



# Hardware Safety Metrics for ISO 26262 Compliance

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making electronics reliable



# Introduction to Functional Safety

The objective of functional safety:

Freedom from unacceptable risk of physical injury or of damage to the health of people either directly or indirectly

## Functional Safety Risks

- Systematic Failures
  - Design faults
  - Tool faults
- Random Failures
  - Permanent faults
  - Transient faults

## Risk drivers

- Continuous increase in flow and tool complexity
- Continuous increase in functionality
- Increasing density of the design process node
- Decreasing energy levels

## Risk management through functional safety standards

- Minimize systematic failures
- Safeguard against random failures



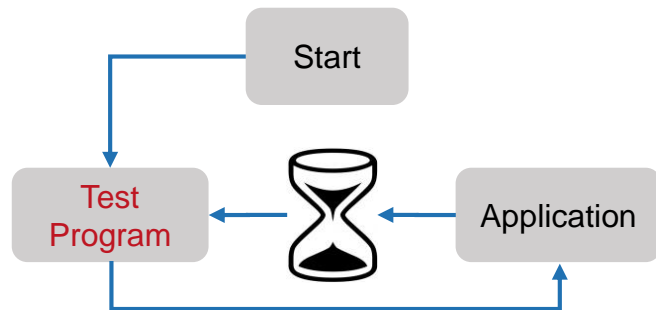
# Safety Mechanisms (SMs)

Prevent faults from leading to failures – Detect faults, control failures

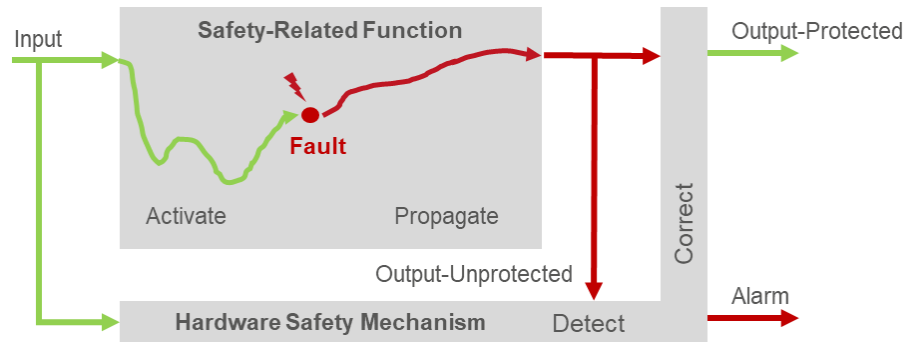
Random failures are caused by permanent or transient random hardware faults

- Examples of faults: single event latch-up (P); single event upset (T)

