_														
					REQUIREM	1ENT AN	II DI	NFORMATIO	N DO	CUME	NT			
	Objective :	- The preli	minary da	ta. BOM m	aster operator t	o change	and sa	eve The changes	causes				lo. :	DE-REQ-XXXX
		- This doc	ment will	he issued	by concerned se	ection	,					Issue Da		8-Sep-21
_		11113 400	uniche win	DC 1334C4	by concerned se	ccion.	5					ISSUE DE	0.000,000,000	
S	UBJECT:	Inform Red	duce Spare	Complete	e and TNS			THANG	INFORM.	ATION	ВҮ:	things	APP	PROVED:
DO	CUMENT or	☐ Drav	wing	Ø	BOM Master		РО	8-Sep-	210	Metho	d (WI)		- /	
AT/	OF CHANGE	☐ PDM	1	4	SAP		Prod	duction Plan		Other				
AR	TS CODE :							WATCH CO	DDE :					
	- Spare Case pr	oduction and	small parts u	nder code (4	-)									
	- Reduce Spare	e Main Part TN	VS (-30)			7.3		2 3						
								5 2					1	
	***************************************							5 2	-					
-		CLASSI	FICATIO	N FOR CH	ANGING:			START REC	UITRE	PROD	JCTION MON	TH: 01K	12022	
1	Change Order	_			Cha	nge Process			Standardizatio	-		Common		
1	Mistake Order			_			uct for Stock		Qualitty Upgra			Mistake Write		
_	For Defective			For Imp		_		ket Request			Other _Chang	×		riistake Wiite
_	TOT DETECTIVE			101 2111				RIPTION			Other _onang	o oparo		
_														
	<reason ex<="" td=""><td>plain></td><td></td><td></td><td></td><td></td><td></td><td>nd some product</td><td>have OV</td><td>/P and a</td><td>inalysis found d</td><td>ata input to</td><td>OVP every</td><td>/ month</td></reason>	plain>						nd some product	have OV	/P and a	inalysis found d	ata input to	OVP every	/ month
			- Reduc	e spare cas	se complete becau	use yield is	good	39						
_				77.5										
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	100	20 20	1200											
	<u>Inform</u>	Reduc	e Spai	re										
		SI SAVERAL	S2500 865	SPECIFICAL PROPERTY.			1							
		Part Cod	le	Mode	Remar	k 🧐								
		4-		132	Reduce									
		4-		7	Add	~ ~		3						
		541-30		2	Reduce		-							
		543-30		1	Reduce	2]							
	<u>Example</u>													
Г	Reduce Spare Ca	ase Complet	e			14.	-				201407	x.x		Reduce Spare
								- 1				x.x		Add Spare
						-		. 7				BOOK STATE OF THE PARTY OF THE	í	

educe Spare Cas	e Complete			4.0			X.X	Reduce Spare
							x.x	Add Spare
					.7			•
	139							
Description	Case code	M/R	Spare Old ~ 2018	Currently 2021	Calculator spare again by new 15digit	Change to 🔻	New Spare (Ref.Yiled defective COM >	dif ▼
Case Complete	4-S081823F	TC	4.8	5.0%	4.3%	->	4.0%	-1.09
Case Complete	4-S113474FC	TC	2.7	5.0%	3.3%	->	3.0%	-2.09
Case Complete	4-S113482FC	TC	3.8	5.0%	3.3%	→	3.0%	-2.05
Case Complete	4-R013548FT	TB	6.8	6.8%	3.8%	→	4.0%	-2.85
Case Complete	4-R013556FT	TB	6.8	6.8%	3.8%	->	4.0%	-2.89
Case Complete	4-R013408FT	TB	6.8	6.8%	3.8%	→	4.0%	-2.85
Case Complete	4-R013394FT	ТВ	6.8	6.8%	3.8%	→	4.0%	-2.85
Case Complete	4-R013629F	TB	6.8	6.8%	3.8%	->	4.0%	-2.85
Case Complete	4-R013637FT	TB	5.8	3.5%	2.8%	→ "	3.0%	-0.55
Case Complete	4-T026532FH	TB	6.8	3.5%	3.8%	→	4.0%	0.59
Case Complete	4-T026648FH	TB	6.8	3.5%	3.8%	→	4.0%	0.59
Case Complete	4-T026656FH	TB	6.8	3.5%	3.8%	->	4.0%	0.59

Case code	Tral code	F_MAT_GP	F_MAT_NO	F_MAT_DESC	F_MAT_GP	F_MAT_NO	F_MAT_DESC	F_SPA	Change to	Case code	Tral code	F_MAT_GP	F_MAT_NO	F_MAT_DESC	F MAT GP	F MAT NO	F_MAT_DESC	F_SP/
I-S113687* I-S113989* I-S113695*	86GB-Z006	541-20	541-03713-20	Body Pressing Blank	541-30	541-03713-30	Body Cutting Blank	2.2	→	4-S113687* 4-S113989* 4-S113695*	86GB-Z006			Body Pressing Blank	541-30	541-03713-30	Body Cutting Blank	3.5
4-R012959* 4-T022758* 4-T027172* 4-T027601*	84GT-J056	541-20	541-03327-20	Body Pressing Blank	541-30	543-02069-30	Body Cutting Blank	4.5	→	4-R012959* 4-T022758* 4-T027172* 4-T027601*	84GT-J056	541-20	541-03327-20	Body Pressing Blank	541-30	543-02069-30	Body Cutting Blank	4
4-R013084* 4-R011235* 4-R011227* 4-R012665* 4-R012665* 4-R012665*	91GT-Z010 89GT-Z021	541-20	543-02395-20	Body Pressing Blank	541-30	543-02395-30	Body Cutting Blank	5.4	→	4-R013084* 4-R011235* 4-R011227* 4-R012665* 4-R012665* 4-R012665*	91GT-Z010 89GT-Z021		543-02395-20	Body Pressing Blank	541-30	543-02395-30	Body Cutting Blank	4

Remark: - Please report the cause and the result was later changed. For complete details

- Change maker of parts must have price before and after change

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Description Case Complete Case Complete Case Complete Case Complete Case Complete	Case code 4-S073430Z	M/R	Spare Old ∼2018	Currently	Calculator spare again	Change to	New Spare	-116
Case Complete Case Complete	4-S073430Z		COLUMN TO SERVICE SERV	2021	by new 15digit	Change to	(Ref.Yiled defective COM)	dif
Case Complete		SC	2.4	2.4%	0.9%	->	1.0%	-1.
	4-S116082F	SC	3.4	5.0%	2.9%	→	3.0%	-2.
Tace Complete	4-S116660F	SC	3.4	5.0%	2.9%	→	3.0%	-2.
Lase Complete	4-S109701Z	sc	2.4	2.4%	0.9%	->	1.0%	-1.
Case Complete	4-S049563Z	sc	2.5	2.5%	1.0%	->	1.0%	-1.
Case Complete	4-S116660Z	sc	3.4	5.0%	2.9%	->	3.0%	-2
Case Complete	4-R013548F	TB	6.8	6.8%	3.8%	→	4.0%	-2
Case Complete	4-R013556F	TB	6.8	6.8%	3.8%	+	4.0%	-2
Case Complete	4-R013394F	TB	6.8	6.8%	3.8%	÷	4.0%	-2
Case Complete	4-S116082Z	SC	3.4	5.0%	2.9%	÷	3.0%	-2
		60,000						
Case Complete	4-R013408F	TB	6.8	6.8%	3.8%	→	4.0%	-2
Case Complete	4-S115060Z	TC	3.8	5.0%	3.3%	->	3.0%	-2
Case Complete	4-S081823F	TC	4.8	5.0%	4.3%	->	4.0%	-1
Case Complete	4-S113474FC	TC	2.7	5.0%	3.3%	>	3.0%	-2
Case Complete	4-S113482FC	TC	3.8	5.0%	3.3%	->	3.0%	-2
Case Complete	4-R013548FT	TB	6.8	6.8%	3.8%	→	4.0%	-2
Case Complete	4-R013556FT	TB	6.8	6.8%	3.8%	→	4.0%	-2
Case Complete	4-R013408FT	ТВ	6.8	6.8%	3.8%	→	4.0%	-2
Case Complete	4-R013394FT	ТВ	6.8	6.8%	3.8%	→	4.0%	-2
Case Complete	4-R013629F	TB	6.8	6.8%	3.8%	→	4.0%	
Case Complete	4-R013637FT	ТВ	5.8	3.5%	2.8%	÷	3.0%	-(
Case Complete	4-T026532FH	ТВ	6.8	3.5%	3.8%	÷	4.0%	
Case Complete	4-T026532FH	TB	6.8	3.5%	3.8%	→	4.0%	(
	PROPERTY OF THE PROPERTY OF TH	TB		100,000	U.S. 1839			
Case Complete	4-T026656FH	1,000	6.8	3.5%	3.8%	→	4.0%	(
Case Complete	4-T026664FH	TB	6.8	3.5%	3.8%	→	3.0%	-(
Case Complete	4-T026389FH	ТВ	6.8	6.8%	3.8%	->	4.0%	-2
Case Complete	4-S123909F	SC	3.4	3.4%	2.4%	->	2.0%	-
Case Complete	4-R014188FT	SD	2.7	2.7%	1.2%	→	1.0%	-:
Case Complete	4-R013211Z	, TC	4.8	4.8%	3.3%	->-	3.0%	-
Case Complete	4-T027067FH	TB	5.9	3.5%	2.9%	->	3.0%	-(
Case Complete	4-T027121FH	TB	5.8	5.8%	2.8%	->	3.0%	-7
Case Complete	4-R014200Z	sc	2.4	2.4%	0.9%	→	1.0%	-5
Case Complete	4-R013084GT	SD	3.5	3.5%	2.0%	→	2.0%	-1
Case Complete	4-T026958FH	ТВ	5.8	5.8%	2.8%	→	3.0%	-2
Case Complete	4-T026958F	TB	5.8	5.8%	2.8%	→	3.0%	-3
Case Complete	4-R014269FT	SD	2.5	2.5%	1.0%	÷	1.0%	
Case Complete	4-R010107Z	SC	2.4	2.4%	0.9%	->	1.0%	-:
Case Complete	4-R011685Z	SC	3.4	3.4%	2.4%	→	2.4%	-:
Case Complete	4-R011677Z	SC	3.4	3.4%	2.4%	, →	2.4%	-
Case Complete	4-R013220Z	TC	4.8	4.8%	3.3%	->	3.0%	
Case Complete	4-S123861Z	SC	3.4	3.4%	2.4%	->	2.4%	-
Case Complete	4-5123836Z	SC	3.4	3.4%	2.4%	→	2.4%	-
Case Complete	4-S126045F	SC	3.4	3.4%	2.4%	→	2.4%	
Case Complete	4-R014277Z	SC	2.4	2.4%	0.9%	->	1.0%	-
Case Complete	4-R014285Z	SC	2.4	2.4%	0.9%	→	1.0%	-
Case Complete	4-R014226FT	SD	2.5	2.5%	1.0%	>	1.0%	-
Case Complete	4-R007301F	SC	2.4	2.4%	0.9%	>	1.0%	-
Case Complete	4-S122767Z	SC	2.4	2.4%	0.9%	->	1.0%	-
Case Complete	4-S122775Z	SC	2.4	2.4%	0.9%	→	1.0%	
Case Complete	4-R013432F	SC	2.5	2.5%	1.0%	→	1.0%	2
Case Complete	4-S126070F	SC	3.4	3.4%		→ →		
		101000			2.4%	25	2.0%	-
Case Complete	4-S126070Z	SC	3.4	3.4%	2.4%	→	2.0%	-
Case Complete	4-T027181FH	TB	5.8	5.8%	2.8%	→	3.0%	-
Case Complete	4-T027181ZH	TB	5.8	5.8%	2.8%	>	3.0%	-:
Case Complete	4-T027202FH	SB	5.4	5.4%	2.4%	->	2.0%	-
Case Complete	4-T027211FH	SB	5.4	3.0%	2.4%	→	2.0%	-
Case Complete	4-T027229FH	SB	5.4	3.0%	2.4%	→	2.0%	-
Case Complete	4-T027172FH	ТВ	5.8	5.8%	2.8%	→	3.0%	-
Case Complete	4-T027199FH	ТВ	6.8	6.8%	3.8%	→	3.8%	_
Case Complete	4-T027199ZH	TB	6.8	6.8%	3.8%	→	3.8%	-
Case Complete	4-T027237FH	ТВ	5.8	5.8%	2.8%	->	2.8%	-
Case Complete	4-T027245FH	ТВ	5.8	5.8%	2.8%	->	3.0%	-
		SC	2.5			88		-
Case Complete	4-R014293Z 4-R014315FT	SC	3.4	2.5%	1.0%	→ →	1.0%	-

Case Complete	4-R014323FT	sc	24	2.44				
Case Complete	4-S126177F	sc	3.4	3.4%	2.4%	->	2.0%	-1.49
Case Complete	4-S122813Z	sc	2.4	3.4%	2.4%	->	2.0%	-1.49
Case Complete	4-S126177Z	SC	3.4	2.4%	0.9%	→	1.0%	-1.49
Case Complete	4-R014331F	SB	1803	3.4%	2.4%	>	2.0%	-1.4%
Case Complete	4-R014340F	SC	5.4	5.4%	2.9%	>	3.0%	-2.4%
Case Complete	4-R014358F	sc	3.4	3.4%	2.4%	->	2.0%	-1.4%
Case Complete	4-R014366F	sc	3.4	3.4%	2.4%	->	2.0%	-1.4%
Case Complete	4-R014374F	SC	3.4	3.4%	2.4%	->	2.0%	-1.4%
Case Complete	4-R014374F	SC		3.4%	2.4%	>	2.0%	-1.4%
Case Complete	4-T027130FH	TB	3.4	3.4%	2.4%	->	2.0%	-1.4%
	4-T027253FH	ТВ	5.8	5.8%	2.8%	->	3.0%	-2.8%
Case Complete	4-T027253FH	TB	5.8	5.8%	2.8%	→	2.8%	-3.0%
Case Complete	4-R014421Z	SC	5.8	5.8%	2.8%	→	3.0%	-2.8%
	4-R014421Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
	4-R014391F	TC	2.4	2.4%	0.9%	->	1.0%	-1.4%
	4-R014331F		4	4.0%	2.5%	->	3.0%	-1.0%
Control of the second s		SC	3.4	3.4%	2.4%	->	2.0%	-1.4%
	4-R014463F	SC	3.4	3.4%	2.4%	>	2.0%	-1.4%
	4-R014471F	SC	3.4	3.4%	2.4%	->	2.0%	-1.4%
	4-T027300FH	ТВ	5.8	5.8%	2.8%	→	3.0%	-2.8%
	4-T027296FH	ТВ	5.8	5.8%	2.8%	→	3.0%	-2.8%
	4-R014404F	TC	4.8	4.8%	3.3%	>	2.8%	-2.0%
	4-R014412F	TC	4.8	4.8%	3.3%	->	3.0%	
200 min 1988 min 1997	4-T027288FH	ТВ	5.9	5.9%	2.9%	÷	3.0%	-1.8%
The County Count	4-T027318FH	ТВ	6.8	6.8%	3.8%	→	4.0%	-2.9%
	4-T027318F	ТВ	6.8	6.8%	3.8%	→ →	1	-2.8%
	4-T027270FH	ТВ	5.8	5.8%	2.8%	→ →	4.0%	-2.8%
Case Complete	4-R013955Z	SC	2.4	2.4%	0.9%	→ →	3.0%	-2.8%
Case Complete	4-R013912Z	SC	4.4	4.4%	2.9%	1	1.0%	-1.4%
Case Complete	4-R013904Z	SC	4.4	4.4%	2.9%	→	3.0%	-1.4%
Case Complete	4-R013947Z	SC	2.4	2.4%	0.9%	→	3.0%	-1.4%
Case Complete	4-R013921Z	sc	2.4	2.4%	0.9%	->	1.0%	-1.4%
	4-S126177F	sc	3.4	3.4%		->	1.0%	-1.4%
1000	4-S089824V	SC	2.5		2.4%	->	2.0%	-1.4%
	4-T027326FH	SB	5.6	2.5%	1.0%	->	1.0%	-1.5%
	4-R014706Z	SC	2.4	5.6%	2.6%	→	3.0%	-2.6%
188.41	4-R014625Z	SC	2000	2.4%	0.9%	→	1.0%	-1.4%
	4-T027377FH	SB	2.4	2.4%	0.9%	->	1.0%	-1.4%
Salar Control of the	4-R014633Z	SC	5.4	5.4%	2.4%	→	2.0%	-3.4%
	4-R014641Z	SC	2.4	2.4%	0.9%	->	1.0%	-1.4%
8.55	4-R014668Z	0.000	2.4	2.4%	0.9%	->	1.0%	-1.4%
Salar and the sa		SC	2.4	2.4%	0.9%	->	1.0%	-1.4%
	4-R014650F	SC	2.5	2.5%	1.0%	→	1.0%	-1.5%
A STATE OF THE PARTY OF THE PAR	4-R014617Z	TC	3.8	3.8%	2.3%	→	2.0%	-1.8%
	1-R013700FT	SB	6.4	6.4%	3,4%	→	3.0%	-3.4%
	1-R013718FT	SB	6.4	6.4%	3.4%	->	3.0%	-3.4%
	I-R014714Z	SC	2.5	2.5%	1.0%	→	1.0%	-1.5%
	I-R014331Y	SB	5.4	5.4%	2.9%	→	3.0%	-2.4%
	I-R014765Z	SC	4.4	4.4%	2.9%	->	3.0%	-1.4%
	I-R013971Z	SC	2.5	2.5%	1.0%	>	1.0%	
	I-R014811Z	SC	2.5	2.5%	1.0%	→	1.0%	-1.5%
	I-R014731FT	TB	7	7.0%	4.0%	→	4.0%	-1.5%
	I-R014749FT	TB	7	7.0%	4.0%	->		-3.0%
	I-R005952FT	SD	2.4	2.4%	0.9%	÷	4.0%	-3.0%
	-R014480FT	SD	3.5	3.5%	2.0%	→ →	1.0%	-1.4%
Case Complete 4	-R014498FT	SD	3.5	3.5%	2.0%		2.0%	-1.5%
Case Complete 4	-R014501FT	SD	3.5	3.5%	2.0%	*	2.0%	-1.5%
_	-R014820F	SD	2.5	2.5%	1000000	7	2.0%	-1.5%
the state of the s	-R014820FT	SD	2.5	2.5%	1.0%	->	1.0%	-1.5%
	-S127858FC	SC	2.5	000000000000000000000000000000000000000	1.0%	→	1.0%	-1.5%
The second secon	-T027491FH	SB	6.5	2.5%	1.0%	→	1.0%	-1.5%
	-R014854FC	sc	2.5	6.5%	3.5%	>	4.0%	-2.5%
	-R014510FT	SD		2.5%	1.0%	>	1.0%	-1.5%
	-R014310F1	SC	2.7	2.7%	1.2%	>	1.0%	-1.7%
	-T027580FH	TB	3.4	3.4%	1.9%	→	2.0%	-1.4%
		V(1000)	5.8	5.8%	2.8%	->	3.0%	-2.8%
	-T027598FH	TB	5.8	5.8%	2.8%	>	3.0%	-2.8%
	-R014897F	SB	5.4	5.4%	2.4%	→	2.0%	-3.4%
	-R014901F	SB	5.4	5.4%	2.4%	→	2.0%	-3.4%
	-R015095F	SC	3.4	3.4%	2.4%	->	2.0%	-3.4%
	-R014960F	SC	3.4	3.4%	2.4%	->	2.0%	
	-R014927F	SC	3.4	3.4%	2.4%	->	2.0%	-1.4%
	-R014935F	SC	3.4	3.4%	2.4%	->	· ·	-1.4%
	4-R012207Z	SC	-	0.3%		÷	2.0%	-1.4%
Case Complete 4-	-R014889Z	sc		0.3%			1.5%	1.2%
	4-S119723Z	sc	2	0.3%		>	1.5%	1.2%
	-S113687Z	sc		0.3%	-	→ →	1.0%	0.7%
							1.0%	0.7%

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Reduce Spare TNS

Case code 4-5113687* 4-5113989* 4-5113695*

4-R013084*
4-R011235*
4-R011227*
4-R012665*

4-R012665*

F_SPA 3.5
 F MAT GP
 F MAT NO
 F MAT DESC

 541-30
 541-03713-30
 Body Cutting Blank
 543-02069-30 Body Cutting Blank 543-02395-30 Body Cutting Blank 541-30 541-30 543-02395-20 Body Pressing Blank 91GT-2010 541-20 89GT-2021 4-R01335* 4-R011237* 4-R011227* 4-R012665* 4-R012673* 4-R012665* ተ 5.4 543-02395-30 Body Cutting Blank 541-30 543-02395-20 Body Pressing Blank 91GT-2010 541-20 89GT-2021