### 1953 Profesyonel Ceramic

Tile Adhesive (C1)

#### **Description**

White colour, cementitious ceramic tile adhesive.

#### **Fields of Application**

• For bonding of small and medium sized floor and wall ceramic tiles, marbles, natural stones, travertine and decorative bricks on cementitious renders, cementitious screeds and concrete.

#### **Properties**

- High adhesion strength
- Easily trowellable

#### **Preparation of Substrates**

- Substrates must be sound, free from oil, grease, and sufficiently dry. Cementitious substrates must be cured.
- Cracked plasters mortar and cement residues must be scraped off the surface.
- The porous surfaces should be wetted and must be left to dry before application.
- Use Tamirart or Mastar 10 in case of uneven substrates to get a sound and flat surface.
- The surface should be primed with Kalekim Astar depending on the absorbency of the substrate before application.
- Exposed concrete surfaces should be primed with Kalekim B-tone in order to increase the adhesion strength of tile adhesive.
- In case of application on existing tile, first prime the surface with Kalekim Dolgulu Astar (Smooth Surface Primer).
- Wipe the back sides of tiles with water if dusty.

#### **Application**

- Pour 20 kg of 1953 Profesyonel Ceramic on the amount of clean water specified in the technical table slowly and mix to obtain a homogeneous paste free from lumps. A low speed mixer is recommended to mix. Do not add any additive which is not mentioned in the instructions for the application.
- Allow to stand for 5 10 minutes to mature. After 1-2 minutes remixing, the paste is ready for application.
- Consumption is 3-5 kg/m<sup>2</sup>.
- Consume the prepared mortar within 6 hours.
- Spread the mortar onto the substrate with a notched trowel of which notch size is appropriate to the tile dimension. To obtain a good adhesion first apply a thin coat of 1953 Profesyonel Ceramic with the flat side of the trowel, then notch with the toothed side of the trowel.
- Open time is 20 minutes. Install the tiles within this period with a firm pressure. Unfavourable climatic conditions (high temperature, low humidity, wind, etc.) can reduce this time to just a few minutes, If this period is exceeded, scratch and discard the mortar.

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#### **Post-Application Protect & Suggestions**

- Clean tools and hands with water, and surfaces with a damp cloth.
- Dispose mortars of which the pot life is expired.
- Tiles installed with 1953 Profesyonel Ceramic must not be subject to water for at least 24 hours and must be protected from frost and strong sunlight for at least 5-7 days after installation.
- Time required for grouting on walls is 8 hours and on floors is 24 hours.
- Floors can be opened to light foot traffic after 24 hours.
- The surface should be protected from air stream during and after the application.
- It should not be applied in rainy weather and the applied surface should be protected from rain in 24 hours.
- The mortar should not be exposed to direct sunlight and the mixture should be made with warm water.
- Application temperature should be between +5°C and +35°C.
- Since it contains cement, it irritates the eyes, respiratory system and skin. For further information refer to the safety data sheet.
- The consumption values in the table refers to an average consumption amount. It may vary depending on the application conditions and surface properties.

#### Storage

- Packages should be kept dry and cool at between +5°C and +35°C. In moisture free conditions avoid direct sunlight.
- Package should be protected for water, frost and adverse weather conditions.
- Do not stack more than 10 bags on top of each other.
- Shelf life is maximum 12 months conditional to complying with the above mentioned conditions.

#### **Packaging**

• 20 kg multi-ply paper bags.

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#### **Technical Properties**

(at 23°C and 50% RH)

#### **General Data**

Appearance White powder

Shelf Life 12 months when stored in the original sealed

packing in a dry place.

#### **Application Data**

Application Temperature Range (+5°C) - (+35°C)

Mixing Ratio 5.8-6.2 It water / 20 kg powder

Pot Life 6 hours

Grouting 8 hours on wall; 24 hours after on floor

Consumption 3-5 kg/m<sup>2</sup>

#### **Performance Data**

Slip (EN 12004-2)  $\leq 0.5 \text{ mm}$ 

Open Time (EN 12004-2) After 20 minutes ≥ 0.5 N/mm²

Tensile Adhesion Strength (EN 12004-2)

- Initial  $\geq 0.5 \text{ N/mm}^2$ 

- After heat exposure  $\geq 0.5 \text{ N/mm}^2$ 

- After immersion in water  $\geq 0.5 \text{ N/mm}^2$ 

- After freeze/thaw cycles  $\geq 0.5 \text{ N/mm}^2$ 

Service Temperature Range (after final cure) (-40°C) - (+70°C)

Release Dangerous Substances (EN 12004-1) See SDS.

Reaction to Fire (EN 13501-1)

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#### **Certificates of Quality**

EN 12004-1, Class C1. C: Cementitious 1: Standard