



TASK CARD



T00486VA

Work Order No: WO - 103867625 Fleet: B767-300 Effective Code: 651 MSN: 34246 Tail Number: N418LA

WP Line Number: 21

Work Location: AUH/ADAT HGR (ADAT TRK)

Organization:

Task Number/Name: T00486VA - AD-B767-57-A0002 PART 3 (MSN>34245)(LH)(JIC) (Wing Skin Bolt Open-Hole HFEC inspection at the Aft Pitch Load Fitting / Group 2 / Config. 6 (Airplanes with General Electric Engines and without S.I.P. embodied))

Component Part Number: ---

References: AD 2009-06-08

Inventory: 57-00-00 - WINGS

Parent Assembly: B767F - N418LA

Total Positions on Aircraft:

Task Description: JIC-INSTRUCTION

Zones: ---

Panels: ---

Task Instructions: Repeat the inspections at intervals not to exceed 16,500 flight cycles or 65,000 flight hours, whichever occurs first.

Conditions: ---

ETOPS Significant:
























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Engineering Notes: ---

Tools Request

Tools Description	Tools PN
A54004-27-UNK (FIXTURE STRUT PRELOAD)	0600215-DELETE
A54004-27-UNK (FIXTURE STRUT PRELOAD)	0600215-DELETE
A54011-18-UNK (REM/INST.KITMIRSPAR FUSE)	A54011-18
A54011-18-UNK (REM/INST.KITMIRSPAR FUSE)	A54011-18
A54011-24 (REMOVAL/INSTALLATION KIT - MIDSPARE FUSE PIN)	A54011-24
A54011-25 (REMOVAL/INSTALLATION KIT - MIDSPAR FUSE PIN)	A54011-25
A71011-263-UNK (KIT BOOTSTRAP)	A71011-263
AM-2690-200 (LOW PROFILE ENGINE STAND B767)	AM-2690-200
LAN57-2016 (FUSE PIN)	LAN57-2016
PHASEC2200-UNK (UNIVERSAL EDDY CURR INST)	PHASEC2200

Part Request Details

Description	Part Number	Qty	Mandatory (Yes/No)	Barcode(Part Number)
BOLT	BACB30US10K32	2.00	Yes	
BOLT	BACB30US10K32X	2.00	Yes	
BOLT	BACB30US10K32Y	2.00	Yes	
BOLT	BACB30US10K35X	4.00	Yes	
BOLT	BACB30US10K35	4.00	Yes	
BOLT	BACB30US10K39	4.00	Yes	
BOLT	BACB30US10K39X	4.00	Yes	
CLAMP	BACC10BNA725L5WE	2.00	Yes	
CLAMP	BACC10BNA650L5WE	2.00	Yes	
CLAMP	BACC10BNA750L5WE	14.00	Yes	
CLAMP	BACC10BNA575L5WE	2.00	Yes	
CUSHION	287T1101-11	2.00	Yes	
CUSHION	287T1101-9	1.00	Yes	
CUSHION	287T1101-10	2.00	Yes	
CUSHION	287T1101-8	14.00	Yes	
CUSHION	287T1101-49	2.00	Yes	
NUT	BACN10HR10CD	2.00	Yes	
PROBE ROTATING	615P011F035	1.00	Yes	
WASHER	BACW10BP101ACU	4.00	Yes	
WASHER	BACW10BP10ACU	2.00	Yes	
WASHER	BACW10CA101CVS	4.00	Yes	
WASHER, SELF-ALIGNING, 8 DEGREE MAXIMUM MISALIGNMENT, (600 F AND 900 F) 180 KSI	BACW10CA10CCS	2.00	Yes	
WASHER, SELF-ALIGNING, 8 DEGREE MAXIMUM MISALIGNMENT, (600 F AND 900 F) 180 KSI	BACW10CA10CVS	2.00	Yes	
WASHER, SELF-ALIGNING, 8 DEGREE MAXIMUM MISALIGNMENT, (600 F AND 900 F) 180 KSI	BACW10CA12CCS	4.00	Yes	

