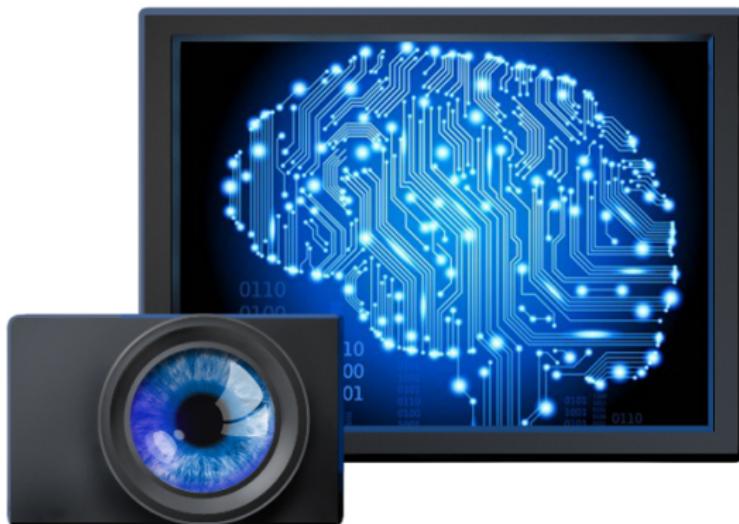


# Image Processing

## Bachelor Robotics



# General Information

- ▶ E-Learning

<https://elearning.thws.de/course/view.php?id=25100>

- ▶ Lecturer: Volker Willert

Campus II: 9.1.08

e-mail: [volker.willert@fhws.de](mailto:volker.willert@fhws.de)

phone: 09721-940-8598

- ▶ Office hours: by appointment

# Schedule of Lecture

## Combined Lecture & Exercise

### Schedule

- ▶ Start: Today Wednesday, 11. 10. 2023
- ▶ End: Wednesday, 24. 01. 2024
- ▶ Duration: 14 Weeks (excluding bank holidays)
- ▶ Number: 28 Lectures, 1,5 hours each
- ▶ Timeslot: Wed 8:15-09:45, Campus I: 5.1.01
- ▶ Timeslot: Fri 10:00-11:30, Campus II: 9.E.26

# Exam

Type of exam and examination-relevant material

- ▶ Slide contents are relevant for the exam
- ▶ Exercise contents are relevant for the exam
- ▶ Blackboard notes are relevant for the exam
- ▶ Type of examination: written
- ▶ Exam date: to be announced!
- ▶ Exam duration: 90 minutes
- ▶ Resources: formulary as hand-out

# Motivation of the course

Here we go ...



[www.leben-lieben-wachsen.com](http://www.leben-lieben-wachsen.com)

# How do machines see our world?

## Richard Hamilton



*I am not yet convinced that it will one day be possible to build a computer for image processing that is equal to the brain of Velázquez, ...*

Quote: Richard Hamilton, Malen nach Zahlen, 2007.

# How do machines see our world?

## Diego Velázquez



*I am not yet convinced that it will one day be possible to build a computer for image processing that is equal to the brain of Velázquez, ...*

Quote: Richard Hamilton, Malen nach Zahlen, 2007.

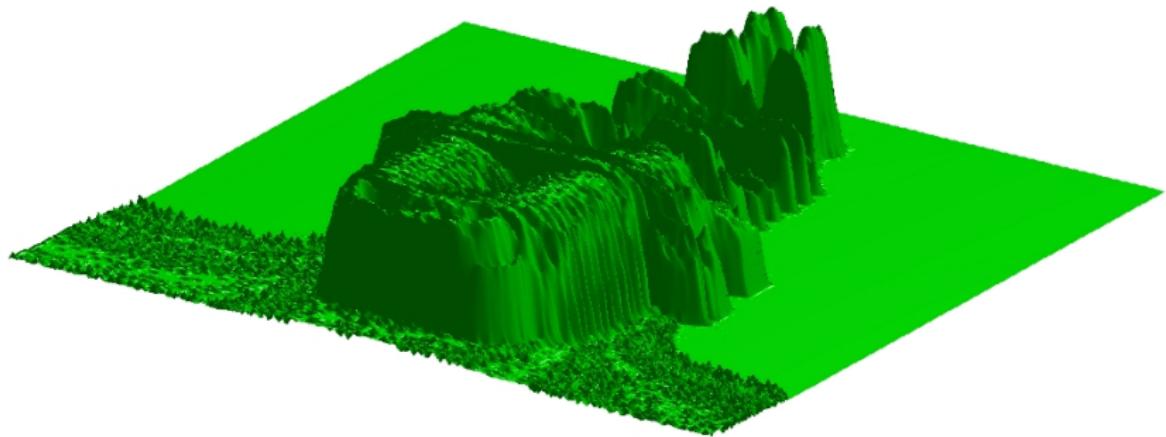
# Motivation of the course

## Five Questions

1. What information is contained in an image?
2. How is an image processing system structured?
3. What is the core problem of image processing?
4. How is an image processing problem solved?
5. Why does a roboticist need image processing?

