

Characteristics	Facility A	Facility B
Installation Cost	Rs.4,00,000	Rs. 6,00,000
Labour Cost /month	Rs. 80,000	Rs. 60,000
Repair Rates	60 trucks/month	40 trucks/month
Arrival Rates	24 trucks/month	24 trucks /month
Economic life	4 years	4 years

- Determine which facility should be built by company.
- OR iii. A small project consists of seven activities, the details of which are given below:

6

Activity	Duration (days)			Immediate Predecessor
	Optimistic	Most Likely	Pessimistic	
A	1	3	7	-
B	2	6	14	A
C	3	3	3	A
D	4	10	22	B, C
E	3	7	15	B
F	2	5	14	D, E
G	4	4	4	D

- (a) Draw the network, fine critical path and the expected project completion time.
- (b) What project duration will have 95% and 90% confidence of completion?

- Q.5 i. Write down any four limitations of decision tree.
ii. Solve the following game by any method

4

6

		Player B			
		B1	B2	B3	B4
Player A	A1	-1	7	6	4
	A2	5	-3	3	6
	A3	-2	4	2	3

- OR iii. A bakery keeps stock of popular brand of cake. Previous experience shows the daily demand pattern for the cake with associated probabilities, as given below:

6

Daily Demand:	0	15	25	35	45	50
Probability:	0.01	0.15	0.20	0.50	0.12	0.02

Consider the following sequence of random numbers to simulate the demand for next 10 days: -



Knowledge is Power

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Faculty of Engineering

End Sem (Odd) Examination Dec-2018

ME3EI02 Operations Research

Programme: B.Tech.

Branch/Specialisation: ME

Duration: 3 Hrs.**Maximum Marks: 60**

Note: All questions are compulsory. Internal choices, if any, are indicated. Answers of Q.1 (MCQs) should be written in full instead of only a, b, c or d.

- Q.1 i. Non-negativity condition is an important component of Linear Programming (LP) model because: 1
 (a) Variables value should remain under the control of the decision maker
 (b) Value of variables make sense and corresponds to real world problems
 (c) Variables are interrelated in terms of limited resources
 (d) None of these
- ii. If two constraints do not intersect in the positive quadrant of the graph, then: 1
 (a) The problem is infeasible (b) The solution is unbounded
 (c) One of the constraint is redundant (d) None of these
- iii. An unoccupied cell in the transportation method is analogous to a 1
 (a) $C_j - Z_j$ value in the simplex table
 (b) Variable in the B- Column in the simplex table
 (c) Variable not in the B- Column in the simplex table
 (d) Value in the X_B column in the simplex table
- iv. Every basic feasible solution of a general assignment problem having a square pay off matrix of order n, should have assignment equal to: 1
 (a) $2n + 1$ (b) $2n-1$ (c) $m+n+1$ (d) $m-n-1$
- v. In PERT the span of time between the optimistic and pessimistic time estimates of an activity is: (Where σ = Standard Deviation) 1
 (a) 3σ (b) 6σ (c) 2σ (d) None of these
- vi. Customer behaviour in which, customer do not join the queue either by seeing the number of customers already in service system or by estimating the excessive waiting time for the desired service is: 1
 (a) Jockeying (b) Reneging (c) Balking (d) None of these

P.T.O.

[2]

- vii. Considering the following two-person game, what percentage of the time should Y play strategy Y1? 1

	Y1	Y2
X1	6	3
X2	2	8

- (a) 6/9 (b) 3/9 (c) 5/9 (d) 4/9

- viii. While assigning random numbers in Monte Carlo simulation, it is 1
 (a) Not necessary to assign the exact range of random number interval as the probability
 (b) Necessary to develop a cumulative probability distribution
 (c) Necessary to assign the particular appropriate random number
 (d) All of these
- ix. If the unit cost decreases, then optimal order quantity 1
 (a) Increases (b) Decreases (c) Either (a) or (b) (d) None of these
- x. If Economic Ordered Quantity (EOQ) is calculated, but an order is placed which is smaller than this, will the variable cost: 1
 (a) Increases (b) Decreases (c) Either (a) or (b) (d) No change

Q.2 i. Maximize $Z = 8x_1 + x_2$ 4

Subjected to $2x_1 + x_2 \leq 6$

$$3x_1 + x_2 \leq 6$$

$$8x_1 + x_2 \leq 8$$

$$x_1 + 6x_2 \leq 8$$

$$x_1, x_2 \geq 0$$

For above problem also justify, whether the infinite number of optimal solution exist or not.

- ii. Use penalty method to solve following L.P. Problem 6

$$\text{Minimize } Z = x_1 + 2x_2 + x_3$$

Subjected to $x_1 + x_2/2 + x_3/2 \leq 1$

$$3x_1/2 + 2x_2 + x_3 \geq 8$$

$$x_1, x_2, x_3 \geq 0$$

- OR iii. Solve the following L.P. Problem by Simplex method 6

$$\text{Maximize } Z = 3x_1 + 5x_2$$

Subjected to $x_1 - 2x_2 \leq 6$

$$x_1 \leq 10$$

$$x_2 \geq 1$$

$$x_1, x_2 \geq 0$$

[3]

- Q.3 i. Define following terms with respect to transportation problem 2
 (a) Non- degenerate basic feasible solution
 (b) Degenerate basic feasible solution

- ii. A company produces a small component for an industrial product and distributes it to five wholesalers at a fixed delivered price Rs. 250 per unit. Sales forecasts indicate that monthly deliveries will be 300,300,100,500 and 400 units to wholesalers 1,2,3,4 and 5 respectively. The direct costs of production of each unit are Rs. 100, Rs.90 and Rs. 80 at plants A, B, and C respectively. The transportation costs of shipping a unit from plants to wholesalers are given below:

	Wholesalers				
	1	2	3	4	5
Plant A	5	7	10	15	15
Plant B	8	6	9	12	14
Plant C	10	9	8	10	15

Find how many components each plant must supply to each wholesaler to maximize the profit? What is the maximum total profit? Take monthly production capacities of plant A, B and C as 500, 100 and 1250 respectively.

