$$A_{01} = \begin{pmatrix} \cos(q_1) & 0 & \sin(q_1) & 33\cos(q_1) \\ \sin(q_1) & 0 & -\cos(q_1) & 33\sin(q_1) \\ 0 & 1 & 0 & 147 \\ 0 & 0 & 0 & 1 \end{pmatrix}$$

$$A_{12} = \begin{pmatrix} \cos(q_2) & -\sin(q_2) & 0 & 155\cos(q_2) \\ \sin(q_2) & \cos(q_2) & 0 & 155\sin(q_2) \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{pmatrix}$$

$$(2)$$

(1)

$$A_{23} = \begin{pmatrix} \cos(q_3) & -\sin(q_3) & 0 & 135\cos(q_3) \\ \sin(q_3) & \cos(q_3) & 0 & 135\sin(q_3) \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{pmatrix}$$

$$(3)$$

$$A_{34} = \begin{pmatrix} \cos(q_4) & 0 & \sin(q_4) & 0\\ \sin(q_4) & 0 & -\cos(q_4) & 0\\ 0 & 1 & 0 & 0\\ 0 & 0 & 0 & 1 \end{pmatrix}$$

$$(4)$$

$$A_{45} = \begin{pmatrix} \cos(q_5) & -\sin(q_5) & 0 & 0\\ \sin(q_5) & \cos(q_5) & 0 & 0\\ 0 & 0 & 1 & \frac{435}{2}\\ 0 & 0 & 0 & 1 \end{pmatrix}$$
 (5)

$$A_{01} = \begin{pmatrix} \cos(q_1) & -\sin(q_1) & 0 & 0\\ \sin(q_1) & \cos(q_1) & 0 & 0\\ 0 & 0 & 1 & 0\\ 0 & 0 & 0 & 1 \end{pmatrix}$$

$$(6)$$

$$A_{02} = \begin{pmatrix} \cos(q_1)\cos(q_2) & -\cos(q_1)\sin(q_2) & \sin(q_1) & 33\cos(q_1) \\ \cos(q_2)\sin(q_1) & -\sin(q_1)\sin(q_2) & -\cos(q_1) & 33\sin(q_1) \\ \sin(q_2) & \cos(q_2) & 0 & 147 \\ 0 & 0 & 0 & 1 \end{pmatrix}$$

$$(7)$$

$$A_{03} = \begin{pmatrix} \cos(q_2 + q_3)\cos(q_1) & -\sin(q_2 + q_3)\cos(q_1) & \sin(q_1) & \cos(q_1)(155\cos(q_2) + 33) \\ \cos(q_2 + q_3)\sin(q_1) & -\sin(q_2 + q_3)\sin(q_1) & -\cos(q_1) & \sin(q_1)(155\cos(q_2) + 33) \\ \sin(q_2 + q_3) & \cos(q_2 + q_3) & 0 & 155\sin(q_2) + 147 \\ 0 & 0 & 0 & 1 \end{pmatrix}$$

$$(8)$$

$$A_{04} = \begin{pmatrix} \cos(q_2 + q_3 + q_4)\cos(q_1) & -\sin(q_2 + q_3 + q_4)\cos(q_1) & \sin(q_1) & \cos(q_1) & (135\cos(q_2 + q_3) + 155\cos(q_2) + 33) \\ \cos(q_2 + q_3 + q_4)\sin(q_1) & -\sin(q_2 + q_3 + q_4)\sin(q_1) & -\cos(q_1) & \sin(q_1) & (135\cos(q_2 + q_3) + 155\cos(q_2) + 33) \\ \sin(q_2 + q_3 + q_4) & \cos(q_2 + q_3 + q_4) & 0 & 135\sin(q_2 + q_3) + 155\sin(q_2) + 147 \\ 0 & 0 & 0 & 1 \end{pmatrix}$$

$$(9)$$

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 $A_{05} = \begin{pmatrix} \sin{(q_1)}\sin{(q_5)} + \cos{(q_2 + q_3 + q_4)}\cos{(q_1)}\cos{(q_5)} & \cos{(q_5)}\sin{(q_1)} - \cos{(q_2 + q_3 + q_4)}\cos{(q_1)}\sin{(q_5)} & \sin{(q_2 + q_3 + q_4)}\cos{(q_1)} & \cos{(q_1)}\sin{(q_2 + q_3 + q_4)}\cos{(q_1)}\cos{(q_2 + q_3 + q_4)}\sin{(q_2 + q_3 + q_4)}\sin{(q_1)}\sin{(q_2 + q_3 + q_4)}\sin{(q_1)}\sin{(q_2 + q_3 + q_4)}\sin{(q_2 + q_3 + q_4)}\sin{(q_1)}\sin{(q_2 + q_3 + q_4)}\sin{(q_2 + q_3 + q_4)}\sin{(q_2$

