

Final Testing Plan

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Subject: Final Testing Plan

1.0 Equipment

- 1x USB-C power output (wall outlet)
- 2x PKCELL LP785060 3.7 V 2500mAh lithium-ion battery
- 2x Uxcell 4 Ohm 25 Watt Resistor
- 2x Battery Management IC, MAX17330
- 1x Type-C Power Delivery Controller, MAX77958
- 1x Switched-Capacitor Converter, MAX77932
- 1x Adafruit Raspberry Pi Pico
- 1x FocusLCDs 40x2 (182x33.5) LCD, C402ALBSBSW6WN33XAA
- 2x WS2812 NeoPixel Addressable LEDs
- 1x PPS-compatible wall outlet to USB-C adapter
- 1x TACKLife DM07 Handheld Smart Digital Multimeter
- 2x USB-A to micro-USB connector for data/communication
- Connection cables
 - 1x USB-C to USB-C connector
 - 7x Hook-to-hook jumper wires
 - 12x male-to-female wires
 - 2x male-to-male wires
- Analog Devices MAX77958_2s3 EV Kit GUI
- Analog Devices MAX17330 EV Kit GUI

2.0 Setup

1. First, before attaching any components to a power source, it is necessary to make the proper connections among the three Maxim evaluation boards in our prototype: the Type C power delivery controller, the battery management IC and the switch capacitor. For this the hook to hook cables will be needed.
2. On the MAX77958 evaluation board, connect a cable to the pin labeled “vbus” and connect the other end to the pin labeled “in” on the MAX77932.

3. Connect a cable from the “in” on the MAX77932 to the enable pin labeled “en” on the same board. This will provide the necessary operational voltage needed to trigger the functionality of the switch capacitor.
4. Continuing on the MAX77932, make a connection from the “out” pin to the “VUSB” pin on the MAX17330. Make the same connection between the MAX77932 and the second MAX17330 evaluation board in use.
5. Next, it is necessary to make the proper ground connections. Using another cable, connect the pin “GND2” on the MAX77958 to “PGND” on the MAX77932.
6. Additionally, a connection between “PGND1” on the Max77932 and “DGND” on the MAX17330 will be necessary. Make the same connection between the MAX77932 and the second MAX17330 evaluation board in use.
7. It will also be helpful to solder male pins onto the “SYSP”, “SYSN”, “BATTP”, and “BATTN” points of both MAX17330 boards. This will make connections during testing easier.
8. On each MAX17330 board, connect a cable from the “BATTP” terminal to the positive end of the battery and the “BATTN” terminal to the negative end of the battery in use. For clarification, there should be a separate battery connected to each MAX17330 board.
9. Use a USB-C to USB-C cable to connect the input USB-C port of the MAX7758 to an external power source.
10. Using a micro USB-A to USB mini cable, connect the USB mini to the USB mini port on the IC’s and connect the USB-A to an external USB port.
11. Connect “SYSP” and “SYSN” of the MAX17330 board to the positive and ground outputs respectively of the voltage source. The charging voltage upper bound is 3.6-4.8V. Do this for both MAX17330 boards.
12. Using the male-to-female wires connect LCD connections to Raspberry Pi Pico connections as follow:

a . RS	→	GPIO 16
b . E	→	GPIO 17
c . D4-D7	→	GPIO 18-21
d . VCC, LED+	→	VBUS
e . R/W, VSS, LED-	→	GND
13. With male-to-male wires connect potentiometer pins to the Raspberry Pi as follows:

a . VIN	→	VBUS
b . GND	→	GND
14. With male-to-female wires connect the potentiometer to the LCD as follows:

a . VOUT	→	VEE
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Charging Setup

1. The first step needed for battery charging is to power the MAX77958. This can be done using a PPS-compatible USB-C adapter power block that is plugged into a wall outlet.
2. Next we will have to provide 2 separate connections from the VBUS and GND2 pins of the MAX77958 chip to the VIN and PGND pins of the MAX77932 respectively.

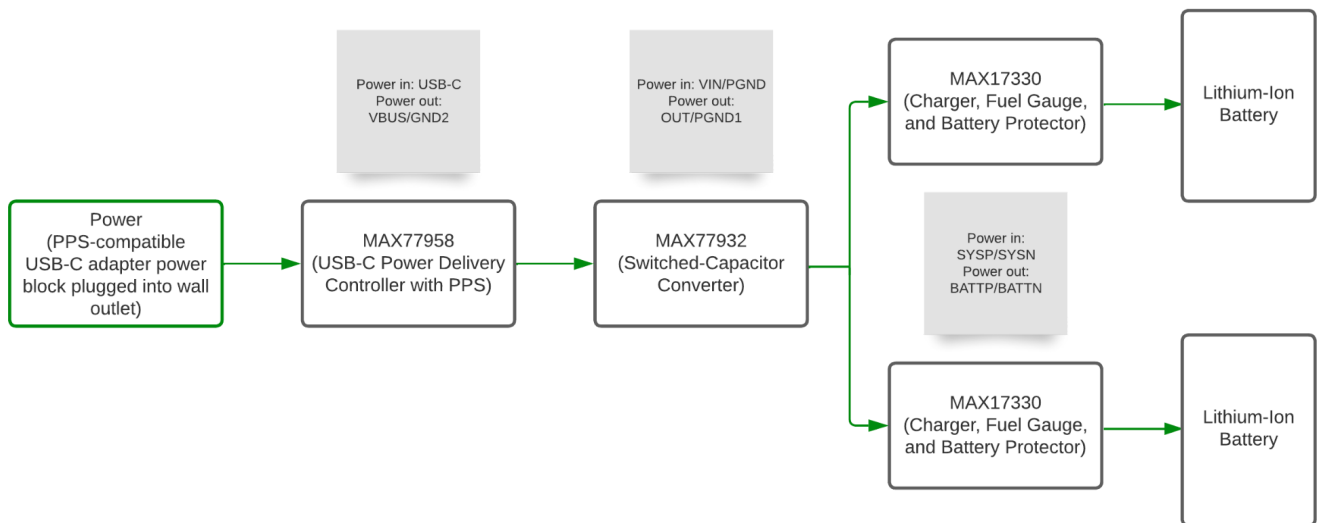
3. It is then necessary to make the proper connections to the MAX17330 chips(charger, fuel gauge, and battery protector). Two connections should be made from the OUT and PGRD1 pins of the MAX77932 to the SYSP and SYSN pins of the MAX17330 respectively.
 - a. For a dual battery setup, there should be two MAX17330 chips used and connections should be made from the OUT and PGRD1 pins of the MAX77932 to the SYSP and SYSN pins of each MAX17330 chip respectively.
4. A connection should then be made from the BATTP and BATTN pins of the MAX17330 chip to the positive and negative terminals of the battery.
 - a. For a dual battery setup, two sets of these connections should be made connecting each MAX17330 chip to its respective battery.

Discharging Setup

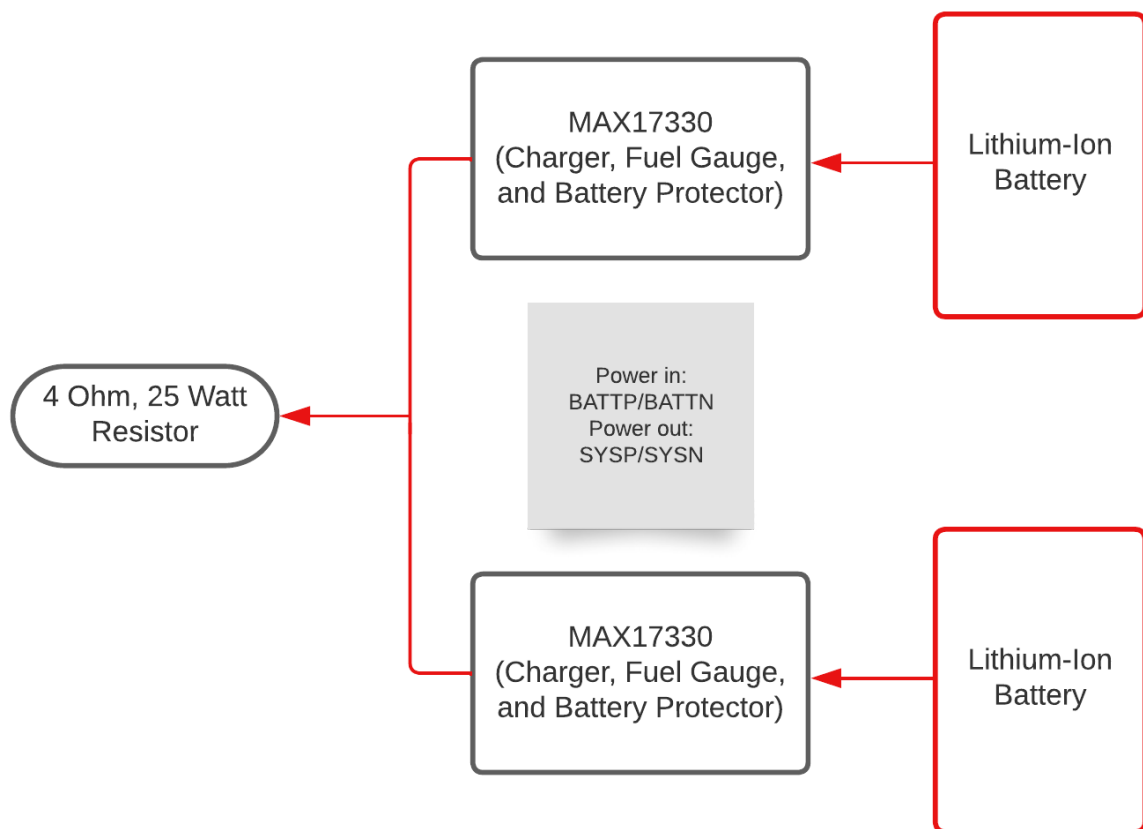
1. For discharging, connections should be made from the positive and negative terminals of the battery to the SYSP and SYSN terminals of the MAX17330
 - a. For a dual battery setup, a second set of these connections should be made so that each battery is effectively connected to its respective MAX17330 chip.
2. Next a connection will have to be made from the BATTP and BATTN of the MAX17330 to each end of a 4 ohm 25 Watt resistor.
 - a. For the dual battery setup, this connection should be made for the second MAX17330 board as well.

ADI Evaluation (EV) Kit GUI Setup

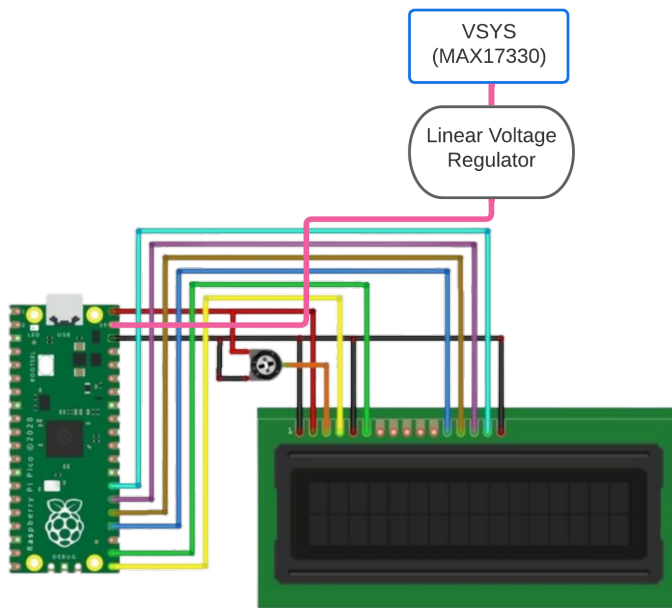
1. Launch the MAX17330 EV Kit GUI and plug in one MAX17330 via the micro-USB to USB-A cable. Once connected, launch another instance of the GUI and plug in the other MAX17330.
2. Launch the MAX77958_2s3 and plug in the MAX77958 via another micro-USB to USB-A cable.
3. Go to the “Device” dropdown and select “Connect.” Once the window pops up with the two I2C devices for the MAX77958, press “OK,”



Charging Power Flow Setup



Discharging Power Flow Setup



Raspberry Pi Pico Pin	LCD Pin	Potentiometer Pin
GPIO 16	RS	-
GPIO 17	E	-
GPIO 18-21	D4-D7	-
VBUS (5V)	VCC, LED+	VIN
GND	R/W, VSS, LED-	GND
-	VEE	VOUT

Raspberry Pi Pico and LCD Connections

3.0 Testing Steps

Charging Test

1. With only one MAX17330 connected to the MAX77932, turn on the power supply and input approximately 8.6 V to the MAX77932. Then, check with the multimeter that the MAX77932 outputs around 4.3 V.
2. In the MAX17330 GUI window, press “Allow Charging.” Observe the charging current for both ICs and verify that it is charging properly.
 - a. Repeat this step with both MAX17330s connected to the circuit.
3. Also, check that the LCD is updating with the proper battery percentage and current through the MAX17330s as shown in the GUI.
4. Once verification of charging is complete, press “Stop Charging” in the GUI.

Discharging Test

5. Disconnect the MAX17330s from the MAX77932.
6. Connect one of the MAX17330s’ SYSP/N pins in parallel with the 4 Ohm resistor.
7. In the MAX17330 GUI window, observe that the charging current is negative and the battery is successfully discharging.
8. Repeat steps 5 and 6 with the other MAX17330.
9. Also, check that the LCD is updating with the proper battery percentage and current through the MAX17330s as shown in the GUI.
10. Once verification of discharging is complete, disconnect the resistors from the MAX17330s.

4.0 Measurable Criteria

- FOR CHARGING, we expect the VSYS voltage on the MAX17330 to be around 4 volts

- FOR CHARGING, we expect the charging current through the MAX17330 to be around .5 Amps
- FOR DISCHARGING, we expect the VSYS voltage on the MAX17330 to be around 3.7 volts
- FOR DISCHARGING, we expect the discharging current through the MAX17330 to be less than -0.5 Amps
- FOR PARALLEL CHARGING, we expect the VSYS voltage on the MAX17330 to be around 4 volts
- FOR PARALLEL CHARGING, we expect the charging current through the MAX17330 to be around .5 Amps
- FOR PARALLEL DISCHARGING, we expect the VSYS voltage on the MAX17330 to be around 3.7 volts
- FOR PARALLEL DISCHARGING, we expect the discharge current through the MAX17330 to be less than or equal to -.5 Amps
- We expect the LED lights to change to GREEN during charging, RED during discharging, and white when neither are occurring for the respective MAX17330s

5.0 Results

Operation	Expected VSYS Voltage on MAX17330	Measured VSYS Voltage on MAX17330	Expected CHG/DIS Current through MAX17330	Measured CHG/DIS Current through MAX17330
Charging (>8 V via MAX77958)	~4 V		~500 mA	
Discharging (4 Ohms via resistor)	~3.7 V		<-500 mA	
Parallel Charging (>8 V via MAX77958)	~4 V		~500 mA	
Parallel Discharging (4 Ohms via resistor)	~3.7 V		<-500 mA	

Condition to be Checked	Correct? (Y/N)
Charging (8 V via MAX77958)	
Discharging (4 Ohms via resistor)	
Parallel Charging (8 V via MAX77958)	
Parallel Discharging (4 Ohms via resistor)	
Raspberry Pi Pico Powered by Circuit	
LCD Powered by Raspberry Pi Pico	
LCD Displaying Battery SOC	
LCD Displaying Current through MAX17330s	
LED Lights Correspond to State	