- OR iii. Four jobs to be assigned to the different workers. Due to some constraints A cannot assigned to III, B to V, C to II and D to I respectively. Find the maximum cost solution for the given assignment problem whose cost coefficients are as given: 8

	I	II	III	IV	V
A	-2	-4	-	-6	-1
B	0	-9	-5	-5	-
C	-3	-	-9	-2	-6
D	-	-3	-1	0	-3

- Q.4 i. Write down the limitation of queuing model. 4
 ii. A company is considering the construction of two repair facilities, each with different characteristics. On the average, 24 trucks require repairs each month and the arrival are Poisson distributed. The loss of revenue to the firm of having a truck in repairs is estimated to be Rs. 300 per month. The two facilities which are under consideration have the following characteristics. 6

[5]

Random numbers: 48,78,09,51,56,77,15,14,68,09

Find the stock situation if the owner of the bakery decided to make 35 cakes every day. Also estimate the daily average demand for the cakes on the basis of simulated data.

Q.6

Attempt any two:

- The product is sold at the rate of 50 pieces per day and is manufactured at the rate of 250 pieces per day. The setup cost of the machine is Rs. 1000 and the storage cost is found to be Rs.0.0015 per piece per day. With labour charges of Rs. 3.20 per piece, material cost at Rs. 2.10 per piece and overhead cost of Rs.4.10 per piece, find the minimum cost batch size if the interest charges are 8 % (assume 300 working days in a year). Also compute the optimal number of orders in a year, maximum inventory, total cost per year, manufacturing time and total time.
- The purchasing manager of a distillery company is considering three sources of supply for oak barrels. The first supplier offers any quantity of barrels at Rs.150 each. The second supplier offers barrels in lot of 150 or more at Rs.125 per barrel. The third supplier offers barrels in lots of 250 or more at Rs. 100 each. The distillery uses 1500 barrels a year at a constant rate. Carrying cost are 40 % and it costs the purchasing agent Rs.400 to place an order. Calculate the total annual cost for the order placed to the probable suppliers and find out the supplier to whom orders should be placed.
- A company works 50 weeks in a year. For a certain part, included in the assembly of several parts, there is an annual demand of 10000 units. This part may be available from either an outside supplier or a subsidiary company. The following data relating to the part are given:

Description	From outside supplier (Rs.)	From subsidiary company (Rs.)
Purchase Price/unit	12	13
Cost of placing an order	10	10
Cost of receiving an order	20	15
Storage and all carrying cost including capital cost/unit/year	2	2

- What purchase quantity form which source would you recommend?
- What would be the minimum total cost?

[5]

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Purchase Price/unit	12	13
Cost of placing an order	10	10
Cost of receiving an order	20	15
Storage and all carrying cost including capital cost/unit/year	2	2

- What purchase quantity form which source would you recommend?
- What would be the minimum total cost?

Q.1

MCQ

- i) — (b) Value of variable make sense & corresponds to real world problem
- ii) — (a) The problem is infeasible
- iii) — (c) Variable not in the B-column in the simplex table
- iv) — (b) $2n-1$
- v) — (b) 60°
- vi) — (c) Balking
- vii) — (c) S/q
- viii) — (b) necessary to develop a cumulative probability distribution
- ix) — (a) Increases
- x) — (d) No changes.

Q.2(i)

$$\text{Maximize } z = 8x_1 + 2x_2$$

$$\text{subjected to } 2x_1 + x_2 \leq 6$$

$$3x_1 + x_2 \leq 6$$

$$8x_1 + x_2 \leq 8$$

$$x_1 + 6x_2 \leq 8$$

$$x_1, x_2 \geq 0$$

obtaining extreme points

$$(i) \quad 2x_1 + x_2 \leq 6$$

$$x_1 = 0 \quad x_2 = 6$$

$$x_1 = 3 \quad x_2 = 0$$

$$(ii) \quad 3x_1 + x_2 \leq 6$$

$$x_1 = 0 \quad x_2 = 6$$

$$x_1 = 2 \quad x_2 = 0$$

$$(iii) \quad 8x_1 + x_2 \leq 8$$

$$x_1 = 0 \quad x_2 = 8$$

$$x_1 = 1 \quad x_2 = 0$$

$$(iv) \quad x_1 + 6x_2 \leq 8$$

$$x_1 = 0 \quad x_2 = 8/6$$

$$x_1 = 8 \quad x_2 = 0$$

$$Z_{(0)} = 8x_1 + x_2 \\ = 0$$

$$Z_A = 8x_1 + x_2 \\ = 8 \times 0 + 1.92 \\ = 1.92$$

$$Z_B = 0.8x_1 + x_2 \\ = 6.4 + 1.2 \\ = 7.6 \quad \cancel{= 8}$$

$$Z_C = 8x_1 + x_2 \\ = 8 \times 1 + 0 \\ = 8$$

As Point B and C give the same maximum value $Z=8$. It follows that every point on B and C on the line BC also gives the same value of Z. The problem, therefore has multiple optimal solution.

~~(*)~~ Multiple optimal solution —

A L.P. Problem may have the same optimal value of the objective function at more than one extreme point;

- (i) The objective function, when plotted, should be parallel to a constraint that forms the boundary of the feasible region.