## Software Safety Mechanism

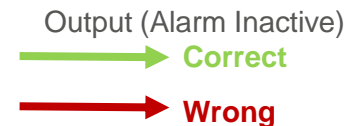


## Hardware Safety Mechanism



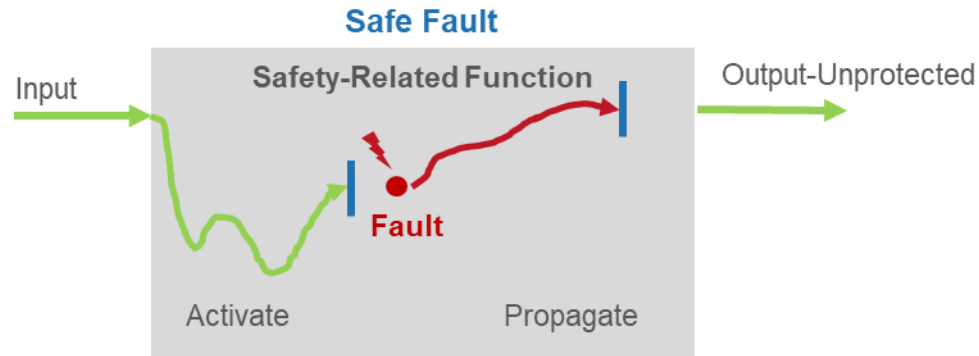
### Note

- SM must correct output if alarm (optional) is not present or inactive



# Safe Faults

Faults that cannot cause failures

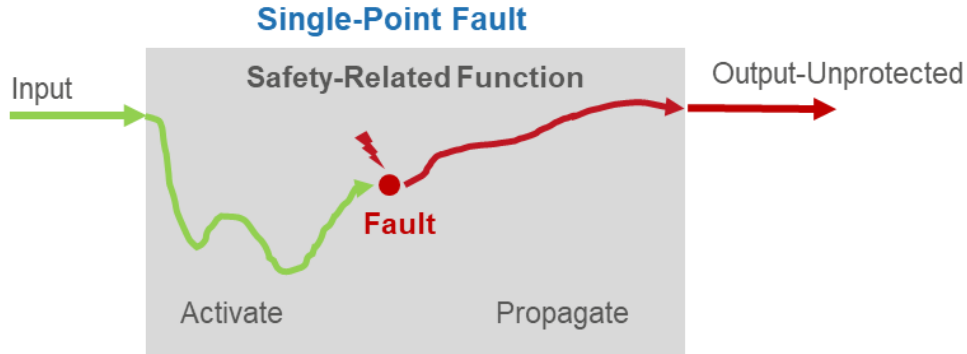


## Note

- Example: stuck-at 0 fault on net tied low does not change functionality
- Hardware often has many safe faults

# Single-Point and Residual Faults

Both may cause failures



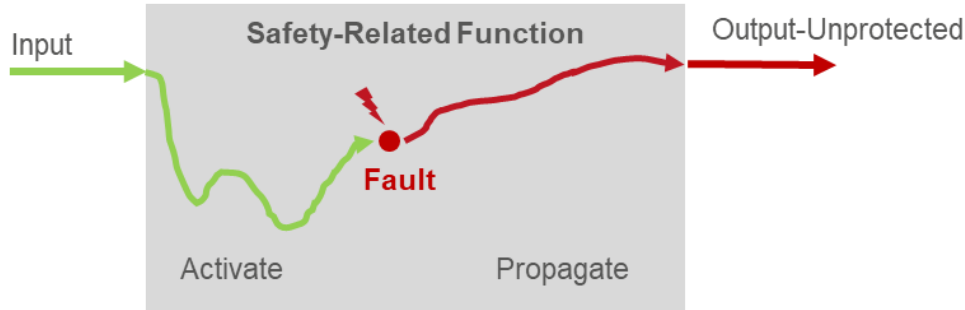
## Note

- Single-point faults compromise unprotected safety-related functions

# Single-Point and Residual Faults

Both may cause failures

## Single-Point Fault



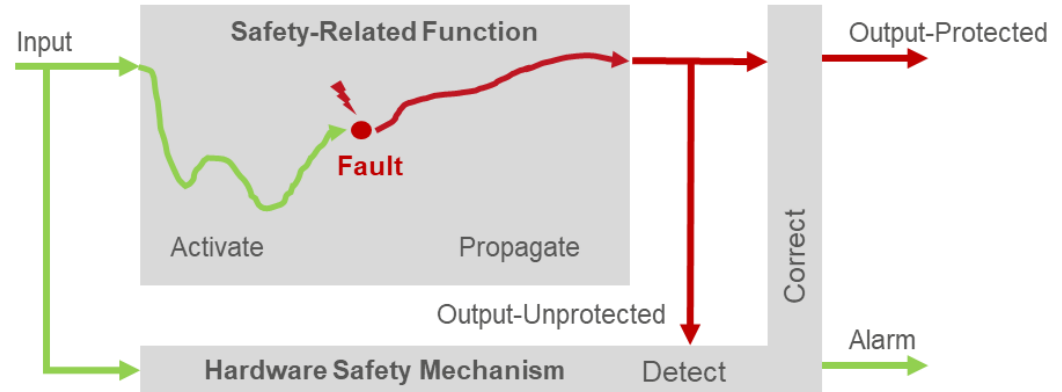
### Note

- Single-point faults compromise unprotected safety-related functions

### Note

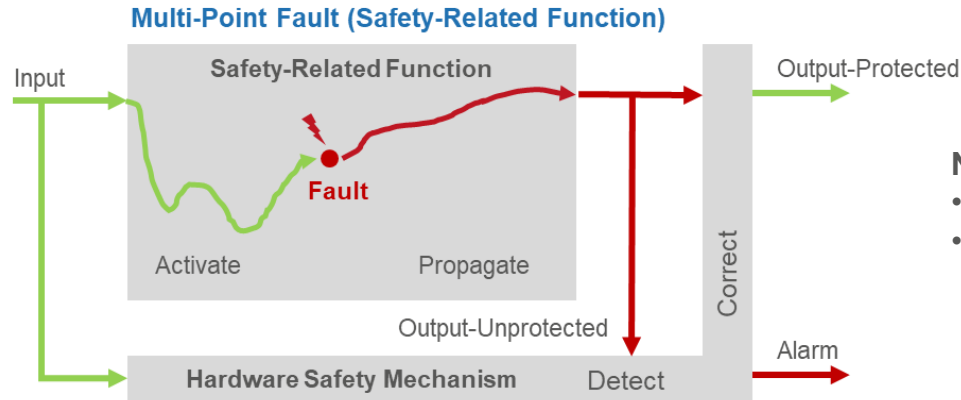
- Residual faults compromise protected safety-related functions

## Residual Fault



# Multi-Point Faults

Two or more multi-points faults (together) may cause failures



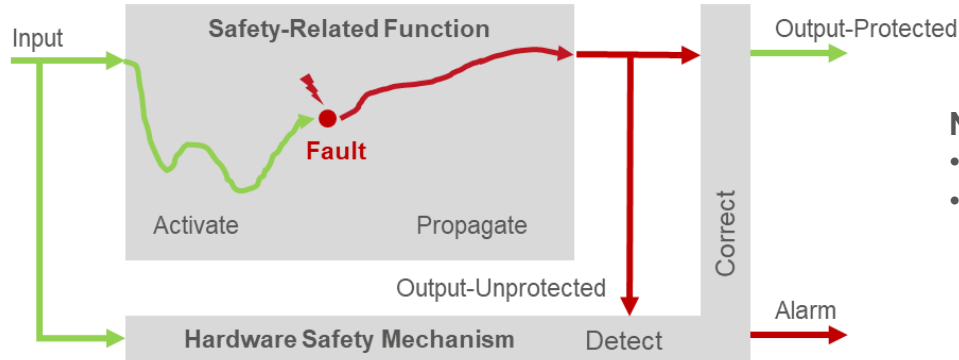
## Note

- Does not cause failures (on its own)
- Fault detected/corrected by safety mechanism

# Multi-Point Faults

Two or more multi-points faults (together) may cause failures

## Multi-Point Fault (Safety-Related Function)



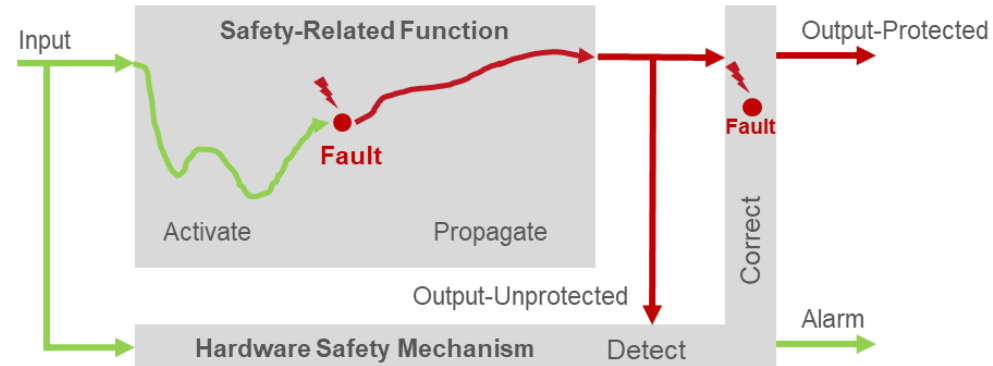
### Note

- Does not cause failures (on its own)
- Fault detected/corrected by safety mechanism

### Note

- Two multi-point faults may cause a failure
- Important to consider because of **latent** faults

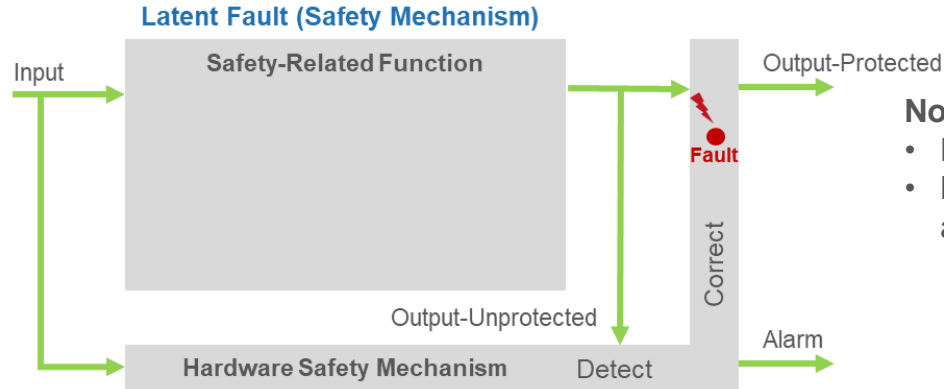
## Multi-Point Failure





# Latent Faults

A special class of multi-point (permanent) faults



## Note

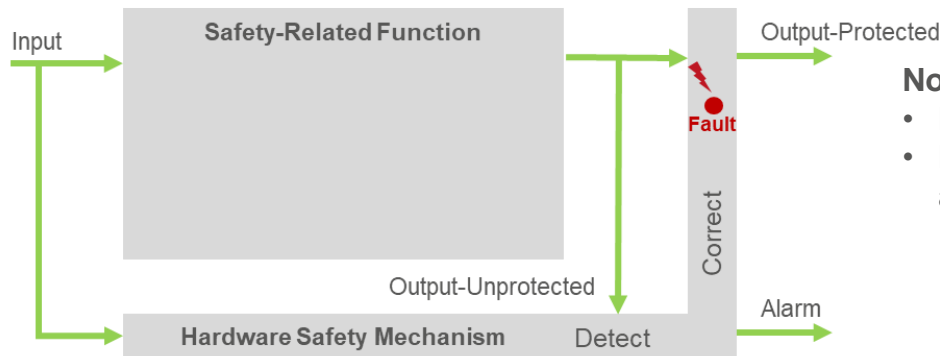
- No alarm raised (fault remains latent)
- Important to consider: may compromise protection of a large portion of the safety-related function



# Latent Faults

A special class of multi-point (permanent) faults

## Latent Fault (Safety Mechanism)



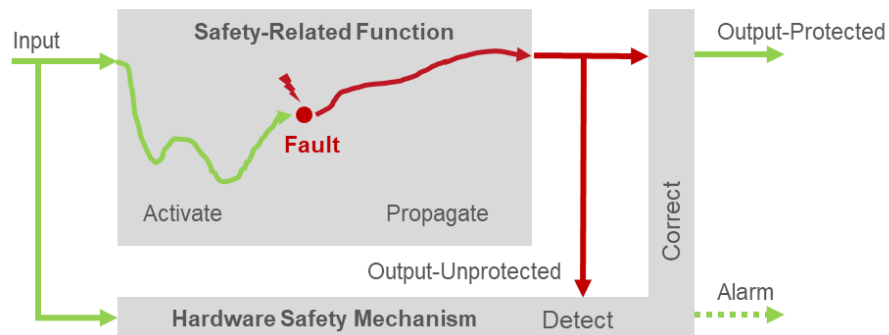
### Note

- No alarm raised (fault remains latent)
- Important to consider: may compromise protection of a large portion of the safety-related function

### Note

- Fault is corrected but SM does not indicate it
- Alarm inactive or not present (fault remains latent)
- Important to consider: may cause failures as soon as another random fault occurs

## Latent Fault (Safety-Related Function)





# Single-Point Fault Metric

## SPFM

- Reflects the effectiveness of the safety architecture to protect from individual faults
- Many safe faults → Higher SPFM
- Effective safety mechanisms → Few residual faults → Higher SPFM
- Unprotected functions → Many single-point faults → Lower SPFM

$$1 - \frac{\sum_{SR,HW} (\lambda_{SPF} + \lambda_{RF})}{\sum_{SR,HW} \lambda} = \frac{\sum_{SR,HW} (\lambda_{MPF} + \lambda_S)}{\sum_{SR,HW} \lambda}$$

$\lambda$  is the failure rate



# Latent Fault Metric

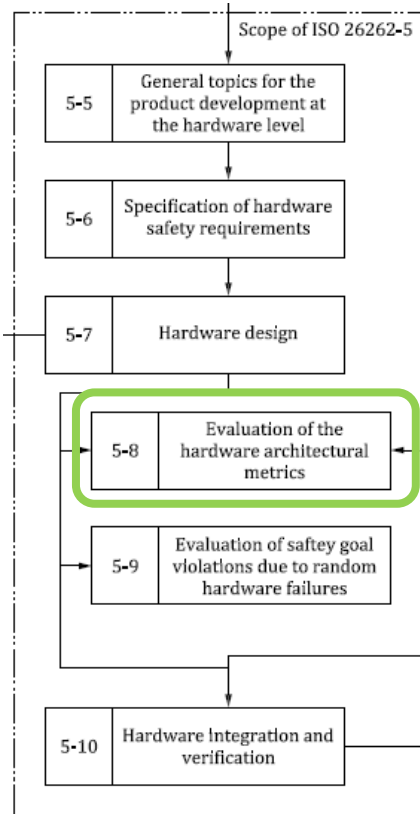
## LFM

- Reflects the effectiveness of the safety architecture to protect from multi-point faults
- Many safe faults → Higher LFM
- Many single-point or residual faults → Higher LFM
- Many detected multi-point faults → Higher LFM

$$1 - \frac{\sum_{SR,HW}(\lambda_{MPF,L})}{\sum_{SR,HW}(\lambda - \lambda_{SPF} - \lambda_{RF})} = \frac{\sum_{SR,HW}(\lambda_{MPF,DP} + \lambda_S)}{\sum_{SR,HW}(\lambda - \lambda_{SPF} - \lambda_{RF})}$$

$\lambda$  is the failure rate

# Hardware Architectural Metrics



**Evidence that the hardware safety architecture adequately prevents/controls random failures**

**Table 4 — Possible source for the derivation of the target “single-point fault metric” value**

	ASIL B	ASIL C	ASIL D
Single-point fault metric	≥90 %	≥97 %	≥99 %

**Table 5 — Possible source for the derivation of the target “latent-fault metric” value**

	ASIL B	ASIL C	ASIL D
Latent-fault metric	≥60 %	≥80 %	≥90 %

## Note

- May require separate metrics for permanent and transient faults

# Summary



## Fault Classification

- Safe faults
- Single-point and residual faults
- Multi-point faults
  - Detected
  - Latent

## Key ISO 26262 Metrics

- SPFM and LFM
- Evidence that the hardware safety architecture adequately prevents/controls random failures

## OneSpin

- Unique, automated solution for fault classification
- Automate FMEDA
- Reduce reliance on expert judgement
- Integrate with third-party tools
- Minimize time-consuming fault simulation
- **Proven** in both established and new suppliers of automotive hardware

“Computing hardware fault metrics and achieving targets set by ISO 26262 is challenging, but crucial to enable the application of our massively parallel many-core technology in autonomous vehicles. OneSpin is a trusted provider of apps, methodology and expertise to automate many steps of this process. Working cooperatively with its engineers smoothed our path to ISO 26262, savings months of project time.”

[Camille Jalier](#), director of hardware R&D, Kalray

*OneSpin Provides Automated ISO 26262 Safety Analysis, Verification Flow to Kalray* (Press release, 2018-06-22)



**Thank you!**

