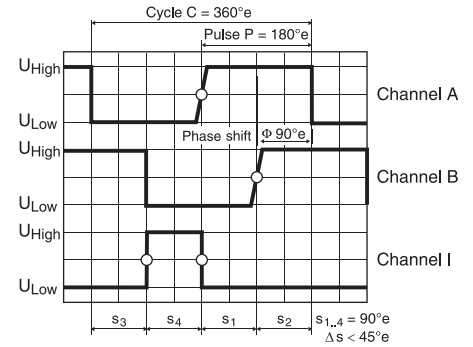
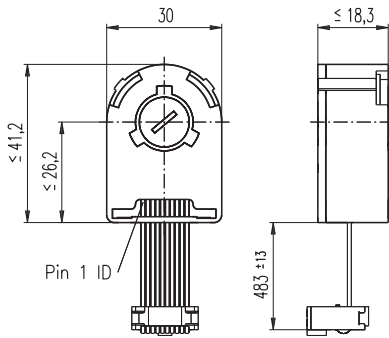


Encoder HEDL 5540, 500 CPT, 3 Channels, with Line Driver RS 422



- Stock program
- Standard program
- Special program (on request)

Order Number

110512 110514 110516

Type

Counts per turn	500	500	500
Number of channels	3	3	3
Max. operating frequency (kHz)	100	100	100
Max. speed (rpm)	12000	12000	12000
Shaft diameter (mm)	3	4	6

maxon Modular System

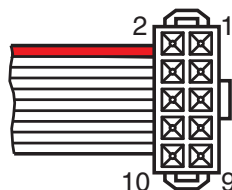
+ Motor	Page	+ Gearhead	Page	+ Brake	Page	Overall length [mm] / • see Gearhead
RE 25	77/79					75.3
RE 25	77/79	GP 26 / GP 32	230/232			•
RE 25	77/79	KD 32, 1.0 - 4.5 Nm	238			•
RE 25	77/79	GP 32, 0.75 - 6.0 Nm	233/235			•
RE 25	77/79	GP 32 S	251-253			•
RE 25, 20 W	79			AB 28	316	105.7
RE 25, 20 W	79	GP 26 / GP 32	230/232	AB 28	316	•
RE 25, 20 W	79	KD 32, 1.0 - 4.5 Nm	238	AB 28	316	•
RE 25, 20 W	79	GP 32, 0.75 - 6.0 Nm	233/235	AB 28	316	•
RE 25, 20 W	79	GP 32 S	251-253	AB 28	316	•
RE 35, 90 W	81					91.7
RE 35, 90 W	81	GP 32, 0.75 - 4.5 Nm	232			•
RE 35, 90 W	81	GP 32, 0.75 - 6.0 Nm	234/235			•
RE 35, 90 W	81	GP 32, 4.0 - 8.0 Nm	237			•
RE 35, 90 W	81	GP 42, 3.0 - 15 Nm	240			•
RE 35, 90 W	81	GP 32 S	251-253			•
RE 35, 90 W	81			AB 28	316	124.1
RE 35, 90 W	81	GP 32, 0.75 - 4.5 Nm	232	AB 28	316	•
RE 35, 90 W	81	GP 32, 0.75 - 6.0 Nm	234/235	AB 28	316	•
RE 35, 90 W	81	GP 42, 3.0 - 15 Nm	240	AB 28	316	•
RE 35, 90 W	81	GP 32 S	251-253	AB 28	316	•
RE 35, 90 W	81	GP 32, 4.0 - 8.0 Nm	237	AB 28	316	•
RE 40, 150 W	82					91.7
RE 40, 150 W	82	GP 42, 3.0 - 15 Nm	240			•
RE 40, 150 W	82	GP 52, 4.0 - 30 Nm	243			•
RE 40, 150 W	82			AB 28	316	124.2
RE 40, 150 W	82	GP 42, 3.0 - 15 Nm	240	AB 28	316	•
RE 40, 150 W	82	GP 52, 4.0 - 30 Nm	243	AB 28	316	•
A-max 26	106-112					63.5
A-max 26	106-112	GP 26, GS 30	230/231			•
A-max 26	106-112	GP 32, 0.4 - 2.0 Nm	234			•
A-max 26	106-112	GP 32, 0.75 - 6.0 Nm	233/236			•
A-max 26	106-112	GS 38, 0.1 - 0.6 Nm	239			•
A-max 26	106-112	GP 32 S	251-253			•
A-max 32	114/116					82.3
A-max 32	114/116	GP 32, 0.75 - 6.0 Nm	234/236			•
A-max 32	114/116	GS 38, 0.1 - 0.6 Nm	239			•
A-max 32	114/116	GP 32 S	251-253			•

Technical Data

Supply voltage	5 V ± 10 %
Output signal driver used:	EIA Standard RS 422 DS26LS31
Phase shift Φ	90°e ± 45°e
Signal rise time (typically, at $C_L = 25$ pF, $R_L = 2.7$ k Ω , 25°C)	180 ns
Signal fall time (typically, at $C_L = 25$ pF, $R_L = 2.7$ k Ω , 25°C)	40 ns
Index pulse width	90°e
Operating temperature rang	-40 ... +100°Ce
Moment of inertia of code wheel	≤ 0.6 gcm ²
Max. angular acceleration	250 000 rad s ⁻²
Output current per channel	min. -20 mA, max. 20 mA
Option	1000 counts per turn, 2 channels

The index signal I is synchronised with channel A or B.

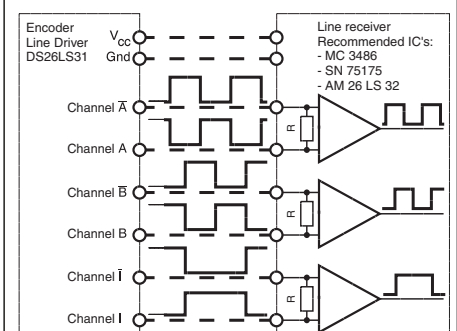
Pin Allocation



- 1 N.C.
- 2 Vcc
- 3 GND
- 4 N.C.
- 5 Channel A
- 6 Channel A
- 7 Channel B
- 8 Channel B
- 9 Channel I (Index)
- 10 Channel I (Index)

Pin type Berg 246770
flat band cable AWG 28

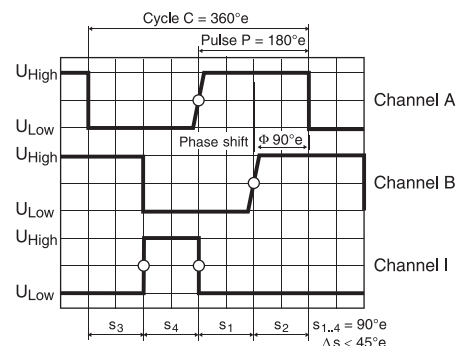
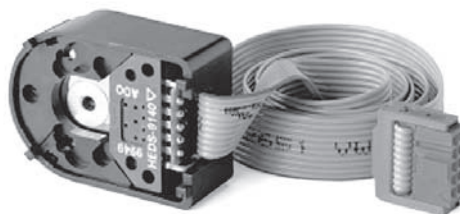
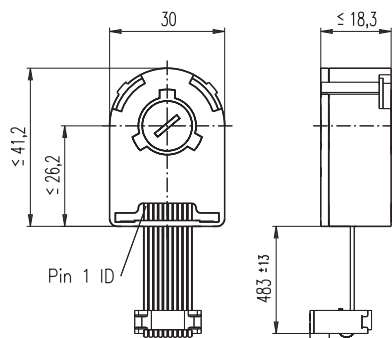
Connection example



Terminal resistance R = typical 100 Ω

May 2009 edition / subject to change

Encoder HEDL 5540, 500 CPT, 3 Channels, with Line Driver RS 422



- Stock program
- Standard program
- Special program (on request)

Order Number

110512	110514	110516	110518
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Type

Counts per turn	500	500	500	500
Number of channels	3	3	3	3
Max. operating frequency (kHz)	100	100	100	100
Max. speed (rpm)	12000	12000	12000	12000
Shaft diameter (mm)	3	4	6	8



maxon Modular System

+ Motor	Page	+ Gearhead	Page	+ Brake	Page	Overall length [mm] / • see Gearhead
RE 50, 150 W	83					128.7
RE 50, 150 W	83	GP 52, 4 - 30 Nm	243			•
RE 50, 150 W	83	GP 62, 8 - 50 Nm	245			•
RE 65, 250 W	84					157.3
RE 65, 250 W	84	GP 81, 20 - 120 Nm	246			•
EC 32, 80 W*	156					78.4
EC 32, 80 W*	156	GP 32, 0.75 - 4.5 Nm	232			•
EC 32, 80 W*	156	GP 32, 0.75 - 6.0 Nm	234/236			•
EC 32, 80 W*	156	GP 32 S	251-253			•
EC 40, 120 W*	157					88.4
EC 40, 120 W*	157	GP 42, 3.0 - 15 Nm	240			•
EC 40, 120 W*	157	GP 52, 4.0 - 30 Nm	243			•
EC-max 30, 40 W	170					62.6
EC-max 30, 40 W	170	GP 32, 1 - 6 Nm	236			•
EC-max 30, 40 W	170			AB 20	314	101.7
EC-max 30, 40 W	170	GP 32, 1 - 6 Nm	236	AB 20	314	•
EC-max 30, 40 W	170	GP 32 S				•
EC-max 30, 40 W	170	GP 32, 4.0 - 8.0 Nm	237			
EC-max 30, 60 W	171					84.6
EC-max 30, 60 W	171	GP 32, 4.0 - 8.0 Nm	237			
EC-max 30, 60 W	171	GP 42, 3 - 15 Nm	241			•
EC-max 30, 60 W	171			AB 20	314	123.7
EC-max 30, 60 W	171	GP 42, 3 - 15 Nm	241	AB 20	314	•
EC-max 40, 70 W	172					81.4
EC-max 40, 70 W	172	GP 42, 3 - 15 Nm	241			•
EC-max 40, 70 W	172			AB 28	315	121.4
EC-max 40, 70 W	172	GP 42, 3 - 15 Nm	241	AB 28	315	•
EC-max 40, 120 W	173					111.4
EC-max 40, 120 W	173	GP 52, 4 - 30 Nm	244			•
EC-max 40, 120 W	173			AB 28	315	151.4
EC-max 40, 120 W	173	GP 52, 4 - 30 Nm	244	AB 28	315	•

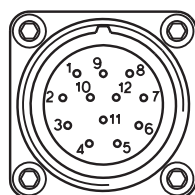
* Pin Allocation siehe Page 270

Technical Data

Supply voltage	5 V ± 10 %
Output signal driver used:	EIA Standard RS 422 DS26LS31
Phase shift Φ	90°e ± 45°e
Signal rise time (typically, at $C_L = 25$ pF, $R_L = 2.7$ k Ω , 25°C)	180 ns
Signal fall time (typically, at $C_L = 25$ pF, $R_L = 2.7$ k Ω , 25°C)	40 ns
Index pulse width	90°e
Operating temperature rang	-40 ... +100°Ce
Moment of inertia of code wheel	≤ 0.6 gcm ²
Max. angular acceleration	250 000 rad s ⁻²
Output current per channel	min. -20 mA, max. 20 mA
Option	1000 counts per turn, 2 channels

The index signal I is synchronised with channel A or B.

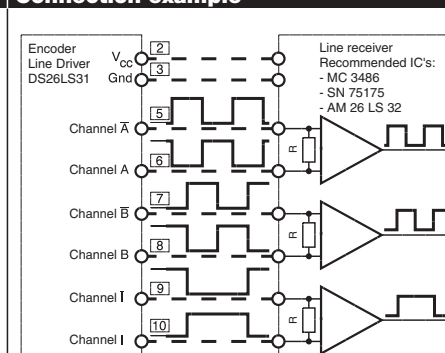
Pin Allocation for motor RE 75



Flanged connector Type SOURIAU 8GM-QL2-12P

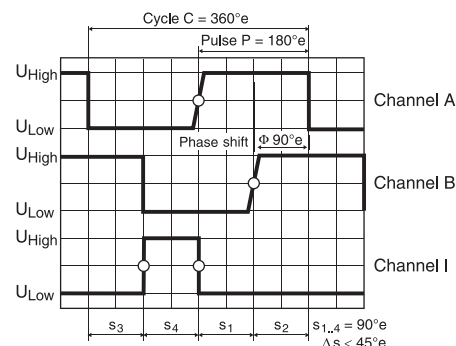
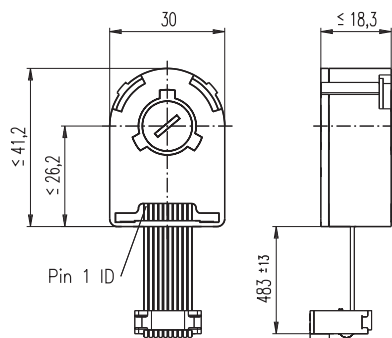
- V_{CC}
 - N.C. (do not connect)
 - GND
 - N.C. (do not connect)
 - Channel I (Index)
 - Channel I
 - Channel B
 - Channel B
 - Channel A
 - Channel A
 - N.C. (do not connect)
 - N.C. (do not connect)
- recommended cable plug Type SOURIAU 8GM-DM2-12S (metal, straight exit:
maxon Art. No. 2675.538) or 8G-V2-12S (plastic, 90° angle:
maxon Art. No. 2675.539)

Connection example



Terminal resistance R = typical 100 Ω

Encoder HEDL 5540, 500 CPT, 3 Channels, with Line Driver RS 422



- ☒ Stock program
- ☐ Standard program
- ☐ Special program (on request)

