

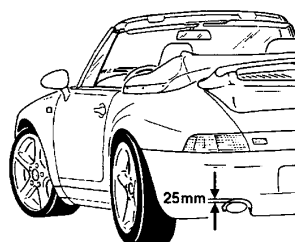
<b>Technical Bulletin</b>	<b>Model</b> <b>6 Cyl.</b>	<b>Group</b> <b>4</b>
<b>Subject</b> <b>Front Brake Disc Bolted Connections</b>	<b>Part Identifier</b> <b>4650</b>	<b>Number</b> <b>9502</b>

**ATTENTION: Service Manager / Service Technician**

**Models Affected:** **911 Turbo Model Year 1996**

**General Information:**

The front brake discs are assembled from two separate parts using bolts to form a single part. In case of replacement, only the complete brake disc is offered.



**Important:**

The brake disc/disc hub assembly must never be separated at the bolt-ed connections. **Do not attempt to turn or tighten the bolts even if they appear loose.**

When the brake disc is manufactured, the bolts are installed through distance bushings that are crushed when the bolts are tightened (8 Nm). Even with the correct tightening torque of 8 Nm, it may be possible to turn the bolts/bushings a few degrees. This appearance of looseness is considered normal.

It is most important that the torque of the bolts is not changed as this could lead to a negative influence on brake noise.

**Important Notice:** Porsche Cars N.A Technical Bulletins are intended for use by professional technicians, not a "Do-it-yourselfer." They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Special tools may be required to perform certain operations identified in these bulletins. Use of tools and procedures other than those recommended in these bulletins may be detrimental to the safe operation of your vehicle. Properly trained technicians have the equipment, tools, safety instructions and know-how to do a job properly and safely. If a condition is described, do not assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your Porsche Dealer for information on whether your vehicle may benefit from the information. Part numbers listed in these bulletins are for reference only. Always check with your authorized Porsche dealer to verify correct part numbers. ©1995 Porsche Cars North America, Inc.

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# SERVICE

Page 1 of 1  
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