

STATE OF MINNESOTA
COUNTY OF HENNEPIN

DISTRICT COURT
FOURTH JUDICIAL DISTRICT
CASE TYPE: PERSONAL INJURY
AND PROPERTY DAMAGE

CHAD REIS and THOMAS LAMB,

Plaintiffs,

And

STATE FARM MUTUAL AUTOMOBILE
INSURANCE COMPANY,

Intervenor,

v.

POLARIS INDUSTRIES INC., a Minnesota
corporation; and JOHN DOES I-X,

Defendants.

Case No. 27-CV-19-13677
Judge Susan M. Robiner

**DEPOSITION DESIGNATIONS
AND OBJECTIONS FOR
RUPAK PAUL**

The parties in the above-captioned matter jointly submit their respective deposition designations and objections for the deposition of Rupak Paul. Attached as Exhibit A is a color-coded transcript showing Plaintiffs' deposition designations (highlighted in orange) and Polaris's objections (in blue). Attached as Exhibit B is a chart showing the basis for Polaris's objections. Plaintiffs do not object to Polaris's counter-designations (highlighted in purple in Exhibit A). The parties reserve the right to amend or withdraw their respective designations and objections. The parties also agree that attorney objections and attorney colloquy will be excluded from the designations that are presented to the jury.

Polaris maintains its previously stated objections to any exhibits Plaintiffs seek to introduce based on Mr. Paul's testimony.

Dated: June 2, 2023

Respectfully submitted,

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Exhibit A

1 SUPERIOR COURT FOR THE STATE OF CALIFORNIA

2 COUNTY OF RIVERSIDE

3 -----
4 MELINDA RICHMOND, Successor
5 in Interest to ESTATE OF
6 PAIGE RICHMOND and in her
7 Personal Capacity, et al.,

8 Plaintiffs, Case No. RIC 1804451
9 (Consolidated with RIC
10 18008621)

11 -vs-

12 POLARIS INDUSTRIES INC., et al.,

13 Defendants.
14 -----

15 RYAN HELLING, et al.,

16 Plaintiffs,

17 -vs-

18 POLARIS INDUSTRIES, INC., et al.,
19 -----

20 VIDEO examination of RUPAK KUMAR PAUL,
21 taken at the instance of the Helling and Riedo
22 Plaintiffs, under and pursuant to the California
23 Code Of Civil Procedure, before KATHLEEN E. CARTER,
24 a Certified Realtime Reporter, Registered Merit
25 Reporter and Notary Public in and for the State of
Wisconsin, at Seymour, Kremer, Koch, Lochowicz &
Duquette, LLP, 11 1/2 North Wisconsin Street,
Elkhorn, Wisconsin, on Friday, June 26, 2020,
commencing at 12:06 p.m. and concluding at 4:29 p.m.

A P P E A R A N C E S

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Deponent.

A L S O P R E S E N T

MR. JON HANSEN, Videographer.

* * * * *

I N D E X

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Disposition Of Original Exhibit/s:
Attached To Original Transcript

1 TRANSCRIPT OF PROCEEDINGS

2 VIDEOGRAPHER: Good afternoon. We
3 are going on the record. My name is Jon
4 Hansen, CLVS. The court reporter is Kathy
5 Carter. The time indicated is 12:07.

6 In the matter of Ryan Helling,
7 et al., versus, Polaris Industries, Inc.

8 If counsel could please state their
9 appearances and their location for the record,
10 after which our court reporter will swear in
11 the witness and we can proceed.

12 MR. OLSON: Eric Olson representing
13 Plaintiffs Helling and Reido here in Salt Lake
14 City.

15 MR. BALE: Robert Bale representing
16 the Richmond plaintiffs. I'm in Sacramento,
17 California.

18 MR. COLLIER: Paul Collier,
19 Kirkland & Ellis, LLP, on behalf of Polaris,
20 Inc., in Chicago, Illinois.

21 MS. DUBOIS: Jackie DuBois on behalf
22 of the Madigan defendants in San Diego,
23 California.

24 MR. WOJTALEWITZ: Brian Wojtalewicz
25 on behalf of the plaintiff as well from

1 Minnesota.

2 MR. REIDER: Stephen Reider with
3 Lester & Cantrell on behalf of Defendants Epic
4 Motorsports, Incorporated, Riverside,
5 California.

6 MR. IKART: Sam Ikart, Kirkland &
7 Ellis in Chicago, on behalf of Polaris.

8 RUPAK KUMAR PAUL, called as a witness
9 herein, having been first duly sworn on oath,
10 was examined and testified as follows:

11 EXAMINATION

12 BY MR. OLSON:

13 Q Good morning. My name is Eric Olson, and I am
14 representing, in this case filed in California
15 as well as other cases filed in Minnesota,
16 several individuals who have been burned and,
17 at least in one case, killed by a Polaris RZR
18 fire. Thank you very much for being here
19 today.

20 Could you please state your full

21 name, just so we have that for the record?

22 A My name is Rupak Kumar Paul.

23 Q Very good. And have you ever given a
24 deposition before? Most people haven't.

25 A I never have.

1 Q Okay. No worries. Let me give you a couple of
2 the ground rules. No. 1, if I ask a question
3 that you don't understand or doesn't make
4 sense, could you just ask me to clarify?

5 A Sure.

6 Q Great. Another one is you need to give an
7 audible answer rather than a nod of the head or
8 a shake or an um-hum or uhn-uhn. Okay?

9 A I understand.

10 Q And you may from time to time hear another
11 lawyer object, and that will just -- it just
12 happens in these depositions. And those are
13 done for the record, so the court reporter can
14 have them, and then later on, if needed, a
15 judge can rule on them.

16 Those objections, whether it's by me
17 to someone else's question or someone else to
18 my question -- those are not intended to
19 confuse you or criticize you or, you know, get
20 you off task or off mind or something like
21 that.

22 In fact, you can ignore all
23 objections made by anyone unless Mr. McHugh
24 specifically chimes in and says, "Mr. Paul, do
25 not answer that question."

1 A Okay.

2 Q I don't anticipate that will happen, but that
3 is the one circumstances where you should pay
4 attention to the objection. Otherwise you can
5 try and just focus on whoever it is asking you
6 questions and just do your best to answer.

7 Okay?

8 A Okay. I understand. Thanks.

9 Q All right. Very good. Now, you -- you were
10 served with a subpoena to come and give
11 testimony today; is that your understanding?

12 A That is, yes, my understanding.

13 Q Okay. And do you have the basic understanding
14 that a subpoena means you need to show up and
15 just tell the truth no matter what, basically?

16 A Yes, I understand.

17 Q Okay. Great. I would like to get a little bit
18 more background on you, just to kind of get --
19 get to know you a little bit better. You are a
20 former employee of Polaris; is that correct?

21 A That is correct, yes.

22 Q And when did you stop working there?

23 A I stopped working there in August of 2016.

24 Q Very good. And where have you worked since
25 then?

1 A I work at Snap-on -- Snap-on, Inc.

2 Q All right. And are you -- do you work and live
3 in Wisconsin currently?

4 A I work in Wisconsin, yes.

5 Q Very good. All right. When did you start
6 working for Polaris?

7 A I started working for Polaris in 2013, and it
8 was May. May of 2013.

9 Q All right. And a little bit more background.
10 I understand that you're an engineer. Could
11 you tell us your -- your highest level of
12 completed education, please.

13 A Sure. I'm an engineer, and I have a master's,
14 as my highest level, in automotive engineering.

15 Q And when did you complete that and where did
16 you complete that?

17 A I did my undergraduate at Warwick University in
18 the UK, and I did my master's in automotive
19 engineering at Leeds University in the UK in
20 1997.

21 Q Great. And then, you know, to try and shorten
22 things a little bit, I did look up your
23 LinkedIn page to get a little bit more
24 background. It sounds like prior to working at
25 Polaris you worked at various other companies

1 | in the automotive field; is that accurate?

2 | A Yes. I have a -- a strong OEM automotive
3 | background. I started my career at Jaguar
4 | Cars, as it was known then, under Ford's
5 | stewardship. I was there for nine years --
6 | just under ten years.

7 | From there I went to Hyundai/Kia in
8 | Germany to work in their R&D center.

9 | And then from there I was at various
10 | places in the U.S., a start-up company in
11 | California, Navistar, which is a big truck
12 | company, and then I went to Polaris.

13 | Q Okay. All right. Very good. I think
14 | everybody's familiar with -- with Hyundai and
15 | Jaguar. Those are automotive manufacturers,
16 | right?

17 | A They are.

18 | Q Okay. And then, as you said, Navistar makes
19 | trucks, buses, military vehicles, and engines?

20 | A That's correct, yes.

21 | Q And then I saw on there that you worked for a
22 | company called -- am I pronouncing it right? --
23 | Achates?

24 | A Achates Power. Yeah.

25 | Q Not even close. Okay. Achates?

1 A Yeah.

2 Q All right. Very good.

3 A Yeah.

4 Q And they design engines; am I getting that

5 right?

6 A They're a -- they're a -- a technology company,

7 and this is a good segue into some of my

8 technical background. They're a diesel concept

9 company. I have a strong background in

10 gasoline or petrol engines and diesel engines.

11 I'm a mechanical engineer but also combustion.

12 Combustion and -- and engine breathing --

13 Q All right.

14 A -- if that makes sense. That's my technical

15 background. I've now become a lead -- lead --

16 at Polaris I was in leadership and -- you know.

17 Q Great. And let's -- let's talk about Polaris,

18 then. What -- what position were you hired in

19 as?

20 A I was hired in as engineering manager over

21 powertrain.

22 Q And did you maintain that same job title

23 throughout your time at Polaris?

24 A I did, yes.

25 Q And as engineering manager over powertrain,

1 could you give me approx- -- an approximation
2 of the number of engineers that fell under your
3 umbrella of responsibility at Polaris?

4 A So if you include contractors and then the UK
5 office, which was also dotted line to me, 60 --
6 60-plus people. And it would -- it would
7 fluctuate but 60 maximum.

8 Q Okay. And included under your umbrella was --
9 well, strike that.

10 Let me just ask it this way. One of
11 the things you did as engineering manager for
12 powertrain is you managed some other
13 engineering managers --

14 A I did.

15 Q -- under you?

16 A Yes, I did.

17 (Discussion off the stenographic
18 record.)

19 MR. OLSON: Everyone makes that
20 mistake who's ever given a deposition, so
21 you're right on track. No worries. And I
22 should have explained that to you earlier. My
23 apologies.

24 BY MR. OLSON:

25 Q While you were at Polaris, did you work in

1 various locations?

2 A My -- I worked out of Wyoming, which is one
3 location; however, I had to -- I was over --
4 people reported to me in Osceola and Roseau, so
5 I would travel a lot, but my main office was in
6 Wyoming.

7 Q Got it. And then I saw on your LinkedIn page
8 that there was some discussion of you doing a
9 leadership program for Polaris at the
10 University of Minnesota; does that ring a bell?

11 A Yeah, that's absolutely correct. I was -- I
12 think I was -- I was being groomed for a
13 leadership role at Carlson.
14 I did two -- two there. One was
15 PPAP. I think Polaris -- it's been a long
16 time. It's a Polaris leadership program, and
17 there was a second management course, too, to
18 try and groom me more towards managing people
19 and -- and big organizations.

20 Q Okay. And when you say you -- you think you
21 were being groomed, do you have an idea of --
22 of kind of where they intended or hoped you
23 might go within the company?

24 A My understanding -- I mean, it was never said.
25 I mean, you don't infer, you know -- it was

1 never said, but my understanding is -- because
2 I got asked a few questions of whether -- where
3 I want to go next and do I want to become a
4 director over -- over develop- -- powertrain
5 development and design, and, at the time, I
6 wasn't sure because I was really enjoying the
7 role.

8 But my understanding is the roles --
9 the -- the leadership course at Carlson is not
10 something they think about lightly. They --
11 they -- they specifically select people for
12 that.

13 Q Okay. As opposed to just sending anyone who
14 wants to go?

15 A Exactly.

16 Q Got it. Okay. And do you know -- every once
17 in a while someone will be hired, you know,
18 specifically to fill some missing niche or need
19 at a company. Do you know if you were hired,
20 you know, for some specific reason or because
21 of some specific niche you fill?

22 MR. COLLIER: For Polaris.

23 Objection. Form.

24 BY MR. OLSON:

25 Q You can go ahead.

1 A Okay. So my understanding is it took them a
2 long time to fill this role. And I have a
3 combination of being very technical but also a
4 leader. And I'm not sure exactly how long it
5 took them to fill the role, but it was quite a
6 grueling interview process.

7 I was interviewed by Swissauto, which
8 is Polaris-owned. I was interviewed by
9 various -- many people in -- in a panel
10 interview. So it was -- it was quite
11 extensive. And it may be because of my
12 technical background and because I'm a -- I'm
13 a -- I'm a leader.

14 Q Okay. And since there was an objection, I'll
15 just ask, you know, how was it that you gleaned
16 or learned that understanding?

17 A When my boss -- my future boss at the time --
18 interviewed me, later on -- because there was
19 subsequent discussions, there was a lunch with
20 me and my wife at the time -- he -- he said
21 it's one of the most important roles because
22 of -- because of the breadth of -- of -- of --
23 the scope of the role, it was actually said to
24 me.

25 Q Okay. Thank you. And that objection is

1 probably just a good example of -- of how, you
2 know, these objections come up, and you -- you
3 did just great.

4 One thing, a witness sometimes
5 doesn't know do I wait to answer after the
6 objection, do I wait for the lawyer to say go
7 ahead. Again, unless Mr. McHugh pipes up and
8 says, "Do not answer," if anyone makes an
9 objection, let them finish the objection and
10 then go ahead. That way I don't have to tell
11 you, "Go ahead, go ahead" each time. Does that
12 make sense?

13 A Yes. Yes.

14 MR. McHUGH: That's correct,
15 Mr. Paul.

16 THE WITNESS: Yes, it does. I'm
17 sorry.

18 MR. OLSON: Excellent. Thank you,
19 Kevin.

20 BY MR. OLSON:

21 Q All right. And I'd like to get a little bit
22 more detail about your engineering manager over
23 powertrain, to see what that entailed. Under
24 your umbrella were there some projects that
25 involved the Polaris RZR?

1 A There were several projects that involved the
2 Polaris RZR, yes.

3 Q And could you just give me some examples?

4 A So the engine code -- the two-cylinder
5 engine -- it was called the Gemini -- that was
6 one. There was a turbocharged version, which
7 is released now, posted version. That was
8 under -- under my stewardship, if you like.
9 Yeah, that's -- yeah, that's it.

10 Q Okay. All right. And when you hired on to
11 Polaris -- I don't know if you know this, but
12 there was a recall of the 2011 RZR 900 that
13 occurred in 2013. Did anyone at Polaris ever
14 tell you about that when you were hired on in
15 2013?

16 A It wasn't mentioned when I was hired on in
17 2013. It wasn't mentioned when I was getting
18 interviewed, if that's -- if I understood
19 correctly.

20 Q Okay. Did you, at some point, learn after you
21 were hired that Polaris had recalled a -- a
22 2011 RZR 900?

23 A Yes, I did.

24 Q Okay. And how was it that you learned that?

25 A So we have update meetings in -- at Polaris we

1 have update meetings, and then there's also
2 what you call water chiller talks, like talks
3 with other employees.

4 Q Okay. And did you learn that the recall of
5 that 2011 RZR 900 was because of some fires
6 that were happening and melting that were
7 happening near the exhaust header?

8 A I don't --

9 MR. COLLIER: Objection. Form.

10 THE WITNESS: I don't recall the
11 specifics of -- of the cases or the -- you
12 know, of -- of -- what they were exactly.

13 BY MR. OLSON:

14 Q Okay. While you were there at Polaris -- after
15 you arrived, did you later learn that there
16 were some additional recalls that were done by
17 Polaris for RZRs related to thermal issues or
18 the potential for them to start on fire?

19 A Yes, I did.

20 Q And in what sort of context did you learn about
21 those recalls while you were there?

22 A So there's a quality -- my peer was head of
23 quality. We would all be called into a quality
24 meeting, and it was brought up.

25 The other thing I should mention is

1 part -- one of my duties was to try and
2 mitigate risk. So I -- I've got -- I've got a
3 strong OEM background. The big companies are
4 very fastidious about their mitigating risk.
5 They use DFMEAs, which stands for design
6 failure mode effect analysis. You identify
7 risks, and then you come up with plans to
8 mitigate it.

9 So a lot of my role was to -- or part
10 of my role was to mitigate risk and change the
11 organization -- refocus the organization to
12 mitigate risk.

13 Q Okay. And so because that was part of your
14 role, did you have some involvement, then, in
15 discussing and -- some of the issues that were
16 potentially leading to the fires that were
17 being reported?

18 A So I -- I was involved in discussions. I -- I
19 was involved in discussions, and I knew team
20 members that were involved, but I -- I wasn't
21 directly involved, if that makes sense.

22 Q Okay. All right. Yeah, I think I understand
23 that. Did you ever have any discussions with
24 anyone Polaris -- at Polaris about some of the
25 causes of RZRs starting on fire, or potential

1 | causes?

2 | A So there were -- there's discussions. In my
3 | mind a discussion -- a discussion is
4 | something -- often conjecture and an educated
5 | guess. Sometimes -- I mean, educated guess
6 | is a good -- is not a bad thing. To get to the
7 | root cause is a whole different thing, but,
8 | yes, there were discussions.

9 | Q Okay. Did you ever have any involvement in
10 | more root cause analysis or -- or oversight
11 | over that?

12 | A I didn't, no.

13 | Q Okay.

14 | A Oh, sorry. Sorry. Sorry. Let -- I'm sorry.
15 | I'll -- I'll reclarify. I didn't have direct
16 | involvement. There were people on my team
17 | and -- teams that we're working closely
18 | with helping to get to the root cause.

19 | Q Okay.

20 | A Yeah.

21 | Q Did you learn about some of those attempts --
22 | attempts from your team members?

23 | A The discussion -- the -- the -- when -- when
24 | those projects were happening, it was kept
25 | pretty tight-lipped. I did learn anyway from

1 updates but not the direct involvement.

2 Q Okay.

3 A If that.

4 Q Thank you. You know, after you arrived in May,
5 2013, when do you think you first learned from,
6 you know, people at Polaris that some RZR's
7 would start on fire?

8 A I'm trying to remember. I'm sorry.

9 Q Okay.

10 A Now, this is going to be a guess because I
11 don't remember. I want to say 2015-ish, but
12 I'm not exactly sure. So --

13 Q Okay. And -- and thank you for -- for
14 clarifying and qualifying that, and let me just
15 talk a little bit about that. We don't want
16 you to guess --

17 A Okay.

18 Q -- but we do want you to give us an estimate,
19 if you can, based on memory. So, for example,
20 if I was to ask you how long is my desk, that
21 would be a complete guess because you've never
22 seen it, you have no basis.

23 A Okay.

24 Q But if I were to ask you how long was your desk
25 at Polaris, you may not know exactly, you may

1 not have measured it, but if you have some
2 memory of it, you could probably give me an
3 estimate. Does that make sense?

4 A Yes.

5 Q And so if I ask you, you know, when did
6 something happen, if it's a true guess and you
7 have no clue, and it could have been the day
8 you started or the day you ended, or any other
9 day, you know, that would be a guess.

10 But if you do have an estimate based
11 on your best memory of when something happened,
12 then I would appreciate you telling us that,
13 and you can qualify it as an estimate.

14 A Okay. I'm -- I'm going to give an estimate,
15 and I'll give you a range. It --

16 Q Okay.

17 A -- would have been 2014 to 2015. I'm -- I'm --
18 I know it's a wider range, but that's my
19 estimate.

20 Q And let me give you a little more context that
21 might help you narrow that range. Do you
22 remember learning of a fuel vent line recall
23 that occurred in October of 2015 for the 2015
24 RZR 900s or 1000s?

25 A I don't recall. I'm sorry.

1 Q That's okay. And then let me give you another
2 time frame. Do you remember a large recall
3 that occurred in April of 2016 that involved
4 multiple alleged fixes, over a hundred thousand
5 vehicles from 2013 to Model 2016 of RZR 900 and
6 1000s?

7 A I do recall that because I was worried.

8 Q Okay. What were you worried about?

9 A I was worried about Polaris. I was worried
10 about Polaris and what would happen and -- I
11 was -- I was worried about -- it's never a good
12 thing to have a product that's not what you
13 expect.

14 Q Okay. And so using that as a time frame, do
15 you believe that it was sometime prior to -- to
16 April, 2016, that you first learned that there
17 were reports that some of the RZRs in the field
18 were starting on fire?

19 A I -- I believe it was before that, yes.

20 Q And -- and what was -- how was it that you
21 first learned? What was the context in which
22 this came up and you learned some vehicles are
23 starting on fire?

24 A Okay. I'm -- I'm going to quantify. In 2016,
25 the April thing, that was -- that was -- that

1 was very -- what's the word I'm looking for? --
2 escalated. Before that it was more discussions
3 and -- it was more discussions and less
4 escalated, if that makes sense.

5 Q Okay. Yeah, I -- I think I understand what
6 you're saying. I'm just wondering, you know,
7 when you first learned that there were some
8 reports that some RZR's started on fire, was
9 that a significant thing for you to learn
10 about?

11 A If I can clarify, do you mean significant for
12 me personally or Polaris or --

13 Q For the company and for users?

14 A I --

15 MR. COLLIER: Let me just object to
16 form on behalf of Polaris.

17 THE WITNESS: Should I answer?

18 MR. OLSON: Yes.

19 MR. COLLIER: Yes.

20 THE WITNESS: I -- I think it's
21 significant, yes.

22 BY MR. OLSON:

23 Q And why did you think it was significant?

24 A Because I come from an OEM background. I've
25 been trained, like at Jaguar, and -- and

1 because of my background, it's a -- it's a --
2 it's a safety implication. It's -- it's --
3 it's not a good thing. It's not a good thing,
4 obviously. It's a safety implication.

5 Q Okay. And did you feel a sense of surprise or
6 alarm? Or what sort of sense did you have when
7 you first learned that this was happening?

8 A I was disappointed. I wanted -- I wanted -- I
9 wanted to make it better. I wanted to -- I
10 wanted to improve things. I want to -- I want
11 to -- I want to change things.

12 Q And did you try to do some things in order to,
13 you know, change things or improve things?

14 A So I mentioned the DFMEAs, which is a
15 risk-mitigation tool, and it's -- it's -- it's
16 identifying potential risks, and I was pushing
17 this. I was trying to -- I was trained in the
18 company cultured. In fact, I made big strides.

19 It wasn't just powertrain because
20 obviously there's the -- there's the -- there's
21 the vehicle side. So powertrain is like a
22 supplier within Polaris to the vehicle sides.

23 So I was doing the best I could. I
24 was -- I was influencing using -- with other
25 people key -- key stakeholders and -- and

1 changing engineering process.

2 Q Okay. And so when you say you started to push
3 DFMEA, could you explain more, please, on what
4 you tried to do there?

5 A Sure. DFMEA is a process where, when you
6 design something or think about, you know, a
7 product, you think -- you identify potential
8 risks, and you -- you categorize them as
9 whether they're critical or not -- or -- or
10 whether they're critical -- how critical they
11 are.

12 And once you categorize these, you --
13 actually the engineering team would -- would
14 think of tests to try and mitigate -- mitigate
15 those risks. And that's what I -- I basically
16 pushed out.

17 Q And when you say you pushed that out, I mean,
18 who did you talk to? What did you do
19 specifically to try and have that done?

20 A So the -- the manager of quality and me were
21 very, very close. I -- we worked together, and
22 then I have various leads.

23 So I have a lead over the RZR engine.
24 I have a lead over the Indian engine. I
25 would -- I have weekly meetings and push the

1 importance and have them show me how the
2 progress was.

3 We also got an external supplier in
4 to -- to sit in and work through this DFMEA
5 process.

6 Q And what was the quality manager name -- what
7 was the quality manager's name whom you were
8 close to?

9 A His name was Kevin Ness.

10 Q And you mentioned that there was a lead or an
11 engineer over the RZR engine. Who was that?

12 A Dan Nugteren.

13 Q And when you say you were trying to push, you
14 know, the -- doing DFMEAs, are you talking
15 about doing them on the existing vehicles that
16 you're learning are starting on fire, or are
17 you talking about doing them on future vehicles
18 that are in development, or both?

19 A So this is the challenge. It does mean the new
20 products but nothing is -- there's things that
21 are clean-sheet and there are things that have
22 legacy. So if the design is out there --

23 I'll give an example. The RZR had
24 been out for a while, and then they were
25 turbocharging it. A lot of the architecture

1 was carryover.

2 So a lot of it was stuff like that;

3 it was carryover. A lot of it was brand-new,

4 like the Indian -- Indian Scout, which is a

5 brand-new, you know, vehicle at the time.

6 Q Okay. And so when you were talking about
7 you -- you pushing DFMEA, what vehicles were
8 you wanting that done on?

9 A Everything.

10 Q And -- and do you remember if you started
11 pushing that in 2013 or '14 or '15 or '16?

12 A We started pushing 2014, end -- end of.

13 Q And so during 2014 would the 2017 RZR and 2016
14 RZR have been in development?

15 A Yes, they would.

16 Q And so you were wanting Polaris to do DFMEAs on
17 the 2016 RZRs as well as the 2017 RZRs; is that
18 accurate?

19 A Yes.

20 Q And what sort of response did you get when you
21 tried to push the DF -- DFMEAs on those
22 vehicles?

23 A So the response from my team was amazing. They
24 were the best team ever. The people I
25 mentioned, Dan Nugteren.

1 The response from leadership, be it
2 from the RZR team themselves and my -- my
3 direct manager, was challenging.

4 Q And could you please give me the names of -- of
5 those who you say were challenging when it came
6 to a response on DFMEAs?