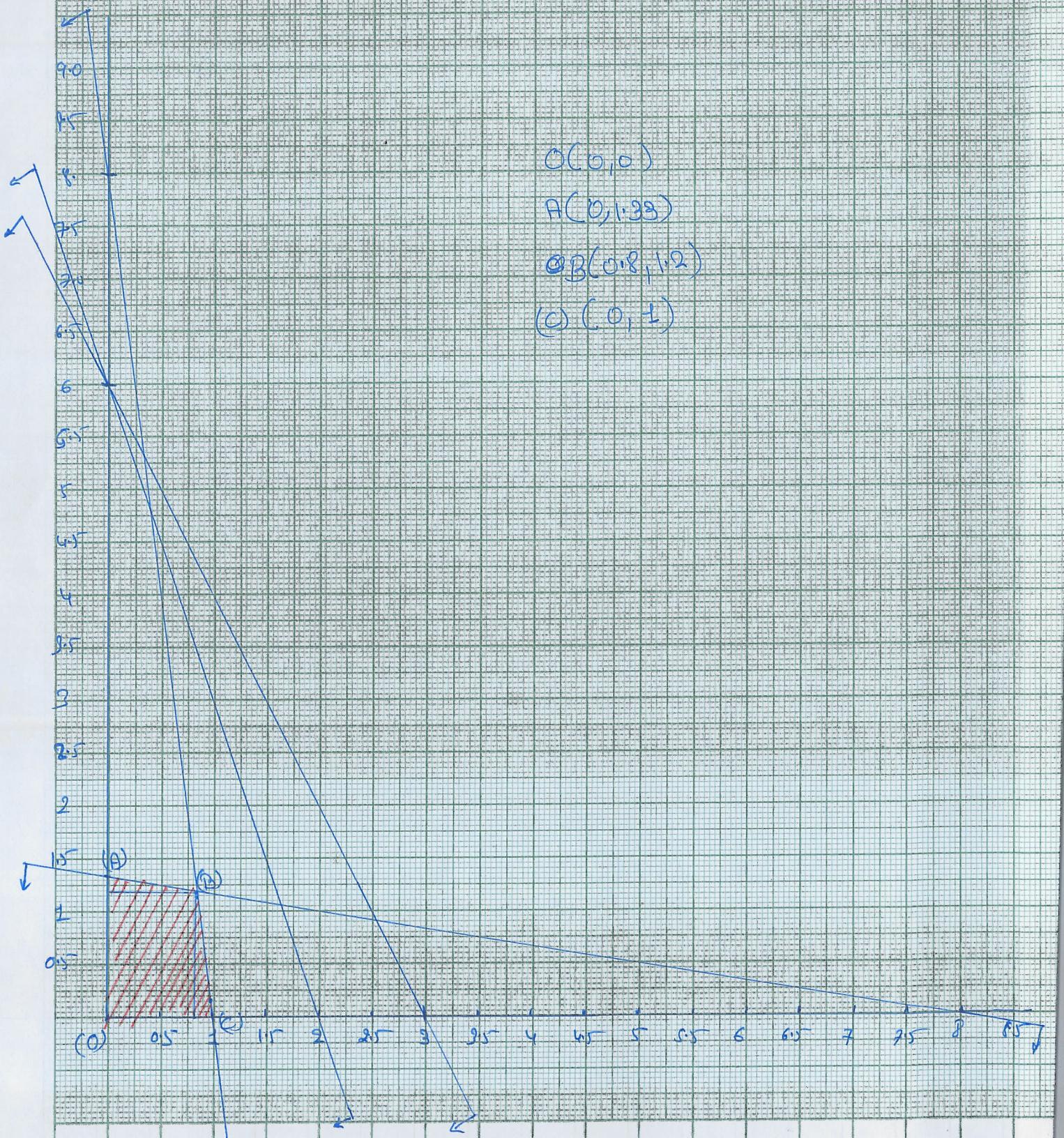
Slope of objective function is same as binding constraint

$$Z = 8x_1 + x_2 \\ \text{Subjected to } 8x_1 + x_2 \leq 8$$

- (ii) Constraint should be an active constraint.

$$x = 0.8 \quad | \text{cm} = 0.5 \text{ mm} |$$

$$y = \quad | \text{cm} = 0.5 \text{ mm} |$$



Q2

Use Penalty method to solve

$$\text{minimize } Z = x_1 + 2x_2 + x_3$$

$$\text{subjected to } x_1 + \frac{1}{2}x_2 + \frac{1}{2}x_3 \leq 1$$

$$\frac{3}{2}x_1 + 2x_2 + x_3 \geq 8$$

$$x_1, x_2, x_3 \geq 0$$

Sol:

Step 1: Set up the Problem in Standard form

$$\text{minimize } Z = x_1 + 2x_2 + x_3 + 0 \cdot s_1 + 0 \cdot s_2$$

$$\text{subjected to } x_1 + \frac{1}{2}x_2 + \frac{1}{2}x_3 + s_1 = 1$$

$$\frac{3}{2}x_1 + 2x_2 + x_3 - s_2 = 8$$

$$x_1, x_2, x_3, s_1, s_2 \geq 0$$

Step 2: Find an initial Basic feasible solution

Setting $x_1 = x_2 = x_3 = 0$, yields the initial solution

$$s_1 = 1 \quad \& \quad s_2 = -8$$

which is not feasible since s_2 is negative.

Introducing artificial variable A_1 , the problem takes form —

$$\text{minimize } Z = x_1 + 2x_2 + x_3 + 0 \cdot s_1 + 0 \cdot s_2 + M A_1$$

$$\text{subjected to } x_1 + \frac{1}{2}x_2 + \frac{1}{2}x_3 + s_1 = 1$$

$$\frac{3}{2}x_1 + 2x_2 + x_3 - s_2 + A_1 = 8$$

$$x_1, x_2, x_3, s_1, s_2, A_1 \geq 0$$

The initial Basic feasible solution to Problem is

$$x_1 = x_2 = x_3 = 0$$

$$s_2 = 0$$

$$\text{then } s_1 = 1 \quad \& \quad A_1 = 8$$

$$\& \quad Z = 8M$$

Following Table shows this solution

	C_j	1	2	1	0	0	M		
C_B	Basis	x_1	x_2	x_3	s_1	s_2	A_1	b	0
0	s_1	1	$\frac{1}{2}$	$\frac{1}{2}$	2	0	0	1	2
M	A_1	$\frac{3}{2}$	2	1	0	-1	1	8	4
	Z_j	$\frac{3}{2}M$	$2M$	M	0	-M	M	$8M$	
	$C_j - Z_j$	$1 - \frac{3}{2}M$	$2 - 2M$	$1 - M$	0	M	0		

