TASK CARD



T00486VA

Work Order No: WO - 10386762	5 Fleet : B767-300	Effective Code:	651 MSN :	34246	Tail Number:	N418LA
WP Line Number: 21						
Work Location: AUH/ADAT HGR	(ADAT TRK)	Organ	nization:			
Task Number/Name: T0048		2 PART 3 (MSN>342 ft Pitch Load Fitting / ut S.I.P. embodied))				
Component Part Number:	1	References: AD 2	2009-06-08			
Inventory: 57-00-00 - WINGS	1	Parent Assembly:	B767F - N418LA	Ą		
	-	Total Positions on Air	craft:			
Task Description: JIC-INSTR	JCTION					
Zones:		Panels: -				
	nspections at intervals not or 65,000 flight hours, whi		Condition	ns: .		
ETOPS Significant:						
Engineering Notes:						

Tools Request		
Tools Description	Tools PN	
A54004-27-UNK (FIXTURE STRUT PRELOAD)	0600215-DELETE	
A54004-27-UNK (FIXTURE STRUT PRELOAD)	0600215-DELETE	
A54011-18-UNK (REM/INST.KITMIRSPAR FUSE)	A54011-18	
A54011-18-UNK (REM/INST.KITMIRSPAR FUSE)	A54011-18	
A54011-24 (REMOVAL/INSTALLATION KIT - MIDSPARE FUSE PIN)	A54011-24	
A54011-25 (REMOVAL/INSTALLATION KIT - MIDSPAR FUSE PIN)	A54011-25	
A71011-263-UNK (KIT BOOTSTRAP)	A71011-263	
AM-2690-200 (LOW PROFILE ENGINE STAND B767)	AM-2690-200	
LAN57-2016 (FUSE PIN)	LAN57-2016	
PHASEC2200-UNK (UNIVERSAL EDDY CURR INST)	PHASEC2200	

T00486VA

Part Request Details				
Description	Part Number	Qty	Mandatory (Yes/No)	Barcode(Part Number)
BOLT	BACB30US10K32	2.00	Yes	
BOLT	BACB30US10K32X	2.00	Yes	
BOLT	BACB30US10K32Y	2.00	Yes	
BOLT	BACB30US10K35X	4.00	Yes	
BOLT	BACB30US10K35	4.00	Yes	
BOLT	BACB30US10K39	4.00	Yes	
BOLT	BACB30US10K39X	4.00	Yes	
CLAMP	BACC10BNA725L5WE	2.00	Yes	
CLAMP	BACC10BNA650L5WE	2.00	Yes	
CLAMP	BACC10BNA750L5WE	14.00	Yes	
CLAMP	BACC10BNA575L5WE	2.00	Yes	
CUSHION	287T1101-11	2.00	Yes	
CUSHION	287T1101-9	1.00	Yes	
CUSHION	287T1101-10	2.00	Yes	
CUSHION	287T1101-8	14.00	Yes	
CUSHION	287T1101-49	2.00	Yes	
NUT	BACN10HR10CD	2.00	Yes	
PROBE ROTATING	615P011F035	1.00	Yes	
WASHER	BACW10BP101ACU	4.00	Yes	
WASHER	BACW10BP10ACU	2.00	Yes	
WASHER	BACW10CA101CVS	4.00	Yes	
WASHER, SELF-ALIGNING, 8 DEGREE MAXIMUM MISALIGNMENT, (600 F AND 900 F) 180 KSI	BACW10CA10CCS	2.00	Yes	
WASHER, SELF-ALIGNING, 8 DEGREE MAXIMUM MISALIGNMENT, (600 F AND 900 F) 180 KSI	BACW10CA10CVS	2.00	Yes	
WASHER, SELF-ALIGNING, 8 DEGREE MAXIMUM MISALIGNMENT, (600 F AND 900 F) 180 KSI	BACW10CA12CCS	4.00	Yes	