7 A Sure. So this is interesting. Steve Cohoon
8 was the -- the big guy over everything. He
9 would say he was over DFMEAs, but it cost
10 resource. It takes time. It takes people.
11 And -- so this is -- this is how I'm qualifying
12 it.

13 If he -- if one were to ask Steve
14 Cohoon, he'd say, "Yes, I'm totally for
15 DFMEAs."

16 When I would come back -- we'd come
17 back and say, "This is how much resource it
18 would take" --

19 "Why is it taking so long? We don't
20 have the time for this."

21 So that's why I'm quantifying it.
22 Him and Andreas -- Andreas Bilek, B-I-L-E-K.
23 He was -- he was very challenging, I think is
24 the best -- the best expression to -- made it
25 very hard. He was -- the best expression,

1 again, with -- with Andreas -- Andreas Bilek
2 was he -- he wasn't helpful -- I don't -- I
3 don't mean that in a negative way -- and it was
4 challenging.

5 Q And what was Mr. Bilek's job title?

6 A So he came later on. He came as director of
7 powertrain at the time.

8 Q All right. And what about Mr. Cohoon during
9 the 2014 time period when you say you were --
10 you were trying to push the DFMEAs? What was
11 his job title at that time?

12 A So at the time Mr. Cohoon was director of
13 powertrain, but then he got promoted to -- I
14 believe it was vice president or president,
15 and -- and Andreas was brought in between me
16 and -- and Steve Cohoon.

17 Q Got it. Okay. All right. And from time to
18 time I'll ask a question, and you'll probably
19 feel like "I already explained that." And
20 that's my fault, not your fault. I just want
21 to make sure I'm understanding things
22 because -- you know, just for your information,
23 I don't have, like, a pile of documents that --
24 regarding you.

25 A Okay.

1 Q So a lot of this is just kind of raw new stuff
2 to me, and so I may try to make sure I
3 understand things correctly and please just
4 bear with me.

5 And so am I understanding it
6 correctly that in about 2014 you learned --
7 because of you learning some RZR's were starting
8 on fire in the field, you started pushing the
9 doing of DFMEAs on RZR's that were in
10 development?

11 A So the way that question was phrased, it
12 wasn't -- the DFMEA process wasn't pushed only
13 because of the RZR's. It was a process that was
14 being pushed anyway. I was pushing it because
15 it was the right thing to do, and then the RZR
16 thing is -- actually emphasized the need.

17 Q Got it. Okay. And the reason you were pushing
18 it anyway is that DFMEAs were not being done at
19 Polaris?

20 A That is correct.

21 Q And, you know, you've been in the industry for
22 a long time. You know, when did you first
23 learn of DFMEAs and the importance of doing
24 them?

25 A I learned it from Jaguar. And I -- I realize

1 now -- at Jaguar, when I was there for my first
2 job, I -- I didn't always think Jaguar was that
3 organized, but since then I realized Jaguar was
4 a paragon of being very organized.

5 Q Okay. Jaguar did DFMEAs?

6 A Yes.

7 Q Hyundai did?

8 A Yes.

9 Q What about Navistar?

10 A Navistar did as well.

11 Q Okay. Would you -- would it be accurate that
12 DFMEAs are a -- not only an important but a
13 pretty basic tool to use when designing a
14 motorized vehicle?

15 A Yes, that's accurate.

16 Q And --

17 MR. COLLIER: Objection. Form.

18 BY MR. OLSON:

19 Q -- is it true that when designing a vehicle
20 with a combustion engine, one of the things
21 that should be looked at when doing a basic
22 DF -- DFMEA is thermal problems or the
23 potential for, you know, a fire to break out?

24 A Yes, I -- I -- I would look at -- to -- to
25 clarify more, look at the combustion of the

1 engine, and you'd look at the exhaust

2 temperatures and -- and -- and associated

3 thermal problems, yes.

4 Q With the goal of not having a vehicle, for

5 example, that could get so hot that it starts a

6 fire?

7 A That -- that is one example, yes.

8 Q Okay. And so you're pushing these DFMEAs, and

9 then you learn about the RZR starting on fire,

10 and that kind of increases your -- in your view

11 the need to be doing these?

12 A Yes. Agreed.

13 Q And what can you tell me specifically about,

14 you know, why Mr. Bilek or Mr. Cohoon, or any

15 other supervisor above you, pushed back or

16 challenged you on doing those?

17 A I can -- I can only -- this is a -- I'm -- I'm

18 not Mr. Cohoon, and I'm not Andreas. I can

19 only conject it was resource -- a resource

20 thing. And in terms of Andreas, I -- I don't

21 know. He -- he -- he's eager to please

22 upwards, so he'll do what's -- what's told.

23 Q Okay.

24 MR. COLLIER: Let me just object --

25 let me object to form.

1 BY MR. OLSON:

2 Q And if you could, please, give me as much
3 detail as you can remember in anything that
4 Mr. Cohoon or Mr. Bilek, or any other
5 supervisor, told you, in response to your
6 efforts to push DFMEA, about what you were
7 proposing?

8 A So I just want to clarify. Steve Cohoon and
9 Andreas Bilek were not against DFMEAs. It
10 wasn't -- it wasn't verbally -- they weren't
11 verbally against. It was -- it was more the
12 resource that was needed.

13 When I would go for the resource, and
14 I'd make it clear, there was -- there was -- we
15 could have had a lot more resource, and it was
16 not -- it was -- it was -- what's the word I'm
17 looking for? -- frowned upon. It was -- it was
18 refused, some of the resources.

19 Q And when you state it was refused, did they
20 tell you no? Did they just ignore the request?
21 Or what?

22 A It was more -- I would come -- it would take me
23 a long time -- a lot of my personal resource
24 was -- "this is how much resource it will
25 take," because it -- time is money. "I'm going

1 to divert these people to do this work."

2 And it was -- it was indirect. It
3 was more, "Why" -- "why is this needed? Why do
4 you need to do this? Why do you need to do" --
5 not, "Why do you need to do DFMEAs?" "Why do
6 you need so much resource? Why can't we" --
7 "it be done with less?"

8 So it wasn't directly. It was -- it
9 was indirectly by -- you know.

10 Q Got it. All right. And so thank you for all
11 that clarification.

12 A Yeah.

13 Q Basically -- so it sounds like you felt like
14 you needed more resources to properly do the
15 DFMEAs, and you requested that?

16 A Exactly.

17 Q And they did not give you the resources you
18 felt you needed to do a proper DFMEA?

19 A That's correct. And I should clarify or
20 quantify that. If you look at my past history
21 and where I've worked, that's where my
22 experience of how we resource comes from.

23 Q And could you just expand a little bit more on
24 that, when you say, you know, "how we resource"
25 and "where it comes from"?

1 A So in quality, there's quality -- quality
2 doctrines or quality texts. It's been shown in
3 the industry that if you put some more effort
4 up front, if you put more resource up front,
5 then later on you don't have to spend so much
6 resource troubleshooting. If you do the work
7 up front.

8 Q Or fixing problems, if you've made one?

9 A Exactly.

10 Q Now, you mentioned that there was some
11 carryover in the RZR.

12 A Yes.

13 Q I wanted to talk a little bit more about that,
14 and I wanted to be, you know, specific with,
15 you know, the engine.

16 And, by the way, are you familiar
17 with the term, you know, "engine architecture"?

18 A I am.

19 Q Okay. And are you familiar generally with the
20 engine architecture in the RZRs that you had
21 some involvement with while you were at
22 Polaris?

23 A Yes, I am.

24 Q Okay. And so I want to try and pinpoint, you
25 know, when it was that you were pushing the

1 DFMEA on RZR's and other products. Was -- was
2 that from the get-go or was that in 2014, which
3 was a little bit after you arrived?

4 A It was after I arrived. So, again, around
5 2014-ish, I guess.

6 Q Okay. And so during 2014, obviously, the 2014s
7 were already out in the field. Were the 2015s
8 not being sold yet when you started pushing
9 DFMEA?

10 A I don't know.

11 Q Okay. But is it accurate that the 2016s and
12 2017s were not yet out in the market by the
13 time you started pushing DFMEA?

14 A That's fair.

15 Q Now, even in 2014, when you say there was
16 carryover, are you saying that the aspects of
17 the 2014 RZR were just being carried over for
18 the 2015, '16 and '17?

19 A The basic engine architecture, as you put it,
20 yes, they were being carried over.

21 Q Okay. And so as you saw it, the basic engine
22 architecture for the exhaust for the 2015 was
23 carried over in the RZR's being sold at least
24 until the time you left?

25 A Yes.

1 MR. COLLIER: Objection. Form.

2 BY MR. OLSON:

3 Q And you -- you mentioned that you left in 2016,

4 in August, but by that time the engine

5 architecture was already decided upon for the

6 2017s --

7 A Yes.

8 Q -- is that correct?

9 A That is correct.

10 Q And was that engine architecture that you
11 mentioned being carried over from 2014 through
12 2017 essentially the same architecture in the
13 900, the 1000 and the turbo?

14 A It was except the turbo. Because the turbo has
15 a turbocharger in the exhaust system, so,
16 obviously, the architecture's a bit different.

17 Q Okay. But -- and I -- I understand that, and
18 people have explained that to me, although I
19 don't, you know, claim to understand a lot

20 about turbos. But other than the addition of

21 the turbo in the turbo model, it had the same

22 basic architecture as the 900s and the 1000s?

23 A The layout -- layout architecture was the same,

24 yes.

25 Q Okay.

1 MR. COLLIER: Objection. Form.

2 BY MR. OLSON:

3 Q And then let's talk about just the -- what

4 we -- what we mean in terms of the

5 architecture. The exhaust routing, was that

6 essentially carried over in the RZR's, 900's,

7 1000's and turbos, from 2014 to 2017?

8 A That is correct.

9 Q And so what did you do with regard to your

10 desire to push DFMEAs when you were questioned

11 and not given the resources you were

12 requesting? What was -- I mean, did you keep

13 trying or what did you do?

14 A I -- I've always kept trying. I think I -- I

15 didn't make myself very popular.

16 Q And why do you say you didn't make yourself

17 very -- very popular?

18 A Because I could see the facial expressions, and

19 I was coming -- coming all the time with -- I

20 would -- I would try and quantify why I needed

21 the resource and how I needed the resource, and

22 I was thinking of different ways of expressing

23 the same thing.

24 Q And when you say the facial expressions of --

25 just give me some examples of the facial

1 | expressions you got from supervisors when you
2 | were trying to push again DFMEA?

3 | A I did a very big presentation about -- and it
4 | wasn't specifically DFMEAs -- DFMEAs, but it
5 | was more resource, which is the same thing, and
6 | it took me a long time to do the presentation,
7 | and it was dismissed. It was like it was -- I
8 | was almost cut off.

9 | Q And when you say it was resources in general,
10 | what sort of things were you pitching that you
11 | needed the resources for?

12 | A So -- so -- okay. So when you look at exhaust
13 | temperatures, there's the routine architecture
14 | that you talked about, but there's also
15 | combustion. So when an engine has slow
16 | combustion, the exhaust temperatures are
17 | hotter.

18 | An engine needs to have fast
19 | combustion. I know this from the automotive
20 | industry because the emissions they meet demand
21 | fast combustion.

22 | Now, emissions are different to
23 | exhaust temperatures, but they have an effect.
24 | So fast combustion I pushed -- I did get
25 | some -- I got a person in because combustion of

1 the engine wasn't -- wasn't a high priority.

2 It was what it was. I got someone to -- a very
3 specific person who is very technically gifted
4 for this role. So combustion is one aspect.

5 Q Okay. That you wanted resources for?

6 A Exactly.

7 Q And, again, forgive me for some very elementary
8 questions. How did that combustion that you
9 wanted more resources for relate to, you know,
10 heat generated by the vehicle or a potential
11 fire?

12 A So there's many -- I'm conjecting there's many
13 factors, I would say, for a fire, and
14 combustion is probably a smaller one, but it's
15 something within powertrain's control.

16 The other aspect could be the
17 architecture, where the exhaust is, but
18 everything -- you know, you do as best as you
19 can, and combustion was an important one, so
20 I -- I built up a team, and we pushed to try
21 and get faster combustion, and the faster --
22 and the faster combustion should lead to -- to
23 lower temperatures of the exhaust.

24 Q Okay. And did you want faster combustion
25 specifically to lower temperatures? Was that

1 the sole reason? Part of the reason? Or none
2 of the reason?

3 A It was only part of the reason. I'll be
4 honest, it was more -- it was more about other
5 aspects, the thermodynamics, emissions, but
6 it's also a fortunate side effect.

7 Q Okay. And did you have that -- when you were
8 pitching that, did you have, you know, in your
9 mind the RZR fires at least in part?

10 A I did.

11 Q And did you talk about that in this meeting
12 when you were essentially dismissed?

13 A In that particular meeting I didn't, but I -- I
14 would have one-on-ones all the time.

15 Q And in the one-on-ones would you explain that,
16 you know, "If we could slow the combustion, you
17 know, that could help with" -- "decrease the
18 heat and help with the fire problem"?

19 A I did, but I'm not sure if it was understood
20 because it takes a certain technical level of
21 competency.

22 Q Okay. All right. Now, back to the -- the
23 DFMEAs. At the time you were pushing DFMEAs,
24 was there still time to do that on the 2016 and
25 the 2017 RZRs that were in development as of

1 2014?

2 A Yes.

3 Q And with any supervisor at any point, I mean,

4 you were pushing DFMEA, using the term

5 generally. Did you bring up RZR fire or RZR

6 thermal issues as, you know, one of the reasons

7 or benefits to do DFMEA?

8 A So when you say "supervisor," can you clarify?

9 You mean my supervisors or people who worked

10 for me?

11 Q Anyone above you.

12 A I did.

13 Q And tell me, if you could, as specifically as
14 you can, you know, what did you tell the people
15 above you about DFMEA and how that could help
16 with the RZR fire issue?

17 A Well, this is interesting because on --
18 verbally my bosses were total, "We have to do
19 DFMEAs. We have to push this out." They were
20 telling me to do it.

21 But when I asked for resource, it
22 was, like, "Well, why do you need so much
23 resource?" So it was actions don't support the
24 words.

25 Q Okay. And eventually you left Polaris. Why

1 | did you leave Polaris?

2 | A I got this opportunity. There was a lot of
3 | stress in -- in the position. I really loved
4 | working there. I loved the team. I loved
5 | being part of the great -- some of the great
6 | products, but there was -- there was some --
7 | there was some relationship issues with --
8 | with -- with the -- with one of my bosses, and
9 | then this other opportunity came up. So --

10 | Q And who was the boss that there was a
11 | relationship issue with?

12 | A Andreas.

13 | Q And I may know the answer, but you -- you have
14 | to tell us, you know, what were the reasons for
15 | the relationship problems from your
16 | perspective?

17 | A At this -- this -- at this level and the level
18 | above, at my level and the ones above, it's --
19 | you don't micromanage. If you're a good
20 | leader, you don't micromanage. You have to be
21 | technically savvy, but the role is more about
22 | people and resource and looking at the flow of
23 | stuff.

24 | In my opinion, he was not capable of
25 | that. He was -- he was not pushing for the

1 resource I needed. He wasn't fighting for me

2 and the stuff we needed for the group.

3 Q Okay. Thank you. Did your leaving have

4 anything to do with frustrations you felt about

5 not being given resources you felt you needed?

6 A I would have to say yes.

7 Q And does that include not being given resources

8 that you felt were needed to do DFMEA?

9 A Yes.

10 Q And when you would get pushback on doing DFMEA,

11 like, they would say, "Well, do it, but do it

12 with less resource," you know, how did that hit

13 you?

14 A Well, it -- it actually caused me so much

15 stress I had hypertension.

16 Q I'm sorry about that. Did it make you wonder

17 whether they under- -- did not understand the

18 importance of DFMEA or, you know, what did that

19 make you think?

20 MR. COLLIER: Objection. Form.

21 THE WITNESS: I -- apart from the

22 stress, I -- I don't know. I can't -- I was

23 just stressed and frustrated.

24 BY MR. OLSON:

25 Q And part of what I'm getting at is -- you know,

1 what you've told us is, you know, there's a --
2 a higher level manager like yourself who's
3 pushing DFMEA, it wasn't being done, and even
4 though you're pushing it, they're not doing it.
5 Do you have an understanding or a belief or an
6 explanation for why?

7 A Well, it was --

8 MR. COLLIER: On behalf of Polaris,
9 same objection.

10 THE WITNESS: It was being done, but
11 it wasn't being done as -- I -- I would have
12 liked more resource -- resource. It was -- the
13 root cause was re- -- a lack of resource to get
14 it done properly.

15 BY MR. OLSON:

16 Q Okay. Thank you for clarifying that.

17 When you say it wasn't being done
18 properly or it was being done but not the way
19 it should have, what do you mean by that --

20 A So at Polaris the primary thing is time, get
21 the thing out on time. If -- if -- if -- if --
22 if milestones are going to be moved, that's --
23 that's not acceptable. We -- we need to meet
24 those milestones. That's the key thing.

25 So -- and so resource means time and

1 | people. If -- if there's -- if there's only so
2 | much time and people, you get -- you -- you
3 | have to meet the milestones, and you have to
4 | do things -- you have to skip over things.

5 | The DFMEAs would probably identify
6 | things, and then -- and that's part of it, and
7 | then the next part is actually answering those
8 | risks with specific tests, and often there --
9 | there wasn't time to do that.

10 | Q Okay. And -- and so when you were saying, you
11 | know, they were doing them, but they weren't --
12 | weren't doing them thoroughly, were they just
13 | not finishing them or -- help me understand
14 | that.

15 | A The DFMEAs were finished. It's -- it's the --
16 | it's the arm -- it's -- they -- the DFMEAs
17 | drive DVP&Rs, which actually miti- -- which
18 | actually do tests -- specific tests. I don't
19 | know, but I don't -- I don't think -- and this
20 | is an estimate of how much those were done.

21 | Q Okay. And I'm -- I'm sorry again. This is
22 | probably just me not having ever worked for a
23 | company like you have.

24 | A Yeah.

25 | Q You know, when I hear, you know, they were

1 doing it, but you were pushing it, they were
2 resisting it, that makes me think, okay, well,
3 either they weren't doing it completely or they
4 weren't doing it at all, and I'm -- I'm
5 wondering from you, would you say they weren't
6 doing it completely or what?

7 MR. COLLIER: Objection. Form. On
8 behalf of Polaris.

9 THE WITNESS: One second.

10 BY MR. OLSON:

11 Q No worries.

12 A I think they could have been done more
13 thoroughly.

14 Q Okay. And it sounds like it's your belief they
15 weren't done more thoroughly. Is that those
16 who could provide the resources did not want to
17 provide sufficient resources?

18 A So -- so that -- that is part of it, yes.

19 And -- and then -- and then bear in mind
20 powertrain and exhaust temps have some effect,
21 but the big effect is the architecture. The
22 architecture actually is more the RZR team, if
23 that makes sense, and that -- that -- that, in
24 my estimation, would have a bigger effect.

25 Q Doing something to the architecture?

1 A Yes. Yes.

2 Q Okay. And did you ever have any discussions
3 with anyone at Polaris about architecture
4 issues or packaging issues related to thermal
5 issues in the RZR?

6 A Yes. And what happens every -- I can't
7 remember what time of year, but products --
8 proposals come from various teams outside of
9 powertrain. We're a supplier, so there's --
10 outside of powertrain there's various teams.
11 So there's RZR -- the RZR team.
12 There's the -- the on-road team, which is the
13 motorcycles. There's the ATV team. And they
14 would throw requests of, "We need this. We
15 need this."

16 And one of the projects that came up
17 was flipping the engine 'round so the exhaust
18 was on the back, not -- not near the -- not --
19 not near the seat.

20 Q All right. And what did you think about that
21 option?

22 A I thought that that was absolutely the --
23 the -- the way to go.

24 Q And roughly, approximately, when was it that
25 that proposal was made by someone, that you're

1 aware of?

2 A This is an estimation. I would say 2015

3 around -- I can't narrow it down more than

4 that. I'd say probably 2015.

5 Q Thank you. And who was it that made the

6 proposal or the suggestion?

7 A So the request would come from -- from the RZR

8 team, the vehicle, the -- the supplier.

9 Their -- you know, their request would come to

10 powertrain, and all these requests would come

11 through, and we'd be wading through it, saying,

12 "What can we handle," you know, "Which project

13 can we handle?"

14 Q Okay. And so, again, forgive me. I'm just

15 learning how the company works.

16 And so there was a RZR team at

17 Polaris who made a request to flip the engine

18 around so the exhaust would go out the back?

19 A Yes.

20 Q And that request came to you?

21 A It came to my -- yes, it came to -- it probably

22 came to my boss, actually. So --

23 Q And help me understand just the way things

24 work. Why would that come to you or your boss?

25 A Because if you flip the engine 'round, there's

1 a lot of work that needs to be done to the
2 engine itself. You don't just flip it 'round.
3 You have to look at the cylinder head design
4 and a lot of aspects. The cylinder head
5 design, for instance.

6 Q All right. And how did you or your supervisors
7 respond to that request from the RZR team?

8 A So I -- what we do is we say, "This is how much
9 resource it would take." So you have a list of
10 these projects. One was that. And you say,
11 "This is how much resource it would take." And
12 there's only -- my -- my team is only so big,
13 so this is how much -- what we can do. So --

14 Q All right. And so you yourself thought it was
15 a great idea; did I hear that right?

16 A Absolutely.

17 Q And did you say, "Okay, let's" -- in essence,
18 "Okay, let's do it," or, "I'm sorry. I don't
19 have enough resources"?

20 A I was totally on board with doing it.

21 Q And so why didn't that happen?

22 A I -- I'm not sure why it fell off the table,
23 but a decision was probably made above me.

24 Q Okay. And did you express your view that it
25 should be done?

1 A Yes.

2 Q Who did -- who did you express that to?

3 A My direct boss and my -- the boss above, Steve

4 Cohoon.

5 Q So Mr. Cohoon or Mr. Bilek?

6 A Yes.

7 Q Did you ever by chance give your opinion or
8 your view about that option in an email or a
9 memo or any sort of document that I would love
10 to see?

11 A No, I didn't.

12 Q Okay. So it was verbally?

13 A Yes.

14 Q And was this in a meeting of a group of people
15 or just an individual discussion you had with
16 them?

17 A It would have been an individual.

18 Q Okay. But with each, Mr. Bilek and Mr. Cohoon,
19 you told them that you believed -- or you
20 agreed that the engine should be flipped around
21 so the exhaust would go out the back?

22 A I'll -- I'll -- I can't remember which -- which
23 one I told, if it was -- I think it would have
24 been Steve rather than Mr. Bilek. I can't
25 remember. One of them I told. It was more

1 likely Steve Cohoon. I can't remember if I did
2 it to both.

3 Q And -- and when you told that to Mr. Cohoon or
4 maybe both, was there a discussion about all
5 that would be required to do that?

6 A He delegated it to the product. There's a
7 project group. He delegated that to the
8 product -- to the product group.

9 Q And who would have been the decision maker for
10 the product group?

11 A It was -- what's his name? -- Dave Schneider.

12 Q And so when you mentioned that to Mr. Cohoon,
13 you know, what was his response in essence to
14 you, that you can recall?

15 A It was more, "We'll talk to Dave Schneider and
16 see" -- "see what we can do," and that was, you
17 know, that.

18 Q And did you ever hear anything else from them
19 or the RZR group about actually doing that or
20 not?

21 A No. Basically, the new projects that we
22 accepted were decided, and we went forward
23 with them, and that wasn't one of them.

24 Q Okay. The proposal to flip the engine around,
25 was that -- for which model year of RZR was

1 that?

2 A I don't remember.

3 Q You said that you estimated that it was -- it
4 happened in 2015. Can you give me -- you can't
5 give me any sort of range of which vehicles you
6 think it might have been for?

7 A So I can guess. I can guess on -- on the
8 timing and the resource typical at Polaris
9 because we worked very quickly. So if it was
10 around 2015, I would guess, and this is a
11 guess, probably would have been done for 2017.

12 Q Okay.

13 MR. COLLIER: On behalf of Polaris,
14 let me just object to form.

15 BY MR. OLSON:

16 Q And who at the RZR group made that request?

17 A I don't know.

18 Q And when you say the request was made, did that
19 come to you in an email or a PowerPoint or how
20 did that -- was that request received by you?

21 A It was received in a -- and there's this --
22 there was a sheet -- there was a -- a
23 spreadsheet with a list of, "These are the
24 programs that we have," from the project guys,
25 who probably received it -- who very likely

1 received it from the -- from the RZR group or
2 the product groups I mentioned before.

3 Q Okay. And, you know, I'd love to see that
4 document. Can you give me a -- as much detail
5 as you can recall as to how it was phrased in
6 the document, that is, this proposal to flip
7 the engine around?

8 A It was -- it was just -- there was no
9 specifics. It was just given -- it was just
10 given a name. Usually Polaris gives a name. I
11 can't remember what. They usually give them,
12 like, Gemini or something. I can't remember
13 what the name was. It -- and it doesn't really
14 go into any depth. I know the depth because,
15 you know, I'm technical.

16 Q Right. Okay. And although you thought that
17 was a good idea, that would have required a
18 significant amount of resource to rotate the
19 engine?

