


# REQUIREMENT AND INFORMATION DOCUMENT

**Objective :** - The preliminary data. BOM master operator to change and save The changes causes  
- This document will be issued by concerned section.

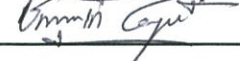
No. : DE-REQ-XXXX  
Issue Date : 9-Nov-21

**SUBJECT :** Change Spare

INFORMATION BY :

THARORI. 

APPROVED :



**DOCUMENT or** ☐ Drawing ☒ BOM Master ☐ PO ☐ Method (WI)  
**DATA OF CHANGE** ☐ PDM ☒ SAP ☐ Production Plan ☐ Other

**PARTS CODE :**

- Reduce Spare Case production and small parts under code (4-)  
- Reduce Spare Main Part TNS

**WATCH CODE :**

**CLASSIFICATION FOR CHANGING :**

☐ Change Order ☐ Save Cost ☐ Change Process ☐ Standardization ☐ Common  
☐ Mistake Order ☐ Change Specification ☐ Reduct for Stock ☐ Quality Upgrade ☐ Mistake Write  
☐ For Defective ☐ For Improved ☐ Market Request ☒ Other Change Spare

**START REQUIRE PRODUCTION MONTH :** 03K12022

## DESCRIPTION

**<Reason Explain>** ※ Complete : yield is good  
※ TNS : Because all list model the system return spare to standart ,So will try to reduce again.

## Inform Reduce Spare

COM

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Mat/Rank	Model
SB	6
SC	29
TB	5
TC	7

No.	Case code	Matl+Rank	COATING	Order q'ty	Spare system%	Change to	New Spare	YIELD%
1	4-S075271F	TB	TH PVD	1250	5.0%	→	3.0%	98%
2	4-T026613FH	TB	TH PVD	2055	5.0%	→	3.0%	99%
3	4-R014153F	TC-New-Jan	TH PVD	2205	5.0%	→	2.0%	98%
4	4-R010051F	TB	TH PVD	270	4.8%	→	3.0%	100%
5	4-R014731FT	TB	TH PVD	1005	4.0%	→	3.0%	99%
6	4-R014749FT	TB	JP PVD	900	4.0%	→	3.0%	100%
7	4-R013700FT	SB	NO PVD	700	3.0%	→	1.5%	100%
8	4-R013718FT	SB	NO PVD	700	3.0%	→	1.5%	100%
9	4-R013220Z	TC	TH PVD	50	3.0%	→	2.0%	100%
10	4-R014331Y	SB	NO PVD	765	3.0%	→	1.5%	100%

TNS

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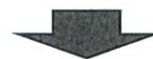
Part Code	Model
543-30	17
546-30	1
544-30	1
536-30	6
389-30	4

No	typ	Part code -30	Part code -20	Spare system%	Change to	New Spare
1	543-30	543-02483-30	543-02455-20	4.40%	→	4%
2	543-30	543-00174-30	543-00174-20	4.80%	→	4%
3	543-30	543-02500-30	543-00144-20	5.90%	→	4%
4	544-30	544-00073-30	544-00073-20	11.10%	→	4%
5	543-30	543-00822-30	543-00822-20	7.00%	→	4%
6	543-30	543-02445-30	543-02445-20	5.20%	→	4%
7	543-30	543-02362-30	543-02362-20	4.10%	→	4%
8	543-30	543-00769-30	543-00019-20	5.80%	→	4%
9	543-30	543-02604-30	543-02455-20	5.90%	→	4%
10	543-30	543-00175-30	543-00175-20	5.20%	→	4%

**Remark :** - Please report the cause and the result was later changed. For complete details  
- Change maker of parts must have price before and after change

## Request Reduce spare TNS

※ reduce spare% TNS as below



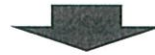
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No	typ	Part code -30	Part code -20	Spare system%	Change to	New Spare
1	543-30	543-02483-30	543-02455-20	4.40%	→	4%
2	543-30	543-00174-30	543-00174-20	4.80%	→	4%
3	543-30	543-02500-30	543-00144-20	5.90%	→	4%
4	544-30	544-00073-30	544-00073-20	11.10%	→	4%
5	543-30	543-00822-30	543-00822-20	7.00%	→	4%
6	543-30	543-02445-30	543-02445-20	5.20%	→	4%
7	543-30	543-02362-30	543-02362-20	4.10%	→	4%
8	543-30	543-00769-30	543-00019-20	5.80%	→	4%
9	543-30	543-02604-30	543-02455-20	5.90%	→	4%
10	543-30	543-00175-30	543-00175-20	5.20%	→	4%
11	543-30	543-00750-30	543-00750-20	7.20%	→	4%
12	543-30	543-00023-30	543-00023-20	6.60%	→	4%
13	543-30	543-00413-30	543-00413-20	4.80%	→	4%
14	543-30	543-00759-30	543-00759-20	5.50%	→	4%
15	543-30	543-00837-30	543-00837-20	5.50%	→	4%
16	543-30	543-02582-30	543-00818-20	5.90%	→	4%
17	543-30	543-02675-30	543-02675-20	4.50%	→	4%
18	543-30	543-02681-30	543-02681-20	5.90%	→	4%
19	536-30	536-00003-30	536-00003-20	9.70%	→	4%
20	536-30	536-00117-30	536-00117-20	10.10%	→	4%
21	389-30	389-00717-30	389-00717-20	10.10%	→	4%
22	536-30	536-00118-30	536-00118-20	10.10%	→	4%
23	389-30	389-00703-30	389-00703-20	10.10%	→	4%
24	536-30	536-00129-30	536-00129-20	8.30%	→	4%
25	536-30	536-00145-30	536-00145-20	9.70%	→	4%
26	389-30	389-00719-30	389-00719-20	8.30%	→	4%
27	389-30	389-00479-30	389-00479-20	10.10%	→	4%
28	536-30	536-00029-30	536-00029-20	10.10%	→	4%
29	546-30	546-00377-30	546-00330-20	5.90%	→	4%



# Request Reduce spare Complete

※ reduce spare% COM as below



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No.	Case code	Matl+Rank	COATING	Order q'ty	Spare system%	Change to	New Spare	YIELD%
1	4-S075271F	TB	TH PVD	1250	5.0%	→	3.0%	98%
2	4-T026613FH	TB	TH PVD	2055	5.0%	→	3.0%	99%
3	4-R014153F	TC-New-Jan	TH PVD	2205	5.0%	→	2.0%	98%
4	4-R010051F	TB	TH PVD	270	4.8%	→	3.0%	100%
5	4-R014731FT	TB	TH PVD	1005	4.0%	→	3.0%	99%
6	4-R014749FT	TB	JP PVD	900	4.0%	→	3.0%	100%
7	4-R013700FT	SB	NO PVD	700	3.0%	→	1.5%	100%
8	4-R013718FT	SB	NO PVD	700	3.0%	→	1.5%	100%
9	4-R013220Z	TC	TH PVD	50	3.0%	→	2.0%	100%
10	4-R014331Y	SB	NO PVD	765	3.0%	→	1.5%	100%
11	4-R014331F	SB	NO PVD	1430	3.0%	→	1.5%	100%
12	4-R014412F	TC	JP PVD	997	3.0%	→	2.0%	100%
13	4-R014391F	TC	TH PVD	6572	3.0%	→	2.0%	99%
14	4-R014765Z	SC	TH PVD	2800	3.0%	→	1.5%	100%
15	4-S057892F	SC	NO PVD	1820	3.0%	→	1.0%	100%
16	4-R014404F	TC	JP PVD	998	2.8%	→	2.0%	100%
17	4-R014455F	TC-New-Jun	TH PVD	4490	2.8%	→	2.0%	100%
18	4-R014781Z	TC	TH PVD	2466	2.8%	→	2.0%	99%
19	4-R014838F	SC	TH PVD	500	2.5%	→	1.5%	100%
20	4-R014676Z	SC	NO PVD	1117	2.5%	→	1.0%	100%
21	4-R015133Z	SC	NO PVD	550	2.5%	→	1.0%	100%
22	4-R011880FC	SC	NO PVD	200	2.5%	→	1.0%	100%
23	4-R014773F	SC	TH PVD	1396	2.5%	→	1.5%	100%
24	4-R014862Z	SC	TH PVD	625	2.5%	→	1.5%	100%
25	4-R014846Z	SC	TH PVD	650	2.5%	→	1.5%	99%
26	4-R011677Z	SC	NO PVD	50	2.4%	→	1.0%	100%
27	4-R011685Z	SC	NO PVD	50	2.4%	→	1.0%	100%
28	4-R014561F	SC	TH PVD	291	2.4%	→	1.5%	100%
29	4-R014536F	SC	NO PVD	410	2.4%	→	1.0%	100%
30	4-R014552F	SC	TH PVD	875	2.4%	→	1.5%	100%
31	4-R014218Z	SC	NO PVD	272	2.4%	→	1.0%	100%
32	4-R014048FC	SC	NO PVD	550	2.4%	→	1.0%	100%
33	4-R014196Z	SC	TH PVD	1610	2.4%	→	1.5%	100%
34	4-R014803Z	SC	NO PVD	2700	2.4%	→	1.0%	100%
35	4-R014757Z	SC	NO PVD	500	2.4%	→	1.0%	98%
36	4-R015141Z	SC	NO PVD	500	2.4%	→	1.0%	100%
37	4-R014609Z	SC	NO PVD	3000	2.4%	→	1.0%	100%
38	4-T027229FH	SB	NO PVD	370	2.0%	→	1.5%	100%
39	4-S123909F	SC	NO PVD	245	2.0%	→	1.0%	100%
40	4-R014463F	SC-New-Jun	NO PVD	1410	2.0%	→	1.0%	100%
41	4-R014315FT	SC	NO PVD	510	2.0%	→	1.0%	100%
42	4-R014871Z	SC	NO PVD	975	2.0%	→	1.0%	100%
43	4-R014960F	SC	NO PVD	580	2.0%	→	1.0%	100%
44	4-R014927F	SC	NO PVD	860	2.0%	→	1.0%	100%
45	4-R013718F	SB	NO PVD	300	2.0%	→	1.5%	100%
46	4-R014323FT	SC	NO PVD	510	2.0%	→	1.0%	100%
47	4-R014935F	SC	NO PVD	480	2.0%	→	1.0%	100%