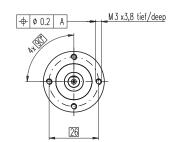
## Planetary Gearhead GP 32 C Ø32 mm, 1.0 - 6.0 Nm Ceramic Version

4,85 -0,8 2,25 -0,7 ø 32 -ISO 6411 - A1,25x2,65

21 -1,2

<L1



## **Technical Data**

Planetary Gearhead
Output shaft
Shaft diameter as option
Bearing at output
Radial play, 5 mm from flange
Axial play
Max. radial load, 10 mm from flange
Max. permissible axial load
Max. permissible force for press fits
Sense of rotation, drive to output
Recommended input speed Recommended input speed Recommended temperature range Extended area as option

straight teeth stainless steel 8 mm ball bearing max. 0.14 mm max. 0.4 mm 140 N 120 N 120 N

< 8000 rpm -20 ... +100°C -35 ... +100°C

M 1:2

Option: Low-noise version

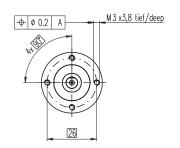
		Option: Low-noise version													
	Stock program Standard program	Order Number													
	Special program (on request)		166930	166933	166938	166939	166944	166949	166954	166959	166962	166967	166972	166977	
Ge	arhead Data		100000	100000	100000	100000			100001	100000			100072	100011	
	Reduction		3.7 : 1	14:1	33 : 1	51 : 1	111:1	246 : 1	492 : 1	762 · 1	1181 · 1	1972 · 1	2829 : 1	4380 · 1	
2	Reduction absolute		26/7	676/49	529/16		13824/125						495144/175		
3	Max. motor shaft diameter	mm	6	6	3	6	4	4	3	3	4	4375	3	3	
	Order Number		166931	166934		166940	166945	166950			166963			166978	
1	Reduction		4.8 : 1	18 : 1		66 : 1	123 : 1	295 : 1	531 : 1		1414 : 1			5247 : 1	
2	Reduction absolute		24/5	624/35		16224/245		101062/343							
3	Max. motor shaft diameter	mm	4	4		4	3	3	4	3	3	3	3	3	
	Order Number		166932	166935		166941	166946		166956	166961	166964	166969	166974	166979	
1	Reduction		5.8 : 1	21 : 1		79 : 1	132 : 1	318 : 1	589 : 1					6285 : 1	
2	Reduction absolute		23/4	299/14		3887/49	3312/25	389376/	20631/05				474513/140		
3	Max. motor shaft diameter	mm	3	3		3	3	4	3	3	4	3	3	3	
	Order Number			166936		166942	166947		166957		166965		166975		
1	Reduction			23 : 1		86 : 1	159 : 1	411 : 1	636 : 1			2548 : 1			
2	Reduction absolute			576/ <sub>25</sub>		14976/175		359424/875					457056/125		
3	Max. motor shaft diameter	mm		4		4	3	4	3		3	4	3		
	Order Number			166937		166943	166948	166953			166966		166976		
1	Reduction			28 : 1		103 : 1	190 : 1	456 : 1	706 : 1		1828 · 1	2623 · 1			
2	Reduction absolute			138/5		3588/35	12167/64	89401/196	158171/224			2056223/784			
3	Max. motor shaft diameter	mm		3		3	3	3	3		3	3	3		
4	Number of stages		1	2	2	3	3	4	4	4	5	5	5	5	
5	Max. continuous torque	Nm	1	3	3	6	6	6	6	6	6	6	6	6	
6	Intermittently permissible torque at gear output	Nm	1.25	3.75	3.75	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	
7	Max. efficiency	%	80	75	75	70	70	60	60	60	50	50	50	50	
8	Weight	g	118	162	162	194	194	226	226	226	258	258	258	258	
9	Average backlash no load	o	0.7	0.8	0.8	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	
10	Mass inertia	gcm <sup>2</sup>	1.5	0.8	0.8	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	
11	Gearhead length L1	mm	26.4	36.3	36.3	43.0	43.0	49.7	49.7	49.7	56.4	56.4	56.4	56.4	

