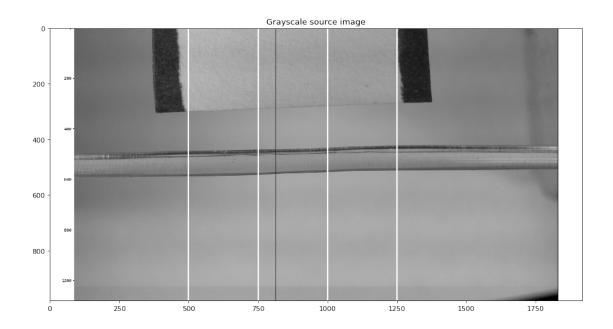
transperent

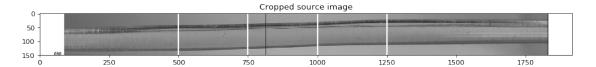
June 18, 2019

1 Transparent filament

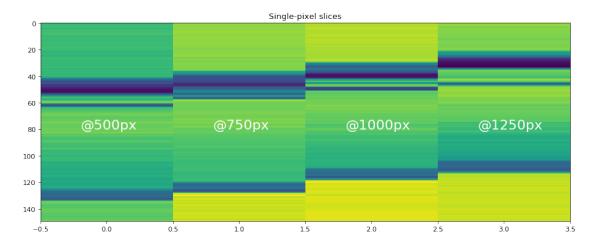
The main piece of code is summarized in the last section.

```
In [1]: import numpy as np
        import cv2
        import matplotlib.pyplot as plt
        %matplotlib inline
       plt.ion()
In [2]: cap = cv2.imread('transparent_filament.png') #BGR
        capg = cv2.cvtColor(cap, cv2.COLOR_BGR2GRAY) #Gray
        fig = plt.figure(figsize=(14, 12), dpi=80)
       plt.imshow(capg, cmap='gray')
        # four manually selected slices
       plt.axvline(x=500,linewidth=2,c='w') # @500
       plt.axvline(x=750,linewidth=2,c='w') # @750
       plt.axvline(x=1000,linewidth=2,c='w') # @1000
       plt.axvline(x=1250,linewidth=2,c='w') # @1250
       plt.title('Grayscale source image')
       plt.show()
```





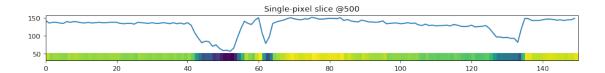
```
plt.imshow(img)
ax.set_aspect(1e-2)
ax.text(0-0.2,80,'@500px',fontsize=20,color='w')
ax.text(1-0.2,80,'@750px',fontsize=20,color='w')
ax.text(2-0.2,80,'@1000px',fontsize=20,color='w')
ax.text(3-0.2,80,'@1250px',fontsize=20,color='w')
plt.title('Single-pixel slices')
plt.show()
```

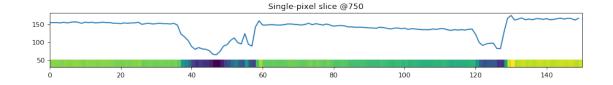


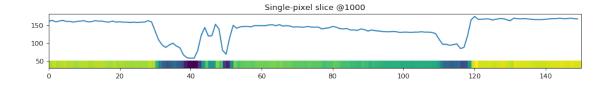
In [5]: # rotate slices and plot grayscale values

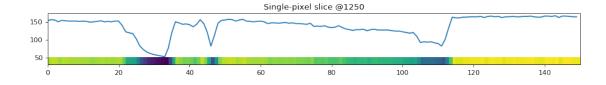
```
fig, ax = plt.subplots(figsize=(14,10), dpi=80)
ax.imshow(np.transpose(capg[:,499:500]), extent=[0,150,30,50])
ax.plot(capg[:,499:500])
ax.set_aspect(.1)
plt.title('Single-pixel slice @500')
plt.show()
fig, ax = plt.subplots(figsize=(14,10), dpi=80)
ax.imshow(np.transpose(capg[:,749:750]), extent=[0,150,30,50])
ax.plot(capg[:,749:750])
ax.set_aspect(.1)
plt.title('Single-pixel slice @750')
plt.show()
fig, ax = plt.subplots(figsize=(14,10), dpi=80)
ax.imshow(np.transpose(capg[:,999:1000]), extent=[0,150,30,50])
ax.plot(capg[:,999:1000])
ax.set_aspect(.1)
plt.title('Single-pixel slice @1000')
plt.show()
```

```
fig, ax = plt.subplots(figsize=(14,10), dpi=80)
ax.imshow(np.transpose(capg[:,1249:1250]), extent=[0,150,30,50])
ax.plot(capg[:,1249:1250])
ax.set_aspect(.1)
plt.title('Single-pixel slice @1250')
plt.show()
```

