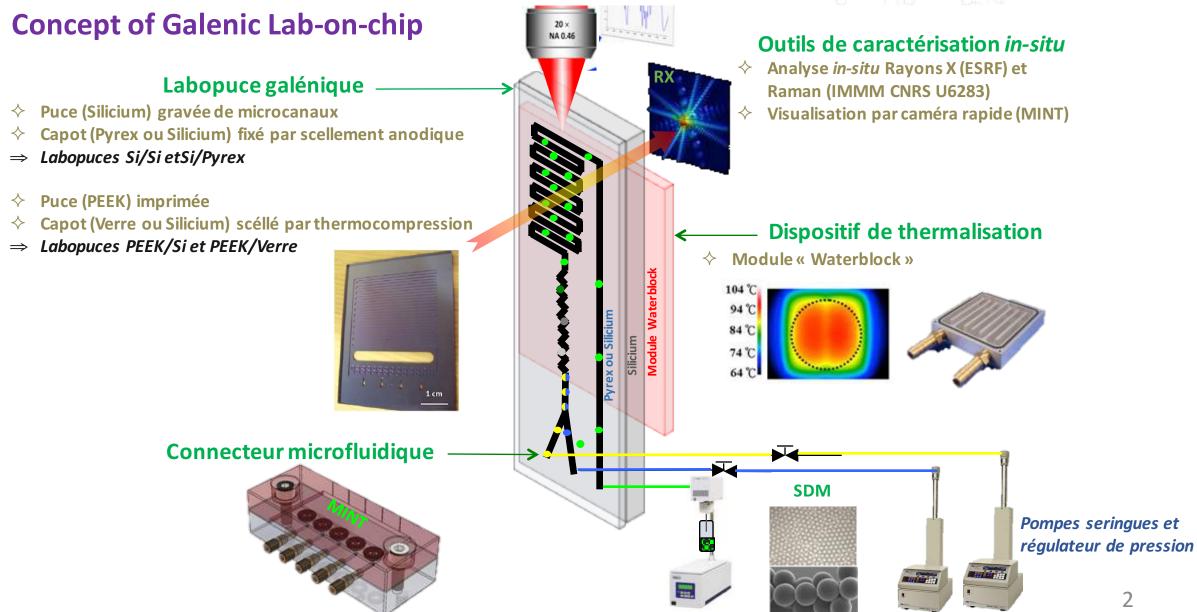




Support d'informations



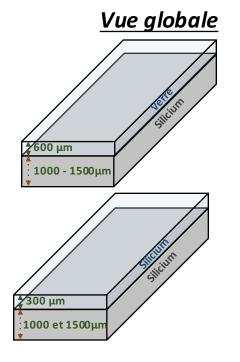




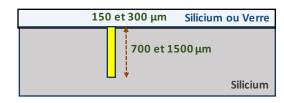




Microfabrication de puces Si/Si et Si/Verre



Vues en coupe



Dimensions de canal envisagées:

- 150 x 700
- 300 x 700
- 150 x 1500
- 300 x 1500

Si ou Verre

Canal microfluidique

Si

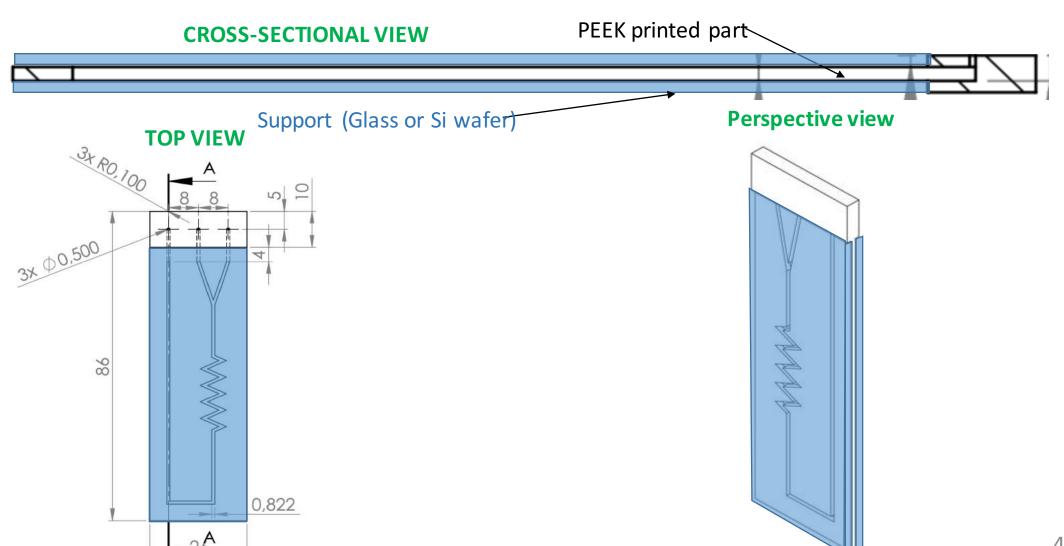
⇒ Design de masque à définir pour CAO

Trous (500 μm)





Thermocompression bonding of Glass – PEEK – Glass or Si – PEEK – Si bonding (structure level)





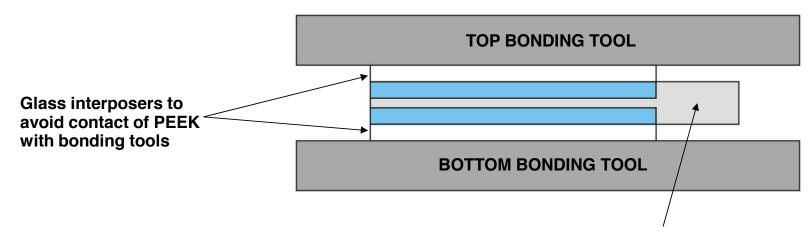


Thermocompression bonding of Glass – PEEK – Glass or Si – PEEK – Si bonding (structure level)

Surface pre-treatment protocoles of PEEK:

https://smichal.web.cern.ch/smichal/ETUDE_TRAITEMENT_SURFACE_COLLAGE_PEEK.pdf

Thermocompression process

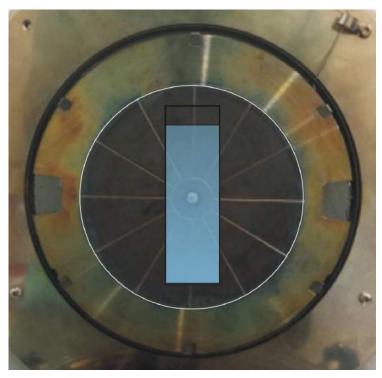


Part not supported mechanically during heating – possible deformation





Thermocompression bonding of Glass – PEEK – Glass or Si – PEEK – Si bonding (structure level)



Problem: surface of PEEK (connections side) and surface of Glass are on the same level

Thickness of PEEK (connections): 3.2mm

Total thickness of Glass-PEEK-Glass: 3.2mm

They will have both contact with the bonding tools, resulting in undesired sticking of PEEK to hot bonding tool.

Solution 1: Use anti-sticking support wafer on both top and bottom sides (Si covered with Teflon-like polimer, alumina (worse thermal transfer)

Solution 2: Add additional Glass cover plates on both sides of the microreactor

- Microstructure should be placed in the centre of the bonding tool in order to avoid non-uniform force distribution (drawing in scale)
- Only Glass (or Si) surface should be in contact with the bonding tools
- Components will be aligned and brougth into contact on the chuck since the flags can not be used