20 A It would.

21 Q And that would be a -- more or less a -- a
22 redesign of the engine?

23 A It wouldn't have been a whole redesign, but
24 there would be -- there would be some casting
25 changes of the cylinder head and various other

1 components.

2 Q And so once that had been accepted, would have
3 it -- would have it required a significant
4 amount of additional resources in terms of, you
5 know, employee time and testing to make that
6 change at that time?

7 MR. COLLIER: On behalf of Polaris,
8 let me just object to form.

9 THE WITNESS: I -- I don't know what
10 "significant" means. It's -- it's hard to
11 quantify. It -- I'll say yes, and the reason I
12 say yes is because it would -- it would involve
13 a change across the platform of RZR and RANGER.
14 So I'll say yes.

15 BY MR. OLSON:

16 Q Okay. And is that -- is that expensive to do
17 for a company who's making various models in
18 the platform?

19 A Yes.

20 Q Did you ever hear of any reason why that was
21 not done at that time?

22 A No.

23 Q And other than cost, can you think of a reason,
24 a good reason, there might have been to not do
25 that?

1 MR. COLLIER: On behalf of Polaris, I

2 object to form.

3 THE WITNESS: I don't know.

4 BY MR. OLSON:

5 Q All right. And when you say you thought that

6 was a good idea, I think you used -- you used

7 the word "absolutely." Explain, if you would,

8 why you thought that.

9 A Because I was aware of -- of -- of what was

10 happening in the field. It seemed -- I hadn't

11 done any testing, but it seemed logical that if

12 the exhaust is out the back and not in

13 proximity to the seats -- it just seemed

14 logical.

15 Q And I agree it seems logical to me, who is not

16 an engineer. Why did it seem logical to you,

17 who has much more experience than I do?

18 A Mainly because it's not in proximity to the

19 seats.

20 Q And what -- what's -- again, some of these

21 questions I think I know the answer to, but

22 what's the problem or the issue with having it

23 in close proximity to the seats?

24 A It's an issue of -- of thermal -- of --

25 of getting rid of the heat, and -- and -- and

1 it depends on the seat material really, but

2 it's an issue of -- of -- of -- of -- of -- of

3 heat.

4 Q And is air flow an issue with having it

5 directly behind the seat as opposed to out the

6 back?

7 A You know, I don't know.

8 Q Okay. Did you -- did you have some concerns or

9 was part of your concern not only the location

10 of the exhaust and its orientation but its

11 proximity to fuel-sensitive components like

12 fuel lines and the fuel tank?

13 A You know, I hadn't thought about that.

14 MR. OLSON: Okay. All right. Well,
15 we've been going for a little bit, a little
16 over an hour. I'd like to give you an option
17 to have a break and go to the restroom or clear
18 your head or whatever. Is that okay?

19 THE WITNESS: Yeah. That will be
20 great. Thanks.

21 MR. OLSON: Okay. Let's do that.
22 Let's, you know, take five minutes.

23 THE WITNESS: Okay.

24 VIDEOGRAPHER: Going off the record
25 at 1:11.

1 (Recess had.)

2 VIDEOGRAPHER: And we're back on the
3 record at 1:19.

4 BY MR. OLSON:

5 Q Okay, Mr. Paul. Who else at Polaris that you
6 know of also felt like the architecture of the
7 RZR should be flipped or the exhaust should be
8 moved to the back?

9 MR. COLLIER: On behalf of Polaris,
10 let me object to form.

11 THE WITNESS: I -- I don't -- I don't
12 know of one. Yeah, I don't know. I'm sorry.

13 BY MR. OLSON:

14 Q That's okay. And did you ever try to get --
15 you mentioned that, you know, once the recall
16 in 2016 happened, the idea of RZRs starting on
17 fire became more escalated, and prior to that
18 it was less so. Did you ever try to get more
19 information about the issue prior to the big
20 recall in April, 2016?

21 A I went online, and I checked on Google and
22 stuff like that. Within the company, there was
23 some offic- -- I can't remember specifics, but
24 there was official talks about it. I can't
25 remember specifics. It didn't go into

1 specifics. I think it was -- yeah.

2 Q Okay. Did you ever try to learn more from
3 within the company as opposed to going online?

4 A I -- I would ask questions to -- to my
5 supervisors and --

6 Q About?

7 A About what was going on. And, also, the RZR
8 team, I took -- I had a contact there, and I --
9 we'd have regular meetings once a month. So --

10 Q And was -- was the RZR team under your umbrella
11 or was it under somebody else's umbrella?

12 A No. So the -- so the RZR team -- so I'll
13 clarify this. Powertrain was under my
14 umbrella, and power- -- powertrain was the
15 engine that goes in the RZR or the engine that
16 goes in the Victory.

17 The RZR team was a whole different
18 group. They -- they -- they -- the vehicle
19 itself, the suspension, panels, fuel system,
20 that was the RZR team. That was a whole
21 different group, just like motorcycle was, you
22 know. That wasn't under me, my umbrella, no.

23 Q Okay. And so prior to April of 2016, when --
24 when the -- the recall came out that you do
25 recall, do you remember making some inquiries

1 during meetings about the status of the issue
2 with RZRs starting on fire?

3 A It wasn't -- it didn't come up during the
4 meeting. So I'm not trying to mitigate it --
5 because I care -- I'm not trying to minimize it
6 but -- the engine has some effect, obviously,
7 and I care, but the primary responsibility is
8 the RZR team themselves.

9 So I -- my point is I wouldn't be
10 bringing it up in a meeting -- in a -- in a
11 powertrain meeting. I would -- I would do it
12 word of mouth to people, and I still care,
13 obviously wanted the right thing to be done,
14 but the main -- the main custodians of that
15 information would be the RZR team, which is
16 a -- which we supply to. We're not -- they're
17 not under my jurisdiction.

18 Q Understood. I'm just trying to make sure I
19 understand.

20 You made some inquiries of them about
21 the status of the issue with RZRs starting on
22 fire --

23 A Yes.

24 Q -- is that accurate?

25 A Yes.

1 Q And what would they tell you?

2 A Very little.

3 Q And what do you mean by "very little"?

4 A We would -- it would be dismissed or we'd talk
5 about other things, the tape -- subject would
6 get changed. It was usually a one-on-one
7 informal-type meeting, and I don't know if it
8 was intentional, but it would be dismissed
9 or -- you know.

10 Q When you made inquiries, you weren't given very
11 much information about it; is that accurate?

12 A Yes.

13 Q Other than the RZR team -- and, again, the RZR
14 team that's not under your umbrella -- did you
15 ask some of your supervisors at any point about
16 the issue with RZRs starting on fire?

17 A I don't remember specifics. I probably did.

18 Q All right. And do you remember getting any
19 information from your supervisors --
20 supervisors about the issue with RZRs starting
21 on fire before the April, 2016, recall?

22 A No, I didn't.

23 Q And then -- so you mentioned there was a change
24 in how escalated it was.

25 A Yeah.

1 Q How did things change at Polaris, being on the
2 inside, before and after the recall in terms of
3 talking about the fact that "we have some
4 vehicles that start on fire"?

5 A So there was more emphasis on DFMEAs, which I'd
6 been pushing, and there was another -- a team
7 that was outside the powertrain, not under my
8 control, that was trying to dig into this and
9 coordinate with the DFMEAs on my -- me and my
10 team have already done.

11 Q Was -- was the problem talked about more freely
12 after the April, 2016, recall or no?

13 A No.

14 Q And did you feel like it was simply an issue
15 that never came up or it was an issue that
16 people didn't like to talk about within the
17 company?

18 A I -- I think it was an issue that people
19 didn't -- this is conjecture -- didn't want to
20 talk about in the company.

21 Q And why do you say that?

22 A Because when I would be asking and stuff, it
23 was -- and subjects were changed, it was too
24 much of a coincidence. It -- it -- it happened
25 a lot, and I -- I -- I -- that's why.

1 Q Okay.

2 MR. COLLIER: On behalf of Polaris,
3 let me just object to form.

4 BY MR. OLSON:

5 Q You used the word "conjecture." Would it be
6 accurate to say that that's the way you felt it
7 was, based on your experience there?

8 MR. COLLIER: Same objection.

9 THE WITNESS: I'm -- I'm not sure
10 what you're asking.

11 BY MR. OLSON:

12 Q Sure. Based on your experience there and --
13 did you feel like it was an issue that people
14 did not want to talk about?

15 MR. COLLIER: Same objection.

16 THE WITNESS: I don't know whether it
17 was an issue people didn't want to talk about
18 or whether they were told not to. I don't
19 know.

20 BY MR. OLSON:

21 Q Okay. Thank you. Based on your experience
22 there, did you feel like either people didn't
23 want to talk about it or they were told not to
24 talk about it, and so it wasn't discussed?

25 A Yeah.

1 MR. COLLIER: Same objection.

2 BY MR. OLSON:

3 Q Did you know -- get to know Ramesh Goyal at all
4 while you were there?

5 A I don't know who that is.

6 Q And while you were at Polaris, what did you
7 feel about the company culture for product
8 safety?

9 MR. COLLIER: On behalf of Polaris,
10 let me object to form.

11 THE WITNESS: I guess it depends what
12 you mean by "safety," in terms of crash --
13 there's so many aspects to safety.

14 BY MR. OLSON:

15 Q Fair point. You know, some of my questions are
16 broad because I want to get whatever
17 information you have that's pertinent to these
18 issues, and so if I ask a very narrow question,
19 I may -- you know, I should have worded it
20 differently. So I'll -- but I can try and
21 rephrase. I'm happy to.

22 You know, what -- what views did you
23 have about the company culture related to the
24 RZR fire issue?

25 A I -- I think I indicated this before. I think

1 I -- I was -- I was disappointed that this was
2 happening -- I wanted to change things -- and I
3 felt with the changes I made with DFMEAs, that
4 we were at least heading in the right
5 direction. Just generally.

6 In terms of the fires themselves,
7 that was something I was trying to push and
8 work on. It was disappointing, and that's what
9 caused some of my stress.

10 Q Okay. By the time you left, as you saw it, had
11 there been a change to company culture or not
12 yet?

13 A There was certainly a change. There --
14 whether -- I mean, there's probably some more
15 way -- and I said "probably" -- probably some
16 way to go, but there was definitely a change.

17 Q Okay. Forgive me for the delay. I'm going
18 through notes, and that's a good thing. It
19 means that I'm -- I'm going through questions
20 without having to ask them because I already
21 did.

22 All right. I'd like to show you a
23 document that I will mark as Exhibit A to your
24 deposition.

25 (Exhibit A was marked.)

1 BY MR. OLSON:

2 Q Okay. Are you able to see this up on the
3 screen?

4 A Yes.

5 Q You can see the -- a document in front of you,
6 Mr. Paul, entitled, "Gemini Low Cost Engine
7 Options & Details." Do you see that?

8 A Yes.

9 Q Okay. And, for the record, the first page of
10 this document is Thompson, Colby-Polaris
11 086742. And you can see the date down here is
12 June 14th of 2012. Do you see that?

13 A Yes.

14 Q Mr. Paul, do you ever remember -- and I can
15 show you more slides -- do you ever remember
16 seeing this document while you were there? I
17 understand that it was -- it looks like it was
18 created before you got there.

19 A I don't remember seeing that engine -- sorry --
20 that document.

21 Q Okay. Fair enough. The Gemini was the -- the
22 name of the engine in the RZR, correct?

23 A Correct.

24 Q And do you have -- did you learn some
25 information about when it was that Polaris

1 first started making that engine?

2 A You know, I can't remember exactly when.

3 Q Okay. That's -- that's fine. Did you gain an
4 understanding that that was the first off-road
5 vehicle engine that Polaris had designed itself
6 in-house?

7 A That's my understanding, too.

8 Q And how did you get that understanding?

9 A Just from being there and working on --
10 actually, wait. I'm going to go back on that
11 because Polaris includes Victory engines, and,
12 you know, not just ATV stuff, Victory engines
13 and the snowmobile stuff. I don't want to
14 answer wrong.

15 Because we did our own snowmobile
16 engine, too. And the Victory engine was our
17 own, too. So I don't know -- and that's all
18 Polaris. I don't -- I -- yeah, I'm not sure
19 I'm going to answer that. I don't know. I
20 mean -- I don't mean -- I don't know.

21 Q Fair enough. Was it your understanding that
22 the Gemini engine was the first engine designed
23 by Polaris in-house for RANGER and RZR?

24 A I -- I believe so. Yeah, I believe so.

25 Because the one before, I believe, was a Fuji

1 engine, but I'm not sure.

2 Q Okay. And the information that you have on

3 that, you got that from your work at Polaris --

4 A Yes.

5 Q -- is that accurate?

6 A Yes.

7 Q Okay. Let me scroll down to a particular page.

8 Okay. And you can see that the Page 10 slide,

9 which is Thompson, Colby-Polaris 086751 -- you

10 can see that it says, "Rotate Head Detail," and

11 it talks about moving "exhaust away from

12 passenger compartment." Do you see that?

13 A Yes.

14 Q Go ahead and, you know, just read this page to
15 yourself --

16 A Sure.

17 Q -- and I'll ask you questions about it.

18 A So the chassis -- do you want me to read it out
19 loud or just read it --

20 Q Oh, to yourself.

21 A Oh, I'm sorry. Okay.

22 Yep. Okay.

23 Q And then let me see if there's another page

24 there for you to look at. Okay. Back to that

25 same Page 10. Sorry. Page 10 up here.

1 The idea of rotating the head in the
2 RZR, is that -- does that sound similar to what
3 you thought should be done in around 2015 when
4 you received a proposal to rotate the engine so
5 the exhaust was in the back?

6 A Yes, it does.

7 MR. COLLIER: For Polaris, let me
8 object to form.

9 BY MR. OLSON:

10 Q And while you were at Polaris, before you saw
11 that request and supported it, did you know
12 through any discussion with anyone that they
13 had already considered that, you know, back in
14 2012, or something similar to that back in
15 2012, and hadn't done it?

16 A No. In fact, I'm quite surprised.

17 MR. COLLIER: Same objection.

18 BY MR. OLSON:

19 Q Why are you surprised?

20 A Because this -- I'm -- I'm actually forming
21 thoughts in my head now because it -- when it
22 came up to me -- I can't remember, was it 2014,
23 whatever -- I'm -- I'm wondering why it was --
24 why it's 2012, you know. Obviously infers it
25 came up before.

1 MR. COLLIER: Let me just object to
2 form.

3 BY MR. OLSON:

4 Q Okay. You would agree that around the time of
5 that document, 2012, that would have allowed
6 plenty of time to redesign the engine so the
7 exhaust is out the back before the 2017 model
8 ever came into production?

9 A Yes.

10 MR. COLLIER: Objection. Form. For
11 Polaris.

12 BY MR. OLSON:

13 Q I think -- did you ever feel pressure because
14 of the production schedules or the design
15 deadlines you were given by Polaris with
16 respect to new vehicles?

17 A All the time.

18 Q And was that pressure you felt more than at
19 other engineering jobs you've had for other
20 manufacturers?

21 A Way more, yes.

22 Q And --

23 MR. COLLIER: Objection. Form.

24 BY MR. OLSON:

25 Q -- would you explain for me why you believe it

1 was way more at Polaris?

2 A Just from experience. I mean, at Polaris
3 the -- the main thing, as I indicated, was
4 time. Time -- "we need to get this. We need
5 to meet the milestones. Get it done. Get it
6 done." It was a high-pressure culture. And --
7 and other companies, like Jaguar, was less so.

8 Q And -- and what were the reasons that were
9 conveyed to you by Polaris for these tight
10 deadlines?

11 A So I would often ask this, and I'd get asked
12 this by my team. My team were the best. I'd
13 get asked this all the time. And I had to try
14 and guess my own answers and -- and also some
15 discussions with my -- Steve Cohoon.

16 My understanding was that getting it
17 out on time makes you competitive against the
18 competitors. If you do things quicker, it gets
19 you -- now, whether that's true or not, I don't
20 know, but that was -- you know.

21 Q That's the explanation you would give to people
22 under you who would ask you why such tight
23 deadlines?

24 A Yeah. And it was -- it was -- it was the --
25 when I was asking questions and -- and talking

1 to the project guys, it was the usual answer,
2 and that's the answer I would give as well,
3 that we have to do this because it makes us
4 quicker than our competitors to market.

5 Q And did you ever while you were at Polaris --
6 were you ever involved in discussions about
7 specific competitors that Polaris had some
8 concern over with respect to a side-by-side,
9 like Can-Am or anyone else specific?

10 A At different times there were different
11 competitors that we talk about. Depends on
12 what. So Honda had a very impressive
13 transmission. BRP had other aspects.

14 In fact, Andreas Bilek was from BRP,
15 the guy that was -- you know, I mentioned.

16 So there's different -- there's
17 different competitors that you would talk about
18 for different reasons, aspects.

19 Q Okay. Do you -- do you remember, with respect
20 to side-by-side or in general or RZR and
21 RANGER -- do you remember anyone at Polaris
22 expressing concern specifically about Can-Am as
23 a competitor in that market?

24 A I'm -- I'm sure it was said. I'm not sure -- I
25 mean, I can't comment specifically what, and

1 regarding this case, I'm not exactly sure, but,
2 yes, I'm sure it was mentioned, yes.

3 Q All right. And did you ever express concern to
4 your supervisors about the tight deadlines that
5 were applied to, you know, RZRs, for example,
6 for getting new vehicles out to market?

7 A So in terms of the RZR engine, Gemini,
8 Tomahawk, and that, you know, so on, yes, a
9 lot.

10 Q Did you say "a lot"?

11 A Yes, all the time.

12 Q And what -- and what problems was that causing
13 you, these tight deadlines?

14 A It was -- personally it was causing me
15 hypertension and stress. It was -- I care
16 about my team, so I had to protect my team and
17 think about them because it was causing them
18 stress, too. So it was mostly stress and --
19 that's it.

20 Q You mentioned earlier that the lack of
21 resources was one issue with not being able to
22 do the DFMEAs as thoroughly. Was the lack of
23 time and the deadlines imposed also a
24 contributor to that?

25 A Yes, it was.

1 MR. COLLIER: For Polaris. Just let
2 me object to form.

3 BY MR. OLSON:

4 Q In other words, do you feel like, because of
5 the tight deadlines that were imposed on you,
6 there were certain things related to safety
7 that --

8 THE REPORTER: I'm sorry. You broke
9 up there.

10 MR. OLSON: No problem, I'll restate
11 it. Although I forgot --

12 (Above-pending question read.)

13 BY MR. OLSON:

14 Q Okay. Did you feel like, because of the tight
15 deadlines that were imposed on you, that there
16 were certain things related to safety that
17 either could not be done or could not be done
18 as well because of the time constraints?

19 A So this is a general answer because -- because
20 specifics, you know, if I knew specifics -- you
21 know, generally, yes, you know, if -- if you'd
22 spend more time doing things up front, you're
23 mitigating risk.

24 Q And you feel that, for example, with respect
25 to RZR?

1 MR. COLLIER: Objection. Form. For
2 Polaris.

3 THE WITNESS: With -- so with -- with
4 RZR -- I mean, now that we know about the
5 engine flipping -- sorry -- I should say
6 cylinder head flipping 'round, that would have
7 been a much -- at powertrain there's only so
8 much we can do. Combustion -- combustion will
9 only affect it so much, but flipping the engine
10 'round would have -- and this is, again, a
11 conjecture based on my education and
12 experience -- would have had a massive effect.

13 BY MR. OLSON:

14 Q Okay. And that's a good example. So with
15 respect to the request in around 2015 --

16 A Yeah.

17 Q -- to flip the exhaust around, the deadlines
18 that Polaris had imposed on -- with respect to
19 the 2017 RZR and 2016 would have been a problem
20 in order to -- if you were going to try and do
21 that?

22 A I -- I actually -- I -- I don't know if it was
23 deadlines in this case because I see that that
24 document's in 2012, and I wasn't aware of it.

25 What I think happened, and I'm -- and

1 I'm -- and I'm conjecting again, is -- what
2 would happen is these projects would come, and
3 then they'd get -- they'd go off the table
4 again because we'd -- we'd accept only so many
5 projects, and then maybe, I guess, they'd come
6 back again because -- I didn't see it with
7 this, but there were other projects that would
8 come, and they'd get thrown off the table and
9 then come back again. So that's what I think
10 happened here.

11 Q Okay.

12 MR. COLLIER: Let me just object to
13 form.

14 BY MR. OLSON:

15 Q And let me try and ask a better question. And
16 this would be regardless of the 2012 document I
17 showed you.

18 A Yeah.

19 Q With regard to what you said about remembering
20 the proposal coming up in 2015 --

21 A Yeah.

22 Q -- would it have -- would it have been
23 difficult to go forward with that and switch
24 the proposal -- and switch the exhaust with the
25 deadlines that were imposed on you guys?

1 MR. COLLIER: Objection. Form.

2 THE WITNESS: So I'm going to ask --

3 MR. COLLIER: For Polaris.

4 THE WITNESS: I'm going to ask for

5 clarification. When you say "difficult," do

6 you mean in terms of time or in terms of --

7 BY MR. OLSON:

8 Q Yes.

9 A No, it wouldn't have been difficult. Two years

10 is enough, yes.

11 Q Okay. And so you're saying -- you're saying

12 that there would have been sufficient time if

13 there -- if --

14 A So --

15 Q Strike that.

16 A So given -- given the resource -- if I was

17 given the resource and the time and the people,

18 yes, it would have been -- the time -- time

19 wouldn't have been -- sorry. Forget "time."

20 Given the resource and the people,

21 yes, it would have been enough time. We

22 designed engines, whole engines, quicker than

23 that.

24 Q Okay. All right. So --

25 MR. COLLIER: Let me object to form.

1 BY MR. OLSON:

2 Q -- when that request came along, you think if
3 they'd have dedicated the resources, you could
4 have met the deadlines?

5 A Yes.

6 MR. COLLIER: Same objection.

7 BY MR. OLSON:

8 Q Other than what you've told me about, do you
9 remember any other discussions with anyone at
10 Polaris about the idea of changing the
11 architecture in the RZR or rotating the exhaust
12 with the RZR?

13 A Just really -- only really what I just said --
14 what I said, and then that document actually
15 goes into more depth. So -- yeah.

16 Q Okay. Did you ever have any discussions or
17 were involved in any discussions about using
18 flame-retardant panels on RZRs to help them
19 burn so slowly or allow passengers to get out
20 quicker?

21 A I wasn't involved in the discussions, and I
22 wasn't aware that there was those discussions.

23 Q Did anyone at Polaris ever give you any
24 suggestion or instruction about how to mention
25 or not to mention safety issues in the

1 documents or email or anything like that?

2 MR. COLLIER: Objection. Form. For
3 Polaris.

4 THE WITNESS: It wasn't a Polaris
5 thing. At places I've worked before, Jaguar,
6 Hyundai, it's -- there's wording that you
7 use -- it's well-known that you use certain
8 words, and you don't -- you don't exaggerate
9 things.

10 So it wasn't -- this isn't leveled at
11 Polaris. It's -- from corporate America, you
12 don't use certain words, and you don't -- you
13 don't exaggerate things. That's the main
14 thing. You know.

15 BY MR. OLSON:

16 Q Okay. Specific to Polaris, do you remember
17 getting any -- any type of instructions or
18 suggestion related to that?

19 A To be honest, it was something I would always
20 say. I would always say, "You don't" --
21 because you have people that exaggerate things.
22 You say, "You have to be careful and choose
23 your words carefully."

24 And it wasn't really -- it wasn't --
25 it's not with deceit. We're not trying to hide

1 anything. It's just you don't want to cause
2 panic when there isn't something, you know.

3 Q Understood. Thank you for clarifying that.
4 And I'm not -- and I understand what you're
5 saying about exaggerating. I'm not -- I'm not
6 asking whether Polaris ever told or suggested
7 that you shouldn't exaggerate.

8 I'm asking whether you ever recall
9 Polaris maybe going a step further and
10 suggesting or instructing you not to mention
11 certain safety issues in documentation at all
12 but to discuss them verbally only?

13 A No, I don't recall.

14 Q All right. Were you ever involved in any
15 discussions at Polaris about, you know, the
16 dealings Polaris was having with the CPSC
17 related to RZR fires?

18 A No.

19 Q You mentioned earlier that, you know, some of
20 the things you tried to push maybe didn't make
21 you very popular. Do you remember mentioning
22 that?

23 A Yes.

24 Q You know, what specific things were you
25 referring to when you say there were things

1 that you mentioned or did that you think maybe
2 didn't make you that popular?

3 A So the root -- the root thing is always --
4 maybe always comes back to resource. So I did
5 manage to get a team that would look at
6 combustion, for instance, and -- Polaris has
7 got a culture that is "get things done," and
8 it's very -- it's very exhilarating. You get
9 things done, and you achieve.

10 Some things, like combustion, take
11 time. They take time. You need someone of a
12 scientific mindset. It's not like a -- a race
13 team, as an analogy. You have to -- you know,
14 I -- I got someone in this team, built up, and
15 the guy was more of a -- a thinker. He was
16 analytical. It takes time.

17 And I would have to -- there was
18 always, "Where are the results? Why" -- "why
19 aren't we" -- "why aren't we working faster?"
20 And so that would cause frustration because I
21 would be defending him all the time, and I
22 wasn't used to that.

23 So I came from that company in
24 California, that combustion technology-type
25 company. You don't ever do that in a -- for

1 combustion. For combustion and certain
2 scientific things it takes time. You know. So
3 that could be frustrating for me.

4 Q Do you feel like there were certain risks at
5 Polaris that were ignored or downplayed related
6 to RZR fires?

7 MR. COLLIER: Objection. Form.

8 THE WITNESS: I don't know because
9 you asked if I feel -- I don't know. I mean, I
10 think I've indicated already with some solid
11 points -- yeah, I -- yeah, I'm not sure.

