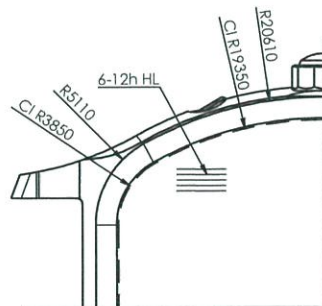
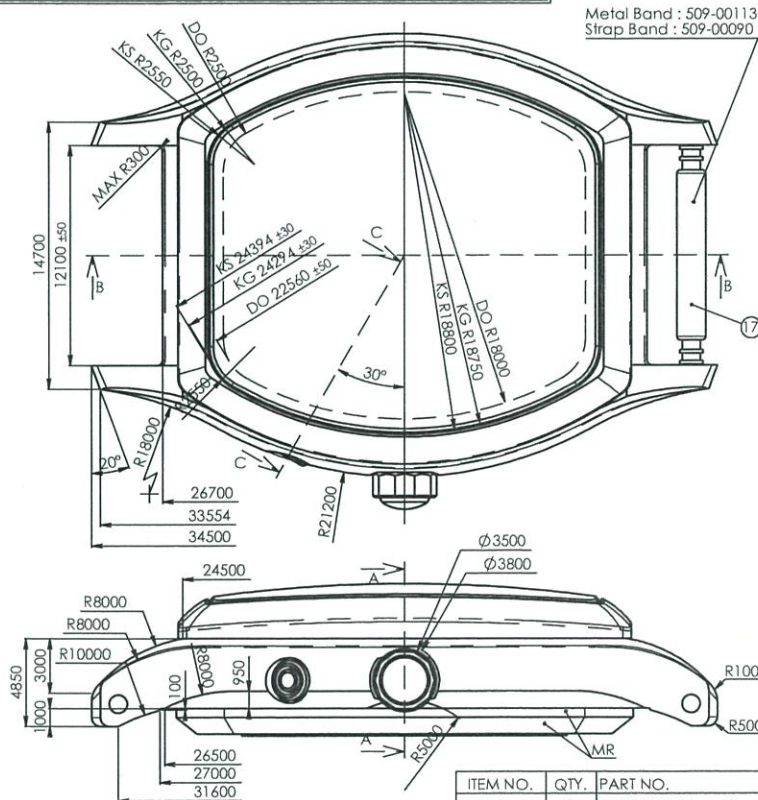
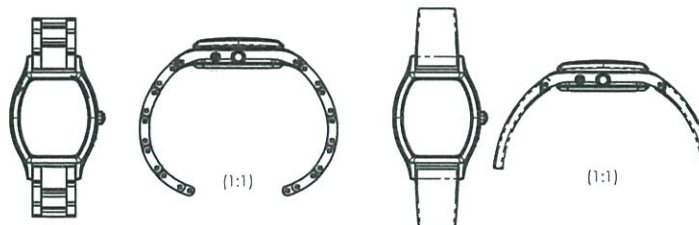
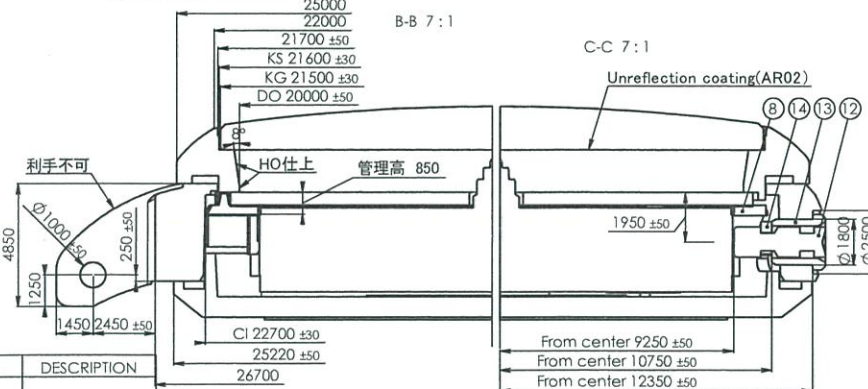
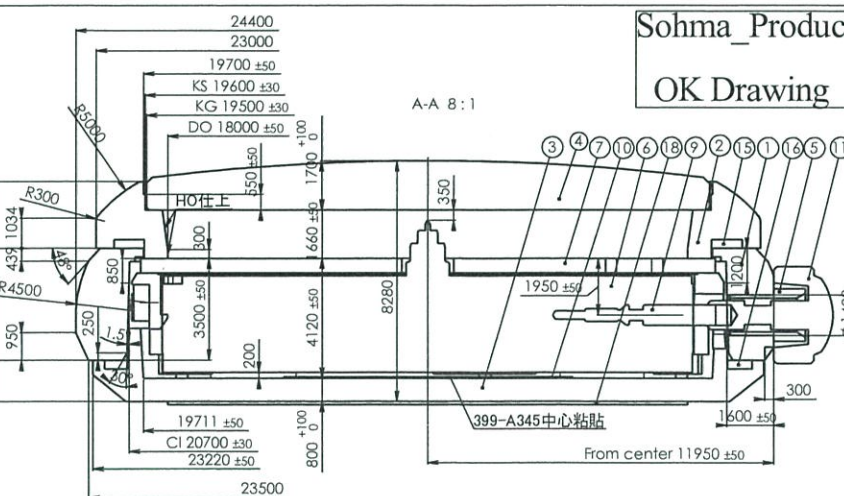


当モデルハ、地域調達共作展開(GRT共作モデル)  
ノ為、設計標準が異なる




ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	80GT-J048-Case_TA	
2	1	86GT-J005 BEZEL_TA	
3	1	80GT-J048-Caseback_TA	
4	1	55-003243	
5	1	513-00506	
6	1	Cal H060	
7	1	86ET-J060 /86ET-J061	
8	1	500-00431	
9	1	065-A030	
10	1	399-A345	
11	1	506-1415	
12	1	508-8323	
13	1	513-01388 /513-02051	
14	1	390-0069	
15	1	392-00059	
16	1	392-00201	
17	2	509-00113 /509-00090	
18	1	SP-18	



注記  
01.4-T021239改、Cal違イ(H058→H060)  
02.胴・裏蓋ハ4-T021239ト金型共通(形状共通)

ヘソ位置ハ、12-6H 2箇所  
 ヘソ巾ハ、7000トスル  
 ヘソ高サハ、加工上設定ノ事  
 スリ込ハ、12H 1箇所

1	CONSTRUCTION MARK	GN-0-S
2	A-RING TYPE	DUMPER
3	BAND FIXING TYPE	FSET/H-1
4		12H
5	WATER RESIST	5BAR
6	CALIBER	H060
7	MASTER TRIAL CODE	86GT-J005
8	BAND FIXING CONDITION	FIXED/FULL TURN

-02	MATERIAL	YP	STAMP NO. L-811
	CASE CODE	4-T023371	QLY. GRADE
	PARTS CODE & FINISHING & COLOUR		
	CASE 541-03577	MR	DSP(Pink-YL)
	BACK 542-04055	F1:6-12h HL Others:MR	STC-W
	BEZEL 543-02167	MR	DSP(Pink-YL)

PB PIPE:513-02051

-04	MATERIAL	YP	STAMP NO	L-811
	CASE CODE	4-T023380	QTY. GRADE	B
PARTS CODE & FINISHING & COLOUR				
CASE 541-03578	MR		DPG	
BACK 542-04056	F1:6-12h HL Others:MR		STC-W	
BEZEL 543-02168	MR		DPG	

PB PIPE:513-02051

-06	MATERIAL	IPG	STAMP NO. L-811
	CASE CODE	4-T023398	QLY. GRADE B
	PARTS CODE & FINISHING & COLOUR		
	CASE 541-01801	MR	PTC-W
	BACK 542-04061	F16-12h HL Others:MR	STC-W
	BEZEL 543-02167	MR	DSP(Pink-YL)

PB PIPE:513-01388






1	05	MATERIAL	JPG	STAMP NO.	L-811
		CASE CODE	4-T023592	QTY. GRADE	B
	PARTS CODE & FINISHING & COLOUR				
	CASE 541-01801	MR		PTC-W	
	BACK 542-04127	F1:6-12h HL, Others:MR			STC-W
	BEZEL 543-02189	MR		DYG	

PB PIPE:513-01388

5	
4	
3	
2	REMOVES ALL SHARP CORNERS TO R0.2 max., UNLESS SPECIFIED.
1	DO NOT SCALE DRAWING

REMARK

MODIFICATION	△				
	△				
	△	15GZ-040	New code Numbering	T.Ohnishi	2015.10.30
	△	3 STDG-TED-140249	Add new spec	Wujk	2014.10.31
	△	2 STDG-TED-140225	底字印變更	Wujk	2014.09.03
	BOX	IFMN NO.	CONTENTS	PERSON	DATE

MODIFICATION						
						
						
						
						
	BOX	IFMIN NO.	CONTENTS		PERSON	DATE

BASE MATERIAL		Ti	TOLERANCE	± 100	± 30'	A2
UNIT (mm)	1/1000	SCALE	5:1	TOTAL PAGES (INCLUDING THIS PAGE) 01 02 03 04 05 06 07 08 09 10		
DRAWN BY	R.FUJITA	CHECKED BY	S.KONNO	DWG	2017.12.19	
APPEARANCE SPEC. OF CASE			CITIZEN WATCH MANUFACTURING CO., LTD.			



Sohma\_Product  
OK Drawing

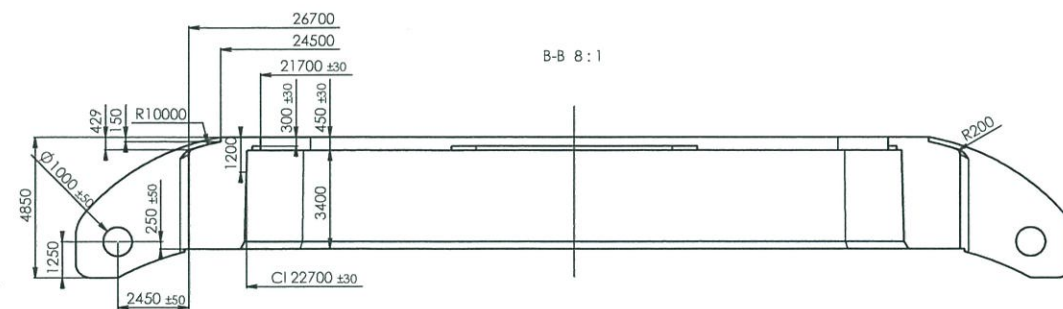
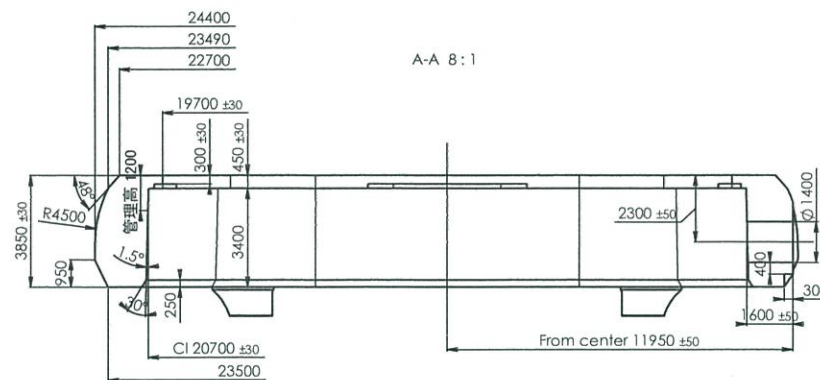
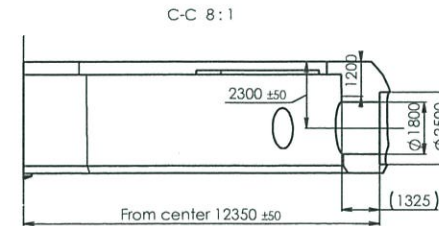
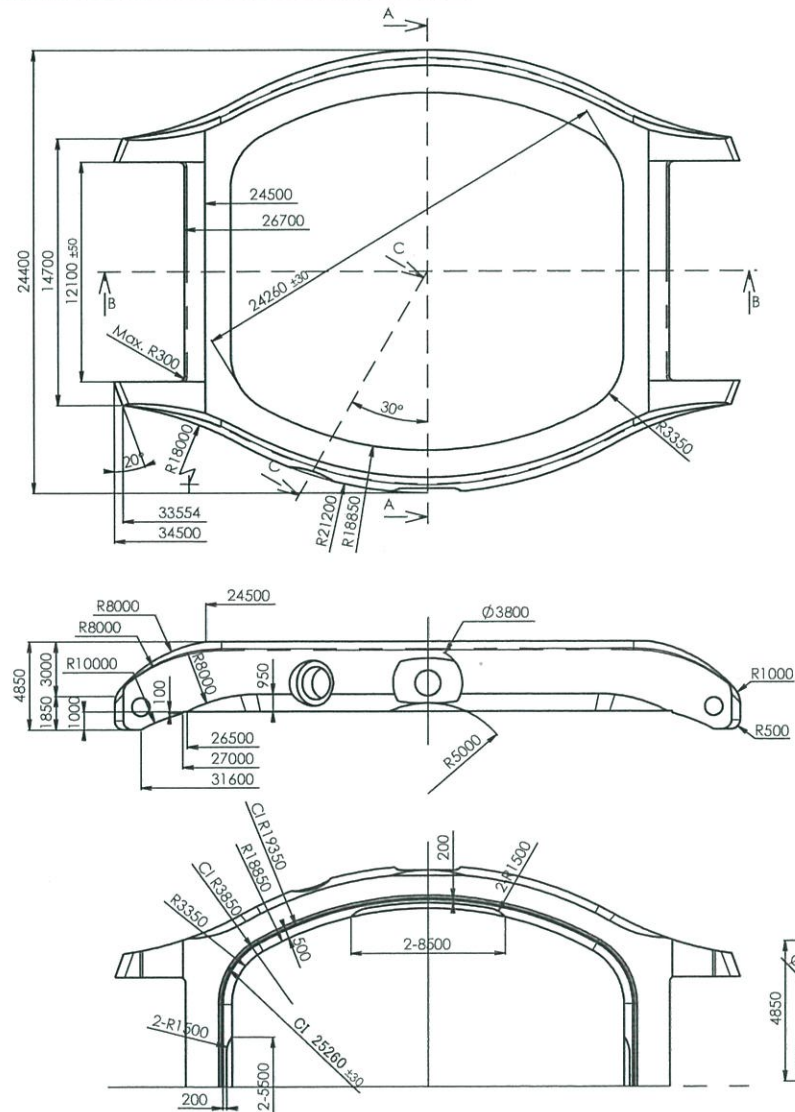
FINISH SPECIFICATION	
No.1	ALL MR
No.2	
No.3	

PARTS CODE	541-01801
QTY. GRADE	B
COLOR1	PTC-W
COLOR2	-
FINISH	No.1

⚠	PARTS CODE	541-01802
	QTY. GRADE	B
	COLOR1	Rose-Y
	COLOR2	-
	FINISH	No.1






2	PARTS CODE	541-03577
	QTY. GRADE	B
	COLOR1	DSP (Pink-YL)
	COLOR2	-
	FINISH	No.1






2	PARTS CODE	541-03578
	QTY. GRADE	B
	COLOR1	DPG
	COLOR2	-
	FINISH	No.1



5	
4	
3	
2	REMOVES ALL SHARP CORNERS TO R0.2 max., UNLESS SPECIFIED.
1	DO NOT SCALE DRAWING

REMARK

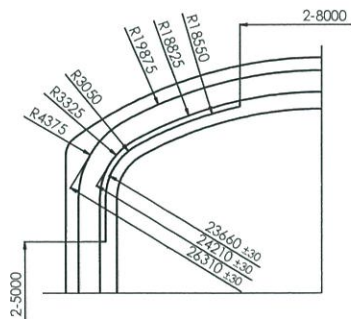
MODIFICATION					
					
					
		2	New code Numbering	Zhu by	2017.01.06
		15GZ-040	New code Numbering	T.Ohnishi	2015.10.30
		BOX	IFMN NO.	CONTENTS	PERSON

MODIFICATION					
					
					
					
					
	BOX	IFMN NO.	CONTENTS	PERSON	DATE

BASE MATERIAL		Ti	TOLERANCE	± 100	± 30'	A2
UNT (mm)	1/1000	SCALE	5:1	PAGE	②	
DRAWN BY	R.FUJITA	CHECKED BY	S.KONNO	DATE	2016.12.22	
APPEARANCE SPEC. OF CASE			CITIZEN WATCH MANUFACTURING CO.LTD.			

FINISH SPECIFICATION	
No.1	ALL MR
No.2	
No.3	
No.4	
No.5	

PARTS CODE	
GLY. GRADE	
COLOUR1	
COLOUR2	
FINISH	



UNIT(mm)	1/1000	APPROVE	PAGE (INCLUDING THIS PAGE)	1/1	A1
TOLERANCE	$\pm 100$ $\pm 30'$	CHECK	S.KONNO	BASE MATERIAL	Ti
SCALE	8:1	DRAW	R.FUJITA	DATE	2017.12.19
APPEARANCE SPEC. OF CASE			CITIZEN WATCH MANUFACTURING CO.,LTD.		



当モデルハ、地域調達共作展開(GRT共作モデル)  
ノ為、設計標準が異なる

ヘソ位置ハ、12-6H 2箇所  
 ヘソ巾ハ、7000トスル  
 ヘソ高サハ、加工上設定ノ事  
 スリ込ハ、12H 1箇所

Sohma\_Product  
OK Drawing

1	PRODUCTION NO.	
2	MOLD/MONTH	
3	CONSTRUCTION MARK	GN-0-S
4	A-RING TYPE	Dumper
5	BAND FIXING TYPE	FSET/H-I
6	Q.L.Y. GRADE	△B
7	⇒	12H
8	WATER RESIST	Sbar
9	CALIBER	H058
10	MASTER TRIAL CODE	80GT-J048-Casback
11	CASEBACK FINISHING	
12	BAND FIXING CONDITION	Fixed/Full Turn
13	REF CASE CODE NO.	4-7021239

FINISH SPECIFICATION	
No.1	X1:12h-6h HL Others:MR
No.2	
No.3	

1	PARTS CODE		542-02250	
	CASE CODE		4-T021239	
	QTY. GRADE	B	STAMP NO.	L-469
	COLOR		PTC-W	
	FINISH		No.1	

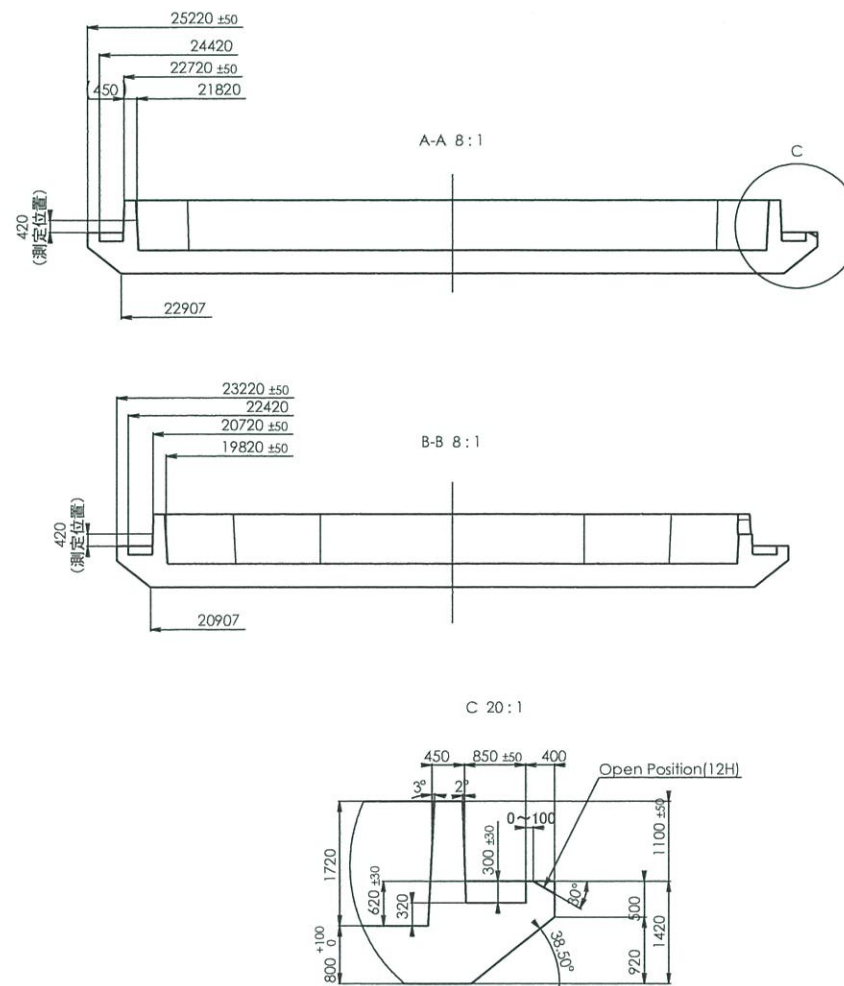
1	PARTS CODE	542-02251		
	CASE CODE	4-T021433		
	QTY. GRADE	B	STAMP NO.	L-478
	COLOR	PTC-W		
	FINISH	No.1		

1	PARTS CODE		542-02252	
	CASE CODE		4-T021247	
	QTY. GRADE	B	STAMP NO.	L-478
	COLOR		PTC-W	
	FINISH		No.1	

2	PARTS CODE	542-04050		
	CASE CODE	4-T023371		
	QTY. GRADE	B	STAMP NO.	L-811
	COLOR	STC-W		
	FINISH	No.1		

2	PARTS CODE	542-04056		
	CASE CODE	4-T023380		
	QTY. GRADE	B	STAMP NO.	L-811
	COLOR	STC-W		
	FINISH	No.1		

2	PARTS CODE	542-04061		
	CASE CODE	4-T023398		
	GLY. GRADE	B	STAMP NO.	L-811
	COLOR	STC-W		
	FINISH	No. 1		

[illegible]

BASE MATERIAL		Ti	TOLERANCE	± 100	± 30'	A2
UNT (mm)	1/1000	SCALE	6:1	FACE	①4	
DRAWN BY	R.FUJITA	CHECKED BY	S.KONNO	DAE	2016.12.22	
APPEARANCE SPEC. OF CASE			CITIZEN WATCH MANUFACTURING CO.,LTD.			