# Motivation of the course

What do you see?



# Motivation of the course

## What information is contained in an image?

Qualitative features

&

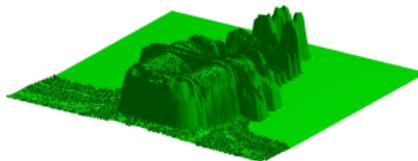
Quantitative features



- ▶ Solving recognition tasks

- ▶ Type of information?
- ▶ Type of representation?

- ▶ e.g. automation of visual inspection processes



- ▶ Solving measurement tasks

- ▶ e.g. non-contact, dimensional metrology

# Motivation of the course

## What information is contained in an image?

An image contains information about the

- ▶ **shape** (contours, edges), the
- ▶ **appearance** (textures, colours) and the
- ▶ **lighting** (reflexions, shadows)

of the scene, including the background and objects.

Most of the information is contained in the **relationships between neighboring values** and not in the individual absolute values of the pixels themselves.

The information of an image can be used to solve

- ▶ **2D & 3D measurement** tasks and
- ▶ **2D & 3D pattern recognition** tasks

simultaneously.

# Motivation of the course

## What information is contained in an image?

Compared to other sensors(Lidar [60-300 KByte/sec], Radar [300 KByte/sec]), cameras **[47-61 MByte/sec]** are

- ▶ very high-resolution and can therefore show
- ▶ details of complex scenes

... moreover, they are inexpensive.

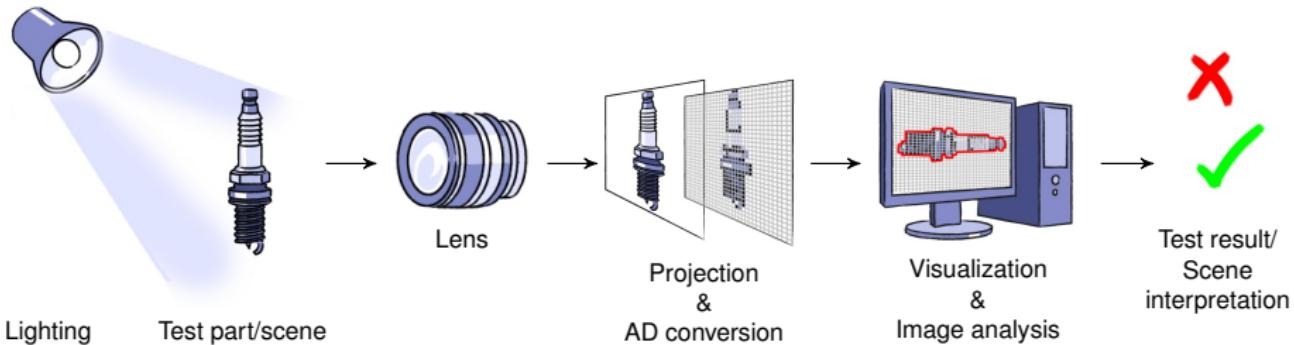
Source: Amnon Shashua CVPR 2016 (Mobile Eye)

Only radar works in fog!  
. In heavy rain all sensors fail ...

Source: [www.cbcity.de](http://www.cbcity.de)

# Motivation of the course

## Components of an image processing system



Complex dependencies between

- ▶ environment
- ▶ test part / scene
- ▶ hardware
- ▶ software
- ▶▶▶ Large number of influencing variables
- ▶▶▶ Many different realization possibilities

# Motivation of the course

## Lighting - highlight features

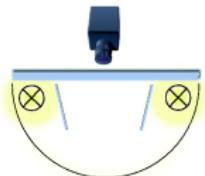


Optimal contrast

- ▶ illumination type & wavelength range of light source
- ▶ light sensitivity of camera
- ▶ reflection & absorption of test part

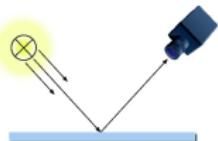


Transmitted light



Diffuse lighting

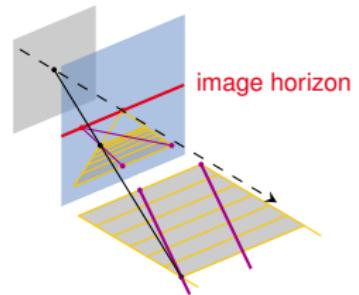
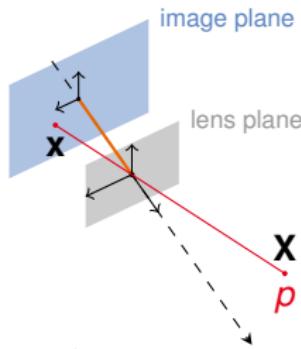
Incident light



