1053 KalekimTozumaz Dust-Free Tile Adhesive (C1TE)









Dust-free, cementitious, one component ceramic tile adhesive with extended open time and reduced slip.

Fields of Application

- Floor and wall bonding of all types of ceramic tiles, mosaic and decorative bricks on cementitious renders, cementitious screeds and concrete.
- Bonding of tiles on existing ceramic tiles.

Properties

- User friendly with dust-free technology.
- Perfect adherence.
- Allows installation of tiles from top towards the bottom.
- Extended open time.
- Easily trowelable.

Preparation of Substrates

- Substrates must be sound, free from oil, grease, and sufficiently dry. Cementitious substrates must be
- Cracked plasters mortar and cement residues must be scraped off the surface.
- The porous surfaces should be wetted and must be left to dry before application.
- Use Tamirart or Mastar 10 in case of uneven substrates to get a sound and flat surface.
- The surface should be primed with Kalekim Astar (Primer) depending on the absorbency of the substrate before application.
- Exposed concrete surfaces should be primed with Kalekim B-tone in order to increase the adhesion strength of tile adhesive.
- In case of application on existing tile, first prime the surface with Kalekim Dolgulu Astar (Smooth Surface
- Wipe the back sides of tiles with water if dusty.

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Application

- Pour KalekimTozumaz on the amount of clean water specified in the technical table slowly and mix to obtain a homogeneous paste free from lumps. A low speed mixer is recommended to mix. Do not add any additive which is not mentioned in the instructions for the application.
- Allow to stand for 5-10 minutes to mature. After remixing, the paste is ready for application.
- Consumption is 3-5 kg/m².
- Consume the prepared mortar within 6 hours.
- Spread the mortar onto the substrate with notched trowel of which notch size is appropriate to the tile dimension To obtain a good adhesion first apply a thin coat of KalekimTozumaz with the flat side of trowel, then notch with the toothed side of trowel.
- Open time is 30 minutes. Install the tiles within this period with a firm pressure. Unfavourable climatic conditions (high temperature, low humidity, wind, etc.) can reduce this time to just a few minutes. If this period is exceeded, scratch and discard the mortar.

Post-Application Protection & Suggestions

- Clean tools and hands with water, and surfaces with a damp cloth.
- Dispose mortars of which the pot life is expired.
- Tiles installed with Kalekim must not be subject to water for at least 24 hours and must be protected from frost and strong sunlight for at least 5-7 days after installation.
- Time required for grouting on walls is 8 hours and on floors is 24 hours.
- Floors can be opened to light foot traffic after 24 hours.
- The surface should be protected from air stream during and after the application.
- It should not be applied in rainy weather and the applied surface should be protected from rain in 24 hours.
- The mortar should not be exposed to direct sunlight and the mixture should be made with warm water.
- Application temperature should be between +5°C and +35°C.
- Since it contains cement, it irritates the eyes, respiratory system and skin. For further information refer to the safety data sheet.
- The consumption values in the table refers to an average consumption amount. It may vary depending on the application conditions and surface properties.

Storage

- Packages should be kept dry and cool at between +5°C and +35°C in moisture free conditions. Avoid direct
- Packages should be protected from water, frost and adverse weather conditions.
- Do not stack more than 10 bags on top of each other.
- Shelf life is maximum 12 months conditional to complying with the above mentioned conditions.

Packaging

• 25 kg multi-ply paper bags.









Cevre Dostudur

Certificates of Quality

EN 12004-1, Class C1TE.

C: Cementitious

1: Standard

T: Reduced Slip

E: Extended Open Time

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053 KalekimTozumaz

Technical Properties

(at 23°C and 50% RH)

General Data

Appearance

Grey powder

Shelf Life

12 months when stored in the original sealed packing in a dry place.

Application Data

Application Temperature Range

(+5°C) - (+35°C)

Mixing Ratio

6.75-7.25 liters water / 25 kg powder

Pot Life

6 hours

Grouting

8 hours on wall; 24 hours after on floor

Consumption

3-5 kg/m²

Performance Data

Slip (EN 12004-2)

≤ 0.5 mm

Open Time (EN 12004-2)

After 30 minutes ≥ 0.5 N/mm²

Tensile Adhesion Strength (EN 12004-2)

- Initial (after 28 days)

 $\geq 0.5 \text{ N/mm}^2$

- After heat exposure

 $\geq 0.5 \text{ N/mm}^2$

- After immersion in water

 $\geq 0.5 \text{ N/mm}^2$

- After freeze/thaw cycles

 $\geq 0.5 \ N/mm^2$

Service Temperature Range (after final cure)

(-40°C) - (+80°C)

Release Dangerous Substances (EN 12004-1)

See SDS.

Reaction to Fire (EN 13501-1)

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