↑

Step 3: Perform Optimality Test

Since $C_j - Z_j$ is negative under some column, above solution is not optimal

Step 4: Iterate Towards an optimal solution

$$R_1 \rightarrow R_1 \times 2$$

$$R_2 \rightarrow R_2 - 2R_1$$

	C_j	1	2	1	0	0	M	
C_B	Basis	x_1	x_2	x_3	s_1	s_2	A_1	b
2	x_2	2	1	1	2	0	0	2
M	A_1	$-\frac{5}{2}$	0	-1	-4	-1	1	4
	Z_j	$4 - \frac{5}{2}M$	2	$2M$	$4 - 4M$	-M	M	$4 + 4M$
	$C_j - Z_j$	$-3 + \frac{5}{2}M$	0	$-1 + M$	$-4 + 4M$	M	0	

Since $C_j - Z_j$ is non-negative under all columns, above table is optimal. However, since ~~A_1~~ A_1 appears in the basis at a positive value (4), the given problem has no feasible solution. Thus above table does not give an optimal solution but a pseudo-optimal solution.

Q. 2 (ii)

Solve the following L.P. Problem -

$$\text{Maximize } Z = 3x_1 + 5x_2$$

$$\text{Subjected to. } x_1 - 2x_2 \leq 6$$

$$x_1 \leq 10$$

$$x_2 \geq 1$$

$$x_1, x_2 \geq 0$$

Step-1: Set up the problem in standard form

$$\text{Maximize } Z = 3x_1 + 5x_2 + 0s_1 + 0s_2 + 0s_3 \quad \text{MPF}$$

$$\text{Subjected to } x_1 - 2x_2 + s_1 = 6$$

$$x_1 + s_2 = 10$$

$$x_2 - s_3 + A_1 = 1$$

$$x_1, x_2, s_1, s_2, s_3, A_1 \geq 0$$

The initial solution to this is shown in table

$$x_1 = x_2 = s_3 = 0 \quad s_1 = 6, s_2 = 10, A_1 = 1$$

C_B	C_j	3	5	0	0	0	-M	b	0
C_B	Basis	x_1	x_2	s_1	s_2	s_3	A_1		
0	s_1	1	-2	1	0	0	0	6	(-3) -
0	s_2	1	0	0	1	0	0	10	-
-M	A_1	0	1	0	0	-1	1	1	1 ←
	Z_j	0	0	-M	0	0	-M	-M	
	$G-Z_j$	3	5-M	0	0	-M	0		

Step 3 Perform optimality test

Since $C_j - Z_j$ is +ve under some column above
solution is not optimal

	C_j	3	5	0	0	0	-M		
C_B	Basis	x_1	x_2	s_1	s_2	s_3	A_1	b	0
0	s_1	1	0	1	0	-2	2	8	-ve
0	s_2	1	0	0	1	0	0	10	-ve ∞
5	x_2	0	1	0	0	-1	1	1	-ve
	Z_j	0	5	0	0	-5	5	$Z=5$	
	$C_j - Z_j$	3	0	0	0	5	-M-5		

↑

since $C_j - Z_j = 5$ is the largest positive value, so variable s_3 should enter into the basis. But, coefficient in the s_3 column are all negative or zero. This indicate that s_3 cannot be entered into the basis.

However the value of s_3 can be increased infinitely without removing any one of the basic variables. Further since s_3 is associated with x_2 in the third constraint, x_2 will also be increased infinitely because it can be expressed as $x_2 = 1 + s_3 - A_1$. Hence the solution to given problem is Unbounded.

Q. 3(ii) A Company Produces - - - - - given below

		Wholesalers					
		1	2	3	4	5	
Plant		A	5	7	10	15	15
		B	8	6	9	12	14
		C	10	9	8	10	15

Step 1: First of all, to construct a profit matrix, in which

$$\text{Profit/unit} = \text{Sales Price/unit} - \text{Production Cost/unit} - \text{Transportation Cost/unit}$$

Thus, Profit/unit from Plant Wholesaler 1 to Plant A

$$= \text{Rs. } (250 - 100 - 5) = 145, \text{ and so on}$$

The resulting profit matrix is shown in table

		Wholesalers					Production Capacity
		1	2	3	4	5	
Plant	A	$250 - 100 - 5$ = 145	$250 - 100 - 7$ = 143	$250 - 100 - 10$ = 140	$250 - 100 - 15$ = 135	$250 - 100 - 15$ = 135	500
	B	$250 - 90 - 8$ = 152	$250 - 90 - 6$ = 154	$250 - 90 - 9$ = 157	$250 - 90 - 12$ = 148	$250 - 90 - 14$ = 146	100
C	$250 - 80 - 10$ = 160	$250 - 80 - 9$ = 161	$250 - 80 - 8$ = 162	$250 - 80 - 10$ = 160	$250 - 80 - 15$ = 155	1250	1850
Demanded	300	300	100	500	400	1600	

$$\text{Total Production Capacity} = 1850$$

$$\text{Total demanded} = 1600$$

$$\text{Surplus capacity} = 250 \text{ units}$$

Therefore, introducing a dummy Wholesaler to take up the excess capacity of 250 units. The profit associate profit is zero in each cell

		Wholesaler						Production capacity
		1	2	3	4	5	6	
Plant	A	145	143	140	135	135	0	520
	B	152	154	151	148	146	0	100
	C	160	161	182	160	155	0	1250
Demand	300	300	100	500	400	250		1850/1850

Balance Maximization Problem

Step 2:

Convert maximization problem to minimization problem:

By subtracting all elements from max element

		Wholesaler						Capacity
		1	2	3	4	5	6	
Plant	A	17	19	22	27	27	162	520
	B	10	8	11	14	16	162	100
	C	2	1	6	2	7	162	1250
	300	300	100	500	400	250		

