



Manufacturing Optimization Report

Year

All

Plant Name

All

% Rejected

1.05%

Average Rejected
Products per plant

23.57

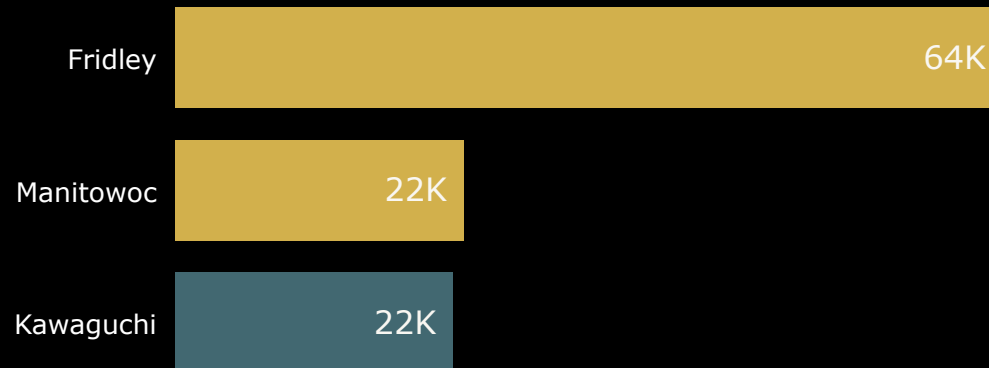
Total Rejected
Products

108K

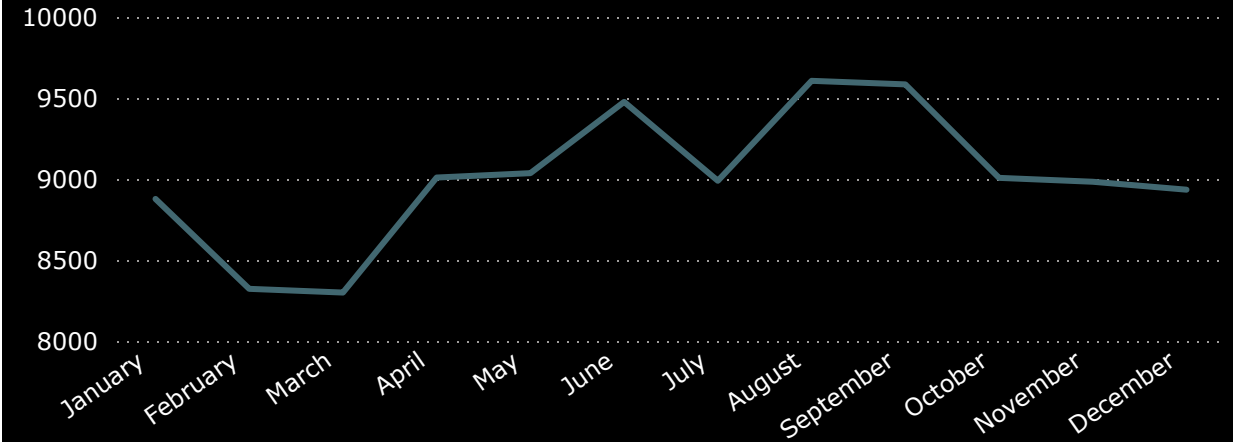
Rejected Products Details

PlantName	MachineType	Japan	United States	Total
Fridley	Aluminum Caster		11314	11314
	Clay Molder		21994	21994
	Pewter Injection Molder		30887	30887
Kawaguchi	Clay Molder	21561		21561
Manitowoc	Aluminum Caster		22366	22366

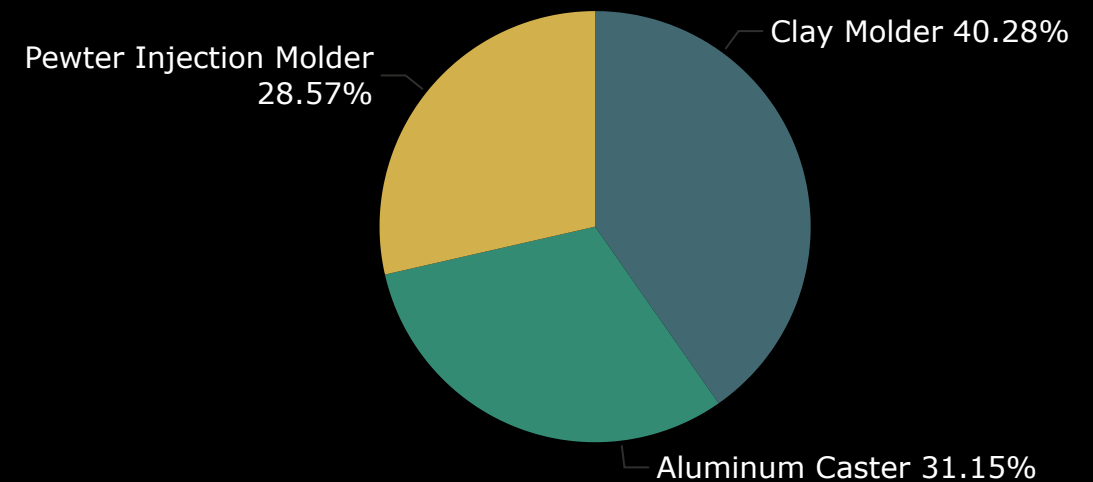
Rejected Products across Plants by Country



Monthly Rejected Products



Proportion of Rejected Products by Machine Types





CountryName	Sum of RejectedProducts	% Rejected
+ Japan	21561	1.05%
+ United States	86561	1.05%
Total	108122	1.05%