

Technical Bulletin	Model 6 Cyl.	Group 6
Subject Installation of Sport Rocker Panels	Part Identifier 6631	Number 9509

ATTENTION: Service Manager / Service Technician

Models Affected: ***911 Carrera from Model Year 1995***
 911 Carrera 4 from Model Year 1995

General Information: The above mentioned vehicles can be retrofitted with sport - rocker panels. The new panels will need to be painted in the vehicle color.

Installation:

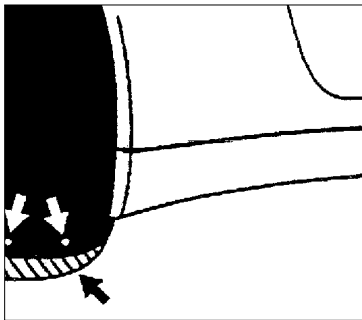


Figure 1

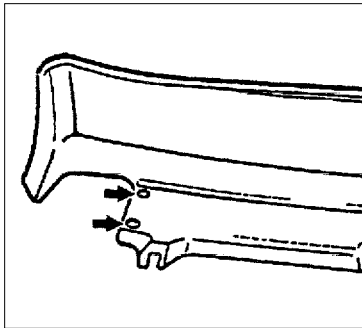


Figure 2

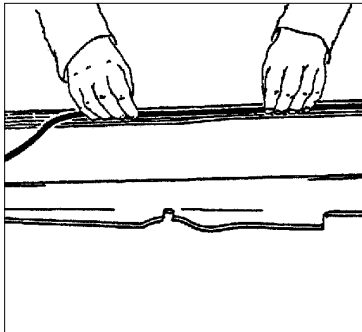


Figure 3

1. Remove both rear wheels.
2. Remove present rocker panels (see Workshop Manual Carrera 2/4, volume 5, group 66).
3. It may be necessary to rework the rocker panels or fender liners to properly fit the vehicle. Cut the plastic fender liners on the bottom to fit the contour of the new rocker panels (Figure 1 black arrow - hatch marks).
4. Mark the securing points on the fender liners:
 - a. Install new rocker panel, mark hole position on the fender liner.
 - b. Drill two (2) 8mm diameter holes (Figure 1 - white arrows).
 - c. Install sheet metal nuts.
5. Clean the gluing area with a cleaning solvent and apply the primer. Drying time for the primer is a minimum of 20 minutes.
6. Install 2 sheet metal nuts on the rocker panel (Figure 2).
7. Install the double adhesive strip to the top bead around rocker panel edge (Figure 3).
8. Apply the glue (approximately 15mm wide bead) on the rocker panel edge using a cartridge gun (Figure 4).
9. Using 2 persons, install the rocker panel and hold it in place with tape (Figure 5). Remove any excess glue with cleaning solvent.
10. Tighten rocker panel at the securing points.



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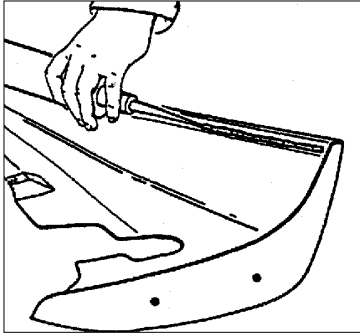


Figure 4

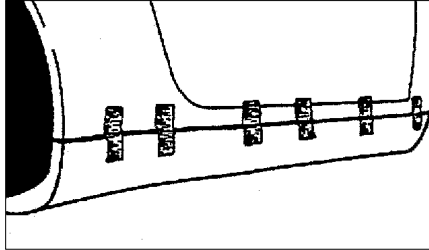


Figure 5

11. If possible, install the rocker panel on to the body, using body clamps. Remove clamps only when the glue has cured (approximately 6 hours). **When possible, leave the clamps on overnight.**

Parts Information:

Rocker panel kit part number **000 044 800 07**
Includes: Rocker panels (primed).
Double glue strip.
Primer, glue, sheet metal nuts and bolts.

Rocker panel - left, part number **000 044 800 05**
Rocker panel - right, part number **000 044 800 06**

Repair times:

Installation of both rocker panels **220 t.u.**
Paint both rocker panels **290 t.u**

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