			T00486VA			
Parts On/Off						
Description	Qty	PN Off	SN Off	Rem. Reason	PN On	SN On
Actions Taken:	-					
Signatures			1		<u> </u>	ı
Skill	Man Hours		Performed By		Signature	Date
NDT						
NDT						
B767MECH						
_,						
B767MECH						
Job Card Steps :						
Order	Des	cription		Signed By (Statu	ıs)	Notes
Remarks:						

		T00486VA			
Step and Comments	Authorized Deviation (application must be signed here)	References	Engineering Approval Signature	Mechanic License № & Signature	Inspector License Nº & Signature

A54011-18-UNK (REM/INST.KITMIRSPAR FUSE)

AM-2690-200 (LOW PROFILE ENGINE STAND B767)

PHASEC2200-UNK (UNIVERSAL EDDY CURR INST)

A71011-263-UNK (KIT BOOTSTRAP)

A54011-24 (REMOVAL/INSTALLATION KIT - MIDSPARE FUSE PIN)

A54011-25 (REMOVAL/INSTALLATION KIT - MIDSPAR FUSE PIN)

TASK CARD



T00486UM

Work Order No: WO - 103867625 Fleet: B767-300 Effective C	ode: 651 MSN: 34246 Tail Number: N418LA
WP Line Number: 22	
Work Location: AUH/ADAT HGR (ADAT TRK)	Organization:
	SN>34245)(RH)(JIC) (Wing Skin Bolt Open-Hole HFEC itting / Group 2 / Config. 6 (Airplanes with General Electric ordied))
Component Part Number: References:	AD 2009-06-08
Inventory: 57-00-00 - WINGS Parent Assem	bly : B767F - N418LA
Total Position	s on Aircraft:
Task Description: JIC-INSTRUCTION	
Zones: Pane	ls:
Task Instructions: Repeat the inspections at intervals not to exceed 10 flight cycles or 65,000 flight hours, whichever occur	
ETOPS Significant:	
Engineering Notes:	
Tools Request	
Tools Description	Tools PN
A54004-27-UNK (FIXTURE STRUT PRELOAD)	0600215-DELETE
A54004-27-UNK (FIXTURE STRUT PRELOAD)	0600215-DELETE
A54011-18-UNK (REM/INST.KITMIRSPAR FUSE)	A54011-18

A54011-18

A54011-24

A54011-25

A71011-263

AM-2690-200

PHASEC2200

T00486UM

Part Request Details				
Description	Part Number	Qty	Mandatory (Yes/No)	Barcode(Part Number)
BOLT	BACB30US10K39X	4.00	Yes	
BOLT	BACB30US10K32	2.00	Yes	
BOLT	BACB30US10K39	4.00	Yes	
BOLT	BACB30US10K32X	2.00	Yes	
BOLT	BACB30US10K35X	4.00	Yes	
BOLT	BACB30US10K32Y	2.00	Yes	
BOLT	BACB30US10K35	4.00	Yes	
NUT	BACN10HR10CD	2.00	Yes	
PROBE ROTATING	615P011F035	1.00	Yes	
WASHER	BACW10BP10ACU	2.00	Yes	
WASHER, SELF-ALIGNING, 8 DEGREE MAXIMUM MISALIGNMENT, (600 F AND 900 F) 180 KSI	BACW10CA10CCS	2.00	Yes	
WASHER, SELF-ALIGNING, 8 DEGREE MAXIMUM MISALIGNMENT, (600 F AND 900 F) 180 KSI	BACW10CA10CVS	2.00	Yes	

Parts On/Off						
Description	Qty	PN Off	SN Off	Rem. Reason	PN On	SN On

Actions Taken: --

Signatures				
Skill	Man Hours	Performed By	Signature	Date

NDT

NDT

		T00486UM			
B767MECH					
B767MECH					
Job Card Steps :					
Order	Description	S	igned By (Status)	No	tes
Remarks:					
Step and Comments	Authorized Deviation (application must be signed here)	References	Engineering Approval Signature	Mechanic License Nº & Signature	Inspector License Nº & Signature
			!		