Bright field illumination

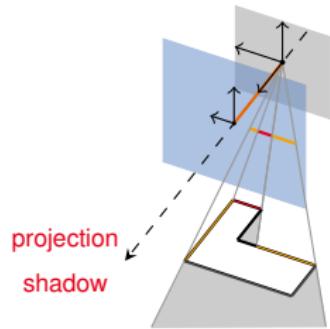
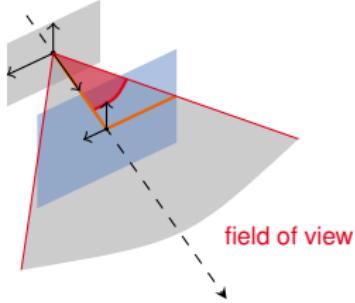
# Motivation of the course

## Projection - loss of information



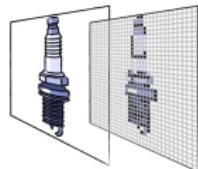
Considering geometry:

- ▶ distance
- ▶ angle
- ▶ field of view
- ▶ occlusions
- ▶ depth of field
- ▶ distortions etc.



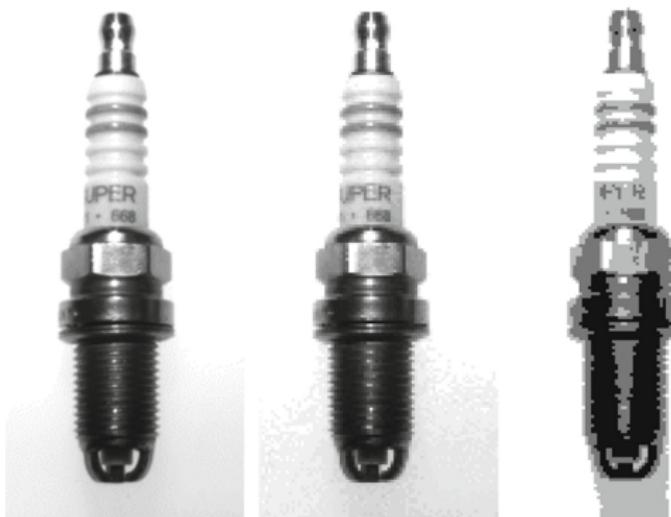
# Motivation of the course

## AD conversion - loss of information



Considering signal theory:

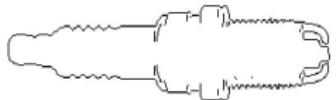
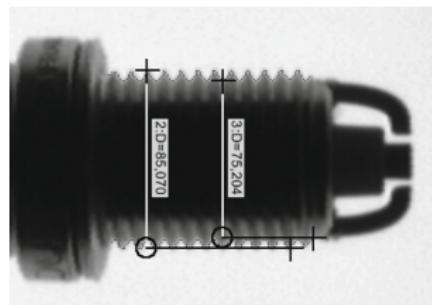
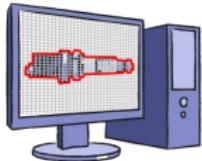
- ▶ averaging intensity
- ▶ sampling
- ▶ location limitation
- ▶ sampling theorem
- ▶ quantization theorem



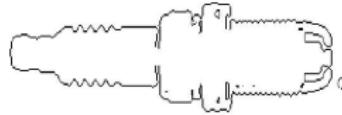
*The distance between two pixels must be no more than half the size of the smallest relevant detail in the image*  
Sonka, 2008.

# Motivation of the course

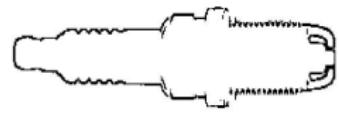
## Image analysis - possibilities



gradient based



curvature based



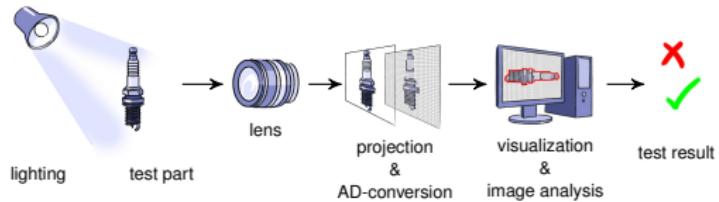
morphological

## Image processing chain - conclusion

### Quality assurance requirements for image processing

Image processing must be able to extract features

- ▶ under the existing environmental constellations,
- ▶ for all permissible variants of test parts,
- ▶ reproducible, stable over time and statistically significant,
- ▶ at a test speed adapted to the production cycle.