Balanced minimization problem

~~Step (3) find initial Basic feasible solution -~~

		Wholesalers						2 2 2
		1	2	3	4	5	6	
Plant	A	17	19	22	27	27	162	520
	B	10	8	11	14	16	162	100
	C	2 (250)	1	0 (100)	2500	7 (100)	162	1250 250 250
	300 50	300 0	300 0	500 0	400 0	250 0		
	8 2	7 1	11 1	12 x	9 x	0 x		

Step 3: Find initial Basic Feasible solution

		Wholesaler						Capacity	2 2 2 2 2
		1	2	3	4	5	6		
A		17 (50)	19 (200)	22	27	27	162 (250)	500	
B	Plant	10	8 (100)	11	14	16	162	100	2 2 2 2 2
C		2 (250)	1	0 (100)	2 (500)	7 (400)	162	1250/750/650/250/1	1 1 1 x
Demand		300 50	300 200	100 0	500 0	400 0	250 0		

8 7 11 12 9 0
 ↑ ↑ x 9 0
 8 7 11 x 9 0
 ↑ ↑ x 9 0
 8 7 x x 9 0
 ↑ ↑ x 9 0
 8 7
 ↑ 7

Re Step Perform optimality test

$$\text{No. of allocation} = m+n-1$$

$$8 = 6+3-1$$

$$8 = 8$$

Therefore optimality test can be performed

Cost Matrix

	V ₁	V ₂	V ₃	V ₄	V ₅	V ₆
U ₁	17	19				162
U ₂		8				
U ₃	2		0	2	7	

$$U_1 + V_1 = 17$$

$$U_1 + V_2 = 19$$

$$U_2 + V_6 = 162$$

$$U_2 + V_2 = 8$$

$$U_3 + V_1 = 2$$

$$U_3 + V_3 = 0$$

$$U_3 + V_4 = 2$$

$$U_3 + V_5 = 7$$

$$\text{let } U_3 = 0$$

$$\text{then } U_1 = 15 \\ U_2 = 4$$

$$V_1 = 2 \\ V_2 = 4 \\ V_3 = 0 \\ V_4 = 2 \\ V_5 = 7 \\ V_6 = 147$$

4	2	4	0	2	7	147
15	*	*	15	17	12	*
4	6	*	4	6	11	157
0	*	4	*	*	*	147

Implicit cost matrix

*	*	7	10	5	*
4	*	7	8	5	11
*	→	*	*	*	15

There is negative value present so, above solution is not optimal.

Step 1: Iterate towards optimality

50	200				250
100					
250	→ +	100	500	400	

Make new allocations

250					250
100					
50	200	100	500	400	

$$\begin{aligned}
 \text{Total cost} &= 250 \times 145 + 100 \times 154 + 50 \times 160 \\
 &\quad + 200 \times 161 + 100 \times 162 + 160 \times 170 + 400 \times 157 \\
 &= 250,355
 \end{aligned}$$

(250,355)

Iterate to

Perform optimality Test

		Cost matrix					
		v_1	v_2	v_3	v_4	v_5	v_6
u_i		17	8				162
u_2			8				
u_3		2	1	0	2	17	

$$\begin{aligned} u_1 + v_1 &= 17 \\ u_1 + v_6 &= 162 \\ u_2 + v_2 &= 8 \end{aligned}$$

$$\begin{aligned} u_3 + v_1 &= 2 \\ u_3 + v_2 &= 1 \\ u_3 + v_3 &= 0 \\ u_3 + v_4 &= 2 \\ u_3 + v_5 &= 7 \end{aligned}$$

$$u_1 = 0$$

$$v_1 = 2$$

$$u_2 = 7$$

$$v_2 = 1$$

$$u_3 = 15$$

$$v_3 = 0$$

$$v_4 = 2$$

$$v_5 = 7$$

$$v_6 = 147$$

	2	1	0	4	7	147
15	*	16	15	19	22	1
7	9	*	2	11	14	154
0	*	*	*	*	*	147

Initial cost

Cell evaluation matrix

*	3	7	8	5	*
1	*	4	3	2	8
*	*	*	*	*	15

all the element are true the following?

Optimal.

$$x_{11} = 250, x_{22} = 100$$

$$x_{31} = 50, x_{32} = 200, x_{33} = 100$$

$$x_{34} = 50, x_{35} = 400$$

$$Z_{\text{max}} = 250, 355 / -$$

$$(253, 300 / -)$$

(Q3)(ii)

		Worker				
		I	II	III	IV	V
JOB	A	-2	-4	-	-6	-1
	B	0	-9	-5	-5	-
	C	-3	-	-9	-2	-6
	D	-	-3	-1	0	-3

Maximization problem →

Step 1 Convert it to minimization

		Worker				
		I	II	III	IV	V
JOB	A	2	4	-	6	1
	B	0	9	5	5	-
	C	3	-	9	2	6
	D	-	3	1	0	3

Step 2 → B: Unbalance Problem

(Balance the problem by adding dummy job E)

		Worker				
		I	II	III	IV	V
JOB	A	2	4	M	6	1
	B	0	9	5	5	M
	C	3	M	9	2	6
	D	M	3	1	0	3
	E	0	0	0	0	0

Step 3

(Now problem is of minimization
Solve by Hungarian method.

