



Technical Bulletin		Model 6 Cyl.	Gr 6
Subject Timer for Installing Cabrio Rear Window	Part Identifier 61..	Num 950	

ATTENTION: Service Manager / Service Technician**Models Affected:** ***911 Carrera 1995 Model Year on*****Concern:** Correct operation of hot glue timer for installation of cabriolet rear window.**Important: The heating time process for removal or installation of the hot glue sealer must not exceed TWO (2) minutes. The welding time must be monitored with a stop watch.****General Information:**

The timer determines the duration of current flow when removing or refitting the rear window. The current supplied by a fully charged battery is used for this process. A heater wire system made up of copper leads is installed along the perimeter of the rear window and is covered by a bead of hot melt adhesive. Heating causes the hot melt adhesive to flow. This allows the rear window to be removed or installed.

When installing the special tooling, be certain that the pressure frame exerts adequate pressure on all areas around the window opening. Insufficient pressure will cause gaps that can result in overheating damage to the window and/or top material.

After the heating in (sealing) of the rear window is complete, the special tools must stay in position for a minimum of twenty (20) minutes until the hot melt adhesive has cooled.

Consult the workshop manual vol. 5 pages 64-25 through 64-30 for instructions regarding removing and installing cabriolet rear window.

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