12 BY MR. OLSON:

13 Q Okay. Back to what you mentioned earlier about
14 how in 2017 there was a request to move the
15 exhaust to the back. You know, in that
16 circumstances, if there -- if that's a safety
17 issue, you know, what should a responsible
18 manufacturer do in that circumstance?

19 A I --

20 Q If vehicles start on fire, and a proposal that
21 might be costly comes up to help mitigate it,
22 you know, what do you think should have been
23 done?

24 A I -- personally I think it -- we should have
25 taken on that project and done everything to

1 flip it 'round and make sure it was safe --

2 safer.

3 MR. COLLIER: Polaris. Let me just

4 object to form.

5 BY MR. OLSON:

6 Q And what about with respect to the products
7 that are out -- already out there in the field?

8 A I -- I don't know.

9 Q Do you -- did you ever get a -- feel like at

10 Polaris that there was a -- maybe a culture

11 of -- of speed over quality or speed over

12 safety in some circumstances?

13 MR. COLLIER: Objection. Form. For

14 Polaris.

15 THE WITNESS: Yes.

16 BY MR. OLSON:

17 Q And expound on that, if you would, please.

18 A I -- I think -- and this goes back to the
19 resource thing -- I think things could have
20 been done more fastidiously and -- and
21 methodically, and I think everything in terms
22 of training was there. It was the resource
23 again.

24 I think the people were outstanding.

25 My team was outstanding. The engineers

1 were outstanding -- outstanding, and everyone
2 at the working level wanted to do the right
3 thing.

4 Q Would you agree that, you know, lack of
5 resources combined with a compressed time
6 schedule can lead to important things falling
7 through the cracks and not getting done?

8 A Yes.

9 Q And that can lead to safety problems?

10 A Yes.

11 MR. COLLIER: Same objection.

12 BY MR. OLSON:

13 Q Do you feel like that's what happened at least
14 with some models of the RZR?

15 A I mean --

16 MR. COLLIER: Objection. Form.

17 THE WITNESS: I don't know for sure,
18 but I would -- I would -- I would guess so,
19 yes.

20 BY MR. OLSON:

21 Q And because you used the word "guess," I need
22 to ask a follow-up question. Why do you -- why
23 do you think so or guess so?

24 A So -- so for me to know -- because I'm an
25 engineer, for me to know for sure, I -- you

1 know, I'd have to know specifically what -- you
2 know, I know what's going on now, but I'd have
3 to have then known about the fires explicitly,
4 and you do a -- you do a -- you do a test, a
5 cause-and-effect test and stuff, and that --
6 that's why I'm -- I'm saying I guess. I'm
7 conjecting, yes.

8 Q Okay. Well, we'll -- based on what you saw
9 with respect to the RZR and the problems and
10 the things that were done or could have been
11 done, do you feel like there was probably some
12 speed put over quality that led to some safety
13 concerns?

14 A I do, and I'll quantify --

15 MR. COLLIER: Objection.

16 THE WITNESS: -- I quantify if we had
17 had faster combustion and the engine -- and the
18 head was flipped around, and maybe there's some
19 kind of a shield, this -- this -- I can't say
20 for sure, but it's a good foundation for a safe
21 product.

22 BY MR. OLSON:

23 Q And do you feel like you're the only person who
24 knew this or did you feel like, based on
25 conversations with others, that there were

1 others who knew the same thing essentially that

2 you just said?

3 A I think most of my team and peers wanted to do

4 the right thing. I really do.

5 Q And based on your experience, why didn't that

6 right thing happen?

7 A Because -- I mean, they were -- some of them

8 were below me, so they didn't -- it wasn't

9 their role, so it was basically me trying to

10 fight.

11 I was hoping Andreas would fight with

12 me, but he -- he was not that kind of a guy.

13 He would just -- you know.

14 Q And when you say that he was concerned about

15 pleasing those above him, or something to that

16 effect, expound on that a little more, if you

17 would, please.

18 A He was a technical guy in a position that's

19 high up, and at these kind of levels, it's

20 very -- it's a political -- it's a political --

21 there's lots of politics. It's -- it's

22 influencing, it's going to the -- going to the

23 RZR team, using your influence, talking to

24 people.

25 It's -- leadership is about -- is

1 about people as well as technical. That's why
2 it's such a hard role to fill because you need
3 to have both.

4 He was a dictator. He didn't
5 understand the politics, and my understanding
6 now is he's had his people stripped from him.
7 So --

8 MR. COLLIER: Polaris. Let me -- let
9 me object to form.

10 BY MR. OLSON:

11 Q All right. So after the -- the big recall came
12 out in April, 2016, did you, you know, read the
13 recall to see some of the potential fixes that
14 were part of the recall?

15 A No, I didn't.

16 Q Did you ever have any discussion with anyone
17 about, you know, what actually that recall
18 entailed?

19 A Not specifically.

20 Q Did you learn after that recall that there were
21 some vehicles that received the recall and
22 still started on fire?

23 A I didn't know that.

24 Q Did you become aware that there were 2017
25 vehicles that were, you know, sold after the

1 recalls had been implemented in 2016 that
2 started on fire?

3 A I -- I didn't know that.

4 Q At the time you left, you understood that they
5 had not decreased the combustion yet or rotated
6 the engine yet, correct?

7 A Yes.

8 Q And did you believe, unfortunately, at the time
9 you left that some fires would probably
10 continue to happen?

11 A Yes.

12 MR. COLLIER: Objection. Form.

13 BY MR. OLSON:

14 Q And how did you feel about that?

15 A Terrible.

16 MR. COLLIER: Same objection.

17 BY MR. OLSON:

18 Q And I appreciate very much your professionalism
19 and candor about this. Did you express that
20 feeling with anybody at Polaris?

21 A When I was there, yes.

22 Q Yeah. And give me some examples of, you know,
23 what you said about, you know, feeling
24 terrible.

25 A I -- I mean, I can't recall specific

1 conversations, so it's just going to be like
2 a -- a feeling or a whatever, but it would be
3 conversations at -- water chiller conversations
4 you call them, and it was basically like I'm
5 telling you now, this is dreadful, what's
6 happening.

7 There's one guy, who's now left, he
8 was a calibrator. He was head of calibration.
9 Really good guy. Ex- -- like me, ex-GM. So it
10 was good because we're both OEM guys. I'm
11 ex-Ford, ex-GM. So we had a lot in common.

12 And he was -- he was close to this
13 kind of stuff, too. Because when you calibrate
14 the vehicle, you set the ignition timing, you
15 set the -- you set various parameters of the
16 engine, and he could see what was happening,
17 too. And so to him I would talk about it a
18 lot, too.

19 Q And what was his name?

20 A Chris -- Chris Giles.

21 Q So after the proposal to rotate the engine was
22 not done, and you see this recall happen, you
23 know, what did you think about that, having,
24 you know, been behind a proposal that -- that
25 could potentially have fixed the problem or

1 mitigated it?

2 A It causes a lot of frustration. It causes a
3 lot of frustration, and it was upsetting.
4 Because I'm -- I'm -- I'm -- I'm proud I was
5 involved at Polaris. I'm proud of some of the
6 products, but it -- it is a conflict going on
7 because of this.

8 MR. COLLIER: Objection. Form.

9 BY MR. OLSON:

10 Q And, Mr. Paul, do you feel like you yourself,
11 you know, put safety first while you were at
12 Polaris?

13 A I -- I did, and -- and my team did, because my
14 team followed me, and people like the Chris guy
15 I mentioned did. Yeah.

16 Q You feel like there were others who didn't,
17 though?

18 A Quite -- yes. Possibly, yes. Yes.

19 MR. COLLIER: Objection. Form.

20 BY MR. OLSON:

21 Q And so after you saw the recall happen, I mean,
22 did you think to yourself, "Hell, why didn't
23 they do what I suggested"?

24 A Yes.

25 Q Were there others who, as far as you know, have

1 the same feeling as you about what happened?

2 A Well, the most outspoken was the guy I
3 mentioned, Chris. So --

4 Q Anybody else? Any other names you can give us?

5 A Not specifically. I mean, people did, but it
6 wasn't -- no one said -- no one came to my
7 cubicle and said, you know, but they -- we had
8 conversations regularly, you know, different
9 people. So -- yeah.

10 Q When you left Polaris, was that your decision,
11 or was it a mutual decision, or how would you
12 describe it?

13 A So I was -- I was looking to leave. I was
14 perhaps too open to my -- to my -- to human
15 resources, and that was perhaps naivete of me.

16 In the end, when they got wind of it,
17 they offered me a severance, and I thought,
18 well, that's good, if I get severance, because
19 then I can -- I got a job lined up and I get
20 severance, too.

21 So the official line was it was
22 mutual even though there was a severance, but I
23 was looking to leave.

24 Q Okay. All right. But -- but prior to you
25 looking to leave, no one -- no one had come to

1 you and suggested you leave or resign or
2 anything like that?

3 A No, not at all.

4 Q And then, you know, after you left Polaris, did
5 you ever see that recalls have continued to
6 happen related to RZR fires?

7 A Yes.

8 Q And how -- how has that hit you?

9 A So I'm going to give a bit of a story now.

10 I've been involved in various products, Aston
11 Martin engine, Jaguar, and there's little
12 things I don't like, you know, little things
13 like the intake manifold in the Jag was not to
14 my -- doesn't matter -- doesn't care about --
15 about safety, and that doesn't sit well with
16 me, you know, on the old X-Type.

17 This is a whole different -- this is
18 a whole different deal. I mean, intake
19 manifold not optimized -- the -- you know, I
20 feel some of the stuff I was involved in are
21 like my children. They were stuff I was
22 involved in, and some of the stuff I was
23 involved in in the past, like some of the
24 Jaguars, I might be nitpicky and say, "I wish
25 that was done better," but in the real world it

1 doesn't matter.

2 This on the other hand -- this is a
3 big deal. So, yeah, this upsets me a lot.

4 MR. COLLIER: Let me just object to
5 form.

6 BY MR. OLSON:

7 Q And why do you say this is a bigger deal
8 than -- than nitpicking something that you
9 would have liked to have done differently?

10 A Because, I mean --

11 MR. COLLIER: Same objection.

12 THE WITNESS: -- when you see on --
13 you know, when you see these fires happening,
14 it's -- it's dreadful. Whereas, the things I
15 think about on the things I was involved
16 before, the Jaguar X-Type, the Aston Martin --
17 the Vantage, there were little things that,
18 when I'm driving them, I know about, but it
19 doesn't really matter in the real world. It's
20 only because I know that some part of the
21 design wasn't as smooth as it should have been.

22 This is a quantifiable safety risk.

23 BY MR. OLSON:

24 Q Okay. And you and I never spoke prior to
25 today; is that correct?

1 A Yes.

2 Q At some point, it's my understanding that you
3 came in contact with another lawyer working on
4 the project, Brian Wojtalewicz with -- with my
5 firm. Would -- would you be -- would you tell
6 us about that?

7 A Someone who used to work at Polaris, who I
8 don't want to mention, I think they were in
9 contact with him, and then they told me I
10 should give him a -- give him a call.

11 Q And so you reached out to Wojtalewicz?

12 A Yeah.

13 Q And why did you do that, candidly?

14 A Some of the stuff happening that we've talked
15 about doesn't sit well with me.

16 Q You wanted to speak up?

17 A I -- I wanted to understand more, and my friend
18 said I should call, and I wanted to understand
19 a bit more what exactly was happening and --
20 you know.

21 Q Did you feel like there were some things that,
22 you know, you experienced or that you saw that,
23 you know, you wanted to get off your chest or
24 you wanted to share?

25 MR. COLLIER: Objection. Form.

1 THE WITNESS: I wanted to do the -- I
2 wanted to do the right thing, but I also wanted
3 to understand what was happening. Because I
4 didn't know the ins and outs of all that was --
5 has been happening.

6 MR. OLSON: Understood. Thank you.

7 I don't have any other questions.

8 BY MR. OLSON:

9 Q Well, let me just ask you one more question.
10 Is there anything else related to these RZR
11 fire issues, any other memories that you have
12 that you haven't already expressed? I know
13 I've asked a lot of questions, but, again,
14 since I don't have a stack of documents about
15 everything you ever did, I don't want to miss
16 something.

17 A So -- so the major thing is, for instance -- I
18 know combustion is small fry compared to
19 flipping the engine 'round, but built up a
20 team, and basically they made me fire -- they
21 made me get rid of this guy and -- and laid him
22 off.

23 And -- and -- and my thing is you
24 start asking how important is combustion when
25 you just have someone and then they just get

1 rid of him. And they made him move and they
2 made -- and you think, quite apart from the
3 fact of getting rid of the guy who worked for
4 me, how important was combustion to them when
5 they got rid of this guy, for instance.

6 Q Okay. Thank you. Anything else?

7 A No. I don't think so.

8 MR. OLSON: Okay. Well, somebody
9 else might -- may have more questions that jog
10 your memory and so that's okay.

11 THE WITNESS: Okay.

12 MR. OLSON: Thank you very much,
13 Mr. Paul.

14 THE WITNESS: Sure. Thank you.

15 EXAMINATION

16 BY MR. BALE:

17 Q Mr. Paul --

18 A Yes.

19 Q -- my name is Bob Bale. I'm in Sacramento,
20 California, right now. Thank you so much for
21 joining us and especially thank you for your
22 candor today.
23 I'd like to -- I'm going to be --
24 because of Mr. Olson covered a lot of ground
25 with you -- first of all, let me tell you who I

1 represent. I represent the parents of Paige
2 Richmond. Paige Richmond is a 24-year-old
3 woman who burned to death, died of burn
4 injuries, when she was a passenger in a XP
5 1000, 2017 model, RZR that caught on fire.

6 She wasn't able to get out before she
7 sustained serious burn injuries, and she died
8 about six week later, after suffering massive
9 medical treatment and harm. So that's why I'm
10 here today.

11 I'm going to be jumping around a
12 little bit because Mr. Olson covered a lot of
13 ground with you. So forgive me if it seems
14 like I'm just hopscotching because I am. Okay?

15 Again, as with Mr. Olson, if I ask
16 you a question that you don't understand,
17 doesn't make any sense to you, please tell me.
18 Okay?

19 A Yes.

20 Q You -- you need to say yeah --

21 A Yes.

22 Q Thank you. All right. Now, earlier in
23 your test- -- early in your testimony you said
24 that you supervised around 60 people, including
25 contractors and folks in the UK office. Did I

1 get that right?

2 A At peak I did, yes.

3 Q Okay. At peak. And you also managed other
4 engineering managers. And I just wondered what
5 other areas those engineering managers you
6 managed were responsible for, if you recall.

7 A Yeah. So how the structure was, was my
8 managers who worked for me, or supervisors they
9 were called, they would be over a product line.
10 That's -- that's how I arranged it. So they
11 would be over the Victory engine or the Indian
12 engine or the RZR engine.

13 They were code named, as you know,
14 Gemini, Tomahawk, whatever, so they were
15 resolved like that.

16 Q And were most of the folks you supervised in
17 their areas for the specific engine types
18 focused on these issues of controlling heat and
19 combustion? Were those the -- the primary
20 topics of interest?

21 A No.

22 Q Okay. What -- what did your folks focus on?
23 Was it a broad range of things or was it
24 focused on one narrow slice of the pie?

25 A So it was a broad range of things, but it was

1 design. It was -- it was design of, for
2 instance, a cylinder head. The team would
3 do -- the whole team would do a cylinder head,
4 the -- the crankshaft, the various components
5 of the engine. It wasn't the effects, you
6 know.

7 Q Okay. And if I understand you correctly
8 listening to your testimony today, one of the
9 things that has always driven you is a
10 commitment to trying to make the product as
11 efficient but also as safe as possible --

12 A Yes.

13 Q -- is that a fair --

14 A It's -- it's -- it's --

15 Q You've got to wait for me to finish my question
16 before you answer. And it's hard to do
17 remotely like this. We all get it.

18 MR. BALE: So, Madam Court Reporter,
19 could you just read my question back, please.

20 (Record read as follows:

21 "Q Okay. And if I understand you
22 correctly listening to your testimony today,
23 one of the things that has always driven you is
24 a commitment to trying to make the product as
25 efficient but also as safe as possible --

1 A Yes.

2 Q -- is that a fair --")

3 BY MR. BALE:

4 Q So -- so your answer to my question, sir, was
5 "yes"?

6 A Yes.

7 Q Okay. Now, again, I'm hopscotching here.

8 During the three years you worked at Polaris,
9 did anyone from Polaris, any department, ever
10 provide any information to you regarding the
11 history of RZR recalls?

12 A No.

13 Q All right. As someone who is designing these
14 vehicles and designing components of these
15 vehicles, would it be helpful to you to know
16 the history that particular RZR products had
17 had of recall events?

18 MR. COLLIER: Objection. Form. For
19 Polaris.

20 THE WITNESS: I -- I think it would
21 be good for the DFMEA. I talked about the
22 DFMEAs earlier. I think it would be good to
23 classify for the DFMEAs the criticality.

24 BY MR. BALE:

25 Q For example, if you're working on RZR products,

1 and one of the things you're working on there
2 is thermal issues related to the RZR products,
3 and the RZR line had a long prior history of
4 fires related to thermal events, is that
5 information that would have been helpful to you
6 to know with respect to your job?

7 A Yes.

8 Q All right. But you never got that kind of --

9 MR. COLLIER: Let me just -- sorry,
10 Bob. For Polaris, object to form.

11 MR. BALE: I'm going to just -- let
12 me just object on the record, Mr. Collier. I'm
13 going to object every time you make an
14 objection after the question's asked and
15 answered. If you're going to object, you need
16 to object. And if you're not, it's waived as
17 far as I'm concerned. We're almost --

18 MR. COLLIER: Well, Mr. Bale --

19 MR. BALE: Let me finish. Almost
20 every objection you made has come after the
21 witness has answered the question. So for me,
22 in California, that's a belated objection, and
23 it doesn't have any merit. So I guess I should
24 keep my mouth shut and let you keep doing it.

25 But I'd ask that you please object

1 before the witness answers the question so we
2 don't have this interruption, please.

3 MR. COLLIER: Well, to be honest,
4 Mr. Bale, given the artificiality of this
5 issue, I would assume that this would be
6 something that a lot of latitude would be given
7 by the court as far as objections.

8 And so if -- if that is going to be
9 the objection you raise, I would appreciate the
10 opportunity to allow me the opportunity to
11 object prior to the witness beginning to answer
12 the question.

13 But given this artificiality with
14 respect to the Zoom video conference, this is
15 the situation we have.

16 MR. BALE: So, Mr. Paul, it is an
17 artificial situation. I have a feeling counsel
18 for Polaris is not going to like some of the
19 questions I ask you. So anticipating that,
20 would you give it just a beat before you start
21 to answer, so he has time to make his
22 objection, and then you and I can move forward
23 without the interruptions after the fact.
24 Okay?

25 THE WITNESS: I didn't hear that.

1 Sorry.

2 MR. BALE: Okay. That's all right.
3 I'm saying to you I think Mr. Collier's going
4 to object to many of my questions because I
5 don't think Polaris will like them. Give it a
6 beat before you answer my question so he can
7 make his objection before you answer. Okay?

8 THE WITNESS: Understood.

9 MR. BALE: Thank you very much, sir.
10 Appreciate it.

11 BY MR. BALE:

12 Q Now, you talked a lot about DFMEA, and I got to
13 tell you, I'm familiar with FEMA, but I haven't
14 heard that "D" put in front of it before, and I
15 missed when you first said it. What is the "D"
16 in DFMEA?

17 A Design.

18 Q Okay. Because my understanding of DFMEA --
19 this is one of my -- my favorite books -- a
20 short guide -- is that it stands for failure
21 mode and effect analysis. Is that your
22 understanding?

23 A That is correct.

24 Q So from a design point -- standpoint, you put a
25 "design" in front of that to capture FMEA

1 analysis done within the context of the design
2 as opposed to some other point in the
3 production process?

4 A Right. So starting with a new engine, say --
5 this wasn't -- this case, it wasn't a new
6 engine, but imagine you're starting with a new
7 engine, you're starting clean sheet, you need
8 to anticipate what could happen, potential
9 risks, and you need to think of ways of --
10 of -- of mitigating them, and that's why it's
11 design -- in this case, it's design failure
12 mode effect analysis, and then you do
13 certain tests -- focus tests, and then you go
14 back and -- you know.

15 Q Yeah. It's -- it's actually a pleasure to talk
16 to an engineer who has real understanding of
17 FMEA. Many do, and especially folks I depose
18 from auto manufacturers --

19 A Right.

20 Q -- and similar. But just for clarification,
21 because a jury may never meet you, I want to
22 get a little understanding of the DFMEA so that
23 folks can understand, when you say that, what
24 you're talking about. Okay?

25 A Understood.

1 Q So my understanding is that for -- and you said
2 this -- that -- that a DFMEA approach is
3 essentially team-based, correct?

4 A It is --

5 Q It's a team --

6 A It is --

7 Q -- team-based approach to analytics -- to
8 analytics?

9 A It is team-based, and the challenge with the
10 DFMEA is it's only as good as the people -- the
11 minds in that room.

12 Q And in addition to the minds in that room,
13 another thing that's critical to the DFMEA is
14 adequate resources, correct?

15 A Absolutely.

16 Q So the analytic process for DMEA (sic) is it
17 takes some time because the process requires
18 forward-thinking people to anticipate risks or
19 problems that might occur; is that correct?

20 A It is correct.

21 Q And then to take formalized steps to first
22 identify whether those risks actually could
23 occur, and if they could occur, how to design
24 them out of the final product; is that correct?

25 A It is.

1 Q And when you talk about resources, you don't
2 mean extra pieces of pie at the lunch counter,
3 you're talking about people, hours, correct?

4 A I'm talking about people and time.

5 Q People and time. Because formulating these
6 thoughts takes human man-hours --

7 A Yes.

8 Q -- correct?

9 A Yes.

10 Q You have to devote the time in those human
11 hours to get the arms around the project,
12 understand the interaction between all of the
13 components and identify potential risks,
14 correct?

15 A That is correct.

16 Q And there's no way to -- there -- it's really
17 difficult in an analytic process to shorten
18 that time, correct?

19 A Yes.

20 Q I mean, you can't -- it just -- it's not a
21 random thing where you can say -- the manager
22 can come -- your boss can come and say, "Hey,
23 look, you're spending about a hundred hours a
24 week right now on this project, and we want you
25 to cut it down to 50"?

1 And you say, "Well, yeah, but, Boss,
2 we're identifying all these problems."

3 "Yeah. I get it. But I want you to
4 cut it down to 50. That's all you got."

5 That's a very difficult situation for
6 someone like you who is following a DFMEA
7 approach to -- to get behind --

8 A I would agree.

9 Q -- fair?

10 A I would agree.

11 Q All right. Because the time to identify risks
12 is the time it takes, whatever it is, correct?

13 A That's correct.

14 Q Now, if you have a risk, if you have a problem
15 in a component or an engine or a product that
16 is already known, then the DFMEA process in
17 design can help to focus on that particular
18 problem because it's a known problem? "We know
19 we have a fire problem. It happened somewhere
20 in this general area." So that narrows the
21 field; is that fair?

22 A That is fair.

23 Q All right. And in terms of -- of the -- of a
24 company's use of DMEA (sic), it really has to
25 be a top -- for it to be effective -- let me

1 back up a second.

2 I love that you worked for Jag, okay?

3 I love that you worked on the Aston Martin, one
4 of my favorite cars ever, of course, from, you
5 know, James Bond, 007. Give me a break. I --
6 I feel like I should get your autograph at some
7 point.

8 That aside, this has to be, to be

9 successful, in your experience, a top-down

10 approach; is that fair?

11 A Absolutely.

12 Q If it's just some guy in some department down

13 in the basement, it's not going to help solve

14 systemic problems or identify systemic risks

15 throughout the company?

16 A So company culture comes from top down -- it

17 comes from top down.

18 Q So, in your experience, you have to have a
19 DFMEA committed culture -- I'm sorry, let me
20 strike that question -- you have to have an
21 FMEA committed culture in order for it to be
22 effective throughout the organization?

23 A Right. And I believe my team was that way, but
24 I -- I didn't have the support in terms of
25 resources.

1 Q All right. And --

2 MR. COLLIER: Object. Object to
3 form.

4 BY MR. BALE:

5 Q -- when you worked for Jaguar, there was a
6 top-down approach to FMEA, correct?

7 A Yes. And it came from Ford. Yes. I'm giving
8 too much information, but, yes, the stuff from
9 Jaguar we were thank- -- we were thankful to
10 Ford. Ford -- thanks to Ford, all those really
11 good processes came.

12 Q And same thing for GM, top-down approach?

13 A Yes.

14 Q Okay. In fact, for every other company you've
15 worked for, is it fair to say that all of those
16 companies, those manufacturing companies that
17 you've worked for so far, except Polaris, have
18 had a top-down approach to FMEA?

19 A Yes.

20 MR. COLLIER: Objection. Form.

21 BY MR. BALE:

22 Q And from a design standpoint, a design engineer
23 standpoint -- strike that.

24 A Could you repeat the question?

25 Q I struck the question.

1 Okay. Now, I'm skipping around a
2 little bit here. We're -- we're going to come
3 back to the DFMEA question here, but I'm going
4 through my notes, so forgive me. Again, I'm
5 jumping around a little bit.

