



## 4085 Minart Silver 300

#### Description

Cement-based, coarse textured decorative exterior coating.

#### Fields of Application

- Used on well plastered surfaces of exterior coating systems.

#### Properties

- Provides quick application by being easily applied.
- Easy to give texture.
- Forms a natural and decorative textured surface with its characteristic filling.
- High water vapour permeability allowing the building to breathe.
- Allows the building to breathe thanks to its moisture removal ability.

#### Preparation of Substrates

- The substrate must be cleaned from dust, dirt, oil and old blistered coatings that may prevent good adhesion. The surfaces should be clean and dry.
- Sand glossy and/or solvent based painted surfaces to improve adhesion and remove the occurring powder.
- Use Kalekim Tamirart in case of uneven substrates to get sound and flat surface.
- All water insulation precautions should have been taken prior to application.

#### Application

- Pour Minart Silver 300 on the amount of clean water specified in the technical table slowly and mix to obtain a homogeneous paste free from lumps. A low speed mixer is recommended to mix.
- Allow to stand for 5-10 minutes to mature. After remixing the paste is ready for application.
- Apply Minart Silver 300 evenly to the surface by means of a stainless steel trowel as far as the required filling span. Apply a plastic trowel in vertical and circular movements to gain texture.
- Finish all adjoining surfaces in a single application.

#### Post-Application Protection & Suggestions

- Consume the prepared mortar within 3 hours. Dispose of the mortar which has exceeded its pot life.
- New mineral substrates must be cured at least 28 days before application. All water insulation precautions should have been taken prior to application.
- Do not leave Minart Silver 300 as final coat. Must be painted after drying.
- Do not add any additives, except the ones stated in the product application instructions.
- Ensure that the air and surface temperatures are above +5° C and the surface is rain free during application and 24 hours following the application.
- Do not apply in extremely hot weather, under glaring sun, during strong wind, fog, high relative humidity, imminent rain or frost. Hot surfaces should be dampened before application.
- In order to avoid overlapping in large areas or after work pauses, masking tape should be used or an adequate number of applicators should be employed to apply the plaster wet-on-wet without interruptions.
- The above values are given for 25°C+2 temperature and % 50+5 humidity conditions. Values may differ depending on environmental conditions.
- Not suitable for application on horizontal surfaces exposed to rain or moisture.
- Should be used within shelf life. If shelf life has expired, it should not be used during application.
- The consumption values in the table refers to an average consumption amount. It may vary depending on the application conditions and surface properties.
- Since it contains cement, it irritates the eyes, respiratory system and skin. For further information refer to the safety data sheet.

#### Storage

- Packages should be kept dry and cool at between +5°C and +35°C in moisture free conditions. Avoid direct sunlight.
- Packages should be protected from water, frost and adverse weather conditions.
- Do not stack more than 10 bags on top of each other.
- Shelf life is maximum 12 months conditional to complying with the above mentioned conditions.



## 4085 Minart Silver 300

**Packaging**

- 25 kg multi-ply paper bags.

**Quality Certificates**

EN 998-1 (February 2017)

**Technical Specifications**

(23 °C and 50% RH)

**General Data**

Colour	White
Composition	Cement based
Shelf Life	12 months in the original sealed packaging in dry place.
Packages	25 kg multi-ply paper bags

**Application Data**

Consumption	3.8-4.0 kg/m <sup>2</sup>
Application Temperature Range	(+5°C)-(+35°C)
Applications Tools	Steel and plastic trowel
Mixing Ratio	5.75-6.5 lt water / 25 kg powder

**Performance Data**

Service Temperature Range	(-30°C)-(+80°C)
Compressive Strength / Class (EN 1015-11)	3.5-7.5 N/mm <sup>2</sup> - CS III
Bonding Strength – Type of Break (EN 1015 - 12)	≥ 0.45 N/mm <sup>2</sup> / B
Bulk Density of Hardened Mortar (EN 1015-10)	1500 ± 100 kg/m <sup>3</sup>
Capillary Water Absorption – Class (EN 1015-18)	≤ 0.40 kg/m <sup>2</sup> dk <sup>0.5</sup> – W2
Water Vapor Permeability Coefficient/(μ) (EN 1015-19)	<15 (Table Value)
Thermal Conductivity (EN 1745)	≤ 0.61 W/m.K (Table Value) P = 50%
Reaction to Fire (EN 13501 - 1)	A1
Dangerous Substances (EN 998 - 1)	See SDS.

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Revision Date: <REV\_TARIH>

Revision No.: <REV\_NO>

"Please Note: All suggestions and application instructions herein are based on our latest technical experience. Due to a wide variety of individual application conditions, the user alone is responsible for any consequences deriving from the use of the product."