

Technical Bulletin		Model 6 Cyl.	Group 8
Subject Heater Pipe in Engine Compartment	Part Identifier 8068	Number 9604	

ATTENTION: Service Manager / Service Technician

Models Affected: ***911 Carrera M.Y. 1995 and 1996***
 911 Carrera 4 M.Y. 1995 and 1996
 911 Carrera 4S as of M. Y. 1996

Concern: The one piece engine compartment heater pipe is now replaced by a two piece pipe.

General Information: To promote easier installation, the former version heater pipe (1A in Figure 1) is now replaced with a two piece version (1 & 2 in Figure 1).

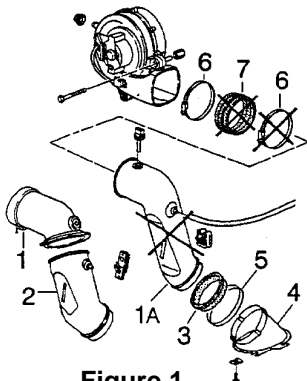


Figure 1

Additional changes to related parts also include shortening of the slots in the connecting socket (4 In Figure 1) by 5 mm and lengthening of the rubber seal (3 in Figure 1) by 5 mm. The introduction of the two piece pipe along with the additional changes took place in stages during production:

- Two piece pipe installed as of November 21, 1995 production.
- Connecting socket slots shortened by 5 mm as of December 20, 1995 production.
- Rubber seal lengthened by 5 mm as of February 16, 1996 production.

Parts Information: New Version Heater Pipe and Related Parts.

Key	Description	Part Number	Qty
1	Pipe, Upper	993 211 343 00	1
2	Pipe, Lower	993 211 346 01	1
3	Rubber Seal	993 211 350 00	1
4	Socket	993 211 034 01	1
5	Clamp	999 512 505 02	1
6	Clamp	999 512 539 00	1



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Repair Information:

If replacement of the one piece heater pipe becomes necessary, use only the new version two piece heater pipe and related parts.

Note: When removing the former version connecting socket, it will be necessary to remove the spark plug wires 1-1 and 1-5. After installation of the new connecting socket with shorter 5 mm slots, reinstall the plug wires for Cylinders 1-1 and 1-5.

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