

recyclebot

May 26, 2019

0.1 Measure Filament Diameter

```
In [1]: # RecycleBot

import os
import sys
import cv2
import numpy as np
from matplotlib import pyplot as plt
import matplotlib.image as mpimg
from mpl_toolkits.mplot3d import Axes3D

import pandas as pd
import seaborn as sns
from skimage import io, transform

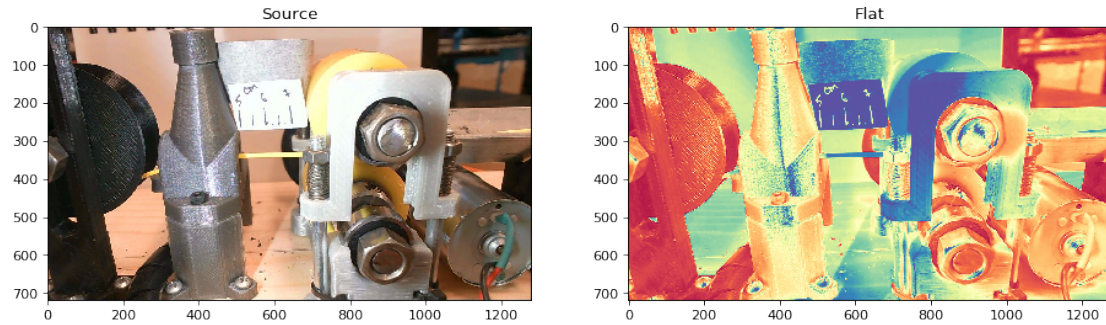
%matplotlib inline
plt.ion() # interactive mode
```

0.1.1 1. Get the image

```
In [2]: #img_src = mpimg.imread('pic.jpg')

img_bgr = cv2.imread("pic.jpg")
img_rgb = cv2.cvtColor(img_bgr, cv2.COLOR_BGR2RGB)
gray = cv2.cvtColor(img_rgb, cv2.COLOR_BGR2GRAY)

fig = plt.figure(figsize=(14, 14), dpi=80)
plt.subplot(1, 2, 1)
plt.imshow(img_rgb)
plt.title('Source')
plt.subplot(1, 2, 2)
plt.imshow(gray, cmap=plt.cm.Spectral, alpha=1)
plt.title('Flat')
plt.show()
```



0.1.2 2. Crop the Region of Interest

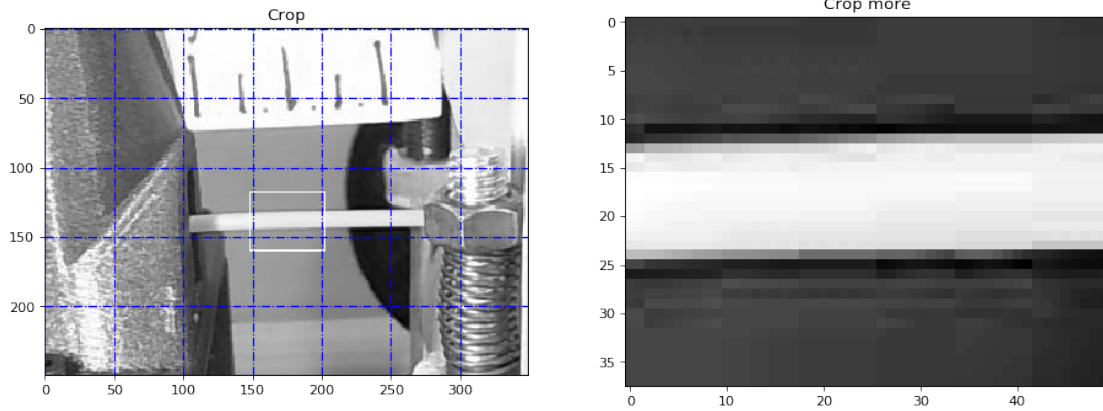
```
In [3]: y = 200
        x = 400
        h = 250
        w = 350

        crop_img = gray[y:y+h, x:x+w]

        crop_more = crop_img[120:158, 150:200]

        #imgplot = plt.imshow(crop_img,cmap=plt.cm.gray)
        cv2.rectangle(crop_img,(148,118),(202,160),(255,255,255),1)

        fig = plt.figure(figsize=(14, 14), dpi=80)
        plt.subplot(1, 2, 1)
        plt.imshow(crop_img,cmap=plt.cm.gray)
        plt.grid(color='b', linestyle='-.', linewidth=1)
        plt.title('Crop')
        plt.subplot(1, 2, 2)
        plt.imshow(crop_more,cmap=plt.cm.gray)
        plt.title('Crop more')
        plt.show()
```