Printed Date: 19/11/2018

TASK CARD



			T00D5UAH				
Work Order No: WC) - 103867625	Fleet: B767-300	Effective Code:	651 N	ISN : 34246	Tail Number:	N418LA
WP Line Number: 23							
Work Location: AUH	/ADAT HGR (AI	DAT TRK)	Orga	nization:			
Task Number/Name:	T00D5UAF	H - AD-B767-57-A749 WING SKIN EXTE	0 PART 1 (REPETIT RNAL SURFACE - S			INSPECTION	OF LOWER
Component Part Number	er:		References:				
Inventory: 57-00-00	- WINGS		Parent Assembly:	B767F - N	N418LA		
			Total Positions on Ai	rcraft:			
Task Description:	Order also give to stringer L-6. Rev.01 and SS E.O. 4. This En B767-57-A749 Further inspect APB service be locations. How sufficient to ge accordance wi 57-A7490 PAR	ering Order gives instress modification that w.5. 2. This Engineering SI 57-20-33 requiremengineering Order Cando Rev.01. The action and modifications ulletin AP767-57-010 vever, analysis found to the T67 Design Service of the SB AP767-57-014 RT 3 (LH WING) and AWING and RH WING.	vill help prevent future of Order complies with ents. 3. This Enginee cel and supersedes taken by Engineering will be done by Engineatined inspection that the modification Objective. So, the modification AD-B767-57-A7490 F	e cracks from FAA AD 20 ring Order is to Engineering Order MD- plineering Order, repair, and for stringer Lodification and Kit are cha	m occurring in the olas-11-14, Service divided in eight ang Order IH-B76; B767-57-A7490 der AD-B767-57-A modification for 2-6.5 given in AP acceptable is only arged in Maintenix	e lower Wing Sce Bulletin AP7 parts, as listed 7-57-A7490 Re Rev.01 are acc A7490 Rev.00 stringer L-6.5 a 767-57-010 was the performed x on requirement	kkin common 767-57-014 Lin cover of ev.00, MD- cepted. 5. Previously and L-9.5 as not Lin ents AD-B767-
Zones:			Panels:				
Task Instructions:				Co	onditions: -		
ETOPS Significant:							
Engineering Notes:							
Tools Request							
Tools Description				Tools F	PN		
NDT1048-UNKWN (RE	FERENCE STAN	DARD NDT)		ND ⁻	T1048		
PHASEC2200-UNK (UN	NIVERSAL EDDY	CURR INST)		PHA	ASEC2200		

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Page: 1 de 3

			T00D5UA	\H			
Part Request Details							
Description		Part Number	Qty	Mandatory	(Yes/No) B	arcode(Part Num	ber)
Parts On/Off							
Description	Qty	PN Off	SN Off	Rem. Rea	ison	PN On	SN On
	•		<u> </u>	· · · · ·			<u>'</u>
Actions Taken:							
Signatures Skill	Man Hours		Performed By			Signature	Date
B767MECH			Ļ				•
NDTET Job Card Steps :							
Order	Г	Description		Signed F	y (Status)		Notes
!				Olg.iou I	, (
Remarks:							

	T00D5UAH											
	Step and Comments	Authorized Deviation (application must be signed here)	References	Engineering Approval Signature	Mechanic License Nº & Signature	Inspector License Nº & Signature						

