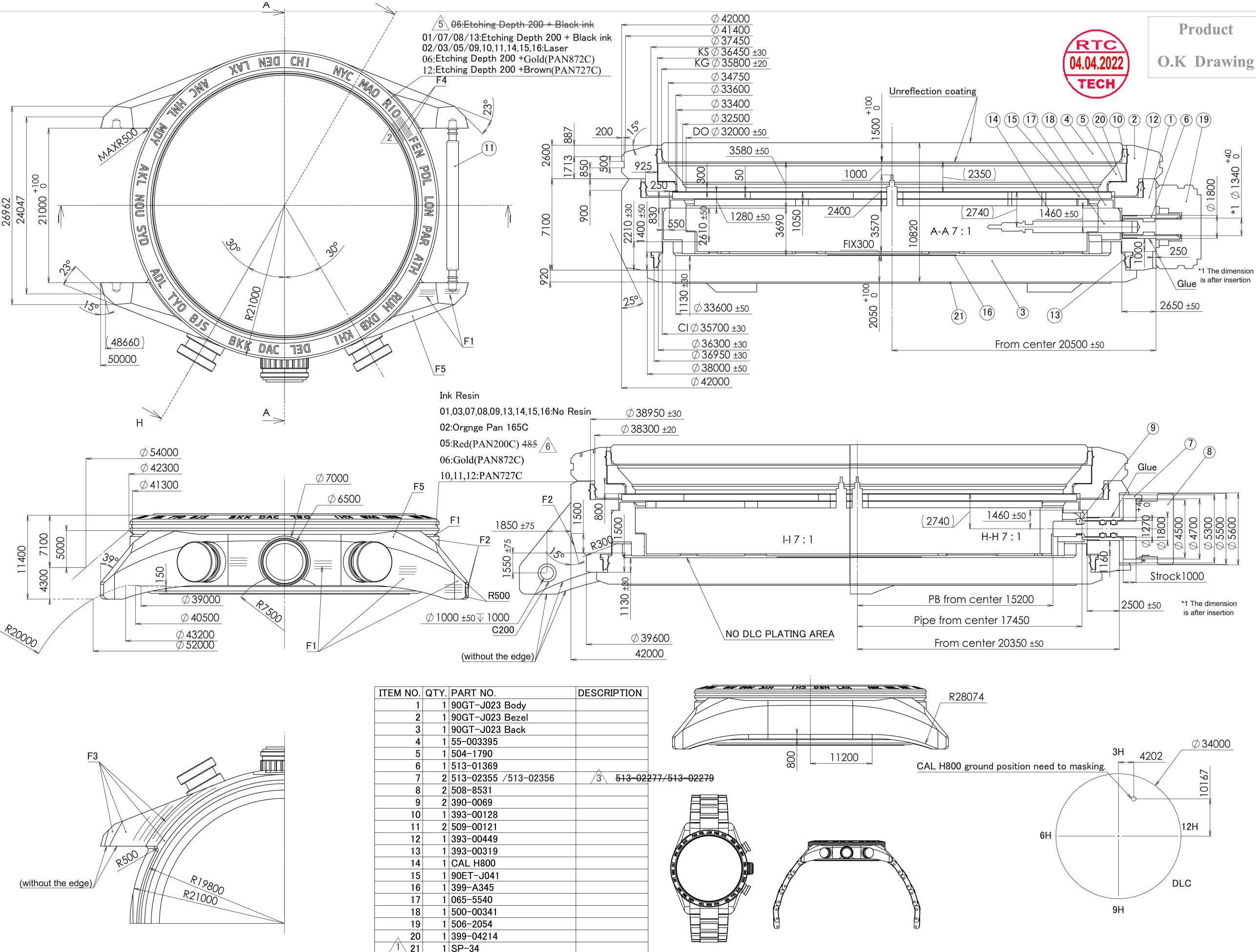


1	CONSTRUCTION MARK	GN-4W-S>12G
2	A-RING TYPE	Dumper
3	BAND FIXING TYPE	FSET/H-1
4		12H
5	WATER RESIST	10BAR
6	CALIBER	H800
7	MASTER TRIAL CODE	90GT-J023
8	BAND FIXING CONDITION	Fixed / Full turn