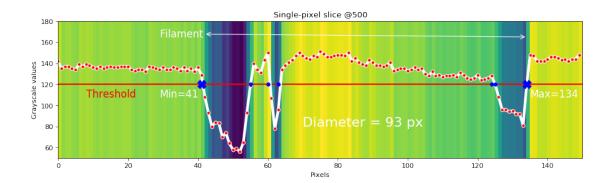






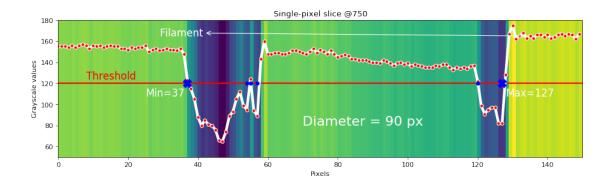


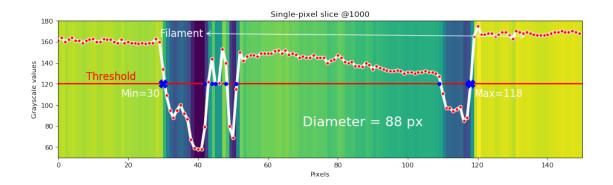
```
print('----')
       print('Intersection indices = {}'.format(idx))
       print('----')
       # calculate diameter in pixels
       print('First detected edge = {} px'.format(np.min(idx)))
       print('Last detected edge = {} px'.format(np.max(idx)))
       diameter_px = np.max(idx) - np.min(idx)
       print('Diameter = {} px'.format(diameter_px))
       print('----')
       fig, ax = plt.subplots(figsize=(14,10), dpi=80)
       ax.imshow(np.transpose(capg[:,499:500]), extent=[0,150,50,180], cmap='viridis')
       ax.axhline(y=y_threshold,linewidth=2, color='r')
       ax.text(8,y_threshold-12,'Threshold',fontsize=15,color='r')
       ax.plot(capg[:,499:500],'.-',markersize=10, markerfacecolor='r', linewidth=4, color='w
       ax.set_aspect(.3)
       ax.annotate("Filament", xy=(134,165), xytext=(29,165), fontsize=15, color='w',
                 arrowprops=dict(arrowstyle="<->", color='w'))
       ax.set_xlabel('Pixels')
       ax.set_ylabel('Grayscale values')
       ax.set_title('Single-pixel slice @500')
       ax.plot(idx,np.squeeze(y_threshold_array)[idx],'bo',markersize=5) # all intersection p
       ax.plot(np.min(idx),np.squeeze(y_threshold_array)[np.min(idx)],'bX',markersize=12) # m
       ax.plot(np.max(idx),np.squeeze(y_threshold_array)[np.max(idx)],'bX',markersize=12) # m
       ax.text(np.min(idx)-12,y_threshold-12,'Min='+str(np.min(idx)),fontsize=15,color='w')
       ax.text(np.max(idx)+1,y_threshold-12,'Max='+str(np.max(idx)),fontsize=15,color='w')
       ax.text(70,80, 'Diameter = '+str(diameter_px)+' px',fontsize=20,color='w')
       plt.show()
Intersection indices = [ 41 55 60 63 124 125 134]
_____
First detected edge = 41 px
Last detected edge = 134 px
Diameter = 93 px
```

