Stellafoam Ltd   2011

USE & SAFETY PROCEDURES FOR ALLTENDORF PANEL SIZING BEAM SAW

1.   Check for tidiness, ensuring working area is clear of obstacles, particularly the floor area.

2.   Check the extractor is turned on and the diverting plates open.

3.   Use ear and eye protection available from the office. Do not wear loose/flapping clothing.

4.   Check the riving knife is in position and approximately 8mm from the edge of the blade. Never cut without the riving knife installed and never remove it for grooving purposes.

5.   Check the extractor hood is approximately 10mm from face of work.

6.   Do not assume the rulers are zeroed and the blade at 90 degrees. Cut a sample piece.

7.   This machine and blade are only suitable for chipboard and MDF up to a maximum thickness of 30mm. Do not attempt to cut other types of material, material of greater thickness or material not supplied by Stellafoam.

8.   Never put hands or any part of your body close to the saw blade, observe a 300mm no go safety zone around the saw blade. There are 2 push sticks for small pieces of work.

9.   When using the moving beam and shelf to cut panels ensure that the right hand fence is folded away or locked in front of the cutting edge of the blade.

10.   When using the right hand fence for through cutting of small pieces of work ensure the moving beam is locked into its fixed position.

11.   Do not have a second person drawing work from the back of the saw until it is completely clear of the blade and fences.

12.   Never force the work, allow the blade to cut the material. If extra pressure is needed, have the blade changed. Remember rushing causes mistakes and accidents. **DO NOT RUSH**

13.   If in any doubt of procedures check with our trained personnel.

14.   Please leave the cutting room as you would expect to find it. **TIDY UP** Small offcuts in the metal bin. Large offcuts onto pallet supplied (chargable)

DECLARATION: I am a trade person accustomed to using woodworking machinery and have had the above fully explained to me.

NAME   SIGN

COMPANY

ADDRESS   DATE