Number</b> <b>9505</b>

**ATTENTION: Service Manager / Service Technician**

**This bulletin replaces Technical Bulletin Group 6, number 9505, dated 6-13-95.**

**Models Affected:** **911 Carrera Cabriolet, 1995 Models**

**Concern:** The folding bow elastic tensioning straps (arrows Figure 1) should be reworked on vehicles produced prior to February, 1995 in order to ensure correct operation of the folding bow.



**Figure 1**

**General Information:** The folding bow tensioning straps should be reworked in order to ensure correct operation of the folding bow. If the folding bow tension straps do not have enough tension, the Cabrio top material may not fold correctly and can be consequently damaged by the locating pins that stabilize the top frame when in the fully open position. Whenever the vehicle is in the workshop for regular service or other repairs, be certain to rework the folding bow tension straps as described in the following text.

**Note:** No removal of the Cabrio top canvas is necessary to perform the following work procedure. All illustrations show a bare Cabrio top frame so that the procedure can be better understood.

**Vehicle Information:** In production, as of February 1995, the tensioning straps are attached directly to the main top bow with brackets and to the folding bow with clamping plates. Check the vehicle in question to determine if the new version parts are already installed before proceeding.

**Parts Required:**

993 561 565 00	Bracket (x 2)
993 561 835 00	Clamping Plate (x 2)
993 561 335 00 70A	Tensioning Strap (x 2)
900 269 056 07	Screw M4 (x 4)

**Note:** If the mainbow is replaced, the above mentioned parts must also be used.

# Technical Bulletin

**Model**  
**6 Cyl.**

**Group**  
**6**

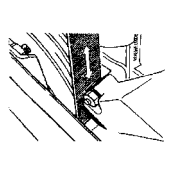
**Subject**  
**Replacing Folding Bow**  
**Tension Straps**

**Part Identifier**  
**6101**

**Number**  
**9505**

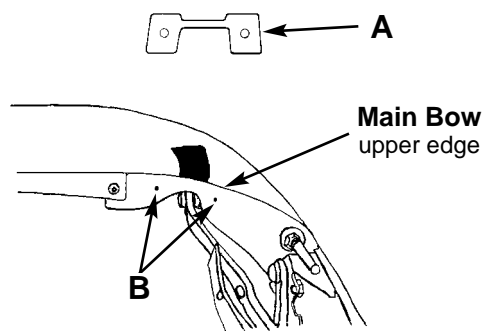
## Repair Procedure:

- Open the Cabrio top half way (remove windstop if installed).
- In the area of the main bow hinge, move the Cabrio top material to the side and check if the folding bow tension strap is fully glued on the main bow. If not, reglue the strap to the main bow.
- Cut the tensioning strap off even with the edge of the main bow (Figure 2).



**Figure 2**

- Cut the tensioning strap off at the folding bow and move the remaining strap and retainer to the center of the folding bow.
- Position the new tensioning strap bracket (A) on the main bow and mark the holes (B) for drilling. The bracket should be located approximately 1-2 mm below the upper edge of the main bow (Figure 3). When the new tensioning straps are extended (top closed), they should not touch the top material.



**Figure 3**

- Drill holes (B) with a 3.3mm drill bit approximately 12mm deep.
- Slightly countersink the holes and tap them for M4 threads. Remove the shavings carefully.

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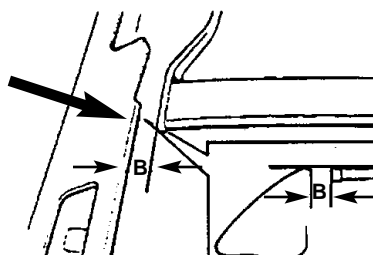
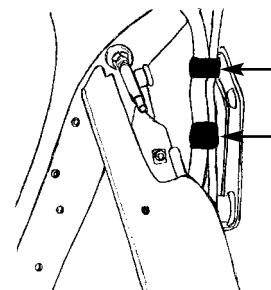
**Repair Procedure:** (cont'd)

- Install the clamping plates onto the new tensioning straps and install into the folding bow.

**Note:** The cutout in the clamping plate must point to the front. After installation, the clamping plate must move freely in the folding bow. Slide the clamping plate/tensioning strap assembly in the folding bow to obtain proper straight alignment of the tensioning strap front to rear.

- Install the rear attaching brackets into the loops of the new tensioning straps and install them onto the main bow with four M4 screws. When the new tensioning straps are extended (top closed), they should not touch the top material.

**Important:** Check for proper operation and clearance of the top folding bow to the side rails of the Cabrio top frame (dimension "B" in Figure 4). Dimension "B" should be 5 to 7mm. If less, it is necessary to rework the side rails in the area indicated by the large arrow in Figure 4 to gain operating clearance for the folding bow.


**Figure 4**

**Figure 5**

- Remove the plastic clamps (arrows Figure 5) near the folding bow on the right side that are holding the Cabrio top wiring harness to the Cabrio top frame (Figure 5). Use electrical tape to secure the harness to the top frame. Be certain the harness does not interfere with the smooth operation of the top folding bow.

**Labor Information:**

Damage Code: 6130  
Repair Time: 130 TU  
Labor Operation: 6130 5500 Repair Cabrio Top Bow per Tech Bulletin

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Page 3 of 3  
November 30, 1995