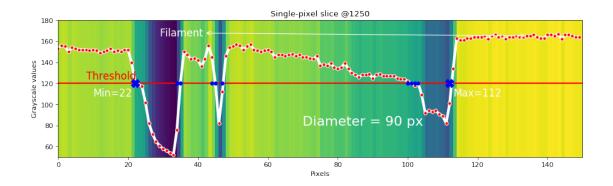


```
In [8]: # find intersections @750
        idx = np.argwhere(np.diff(np.sign(np.squeeze(y_threshold_array)-\
                                          np.squeeze(capg[:,749:750]))).flatten()
        diameter_px = np.max(idx) - np.min(idx)
        fig, ax = plt.subplots(figsize=(14,10), dpi=80)
        ax.imshow(np.transpose(capg[:,749:750]), extent=[0,150,50,180], cmap='viridis')
        ax.axhline(y=y_threshold,linewidth=2, color='r')
        ax.text(8,y_threshold+4,'Threshold',fontsize=15,color='r')
        ax.plot(capg[:,749:750],'.-',markersize=10, markerfacecolor='r', linewidth=4, color='w
        ax.set_aspect(.3)
        ax.annotate("Filament", xy=(134,165), xytext=(29,165), fontsize=15, color='w',
                    arrowprops=dict(arrowstyle="<->", color='w'))
        ax.set_xlabel('Pixels')
        ax.set_ylabel('Grayscale values')
        ax.set_title('Single-pixel slice 0750')
        ax.plot(idx,np.squeeze(y_threshold_array)[idx],'bo',markersize=5) # all intersection p
        ax.plot(np.min(idx),np.squeeze(y_threshold_array)[np.min(idx)],'bX',markersize=12) # m
        ax.plot(np.max(idx),np.squeeze(y_threshold_array)[np.max(idx)],'bX',markersize=12) # m
        ax.text(np.min(idx)-12,y_threshold-12,'Min='+str(np.min(idx)),fontsize=15,color='w')
        ax.text(np.max(idx)+1,y_threshold-12,'Max='+str(np.max(idx)),fontsize=15,color='w')
        ax.text(70,80,'Diameter = '+str(diameter_px)+' px',fontsize=20,color='w')
        plt.show()
        # find intersections @1000
        idx = np.argwhere(np.diff(np.sign(np.squeeze(y_threshold_array)-\
                                          np.squeeze(capg[:,999:1000]))).flatten()
        diameter_px = np.max(idx) - np.min(idx)
        fig, ax = plt.subplots(figsize=(14,10), dpi=80)
        ax.imshow(np.transpose(capg[:,999:1000]), extent=[0,150,50,180], cmap='viridis')
```

```
ax.axhline(y=y_threshold,linewidth=2, color='r')
ax.text(8,y_threshold+4,'Threshold',fontsize=15,color='r')
ax.plot(capg[:,999:1000],'.-',markersize=10, markerfacecolor='r', linewidth=4, color='r'
ax.set_aspect(.3)
ax.annotate("Filament", xy=(134,165), xytext=(29,165), fontsize=15, color='w',
            arrowprops=dict(arrowstyle="<->", color='w'))
ax.set_xlabel('Pixels')
ax.set_ylabel('Grayscale values')
ax.set_title('Single-pixel slice @1000')
ax.plot(idx,np.squeeze(y_threshold_array)[idx],'bo',markersize=5) # all intersection p
ax.plot(np.min(idx),np.squeeze(y_threshold_array)[np.min(idx)],'bX',markersize=12) # m
ax.plot(np.max(idx),np.squeeze(y_threshold_array)[np.max(idx)],'bX',markersize=12) # m
ax.text(np.min(idx)-12,y_threshold-12,'Min='+str(np.min(idx)),fontsize=15,color='w')
ax.text(np.max(idx)+1,y_threshold-12,'Max='+str(np.max(idx)),fontsize=15,color='w')
ax.text(70,80, 'Diameter = '+str(diameter_px)+' px',fontsize=20,color='w')
plt.show()
# find intersections @1250
idx = np.argwhere(np.diff(np.sign(np.squeeze(y_threshold_array)-\
                                  np.squeeze(capg[:,1249:1250])))).flatten()
diameter_px = np.max(idx) - np.min(idx)
fig, ax = plt.subplots(figsize=(14,10), dpi=80)
ax.imshow(np.transpose(capg[:,1249:1250]), extent=[0,150,50,180], cmap='viridis')
ax.axhline(y=y_threshold,linewidth=2, color='r')
ax.text(8,y_threshold+4,'Threshold',fontsize=15,color='r')
ax.plot(capg[:,1249:1250],'.-',markersize=10, markerfacecolor='r', linewidth=4, color=
ax.set_aspect(.3)
ax.annotate("Filament", xy=(134,165), xytext=(29,165), fontsize=15, color='w',
            arrowprops=dict(arrowstyle="<->", color='w'))
ax.set_xlabel('Pixels')
ax.set_ylabel('Grayscale values')
ax.set_title('Single-pixel slice @1250')
ax.plot(idx,np.squeeze(y_threshold_array)[idx],'bo',markersize=5) # all intersection p
ax.plot(np.min(idx),np.squeeze(y_threshold_array)[np.min(idx)],'bX',markersize=12) # m
ax.plot(np.max(idx),np.squeeze(y_threshold_array)[np.max(idx)],'bX',markersize=12) # m
ax.text(np.min(idx)-12,y_threshold-12,'Min='+str(np.min(idx)),fontsize=15,color='w')
ax.text(np.max(idx)+1,y_threshold-12,'Max='+str(np.max(idx)),fontsize=15,color='w')
ax.text(70,80,'Diameter = '+str(diameter_px)+' px',fontsize=20,color='w')
plt.show()
```