# Motivation of the course

## What is the core problem?

### Task

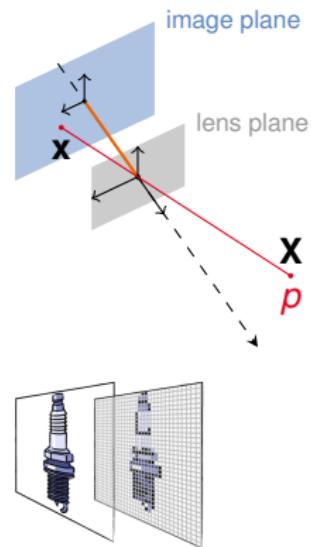
To extract information about the captured 3D scene from 2D projections = **inverse problem**

Problem: loss of information via

- ▶ projection and
- ▶ A/D-conversion

### Consequence

Image data alone are almost never unambiguous = **ill-posed, inverse problem**

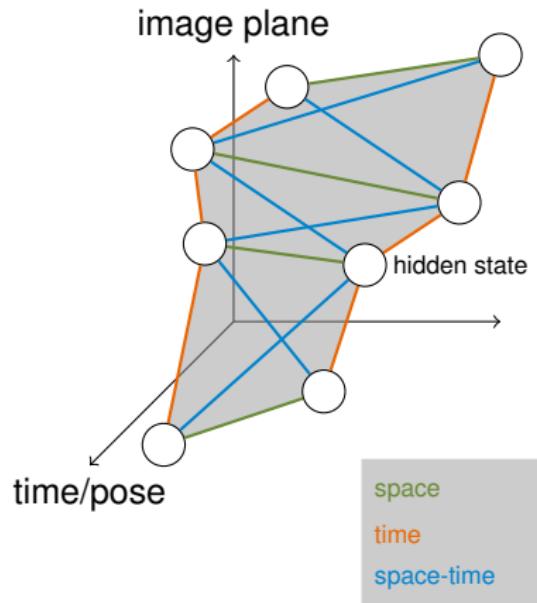
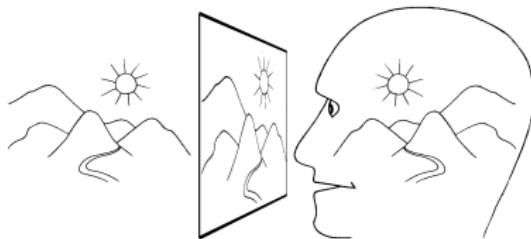


# Motivation of the course

## How to solve an image processing problem?

### Mathematical models for

- ▶ geometry and physics of the world
- ▶ dependencies between image data and hidden states
- ▶ dependencies between hidden states



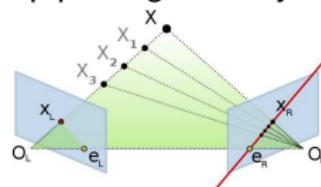
# Motivation of the course

## How to solve an image processing problem?

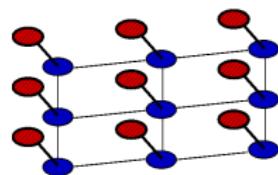
raw image data



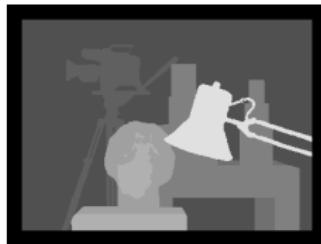
epipolar geometry



local smoothness



true depth



pure measurement



+ prior knowledge



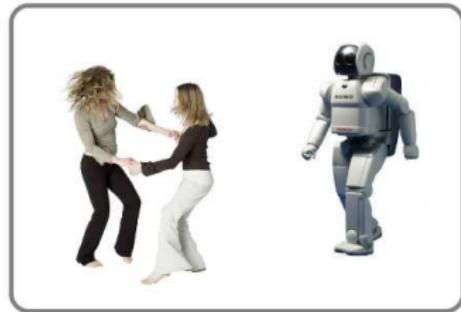
# Motivation of the course

## How to solve an image processing problem?

There are different approaches and solutions ...

the constraints are decisive

- ▶ controlled or uncontrollable environment
- ▶ passive or active camera system
- ▶ offline or online application
- ▶ recognition, discrimination or measurement task