(10)

$$w_1 = (0 \quad 0 \quad 1 \quad 0) \tag{11}$$

$$w_2 = (\sin(q_2) \cos(q_2) \ 0 \ 147) \tag{12}$$

$$w_3 = \left(\sin(q_2 + q_3) \quad \cos(q_2 + q_3) \quad 0 \quad 155\sin(q_2) + 147\right) \tag{13}$$

$$w_4 = (\sin(q_2 + q_3 + q_4) \cos(q_2 + q_3 + q_4) \quad 0 \quad 135\sin(q_2 + q_3) + 155\sin(q_2) + 147)$$

$$(14)$$

$$w_5 = (\sin(q_2 + q_3 + q_4)\cos(q_5) - \sin(q_2 + q_3 + q_4)\sin(q_5) - \cos(q_2 + q_3 + q_4) - 135\sin(q_2 + q_3) + 155\sin(q_2) + 147)$$

$$(15)$$

$$p_1 = g \, m_1 \, \text{rz}_1 \tag{16}$$

$$p_2 = g \, m_2 \, (\text{ry}_2 \, \cos(q_2) + \text{rx}_2 \, \sin(q_2) + 147) \tag{17}$$

$$p_3 = g m_3 (155 \sin(q_2) + \text{ry}_3 \cos(q_2 + q_3) + \text{rx}_3 \sin(q_2 + q_3) + 147)$$
(18)

$$p_4 = g m_4 (135 \sin(q_2 + q_3) + 155 \sin(q_2) + ry_4 \cos(q_2 + q_3 + q_4) + rx_4 \sin(q_2 + q_3 + q_4) + 147)$$
(19)

 $p_5 = g m_5 (135 \sin(q_2 + q_3) + 155 \sin(q_2) + 147) - g m_5 rz_5 \cos(q_2 + q_3 + q_4) + g m_5 rx_5 \sin(q_2 + q_3 + q_4) \cos(q_5) - g m_5 ry_5 \sin(q_2 + q_3 + q_4) \sin(q_5)$ (20)

 $P_1 = 147 g m_2 + g m_1 rz_1 + g m_3 (155 \sin(q_2) + 147) + g m_4 (135 \sin(q_2 + q_3) + 155 \sin(q_2) + 147) + g m_5 rz_5 \sin(q_2 + q_3) + g m_3 rx_3 \sin(q_2 + q_3) + g m_2 ry_2 \cos(q_2) + g m_2 rx_2 \sin(q_2) + g m_4 ry_4 \cos(q_2 + q_3 + q_4) - g m_5 rz_5 \cos(q_2 + q_3 + q_4) + g m_4 rx_4 \sin(q_2 + q_3 + q_4) + g m_5 rx_5 \sin(q_2 + q_3 + q_4) \cos(q_5) - g m_5 ry_5 \sin(q_2 + q_3 + q_4) \sin(q_5)$

 $P_2 = 147 g m_2 + g m_3 (155 \sin(q_2) + 147) + g m_4 (135 \sin(q_2 + q_3) + 155 \sin(q_2) + 147) + g m_5 (135 \sin(q_2 + q_3) + 155 \sin(q_2) + 147) + g m_3 \text{ ry}_3 \cos(q_2 + q_3) + g m_3 \text{ rx}_3 \sin(q_2 + q_3) + g m_2 \text{ ry}_2 \cos(q_2) + g m_2 \text{ rx}_2 \sin(q_2) + g m_4 \text{ ry}_4 \cos(q_2 + q_3 + q_4) - g m_5 \text{ rz}_5 \cos(q_2 + q_3 + q_4) + g m_4 \text{ rx}_4 \sin(q_2 + q_3 + q_4) + g m_5 \text{ rx}_5 \sin(q_2 + q_3 + q_4) \cos(q_5) - g m_5 \text{ ry}_5 \sin(q_2 + q_3 + q_4) \sin(q_5)$