maxon Mod	ular Syste Page	+ Sensor / Brake	Page	Overall	length [m	ml – Motor	r longth . g	oorbood lor	ath . (oon	or / broko)	. accombly	, porto			
RE 25, 10 W	77/79	+ Selisoi / Diake	raye	81.0	90.9	90.9	97.6	97.6	104.3	104.3	+ assembly 104.3	111.0	111.0	111.0	111.
RE 25, 10 W	77/79	MR	264	92.0	101.9	101.9	108.6	108.6	115.3	115.3	115.3	122.0	122.0	122.0	122.
RE 25, 10 W	77/79	Enc 22	266	95.1	101.9	101.9	111.7	111.7	118.4	118.4	118.4	125.1	125.1	125.1	125.
RE 25, 10 W	77/79	HED 5540	268/270	101.8	111.7	111.7	118.4	118.4	125.1	125.1	125.1	131.8	131.8	131.8	131.
RE 25, 10 W	77/79	DCT 22	277	101.3	113.2	113.2	119.9	119.9	126.6	126.6	126.6	133.3	133.3	133.3	133
RE 25, 20 W	78	DO1 22	211	69.5	79.4	79.4	86.1	86.1	92.8	92.8	92.8	99.5	99.5	99.5	99.
RE 25, 20 W	78	MR	264	80.5	90.4	90.4	97.1	97.1	103.8	103.8	103.8	110.5	110.5	110.5	110.
RE 25, 20 W	78	HED 5540	269/272	90.3	100.2	100.2	106.9	106.9	113.6	113.6	113.6	120.3	120.3	120.3	120
RE 25, 20 W	78	DCT22	277	91.8	101.7	100.2	108.4	108.4	115.1	115.1	115.1	121.8	121.8	121.8	121
RE 25, 20 W	78	AB 28	316	103.6	113.6	113.6	120.2	120.2	126.9	126.9	126.9	133.6	133.6	133.6	133
RE 25, 20 W	78	HED 5540 / AB 28	269/316	120.8	130.7	130.7	137.4	137.4	144.1	144.1	144.1	150.8	150.8	150.8	150
RE 25, 20 W	79	AB 28	316	115.1	125.0	125.0	131.7	131.7	138.4	138.4	138.4	145.1	145.1	145.1	145
RE 25, 20 W	79	HED 5540 / AB 28	316	132.2	142.1	142.1	148.8	148.8	155.5	155.5	155.5	162.2	162.2	162.2	162
RE 30, 60 W	80	HED_5540 / AD 26	310	94.5	104.4	104.4	111.1	111.1	117.8	117.8	117.8	124.5	124.5	124.5	124
RE 30, 60 W	80	MR	265	105.9	115.8	115.8	122.5	122.5	129.2	129.2	129.2	135.9	135.9	135.9	135
RE 35, 90 W	81	IVID	200	97.4	107.3	107.3	114.0	114.0	129.2	129.2	129.2	127.4	127.4	127.4	127
RE 35, 90 W	81	MR	265	108.8	118.7	118.7	125.4	125.4	132.1	132.1	132.1	138.8	138.8	138.8	138
RE 35, 90 W	81	HED 5540	268/270	118.4	128.3	128.3	135.4	135.4	141.7	141.7	141.7	148.4	148.4	148.4	
,	81	DCT 22													148
RE 35, 90 W			277	115.5	125.4	125.4	132.1	132.1	138.8	138.8	138.8	145.5	145.5	145.5	145
RE 35, 90 W	81	AB 28	316	133.5	143.4	143.4	150.1	150.1	156.8	156.8	156.8	163.5	163.5	163.5	163
RE 35, 90 W	81	HEDS 5540 / AB 28	268/316	150.6	160.5	160.5	167.2	167.2	173.9	173.9	173.9	180.6	180.6	180.6	180
A-max 26	105-11		075	71.2	81.1	81.1	87.8	87.8	94.5	94.5	94.5	101.2	101.2	101.2	101
N-max 26		2 MEnc 13	275	78.3	88.2	88.2	94.9	94.9	101.6	101.6	101.6	108.3	108.3	108.3	108
A-max 26	106-11		264	80.0	89.9	89.9	96.6	96.6	103.3	103.3	103.3	110.0	110.0	110.0	110
N-max 26		2 Enc 22	267	85.6	95.5	95.5	102.2	102.2	108.9	108.9	108.9	115.6	115.6	115.6	115
N-max 26		2 HED_ 5540	169/170	90.0	99.9	99.9	106.6	106.6	113.3	113.3	113.3	120.0	120.0	120.0	120
A-max 32	113/11			89.4	99.3	99.3	106.0	106.0	112.7	112.7	112.7	119.4	119.4	119.4	119
A-max 32	114/11		005	88.0	97.9	97.9	104.6	104.6	111.3	111.3	111.3	118.0	118.0	118.0	118
A-max 32	114/11		265	99.2	109.1	109.1	115.8	115.8	122.5	122.5	122.5	129.2	129.2	129.2	129
A-max 32	114/11	6 HED_ 5540	268/270	108.8	118.7	118.7	125.4	125.4	132.1	132.1	132.1	138.8	138.8	138.8	138.