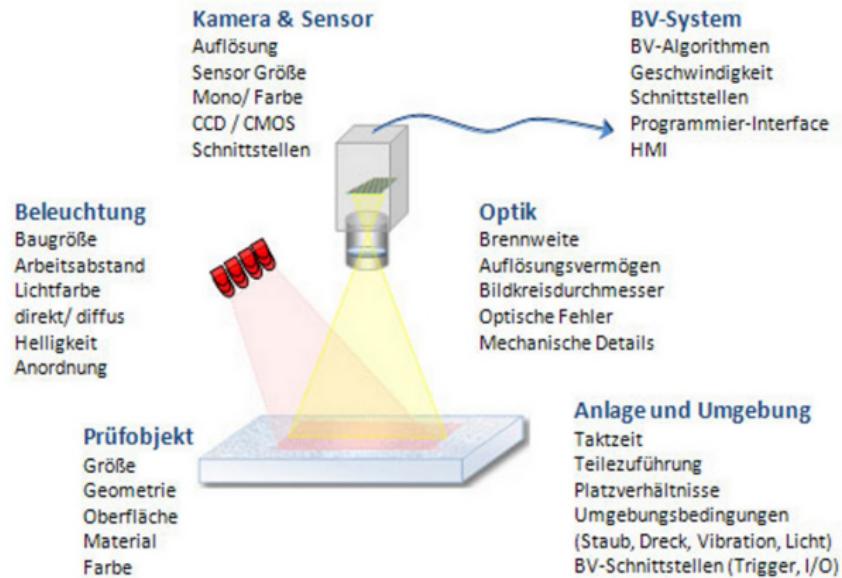
# Motivation of the course

## How to solve an image processing problem?

Industrial applications:

Setting is almost

fully controllable!



[www.vision-doctor.de](http://www.vision-doctor.de)

# Motivation of the course

## Why does robotics need image processing?

General utility:

- ▶ perception of the robot's environment
- ▶ perception of the state of the robot

Applications:

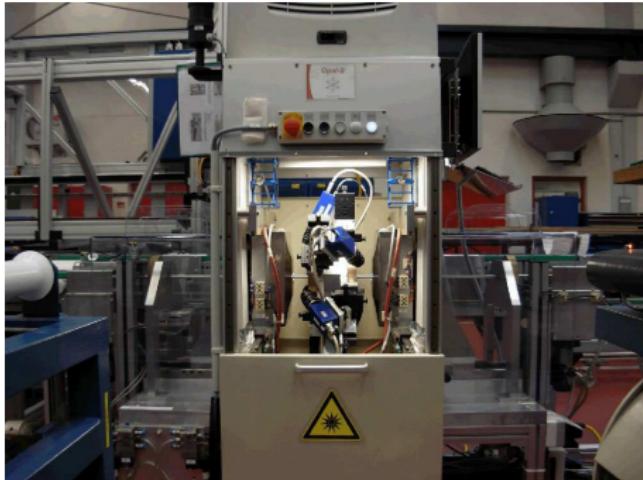
- ▶ inspection, quality control
- ▶ production, recovery
- ▶ photogrammetry
- ▶ visual driver assistance
- ▶ medical technology
- ▶ etc.

Potential by far  
not exhausted



# Applications

## Contactless inspection of surfaces



### Surface inspection of pipes and bars

- ▶ detection of texture and geometry defects.
- ▶ Barcode reader for automated documentation of inspection results.
- ▶ Ring-shaped arrangement of six cameras.
- ▶ Linear feeding of the workpieces without inherent rotation enables high inspection speeds and high precision for metallic surfaces.

Source: Fraunhofer IIS

# Applications

## Contactless inspection of surfaces



Industrial quality assurance of  
wood laminate foils.

- ▶ Inspection of patterned, colored surfaces in real time.
- ▶ Speed of up to several meters per second.
- ▶ Recorded data from line scan cameras are evaluated in networked standard PCs.

Source: Fraunhofer IIS

# Applications

## Active inspection of surfaces



Testing of weld seams of the rear axle beam of the Daimler C-Class

- ▶ Laser light sectioning method:  
Semiconductor laser projects a line onto the weld seam.
- ▶ High-speed camera captures this line as a height profile.
- ▶ Via relative movement of sensor and object a three-dimensional image of the weld seam surface is gradually generated.



Source: Vitronic

# Applications

## Contactless identification



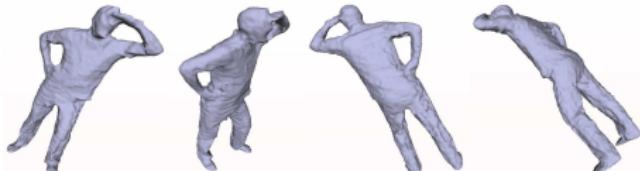
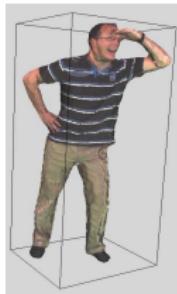
Identification, position and orientation detection of parts

- ▶ Subpixel accurate contour extraction of arbitrary freeform shapes based on contour-based geometry models.
- ▶ detection of touching or overlapping parts.
- ▶ detection of objects of arbitrary scale and rotational position.

Source: Isra Vision AG

# Applications

## Contactless 3D reconstruction



Create a 3D model from different views

- ▶ Removing the known background to get the silhouette of an object from different views.
- ▶ Calculating depth profiles of the silhouettes.
- ▶ Merging the depth profiles to a 3D model.
- ▶ Cameras are calibrated and object-free environment is completely known.

Source: ICCV 2009, Kyoto University

# Applications

## Visual driver assistance

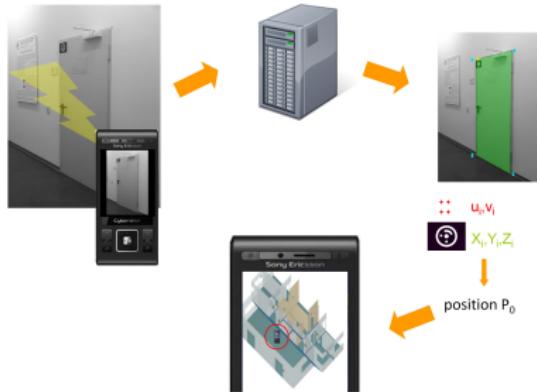


### Capture and analysis of traffic scenes

- ▶ lane detection (product)
- ▶ Traffic Sign Recognition (Product)
- ▶ signal detection and status reporting: Traffic lights, barriers, etc. (development)
- ▶ Driver attention/status detection (development, research)
- ▶ Automatic blind spot monitoring (especially for trucks) (product)
- ▶ Vehicle detection and classification (product, development, research)
- ▶ Pedestrian detection (development, research)
- ▶ Scene classification: traffic participants, drivable areas, background/obstacles. (research) item etc.

# Applications

## Image processing for smart phones



Acquisition of environmental information by means of the camera data of a mobile device (and possibly additional sensor data)

- ▶ Augmented reality = visually supported extension of the perception of reality. e.g., display of distances
- ▶ Location-based services e.g. indoor navigation
- ▶ Information retrieval e.g. data set comparisons, detections, classifications
- ▶ etc.

# Applications

## Robotics

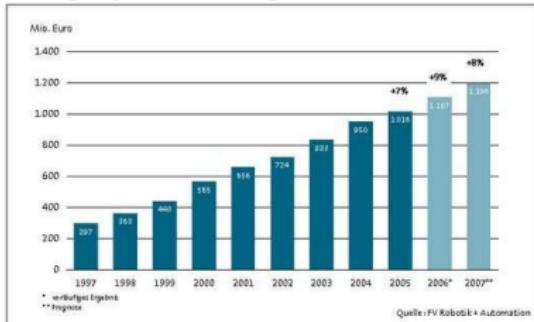
... now it's your turn ...

# Sales development

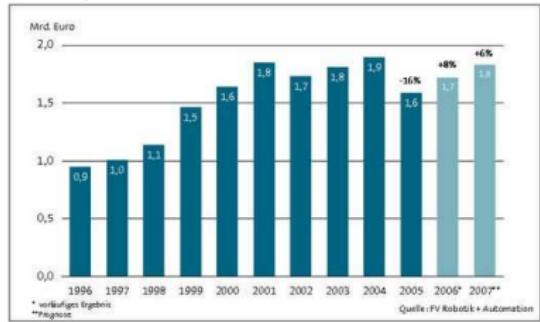
## Industrial image processing

VDMA-Fachverband Robotik und Automation 2006

### Image processing



### Comparison: Robotics



### Sales increases/decreases in 2007

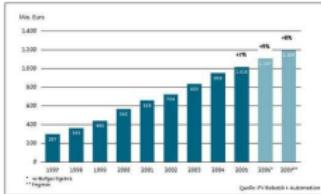
- ▶ +45% for configurable systems (systems consisting of cameras, computer and software that can be put into operation with little effort and can also be reconfigured for other tasks).
- ▶ -3% for specialized, application-specific systems.