 $P_{3} = g \, m_{3} \, (155 \sin{(q_{2})} + 147) + g \, m_{4} \, (135 \sin{(q_{2} + q_{3})} + 155 \sin{(q_{2})} + 147) + g \, m_{5} \, (135 \sin{(q_{2} + q_{3})} + 155 \sin{(q_{2})} + 147) + g \, m_{3} \, \text{ry}_{3} \, \cos{(q_{2} + q_{3})} + g \, m_{4} \, \text{ry}_{4} \, \cos{(q_{2} + q_{3} + q_{4})} - g \, m_{5} \, \text{rz}_{5} \, \cos{(q_{2} + q_{3} + q_{4})} + g \, m_{4} \, \text{rx}_{4} \, \sin{(q_{2} + q_{3} + q_{4})} + g \, m_{5} \, \text{rx}_{5} \, \sin{(q$

 $P_4 = g \, m_4 \, (135 \sin{(q_2 + q_3)} + 155 \sin{(q_2)} + 147) + g \, m_5 \, (135 \sin{(q_2 + q_3)} + 155 \sin{(q_2)} + 147) + g \, m_4 \, \text{ry}_4 \, \cos{(q_2 + q_3 + q_4)} - g \, m_5 \, \text{rz}_5 \, \cos{(q_2 + q_3 + q_4)} + g \, m_4 \, \text{rx}_4 \, \sin{(q_2 + q_3 + q_4)} + g \, m_5 \, \text{rx}_5 \, \sin{(q_2 + q_3 + q_4)} + g \, m_5 \, m_5 \, \text{rx}_5 \, \sin{(q_2 + q_3 + q_4)} + g \, m_5 \, m_5 \, m_5 \, m_5 \, m_5$

 $P_5 = g \, m_5 \, (135 \, \sin(q_2 + q_3) + 155 \, \sin(q_2) + 147) - g \, m_5 \, \text{rz}_5 \, \cos(q_2 + q_3 + q_4) + g \, m_5 \, \text{rx}_5 \, \sin(q_2 + q_3 + q_4) \, \cos(q_5) - g \, m_5 \, \text{ry}_5 \, \sin(q_2 + q_3 + q_4) \, \sin(q_5) + g \, \sin(q_5)$

$$W_1 = \begin{pmatrix} 0 \\ 0 \\ 0 \\ 0 \\ 0 \end{pmatrix} \tag{21}$$

$$W_2 = \begin{pmatrix} 0 \\ 0 \\ 0 \\ 0 \\ 0 \end{pmatrix} \tag{22}$$

$$W_3 = \begin{pmatrix} 0 \\ 0 \\ 0 \\ 0 \\ 0 \end{pmatrix} \tag{23}$$

$$W_{4} = \begin{pmatrix} 0 \\ 0 \\ 0 \\ 0 \\ 0 \end{pmatrix}$$

$$W_{5} = \begin{pmatrix} 0 \\ \cos(q_{2}) \\ 0 \\ 0 \\ 0 \end{pmatrix}$$

$$W_{6} = \begin{pmatrix} 0 \\ -\sin(q_{2}) \\ 0 \\ 0 \\ 0 \end{pmatrix}$$

$$(24)$$

$$(25)$$

$$W_5 = \begin{pmatrix} 0 \\ \cos(q_2) \\ 0 \\ 0 \end{pmatrix} \tag{25}$$

$$W_6 = \begin{pmatrix} 0 \\ -\sin(q_2) \\ 0 \\ 0 \\ 0 \end{pmatrix} \tag{26}$$

$$W_7 = \begin{pmatrix} 0 \\ 0 \\ 0 \\ 0 \\ 0 \end{pmatrix} \tag{27}$$

$$W_8 = \begin{pmatrix} 0 \\ 0 \\ 0 \\ 0 \\ 0 \end{pmatrix} \tag{28}$$

$$W_9 = \begin{pmatrix} 0 \\ \cos(q_2 + q_3) \\ \cos(q_2 + q_3) \\ 0 \\ 0 \end{pmatrix}$$
(29)

$$W_{10} = \begin{pmatrix} 0 \\ -\sin(q_2 + q_3) \\ -\sin(q_2 + q_3) \\ 0 \\ 0 \end{pmatrix}$$

$$W_{11} = \begin{pmatrix} 0 \\ 0 \\ 0 \\ 0 \\ 0 \end{pmatrix}$$
(30)

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$$W_{11} = \begin{pmatrix} 0 \\ 0 \\ 0 \\ 0 \\ 0 \end{pmatrix} \tag{31}$$

$$W_{12} = \begin{pmatrix} 0 \\ 155\cos(q_2) \\ 0 \\ 0 \\ 0 \end{pmatrix}$$
(32)

$$W_{13} = \begin{pmatrix} 0 \\ \cos(q_2 + q_3 + q_4) \\ \cos(q_2 + q_3 + q_4) \\ \cos(q_2 + q_3 + q_4) \\ 0 \end{pmatrix}$$
(33)

$$W_{14} = \begin{pmatrix} 0 \\ -\sin(q_2 + q_3 + q_4) \\ -\sin(q_2 + q_3 + q_4) \\ -\sin(q_2 + q_3 + q_4) \\ 0 \end{pmatrix}$$
(34)

$$W_{15} = \begin{pmatrix} 0 \\ 0 \\ 0 \\ 0 \\ 0 \end{pmatrix} \tag{35}$$

$$W_{16} = \begin{pmatrix} 0 \\ 135\cos(q_2 + q_3) + 155\cos(q_2) \\ 135\cos(q_2 + q_3) \\ 0 \\ 0 \end{pmatrix}$$

$$W_{17} = \begin{pmatrix} 0 \\ \cos(q_2 + q_3 + q_4)\cos(q_5) \\ \cos(q_2 + q_3 + q_4)\cos(q_5) \\ \cos(q_2 + q_3 + q_4)\cos(q_5) \\ \cos(q_2 + q_3 + q_4)\sin(q_5) \end{pmatrix}$$

$$(36)$$

$$W_{17} = \begin{pmatrix} 0 \\ \cos(q_2 + q_3 + q_4)\cos(q_5) \\ \cos(q_2 + q_3 + q_4)\cos(q_5) \\ \cos(q_2 + q_3 + q_4)\cos(q_5) \end{pmatrix}$$
(37)

$$W_{18} = \begin{pmatrix} 0 \\ -\cos(q_2 + q_3 + q_4)\sin(q_5) \\ -\cos(q_2 + q_3 + q_4)\sin(q_5) \\ -\cos(q_2 + q_3 + q_4)\sin(q_5) \\ -\sin(q_2 + q_3 + q_4)\cos(q_5) \end{pmatrix}$$
(38)

$$W_{19} = \begin{pmatrix} 0 \\ \sin(q_2 + q_3 + q_4) \\ \sin(q_2 + q_3 + q_4) \\ \sin(q_2 + q_3 + q_4) \\ 0 \end{pmatrix}$$
(39)

$$W_{20} = \begin{pmatrix} 0 \\ 135\cos(q_2 + q_3) + 155\cos(q_2) \\ 135\cos(q_2 + q_3) \\ 0 \\ 0 \end{pmatrix}$$

$$(40)$$

$$W_{1_R} = \begin{pmatrix} \cos(\mathbf{q}2) \\ 0 \\ 0 \\ 0 \end{pmatrix} \tag{41}$$

$$W_{2_R} = \begin{pmatrix} -\sin(q2) \\ 0 \\ 0 \\ 0 \end{pmatrix} \tag{42}$$

$$W_{3_R} = \begin{pmatrix} \cos(q2 + q3) \\ \cos(q2 + q3) \\ 0 \\ 0 \end{pmatrix}$$
(43)

$$W_{4_R} = \begin{pmatrix} -\sin(q2+q3) \\ -\sin(q2+q3) \\ 0 \\ 0 \end{pmatrix}$$
(44)

$$W_{5_R} = \begin{pmatrix} 155 \cos(q^2) \\ 0 \\ 0 \\ 0 \end{pmatrix} \tag{45}$$

$$W_{6_R} = \begin{pmatrix} \cos(q^2 + q^3 + q^4) \\ \cos(q^2 + q^3 + q^4) \\ \cos(q^2 + q^3 + q^4) \\ 0 \end{pmatrix}$$

$$(46)$$

$$W_{7_R} = \begin{pmatrix} -\sin(q^2 + q^3 + q^4) \\ -\sin(q^2 + q^3 + q^4) \\ -\sin(q^2 + q^3 + q^4) \\ 0 \end{pmatrix}$$

$$\tag{47}$$

$$W_{8_R} = \begin{pmatrix} 135 \cos(q^2 + q^3) + 155 \cos(q^2) \\ 135 \cos(q^2 + q^3) \\ 0 \\ 0 \end{pmatrix}$$
(48)

$$W_{9_R} = \begin{pmatrix} \cos(q2 + q3 + q4)\cos(q5) \\ \cos(q2 + q3 + q4)\cos(q5) \\ \cos(q2 + q3 + q4)\cos(q5) \\ -\sin(q2 + q3 + q4)\sin(q5) \end{pmatrix}$$

$$(49)$$

$$\infty W_{10_R} = \begin{pmatrix}
-\cos(q^2 + q^3 + q^4) \sin(q^5) \\
-\cos(q^2 + q^3 + q^4) \sin(q^5) \\
-\cos(q^2 + q^3 + q^4) \sin(q^5) \\
-\sin(q^2 + q^3 + q^4) \cos(q^5)
\end{pmatrix} (50)$$

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-0.488-0.8730.200 0.980-75.6820.899-0.437-48.6560.440-0.7840.000 0.200 0.980 27.026 0.440-0.7840.0000.0000.899-0.4370.000 0.000 -0.437-0.7840.0000.0000.0000.8990.0000.4400.000 0.000 0.0000.0000.000 0.000-0.381-0.2140.0000.0000.767 -0.6410.248 -0.969-0.1090.2230.5010.866118.919 186.514 0.000 0.50167.595-0.1090.223 0.0000.8660.0000.248-0.9690.000 -0.969-0.1090.223 0.0000.000 0.0000.0000.2480.0000.0000.0000.0000.0000.0000.0000.0000.0000.8700.425-0.227-0.8830.483-0.7300.974-0.469150.938 0.8760.48331.738 0.000-0.883-0.4690.483-119.200-0.7300.000 0.0000.8760.483W =-0.7300.0000.000 0.0000.0000.0000.8760.4830.0000.4830.0000.0000.0000.0000.0000.0000.0000.0000.4030.266-0.9880.195-0.98124.216-0.099-0.9950.0840.0530.15650.524-0.981-0.99526.307 0.000 0.0000.1950.000-0.0990.0840.0530.000 -0.099-0.9950.0000.0000.0000.0000.0000.0840.0530.0000.0000.0000.0000.0000.0000.0000.000-0.5290.843-0.584-125.800-0.196-230.570-0.073-0.812-0.7760.6310.9810.9780.000-0.7760.000-0.1960.6310.0000.981-104.770-0.0730.9780.000 0.000-0.1960.000-0.0730.000 0.0000.0000.9810.9780.000 0.000 0.0000.1960.0150.0000.0000.0000.0000.000

(51)

$$W^TW = \begin{bmatrix} 2.458 & 0.032 & 0.087 & -0.936 & 381.058 & -0.207 & -0.055 & 392.789 & 0.244 & -0.943 \\ 0.032 & 2.542 & -0.034 & -0.703 & 5.019 & -1.618 & 1.991 & 0.411 & -0.464 & 0.085 \\ 0.087 & -0.034 & 3.421 & 0.727 & 13.469 & -2.498 & -2.081 & 475.350 & -0.640 & -0.298 \\ -0.936 & -0.703 & 0.727 & 6.579 & -145.156 & 2.800 & -1.283 & -47.010 & -0.036 & 0.665 \\ 381.058 & 5.019 & 13.469 & -145.156 & 59063.928 & -32.132 & -8.598 & 60882.300 & 37.848 & -146.113 \\ -0.207 & -1.618 & -2.498 & 2.800 & -32.132 & 7.825 & -0.915 & -369.380 & 2.135 & -1.009 \\ -0.055 & 1.991 & -2.081 & -1.283 & -8.598 & -0.915 & 7.175 & -289.527 & 0.232 & -1.411 \\ 392.789 & 0.411 & 475.350 & -47.010 & 60882.300 & -369.380 & -289.527 & 125054.597 & -48.495 & -186.348 \\ 0.244 & -0.464 & -0.640 & -0.036 & 37.848 & 2.135 & 0.232 & -48.495 & 2.737 & -2.252 \\ -0.943 & 0.085 & -0.298 & 0.665 & -146.113 & -1.009 & -1.411 & -186.348 & -2.252 & 7.480 \end{bmatrix}$$

$$R = \begin{bmatrix} -547.262 & -3.791 & -350.555 & 134.830 & -84825.659 & 287.497 & 213.786 & -132150.602 & 8.448 & 235.505 \\ 0.000 & -4.975 & 214.424 & 50.291 & 0.000 & -151.845 & -134.679 & 28947.218 & -39.499 & -16.718 \\ 0.000 & 0.000 & -239.366 & -50.897 & -0.000 & 178.389 & 141.794 & -32314.445 & 46.459 & 18.391 \\ 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & -3.603 & 0.007 & -0.000 & -0.029 & -0.342 \\ 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & -3.411 & -0.188 & -0.000 & -2.614 & 4.611 \\ 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & -3.411 & -0.188 & -0.000 & -2.614 & 4.611 \\ 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & -0.000 & -0.009 & 0.099 \\ 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & -0.000 & -0.029 & 0.099 \\ 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & -1.835 & 2.588 \\ 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 \\ 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 \\ 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 \\ 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 & 0.000 \\ 0.000 & 0.000 & 0.000 & 0.00$$