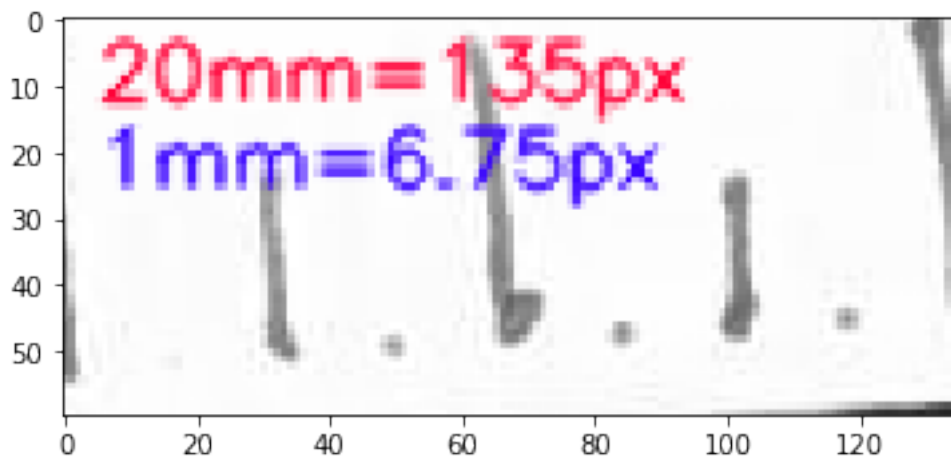


In [4]: *# Check the scale*

```
crop_scale = crop_img[10:70, 110:245]
crop_scale = cv2.cvtColor(crop_scale, cv2.COLOR_GRAY2RGB)
cv2.putText(crop_scale, '20mm=135px', (5,12), cv2.FONT_HERSHEY_SIMPLEX, 0.4, (255,0,55), 1, cv2.LINE_AA)
cv2.putText(crop_scale, '1mm=6.75px', (5,25), cv2.FONT_HERSHEY_SIMPLEX, 0.4, (55,0,255), 1, cv2.LINE_AA)
```

```
imgplot = plt.imshow(crop_scale, cmap=plt.cm.gray)
```

```
mm2pix_scale = 135/20
```