# Sales development

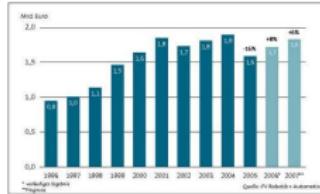
## Industrial image processing

VDMA-Fachverband Robotik und Automation 2016

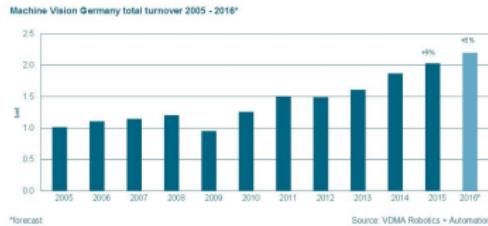
### Image processing



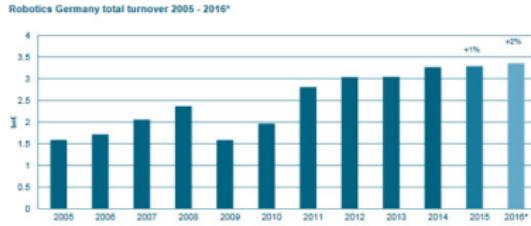
### Comparison: Robotics



Deutsche Bildverarbeitungsindustrie erzielt Rekordumsatz



Robotik erreicht neues Rekordniveau - Wachstum moderater



\*Forecast

# Sales development

## Future prospects

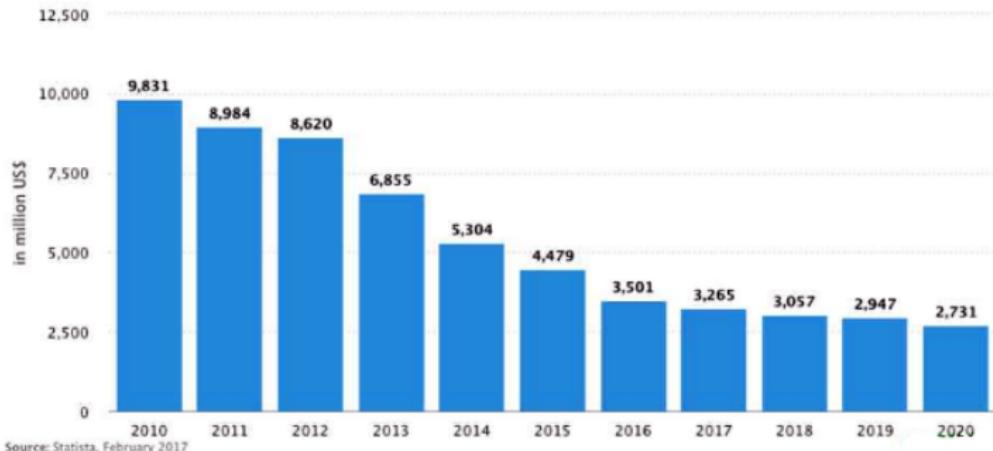
Market shares of different machine vision segments



# Sales development

## Future prospects

### Sales development of classic cameras

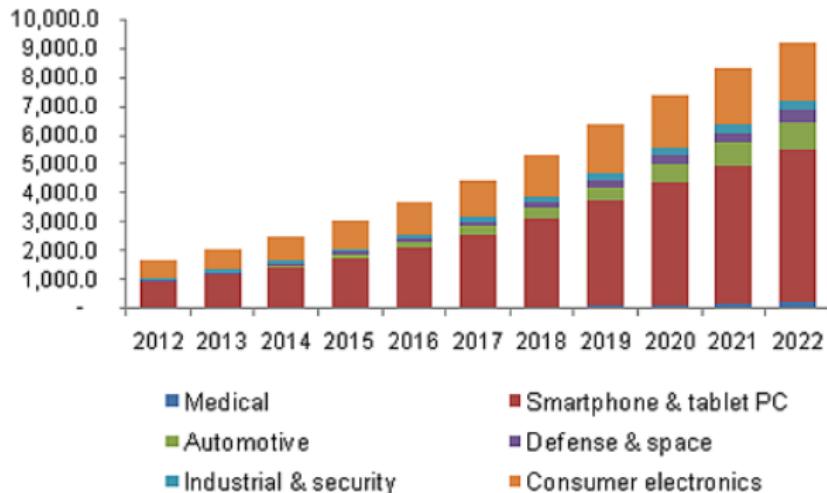


Source: Statista, February 2017

# Sales development

## Future prospects

Sales development for cameras in different industries



# Content of course

## Camera & Geometry Basics

1. Introduction
2. 2D and 3D geometry
3. Projective geometry
4. Camera calibration
5. Optics, lens
6. Lighting
7. 2D camera systems

## Image analysis

1. Image decomposition
2. Correlation analysis
3. 2D filtering
4. Geometric transformations
5. Image statistics
6. Edge & line detection
7. Corner detection & structure analysis

# Variety of Terms

## Generic term: Visual Computing

The evaluation and generation of visual data is called with the generic term **Visual Computing**. This includes the areas of image editing, image processing, photogrammetry, machine vision (computer vision), computer graphics and virtual reality. Many methods in these areas are being advanced by the multimedia industry to open new markets in the areas of, video games, film, multimedia communications, etc.,. But also for the solution of engineering tasks cameras are increasingly used. Especially for the solution of **measuring and automation engineering tasks**, methods are required mainly from the fields of **photogrammetry, image processing and machine vision**.