**RTC**  
**04.04.2022**  
**TECH**

**Product  
O.K Drawing**



<b>-01</b>	MATERIAL	TI(IP)	STAMP NO.	L-470
	CASE CODE	4-T025862	QLY. GRADE	B
<b>PARTS CODE &amp; FINISHING &amp; COLOUR</b>				
CASE	F1: 6-12H HL, F2: VER HL 541-04282	F3: CIR HL, Others: MR	TIC-W	
BACK	ALL CIR HL 542-05194		TIC-W	
BEZEL	F4:CIR HL, Other:MR 543-02500		TIC-W	
Process:City Position:Etching +Black ink				
Pipe PB:MT/MR				
<b>-02</b>	MATERIAL	TI(IB)	STAMP NO.	L-470
	CASE CODE	4-T025871	QLY. GRADE	B
<b>PARTS CODE &amp; FINISHING &amp; COLOUR</b>				
CASE	F1: 6-12H HL, F2: VER HL 541-04283	F3: CIR HL, Others: MR	DLC	
BACK	ALL CIR HL 542-05195		DLC	NO DLC PLATING AREA
BEZEL	ALL MR 543-02501		DLC	Ink resin:
Process:Plating ALL DLC=>City position Laser (after DLC plating)				
Pipe PB:DLC-GR/MR				
Case Back				
Process:Plating ALL DLC=> Laser (Ti MT Color)				
<b>-03</b>	MATERIAL	TI(IPB)	STAMP NO.	L-0000
	CASE CODE		QLY. GRADE	B
<b>PARTS CODE &amp; FINISHING &amp; COLOUR</b>				
CASE	F1: 6-12H HL, F2: VER HL F3: CIR HL, Others: MR	TIC-W		
BACK	ALL CIR HL	TIC-W		
BEZEL	ALL MR	DLC		
Process:Plating ALL DLC=>City position Laser (after DLC plating)				
Pipe PB:DLC-GR/MR				
<b>-05</b>	MATERIAL	TI(IPB)	STAMP NO.	L-0000
	CASE CODE		QLY. GRADE	B
<b>PARTS CODE &amp; FINISHING &amp; COLOUR</b>				
CASE	F1: 6-12H HL, F2: VER HL F3: CIR HL, Others: MR	DLC		
BACK	ALL CIR HL	DLC		NO DLC PLATING AREA
BEZEL	ALL MR	DLC		
Process:Plating ALL DLC=>City position Laser (after DLC plating)				
Pipe PB:DLC-GR/MR				

MODIFICATION	Revise color ink		Minny.S	05.05.2020	MODIFICATION	Add New code -14		Minny.S	8/3/2022	UNIT(mm)	1/1000	APPROVE	Kobayashi	BASE MATERIAL	TI	
	5	4	3	2	1	10	9	8	7	6	TOLERANCE	±100	±30'	CHECK	Suratin	TOTAL PAGES (INCLUDING THIS PAGE)
⑤																01 02 03 04 05 06 07 08 09 10
④																
③																
②	REMOVES ALL SHARP CORNERS TO R200 max., UNLESS SPECIFIED.															
①	DO NOT SCALE DRAWING															
REMARK		BOX	IFMN NO.	CONTENTS	PERSON	DATE	BOX	IFMN NO.	CONTENTS	PERSON	DATE					

**APPEARANCE SPEC. OF CASE** ROYAL TIME CITI CO.,LTD

Product  
O.K Drawing



Surface area for plating MRK=3268.70mm

2

1	CONSTRUCTION MARK	GN-4W-S=>12G
2	A-RING TYPE	Dumper
3	BAND FIXING TYPE	FSET/H-1
4	➡	12H
5	WATER RESIST	10BAR
6	CALIBER	H800
7	MASTER TRIAL CODE	90GT-J023
8	BAND FIXING CONDITION	Fixed /Full turn

9	-14	MATERIAL	TI(IB)	STAMP NO.	T-2078
		CASE CODE	4-A1CN2-01	QLY. GRADE	B
PARTS CODE & FINISHING & COLOUR					
		CASE 541-04283	F1: 6-12H HL, F2: VER HL F3: CIR HL, Others: MR	DLC	
		BACK 542-A2HXV-01	ALL CIR HL	DLC NO DLC PLATING AREA	
		BEZEL 543-A2L95-01	ALL MR	DLC BLUE	
		Process:Plating ALL DLC=>City position Laser (after DLC plating)			
		Pipe PB:DLC/MR			

10	-15	MATERIAL	TI(IB)	STAMP NO.	L-870
		CASE CODE	4-A1CN2-02	QLY. GRADE	B
PARTS CODE & FINISHING & COLOUR					
		CASE 541-A2COS-01	F1: 6-12H HL, F2: VER HL F3: CIR HL, Others: MR	STC-W	
		BACK 542-A2HXV-02	ALL CIR HL	STC-W	
		BEZEL 543-02666	ALL MR	DLC	
		Process:Plating ALL DLC=>City position Laser (after DLC plating)			
		Pipe PB:MT/MR			

10	-16	MATERIAL	TI(IB)	STAMP NO.	L-870
		CASE CODE	4-A1CN2-03	QLY. GRADE	B
PARTS CODE & FINISHING & COLOUR					
		CASE 541-04283	F1: 6-12H HL, F2: VER HL F3: CIR HL, Others: MR	DLC	
		BACK 542-A2HXV-03	ALL CIR HL	DLC NO DLC PLATING AREA	
		BEZEL 543-02666	ALL MR	DLC	
		Process:Plating ALL DLC=>City position Laser (after DLC plating)			
		Pipe PB:DLC/MR			

8	-10	MATERIAL	TI(IB)	STAMP NO.	T-1966
		CASE CODE	4-T027199	QLY. GRADE	B
PARTS CODE & FINISHING & COLOUR					
		CASE 541-04283	F1: 6-12H HL, F2: VER HL F3: CIR HL, Others: MR	DLC	
		BACK 542-05888	ALL CIR HL	DLC NO DLC PLATING AREA	
		BEZEL 543-02691	ALL MR	DLC	
		Process:Plating ALL DLC=>City position Laser (after DLC plating)			
		Pipe PB:DLC/MR			

-11	MATERIAL	TI(TNIB)	STAMP NO.	L-000
	CASE CODE		QLY. GRADE	B
PARTS CODE & FINISHING & COLOUR				
	CASE	F1: 6-12H HL, F2: VER HL F3: CIR HL, F5: Nomal HL, Others: MR	MRK-YG	
	BACK	ALL CIR HL	DLC NO DLC PLATING AREA	
	BEZEL	ALL MR	DLC	
	Process:Plating ALL DLC=>City position Laser (after DLC plating)			
	Pipe PB:DLC/MR			

-12	MATERIAL	TI(TNIB)	STAMP NO.	L-000
	CASE CODE		QLY. GRADE	B
PARTS CODE & FINISHING & COLOUR				
	CASE	F1: 6-12H HL, F2: VER HL F3: CIR HL, F5: Nomal HL Others: MR	MRK-YG	
	BACK	ALL CIR HL	DLC NO DLC PLATING AREA	
	BEZEL	ALL MR	DLC	
	Process:City Position:Etching +Brown PAN727C			
	Pipe PB:DLC/MR			

7	-13	MATERIAL	TI(IP)	STAMP NO.	L-870
	CASE CODE	4-T027016	QLY. GRADE	B	
PARTS CODE & FINISHING & COLOUR					
	CASE 541-04282	F1: 6-12H HL, F2: VER HL F3: CIR HL, Others: MR	TIC-W		
	BACK 542-05805	ALL CIR HL	TIC-W		
	BEZEL 543-02500	F4:CIR HL, Other:MR	TIC-W		
	Process:City Position:Etching +Black ink				
	Pipe PB:MT/MR				

-06	MATERIAL	TI(IPIB)	STAMP NO.	L-0000
	CASE CODE		QLY. GRADE	B
PARTS CODE & FINISHING & COLOUR				
	CASE	F1: 6-12H HL, F2: VER HL F3: CIR HL, Others: MR	DLC	
	BACK	ALL CIR HL	DLC NO DLC PLATING AREA	
	BEZEL	ALL MR	DLC	
	Process:City Position:Etching + Gold(PAN 872C) Ink			
	Pipe PB:DLC-GR/MR			

-07	MATERIAL	TI(IP)	STAMP NO.	
	CASE CODE		QLY. GRADE	B
PARTS CODE & FINISHING & COLOUR				
	CASE	F1: 6-12H HL, F2: VER HL F3: CIR HL, Others: MR	TIC-W	
	BACK	ALL CIR HL	TIC-W	
	BEZEL	ALL MR	TIC-W	
	Process:City Position:Etching + Black ink			
	Pipe PB:MT/MR			

4	-08	MATERIAL	TI(IP)	STAMP NO.	L-470
	CASE CODE	4-T026753	QLY. GRADE	B	
PARTS CODE & FINISHING & COLOUR					
	CASE 541-04282	F1: 6-12H HL, F2: VER HL F3: CIR HL, Others: MR	TIC-W		
	BACK 542-05653	ALL CIR HL	TIC-W		
	BEZEL 543-02631	ALL MR	TIC-W		
	Process:City Position:Etching +Black ink				
	Pipe PB:MT/MR				

-09	MATERIAL	TI(IPIB)	STAMP NO.	L-870


<tbl\_r cells="5" ix="2" max