maxon gear 235 May 2009 edition / subject to change

## Planetary Gearhead GP 32 C Ø32 mm, 1.0 - 6.0 Nm Ceramic Version

4,85 -0.8 2,25 -0.7 2,25 -0.7 12 +1 2,25 -0.7 27 28 10 6411 - A1,25x2,65



## Planetary Gearhead Output shaft Shaft diameter as option Bearing at output Radial play, 5 mm from flange Axial play Max. radial load, 10 mm from flange Max. permissible axial load Max. permissible force for press fits Sense of rotation, drive to output Recommended input speed Recommended temperature range Extended area as option

straight teeth stainless steel 8 mm ball bearing max. 0.14 mm max. 0.4 mm 140 N 120 N 120 N = < 8000 rpm -20 ... +100°C

M 1:2

Option: Low-noise version

01.1				Option: Low-noise version											
Stock program Standard program	Order Number														
Special prograr	n (on req	uest)		166930	166933	166938	166939	166944	166949	166954	166959	166962	166967	166972	16697
<b>Gearhead Data</b>	1														
1 Reduction				3.7 : 1	14:1	33 : 1	51:1	111:1	246 : 1	492 : 1	762 : 1	1181:1		2829 : 1	
2 Reduction abso				26/7	676/ <sub>49</sub>	<sup>529</sup> / <sub>16</sub>		13824/ <sub>125</sub>	<sup>421824</sup> / <sub>1715</sub>	3	19044/ <sub>25</sub>		4375	3 495144/ <sub>175</sub>	109503
3 Max. motor sha Order Numbe		er	mm	6 <b>166931</b>	166934	3	6 <b>166940</b>		166950			166063		166973	
1 Reduction	-1			4.8 : 1	18 : 1		66 : 1	123 : 1	295 : 1	531 : 1					5247
2 Reduction abso	olute			24/5	624/35		16224/245	6877/56	101062/343					1907712/625	
3 Max. motor sha	ft diamet	er	mm	4	4		4	3	3	4	3	3	3	3	3
Order Numbe	r			166932	166935		166941	166946						166974	
1 Reduction				5.8 : 1	21:1		79 : 1	132 : 1	318 : 1	589 : 1			2362 : 1		
<ul><li>2 Reduction absortant</li><li>3 Max. motor sha</li></ul>		٥٢	mm	<sup>23</sup> / <sub>4</sub>	<sup>299</sup> / <sub>14</sub>		3887/49	<sup>3312</sup> / <sub>25</sub>	389376/ <sub>1225</sub>	3	3	4	3	474513/ <sub>140</sub>	3
Order Numbe		er	mm	3	166936			166947	-	166957	3	166965		166975	3
1 Reduction	-1				23 · 1		86 : 1	159 : 1	411 : 1	636 : 1		1694 : 1			
2 Reduction abso	olute				576/ <sub>25</sub>		14976/175		359424/875			1162213/686	7962624/3125	457056/125	
3 Max. motor sha	ft diamet	er	mm		4		4	3	4	3		3	4	3	
Order Numbe	r				166937				166953				166971		
1 Reduction					28 : 1		103 : 1	190 : 1	456 : 1	706 : 1			2623 : 1		
2 Reduction abso					138/5		3588/35	12167/64						3637933/896	
<ul><li>3 Max. motor sha</li><li>4 Number of stag</li></ul>		er	mm	1	2	2	3	3	3 4	3 4	4	<u>3</u> 5	<u>3</u> 5	<u>3</u> 5	5
5 Max. continuous			Nm	1	3	3	6	6	6	6	6	6	6	6	6
		e torque at gear outpi		1.25	3.75	3.75	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.
7 Max. efficiency		3 · · · · · · · · · · · · · · · · · · ·	%	80	75	75	70	70	60	60	60	50	50	50	50
8 Weight			g	118	162	162	194	194	226	226	226	258	258	258	25
9 Average backla	sh no loa	ıd	0	0.7	0.8	0.8	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.
10 Mass inertia			gcm <sup>2</sup>	1.5	0.8	0.8	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.
11 Gearhead lengt	IN L I		mm	26.4	36.3	36.3	43.0	43.0	49.7	49.7	49.7	56.4	56.4	56.4	56
maxon Modula															
- Motor	Page	+ Sensor / Brake	Page			•	or length + ge			,			101.0	101.0	101
RE-max 29 RE-max 29	135-138 136/138		264	71.2 80.0	81.1 89.9	81.1 89.9	87.8 96.6	87.8 96.6	94.5 103.3	94.5 103.3	94.5 103.3	101.2 110.0	101.2 110.0	101.2 110.0	101
EC 32, 80 W	156	IVII	204	86.5	96.4	96.4	103.1	103.1	103.3	109.8	103.3	116.5	116.5	116.5	116
EC 32, 80 W	156	HED 5540	269/271		114.8	114.8	121.5	121.5	128.2	128.2	128.2	134.9	134.9	134.9	134
EC 32, 80 W	156	Res 26	278	106.6	116.5	116.5	123.2	123.2	129.9	129.9	129.9	136.6	136.6	136.6	136
EC-max 22, 25 W	169			75.0	84.9	84.9	91.6	91.6	98.3	98.3	98.3	105.0	105.0	105.0	105
EC-max 22, 25 W	169	MR	263	84.7	94.6	94.6	101.3	101.3	108.0	108.0	108.0	114.7	114.7	114.7	114
EC-max 22, 25 W	169	AB 20	314	110.6	120.5	120.5	127.2	127.2	133.9	133.9	133.9	140.6	140.6	140.6	140
EC-max 30, 40 W	170	MD	004	68.5	78.4	78.4	85.1	85.1	91.8	91.8	91.8	98.5	98.5	98.5	98
EC-max 30, 40 W EC-max 30, 40 W	170 170	MR HEDL 5540	264 271	80.7 89.1	90.6 99.0	90.6 99.0	97.3 105.7	97.3 105.7	104.0 112.4	104.0 112.4	104.0 112.4	110.7 119.1	110.7 119.1	110.7 119.1	110
EC-max 30, 40 W	170	AB 20	314	104.1	114.0	114.0	120.7	120.7	127.4	127.4	127.4	134.1	134.1	134.1	134
EC-max 30, 40 W	170	HEDL 5540 / AB 20	-		138.0	138.0	144.7	144.7	151.4	151.4	151.4	158.1	158.1	158.1	158
	177			75.1	85.0	85.0	91.7	91.7	98.4	98.4	98.4	105.1	105.1	105.1	105
EC-power 22, 90 W		HEDL 5540	272	96.6	106.5	106.5	113.2	113.2	119.9	119.9	119.9	126.6	126.6	126.6	126
EC-power 22, 120 W				92.5	102.4	102.4	109.1	109.1	115.8	115.8	115.8	122.5	122.5	122.5	122
C-power 22, 120 W		HEDL 5540	272	114.0	123.9	123.9	130.6	130.6	137.3	137.3	137.3	144.0	144.0	144.0	144
ACD EPOS, 60 W				146.5	156.4	156.4	163.1	163.1	169.8	169.8	169.8	176.5	176.5	176.5	176
MCD EPOS P, 60 W EC 32 flat, 15 W	190			146.5 44.4	156.4 54.3	156.4 54.3	163.1 61.0	163.1 61.0	169.8 67.7	169.8 67.7	169.8 67.7	176.5 74.7	176.5 74.7	176.5 74.7	176 74
EC 32 flat IE, IP 00				54.5	64.4	64.4	71.7	71.1	77.8	77.8	77.8	84.5	84.5	84.5	84
EC 32 flat IE, IP 40				56.2	66.1	66.1	72.8	72.8	79.5	79.5	79.5	86.2	86.2	86.2	86
EC-i 40, 50 W	192			58.0	67.9	67.9	74.6	74.6	81.3	81.3	81.3	88.0	88.0	88.0	88
EC-i 40, 50 W	192	MR	265	73.7	83.6	83.6	90.3	90.3	97.0	97.0	97.0	103.7	103.7	103.7	103
EC-i 40, 50 W	192	HEDL 5540	272	81.4	91.3	91.3	98.0	98.0	104.7	104.7	104.7	111.4	111.4	111.4	111
EC-i 40, 70 W	193	МВ	007	68.0	77.9	77.9	84.6	84.6	91.3	91.3	91.3	98.0	98.0	98.0	98
EC-i 40, 70 W	193	MR	265	83.7	93.6	93.6	100.3	100.3	107.0	107.0	107.0	113.7	113.7	113.7	113
EC-i 40, 70 W	193	HEDL 5540	272	91.4	101.3	101.3	108.0	108.0	114.7	114.7	114.7	121.4	121.4	121.4	121
26															