# Relevant disciplines

The entire field of computer vision is highly interdisciplinary and requires diverse knowledge from areas of physics, mathematics, computer science, engineering, and biology.

- ▶ Optics
- ▶ Lighting technology
- ▶ Signal theory
- ▶ Systems theory
- ▶ Numerical mathematics, optimization, statistical methods
- ▶ Pattern recognition, machine learning
- ▶ Automation engineering, control engineering
- ▶ Software engineering, algorithmics

# Motivation of the course

## What are the main points?

### Focus on content

- ▶ Geometric and signal theoretical basics
- ▶ Tools of image processing for solving automation tasks

### Goals of the lecturer

- ▶ Clearly explain basic approaches
- ▶ point out advantages and disadvantages
- ▶ Evaluate application possibilities and areas of use

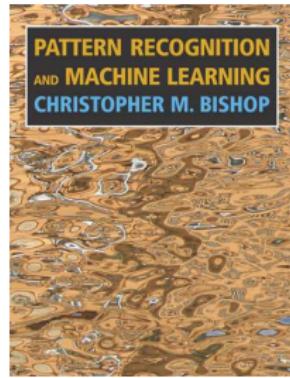
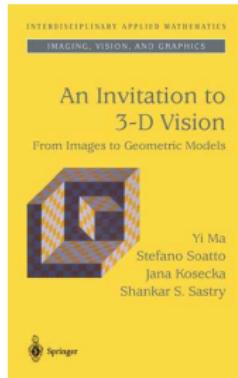
### Purpose of Exercises

- ▶ Consolidation of the lecture material
- ▶ Efficient implementation in algorithms
- ▶ Training for exam



# Relevant literature

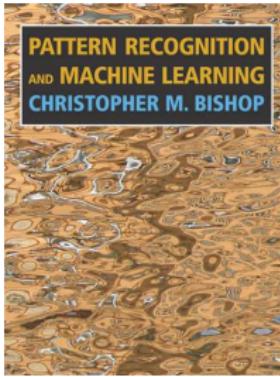
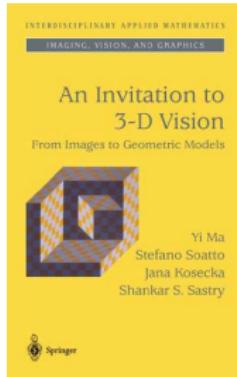
## In-depth study of the lecture content



1. Yi Ma, Stefano Soatto, Jana Kosecka und Shankar S. Sastry, *An Invitation to 3-D Vision - From Images to Geometric Models*, Springer, 2003.
2. Bernd Jähne, *Digitale Bildverarbeitung*, Sechste Auflage, Springer, 2005.
3. Christopher Bishop, *Pattern Recognition and Machine Learning*, Erste Auflage, Springer, 2006.
4. Christian Voigt und Jürgen Adamy, *Formelsammlung der Matrizenrechnung*, Oldenbourg Verlag, 2007.

# Relevant literature

## Websites



1. *An Invitation to 3-D Vision - From Images to Geometric Models*  
<http://vision.ucla.edu/MASKS/>
2. *Pattern Recognition and Machine Learning*  
<http://research.microsoft.com/en-us/um/people/cmbishop/prml/>
3. *Industrielle Bildverarbeitung*  
<http://www.vision-doctor.de/>

## Further reading

1. Richard Hartley, Andrew Zissermann, *Multiple View Geometry in Computer Vision*, Second Edition, Cambridge University Press, 2004.
2. Karl Kraus, *Photogrammetrie*, Siebte Auflage, de Gruyter Lehrbuch, 2004.
3. Rafael Gonzalez, Richard Woods, *Digital Image Processing*, Third Edition, Pearson Education, 2008.
4. Milan Sonka, Vaclav Hlavac, Roger Boyle, *Image Processing, Analysis, and Machine Vision*, Second Edition, Brooks Publishing Company, 1999.
5. David MacKay, *Information Theory, Inference, and Learning Algorithms*, First Edition, Cambridge University Press, 2003.
6. Richard Duda, Peter Hart, David Stork, *Pattern Classification*, Second Edition, John Wiley and Sons, 2001.