

## Project CuFT PTA

In the group semiconducting compounds, cuprous oxide ( $\text{Cu}_2\text{O}$ ) presents promising electrical and manufacturing features that establish it as a suitable candidate for p-type transparent semiconductors. During last year in LMGP we achieved the incorporation of magnesium in cuprous oxide thin films grown by aerosol-assisted metal-organic chemical vapor deposition. The fabricated doped thin films reached up to 17% of magnesium, resulting in morphology changes. Electrical resistivity was reduced down to values as low as  $6.6 \Omega \cdot \text{cm}$ , due to the increase of charge-carrier density up to  $8 \times 10^{17} \text{ cm}^{-3}$ , 100 times higher than  $\text{Cu}_2\text{O}$ . On the mobility, we obtained diminished values ( $1 \text{ cm}^2 \cdot \text{V}^{-1} \cdot \text{s}^{-1}$ ) when compared to intrinsic  $\text{Cu}_2\text{O}$  ( $5 \text{ cm}^2 \cdot \text{V}^{-1} \cdot \text{s}^{-1}$ ). However, the assessment of the impact of the doping on the optical transparency was inconclusive since the bandgap (2.35eV) and the total transparency (51%) only improved slightly when comparable with intrinsic  $\text{Cu}_2\text{O}$ .

As a consequence of these results, we would like to prepare a Thin Film Transistor TFT in PTA with a following structure:

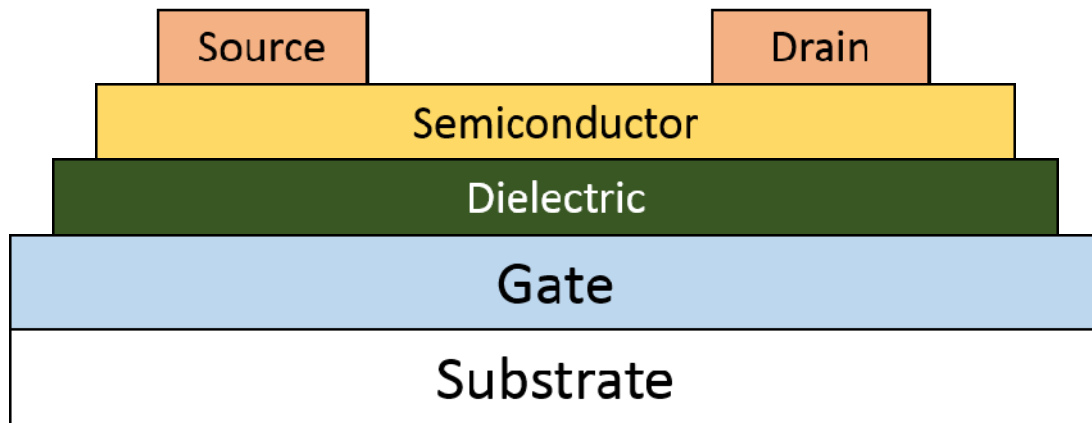


Figure 1 - Structure of the TFT

**Substrate** – Corning Glass 1737

**Gate** – 200nm of indium tin oxide (ITO) thin film (commercial)

**Dielectric** - 200 nm of  $\text{Al}_2\text{O}_3$  and  $\text{TiO}_2$  (ATO) superlattice, 200 nm  $\text{Al}_2\text{O}_3$ , or 200 nm of  $\text{SiO}_2$  (deposited in PTA with mask)

**Semiconductor** - 50nm of intrinsic  $\text{Cu}_2\text{O}$  and Mg doped  $\text{Cu}_2\text{O}$  (deposited in LMGP).

**Channel width and length** -  $W/L = 500 \mu\text{m}/20 \mu\text{m}$  litho and chemical etching (PTA)

**Source and drain** - 200nm Au or 200nm ITO (deposited in PTA with litho and lift off)