"Kalekim

# **Fayser Standart**

Tile Adhesive (C1)

#### Description

Cementitious ceramic tile adhesive.

### **Fields of Application**

- For bonding of all types of small and medium sized ceramic tiles, mosaic and decorative bricks on floors.
- On cementitious renders, cementitious screeds and concrete.

#### **Properties**

- High adhesion strength.
- Easily trowellable.

#### **Preparation of Substrates**

- Substrates must be sound, free from oil, grease, and sufficiently dry. Cementitious substrates must be cured.
- Cracked plaster, mortar and cement residues must be scraped off the surface.
- The porous surfaces should be wetted and must be left to dry before application.
- Use Tamirart or Mastar 10 in case of uneven substrates to get a sound and flat surface.
- Surface should be primed with Kalekim Astar depending on the absorbency of the substrate before application.
- Exposed concrete surfaces should be primed with Kalekim B-tone in order to increase the adhesion strength of tile adhesive.
- In case of application on existing tile, first prime the surface with Kalekim Dolgulu Astar (Smooth Surface Primer).
- Wipe the back sides of tiles with water if dusty.

#### **Application**

- Pour Fayser Standart into the advised amount of clean water slowly and mix to obtain a homogeneous paste free from lumps. A low speed mixer is recommended to mix. Do not add any additive which is not mentioned in the instructions for the application.
- Allow to stand for 5 10 minutes to mature. After 1-2 minutes of remixing, the paste is ready for application.
- Consumption is 3-5 kg/m².
- Consume the prepared mortar within 6 hours.
- Spread the mortar onto the substrate with a notched trowel of which notch size is appropriate to the tile dimension. To obtain a good adhesion first apply a thin coat of Fayser Standart with the flat side of the trowel, then notch with the toothed side of the trowel.
- Open time is 20 minutes. Install the tiles within this period with a firm pressure. Unfavourable climatic conditions (high temperature, low humidity, wind, etc.) can reduce this time to just a few minutes, If this period is exceeded, scratch and discard the mortar.

## **Post-Application Protection & Suggestions**

- Clean tools and hands with water, and surfaces with a damp cloth.
- Dispose mortars of which the pot life is expired.
- Tiles installed with Fayser Standart must not be subject to water for at least 24 hours and must be protected from frost and strong sunlight for at least 5-7 days after installation.
- Time required for grouting on floors is 24 hours.
- Floors can be opened to light foot traffic after 24 hours.
- The surface should be protected from air stream during and after the application.
- It should not be applied in rainy weather and the applied surface should be protected from rain in 24 hours.
- The mortar should not be exposed to direct sunlight and the mixture should be made with warm water.
- Application temperature should be between +5°C and +35°C.
- The consumption values in the table refers to an average consumption amount. It may vary depending on the application conditions and surface properties.
- Since it contains cement, it irritates the eyes, respiratory system and skin. For further information refer to the safety data sheet.

#### **Storage**

**Fayser Standart** 

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- Packages should be kept dry and cool at between +5°C and +35°C in moisture free conditions. Avoid direct sunlight.
- Package should be protected for water, frost and adverse weather conditions.
- Do not stack more than 10 bags on top of each other.
- Shelf life is maximum 12 months conditional to complying with the above mentioned conditions.

#### **Packaging**

- 20 kg multi-ply paper bags.
- 25 kg multi-ply paper bags.



#### **Certificates of Quality**

EN 12004:2007+A1:2012, Class C1 C: Cementitious 1: Standard

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# Fayser Standart Tile Adhesive (C1)



#### **Technical Properties**

(at 23°C and 50% RH)

#### **General Data**

Appearance Grey powder

Shelf Life 12 months when stored in the original sealed

packing in a dry place.

#### **Application Data**

Application Temperature Range  $(+5^{\circ}C) - (+35^{\circ}C)$ 

Mixing Ratio 6.3-6.8 lt water / 25 kg powder

Pot Life 6 hours

Grouting 24 hours after on floor

Consumption 3-5 kg/m<sup>2</sup>

#### **Performance Data**

Slip ≤ 0.5 mm

Open Time Tensile Adhesion Strength After 20 minutes ≥ 0.5 N/mm²

Tensile Adhesion Strength

- Initial  $\geq 0.5 \text{ N/mm}^2$ 

- After water immersion ≥ 0.5 N/mm<sup>2</sup>

Service Temperature Range (after final cure) (-40°C) - (+80°C)

Release Dangerous Substances See SDS.

Reaction to Fire A1

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