

<b>Technical Bulletin</b>	<b>Model</b> <b>6 Cyl.</b>	<b>Group</b> <b>1</b>
<b>Subject</b> <b>Removing and Installing Fan Belt</b>	<b>Part Identifier</b> <b>1903</b>	<b>Number</b> <b>9505</b>

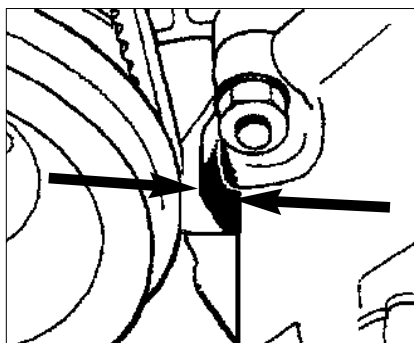
**ATTENTION: Service Manager / Service Technician**

**Models Affected:** **1996 911 Turbo**

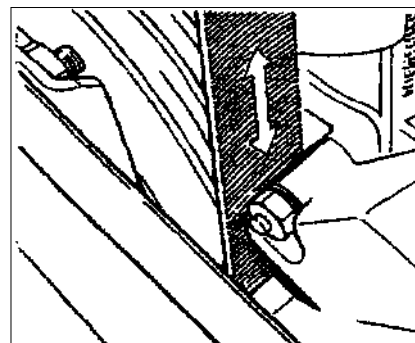
**Concern:** Due to unfavorable tolerances on the A/C compressor console, the fan belt cannot be removed.

**General Information:** When regular maintenance service or related engine repairs are performed, the A/C compressor console should be reworked to permit removal of the fan belt.

**Work Procedure:** The A/C compressor console should be reworked using a coarse body file.



**Figure 1**



**Figure 2**

With a coarse body file, rework the A/C console in the area (darken area) shown in Figure 1 (arrows). Remove material until the fan belt can be easily removed (Figure 2). Use a vacuum cleaner to remove all filings.

**Labor Information:** Rework console during a Maintenance Service:

**Labor Operation:** 87 40 49 00 40 TU

Rework console (not done in conjunction with Maintenance Service):

**Labor Operation:** 21 43 19 00 80 TU

Includes remove and install intercooler

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