Order Number

110512 110514 110516

Type			
Counts per turn	500	500	500
Number of channels	3	3	3
Max. operating frequency (kHz)	100	100	100
Max. speed (rpm)	12000	12000	12000
Shaft diameter (mm)	3	4	6

maxon Modular System

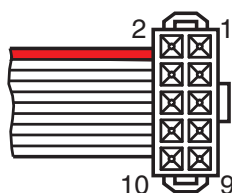
+ Motor	Page	+ Gearhead	Page	+ Brake	Page	Overall length [mm] / • see Gearhead
RE 25	78					63.8
RE 25	78	GP 26 / GP 32	230/232			•
RE 25	78	KD 32, 1.0 - 4.5 Nm	238			•
RE 25	78	GP 32, 0.75 - 6.0 Nm	233/235			•
RE 25	78	GP 32 S	251-253			•
RE 25, 20 W	78			AB 28	316	94.3
RE 25, 20 W	78	GP 26 / GP 32	230/232	AB 28	316	•
RE 25, 20 W	78	KD 32, 1.0 - 4.5 Nm	238	AB 28	316	•
RE 25, 20 W	78	GP 32, 0.75 - 6.0 Nm	233/235	AB 28	316	•
RE 25, 20 W	78	GP 32 S	251-253	AB 28	316	•
EC-powermax 22	177					70.1
EC-powermax 22	177	GP 22 / GP 32	227/236			•
EC-powermax 22	177	GP 32 S	251-253			•
EC-powermax 22	178					87.5
EC-powermax 22	178	GP 22 / GP 32	227/236			•
EC-powermax 22	178	GP 32 S	251-253			•
EC-powermax 30	179					67.6
EC-powermax 30	179	GP 32, 4.0 - 8.0 Nm	237			•
EC-powermax 30	179	GP 42, 3 - 15 Nm	241			•
EC-powermax 30	179			AB 20	314	79.1
EC-powermax 30	179	GP 32, 4.0 - 8.0 Nm	237	AB 20	314	•
EC-powermax 30	179	GP 42, 3 - 15 Nm	241	AB 20	314	•
EC-powermax 30	180					84.6
EC-powermax 30	180	GP 32, 4.0 - 8.0 Nm	237			•
EC-powermax 30	180	GP 42, 3 - 15 Nm	241			•
EC-powermax 30	180			AB 20	314	96.1
EC-powermax 30	180	GP 32, 4.0 - 8.0 Nm	237	AB 20	314	•
EC-powermax 30	180	GP 42, 3 - 15 Nm	241	AB 20	314	•
EC-i 40, 50 W	192					49.0
EC-i 40, 50 W	192	GP 32, 1 - 6 Nm	236			•
EC-i 40, 50 W	192	GP 32 S	251-253			•
EC-i 40, 70 W	193					59.0
EC-i 40, 70 W	193	GP 32, 1 - 6 Nm	236			•
EC-i 40, 70 W	193	GP 32 S	251-253			•

Technical Data

Supply voltage	5 V ± 10 %
Output signal	EIA Standard RS 422
driver used:	DS26LS31
Phase shift Φ	90°e ± 45°e
Signal rise time (typically, at $C_L = 25$ pF, $R_L = 2.7$ k Ω , 25°C)	180 ns
Signal fall time (typically, at $C_L = 25$ pF, $R_L = 2.7$ k Ω , 25°C)	40 ns
Index pulse width	90°e
Operating temperature rang	-40 ... +100°Ce
Moment of inertia of code wheel	≤ 0.6 gcm ²
Max. angular acceleration	250 000 rad s ⁻²
Output current per channel	min. -20 mA, max. 20 mA
Option	1000 counts per turn, 2 channels

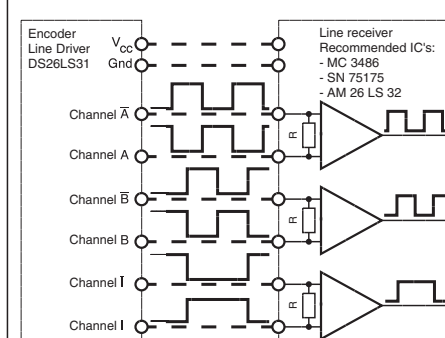
The index signal I is synchronised with channel A or B.

Pin Allocation



- 1 N.C.
 - 2 V_{CC}
 - 3 GND
 - 4 N.C.
 - 5 Channel A
 - 6 Channel A
 - 7 Channel B
 - 8 Channel B
 - 9 Channel I (Index)
 - 10 Channel I (Index)
- Pin type Berg 246770
flat band cable AWG 28

Connection example



Terminal resistance R = typical 100 Ω