

Technical Bulletin

Model
6 Cyl.

Group
9

Subject

Center Stoplight Bulb Replacement

Part Identifier
9470

Number
9601

ATTENTION: Service Manager / Service Technician

Models Affected: **911 Carrera and 911 Turbo, as of Model Year 1995**

Concern: Replacement bulbs for the center stoplight are now available as spare parts.

Repair Procedures: **ROOF MOUNT CENTER STOP LIGHT**

- Lift off the cover for the center stoplight and remove the rubber strip.
- Remove the light bracket from the locating pins and remove the (2) screws that hold the light strip in the lens assembly (# 6 in figure below).
- Disconnect the wiring for the center stoplight and the phillips screws from the light strip cover (# 3).
- Unplug the wire harness from the bulb strip (# 5).
- Using a fine tip soldering iron, unsolder the defective bulb and solder in a new bulb. **Be very careful not to let any excess solder run across the bulb connecting strip (short circuit!).**
- Reassemble the center stoplight far enough to test for proper operation of the light. Complete the reassembly.

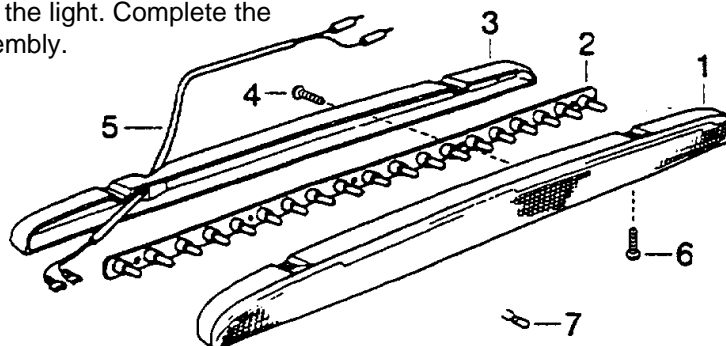


Figure 1

ENGINE LID MOUNT CENTER STOPLIGHT

- Remove light bracket from the engine lid.
- Remove the (2) screws that hold the light strip in the lens assembly (# 6 in figure 1).
- Disconnect the wiring for the center stoplight and remove the phillips screws from the light strip cover (# 3).
- Unplug the wire harness from the bulb strip (# 5).
- Using a fine tip soldering iron, unsolder the defective bulb and solder in a new bulb. **Be very careful not to let any excess solder run across the bulb connecting strip (short circuit!).**
- Reassemble the center stoplight far enough to test for proper operation of the light. Complete the reassembly.

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Parts Information:	999 631 135 90	Bulb		
Literature:	Workshop manual 911 Carrera (993), volume 5, page 66-17.			
Warranty Information:	Roof Mounted Light			
	Damage Code	Description	Labor Operation	T.U.
	9470 40 0002	Replace 2 bulbs per Tech Bulletin	9470 4900	90
	Engine Lid Mounted Light			
	Damage Code	Description	Labor Operation	T.U.
	9470 40 0002	Replace 2 bulbs per Tech Bulletin	9470 4903	60

All repair times include removal and reinstallation of the light assembly and replacement of 2 bulbs.

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