Parts On/Off

Description	Qty	PN Off	SN Off	Rem. Reason	PN On	SN On
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Actions Taken: ---**Signatures**

Skill	Man Hours	Performed By	Signature	Date
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Job Card Steps :

Order	Description	Signed By (Status)	Notes
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Remarks:

Step and Comments	Authorized Deviation (application must be signed here)	References	Engineering Approval Signature	Mechanic License N° & Signature	Inspector License N° & Signature



TASK CARD



T00486UM

Work Order No: WO - 103867625 Fleet: B767-300 Effective Code: 651 MSN: 34246 Tail Number: N418LA

WP Line Number: 22

Work Location: AUH/ADAT HGR (ADAT TRK)

Organization:

Task Number/Name: T00486UM - AD-B767-57-A0002 PART 4 (MSN>34245)(RH)(JIC) (Wing Skin Bolt Open-Hole HFEC inspection at the Aft Pitch Load fitting / Group 2 / Config. 6 (Airplanes with General Electric Engines and without S.I.P. embodied))

Component Part Number: ---

References: AD 2009-06-08

Inventory: 57-00-00 - WINGS

Parent Assembly: B767F - N418LA

Total Positions on Aircraft:

Task Description: JIC-INSTRUCTION

Zones: ---

Panels: ---

Task Instructions: Repeat the inspections at intervals not to exceed 16,500 flight cycles or 65,000 flight hours, whichever occurs first.

Conditions: ---

ETOPS Significant:



Engineering Notes: ---

Tools Request

Tools Description

Tools PN

A54004-27-UNK (FIXTURE STRUT PRELOAD)

0600215-DELETE

A54004-27-UNK (FIXTURE STRUT PRELOAD)

0600215-DELETE

A54011-18-UNK (REM/INST.KITMIRSPAR FUSE)

A54011-18

A54011-18-UNK (REM/INST.KITMIRSPAR FUSE)

A54011-18

A54011-24 (REMOVAL/INSTALLATION KIT - MIDSPARE FUSE PIN)

A54011-24

A54011-25 (REMOVAL/INSTALLATION KIT - MIDSPAR FUSE PIN)

A54011-25

A71011-263-UNK (KIT BOOTSTRAP)

A71011-263












AM-2690-200 (LOW PROFILE ENGINE STAND B767)

AM-2690-200

PHASEC2200-UNK (UNIVERSAL EDDY CURR INST)

PHASEC2200

Part Request Details

Description	Part Number	Qty	Mandatory (Yes/No)	Barcode(Part Number)
BOLT	BACB30US10K39X	4.00	Yes	
BOLT	BACB30US10K32	2.00	Yes	
BOLT	BACB30US10K39	4.00	Yes	
BOLT	BACB30US10K32X	2.00	Yes	
BOLT	BACB30US10K35X	4.00	Yes	
BOLT	BACB30US10K32Y	2.00	Yes	
BOLT	BACB30US10K35	4.00	Yes	
NUT	BACN10HR10CD	2.00	Yes	
PROBE ROTATING	615P011F035	1.00	Yes	
WASHER	BACW10BP10ACU	2.00	Yes	
WASHER, SELF-ALIGNING, 8 DEGREE MAXIMUM MISALIGNMENT, (600 F AND 900 F) 180 KSI	BACW10CA10CCS	2.00	Yes	
WASHER, SELF-ALIGNING, 8 DEGREE MAXIMUM MISALIGNMENT, (600 F AND 900 F) 180 KSI	BACW10CA10CVS	2.00	Yes	

Parts On/Off

Description	Qty	PN Off	SN Off	Rem. Reason	PN On	SN On
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Actions Taken: ---

Signatures

Skill	Man Hours	Performed By	Signature	Date
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Job Card Steps :

Order	Description	Signed By (Status)	Notes
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Remarks:

Step and Comments	Authorized Deviation (application must be signed here)	References	Engineering Approval Signature	Mechanic License N° & Signature	Inspector License N° & Signature



TASK CARD



T00D5UAH

Work Order No: WO - 103867625 Fleet: B767-300 Effective Code: 651 MSN: 34246 Tail Number: N418LA

WP Line Number: 23

Work Location: AUH/ADAT HGR (ADAT TRK)

Organization:

Task Number/Name: T00D5UAH - AD-B767-57-A7490 PART 1 (REPETITIVE)(LH WING)(JIC) (HFEC INSPECTION OF LOWER WING SKIN EXTERNAL SURFACE - STRINGER L-6.5)

Component Part Number: ---

References: ---

Inventory: 57-00-00 - WINGS

Parent Assembly: B767F - N418LA

Total Positions on Aircraft:

Task Description: 1.This Engineering Order gives instructions to inspect the lower wing skin and repair the cracks. This Engineering Order also give s modification that will help prevent future cracks from occurring in the lower Wing Skin common to stringer L-6.5. 2. This Engineering Order complies with FAA AD 2018-11-14, Service Bulletin AP767-57-014 Rev.01 and SSI 57-20-33 requirements. 3. This Engineering Order is divided in eight parts, as listed in cover of E.O. 4. This Engineering Order Cancel and supersedes to Engineering Order IH-B767-57-A7490 Rev.00, MD-B767-57-A7490 Rev.01. The action taken by Engineering Order MD-B767-57-A7490 Rev.01 are accepted. Further inspection and modifications will be done by Engineering Order AD-B767-57-A7490 Rev.00 5. Previously APB service bulletin AP767-57-010 contained inspection, repair, and modification for stringer L-6.5 and L-9.5 locations. However, analysis found that the modification for stringer L-6.5 given in AP767-57-010 was not sufficient to get 767 Design Service Objective. So, the modification acceptable is only the performed in accordance with SB AP767-57-014 rev. 1. 6. Modification Kit are charged in Maintenix on requirements AD-B767-57-A7490 PART 3 (LH WING) and AD-B767-57-A7490 PART 7 (LH WING). The Kits contain all necessary parts for modify LH WING and RH WING.

Zones: ---

Panels: ---

Task Instructions: ---

Conditions: ---

ETOPS Significant:

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Engineering Notes: ---

Tools Request

Tools Description

Tools PN

NDT1048-UNKWN (REFERENCE STANDARD NDT)

NDT1048

PHASEC2200-UNK (UNIVERSAL EDDY CURR INST)

PHASEC2200

Part Request Details

Description	Part Number	Qty	Mandatory (Yes/No)	Barcode(Part Number)
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Parts On/Off

Description	Qty	PN Off	SN Off	Rem. Reason	PN On	SN On
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Actions Taken: ---

Signatures

Skill	Man Hours	Performed By	Signature	Date
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B767MECH

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Job Card Steps :

Order	Description	Signed By (Status)	Notes
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Remarks:

Step and Comments	Authorized Deviation (application must be signed here)	References	Engineering Approval Signature	Mechanic License N° & Signature	Inspector License N° & Signature



TASK CARD



T00D5UB6

Work Order No: WO - 103867625 Fleet: B767-300 Effective Code: 651 MSN: 34246 Tail Number: N418LA

WP Line Number: 24

Work Location: AUH/ADAT HGR (ADAT TRK)

Organization:

Task Number/Name: T00D5UB6 - AD-B767-57-A7490 PART 2 (REPETITIVE)(RH WING)(JIC) (HFEC INSPECTION OF LOWER WING SKIN EXTERNAL SURFACE - STRINGER L-6.5)

Component Part Number: ---

References: ---

Inventory: 57-00-00 - WINGS

Parent Assembly: B767F - N418LA

Total Positions on Aircraft:

Task Description: 1.This Engineering Order gives instructions to inspect the lower wing skin and repair the cracks. This Engineering Order also give s modification that will help prevent future cracks from occurring in the lower Wing Skin common to stringer L-6.5. 2. This Engineering Order complies with FAA AD 2018-11-14, Service Bulletin AP767-57-014 Rev.01 and SSI 57-20-33 requirements. 3. This Engineering Order is divided in eight parts, as listed in cover of E.O. 4. This Engineering Order Cancel and supersedes to Engineering Order IH-B767-57-A7490 Rev.00, MD-B767-57-A7490 Rev.01. The action taken by Engineering Order MD-B767-57-A7490 Rev.01 are accepted. Further inspection and modifications will be done by Engineering Order AD-B767-57-A7490 Rev.00 5. Previously APB service bulletin AP767-57-010 contained inspection, repair, and modification for stringer L-6.5 and L-9.5 locations. However, analysis found that the modification for stringer L-6.5 given in AP767-57-010 was not sufficient to get 767 Design Service Objective. So, the modification acceptable is only the performed in accordance with SB AP767-57-014 rev. 1. 6. Modification Kit are charged in Maintenix on requirements AD-B767-57-A7490 PART 3 (LH WING) and AD-B767-57-A7490 PART 7 (LH WING). The Kits contain all necessary parts for modify LH WING and RH WING.

Zones: ---

Panels: ---

Task Instructions: ---

Conditions: ---

ETOPS Significant:

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Engineering Notes: ---

Tools Request

Tools Description

Tools PN

NDT1048-UNKWN (REFERENCE STANDARD NDT)

NDT1048

PHASEC2200-UNK (UNIVERSAL EDDY CURR INST)

PHASEC2200

Part Request Details

Description	Part Number	Qty	Mandatory (Yes/No)	Barcode(Part Number)
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Parts On/Off

Description	Qty	PN Off	SN Off	Rem. Reason	PN On	SN On
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Actions Taken: ---

Signatures

Skill	Man Hours	Performed By	Signature	Date
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NDTET

Job Card Steps :

Order	Description	Signed By (Status)	Notes
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Remarks:

Step and Comments	Authorized Deviation (application must be signed here)	References	Engineering Approval Signature	Mechanic License N° & Signature	Inspector License N° & Signature



T00D5UC6

Work Order No: WO - 103867625 Fleet: B767-300 Effective Code: 651 MSN: 34246 Tail Number: N418LA

WP Line Number: 25

Work Location: AUH/ADAT HGR (ADAT TRK)

Organization:

Task Number/Name: T00D5UC6 - AD-B767-57-A7595 PART 1 (LH WING)(JIC) (HFEC INSPECTION OF LOWER OUTBOARD WING SKIN EXTERNAL SURFACE - STRINGER L-9.5)

Component Part Number: ---

References: ---

Inventory: 57-00-00 - WINGS

Parent Assembly: B767F - N418LA

Total Positions on Aircraft:

Task Description:

1. This Engineering Order gives instructions to detect and repair fatigue cracks in the lower wing skin. The fatigue cracks, if not corrected, could grow and lead to reduced load-carrying capability below ultimate load in the lower skin. 2. This Engineering Order complies with FAA AD 2018-11-14 paragraph (g) and (j) effective date July 10, 2018, service Bulletin AP767-57-010 Rev.11 and SSI 57-20-33 requirements. 3. Service Bulletin AP767-57-010 Rev.11 divide applicable airplane in three Airplane Groups as follow : Group 1 and group 2 : Airplanes Variable Numbers VN968, VS111, VR259, VS132, VS902, VS903, VS904, VS905, VS906, VS907, VS908, VS909, VS910, VS921, VS922, VS923, VS924, VS925, VT511, VT512, VT513, VT532, VS926, VS927, VS928, VT001, VT002, VT003, VT004, VT005, VT006, VT007, VT008, VT009, VT010, VT011, VT012, VT013 Group 3: Airplanes Variable Numbers VS131, VS133, VS901, VR251, VR256, VR257, VR259. Note: for airplane VN VS924 LH wing repair , IAW Boeing message LAN-LAN-18-0534-02B is approved as a Method of Compliance (MOC) to the requirements of FAA AD 2018-11-14 paragraph (g). 4. This Engineering Order is divided in sixteen parts as follow : PART 1 (LH WING) INITIAL AND REPETITIVE INSPECTION PART 2 (RH WING) INITIAL AND REPETITIVE INSPECTION PART 3 (LH WING) REPAIR MODIFICATION (Airplanes with Crack) PART 4 (RH WING) REPAIR MODIFICATION (Airplanes with Crack) PART 5 (LH WING) INITIAL INSPECTION / POST MODIFICATION (Airplane with Crack) PART 6 (RH WING) INITIAL INSPECTION / POST MODIFICATION (Airplane with Crack) PART 7 (LH WING) REPETITIVE INTERNAL INSPECTION / POST MODIFICATION (Airplanes with Crack) PART 8 (RH WING) REPETITIVE INTERNAL INSPECTION / POST MODIFICATION (Airplanes with Crack) PART 9 (LH WING) REPETITIVE EXTERNAL INSPECTION / POST MODIFICATION (Airplanes with Crack) PART 10 (RH WING) REPETITIVE EXTERNAL INSPECTION / POST MODIFICATION (Airplanes with Crack) PART 11 (LH WING) PREVENTIVE MODIFICATION (Airplanes without Crack) PART 12 (RH WING) PREVENTIVE MODIFICATION (Airplanes without Crack) PART 13 (LH WING) INITIAL / REPETITIVE INSPECTION / POST MOD (Airplane without Crack) PART 14 (RH WING) INITIAL / REPETITIVE INSPECTION / POST MOD (Airplane without Crack) PART 15 (LH WING) INITIAL / REPETITIVE INSPECTION (Airplane with previous External Doubler - Tripler) PART 16 (LH WING) INITIAL / REPETITIVE INSPECTION (Airplane with previous External Doubler - Tripler) 5. Historic superseded Engineering Orders: IH-B767-57-A0847 Rev. 02 superseded by IH-B767-57-A7595 Rev.00 IH-B767-57-A7595 Rev.00 superseded by MD-B767-57-A7595 Rev.01 MD-B767-57-A7595 Rev.01 superseded by AD-B767-57-A7595 Rev.00 NOTE : The action taken by Engineering Order IH-B767-57-A0847 Rev.00, IH-B767-57-A7595 Rev.00, MD-B767-57-A7595 Rev.01 are accepted and further actions will be done by Engineering Order AD-B767-57-A7595 Rev.00 6. This Engineering Order complies with inspection and modification requirements of AD 2018-11-14, APB Service Bulletin AP767-57-010 Rev.11 and SSI 57-20-33D.

Zones: ---

Panels: ---

Task Instructions: ---

Conditions: ---

ETOPS Significant:

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Engineering Notes:

NOTE : The kit required is AP767-57-010-09.

Kit AP767-57-010-07 can be used in lieu of Kit AP767-57-010-09. The Kit AP767-57-010-07 contains more parts than necessary.

Tools Request

Tools Description

Tools PN

NDT1048-UNKWN (REFERENCE STANDARD NDT)

NDT1048

PHASEC2200-UNK (UNIVERSAL EDDY CURR INST)

PHASEC2200

Part Request Details

Description

Part Number

Qty

Mandatory (Yes/No)

Barcode(Part Number)

Parts On/Off

Description

Qty

PN Off

SN Off

Rem. Reason

PN On

SN On

Actions Taken: ---

Signatures

Skill

Man Hours

Performed By

Signature

Date

B767MECH

B767INSP

Job Card Steps :

Order

Description

Signed By (Status)

Notes

Remarks:

Step and Comments	Authorized Deviation (application must be signed here)	References	Engineering Approval Signature	Mechanic License N° & Signature	Inspector License N° & Signature