TASK CARD



				T00D5UB6						
Work Order No: WC	0 - 103867625	Fleet:	B767-300	Effective Code:	651	MSN:	34246	Tail Number:	N418LA	
WP Line Number: 24	ļ									
Work Location: AUH/ADAT HGR (ADAT TRK) Organization:										
Task Number/Name: T00D5UB6 - AD-B767-57-A7490 PART 2 (REPETITIVE)(RH WING)(JIC) (HFEC INSPECTION OF LOWER WING SKIN EXTERNAL SURFACE - STRINGER L-6.5)										
Component Part Number: References:										
Inventory : 57-00-00	- WINGS			Parent Assembly:	B7671	- N418L	A			
				Total Positions on	Aircraft:					
1. This Engineering Order gives instructions to inspect the lower wing skin and repair the cracks. This Engineering Order also give s modification that will help prevent future cracks from occurring in the lower Wing Skin common to stringer L-6.5. 2. This Engineering Order complies with FAA AD 2018-11-14, Service Bulletin AP767-57-014 Rev.01 and SSI 57-20-33 requirements. 3. This Engineering Order is divided in eight parts, as listed in cover of E.O. 4. This Engineering Order Cancel and supersedes to Engineering Order IH-B767-57-A7490 Rev.00, MD-B767-57-A7490 Rev.01. The action taken by Engineering Order MD-B767-57-A7490 Rev.01 are accepted. Further inspection and modifications will be done by Engineering Order AD-B767-57-A7490 Rev.00 5. Previously APB service bulletin AP767-57-010 contained inspection, repair, and modification for stringer L-6.5 and L-9.5 locations. However, analysis found that the modification for stringer L-6.5 given in AP767-57-010 was not sufficient to get 767 Design Service Objective. So, the modification acceptable is only the performed in accordance with SB AP767-57-014 rev. 1. 6. Modification Kit are charged in Maintenix on requirements AD-B767-57-A7490 PART 3 (LH WING) and AD-B767-57-A7490 PART 7 (LH WING). The Kits contain all necessary parts for modify LH WING and RH WING.								Skin common 767-57-014 d in cover of ev.00, MD- ccepted. 0 5. Previously and L-9.5 as not d in ents AD-B767-		
Zones:				Panels:						
Task Instructions:						Conditio	ns: .			
ETOPS Significant:										
Engineering Notes:										
Tools Request					_					
Tools Description					То	ols PN				
NDT1048-UNKWN (RE	FERENCE STAN	IDARD NE	DT)			NDT1048				
PHASEC2200-UNK (U			PHASEC2	200						

				T0	0D5UB	6						
Part Request Details												
Description		Part	Number		Qty	Man	datory	(Yes/No)	Barce	ode(Part Nun	nber)	
		-		-		-						
Parts On/Off												
Description	C	ty I	PN Off	SN	Off		Rem. Re	ason		PN On		SN On
Actions Taken:												
Signatures												
Skill	Man Hours			Perform	ned By				Sig	gnature		Date
B767MECH												
NDTET												
Job Card Steps :												
Order		Descri	ption				Signed I	By (Status	s)		Note	es
-						-						
Remarks:												

T00D5UB6											
Step and Comments	Authorized Deviation (application must be signed here)	References	Engineering Approval Signature	Mechanic License Nº & Signature	Inspector License Nº & Signature						

TASK CARD



T00D5UC6

Work Order No: WO - 103867625 Fleet: B767-300 Effective Code: 651 MSN: 34246 Tail Number: N418LA

WP Line Number: 25

Work Location: AUH/ADAT HGR (ADAT TRK) Organization:

Task Number/Name: T00D5UC6 - AD-B767-57-A7595 PART 1 (LH WING)(JIC) (HFEC INSPECTION OF LOWER OUTBOARD

WING SKIN EXTERNAL SURFACE - STRINGER L-9.5)

Component Part Number: --- References: ---

Inventory: 57-00-00 - WINGS Parent Assembly: B767F - N418LA

Total Positions on Aircraft:

Task Description:

1. This Engineering Order gives instructions to detect and repair fatigue cracks in the lower wing skin. The fatigue cracks, if not corrected, could grow and lead to reduced load-carrying capability below ultimate load in the lower skin. 2. This Engineering Order complies with FAA AD 2018-11-14 paragraph (g) and (j) effective date July 10, 2018, service Bulletin AP767-57-010 Rev.11 and SSI 57-20-33 requirements. 3. Service Bulletin AP767-57-010 Rev.11 divide applicable airplane in three Airplane Groups as follow: Group 1 and group 2: Airplanes Variable Numbers VN968, VS111, VR259, VS132, VS902, VS903, VS904, VS905, VS906, VS907, VS908, VS909, VS910, VS921, VS922, VS923, VS924, VS925, VT511, VT512, VT513, VT532, VS926, VS927, VS928, VT001, VT002, VT003, VT004, VT005, VT006, VT007, VT008, VT009, VT010, VT011, VT012, VT013 Group 3: Airplanes Variable Numbers VS131, VS133, VS901, VR251, VR256, VR257, VR259. Note: for airplane VN VS924 LH wing repair, IAW Boeing message LAN-LAN-18-0534-02B is approved as a Method of Compliance (MOC) to the requirements of FAA AD 2018-11-14 paragraph (g). 4. This Engineering Order is divided in sixteen parts as follow: PART 1 (LH WING) INITIAL AND REPETITIVE INSPECTION PART 2 (RH WING) INITIAL AND REPETITIVE INSPECTION PART 3 (LH WING) REPAIR MODIFICATION (Airplanes with Crack) PART 4 (RH WING) REPAIR MODIFICATION (Airplanes with Crack) PART 5 (LH WING) INITIAL INSPECTION / POST MODIFICATION (Airplane with Crack) PART 6 (RH WING) INITIAL INSPECTION / POST MODIFICATION (Airplane with Crack) PART 7 (LH WING) REPETITIVE INTERNAL INSPECTION / POST MODIFICATION (Airplanes with Crack) PART 8 (RH WING) REPETITIVE INTERNAL INSPECTION / POST MODIFICATION (Airplanes with Crack) PART 9 (LH WING) REPETITIVE EXTERNAL INSPECTION / POST MODIFICATION (Airplanes with Crack) PART 10 (RH WING) REPETITIVE EXTERNAL INSPECTION / POST MODIFICATION (Airplanes with Crack) PART 11 (LH WING) PREVENTIVE MODIFICATION (Airplanes without Crack) PART 12 (RH WING) PREVENTIVE MODIFICATION (Airplanes without Crack) PART 13 (LH WING) INITIAL / REPETITIVE INSPECTION / POST MOD (Airplane without Crack) PART 14 (RH WING) INITIAL / REPETITIVE INSPECTION / POST MOD (Airplane without Crack) PART 15 (LH WING) INITIAL / REPETITIVE INSPECTION (Airplane with previous External Doubler - Tripler) PART 16 (LH WING) INITIAL / REPETITIVE INSPECTION (Airplane with previous External Doubler - Tripler) 5. Historic superseded Engineering Orders: IH-B767-57-A0847 Rev. 02 superseded by IH-B767-57-A7595 Rev.00 IH-B767-57-A7595 Rev.00 superseded by MD-B767-57-A7595 Rev.01 MD-B767-57-A7595 Rev.01 superseded by AD-B767-57-A7595 Rev.00 NOTE: The action taken by Engineering Order IH-B767-57-A0847 Rev.00, IH-B767-57-A7595 Rev.00, MD-B767-57-A7595 Rev.01 are accepted and further actions will be done by Engineering Order AD-B767-57-A7595 Rev.00 6. This Engineering Order complies with inspection and modification requirements of AD 2018-11-14, APB Service Bulletin AP767-57-010 Rev.11 and SSI 57-20-33D.

Zones: --- Panels: ---

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Task Instructions:						Conditions					
ETOPS Significant:											
Engineering Notes: NOTE: The kit required is AP767-57-010-09. Kit AP767-57-010-07 can be used in lieu of Kit AP767-57-010-09. The Kit AP767-57-010-07 contains more parts than necessary.											
Tools Request											
Tools Description					7	Γools PN					
NDT1048-UNKWN (REFERENCE STANDARD NDT) NDT1048											
PHASEC2200-UNK (UNIVER	SAL EDDY CURI	R INST)				PHASEC220	0				
Part Request Details											
Description		Part Number	Qt	y I	Mandato	ry (Yes/No)	Barcode(Pa	art Number)			
Parts On/Off											
Description	Qty	PN Off	SN Of	f	Rem	. Reason	PN (On	SN On		
Actions Taken:											
Signatures											
Skill	Man Hours		Performed	Ву			Signature	е	Date		
B767MECH											
B767INSP											
Job Card Steps :							Ī				
Order	De	escription			Sigr	ned By (Status)		Not	tes		
Remarks:											

T00D5UC6											
Step and Comments	Authorized Deviation (application must be signed here)	References	Engineering Approval Signature	Mechanic License Nº & Signature	Inspector License Nº & Signature						