

Team 23 - M31_BASE Hole Locations					
Hole #	Thread Size	Drill Size (mm)	X Coord (mm)	Y Coord (mm)	Purpose
1	M3	2.5	9	14	Calibration Stand
2	M3	2.5	9	21.4	Calibration Stand
3	M3	2.5	25	14	Calibration Stand
4	M3	2.5	25	21.4	Calibration Stand
5	M3	2.5	51	49	Load Cell Bracket
6	M3	2.5	51	56.4	Load Cell Bracket
7	M3	2.5	60.4	49	Load Cell Bracket
8	M3	2.5	60.4	56.4	Load Cell Bracket
9	M3	2.5	213.72	42.15	Manifold
10	M3	2.5	213.72	94.65	Manifold
11	M4	3.4	62.65	97.85	3 Nozzle Stand
12	M4	3.4	62.65	118.95	3 Nozzle Stand
13	M4	3.4	104.15	97.85	3 Nozzle Stand
14	M4	3.4	104.15	118.95	3 Nozzle Stand
15	M3	2.5	30.62	185.12	Pressure Regulator
16	M3	2.5	30.62	235.92	Pressure Regulator
17	M3	2.5	60.12	185.12	Pressure Regulator
18	M3	2.5	60.12	235.92	Pressure Regulator
19	M6	5.2	280.78	145.71	Air Cannister
20	M6	5.2	280.78	145.71	Air Cannister
21	M6	5.2	384.5	288.8	Air Cannister
22	M6	5.2	384.5	288.8	Air Cannister
23	M3	2.5	285.3	10	Circuit Board
24	M3	2.5	285.3	126.43	Circuit Board
25	M3	2.5	400.9	10	Circuit Board
26	M3	2.5	400.9	126.43	Circuit Board