In [5]: 135/20

Out [5]: 6.75

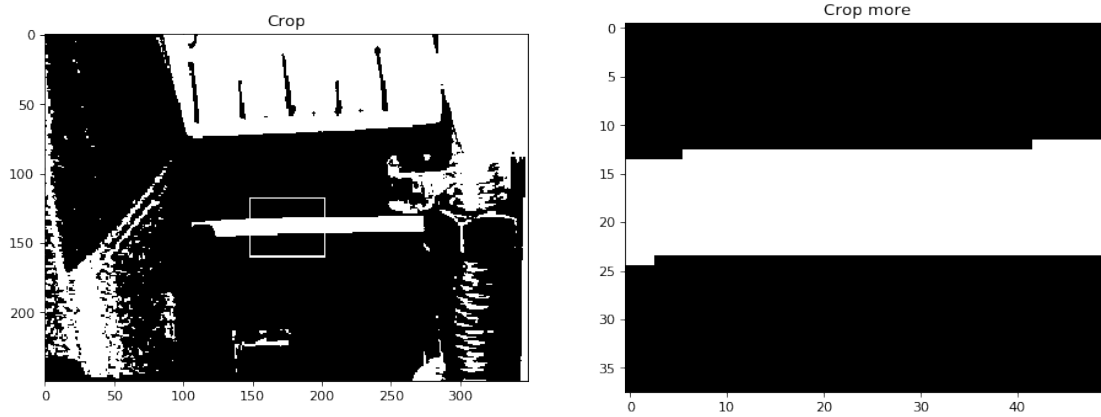
0.1.3 3. Binarize ROI

```
In [6]: #retval_crop1, threshold_crop1 = cv2.threshold(crop_img, 210, 255, cv2.THRESH_BINARY)
        retval_crop1, threshold_crop1 = cv2.threshold(crop_img, 210, 255, cv2.THRESH_BINARY+cv2.THRESH_OTSU)
        retval_crop2, threshold_crop2 = cv2.threshold(crop_more, 210, 255, cv2.THRESH_BINARY)

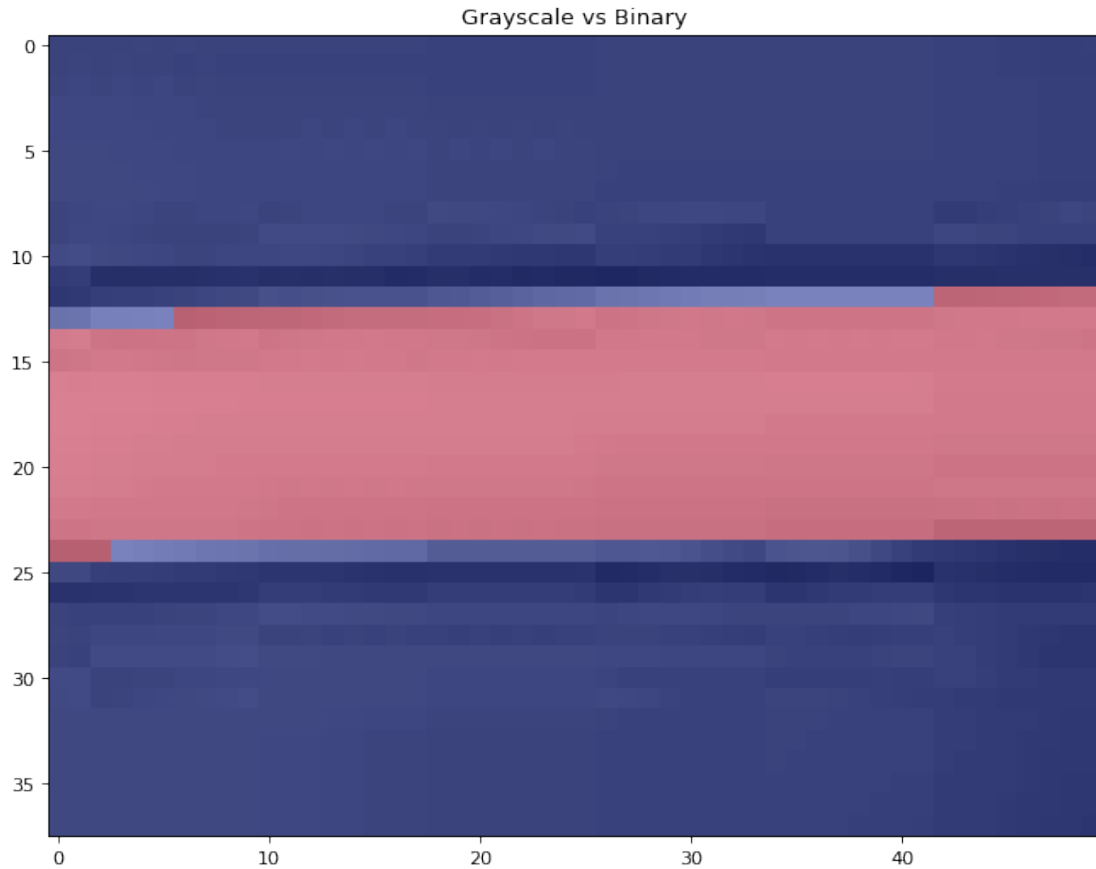
        #retval2,threshold2 = cv2.threshold(crop_more,125,255,cv2.THRESH_BINARY+cv2.THRESH_OTSU)

        #imgplot = plt.imshow(threshold)

fig = plt.figure(figsize=(14, 14), dpi=80)
plt.subplot(1, 2, 1)
plt.imshow(threshold_crop1,cmap=plt.cm.gray)
plt.title('Crop')
plt.subplot(1, 2, 2)
plt.imshow(threshold_crop2,cmap=plt.cm.gray)
plt.title('Crop more')
plt.show()
```



```
In [7]: # Check matching
fig = plt.figure(figsize=(10, 10), dpi=80)
plt.imshow(crop_more, cmap=plt.cm.gray, alpha=1)
plt.imshow(threshold_crop2, cmap=plt.cm.coolwarm, alpha=0.5)
plt.title('Grayscale vs Binary')
plt.show()
```



0.1.4 4. Slice a single_pixel array

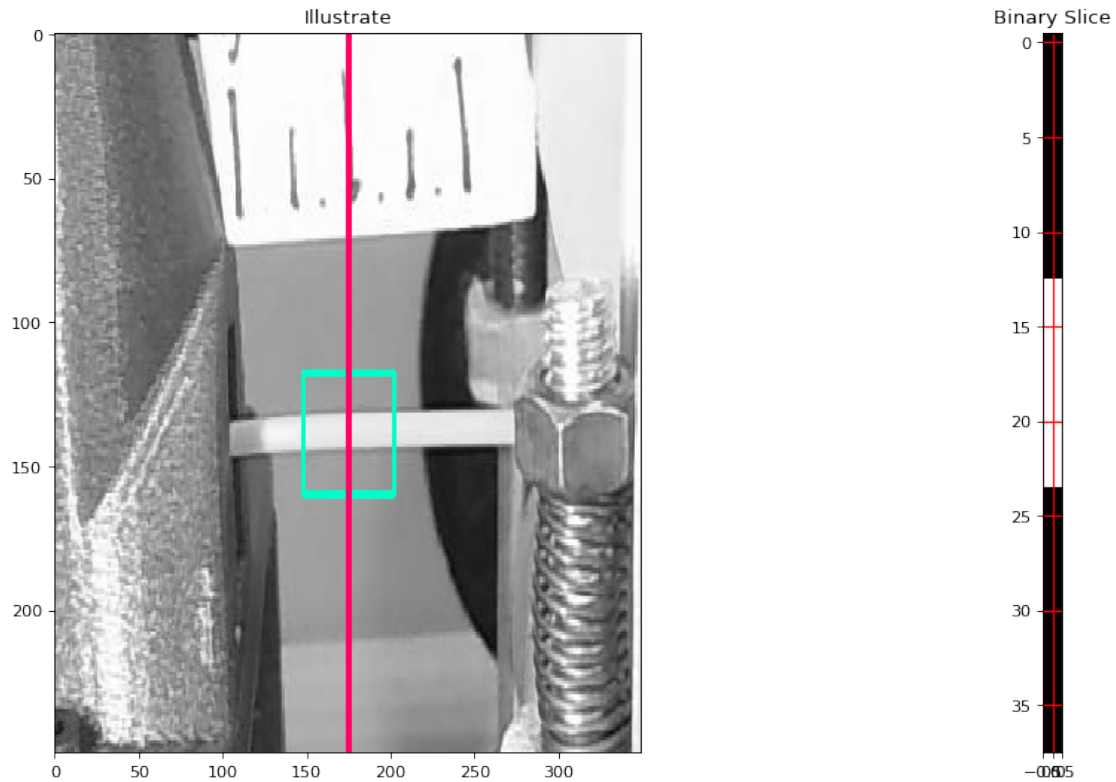
```
In [8]: illustrate = cv2.cvtColor(crop_img, cv2.COLOR_GRAY2RGB)
cv2.rectangle(illustrate,(148,118),(202,160),(0,255,200),2)
cv2.line(illustrate,(175,0),(175,250),(255,0,100),2)

bin_slice = threshold_crop2[:,20:21]

fig = plt.figure(figsize=(14, 8), dpi=80)

plt.subplot(1, 2, 1)
plt.imshow(illustrate,aspect="auto")
plt.title('Illustrate')
plt.subplot(1, 2, 2)
plt.imshow(bin_slice,cmap=plt.cm.gray,aspect="equal")
plt.grid(color='r', linestyle='-', linewidth=1)
plt.title('Binary Slice')
plt.show()

bin_slice.shape
```



Out[8]: (38, 1)

0.1.5 5. Calculate Filament Diameter

In [9]: `#bin_slice`

```
px_d = np.count_nonzero(bin_slice) # number of nonzero elements
px_d # number of white pixel in the cross section

# add 1 pixel as a calibration coefficient
px_d = px_d + 1

mm_d = px_d/mm2pix_scale # calculate diameter in mm, based on our pixel/mm ration
mm_d # calculated diameter of filament

print(mm_d)
print('filament diameter is {} mm'.format(np.round(mm_d,3)))
```

1.7777777777777777
filament diameter is 1.778 mm

0.1.6 6. Calculate Diameter Distribution

```
In [10]: Darray = np.zeros(100)
         #Darray
```

```
In [11]: for i in range(len(Darray)):
         Darray[i] = np.random.normal(1.75,0.25)

         #Darray
```

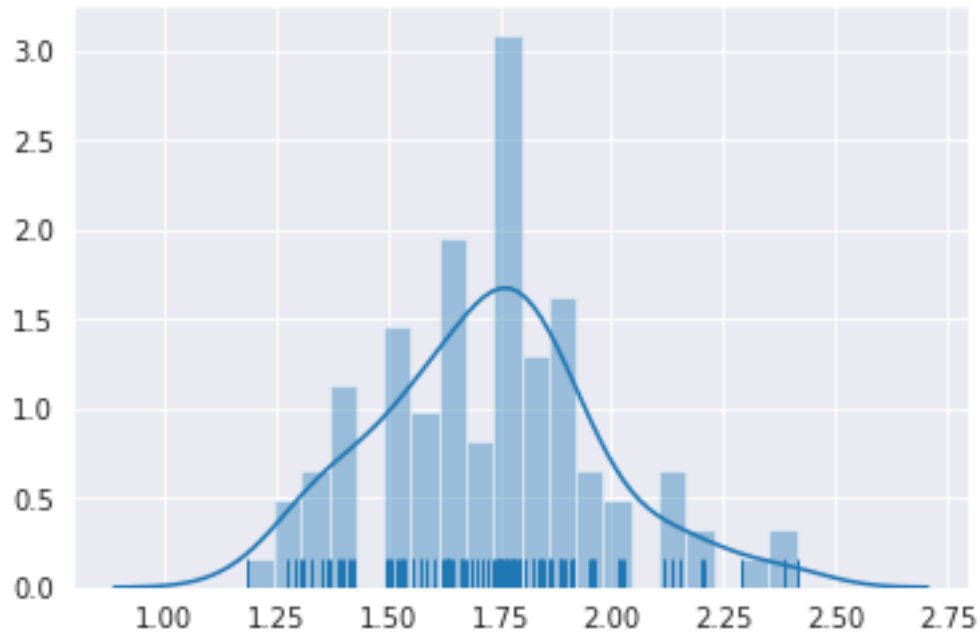
```
In [12]: len(Darray)
```

```
Out[12]: 100
```

```
In [13]: # histogram with seaborn

sns.set_style('darkgrid')
sns.distplot(Darray, bins=20, hist=True, kde=True, rug=True)
```

```
Out[13]: <matplotlib.axes._subplots.AxesSubplot at 0x7fa550a0e9b0>
```

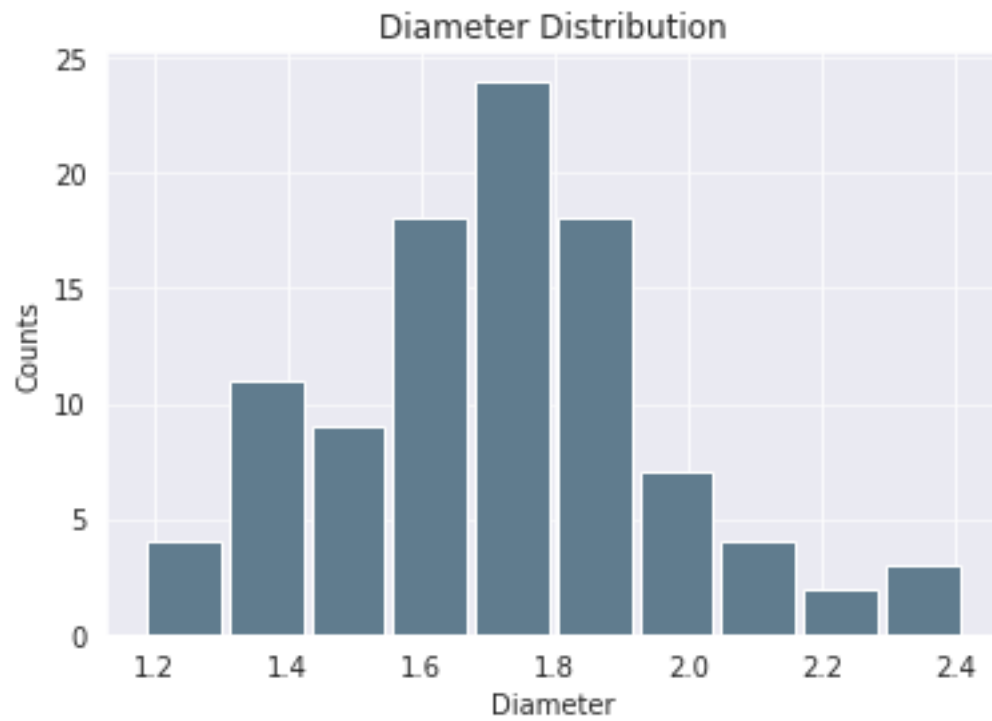


```
In [14]: # histogram with pandas
```

```
size, scale = 1000, 10
commutes = pd.Series(Darray)

commutes.plot.hist(grid=True, bins=10, rwidth=0.9,
```

```
        color='#607c8e')
plt.title('Diameter Distribution')
plt.xlabel('Diameter')
plt.ylabel('Counts')
plt.grid(axis='y', alpha=0.75)
plt.show()
```



In []: