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Torque Wrench Method. For each cylinder head, start with head bolt numbered one. In increasing number sequence (1-2-3-4), tighten the head bolt in four stages. 1. Tighten each bolt to 7-9 foot pounds of torque. 2. Tighten each bolt to 12-15 foot pounds of torque. 3, Tighten each bolt to 22-25 foot pounds of torque.

Cylinder Head Bolt Torque Values - Nightrider.com

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