6 You're helping me lay what's called a
7 foundation, sir, so my questions later will go
8 faster. Okay?

9 A Yes.

10 Q Did you ever learn while you were at Polaris,
11 as part of your fire risk mitigation duties,
12 about what conclusion Polaris reached regarding
13 the thermal events that were happening in the
14 RZR line?

15 A I did --

16 MR. COLLIER: Objection. Form.

17 THE WITNESS: I did not.

18 BY MR. BALE:

19 Q Okay. If I understood you correctly, looking
20 at your background, you have pretty heavy
21 experience in understanding thermal events,
22 thermal combustion. I mean, heat. That's kind
23 of one of the things that you have expertise
24 in, isn't it?

25 A I have expertise in -- in combustion, in diesel

1 combustion, petrol combustion, and then engine

2 breathing mainly, and emissions.

3 Q And part of your job, if I understood it

4 correctly, was to address some of these issues

5 related to, you know, thermal happenings in

6 the -- in the Polaris products --

7 A Well --

8 Q -- did I understand that correctly?

9 MR. COLLIER: Objection. Form.

10 THE WITNESS: I'm going to clarify

11 that because that wasn't my job exactly.

12 BY MR. BALE:

13 Q Okay.

14 A My job is to design the engines with -- with --

15 with minimal risk at the right time, and then

16 if there's issues, whether they're, you know --

17 whether it's thermal or whatever, during the

18 development period you go back and you redesign

19 aspects of it. Yeah.

20 Q So it would be within your job -- your job

21 responsibilities that if -- that if you

22 identified a risk of a thermal event, meaning a

23 fire in an engine of a Polaris RZR, that's

24 something that you and your team would

25 certainly want to address, correct?

1 A I'm going to clarify. I'm not being pedantic.

2 Q Sure.

3 A But if the engine was standing in the dyno with
4 nothing around it, it's -- I'm not -- it's not
5 going to catch fire. So --

6 Q Right.

7 A -- it -- it has to be in concert with what it's
8 mounted in. So --

9 Q Right. So, at any rate, I guess what I'm
10 asking is if there was a history of fires in
11 the RZR engines, and you're working on the RZR
12 engines from a design standpoint to help
13 develop new products, you would want to try and
14 eliminate any potential for those engines
15 catching on fire in production line models that
16 were being sold to the public?

17 A Absolutely.

18 Q All right. I mean, if you weren't doing that,
19 you would feel like you weren't doing your job,
20 right?

21 A Right.

22 Q Okay. And all the time you're at Polaris, it
23 sounds like you're -- you're concerned about
24 these issues, you're raising these issues,
25 you're talking about these thermal-event issues

1 with Polaris; did I understand that correctly?

2 A So --

3 MR. COLLIER: Objection. Form.

4 THE WITNESS: I didn't talk about the
5 thermal events specifically and the fires. I
6 would talk about the engine and the high -- the
7 combustion temperature affecting it.

8 So that same engine could be mounted
9 in something else theoretically, you know, but
10 I -- when I found out about -- there weren't
11 specifics -- I found out about the fires and
12 stuff, I wasn't happy, you know.

13 BY MR. BALE:

14 Q So the more concerned you were about the
15 fires -- I'm sorry -- the more you learned
16 about the fires, the more concerned you were
17 about the fires?

18 A Yes. The more I learned about the fires, the
19 more concerned and the more I thought what can
20 I do in my own little world, which was
21 combustion -- combustion of the engine, you
22 know.

23 Q All right. So as an engineer, would it be
24 fair to -- and especially an engineer with a
25 strong OEM background, would it be fair to say

1 that you would not expect a product
2 manufactured by a top American manufacturer to
3 periodically catch on fire during foreseeable
4 operations by a user of that vehicle? Is that
5 fair?

6 A I think it's unacceptable.

7 MR. COLLIER: Object.

8 BY MR. BALE:

9 Q And when you say "unacceptable," you mean that
10 vehicle should not be put into the mainstream,
11 into -- into distribution to the public?

12 A I -- I think that vehicle --

13 MR. COLLIER: Objection. Form.

14 THE WITNESS: I think that vehicle
15 should be developed so it doesn't have those
16 issues.

17 BY MR. BALE:

18 Q All right. Now, I'm a little confused about
19 the DFMEA at -- at -- at Polaris. It -- it --
20 it sounds like Polaris gave lip service to a
21 DFMEA approach, but they did not devote the
22 necessary researches to back up that lip
23 service. Is that a fair assessment?

24 A I think it's fair.

25 MR. COLLIER: Objection. Form.

1 BY MR. BALE:

2 Q You can answer, sir.

3 A I think it's fair.

4 Q Is that how you felt about it, that they were
5 talking the talk but they weren't walking the
6 walk?

7 A I don't think it was premeditated, and I think
8 they wanted to do -- the leadership wanted to
9 do the right thing, but then when it came to
10 actually the time it takes and the resource, it
11 was a different story.

12 Q So from an -- I -- have you -- have you ever
13 heard of a -- of a man named Neil Hannemann by
14 any chance?

15 A No.

16 Q He's a longtime designer for Ford and then
17 for -- and for Ferrari.

18 A Okay.

19 Q And he talked -- he said a long time ago -- he
20 said, "In engineering actions speak louder than

21 words." Does that strike a familiar with you?

22 A Absolutely.

23 Q With Polaris, did they exhibit the actions
24 necessary to back up their expressions that
25 they wanted to commit to DFMEA?

1 A The leadership didn't.

2 MR. COLLIER: Objection. Form.

3 BY MR. BALE:

4 Q I'm sorry. Can you say it again, sir?

5 A The -- the leadership above me didn't.

6 Q And isn't -- isn't Polaris a top-down company?

7 Everything that happens comes from the top

8 down?

9 A Yes.

10 Q All right. So if the leadership doesn't

11 adopt -- if the leadership does not commit the

12 resources necessary to support a comprehensive

13 DFMEA approach, it's not really possible for

14 the folks who were supposed to implement that

15 DFMEA to do so, correct?

16 A Yes. In fact, I'm --

17 MR. COLLIER: Objection. Form.

18 THE WITNESS: -- I'm going to

19 clarify -- going to clarify a bit more.

20 Everything -- every activity at Polaris had to

21 have a project code. There wasn't --

22 everything had to be -- everything was so

23 focused on in terms of how much time and money

24 it will take, any activity had to be accounted

25 for in this system, and you were not -- there

1 wasn't a slush fund where you did stuff
2 independent of that. So that -- and that -- so
3 we're saying the same thing. I'm just giving
4 you some more -- some more resolution.

5 BY MR. BALE:

6 Q Right. Was that -- was that frustrating for
7 you as an engineer committed to doing the right
8 thing?

9 A Yes, because companies I worked for
10 subsequently and before, there wasn't this kind
11 of -- as much pressure.

12 Q When you were working for these other
13 companies, they didn't give you the pushback
14 when you said, "Look, I need more resources to
15 flesh out this potential problem"?

16 A They would either -- they would either give me
17 the resources or they'd say, "We're going to
18 relax the time, and we're going to" -- "we're
19 going to do it over a longer time."

20 Q But Polaris didn't give you the resources, and
21 they compressed the time; is that correct?

22 A Yes, it's correct.

23 MR. COLLIER: Objection. Form.

24 MR. BALE: I'm just looking at my
25 notes, sir. Thank you very much for your

1 patience.

2 BY MR. BALE:

3 Q You said something earlier -- in earlier
4 questioning, sir, that I thought was really
5 interesting. You said you -- you aren't sure
6 that your message about faster combustion as a
7 potential solution to heat was not -- you
8 weren't sure your message about that was
9 understood because it requires a certain level
10 of technical expertise. Did I understand that
11 testimony correctly?

12 A Yes.

13 Q Was it your impression that your superiors at
14 Polaris who were responsible for allocating
15 resources for vehicle development did not
16 understand the advantages of faster combustion
17 in reducing a risk of potential thermal events?
18 Did you just feel like they just didn't get it?

19 A I -- I think -- I think that's fair. However,
20 I'll give a cri- -- I'll give a -- I'll qualify
21 that.

22 If you were to look at the things
23 that affect these fires, combustion is probably
24 a smaller effect than other things, like
25 flipping the cylinder head 'round. I just

1 | wanted to do the -- everything best.

2 | Q Sure. But in terms of trying to -- but in

3 | terms of trying to communicate this

4 | information, did you feel you kind of hit

5 | the -- the ceiling in -- in terms of the

6 | ability of the folks you were talking to to

7 | understand what you were talking about?

8 | A Yes.

9 | MR. COLLIER: Objection. Form.

10 | BY MR. BALE:

11 | Q I'm sorry. Could you say it again, sir?

12 | A Yes.

13 | MR. BALE: All right. Let's try and
14 | give counsel a little bit more time -- okay? --
15 | before you answer just so we -- we -- you're
16 | not talking over each other when he makes his
17 | objections. Okay?

18 | BY MR. BALE:

19 | Q Now, did anyone -- any of your superiors ever

20 | come to you after you were trying to convey

21 | this information about faster combustion and

22 | ask you to explain it to them, help educate

23 | them about it so they could get their arms

24 | around it? Any of your superiors ever come to

25 | you like that?

1 A No.

2 Q I think I know the answer to this question, but
3 I'm going to ask anyway just to confirm. Was
4 there -- for lack of a better word, was there
5 an FMEA department at Polaris?

6 A No.

7 Q Anyone in charge of implementing FMEA analysis
8 or protocols from the top down at Polaris
9 during any of the time you were there?

10 A So when you say "top down," if you mean above
11 me, no, but there was a quality guy that we got
12 that was -- with his other duties as well, he
13 was pushing these as well.

14 Q All right. And I appreciate he's pushing it,
15 but quality or quality assurance is kind of an
16 after-the-fact thing as opposed to design and
17 development, fair?

18 A I don't agree.

19 Q All right. Well -- so let me -- let me put it
20 this way. Quality takes place during the
21 design process to make sure that components
22 going into the engine or the -- or the
23 product -- or the product itself complies with
24 the technical specifications for that product?

25 A I understand. I just -- the reason I disagree

1 is because he was involved with my team. He's
2 a design guy, and design is upstream, and he
3 was -- he was instrumental with me pushing the
4 DFMEA culture.

5 Q Was this corporatewide, was this companywide,
6 or was just in -- just in your department?

7 A Actually, it was only in powertrain, but the
8 RZR team and other teams started to learn --
9 you know, started to try and -- try and do the
10 same thing from us because we're more
11 organized.

12 Q But never adopted by Polaris as an overarching
13 company policy, correct?

14 A I -- I don't know.

15 MR. COLLIER: Objection. Form.

16 BY MR. BALE:

17 Q I just mean during the time you were there,
18 sir.

19 A I -- I -- I can only talk about powertrain. I
20 honestly -- honestly, I don't know the
21 different departments and if they did adopt it
22 properly. I don't know the extent or if they
23 did.

24 Q All right. This engine flip, I mean, I think
25 we all instinctively say, "Okay, that sounds

1 like a good idea." Why is that a good idea to
2 make sure that the exhaust heat isn't going
3 into the middle of the vehicle instead of
4 venting out the back of the vehicle?

5 A Where the people -- the occupants are, I think
6 it makes sense not to have the heat going
7 there. It's just -- it just --

8 Q And I'm -- I'm asking what sounds like a dumb
9 question because I just want to make sure we
10 understand why. Because that just seems to me
11 that's sort of like instinctive. But why is
12 that, from an engineering standpoint, that you
13 don't want to put the most amount of heat
14 generated by the engine right where the
15 passengers are sitting?

16 A So I'm -- I'm -- the safety issues that you
17 talked about and stuff are terrible, are
18 dreadful. Even if you -- even if you don't
19 have those safety issues, there's the factor of
20 comfort because the heat, you've got to
21 dissipate it. But the safety issues are an
22 obvious thing. I mean, that's just
23 unacceptable.

24 Q Well, it -- so just to make sure I understand
25 it, focusing that exhaust into the center, it

1 risks melting any components near it that might
2 be susceptible of melting due to high heat,
3 correct?

4 A I think --

5 MR. COLLIER: Objection. Form.

6 THE WITNESS: I think that's fair.

7 BY MR. BALE:

8 Q It -- it -- if there -- it risks exposing
9 engine fluids that might leak to ignition due
10 to the heat of the exhaust itself, correct?

11 A I don't --

12 Q If they're combustible?

13 MR. COLLIER: Objection.

14 THE WITNESS: I don't know.

15 BY MR. BALE:

16 Q Okay. Well, if fuel leaked from -- from
17 midpoint in the engine compartment, and that's
18 where the exhaust is -- that's where the engine
19 heat is exhausting --

20 A Okay.

21 Q -- that is ignition?

22 A I -- I didn't know that. Okay.

23 Q Okay. That's not something you'd consider --
24 you would consider as an engineer in the
25 placement of that exhaust vent?

1 A So the -- the fuel -- the fuel aspect, I --
2 I -- I got indication of this -- of this thing.
3 It -- it sounds terrible. I didn't know about
4 that.

5 Q Okay. And -- and in terms --

6 MR. BALE: So I wanted -- I was going
7 to ask Eric if he would help me here. I wanted
8 to go back to that exhibit that he showed. I
9 think it was Page 10 of a PowerPoint. I think

10 I've got the Bates here, Eric, if you give me a
11 second. Sorry. I got too many pages here.

12 Eric, is it -- is it possible -- are
13 you around? Mr. Olson?

14 MR. OLSON: Yes. Sorry. I've got it
15 up. Do you want me to share screen?

16 MR. BALE: Yeah, share screen,
17 please. And it's Page -- I sthink it's Page
18 10.

19 MR. OLSON: Okay. Sorry. I forgot I
20 was on mute.

21 MR. BALE: That's all right.

22 It's that part, Eric, where it talked
23 about rotating the head. Right there.

24 BY MR. BALE:

25 Q Sir, can you see this page? I think it's

1 Bates 86751.

2 A Yes, I can.

3 MR. BALE: And, Eric, could we

4 scroll -- right there, "Rotate Head Detail."

5 BY MR. BALE:

6 Q I'm looking at the line that says, "BOM Cost
7 Opportunity," and then it has a dollar there,
8 "minus PT," and then, comma, "\$39, Chassis."
9 What did -- what does that mean to you?

10 MR. COLLIER: Objection. Form.

11 THE WITNESS: The "39" I -- the "\$39"
12 sounds too cheap. I -- I -- I'm -- I'm --
13 I'm -- I'm wondering if it means 39 or 30 --
14 sometimes at Polaris they'd multiply it, so
15 30 -- it wasn't -- you know, I'm just trying to
16 understand is it \$39 or does that mean 39,000.

17 BY MR. BALE:

18 Q I don't know.

19 A Okay.

20 Q If you look down -- if you look down below to
21 the next under "Estimated Program Cost" --

22 A Yes.

23 Q -- you can see when they go to three digits --

24 A Ahh.

25 Q -- "450K, 617K." This is just "39" without a

1 "K" in -- in back of it.

2 A That basically -- if I'm reading this
3 correctly, there's a \$39 BOM, which is bill of
4 material, cost -- cost saving. It's a cost
5 opportunity.

6 Q Okay.

7 A Yeah.

8 Q If you go to "PT," the first line, it says, "No
9 inherent savings or benefits to engine cost."
10 Can you -- I don't want you to guess, but can
11 you interpret that based on your background,
12 training and experience --

13 A So --

14 Q -- at Polaris?

15 A I'm thinking "PT" --

16 MR. COLLIER: Objection. Form.

17 THE WITNESS: -- "PT" probably means
18 powertrain and --

19 BY MR. BALE:

20 Q Correct.

21 A "No inherent savings or benefit to engine
22 cost." There was no -- there's -- with this --
23 this rotation of the head, there's no savings
24 involved. There's no cost saving.

25 Q Okay. But it also doesn't reflect that there's

1 any significant cost to rotating the head,
2 correct?

3 MR. COLLIER: Objection. Form.

4 THE WITNESS: Okay. I'm going to
5 clarify something. There's -- there's BOM cost
6 and then there's the tooling and labor and
7 other stuff.

8 BY MR. BALE:

9 Q Right.

10 A If I to understand this correctly -- "No
11 inherent savings or benefit to engine cost."
12 This -- this document is saying that there's no
13 BOM cost savings.

14 Q What does BOM --

15 A BOM is -- so -- so -- okay. If you think of an
16 engine and every single component, you see you
17 have a cylinder head -- you have every single
18 component of the engine. The cost associated
19 with each of those parts is the BOM, or bill of
20 material, cost.

21 Then there's the program cost, which
22 has to do with the tooling. Because when you
23 design a new cylinder head, you're going to --
24 you're going to have -- you have to invest in
25 tooling.

1 And then there's labor. Labor is
2 what I need to get my team paid. And
3 overheads.

4 Q Okay. I got it. And then if we drop down here
5 to "Chassis," it describes what happens, which
6 is to "move the exhaust away from passenger
7 compartment. Able to remove significant heat
8 shielding but would need to add heat shielding
9 to underside of box." Did I read that
10 correctly?

11 A I'm -- I'm trying to read where you're reading.
12 Maybe I'm being a bit slow.

13 Q Where it says, "Chassis," right under "BOM."
14 The second line under "BOM" --

15 A Oh.

16 Q -- it says, "Chassis."

17 A Yes.

18 Q I'll read it again, just so you and I can be on
19 the same page. "Chassis. Moves exhaust away
20 from passenger compartment. Able to remove
21 significant heat shielding but would need to
22 add heat shielding to underside of box."

23 A Yeah.

24 Q Hear me?

25 A You did, yes.

1 Q What does that -- what does that mean to you as
2 an engineer?

3 A So that's basically saying --

4 MR. COLLIER: For Polaris, objection.
5 Form.

6 THE WITNESS: -- you're saying you
7 removed the heat -- that basically means you --
8 you move the heat -- you move the exhaust away
9 in proximity from -- from the passenger
10 compartment, and -- and then there's an
11 opportunity to remove heat shielding. I didn't
12 know about the heat shielding but --

13 MR. BALE: Okay. And, Mr. Collier,
14 I'll give you a standing objection to the end
15 of my questioning for form. Okay?

16 MR. COLLIER: That's fine. Yeah,
17 that's -- through this document, that's fine,
18 Counsel, as far as having a standing objection
19 to form through this document because I think
20 there's a lack of foundation.

21 So once you're done with this
22 document, then -- then that's fine.

23 MR. BALE: Okay. Thanks.

24 BY MR. BALE:

25 Q Skipping down to the next -- well, let's lay a

1 little foundation. Sir, in your tenure there
2 as an engineer, did you ever see these kind of
3 documents before, talking about the sort of --
4 this sort of information related to design
5 components that you were dealing with?

6 A Similar ones, yes.

7 Q Okay. And this is expressing sort of the --
8 the -- the -- the things that need to be done
9 to either effect change in an engine or design
10 an engine or design the components or whatever?
11 This is just sort of standard operating
12 procedure, information that's circulated at
13 Polaris between various individuals; is that
14 accurate?

15 A Between certain technical people, yes. Between
16 certain individuals, yes.

17 Q All right. The -- the next bullet point here,
18 "Estimated Program Cost," it shows a number of
19 factors here, "Tooling, Labor, Special
20 Expense," and then something called "PPV." Do
21 you see that?

22 A Yes.

23 Q Do you know what PPV is?

24 A Purchase part variation, I think.

25 Q All right. And what does that mean? Do you --

1 do you have any idea?

2 A I think -- because I'm not a -- you know, a
3 cost guy -- I think it's basically the
4 variation -- because over time various
5 materials and various things fluctuate in price
6 because they -- they may come from other parts
7 of the world. It's --

8 Q Okay.

9 A Yeah.

10 Q So you might see the cost for a particular
11 component go up or might see it go down over
12 time?

13 A Yes.

14 Q All right. And then it shows a "Total Cost" of
15 2.69 million. Did I read that correctly?

16 A Yes.

17 Q Is your takeaway from this that the cost of
18 making -- of changing this -- adopting this
19 design -- design change in this particular
20 model line for 2012 would have been \$2.69
21 million?

22 A Yes.

23 Q All right. And this was done back -- I think
24 we've said it -- I just said it -- this was
25 done back in 2012, correct?

1 A I -- I wasn't there, but, yes, I think -- my
2 understanding is that.

3 Q Just looking at -- if we go back and look at
4 the front page of the document --

5 MR. BALE: Eric, would you mind
6 scrolling back? Yeah.

7 BY MR. BALE:

8 Q This is "June 14th, 2012," for the "Gemini Low
9 Cost Engine," correct?

10 A Understood. Yes.

11 Q All right. Now, once that change is made,
12 after they absorb the 2.69 million and they've
13 made that change, it could then be adopted in
14 all future iterations of the RZR that kept that
15 kind of engine and general design
16 characteristic, correct?

17 A Yes.

18 MR. COLLIER: Objection. Form.

19 BY MR. BALE:

20 Q All right. So the -- the cost they're
21 reflecting here is for one model line without
22 it -- seeing it projected over the next 5 or 10
23 or 15 iterations of the vehicle?

24 A I'm -- I'm going to go back on what I just said
25 because the Gemini was only mounted in one

1 vehicle. I don't know whether there's extra --
2 because this -- there's various -- there's
3 variations of this engine, the Tomahawk, in
4 other platforms. I don't know if those would
5 also incur extra cost.

6 Q All right. Is the -- well, just -- right now
7 I'm just focused on the Gemini.

8 A Yeah.

9 Q I think you earlier testified that the Gemini
10 was the engine that was being installed in the
11 RZR line?

12 A Yes.

13 Q And was that Gemini engine installed in all of
14 the RANGER lines you were involved with while
15 you were there at Polaris?

16 A I'm trying to remember because there was a
17 Tomahawk, but I can't remember what that was
18 in, but we can call it the Gemini family.

19 Q Okay. And with respect to just this idea of
20 rotating the engine, if they completely threw
21 out the Gemini engine and started with a
22 brand-new engine in a different platform, they
23 still could orient it from -- from Jump Street
24 so that it -- it -- it -- it exhausts out of
25 the back of the engine instead of into the

1 center compartment, correct?

2 A Yes.

3 MR. COLLIER: Objection. Form.

4 BY MR. BALE:

5 Q So if Polaris decided in 2016 to make a
6 completely new engine and mount it in a
7 completely redesigned RZR, it wouldn't have
8 cost them necessarily anything to say, "We're
9 going to have this engine. Whatever we design
10 is going to exit out of the back of the
11 vehicle," correct?

12 A I disagree. I'll explain why. My
13 understanding from the document is the cylinder
14 head is being rotated. The other components
15 keep -- are being kept the same, the
16 crankshaft, pistons, and so forth -- the
17 crankshaft, the pistons, the connecting rods
18 are staying the same.

19 And what you asked, if I understand
20 you -- understood you correctly, was a whole
21 new engine design, the cost being the same. It
22 wouldn't because everything else would be
23 redesigned.

24 Q Sure. And if that happened, it would be -- if
25 that happened, it would be a systemic design of

1 the whole product itself, correct?

2 A Correct.

3 Q All right. Okay. And that's all of the costs
4 that go into doing that no matter what,
5 correct?

6 A Yes.

7 Q Okay. I'm with you.

8 MR. BALE: Eric, could we please go
9 back to Page -- Page 10 just one more time?

10 Thank you.

11 BY MR. BALE:

12 Q Now, from an engineering standpoint, can you
13 think of any reason, based on your background,
14 training and experience, to orient the engine
15 so that the exhaust system exhausts into the
16 engine compartment as opposed to out the back
17 of the vehicle? Is there a valid engineering
18 reason for doing that?

19 MR. COLLIER: Objection. Form.

20 BY MR. BALE:

21 Q And I'm talking about in this vehicle, not a
22 hypothetical vehicle. I just mean this kind of
23 a vehicle.

24 A I can't think of one.

25 Q Thank you.

1 MR. BALE: Thanks very much. I don't
2 need that anymore.

3 BY MR. BALE:

4 Q So do you know if, at any time while you were
5 working there, Polaris adopted this engine flip
6 that we've been talking about in any of the RZR
7 lines?

8 A They did not.

9 Q Okay. And do you know whether they've adopted
10 it since you left?

11 A I don't think so.

12 Q Other than cost, is there anything about the
13 way Polaris functions as a manufacturing entity
14 that would have prevented it from making that
15 switch if it wanted to do it? And let me --

16 MR. COLLIER: Objection. Form.

17 BY MR. BALE:

18 Q -- be clear. Let me be clear.

19 Is there any regulation by the
20 government that you're aware of that required
21 Polaris to orient that exhaust into the center
22 of the component? Is there any mandate from
23 any authority at all that requires that kind of
24 orientation? Is there any rule of heaven or
25 earth that you're aware of that requires

1 Polaris to manufacture that vehicle with the
2 exhaust into the center of the vehicle instead
3 of out the back?

4 MR. COLLIER: Same objection.

5 THE WITNESS: I don't know.

6 BY MR. BALE:

7 Q You're not aware of any, correct?

8 A I don't know. The reason I don't know is a lot
9 of these regulations are going to be vehicle --
10 vehicle-focused, like the RZR vehicle. I -- I
11 didn't work for the RZR vehicle. I worked for
12 the powertrain, you know.

13 Q Got it. Were -- did -- were you ever educated
14 about -- I'm just curious. Did Polaris ever
15 adopt, to your knowledge, any FMVSS standards
16 into the design of their vehicles?

17 A I don't know.

18 Q Okay. Sir, did -- did you feel that -- strike
19 that.

20 There's a phrase that's come up in
21 this case, "culture of safety." I want you to
22 kind of keep that in the back of your mind
23 here. I'm just going to ask you a couple of
24 questions.