2 Summary: the main code

2.0.1 Input

In [9]: import numpy as np
 import cv2

```
crop_x_upper = 550 # pixels
      crop_x_lower = 400 # pixels
      y_slice = 500 # pixels
      y_threshold = 130 # grayscale threshold
      scaling_factor = 0.018547945205479453 # Width of 1 pixel (mm)
      calibration_adjustment = 3.0 # pixels
2.0.2 All calculations are here
In [10]: # create cropped grayscale image
       capg = cv2.cvtColor(cap[crop_x_lower:crop_x_upper,:], cv2.COLOR_BGR2GRAY)
       # find intersections between the actual grayscale profile and the desired threshold
       y_threshold_array = y_threshold*np.ones((len(capg[:,y_slice-1:y_slice]), 1))
       idx = np.argwhere(np.diff(np.sign(np.squeeze(y_threshold_array)-\
                                   np.squeeze(capg[:,y_slice-1:y_slice])))).flatten()
2.0.3 Output
In [11]: # display/print results
       print('----')
       print('Intersection indices = {}'.format(idx))
       print('----')
       # calculate diameter in pixels
       print('First detected edge = {} px'.format(np.min(idx)))
       print('Last detected edge = {} px'.format(np.max(idx)))
       print('----')
       diameter_px = np.max(idx)-np.min(idx)
       print('Diameter = {} px'.format(diameter_px))
       print('Diameter = {} mm'.format(np.round((diameter_px+\
                                         calibration_adjustment)*scaling_factor,2)))
       print('----')
Intersection indices = [ 40 55 60 63 104 105 106 107 114 115 134]
_____
First detected edge = 40 px
Last detected edge = 134 px
-----
Diameter = 94 px
Diameter = 1.8 mm
```

cap = cv2.imread('transparent_filament.png') #source image

3 Optional: multiple measurements per frame

```
In [12]: import numpy as np
         import cv2
         cap = cv2.imread('transparent_filament.png') #source image
         crop_x_upper = 550 # pixels
         crop_x_lower = 400 # pixels
         y_slice = 500 # initial slicer position
         y_threshold = 130 # grayscale threshold
         number_of_measurements = 300
         scaling_factor = 0.018547945205479453 # Width of 1 pixel (mm)
         calibration_adjustment = 4.0 # pixels
         diameter_mm = [] # allocate for the array of measurements
In [13]: capg = cv2.cvtColor(cap[crop_x_lower:crop_x_upper,:], cv2.COLOR_BGR2GRAY)
         y_threshold_array = y_threshold*np.ones((len(capg[:,y_slice-1:y_slice]), 1))
         for i in range(number_of_measurements):
              idx = np.argwhere(np.diff(np.sign(np.squeeze(y_threshold_array)-\
                                                   np.squeeze(capg[:,y_slice-1+i:y_slice+i])))).fl
              diameter_mm.append(scaling_factor*(np.max(idx)-np.min(idx)+calibration_adjustment
In [14]: import matplotlib.pyplot as plt
         fig = plt.figure(figsize=(14, 4), dpi=80)
         plt.subplot(1,2,1)
         plt.plot(diameter_mm)
         plt.xlabel('Measurement number'),plt.ylabel('Diameter, mm')
         plt.title("Diameter distribution")
         plt.subplot(1,2,2)
         plt.hist(diameter_mm, bins='auto')
         plt.xlabel('Diameter, mm'),plt.ylabel('Number of occurrences')
         plt.title("Diameter distribution")
         plt.show()
                    Diameter distribution
                                                             Diameter distribution
      1.950
                                                100
      1.925
      1.900
                                              Number of occurrences
     E 1.875
                                                60
      1.850
      1.825
                                                40
      1.800
      1.775
      1.750
                                    250
                                         300
                                                   1.750 1.775 1.800 1.825 1.850 1.875 1.900 1.925 1.950
                          150
```

Measurement numb

In []:

In []: