

REQUIREMENT AND INFORMATION DOCUMENT

Objective : - The preliminary data. BOM master operator to change and save The changes causes
- This document will be issued by concerned section.

No. : DE-REQ-XXXX
Issue Date : 8-Sep-21

SUBJECT :	Inform Reduce Spare Complete and TNS	INFORMATION BY : THANODI	APPROVED : <i>[Signature]</i> 8-Sep-21
DOCUMENT or	<input type="checkbox"/> Drawing <input checked="" type="checkbox"/> BOM Master <input type="checkbox"/> PO	<input checked="" type="checkbox"/> Method (WI)	
DATA OF CHANGE	<input type="checkbox"/> PDM <input checked="" type="checkbox"/> SAP	<input type="checkbox"/> Production Plan <input type="checkbox"/> Other	

PARTS CODE :	WATCH CODE :
- Spare Case production and small parts under code (4-)	
- Reduce Spare Main Part TNS (-30)	

CLASSIFICATION FOR CHANGING :	START REQUIRE PRODUCTION MONTH : 01K12022
<input type="checkbox"/> Change Order <input type="checkbox"/> Save Cost <input type="checkbox"/> Change Process <input type="checkbox"/> Standardization <input type="checkbox"/> Common <input type="checkbox"/> Mistake Order <input type="checkbox"/> Change Specification <input type="checkbox"/> Reduct for Stock <input type="checkbox"/> Quality Upgrade <input type="checkbox"/> Mistake Write <input type="checkbox"/> For Defective <input type="checkbox"/> For Improved <input type="checkbox"/> Market Request <input checked="" type="checkbox"/> Other <u>Change Spare</u>	

DESCRIPTION
<p><Reason Explain></p> <p>- Reduce spare TNS because summary data OVP found some product have OVP and analysis found data input to OVP every month</p> <p>- Reduce spare case complete because yield is good</p>

Inform Reduce Spare

Part Code	Model	Remark
4-	132	Reduce
4-	7	Add
541-30	2	Reduce
543-30	1	Reduce

Example

Reduce Spare Case Complete									
139									
Description	Case code	M/R	Spare Old ~ 2018	Currently 2021	Calculator spare again by new 15digit	Change to	New Spare (Ref.Yield defective COM)	dif	
Case Complete	4-S081823F	TC	4.8	5.0%	4.3%	→	4.0%	-1.0%	
Case Complete	4-S113474FC	TC	2.7	5.0%	3.3%	→	3.0%	-2.0%	
Case Complete	4-S113482FC	TC	3.8	5.0%	3.3%	→	3.0%	-2.0%	
Case Complete	4-R013548FT	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%	
Case Complete	4-R013556FT	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%	
Case Complete	4-R013408FT	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%	
Case Complete	4-R013394FT	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%	
Case Complete	4-R013629F	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%	
Case Complete	4-R013637FT	TB	5.8	3.5%	2.8%	→	3.0%	-0.5%	
Case Complete	4-T026532FH	TB	6.8	3.5%	3.8%	→	4.0%	0.5%	
Case Complete	4-T026648FH	TB	6.8	3.5%	3.8%	→	4.0%	0.5%	
Case Complete	4-T026656FH	TB	6.8	3.5%	3.8%	→	4.0%	0.5%	

Reduce Spare TNS																		
Case code	Tral code	F. MAT. GP	F. MAT. NO	F. MAT. DESC	F. MAT. GP	F. MAT. NO	F. MAT. DESC	F. SPA	Change to	Case code	Tral code	F. MAT. GP	F. MAT. NO	F. MAT. DESC	F. MAT. GP	F. MAT. NO	F. MAT. DESC	F. SPA
4-S113687* 4-S113989* 4-S113695*	86GB-2006	541-20	541-03713-20	Body Pressing Blank	541-30	541-03713-30	Body Cutting Blank	2.2	→	4-S113687* 4-S113989* 4-S113695*	86GB-2006	541-20	541-03713-20	Body Pressing Blank	541-30	541-03713-30	Body Cutting Blank	3.5
4-R012959* 4-T022758* 4-T027172* 4-T027601*	84GT-J056	541-20	541-03327-20	Body Pressing Blank	541-30	543-02069-30	Body Cutting Blank	4.5	→	4-R012959* 4-T022758* 4-T027172* 4-T027601*	84GT-J056	541-20	541-03327-20	Body Pressing Blank	541-30	543-02069-30	Body Cutting Blank	4
4-R013084* 4-R011235* 4-R011227* 4-R012665* 4-R012673* 4-R012665*	91GT-2010 89GT-2021	541-20	543-02395-20	Body Pressing Blank	541-30	543-02395-30	Body Cutting Blank	5.4	→	4-R013084* 4-R011235* 4-R011227* 4-R012665* 4-R012673* 4-R012665*	91GT-2010 89GT-2021	541-20	543-02395-20	Body Pressing Blank	541-30	543-02395-30	Body Cutting Blank	4

Remark : - Please report the cause and the result was later changed. For complete details
- Change maker of parts must have price before and after change

Reduce Spare Case Complete

X.X
X.XReduce Spare
Add Spare

139

Description	Case code	M/R	Spare Old ~2018	Currently 2021	Calculator spare again by new 15digit	Change to	New Spare (Ref.Yiled defective COM)	dif
Case Complete	4-S073430Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-S116082F	SC	3.4	5.0%	2.9%	→	3.0%	-2.0%
Case Complete	4-S116660F	SC	3.4	5.0%	2.9%	→	3.0%	-2.0%
Case Complete	4-S109701Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-S049563Z	SC	2.5	2.5%	1.0%	→	1.0%	-1.5%
Case Complete	4-S116660Z	SC	3.4	5.0%	2.9%	→	3.0%	-2.0%
Case Complete	4-R013548F	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%
Case Complete	4-R013556F	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%
Case Complete	4-R013394F	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%
Case Complete	4-S116082Z	SC	3.4	5.0%	2.9%	→	3.0%	-2.0%
Case Complete	4-R013408F	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%
Case Complete	4-S115060Z	TC	3.8	5.0%	3.3%	→	3.0%	-2.0%
Case Complete	4-S081823F	TC	4.8	5.0%	4.3%	→	4.0%	-1.0%
Case Complete	4-S113474FC	TC	2.7	5.0%	3.3%	→	3.0%	-2.0%
Case Complete	4-S113482FC	TC	3.8	5.0%	3.3%	→	3.0%	-2.0%
Case Complete	4-R013548FT	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%
Case Complete	4-R013556FT	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%
Case Complete	4-R013408FT	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%
Case Complete	4-R013394FT	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%
Case Complete	4-R013629F	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%
Case Complete	4-R013637FT	TB	5.8	3.5%	2.8%	→	3.0%	-0.5%
Case Complete	4-T026532FH	TB	6.8	3.5%	3.8%	→	4.0%	0.5%
Case Complete	4-T026648FH	TB	6.8	3.5%	3.8%	→	4.0%	0.5%
Case Complete	4-T026656FH	TB	6.8	3.5%	3.8%	→	4.0%	0.5%
Case Complete	4-T026664FH	TB	6.8	3.5%	3.8%	→	3.0%	-0.5%
Case Complete	4-T026389FH	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%
Case Complete	4-S123909F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-R014188FT	SD	2.7	2.7%	1.2%	→	1.0%	-1.7%
Case Complete	4-R013211Z	TC	4.8	4.8%	3.3%	→	3.0%	-1.8%
Case Complete	4-T027067FH	TB	5.9	3.5%	2.9%	→	3.0%	-0.5%
Case Complete	4-T027121FH	TB	5.8	5.8%	2.8%	→	3.0%	-2.8%
Case Complete	4-R014200Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-R013084GT	SD	3.5	3.5%	2.0%	→	2.0%	-1.5%
Case Complete	4-T026958FH	TB	5.8	5.8%	2.8%	→	3.0%	-2.8%
Case Complete	4-T026958F	TB	5.8	5.8%	2.8%	→	3.0%	-2.8%
Case Complete	4-R014269FT	SD	2.5	2.5%	1.0%	→	1.0%	-1.5%
Case Complete	4-R010107Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-R011685Z	SC	3.4	3.4%	2.4%	→	2.4%	-1.0%
Case Complete	4-R011677Z	SC	3.4	3.4%	2.4%	→	2.4%	-1.0%
Case Complete	4-R013220Z	TC	4.8	4.8%	3.3%	→	3.0%	-1.8%
Case Complete	4-S123861Z	SC	3.4	3.4%	2.4%	→	2.4%	-1.0%
Case Complete	4-S123836Z	SC	3.4	3.4%	2.4%	→	2.4%	-1.0%
Case Complete	4-S126045F	SC	3.4	3.4%	2.4%	→	2.4%	-1.0%
Case Complete	4-R014277Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-R014285Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-R014226FT	SD	2.5	2.5%	1.0%	→	1.0%	-1.5%
Case Complete	4-R007301F	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-S122767Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-S122775Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-R013432F	SC	2.5	2.5%	1.0%	→	1.0%	-1.5%
Case Complete	4-S126070F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-S126070Z	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-T027181FH	TB	5.8	5.8%	2.8%	→	3.0%	-2.8%
Case Complete	4-T027181ZH	TB	5.8	5.8%	2.8%	→	3.0%	-2.8%
Case Complete	4-T027202FH	SB	5.4	5.4%	2.4%	→	2.0%	-3.4%
Case Complete	4-T027211FH	SB	5.4	3.0%	2.4%	→	2.0%	-1.0%
Case Complete	4-T027229FH	SB	5.4	3.0%	2.4%	→	2.0%	-1.0%
Case Complete	4-T027172FH	TB	5.8	5.8%	2.8%	→	3.0%	-2.8%
Case Complete	4-T027199FH	TB	6.8	6.8%	3.8%	→	3.8%	-3.0%
Case Complete	4-T027199ZH	TB	6.8	6.8%	3.8%	→	3.8%	-3.0%
Case Complete	4-T027237FH	TB	5.8	5.8%	2.8%	→	2.8%	-3.0%
Case Complete	4-T027245FH	TB	5.8	5.8%	2.8%	→	3.0%	-2.8%
Case Complete	4-R014293Z	SC	2.5	2.5%	1.0%	→	1.0%	-1.5%
Case Complete	4-R014315FT	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%

Case Complete	4-R014323FT	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-S126177F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-S122813Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-S126177Z	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-R014331F	SB	5.4	5.4%	2.9%	→	3.0%	-2.4%
Case Complete	4-R014340F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-R014358F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-R014366F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-R014374F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-R014382F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-T027130FH	TB	5.8	5.8%	2.8%	→	3.0%	-2.8%
Case Complete	4-T027253FH	TB	5.8	5.8%	2.8%	→	2.8%	-3.0%
Case Complete	4-T027261FH	TB	5.8	5.8%	2.8%	→	3.0%	-2.8%
Case Complete	4-R014421Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-R014447Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-R014391F	TC	4	4.0%	2.5%	→	3.0%	-1.0%
Case Complete	4-R014439F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-R014463F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-R014471F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-T027300FH	TB	5.8	5.8%	2.8%	→	3.0%	-2.8%
Case Complete	4-T027296FH	TB	5.8	5.8%	2.8%	→	3.0%	-2.8%
Case Complete	4-R014404F	TC	4.8	4.8%	3.3%	→	2.8%	-2.0%
Case Complete	4-R014412F	TC	4.8	4.8%	3.3%	→	3.0%	-1.8%
Case Complete	4-T027288FH	TB	5.9	5.9%	2.9%	→	3.0%	-2.9%
Case Complete	4-T027318FH	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%
Case Complete	4-T027318F	TB	6.8	6.8%	3.8%	→	4.0%	-2.8%
Case Complete	4-T027270FH	TB	5.8	5.8%	2.8%	→	3.0%	-2.8%
Case Complete	4-R013955Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-R013912Z	SC	4.4	4.4%	2.9%	→	3.0%	-1.4%
Case Complete	4-R013904Z	SC	4.4	4.4%	2.9%	→	3.0%	-1.4%
Case Complete	4-R013947Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-R013921Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-S126177F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-S089824V	SC	2.5	2.5%	1.0%	→	1.0%	-1.5%
Case Complete	4-T027326FH	SB	5.6	5.6%	2.6%	→	3.0%	-2.6%
Case Complete	4-R014706Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-R014625Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-T027377FH	SB	5.4	5.4%	2.4%	→	2.0%	-3.4%
Case Complete	4-R014633Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-R014641Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-R014668Z	SC	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-R014650F	SC	2.5	2.5%	1.0%	→	1.0%	-1.5%
Case Complete	4-R014617Z	TC	3.8	3.8%	2.3%	→	2.0%	-1.8%
Case Complete	4-R013700FT	SB	6.4	6.4%	3.4%	→	3.0%	-3.4%
Case Complete	4-R013718FT	SB	6.4	6.4%	3.4%	→	3.0%	-3.4%
Case Complete	4-R014714Z	SC	2.5	2.5%	1.0%	→	1.0%	-1.5%
Case Complete	4-R014331Y	SB	5.4	5.4%	2.9%	→	3.0%	-2.4%
Case Complete	4-R014765Z	SC	4.4	4.4%	2.9%	→	3.0%	-1.4%
Case Complete	4-R013971Z	SC	2.5	2.5%	1.0%	→	1.0%	-1.5%
Case Complete	4-R014811Z	SC	2.5	2.5%	1.0%	→	1.0%	-1.5%
Case Complete	4-R014731FT	TB	7	7.0%	4.0%	→	4.0%	-3.0%
Case Complete	4-R014749FT	TB	7	7.0%	4.0%	→	4.0%	-3.0%
Case Complete	4-R005952FT	SD	2.4	2.4%	0.9%	→	1.0%	-1.4%
Case Complete	4-R014480FT	SD	3.5	3.5%	2.0%	→	2.0%	-1.5%
Case Complete	4-R014498FT	SD	3.5	3.5%	2.0%	→	2.0%	-1.5%
Case Complete	4-R014501FT	SD	3.5	3.5%	2.0%	→	2.0%	-1.5%
Case Complete	4-R014820F	SD	2.5	2.5%	1.0%	→	1.0%	-1.5%
Case Complete	4-R014820FT	SD	2.5	2.5%	1.0%	→	1.0%	-1.5%
Case Complete	4-S127858FC	SC	2.5	2.5%	1.0%	→	1.0%	-1.5%
Case Complete	4-T027491FH	SB	6.5	6.5%	3.5%	→	4.0%	-2.5%
Case Complete	4-R014854FC	SC	2.5	2.5%	1.0%	→	1.0%	-1.5%
Case Complete	4-R014510FT	SD	2.7	2.7%	1.2%	→	1.0%	-1.7%
Case Complete	4-R014871Z	SC	3.4	3.4%	1.9%	→	2.0%	-1.4%
Case Complete	4-T027580FH	TB	5.8	5.8%	2.8%	→	3.0%	-2.8%
Case Complete	4-T027598FH	TB	5.8	5.8%	2.8%	→	3.0%	-2.8%
Case Complete	4-R014897F	SB	5.4	5.4%	2.4%	→	2.0%	-3.4%
Case Complete	4-R014901F	SB	5.4	5.4%	2.4%	→	2.0%	-3.4%
Case Complete	4-R015095F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-R014960F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-R014927F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	4-R014935F	SC	3.4	3.4%	2.4%	→	2.0%	-1.4%
Case Complete	C4-R012207Z	SC	-	0.3%	-	→	1.5%	1.2%
Case Complete	4-R014889Z	SC	-	0.3%	-	→	1.5%	1.2%
Case Complete	C4-S119723Z	SC	-	0.3%	-	→	1.0%	0.7%
Case Complete	4-S113687Z	SC	-	0.3%	-	→	1.0%	0.7%

Reduce Spare TNS

Case code	Tral code	F_MAT_GP	F_MAT_NO	F_MAT_DESC	F_MAT_GP	F_MAT_NO	F_MAT_DESC	F_SPA	Change to	Case code	Tral code	F_MAT_GP	F_MAT_NO	F_MAT_DESC	F_MAT_GP	F_MAT_NO	F_MAT_DESC	F_SPA
4-S113687*	86GB-Z006	541-20	541-03713-20	Body Pressing Blank	541-30	541-03713-30	Body Cutting Blank	2.2	→	4-S113687*	86GB-Z006	541-20	541-03713-20	Body Pressing Blank	541-30	541-03713-30	Body Cutting Blank	3.5
4-S113989*										4-S113989*								
4-S113695*										4-S113695*								
4-R012959*	84GT-1056	541-20	541-03327-20	Body Pressing Blank	541-30	543-02069-30	Body Cutting Blank	4.5	→	4-R012959*	84GT-1056	541-20	541-03327-20	Body Pressing Blank	541-30	543-02069-30	Body Cutting Blank	4
4-T022758*										4-T022758*								
4-T027172*										4-T027172*								
4-T027601*										4-T027601*								
4-R013084*	91GT-Z010	541-20	543-02395-20	Body Pressing Blank	541-30	543-02395-30	Body Cutting Blank	5.4	→	4-R013084*	91GT-Z010	541-20	543-02395-20	Body Pressing Blank	541-30	543-02395-30	Body Cutting Blank	4
4-R011235*	89GT-Z021									4-R011235*	89GT-Z021							
4-R011227*										4-R011227*								
4-R012665*										4-R012665*								
4-R012673*										4-R012673*								
4-R012665*										4-R012665*								