25 During your tenure there, did you

1 feel that Polaris encouraged engineers to speak
2 up about potential defects in the RZR product?

3 A I can only speak about powertrain. Because of
4 the DFMEA culture I was pushing, we would talk
5 about potential risks.

6 Q Yeah, I know you would talk about it. I
7 appreciate that. Were you encouraged to do so?

8 A When you --

9 MR. COLLIER: Objection. Form.

10 THE WITNESS: When you say
11 "encouraged," do you mean -- do you mean water
12 chiller talking or do you mean within --

13 BY MR. BALE:

14 Q I mean the kind of talking that makes things
15 happen. I mean upper management. Did upper
16 management implement a policy that encouraged
17 engineers to actively advise, raise, address
18 potential defects in the RZR products?

19 A So, like, I guess what I'm not understanding is
20 my understanding is that the DFMEA structure
21 and then D -- DVP&Rs is -- is -- is that -- is
22 mechanism and process that does that.

23 Q Right. I -- I appreciate that. But you've
24 also said that -- that in terms of actual
25 actions, Polaris talked more about it than they

1 actually did about it. So I'm just trying to
2 reconcile those two things.

3 Let me ask it a different way. Were
4 engineers rewarded when they brought up
5 something that was a problem in the Polaris
6 vehicles to be addressed by upper management?

7 MR. COLLIER: Objection. Form.

8 THE WITNESS: So when you talk about
9 the Polaris vehicle, I -- I was actually
10 powertrain, so I -- I don't want to --

11 BY MR. BALE:

12 Q Sure.

13 A -- talk -- I -- I don't think I'm qualified to
14 talk about --

15 Q Yeah.

16 A -- the vehicle and what happened at RZR.

17 Q I asked a bad question. I'm sorry.

18 In your area of -- of practice there,
19 just in the powertrain, just listening to your
20 testimony, it doesn't sound like you were
21 actually rewarded when you raised these issues
22 about wanting more resources just to devote to
23 the things you thought were important.

24 A If -- if I was asked -- for more resource or my
25 peers, it was not rewarded, no.

1 Q You testified, sir, that Polaris was constantly
2 pushing to be quicker to market. Did I get
3 that right?

4 A That is correct.

5 Q Okay. I -- I read that as Polaris was
6 communicating to its engineering staff, in at
7 least your department, there was a need for
8 speed.

9 A Correct.

10 Q And in your experience, sir -- and that was
11 to -- I think the word you said, I quote you on
12 it, was to "beat the competition to market"?

13 A That's right.

14 Q All right. In your experience, background,
15 training, sir, is that kind of need for
16 speed -- is that the kind of thing that
17 happens -- that when that happens, when that's
18 the attitude, that's when mistakes can happen,
19 that's when they can be amplified?

20 MR. COLLIER: Objection. Form.

21 THE WITNESS: It's most likely, yes.

22 BY MR. BALE:

23 Q And is that -- in your -- in your perspective
24 on Polaris, is that an example of Polaris
25 putting dollars, profit, over safety?

1 MR. COLLIER: Objection. Form.

2 THE WITNESS: So I don't know, and
3 I'm going to qualify that because the
4 man-months or time could be money but also
5 could it -- I'm asking a question -- could it
6 also be to be at market quicker than the
7 competition. I don't -- I don't know. There's
8 those possibilities.

9 BY MR. BALE:

10 Q From a safety standpoint, as a design
11 engineer --

12 A Yeah.

13 Q From a safety standpoint, as a design engineer,
14 if you put a product on the market that's
15 inherently unsafe, that puts people at risk of
16 a thermal event that could cause injury or
17 death by fire, when you could have taken time
18 to solve that problem, in your opinion is that
19 elevating profit over safety?

20 MR. COLLIER: Objection. Form.

21 THE WITNESS: I -- I don't know.
22 It's possible.

23 BY MR. BALE:

24 Q The point of resources, as you've described it
25 to us, is to take sufficient time to make sure

1 that any of those kind of risks are eliminated,
2 correct?

3 A Yes.

4 Q And you want to do that as a person, as a human
5 being, sir, and an engineer, so that people
6 like Paige Richmond's parents don't have to
7 experience that kind of event, correct?

8 A Correct.

9 Q And if Polaris is not making changes that, from
10 an engineering standpoint, would eliminate the
11 risk of fire, from your viewpoint is that sound
12 business practice for Polaris?

13 MR. COLLIER: Objection. Form.

14 THE WITNESS: I don't think it's
15 sound practice; however, the reason I was
16 hesitant to answer is this. Having a quicker
17 time, having shortened the timeline, it's a
18 possibility it's the cost, but it's also a
19 possibility that it's for -- it's to -- to beat
20 the competition.

21 Now, I -- that -- I mean, that's -- I
22 guess -- from those two things, I guess you can
23 conject. I don't know want to talk -- I don't
24 want to talk out of turn, if that makes sense.

25 BY MR. BALE:

1 Q No, listen. You're the guy who was there. I
2 wasn't. I'm just trying to understand how you
3 felt about this.

4 Maybe I'm wrong. I listened to you
5 testify for about three hours today, and it
6 sounded to me like you were disappointed in
7 Polaris, the approach they took to identifying
8 risks with their vehicles. Is that wrong?

9 A No, that's correct. That's correct.

10 Q Okay. And -- and so I'm just trying to
11 understand that perspective. It sounds like
12 you wish that Polaris had taken more time, and
13 continued to take more time, to try and
14 identify what's causing fires in these vehicles
15 so that that risk can be eliminated?

16 A That's fair.

17 Q All right.

18 MR. COLLIER: Objection.

19 BY MR. BALE:

20 Q And to the extent that Polaris hasn't done that
21 yet, and didn't do it while you were there, are
22 you critical of Polaris?

23 MR. COLLIER: Objection. Form.

24 THE WITNESS: I am, and it upsets me.

25 BY MR. BALE:

1 Q It upsets you because it's needlessly exposing
2 users of those vehicles to risk of death by
3 fire --

4 A That's -- that's correct.

5 MR. COLLIER: Objection. Form.

6 BY MR. BALE:

7 Q Sir, during your tenure did you have -- ever
8 have occasion to inspect a RZR that had
9 experienced one of these thermal events and --
10 and burned?

11 A I did not.

12 Q You used a -- a term a couple times I really
13 like. I'm going to ask you what you mean by
14 it. I know what the definition is, I think.
15 You said -- I think maybe you're being

16 diplomatic. You said that some of the things
17 Polaris did with respect to their approach to
18 FMEA was not fastidious. That term
19 "fastidious" --

20 A Yes.

21 Q -- do you remember using that term?

22 A Yes.

23 Q And you talked about that Jaguar was very
24 fastidious. Remember?

25 A Yes.

1 Q And you also said GM, very fastidious. Do you
2 recall?

3 A Yes.

4 Q What does "fastidious" mean?

5 A Another word for it would be meticulous. It
6 would be meticulous. It would be -- it would
7 be going -- spending the time and digging in
8 deep into -- into cause and effect and various
9 things.

10 Q It would mean not cutting corners?

11 A That's fair.

12 Q Sir, I'm about done with you. I'm sure you're
13 excited.

14 When an engine in a machine
15 continually catches on fire, that is an
16 engineering problem, isn't it?

17 A Yes, it is.

18 MR. COLLIER: Objection. Form.

19 BY MR. BALE:

20 Q And -- and let me be more specific. When a
21 particular model line produced by a
22 manufacturer has a higher -- a -- has an
23 appreciable number of fires in that model line,
24 that is then repeated in subsequent model
25 lines, that is an engineering problem, correct?

1 A Agreed.

2 MR. COLLIER: Objection. Form.

3 BY MR. BALE:

4 Q And engineering problems can be solved,

5 correct?

6 A Yes.

7 Q And they can be solved, but it requires

8 devotion of the appropriate time, energy, and

9 resources and analysis to solve that problem,

10 correct?

11 A Agreed.

12 Q And you've told us there's some really terrific

13 people that work at Polaris, correct?

14 A Yes.

15 Q Your team was great, correct?

16 A The best.

17 Q Do you believe in your heart, sir, and based on

18 your background, training and experience, that

19 if Polaris truly wanted to solve this problem

20 of fires in the RZR line, they had the ability

21 to do so if they devote sufficient resources to

22 it?

23 A I have no doubt.

24 MR. COLLIER: Objection. Form.

25 THE WITNESS: I have no doubt.

1 BY MR. BALE:

2 Q You mentioned -- or it was mentioned -- I can't
3 remember whether you did or someone else -- the
4 Honda Can-Am product. Do you remember that
5 conversation?

6 A Yes.

7 Q Are you familiar with the Can-Am, by any
8 chance?

9 A Superficially. Because, I mean, I -- I focused
10 on the engine. Superficially I am.

11 Q Did you -- are you aware at all -- I'm only
12 asking if you know -- what the instance of fire
13 is in similar Can-Am vehicles to the RZR
14 vehicle? Any idea at all?

15 A I don't know.

16 Q Okay. Sir, it sounds to me as though you are
17 a -- an engineer who is highly trained, who
18 tried to change things at Polaris to effect
19 more comprehensive DFMEAs and was unable to do
20 so.

21 MR. COLLIER: Objection. Form.

22 BY MR. BALE:

23 Q Is that correct?

24 A I think -- it's a bit harsh because I think I
25 made changes where -- if -- if you were to ask

1 were the -- were the changes where I think they
2 should have been -- because things take time --
3 no, but I did make changes.

4 Q You made changes in your department that you
5 thought were positive changes?

6 A Yeah. Yes.

7 Q All right. But you were disappointed because
8 you didn't see those changes being expanded
9 into other parts of Polaris that you would have
10 liked to have seen them expand into?

11 A That is --

12 MR. COLLIER: Objection. Form.

13 BY MR. BALE:

14 Q I'm sorry. Is that -- is that correct?

15 A That is fair, yes.

16 Q And is part of the reason that you left the
17 company because you just didn't want to
18 continue to work in that kind of environment
19 where you were pushing for more comprehensive
20 F -- DFMEA throughout the company and were kind
21 of just being frustrated in that effort?

22 A I -- I loved working there, great team and
23 everything. There was a -- it was high stress,
24 and -- and part of the stress was this. So
25 those were some of the challenges. Yeah.

1 Q All right. Would you say -- would you say that
2 your parting was amicable?

3 A Yes.

4 Q All right. No harsh -- no hard feelings on
5 either side?

6 A No. In fact, I still have many friends there,
7 and they text me, and they, you know, ask --
8 they say they miss me and --

9 Q Do you like what you're doing now?

10 A I do, yes.

11 Q And -- and the place you're at now, are they --
12 are they -- have they -- are they engaged in a
13 comprehensive approach to FMEA?

14 A Where I work now is totally different. It's --
15 it's not focused on -- everything doesn't have
16 a project code. I'm -- I'm -- I'm over R&D.
17 R&D, research and development, is upstream.
18 It's not tied to a particular product line.
19 It's -- it's -- it's looking at the future.
20 It's looking at how we can make things better.

21 Where I work now is a totally
22 different kind of company. It's very much
23 about -- focused on quality, making the best
24 tools, very much "built in America." It's very
25 different.

1 Q That's a very interesting concept, to put R&D
2 upstream. That allows you a lot of time to
3 really think about the safety of the product as
4 well, fair?

5 A Totally.

6 MR. BALE: All right. Sir, I
7 appreciate so much your time today and letting
8 me talk to you. Thank you so much. I don't
9 have any other questions at this moment.

10 THE WITNESS: You're welcome.

11 MR. COLLIER: Thank you. This is
12 Paul Collier. Do you mind if we take a
13 five-minute break?

14 THE WITNESS: Yeah. Yeah. Fine.

15 MR. COLLIER: Thank you. Appreciate
16 it.

17 THE WITNESS: Sure.

18 VIDEOGRAPHER: Going off the record
19 at 2:59.

20 (Recess had.)

21 VIDEOGRAPHER: We're back on the
22 record at 3:04.

23 EXAMINATION

24 BY MR. COLLIER:

25 Q Good afternoon, Mr. Paul.

1 A Hi.

2 Q My name is Paul Collier. I'll be asking you
3 questions today on behalf of Polaris.

4 First, thank you for your time today.
5 Greatly appreciate it. I have a little bit of
6 funny accent, but I think you can probably deal
7 with it better than most. So just to put that
8 out there at the start.

9 So I want to talk a little bit about
10 the timing of your departure from Polaris to
11 start. I think you mentioned earlier that you
12 left Polaris in August of 2016; is that right?

13 A Yes.

14 Q And so it's been approximately four years since
15 you left Polaris, correct?

16 A Correct.

17 Q What over those last four years have you done
18 to stay informed about changes or developments
19 that Polaris has made at the company as far as
20 how it goes about its engineering and designing
21 its vehicles?

22 A Only going to -- when I go to shows and see
23 vehicles on -- on displays, what's being
24 released, and then -- and -- and going on the
25 Internet.

1 Q Are you aware of any of the changes that
2 Polaris has made to -- to its engineering
3 protocols, procedures, or the way it goes about
4 designing its vehicles since you left in August
5 of 2016?

6 A Not specifically.

7 Q Now, I'd like to talk about the time that you
8 left in August of 2016. At that point in time,
9 had Polaris released the model year '17 RZR
10 vehicles?

11 A I don't believe so.

12 Q Were you at all involved in the validation and
13 safety assessment with respect to the model
14 year '17 RZR vehicles?

15 A I'm going to ask for clarification. When you
16 say "safety," do you mean the vehicle itself?

17 Q Correct.

18 A No, I was not.

19 Q Are you aware of any of the tests or procedures
20 that Polaris applied to the model year '17 RZR
21 vehicles to assess safety prior to production
22 release of those vehicles?

23 A No.

24 Q Now, I'd like to talk a little bit about the --
25 the powertrain division in which you worked,

1 Mr. Paul. Can you explain to me, again,
2 generally what was the purpose of the
3 powertrain division of Polaris?

4 A So the powertrain division was -- they -- they
5 almost acted like an internal supplier, like
6 a -- we would design -- design and build and
7 supply engines, and we'd supply to various --
8 various departments within Polaris.

9 So the side-by-side team is one of
10 them. There's the on-road Victory time at the
11 time. Indian. There's various -- you know,
12 snowmobile team. So we were a supplier.

13 Q So the powertrain division would supply the
14 engines to all of the Polaris product groups?

15 A That is correct.

16 Q Did the powertrain division have any
17 responsibility for the -- the RZR vehicles that
18 would be released outside of the engine?

19 A No.

20 Q And what -- that was the case during the time
21 that you worked at Polaris, correct?

22 A Correct.

23 Q During your time with Polaris, did you always
24 work within the powertrain division?

25 A Yes.

1 Q Now, you talked earlier that you were a manager
2 within the powertrain division, correct?

3 A That's correct.

4 Q Were there other managers within the powertrain
5 division at your level as well?

6 A Yes, there were.

7 Q And approximately how many other managers were
8 there in the powertrain division at your level?

9 A Three.

10 Q And you had a supervisor over you; is that
11 correct?

12 A Correct.

13 Q And that was the director of powertrain; is
14 that right?

15 A At the end it was. Early on it was -- I
16 reported directly to Steve Cohoon.

17 Q And when you first started with Polaris, was
18 Steve Cohoon's title VP of powertrain?

19 A I think it was director when I first started.
20 Yeah, I think -- yeah, fair enough.

21 Q Okay. So during your tenure with Polaris, when
22 you were an engineering manager, you reported
23 to the director of powertrain; is that right?

24 A Correct.

25 Q Now, can you explain in a little bit more

1 detail what is the interaction between the
2 powertrain group and the various product teams
3 as far as how they interact in supplying an
4 engine to those product groups?

5 A So at some time of the year -- I can't remember
6 exactly which month -- projects would come in.
7 So there'd be requests. There'd be the RZR
8 team asking for a certain variant or the RZR
9 team asking -- the, you know, on-road
10 motorcycle team asking for this.

11 All of these projects would come up,
12 and they'd be classified in terms of cost and
13 man-months and the scope of work, and then it
14 would be a case of deciding what we do -- and
15 that wasn't my decision alone -- and then
16 how -- how we assigned resource.

17 Q Is it correct that the product -- sorry. Is it
18 correct that the Polaris product team would
19 provide to powertrain the specifications for
20 the engine that they were looking for their
21 products?

22 A It -- it's probably wrong to say
23 "specifications." They should put specs up,
24 so -- so certain requirements.

25 "Specifications" to me is very

1 technical. It'd be engine size and the
2 pack- -- you know, the -- I don't know, the --
3 the con rod diameter, length, and, you know, it
4 would be more requirements, I think.

5 Q Okay. Now, with respect to the integration of
6 the engine into the -- the Polaris vehicle,
7 whose responsibility at Polaris would it be
8 to -- to design the -- the vehicle to be able
9 to allow for that integration?

10 A That would fall under the vehicle team, like I
11 said, the RZR team, the side-by-side team.

12 Q But that would fall outside the
13 responsibilities that you had within the
14 powertrain group; is that right?

15 A That's fair.

16 Q At any point in time in your tenure with
17 Polaris did you ever work for or report into
18 the Polaris RZR team?

19 A I did not.

20 Q Now, you mentioned that there were other
21 engineering managers within the powertrain
22 division. What was the nature of your roles
23 and responsibilities as an engineering manager
24 within the powertrain division that were
25 different from those other managers?

1 A I was over design and later thermodynamics.
2 The other -- other manager was calibration. I
3 mentioned calibration is setting the vehicle up
4 so it behaves correctly, meets emissions.

5 And then there's development, which
6 is -- which is getting the designs, testing
7 them, and then feeding back to design to make
8 the -- make the changes, a second iterative
9 loop.

10 Q Could you provide a little bit more detail
11 about what you mean by the design as far as
12 your responsibilities in powertrain?

13 A So anything that we designed, like a Gemini or
14 Tomahawk or a -- would come out of my group.
15 It would come -- it would be the prints going
16 to supply -- suppliers, if we get the
17 components elsewhere, and then delivering
18 different levels of prototype for testing and
19 then ultimately the engine itself.

20 Q Okay. Now, you mentioned earlier that there
21 were people that reported to you that had
22 responsibility for certain different engines;
23 is that right?

24 A Correct.

25 Q And who on your team had responsibility for the

1 engine that we used in RZR vehicles?

2 A You're asking for a name?

3 Q Correct.

4 A Dan Nugteren.

5 Q And was Dan Nugteren someone that you worked
6 with extensively during your time at Polaris?

7 A Very -- very closely.

8 Q Was he a competent engineer?

9 A He was -- he was outstanding.

10 Q And was he an engineer that cared about safety
11 of the engines that he was developing for use
12 in the RZR vehicle?

13 A Yes.

14 Q Now, with respect to your responsibilities and
15 role in powertrain, did you have any
16 responsibility for conducting safety testing or
17 validation of RZR vehicles?

18 A No.

19 Q Do you have, in your role in powertrain, any
20 responsibility for conducting thermal risk
21 assessments of the vehicle itself?

22 A No.

23 Q Do you have any responsibility, in your
24 position in powertrain, for assessing heat
25 management associated with RZR vehicles?

1 A No, I did not.

2 Q In your role in powertrain did you have any
3 role or responsibility for conducting FMEAs or
4 DFMEAs that -- that related to thermal risk
5 associated with RZR vehicles?

6 A No.

7 Q Who would have had that responsibility for
8 conducting risk assessments associated with
9 thermal or fire issues associated with the RZR
10 vehicles?

11 A So I'm -- I'm going to -- I'm going to go back
12 on that. I didn't have responsibility, no.
13 Because the engine is part of the vehicle, they
14 would have -- there was a line -- when -- when
15 the RZR team started to -- to kick off DFMEAs,
16 they needed our input.

17 And then you said who was it -- who
18 was RZR. It was a Tony -- I can't remember his
19 last name.

20 Q Was it Tony Kinsman?

21 A Yes. Yes.

22 Q Got it. Now, did you have any personal
23 involvement in the design and development of
24 the Gemini engine that was used in the RZR Apex
25 and RZR Next vehicles?

1 A Can you repeat the question, please.

2 Q Sure. Of course. Did you have any personal
3 involvement in design and development of the
4 Gemini engine that was used in the RZR Next and
5 Apex vehicles?

6 A I'm going to show my ignorance now because some
7 of the names of the engines, I can't remember
8 what -- the product line they were in. And
9 then often the name that was -- when they're
10 released is different to the code name. So I
11 don't know.

12 Q Okay. Are you familiar with the engine that
13 was used in the model year '14 through '16 RZR
14 900?

15 A Yes.

16 Q And was that an engine that you had personal
17 involvement with the design and development of
18 it?

19 A So when you say personally, it was under my
20 stewardship. Often the team would call me in
21 because of my experience, and then I'd help
22 execute, yes.

23 Q Was there someone on your team, though, that
24 was working directly with the RZR team to
25 design and develop the engine that would be

1 used in the model year '14 RZR 900s?

2 A Yes.

3 Q And was that Dan Nugteren?

4 A It would have been Dan Nugteren, yes.

5 Q And do you remember any issues or concerns that
6 were raised to you during the design and
7 development of the -- of the engine that was
8 used in the model year '14 RZR 900 at that
9 time?

10 A So from an engine perspective, and we're not
11 talking about fires on RZR's engine, the
12 exhaust temps were always a PI -- pain in the
13 ass, and then the combustion, the stability of
14 the combustion. So --

15 Q Now, just -- just to talk about combustion
16 issues momentarily in combustion engine
17 vehicles. All combustion engine vehicles
18 generate heat, correct?

19 A They do.

20 Q And all combustion engine vehicle manufacturers
21 have to implement heat management systems to
22 address that heat, correct?

23 A Yes.

24 Q And as far as managing heat in the RZR
25 vehicles, that would be the responsibility of

1 | the RZR product team, correct?

2 | A That's fair.

3 | Q And that would fall outside your area of

4 | responsibility, correct?

5 | A Yes.

6 | Q Were you aware of any of the risk assessments

7 | that the RZR product team was doing to evaluate

8 | heat management of the RZR vehicle?

9 | A Only superficially.

10 | Q Do you recall any specific risk assessments or

11 | FMEAs that the RZR product team was doing as it

12 | related to heat management of the RZR vehicle?

13 | A No.

14 | Q As far as the exhaust layouts for the RZR

15 | vehicles, was that within the responsibility of

16 | the powertrain team?

17 | A Technically it falls under the vehicle in -- in

18 | this organization.

19 | Q So for the exhaust layout of the RZR vehicle,

20 | that would fall within the responsibility of

21 | the RZR team, correct?

22 | A Yes.

23 | Q Was the responsibility of designing and

24 | developing the fuel system within the

25 | powertrain division?

1 A I believe it was. I think.

2 Q Was that something that you had personal
3 responsibility for?

4 A It would fall under my umbrella, yes.

5 Q And who within your team would have had
6 responsibility for the fuel system related to
7 the RZR vehicle?

8 A It would have come -- come under Dan Nugteren.

9 Q During design and development of the engines
10 for the model year '14 RZR 900, do you recall
11 any issues being raised from a thermal
12 perspective related to the fuel system?

13 A Not at that time.

14 Q Do you recall there being any safety issues
15 being raised with the fuel system or the engine
16 that were used on the model year '14 RZR 900
17 when you were there?

18 A No.

19 Q Did you have any concerns about the way that
20 your team was assessing the safety of the fuel
21 system or the engine that was used in the model
22 year '14 RZR 900 and then subsequent vehicles?

23 A So -- so the -- I did have concerns, and that
24 was why I was driving this DFMEA structure --
25 DFMEA and DVP&R structure.

1 Q Now, would your team -- would your team release
2 or approve the engine before the RZR product
3 team would be able to use that engine in their
4 vehicle?

5 A No.

6 Q Now, you talked earlier about operating
7 temperatures of the RZR engine. During any of
8 the design and development that you were
9 involved with with respect to the RZR vehicle
10 or RZR engines, do you recall raising any
11 concerns or safety issues with those operating
12 temperatures?

13 A It wasn't explicit, but I did raise concerns.
14 It wasn't explicitly on that. It was -- it was
15 more the combustion, and this has effect on
16 exhaust temperatures, and it has an effect on
17 this.

18 Q Do you recall conducting any analyses to
19 evaluate what the operating temperatures were
20 for any of the RZR vehicles?

21 A I don't recall, but when -- when testing is
22 done, everything is measured. Temperatures are
23 measured.

24 Q Okay. And do you recall any of the specific
25 temperatures that were identified for -- for

1 any of the RZR vehicles in which you were
2 involved with design development?

3 A I know what good -- I know what a good engine
4 should be. It shouldn't be more than 750 to
5 850 C. I'm having trouble remembering what
6 that was exactly, the -- the RZRs. So --

7 Q Do you remember any concerns that you had with
8 respect to the operating temperatures of the
9 engines that were used in RZR vehicles during
10 the design and development process?

11 A So -- so I'm -- I'm going to go back here.
12 The -- the engine alone on the dyno, with no
13 vehicle, the exhaust temps don't -- I don't
14 want to say they're meaningless, but they have
15 limited meaning. It's when -- when you have it
16 in context of the vehicle itself.

17 When I -- and -- and initially we
18 test them on an engine dyno. So initially you
19 may have some concerns about longevity of the
20 whatever -- of the engine and stuff, you know,
21 and then the temperatures are higher than what
22 I'm used to but -- you know.

23 Q Based on the dyno testing that was performed of
24 the engine itself, do you remember there being
25 any issues in your view with the temperatures

1 that were reached with respect to RZR engines?

2 A So, again, just the engine itself, the exhaust
3 temps, they're higher, but you could say so
4 what.

5 In a vehicle, that's a whole
6 different deal. They were higher -- a bit
7 higher than what I'm used to, and I can't
8 remember exactly how much. And I -- I pushed
9 and pushed -- and it wasn't -- I'll be honest.
10 It wasn't just the exhaust temp thing because
11 that was -- that's a small knob. It was more
12 combustion in terms of emissions and other
13 stuff I was trying to push, and that's why I
14 built this separate group.

15 Q Got it. With respect to the -- the dyno
16 testing that was performed on the RZR engine
17 during design development, had you raised any
18 concerns from a safety perspective as far as
19 the -- the temperatures that you'd identified
20 during that testing?

21 A So what I did was from the DFMEAs, which --
22 which drive -- which the temperature -- the
23 temperatures were -- were identified, and --
24 and -- and then I -- I escalated it that way.
25 I used -- I used this process.

1 Q Got it. And then would you -- your team then
2 did the risk assessments on the temperatures
3 that were achieved with respect to those RZR
4 engines to identify any risks or concerns; is
5 that right?

6 A Yeah, so we did a -- various risk assessments,
7 and they're -- and they're -- and they're --
8 they're listed in terms of criticality, in
9 terms of how -- how important they are and
10 stuff.

11 And then, again, it's like -- it's --
12 a higher temperature per se for combustion
13 alone doesn't mean much, but in the vehicle
14 there's a different context, and that's where
15 the --

16 Q Right --

17 A -- vehicle -- yeah.

18 Q Okay. Now, with respect to the testing that
19 was done on the vehicle itself as far as
20 operating temperatures, were you involved in
21 any of those analyses or evaluations?

22 A No.

23 Q That would have been the responsibility of the
24 RZR product team; is that right?

25 A I believe so.

1 Q Prior to release of any RZR vehicle, would you
2 have been in a position to evaluate or assess
3 any of those operating temperatures of the
4 vehicle?

5 A No.

6 Q Again, that would have been the role of the --
7 the RZR product team; is that right?

8 A Yes.

9 Q And they would have been the team, then, to
10 assess whether there were any risks or issues
11 with respect to those vehicle operating
12 temperatures from a thermal or fire
13 perspective; is that right?

14 A That makes sense.

15 Q During your tenure with Polaris in the
16 powertrain division, do you recall anyone
17 coming to you during design and development
18 with concerns about the vehicle operating
19 temperatures for RZR?

20 A It -- it wasn't specific. It was -- it was
21 conversations that were coming up, and it --
22 and it became more heated when -- when it was
23 escalated, but there were conversations. I
24 can't recall specific conversations, but there
25 were conversations.

1 Q And when you say "escalated," you're talking
2 about the time when Polaris was conducting an
3 investigation into RZR fires --

4 A Yeah.

5 Q -- that resulted in the April, 2016, recall?

6 A I believe so, yes.

7 Q Okay. Prior to that, do you recall there
8 being -- do you recall being involved or being
9 asked to evaluate vehicle operating
10 temperatures for RZR?

11 A No.

12 Q Now, I think you talked earlier about the fact
13 that -- you said at some point in time prior to
14 the April, 2016, RZR recall you became aware of
15 RZR fire incidents; is that right?

16 A Yes.

17 Q So you couldn't recall exactly when that was;
18 is that right?

19 A I -- yeah, I can't -- I couldn't remember
20 exactly when it was, and then, again, it wasn't
21 like a formal whatever. It was, like,
22 conversations with peers and then the water
23 chiller conversation. You know.

24 Q At that time that you became aware of fire
25 incidents involving RZR vehicles, was it your

1 | understanding that Polaris was already

2 | investigating those RZR fires?

3 | A I don't know.

4 | Q Were you at all involved in any of the

5 | investigations associated with RZR fires?

6 | A No.

7 | Q Were you involved in any kind of root cause

8 | assessment with respect to any of the RZR

9 | fires?

10 | A So when you say "root cause," there's
11 | contributory things, and -- and -- and I don't
12 | know how much of an impact the engine has, but
13 | the engine is part of the DFMEA which was being
14 | driven -- which was being fed into a bigger
15 | DFMEA, was my understanding.

16 | Q Were you asked personally to be involved in any
17 | of the root cause assessments for the RZR fires
18 | that Polaris had investigated?

19 | A No.

20 | Q Are you aware of any of the root causes that
21 | Polaris identified and addressed in the April,
22 | 2016, RZR recall?

23 | A I don't remember, no.

24 | Q Were you at all involved with any of the
25 | validations and assessments of the remedies

1 | that Polaris provided in that April, 2016,

2 | recall to address thermal and fire issues?

3 | A No.

4 | Q Do you know -- do you know what team was

5 | responsible for that?

6 | A I'm not sure.

7 | Q But that was not within your area of
8 | responsibility, correct?

9 | A The reason I'm hesitant to answer is if -- if
10 | it had engine input, then -- then Dan and some
11 | of the other guys would have been involved.
12 | That's what I'm -- I'm, you know, thinking.

13 | Q So if powertrain had -- had a role with those
14 | investigations, it would have been Dan Nugteren
15 | or someone else on the team beneath you that
16 | would have provided that support?

17 | A Yeah. I -- I don't micromanage, so -- and they
18 | work incredibly well, so they would -- they
19 | would -- they would work autonomously with the
20 | other teams, and then if they have any
21 | roadblocks, they'd come to me.

22 | Q Okay. Now, based on the root cause assessment
23 | that Polaris conducted for the RZR fire
24 | incidents that resulted in that April, 2016,
25 | recall, were you aware of any engine-specific

1 | issues that were directed to your team?

2 | A I mean, not formally.

3 | Q Well, when you say "not formally," what do you
4 | mean by that?

5 | A I mean, I've talked about exhaust temps could
6 | have been cooler. I can't quantify how much of
7 | an impact that would have on fires, you know.
8 | Directionally you would, you know -- but there
9 | was no formal request to lower the exhaust
10 | temps.

11 | Q Were you aware of the -- the testing and
12 | assessment that Polaris conducted as it related
13 | to that April, 2016, recall to understand
14 | whether or not the remedies and fixes addressed
15 | the -- the root causes for the fires that were
16 | identified?

17 | A No.

18 | Q Are you familiar with a company called
19 | Exponent?

20 | A No.

21 | Q And so you're not aware of the work that
22 | Exponent may have done as it related to
23 | investigating and conducting root cause
24 | analysis toward the RZR fire issue?

25 | A Yeah, I didn't know.

1 Q Now, you've talked on a couple of occasions
2 today about combustion rates with respect to
3 performance of the engine, correct?

4 A Correct.

5 Q And I think you testified earlier that
6 combustion rates can result in -- in the
7 temperatures that the engine will perform,
8 correct?

9 A To clarify, the combustion burn rates can
10 contribute to slight -- to high exhaust
11 temperatures.

12 Q Now, with respect to the fire investigation
13 that Polaris conducted that resulted in the
14 April, 2016, recall, are you aware of any
15 findings that the cause of those fires was
16 related to the combustion burn rate?

17 A No.

18 Q Now, we've talked earlier about DFMA -- DFMEAs;
19 is that correct?

20 A Correct.

21 Q Are you aware of the -- of DFMEAs or FMEAs or
22 other risk assessment tools that the RZR
23 product team was using in order to assess its
24 vehicles at the time that you were there?

25 A So my understanding is powertrain spearheaded

1 this, and then the RZR team started to learn
2 and try and pick up some of this DFMEA
3 structure. I don't know specifics, exactly how
4 much they did, but I -- I -- I kept a dial-up
5 with Tony Kinsman regularly.

6 Q Do you have the opportunity to ever evaluate or
7 assess what FMEAs the RZR product team was
8 doing or ever review any of their FMEAs?

9 A No.

10 Q With respect to the April, 2016, recall that
11 Polaris implemented to address thermal issues
12 with the RZR vehicles, do you recall any
13 connection between those root cause issues that
14 were identified and any DFMEAs that -- or DFMEA
15 issues relating to the company?

16 A No.

17 Q Were you ever asked to evaluate whether any
18 DFMEA issues resulted in root causes that
19 contributed to the RZR fire issues that were
20 addressed in the April, 2016, recall?

21 A No.

22 Q In your role at Polaris, did you have any
23 responsibility for assessing field actions that
24 the company should take with respect to RZR
25 vehicles?

1 A No.

2 Q Did you have any responsibility at Polaris for
3 evaluating and monitoring field performance
4 data for RZR vehicles?

5 A No.

6 Q Were you aware that there were departments and
7 divisions at Polaris that had responsibility
8 for assessing and monitoring field performance
9 data?

10 A Vaguely.

11 Q But that was outside your area of
12 responsibility, correct?

13 A That's correct.

14 Q Now, I think you said this earlier, but do you
15 have any understanding of any RZR fires that
16 occurred after you left Polaris's employment in
17 August of 2016?

18 A Only what I read online.

19 Q But you've not been -- you've not conducted any
20 analysis --

21 A Oh.

22 Q -- or evaluation of the nature of those?

23 A No. No.

24 Q So you're not aware today whether any of those
25 fires were caused by anything related to DFMEA

1 | issues or combustion burn rate, correct?

2 | A Correct.

3 | Q Now, I think you talked earlier about tight

4 | deadlines that you felt were in place in --

5 | during your tenure at Polaris, correct?

6 | A Correct.

7 | Q And your experience was based on what you had

8 | seen within the powertrain division, correct?

9 | A Yes.

10 | Q Did you have any insight as to how the RZR

11 | product team or any Polaris product team was

12 | handling the ability to meet the deadlines that

13 | were set for their products and

14 | responsibilities?

15 | A The only insight was when they asked for an

16 | engine, we had -- we had to design the engine

17 | so it fit into their schedule.

18 | Q Got it. With respect to the deadlines of the

19 | RZR product team, you -- you would only have

20 | insight as it related to providing the engine

21 | to them on a schedule that would meet their

22 | needs; is that right?

23 | A That's fair.

24 | Q So you would not have insight into the other

25 | development schedule deadlines that they would

1 have in order to meet their production deadline

2 for the RZR vehicles; is that right?

3 A Correct.

4 Q So when you talk about the tight deadlines,

5 you're speaking on -- based on your experience

6 with respect to the powertrain division; is

7 that right?

8 A Yes. Yes.

9 Q Prior to hearing about the -- the RZR fire

10 issues, before the April, 2016, recall, had you

11 identified any specific safety concerns from a

12 thermal perspective related to the RZR

13 vehicles?

14 A Not -- not related to the RZR vehicles, no.

15 Q Now, I think you mentioned earlier that you

16 had -- you had a conversation with Brian

17 Wojtalewicz, who is plaintiff's counsel; is

18 that right?

19 A Correct.

20 Q And I think you mentioned someone had suggested

21 to you to talk with Mr. Wojtalewicz; is that

22 right?

23 A Correct.

24 Q And if I remember correctly, you identified

25 that was a former Polaris employee that made

1 that recommendation?

2 A I'd rather not say who it was. It's someone
3 that works there.

4 Q Okay. And is it someone that's still with
5 the -- the company?

6 A Yes. Yes.

7 Q But just so I understand, you don't feel
8 comfortable identifying who that person is; is
9 that right?

10 A Correct.

11 Q And approximately for how long did you talk
12 with Mr. Wojtalewicz in that conversation?

13 A I can't remember.

14 Q Was it more than an hour?

15 A I -- I don't think so.

16 Q And was that the only conversation you had with
17 Mr. Wojtalewicz?

18 A Yes.

19 Q Have you had any other conversations with any
20 plaintiff's counsel beyond Mr. Wojtalewicz?

21 A No.

22 Q Bear with me, Mr. Paul. I'm just going through
23 my notes real quick, and hopefully I can wrap
24 this up quickly.

25 Oh, you mentioned earlier about a --

1 a project in 2015 about flipping the
2 orientation of the engine. Do you recall that?

3 A Yes.

4 Q And can you describe what if any role that you
5 had as it related to that project?

6 A So I'm -- I -- I had responsibility for the
7 design of the powertrain itself, so anything --
8 any project that is brought and accepted has to
9 go through me and my -- and my team to
10 decide -- to decide if we could do it. Before
11 we could, it didn't come to us. It basically
12 went away. It was decided above me.

13 Q Okay. And did you have any direct
14 conversations with anyone from the RZR product
15 team as it related to that project?

16 A You know, I think I did. It was informal,
17 though.

18 Q And do you recall who that conversation was
19 with?

20 A It was probably Tony or -- I can't remember the
21 other guy's name. He -- he works out of
22 Indiana. I can't remember his name now.

23 Q Oh, Aaron Deckard?

24 A Yes. Jesus.

25 Q Deckard, D-E-C-K-A-R-D.

1 Did you receive any information as to
2 why the RZR product team was looking at
3 flipping the engine in that time frame?

4 A Not specifically.

5 Q Did anyone from the powertrain division explain
6 to you why this request was made to look into
7 flipping the engine?

8 A Not at the time, no.

9 Q And do you -- I don't recall now what your
10 testimony was, but what was the timing of that,
11 if you remember?

12 A So I -- if you --

13 Q Receiving that?

14 A I wasn't sure, and I gave a range. And I want
15 to say it was 2014, 2015 time frame, as an
16 estimation.

17 Q And -- and that's about as specific as you can
18 get on --

19 A I'm -- I'm afraid --

20 Q -- the timing of it?

21 A I'm afraid so, yeah.

22 Q With respect to that -- that request that was
23 made, was it directed towards any particular
24 RZR engine?

25 A I don't recall.

1 Q I think you identified earlier that Dave
2 Schneider may have done some work on that
3 project; is that right?

4 A He -- he's a resourcing guy, so he would work
5 to decide, you know, man-months with me and --
6 you know.

7 Q And do you recall anything specific that Dave
8 Schneider did related to that request of
9 evaluating flipping the engine?

10 A He was not always -- he was a good guy. He was
11 not always the most open. He would work kind
12 of above and just -- he wasn't the most -- how
13 can I put this? -- transparent. Yeah.

14 Q Did you see any work product that Mr. Schneider
15 generated related to this request of flipping
16 the engine?

17 A Any what?

18 Q Work product? Any design evaluation documents
19 or anything of that nature?

20 A Well, he -- he wouldn't have the knowledge.
21 He'd have to come to us.

22 Q Okay. Do you remember -- do you remember
23 seeing any engineering analysis documentation
24 related to this request of flipping the -- the
25 engine?

1 A No, I don't.

2 Q Do you recall if any engineering analysis was
3 conducted to assess the feasibility of flipping
4 the engine?

5 A So I don't think -- I don't know if that was
6 done. What sometimes happens, to give insight,
7 is we're bombarded with lots and lots of
8 projects, a whole list, coming from various --
9 and then it's decided -- sometimes it's decided
10 above -- above me, or someone else, sometimes
11 it's decided by us, that this will take this
12 much resource, and there's no way.

13 I know that in this case it was
14 decided not by our -- not by my particular
15 team. It was decided either by my boss or Dave
16 Schneider. I don't know. Dave Schneider was a
17 cost -- more of a cost guy.

18 Q Got it. You don't recall there -- you
19 personally don't recall any kind of engineering
20 analysis that had been conducted to evaluate
21 the flipping of the engine; is that right?

22 A That's correct. I don't remember.

23 Q Okay. Now, you agree that if you flip the
24 engine, there are a number of issues that need
25 to be worked out, correct?

1 A Correct.

2 Q There are a number of components that would be
3 impacted by making that change, correct?

4 A Yes.

5 Q And there would be an extensive engineering
6 analysis that would need to be conducted to
7 assess any risks that could be created by
8 flipping the engine?

9 A At that time, I don't know if we went into such
10 depths. I'm conjecting. I don't know if we
11 went into that much depth, into -- into --
12 because when that work comes to my team, I'm
13 aware of it, and I remember it coming -- being
14 mentioned and then it falling off the radar,
15 and usually when that happens, it's been
16 decided, you know.

17 Q Got it. And you don't know the reasons why it
18 came off the project list, correct?

19 A I don't. I'm going to conject again. I don't
20 think it was engineering related because then
21 my -- my team and me, we would have been
22 involved in the decision.

23 Q Okay. You don't recall it ever getting to the
24 point of doing a full engineering evaluation;
25 is that right?

1 A Correct.

2 Q Are you aware of any assessments that Polaris
3 made that the RZR fire issues were caused or --
4 or related to the engine orientation of the RZR
5 vehicles?

6 A I'm not aware of that.

7 Q You talked -- you talked earlier, Mr. Paul,
8 about the fact that there are different RZR
9 models, correct?

10 A Yes.

11 Q And one RZR model, it was the RZR 900 Apex
12 platform vehicle, correct?

13 A Correct.

14 Q And another one was the RZR 1000 Next platform
15 vehicle, right?

16 A So clarification. I -- because I -- often I
17 didn't know the connection of the engine name
18 to the product. Is it the turbocharged one
19 or --

20 Q There's actually another one. There's a RZR
21 turbo as well. Does that ring a bell?

22 A It's been a long time. I -- the "Next" name
23 sounds familiar, but I can't remember.

24 Q That's okay. No worries. Were you aware of
25 differences between those various RZR models as

1 far as the -- the exhaust layout or, you know,
2 the -- the layout of the fuel system and other
3 things that may have made -- relate to heat
4 management or thermal management within those
5 vehicles?

6 A Not specifically.

7 Q Are you aware that there would be differences
8 between those vehicles, those various RZR
9 models, that would impact the thermal
10 management or heat management related to those
11 vehicles?

12 A I'll take your word for it, I guess, yes.

13 Q But that would -- that would be something that
14 would fall outside your area; is that fair to
15 say?

16 A So -- so the fuel system, and where it's
17 mounted and stuff, and the intake manifold
18 would be in my group's area, but, again, I
19 don't micro- -- one, it's been a long time, and
20 I don't micromanage because I had a very
21 competent team. So --

22 Q Got it. Okay. No, that's fair. Thank you,
23 Mr. Paul. I appreciate that.

24 Now, I think you mentioned earlier
25 that Kevin Ness was someone that you worked

1 with in powertrain; is that right?

2 A Yes.

3 Q Okay. And I think you identified Mr. Ness as
4 being a -- a competent engineer?

5 A Okay. Yes.

6 Q Are you aware that Mr. Ness replaced you in
7 your role after you left?

8 A We're really close friends, yes.

9 Q Are there any issues or concerns in -- with Mr.
10 Ness being in that position after you left
11 Polaris?

12 A We all have different gifts. He's different to
13 me. He's got -- he excels in areas I don't,
14 and he's -- you know. Yeah. He's good.

15 Q Yeah. Would -- was he qualified to be able to
16 handle the responsibilities of the role that
17 you had at Polaris?

18 A Yes.

19 Q Mr. Paul, I hate to go back to it, but I -- you
20 know, with respect to this current Polaris
21 engineer that you talked with who recommended
22 that you -- you speak with plaintiff's counsel,
23 I just want to confirm that if I'd asked you
24 the question of who that is, that you're
25 unwilling to identify that person; is that

1 fair?

2 A Yes.

3 Q Have you talked with any other Polaris
4 employees, whether former or current, since you
5 got notice of the fact that you would be
6 sitting for deposition?

7 A No one knows about this from Polaris.

8 Q And I -- I think you've answered this already,
9 but just to be clear, with respect to RZR fires
10 that have occurred since you left Polaris, you
11 don't have any insight as to what the causes of
12 those fires are and whether or not they relate
13 to engine -- any engine issues; is that fair?

14 A That is fair.

15 MR. COLLIER: Thank you, Mr. Paul. I
16 don't have any further questions at this time.

17 THE WITNESS: Thank you.

18 MR. OLSON: I've got some follow-up
19 questions, Mr. Paul. I'm sorry. Is there any
20 other defense counsel who wanted to ask
21 questions?

22 MR. BALE: Eric --

23 MR. OLSON: Yeah.

24 MR. BALE: -- this is Bob. I've got
25 another Zoom depo starting in nine -- six

1 minutes. I'm going to be late for it. But I
2 only have a few questions. Could I go before
3 you, and then I'll be out of here?

4 MR. OLSON: Sure.

5 MR. BALE: Is that okay?

6 Okay. Thank you. I'm sorry. I
7 appreciate the courtesy.

8 MR. OLSON: Yeah.

9 EXAMINATION

10 BY MR. BALE:

11 Q Mr. Paul, I'm back again. You were asked here
12 about the release of the 2017, was that
13 released by August, '16 -- August of '16,
14 before you left, and you said you weren't
15 really sure, you didn't think so. Do you
16 recall that?

17 A I think -- yes, I think so.

18 Q Okay. Didn't -- didn't Polaris release their
19 vehicles for the next model year in the
20 previous year? Like, don't they release the
21 2017 models sometime in 2016 and then the 2018
22 sometime in 2017?

23 A They -- they do.

24 Q Okay. I just looked on the Polaris website,
25 and they have a bunch of marketing about this

1 vehicle being released in August of 2016, which
2 is about when you were leaving. Are you aware
3 of anything to suggest that isn't correct?

4 A I'm not aware, no.

5 Q Okay. All right. Now, I want to see if I can
6 do this. I don't know if I can from my
7 computer. I'm going to try here. Give me just
8 a second. See if I can share a document. This
9 is the one I want to share. Shoot.

10 Okay. Let's see if I can -- let's
11 see if I can -- it's not -- I don't know if I'm
12 going to be able to do this, but I'm going to
13 try and share this document, see if it's the
14 one I -- no, it's not. God dang. Let me try
15 this one more time. I'm sorry.

16 What I want to show you, sir, is the
17 actual recall document. Because you were asked
18 a lot of questions -- you were asked some
19 questions about it, and I thought, since you
20 haven't seen it, maybe we could get it in here.
21 Yeah, it's not going to let me do it. I'm
22 sorry.

23 I've got it in front of me, and I'm
24 just going to read a couple things. I wanted
25 to mark it as an exhibit. But what I'm reading

1 from is the United States Consumer Product
2 Safety Commission. This is a document
3 entitled, "Joint Statement of CPSC and Polaris
4 on Polaris RZR 900 and 1000 Recreational
5 Off-Highway Vehicles."

6 And this was -- and this is available
7 to anybody on -- on the web. You just go to
8 the CPSC website.

9 You're familiar with the Consumer
10 Product Safety Commission, sir?

11 A Not really. Vaguely.

12 Q Okay. You -- you understand it's a U.S.
13 regulatory agency?

14 A Yes.

15 Q Okay. This was issued on December 19th of
16 2017, and I'm just going to read what it says
17 here. Because I want to ask if you know this,
18 if you've ever heard this before.

19 "The U.S. Consumer Product Safety
20 Commission and Polaris are informing the public
21 about fires on model year 2013 through 2017
22 Polaris RZR 900 and 1000 recreational
23 off-highway vehicles, ROVs. These fires have
24 caused death, serious injuries, and property
25 damage."

1 Sir, did you know in December of 2017
2 Polaris and CPSC issued a joint statement about
3 that -- those model years' Polaris related to
4 deaths and serious injuries caused by fire?

5 A Not specifically like that, no.

6 Q Okay. You didn't know it covered 2013 through
7 2017, correct?

8 A Correct.

9 Q And 2017 were the models that Mr. Collier was
10 asking you about, you know, were you involved
11 in the design of and things like that, correct?

12 A Right. Yes.

13 Q Right. And then going on in this recall -- I'm
14 sorry -- this joint statement, it says, "Most
15 of these vehicles were voluntarily recalled by
16 Polaris in April, 2016, to address fire
17 hazards. However, users of the vehicles that
18 were repaired as part of the April, 2016,
19 recall continue to report fires, including
20 total-loss fires."

21 Were you aware of that, sir?

22 A You alluded to it earlier on, if my memory
23 is -- but before this, I didn't -- I wasn't
24 aware.

25 Q These are 2016 models. Those were out when you

1 were working there, correct?

2 A Yes.

3 Q You -- but you didn't know from Polaris that
4 people were having problems with those things,
5 reporting total-loss fires --

6 A Not --

7 Q -- right?

8 A Not specifically like that, no.

9 Q Okay. And then it goes on to say, "The 2017
10 RZRs were not included in the April, 2016,
11 recall but these models have also experienced
12 fires."

13 You've never been aware of that
14 till -- well, were you ever aware of that
15 before today, when you got in that chair?

16 A Not specifically like this, no.

17 Q Okay. Now, keep that in mind. Hang on a
18 second here.

19 | You were asked a lot of questions by
20 | Mr. Collier, "Were you on this" -- "were you on
21 | this team, were you on that team, did you" --
22 | "were you responsible for heat management," and
23 | you said, "No, I didn't do that. That wasn't
24 | my job." Let me ask you some questions.
25 | When you worked for Jaguar, did

1 Jaguar vehicles regularly catch fire during

2 typical foreseeable operations?

3 A No.

4 Q Did Aston Martin vehicles typically catch fire

5 during normal foreseeable operations?

6 A They -- they can't. They couldn't, no.

7 MR. COLLIER: Object.

8 BY MR. BALE:

9 Q How about GMC vehicles? Those things catch on

10 fire --

11 A No.

12 Q -- all the time because -- just because

13 someone's driving them?

14 A No.

15 MR. COLLIER: Objection.

16 BY MR. BALE:

17 Q And if they did -- if the Jaguar caught on fire

18 or the -- or the Aston Martin caught on fire or

19 the GMC caught on fire, would those companies

20 continue to sell those vehicles without fixing

21 that problem, based on your background,

22 training and experience with them?

23 MR. COLLIER: Objection. Form.

24 THE WITNESS: There would probably be

25 a campaign, and there'd be a -- there'd be a --

1 there'd be a stopping of sales, and there'd be
2 a recall and -- yeah.