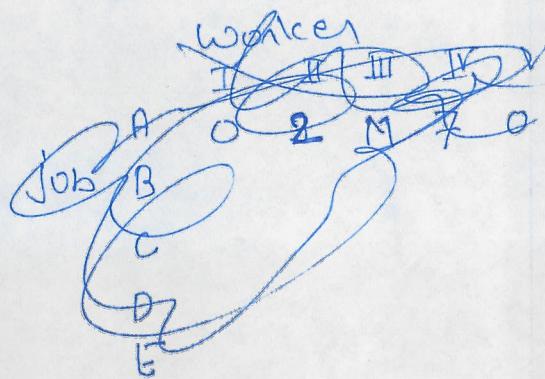
		Worker				
		I	II	III	IV	V
JOB	A	1	3	M	6	10
	B	9	5	5	M	
	C	1	M	7	10	4
	D	M	3	1	X	3

No. of assignment are less than
 $n=5$, so it is not a optimal
solution. Finding minimum
number of lines crossing all
zero

		Worker				
		I	II	III	IV	V
JOB	A	3	M	6	10	
	B	9	5	5	M	
	C	1	M	7	10	4
	D	M	3	1	X	3
	E	X	X	X	X	X

lines crossing all zero = 4 < 5 = n

Step 4 -
Iterate towards optimality



	Workers				
	I	II	III	IV	V
A	1	3	M	7	0
B	0	9	5	6	M
C	X	M	6	0	3
D	M	2	0	X	2
E	X	0	X	1	X

No. of assignment 5 →

~~Job A~~ Job A — worker V (A-V)

~~Job B~~ Job B — worker I (B-I)

Job C — worker IV (C-IV)

Job D — worker III (D-III)

& worker II will not get any job
He remains unallocated.

Total Time:

$$= -1 + 0 + -2 + -1$$

$$= -4$$

Q. 4(i)

Ans

Total annual cost = $\frac{1}{4}$ (total installation cost) + annual labour cost
+ annual cost of lost revenue due to down trucks.

Facility A :

$$\text{Annual installation cost: } \frac{1}{4} \times 4,00,000 = \text{Rs. } 1,00,000$$

$$\text{Annual labour cost: } 12 \times 80,000 = \cancel{96000} 9,60,000$$

Computation of cost of down time of trucks

$$L_S = \frac{\lambda}{M_2 - \lambda} = \frac{24}{60 - 24} = \frac{24}{36} = \frac{2}{3}$$

$$\therefore \text{Cost/Year of lost revenue} = \cancel{2} \frac{2}{3} \times 12 \times \frac{100}{300} = 2400/-$$

$$\therefore \text{Total annual cost} = 1,00,000 + 9,60,000 + 2400$$

$$T_A = 10,62,400/-$$

Facility B

$$\text{Annual installation cost: } \frac{1}{4} \times 6,00,000 = 1,50,000/-$$

$$\text{Annual labour cost: } 12 \times 60,000 = 7,20,000/-$$

Computation of cost of down time of trucks

$$L_S = \frac{\lambda}{M_2 - \lambda} = \frac{24}{40 - 24} = \frac{24}{16} = \frac{3}{2}$$

$$\therefore \text{Cost/Year of lost revenue} = \cancel{3} \frac{3}{2} \times 2 \times 300 = 5400/-$$

$$\therefore \text{Total annual cost} = 1,50,000 + 7,20,000 + 5400 \cancel{12}$$

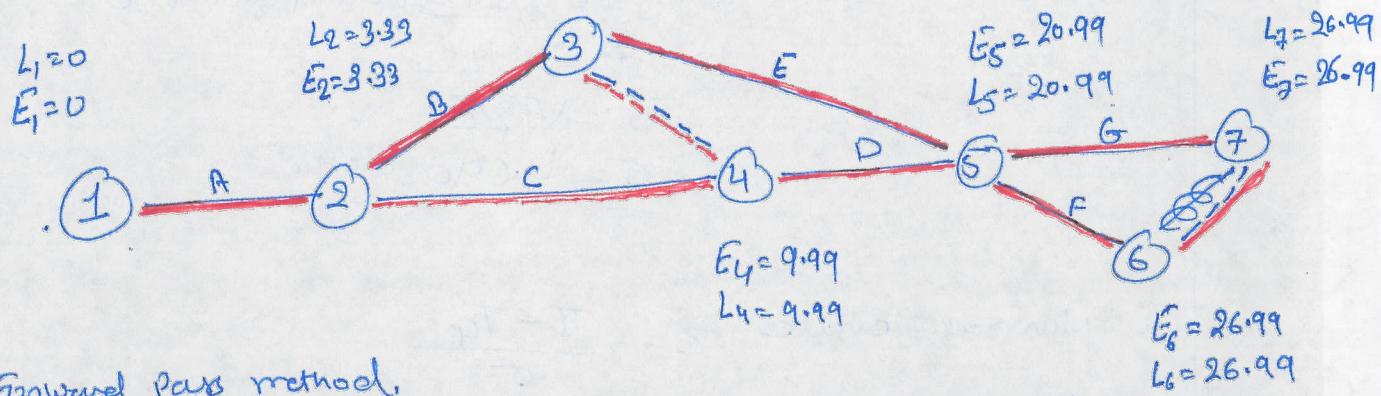
$$T_B = 875400/-$$

As cost/year for facility B is lesser, the company should construct facility B.

$$\text{Activity } t_0 \quad t_m \quad t_p \quad t_e = \frac{t_0 + 4t_m + t_p}{6} \quad \sigma^2 = \left(\frac{t_p - t_0}{6} \right)^2$$

A	1	3	7	3.33	1
B	2	6	14	6.66	4
C	3	3	3	3	0
D	4	10	22	11	9
E	3	7	15	7.66	4
F	2	5	14	6	4
G	4	4	4	4	0

$$L_3 = 9.99 \\ E_3 = 9.99$$



Forward pass method.

$$E_1 = 0$$

$$E_2 = 3.33$$

$$E_3 = 3.33 + 6.66 = 9.99$$

$$\textcircled{1} \quad E_4 = \text{Max of } \begin{cases} 3.33 + 6.66 + 0 = 9.99 \\ 3.33 + 3 = 6.66 \end{cases}$$

$$E_5 = \text{Max of } \begin{cases} 9.99 + 7.66 = 17.65 \\ 9.99 + 11 = 20.99 \end{cases}$$

$$E_6 = 20.99 + 6 = 26.99$$

$$E_7 = \text{Max of } \begin{cases} 20.99 + 4 = 24.99 \\ 26.99 + 0 = 26.99 \end{cases}$$

Backward pass method

$$L_7 = E_7 = 26.99$$

$$L_6 = 26.99$$

$$L_5 = \min \begin{cases} 26.99 - 4 = 22.99 \\ 26.99 - 6 = 20.99 \end{cases}$$

$$L_4 = 20.99 - 11 = 9.99$$

$$L_3 = \min \begin{cases} 9.99 - 0 = 9.99 \\ 20.99 - 7.66 \end{cases}$$

$$L_2 = \min \begin{cases} 9.99 - 3 = 6.99 \\ 9.99 - 6.66 = 3.33 \end{cases}$$

$$L_1 = 0 - 3.33 = 0$$

Critical Path

1-2-3-4-5-6-7 & Project^{Completion} time = 26.99 days

1-2-4-5-7

1-2-3-5-7

(b) What project duration will have 95% & 90% confidence of completion

Variance of critical path ~~σ²~~

$$\sigma^2 = 1+4+0+9+4+0$$

$$\sigma^2 = 22$$

$$\sigma = \sqrt{22}$$

$$\sigma = 4.690 \text{ days}$$

$$\text{Normal deviate } z = \frac{T - T_{cp}}{\sigma}$$

From table (Hannan chapter)

$$\text{For } 90\%, z = 1.29$$

$$1.29 = \frac{T - 26.99}{4.69}$$

$$T = 33.04 \text{ days}$$

$$\text{For } 95\%, z = 1.65$$

$$1.65 = \frac{T - 26.99}{4.69}$$

$$T = 34.9161 \text{ days}$$

From table 6 J16 from

$$90\% = z =$$

Q.5(i)

Limitations :

- (1) Decision tree diagrams becomes more complicated as the number of decision alternatives increases and more variables are introduced.
 - (2) It becomes highly complicated when interdependent alternatives and dependent variables ~~are~~ are present in the problem.
 - (3) It assumes that utility of money is linear with money.
 - (4) It analyzes the problem in terms of expected values and thus yield an 'average' valued solution.
 - (5) There is often inconsistency in assigning probabilities for different events.

X Y

Q. 5(ii)

		Player B				
		B1	B2	B3	B4	
		A1	-1	7	6	4
Player A		A2	5	-3	3	6
		A3	-2	4	2	3

Step 1: Find saddle point

		Player B				
		B ₁	B ₂	B ₃	B ₄	min of row
Player A	A ₁	-1	7	6	4	4 (-1) maximin
	A ₂	5	-3	3	6	-3
	A ₃	-2	4	2	3	-2
max of column		5	7	6	6	
		minimax				

* No saddle point

Rule 2: Applying Dominance

- 1) Column 4 is dominated by Column 1
- 2) Row 3 is dominated by Row 1

Thus, eliminating the Column 4 & Row 3, the Reduced game matrix is

		Player B		
		B ₁	B ₂	B ₃
Player A	A ₁	-1	7	6
	A ₂	5	-3	3

Step 3: Find saddle point

* No saddle point, therefore solving game by methods of subgame, graphical method etc, Algebraic method

* Method of subgame:

		Player B	
		B ₁	B ₂
Player A	A ₁	-1	7
	A ₂	5	-3

		Player B	
		B ₁	B ₂
Player A	A ₁	-1	6
	A ₂	5	3

		Player B	
		B ₂	B ₃
Player A	A ₁	7	6
	A ₂	-3	3

Find saddle point:

Subgame I

		Player B	
		B ₁	B ₂
Player A	A ₁	-1	7
	A ₂	5	-3

		Player B	
		B ₁	B ₂
Player A	A ₁	8	8/14
	A ₂	6	6/14

		Player B	
		B ₁	B ₂
Player A	A ₁	10	4
	A ₂	10/14	4/14

Subgame II

		Player B	
		B ₁	B ₂
Player A	A ₁	-1	6
	A ₂	5	3

		Player B	
		B ₁	B ₂
Player A	A ₁	2	2/2
	A ₂	5	5/2

		Player B	
		B ₁	B ₂
Player A	A ₁	3	4
	A ₂	3/7	4/7

Sub game - 3

		Player B		
		B ₁	B ₂	Row min
Player A	A ₁	7	6	(6)
	A ₂	-3	3	3
		7	(6)	

For sub game - I

Strategy for A ($\frac{8}{14}, \frac{6}{14}$) \oplus

Strategy for B ($\frac{10}{14}, \frac{4}{14}$) \ominus

$$\text{game value} = -1 \times \frac{8}{14} + 5 \times \frac{6}{14} = \frac{-8}{14} + \frac{30}{14} = \frac{22}{14} = 1.57$$

For sub game - II

Strategy for A = ($\frac{2}{7}, \frac{5}{7}$)

Strategy for B = ($\frac{3}{7}, \frac{10}{7}, \frac{4}{7}$)

$$\text{Value of game} = -1 \times \frac{3}{7} + 6 \times \frac{4}{7} = \frac{-3}{7} + \frac{24}{7} = \frac{21}{7} = 3$$

Sub game - III

Strategy for A = (1, 0)

Strategy for B = (0, 1, 0)

This game has saddle point (1, 2)

& value of game is 6

Ques Now, since player B has flexibility to play any two out of these course of action available to it, it will play those strategies for which less occurring is minimum. As the values for all \oplus subgames are the same, hence player B will play subgame I for which less is minimum i.e. 2.

Hence the complete solution —

$$\text{Strategies A } \left(\frac{8}{14}, \frac{6}{14} \right)$$

$$\text{Strategies B } \left(\frac{10}{14}, \frac{4}{14}, 10 \right)$$

$$\text{Game value } V = \frac{22}{14} = 1.57$$

Q.S.(iii)

Sol. →

(i) The simulated demand for the cakes for the next 10 days can be obtained from the table below -

(*) According to given distribution of demand, the random number coding for various demand levels -

Demand	Probability	Cumulative Probability	Random No. interval	Random No. fitted
0	0.01	0.01	00	
15	0.15	0.16	01-15	09(3), 15(7), 14(1)
25	0.20	0.36	16-35	09(10)
35	0.50	0.86	36-85	48(1), 78(2), 57(4), 56(5), 77(6), 68(9),
45	0.12	0.98	86-97	
50	0.02	1.00	98-99	

In order to simulate the demand, the Number 00 is assigned to zero demand -- number 1-15 are assigned to demand of 15 cakes -- & so on.

Determination of - Demand & Stock levels

Day	Demand	No. of Cakes made	Stock
1	48	35	—
2	78	35	—
3	09	15	20
4	51	35	20
5	56	35	20
6	72	35	20
7	15	15	40
8	14	15	60
9	68	35	60
10	09	15	80

$$\therefore \text{Average daily demand} = \frac{270}{10} = 27 \text{ units per day}$$

P. 6(i)

~~Specified quantity~~

$$\text{No. of units sold} = 50/\text{day}$$

$$\text{Production} = 250/\text{day}$$

$$\text{Setup cost} = \cancel{1000/-}$$

$$\text{Storage cost} = 0.0015/\text{piece/day}$$

$$\text{Labour charge} = 3.20/\text{piece}$$

$$\text{Material cost} = 2.10/\text{piece}$$

$$\text{Overhead cost} = 4.10/\text{piece}$$

$$\text{Interest} = 8\%$$

$$\text{Working day} = 300$$

~~Revenue = C.M.P~~

$$\text{Total No. of units sold} = 50 \times 300 = 15000/\text{year}$$

$$\text{Production/year} = 250 \times 300 = 75,000 \text{ pieces/year}$$

$$C_0 = 1000/- \text{ Setup}$$

$$C_h = [0.0015 \times 300 + 0.08(3.20 + 2.10 + 4.10)] \\ = 12.02/\text{year}$$

$$\text{EBQ} = \sqrt{\frac{P}{p-D}} \cdot \sqrt{\frac{2DC_0}{C_h}}$$

$$= \sqrt{\frac{75000}{75000 - 15000}} \cdot \sqrt{\frac{2 \times 1000 \times 15000}{12.02}}$$

$$\text{EBQ} = 5,586 \text{ pieces}$$

$$\text{no of orders} = \frac{R}{q_0} = \frac{15000}{5,586} \approx 3 \text{ cycles/year}$$

→

Q. 6 (ii)

Annual demand $R = 1500$ barrels

$$\text{Inventory rate } I = 40\% = 0.4$$

$$\text{Ordering Cost} = 400/\text{order}$$

The cost/unit is shown in table below —

Supplier	Quantity of barrels	Cost/unit
First	Any quantity	Rs. 150
Second	150 and above	Rs. 125
Third	250 and above	Rs. 100

Total annual cost —

First supplier —

$$q_0 = \sqrt{\frac{2DC_0}{Ch}} = \sqrt{\frac{2 \times 1500 \times 400}{150 \times 0.4}} = 161.4 \text{ barrels (feasible)}$$

$$\text{Total annual cost} = CR + \sqrt{2DC_0 Ch}$$

$$= 150 \times 1500 + \sqrt{2 \times 1500 \times 400 \times 150 \times 0.4} \\ = 2,25,000 + 8484 = 2,33,484$$

Second supplier

$$q_0 = \sqrt{\frac{2 \times 1500 \times 400}{125 \times 0.4}} = 154.92 \text{ barrel feasible}$$

$$\text{Total annual cost} = CR + \sqrt{2DC_0 Ch}$$

$$= 125 \times 1500 + \sqrt{2 \times 1500 \times 400 \times 125 \times 0.4} \\ = 187,500 + 7746 = 1,95,246$$

Third supplier

$$q_0 = \sqrt{\frac{2 \times 1500 \times 400}{81 \times 0.4}} = 179.2 \text{ barrel}$$

Not feasible since min qth is 250 barrel

\therefore minimum batch size for which order can be placed = 250 barrels.

$$\text{Total annual cost} = CR + \sqrt{2DC_0 Ch}$$

$$= 100 \times 1500 + \sqrt{2 \times 1500 \times 400 \times 100 \times 0.4}$$

$$= CR + \frac{q}{2} C.I + C_0 \times \frac{D}{q}$$

$$= 100 \times 1500 + \frac{250}{2} \times (100 \times 0.4) + 400 \times \frac{1500}{250}$$

$$= 1,50,000 + 5,000 + 2400 = 1,57,400$$

Thus the order for 250 oak barrels each time should be placed with the third supplier as it involves lowest annual cost.

Q.B(iii)

(a)

(a) Given

$$\text{Cost/unit} = 12$$

$$\text{Ordering cost} = 10 + 20 = 30$$

$$\text{Carrying cost} = 2 \times C = 2$$

For outside Company

$$EOQ_{\text{outside}} = \sqrt{\frac{2DC_o}{C_h}} = \sqrt{\frac{2 \times 10000 \times 30}{2}} = 547.72 \text{ units}$$

Total Cost = Material cost + ordering cost + carrying cost

$$= C \times D + C_o \times \frac{D}{Q} + C_h \times \frac{Q^*}{2}$$

$$= 10000 \times 12 + 30 \times \frac{10000}{547.72} + 2 \times \frac{547.72}{2} = \underline{\underline{1,21,095.45}}$$

For third party company

$$C = 10, G = 25, D = 10000, C_h = 2$$

$$EOQ = \sqrt{\frac{2DC_o}{C_h}} = \sqrt{\frac{2 \times 10000 \times 25}{2}} = 500 \text{ units}$$

$$TC = 10 \times 10000 + 25 \times \frac{10000}{500} + 2 \times \frac{500}{2}$$

$$TC = 1,31,000.$$

For 500 units purchased from the outside company
the total cost is Rs. 1,21,095.45.