3 BY MR. BALE:

4 Q And the companies would want to do that, right?

5 A Yes.

6 Q I mean, those people you're working for, they
7 wouldn't want to keep those vehicles out on the
8 road if they're hurting people --

9 A Correct.

10 Q -- correct?

11 A Right.

12 Q Okay. Now, whatever Polaris is doing, and
13 whatever team's responsible for addressing heat
14 management at Polaris, if RZR's keep catching
15 fire, whatever they're doing isn't enough;
16 isn't that fair, as an engineer, sir?

17 MR. COLLIER: Objection. Form.

18 THE WITNESS: Something needs to
19 be -- something would need to be done to
20 address it, yes.

21 BY MR. BALE:

22 Q Sure. And if it keeps -- if it keeps catching
23 on fire in 2016 and -- well, 2013, '14, '15,
24 '16, '17 -- even after repairs to the 2016
25 they're still scratching on fire, whatever

1 Polaris is doing, it's not solving the problem,

2 fair?

3 A Right.

4 MR. COLLIER: Objection. Form.

5 BY MR. BALE:

6 Q Sir, you don't have to work in the heat

7 management department to know that as an

8 engineer, correct?

9 A That -- that's fair.

10 MR. COLLIER: Objection. Form.

11 BY MR. BALE:

12 Q Dyno tests. You said the dyno test -- a dyno

13 test, you're talking about a dynamometer?

14 A Yes.

15 Q Okay. The dyno tests that reflect engine

16 temperatures -- I wrote this down. Dyno tests

17 that reflect engine temperatures are not meant

18 to replicate operating temperatures in the

19 finished product; is that correct?

20 A I want to clarify. It's not the engine

21 temperature. It's the exhaust temperatures.

22 Q Okay. Exhaust temperatures. I'm sorry.

23 Because that term, operating temps, exhaust

24 temps, they were kind of used interchangeably

25 there. So your dyno tests were on exhaust

1 temperatures?

2 A The dyno test was done for -- for -- for
3 whatever reason, for testing relation, and then
4 the engine is instrumented up, and exhaust
5 temperature's one of the things that we did
6 take.

7 Q But -- but -- but those temperatures there --
8 once you put that engine in the actual vehicle,
9 those temperatures are -- are different --

10 A They will be --

11 Q -- right?

12 A -- yes.

13 Q And -- and the purpose of the dyno test that
14 you're doing wasn't to replicate or determine
15 what the ultimate temperatures would be once
16 it's installed with the vehicle, correct?

17 A Correct.

18 Q That's a different testing process?

19 A Yes.

20 Q Okay. Now, again, Mr. Collier asked about were
21 you responsible for finding out why these were
22 catching on fire or the root causes, or all
23 that, and you said, no, you weren't. Based on
24 your background, training and experience, sir,
25 if the fire issues with these Polaris RZR's had

1 been assigned to you and your team, and you had
2 been given the necessary time and resources by
3 Polaris to determine the root cause of those
4 thermal events, is there any question in your
5 mind that given adequate time and resources,
6 you would have been able to find that root
7 cause?

8 A I would not allow -- if it was under my
9 responsibility and I -- and I had a free rein
10 of resources, I wouldn't allow this to happen.
11 I wouldn't allow this to continue.

12 Q You'd keep working on it until you figured out
13 what was going on --

14 A Yes.

15 Q -- correct?

16 A Yes.

17 MR. COLLIER: Objection.

18 BY MR. BALE:

19 Q Because, as we discussed, fires in engines
20 are -- are an engineering problem, correct,
21 sir?

22 A They are, and also it's integrity. It's my own
23 personal integrity.

24 Q So --

25 MR. COLLIER: Objection.

1 BY MR. BALE:

2 Q -- let -- let me just ask you an assumption

3 question. Let's just say that the Polaris

4 RZR -- it's just not possible to build a RZR

5 that isn't going to catch on fire and risk

6 killing or injuring someone as a result. Let's

7 just say that the greatest engineering minds in

8 the universe can't solve that problem. What is

9 the engineering solution at that point in time?

10 If you can't make a vehicle that --

11 MR. COLLIER: Objection.

12 BY MR. BALE:

13 Q -- won't hurt people, what do you do? If you

14 can't make a vehicle that doesn't catch on

15 fire?

16 A In -- in this hypothetical situation, I

17 wouldn't sell the vehicle.

18 MR. BALE: Thank you, sir. That's

19 all I got for you.

20 Thanks very much, Eric, for letting

21 me step in. I really appreciate it.

22 MR. OLSON: Yeah, you bet.

23 EXAMINATION

24 BY MR. OLSON:

25 Q Mr. Paul, a couple of follow-up questions. Do

1 you believe that a properly done design FME --
2 FMEA would reveal the heat risks that you have
3 seen RZRs ended up having?

4 A So this is --

5 MR. COLLIER: Objection. Form.

6 THE WITNESS: -- this is the thing.

7 A DFMEA relies on the people in the room and
8 then prior knowledge, lessons learned,
9 feedback.

10 There's a structure at Polaris, or
11 there was, called the peer teams. The peer
12 teams were meant to be getting knowledge
13 from -- from -- like, tribal knowledge of --
14 and then documenting it.

15 So what you would do in theory was to
16 get the DFMEAs, go to the peer teams, which
17 have lessons learned, and then have the right
18 people, and then do this DFMEA. Does that make
19 sense?

20 BY MR. OLSON:

21 Q Okay.

22 A Yeah.

23 Q You know, you -- you have indicated that you
24 believe the location of the exhaust is -- was
25 an issue, correct?

1 A I -- I think, yeah, the location of the exhaust
2 could be contributory -- contributory --
3 contributing, whatever, to issues, yeah.

4 Q And you didn't need to do a design FMEA in
5 order to reach that conclusion, correct?

6 MR. COLLIER: Objection. Form.

7 THE WITNESS: So -- so I'm going
8 to -- I'm going to be careful what I say here.
9 The reason -- because it came up before, and I
10 was -- I was peripherally aware of what was
11 happening, not specifics. It was escalated.
12 If -- if -- if the fires hadn't happened, it --
13 because I was so busy, it probably wouldn't
14 have -- but, yeah, because of I knew what was
15 happening out there, you know.

16 BY MR. OLSON:

17 Q Okay. And here is where I'm going with this.

18 You understand how to do a proper DFMEA,
19 correct?

20 A Yes.

21 Q And you have seen that Polaris RZR's have
22 started on fire for a number of years, correct?

23 A Yes.

24 Q And that indicates there's a problem, correct?

25 A Yes.

1 Q You believe that a properly done DFMEA at the
2 outset of the initial Gemini engine and putting
3 the exhaust the way it was -- do you believe
4 that that would have revealed the risks that
5 you have seen manifest themselves in these RZR
6 fires?

7 A If -- if the process was done correct --

8 MR. COLLIER: Objection. Form.

9 THE WITNESS: If the process was done
10 correctly, it should be caught. So imagine,
11 you know, it's a plain-sheet design, there's no
12 knowledge, you know, there's no fires
13 happening. When you do the testing properly,
14 you'll find out, and then you feed back and
15 say, "Right, this is not right. We're going to
16 have to make some changes." That's how you
17 would do it at Jaguar. You --

18 BY MR. OLSON:

19 Q And so you believe that -- is your answer to my
20 question essentially yes? And I can have the
21 court reporter read it back if you'd like.

22 A Yes, that's fine. Yes.

23 MR. COLLIER: Objection. Form.

24 BY MR. OLSON:

25 Q You would like it read back?

1 A Read back, yeah.

2 Q Okay.

3 (Record read as follows:

4 "Q And so you believe that -- is
5 your answer to my question essentially yes?
6 And I can have the court reporter read it back
7 if you'd like.")

8 THE REPORTER: You want the one prior
9 to that. I'm sorry. My apologies. I just
10 looked for the question. I didn't look for the
11 content.

12 (Record read as follows:

13 "Q You believe that a properly done
14 DFMEA at the outset of the initial Gemini
15 engine and putting the exhaust the way it
16 was -- do you believe that that would have
17 revealed the risks that you have seen manifest
18 themselves in these RZR fires?")

19 THE WITNESS: That's fair.

20 BY MR. OLSON:

21 Q Okay. Thank you.

22 Is it also true that making changes
23 to a design that are called for by a DFMEA are
24 much easier to make during the initial design
25 phase of a new platform?

1 A Yes. Absolutely.

2 MR. COLLIER: Objection.

3 BY MR. OLSON:

4 Q It's harder to make changes to the core
5 architecture of an engine in a vehicle if
6 you've been -- if you're trying to now make
7 those changes to a carryover version?

8 MR. COLLIER: Objection. Form.

9 THE WITNESS: Could you repeat the
10 question, please.

11 BY MR. OLSON:

12 Q Yeah, I'll -- I'll repeat the question.

13 It would be harder to make design
14 changes to the exhaust architecture, for
15 example, in the RZR after the initial
16 architecture has already been chosen and you're
17 now dealing with a carryover model?

18 A Absolutely.

19 Q And is it true that companies will use a
20 carryover design because it takes fewer
21 resources to reinvent the wheel?

22 A It -- it takes fewer resources, but I should
23 also say it -- it minimizes risk as well.

24 Now --

25 Q Because you -- of learning?

1 A Yeah. Yes.

2 Q Okay. Very good. Thank you.

3 But it's because of the difficulties

4 of changing the design later that the DFMEA

5 should be done at the outset, in the initial

6 design phase of the platform, correct?

7 A That's fair.

8 Q And a bad design should never be used as a

9 carryover, correct?

10 A Agreed.

11 Q Do you agree that Polaris should have done a

12 thorough DFMEA when they first designed the

13 Gemini engine and put it into the 2011 RZR 900?

14 A Yes.

15 MR. COLLIER: Object to form.

16 BY MR. OLSON:

17 Q And the recall that they did in 2013 for
18 thermal issues that you learned about after you
19 arrived at Polaris should have been a good
20 reminder to do that if it had not already been
21 done?

22 A Agreed. I mean --

23 MR. COLLIER: Objection. Form.

24 THE WITNESS: -- the recall was very
25 vague. I didn't even know -- I didn't know

1 specifically about the recall. It's not spread
2 as common knowledge. But, yes.

3 BY MR. OLSON:

4 Q And do you know if Polaris ever did a proper
5 and thorough DFMEA on the exhaust system of the
6 RZR prior to you leaving?

7 A I don't know --

8 MR. COLLIER: Objection.

9 THE WITNESS: -- because it --
10 because it really -- it does fall under the RZR
11 vehicle team.

12 BY MR. OLSON:

13 Q Now, the DFMEAs you were pushing were for
14 DFMEAs on all issues on all vehicles?

15 A No. I was pushing the ones related to
16 powertrain, the engine and transmission.

17 Q Okay. I think earlier you mentioned that it
18 started with powertrain and then it filtered
19 down to the RZR team, or something like that.

20 A Yeah.

21 Q What do you mean by that?

22 A Yeah. Because the engine is so critical, we --
23 we -- we spearheaded this DFMEA culture.
24 Because the engine is so critical, we -- we
25 spearheaded this -- the DFMEA culture because

1 it's so critical, and then other groups
2 realized that this is actually quite an
3 important way of doing -- it's quite a good way
4 of doing things, so they -- they consulted with
5 us.

6 Q Okay. Now, can a DFMEA be done on an existing
7 carryover -- carryover design?

8 MR. COLLIER: Objection. Form.

9 THE WITNESS: I guess it would be
10 called an FMEA then, but you can do a -- you
11 can do a -- what you call a fishbone diagram,
12 which is -- you do it in the field. You look
13 at root cause and faults, and then you -- you
14 do a cause-and-effect analysis.

15 So it's not called a DFMEA anymore
16 because you have the data.

17 BY MR. OLSON:

18 Q Is it called the -- like a fault tree analysis?

19 A It -- fault tree analysis is one -- one way of
20 terming it, yes.

21 Q Okay. And did you ever see one of those that
22 was done for the Polaris RZR?

23 A Not for the RZR.

24 MR. COLLIER: Objection.

25 BY MR. OLSON:

1 Q In -- in your work, and those who are under
2 your umbrella working on powertrain, you
3 consider thermal and heat management issues, do
4 you not?

5 A Yes.

6 Q And you have input in your powertrain group on
7 the layout of the exhaust, for example,
8 correct?

9 MR. COLLIER: Objection. Form.

10 THE WITNESS: Actually, it's a tough
11 one because the vehicle dictates where the
12 exhaust is, and it's -- it's a -- yeah, input,
13 yes. It's a dialogue between us and the
14 vehicle guys.

15 BY MR. OLSON:

16 Q Thank you. And so while you were at Polaris,
17 after Polaris came out with the April, 2016,
18 recall, did they ever give you a -- a list of
19 supposed fixes just for information purposes to
20 keep in mind as you're designing powertrain for
21 RZRs?

22 A No. And -- and I had some issue with that.
23 So --

24 Q Yeah, why did you have an issue with that?

25 A So -- so -- so the peer teams -- I talked about

1 peer teams. There's always this thing where we
2 have knowledge management. And, again, it
3 wasn't funded. It wasn't funded. It's, "Get
4 it done. When?"

5 Because everything at Polaris has to
6 have a cost center. Everything's associated
7 with a project, and the peer teams were not.
8 And every time I managed to get funding for the
9 peer teams independent -- because that's what
10 you do -- it was taken away.

11 Q Okay. And so help me understand. What would
12 have a peer team done with respect to what I
13 asked about, which was the specific alleged
14 fixes for the RZR fires and a learning for, you
15 know, design engineers?

16 A So -- so -- so when you have peer teams, you --
17 you get lessons learned. I can't speak
18 specifically about the RZR team, but you have
19 lessons learned of what's -- what's been
20 happening, and that's what we would feed in,
21 and that could include fault tree analysis,
22 whatever, and that should feed into a DFMEA.

23 We would have the peer teams, but,
24 again, they were never funded. They were -- it
25 was, like, "Well, we don't have time for that."

1 There was no time for us to release normal
2 product, never mind do the peer team stuff. So
3 that was -- that was really challenging.

4 Q Okay. Peer teams don't directly make money for
5 the company, do they?

6 A No, they don't.

7 MR. COLLIER: Objection.

8 BY MR. OLSON:

9 Q And did you raise concerns at any point while
10 you were at Polaris about the lack of a peer
11 team?

12 A All the -- all the time. Well, no, the peer
13 teams existed -- they existed, but they were
14 almost -- I don't want to say voluntary but --
15 say engineers were assigned to various things.
16 There's an engineer assigned to the RZR,
17 whatever, the RZR cylinder head, this. They
18 have their normal duties, but they're expected
19 to also do peer teams, but they weren't funded,
20 so that would eat into their regular duties,
21 and it wasn't an activity that was funded, you
22 know.

23 Q Okay. You didn't have people who their job and
24 their salary was paid so that they do peer team
25 work --

1 A Correct.

2 Q -- is that accurate?

3 A Very accurate.

4 Q They would have these -- and is that, again,
5 this -- this idea of lip service to a peer team
6 but lack of research -- resources for it?

7 A Right. And I'll give an example --

8 MR. COLLIER: Objection.

9 THE WITNESS: -- example where I'm
10 working now. I'm head of R&D, and it's not
11 like that at all. It's -- R&D is -- doesn't
12 directly make money, but in the longer term it
13 will because it feeds into products, and
14 it's -- it makes the company less reactive,
15 more proactive. And that -- I would have liked
16 to have seen Polaris go towards that.

17 BY MR. OLSON:

18 Q And so give me some examples, if you would,
19 please, when it was and in what context it was
20 that you requested funding for peer teams
21 specifically.

22 A So this is absolutely definite. I was
23 always -- so I can -- every year, every --
24 every few months I was pushing towards peer
25 team knowledge capture, and my director above

1 me, Andreas, was not really interested. He was
2 just -- he wouldn't help at all. It was a real
3 struggle. And -- yeah.

4 Q And the wanted -- wanted peer team is to
5 improve the overall safety of the products
6 Polaris was producing?

7 A Safety would be one aspect, emissions,
8 everything. It's like tribal -- it's
9 knowledge. It's tribal knowledge that you need
10 and you need to confer with when you're
11 designing something. That's -- you know. But
12 some of it was not populated. It was almost
13 done -- yeah, because someone wasn't
14 responsible for that, no one was paid to do
15 that, it was just, "Do it when you can," you
16 know.

17 Q And so one of the things you would have liked
18 to see is a peer team, for example, who would
19 have communicated to the people designing later
20 RZRs about what was learned and discovered with
21 the 2013 RZR --

22 A So what you would do --

23 Q -- recall?

24 A So -- yeah, so --

25 MR. COLLIER: Objection. Form.

1 THE WITNESS: -- so what you would --
2 what would you do in an ideal situation is you
3 would -- you'd have the vehicle, the RZR -- RZR
4 vehicle people and their peer teams talk to us,
5 because they interact, and say, "These are some
6 of the lessons learned. What is the
7 implication of powertrain on this?"

8 And then that should feed back to our
9 DFMEAs. That's how it would work in an
10 ideal -- that's how it would -- it works at
11 Jaguar and Aston Martin.

12 BY MR. OLSON:

13 Q And is part of the reason you wanted peer teams
14 was because of the issues you were seeing and
15 learning about with the RZR fires?

16 A That was one of the things, yes.

17 Q And so with a big -- you know, a massive recall
18 like was done in -- in 2016 of over 130,000
19 units spanning between, you know, 2013 and
20 2016, you think there should have been some
21 peer team learning passed on to design
22 engineers who were designing later vehicles?

23 A Yes.

24 Q Now, I want to -- I understand your concern
25 about giving out the name of the individual who

1 referred you to Mr. Wojtalewicz. Can you tell
2 me, does he have similar concerns? Without
3 giving me his name, has he expressed similar
4 concerns to some of those you've expressed
5 today?

6 A Yes, I think nearly everyone --

7 MR. COLLIER: Objection. Form.

8 THE WITNESS: -- within my team had
9 that.

10 MR. OLSON: Ma'am, did you get my
11 question and, most importantly, Mr. Paul's
12 answer?

13 THE REPORTER: Yes, I did.

14 BY MR. OLSON:

15 Q And why do you say that you think everybody had
16 those concerns in your team?

17 A Just -- sorry. Just -- just conversations. I
18 was very close to my team. I would have daily
19 dialogue.

20 Q Okay. And do you know -- I'm a little curious.
21 Do you know how it was that this individual got
22 Mr. Wojtalewicz's contact information?

23 A I don't know.

24 Q You did have a chance to speak with Mr. Collier
25 prior to today, correct?

1 A I did.

2 Q At one point you said that, you know, your
3 responsibility was design for powertrain.
4 Could you just, you know, describe what is
5 included in powertrain? Because my
6 understanding, it's a lot.

7 A So this is going to be interesting. It is in
8 term -- it's -- it's engine, transmission,
9 intake, and, in this case, the rate -- the
10 side-by-side team. It's -- it's not the
11 exhaust, but when it comes to on-road, which is
12 motorcycles, it is the exhaust. So it -- it
13 does vary a bit.

14 When it comes to two-stroke, their
15 two-stroke snowmobiles, it does include the
16 exhaust. So it's basically intake or zip tube
17 to transmission and -- and then exhaust system
18 depends. I think in the RZR example it doesn't
19 include -- it's not -- it's not powertrain's
20 responsibility.

21 Q And do you know why that was?

22 A I -- I -- I can only guess it was just legacy.
23 It's just legacy.

24 Q All right. And so did I hear you correctly
25 that -- that you remember having an informal

1 conversation with Aaron Deckard about the
2 proposal to move the exhaust to the rear of the
3 RZR in about 2014 or 2015?

4 A I can't remember specifics. I talked a lot to
5 him and also to Tony Kinsman. I can't remember
6 specifics.

7 Q Okay. I -- all right. Fair enough. And, you
8 know, have you ever talked to Mr. Deckard about
9 issues related to heat management or melting or
10 fires or any of these problems we've been
11 talking about with regard to RZRs today?

12 A Maybe not specifics, like melting and fires,
13 but thermal stuff would have come up in
14 conversation. I can't remember specifics, but,
15 yes.

16 Q Do you remember him ever expressing concerns or
17 agreeing with concerns raised by you or others
18 related to thermal issues and RZRs?

19 A People -- people I talked to --

20 MR. COLLIER: Objection. Form.

21 THE WITNESS: Everyone I talked to,
22 Tony, whoever, not in my team, everyone was
23 concerned. No one -- no one was, like,
24 complacent about it in my teams. In -- not my
25 teams. In -- in my -- in my -- the people I

1 interacted with.

2 BY MR. OLSON:

3 Q Okay. But including Mr. Deckard?

4 A Yeah.

5 Q And -- and did he express those concerns as far
6 back, as you can recall, when you started
7 working with him?

8 MR. COLLIER: Objection. Form.

9 THE WITNESS: I don't know. I -- I
10 had just joined. I was being pulled in every
11 direction. I can't even remember when I first
12 talked to him, so I can't -- I don't know.

13 BY MR. OLSON:

14 Q All right. Could you give me an approximation
15 of when it was that you would start
16 communicating frequently or regularly with
17 Mr. Deckard?

18 A Wow. 2014 onwards, I guess.

19 Q Okay. Was there ever a time where, you know,
20 he was not -- he maybe didn't express concern
21 about it, and then, you know, suddenly he did?

22 A I don't know because I wasn't seeing him every
23 day. It would be -- it would be -- I can't
24 remember if it was every month or every two,
25 three months, you know. So --

1 Q Okay. But just so I understand, you mentioned
2 that that request that you move the exhaust to
3 the back came from the RZR team. Is
4 Mr. Deckard on that team?

5 A My understanding is yes.

6 Q And what was his job -- job position or rank on
7 that team, if you know?

8 A I can't remember. Was it staff engineer? I --
9 I can't remember.

10 Q All right. But you're telling me regardless of
11 whether you remember you talking about it with
12 Mr. Deckard, the proposal to move the
13 exhaust -- the proposal to do it did come from
14 his team?

15 A It came from his team, yes.

16 Q And do you remember any details about the
17 informal conversation you had with Mr. Deckard
18 or Mr. Kinsman about moving the exhaust?

19 A I -- I don't. It -- it's kind of a blur.

20 Q And in terms of that proposal, did I hear you
21 say you don't remember it being, you know,
22 limited for one specific RZR model, do you?

23 A I can't remember which model it would have
24 been for -- been -- it would have been applied
25 to, but, I mean, if it -- you'd imagine if it

1 happened, you'd apply it and cascade it down
2 to -- through the whole -- whole family.

3 Q Okay. And my question was, is do you know
4 whether it was for a specific model or -- or
5 not? You may not know. That's okay. I wanted
6 to ask.

7 A I don't know.

8 Q Fair enough. You mentioned Dave Schneider is a
9 cost guy, or something like that. I didn't
10 hear you correctly --

11 A He --

12 Q -- when you --

13 A He --

14 Q -- said that.

15 A His background is purchasing. He was almost
16 pushed out, and then the previous -- a previous
17 leader brought him in as a project guy.

18 Q Okay. And then did I hear you correctly that
19 the decision to not move the exhaust to the
20 rear was not engineering related?

21 A That's fair.

22 MR. COLLIER: Object to form.

23 BY MR. OLSON:

24 Q Because otherwise you would have been involved?

25 A I would have been involved, yes.

1 Q And so if it's -- if it's not engineering
2 related, does that mean it's business related,
3 or can it be some -- some other reason that
4 occurs at times?

5 A Most likely --

6 MR. COLLIER: Objection.

7 THE WITNESS: And I'm conjecting.

8 Most likely business, yes.

9 BY MR. OLSON:

10 Q And why do you say "most likely business"?

11 A Because that's -- that's how companies operate.

12 If it's not engineering and technical.

13 Q It's business or engineering?

14 A Yeah.

15 Q All right. And then you were asked about the
16 different RZR's, the orientation and
17 architecture of the engine exhaust from 2014 to
18 2017. How is it that you know that those were
19 essentially carryover designs used during those
20 models?

21 A Can you repeat the question?

22 Q Sure. Sure. You know, you were asked by
23 Mr. Collier about, you know, you not being
24 responsible for the specific details of, you
25 know, how to route the -- the engine of a RZR,

1 but earlier you talked to me about the fact
2 that the engine architecture from the 2014 to
3 2017 RZR's were, you know, similar or carryover.
4 How was it that you know that?

5 A So I know that just by looking at them and
6 seeing them around. Mr. Collier asked
7 specifics about detailed component locations,
8 which I wasn't aware of, I'm not -- I'm not
9 familiar with.

10 Q Okay. I just wanted to clarify that.

11 A Sure.

12 MR. OLSON: And then I had one last
13 question. You know, it slipped my mind. It's
14 probably getting late in the day. It might
15 come to me if Mr. Collier asks more questions,
16 but, if not, I have no -- nothing further for
17 you for now.

18 THE WITNESS: Okay.

19 MR. COLLIER: Well, I'm going to
20 greatly disappoint Eric because I'm not going
21 to ask any questions. Thank you, Mr. Paul.

22 THE WITNESS: Thank you.

23 MR. OLSON: Thank you very much,
24 Mr. Paul. I appreciate all your time today.

25 THE WITNESS: You're welcome.

1 MR. COLLIER: Thank you, Mr. Paul.
2 Appreciate it.

3 MR. OLSON: See everybody.

4 THE REPORTER: We're still on the
5 video record. Do you still want to be on the
6 video record?

7 MR. OLSON: Yeah, I'd like to be
8 on -- on -- on both records. Ms. DuBois, are
9 you there?

10 MS. DUBOIS: I am.

11 MR. OLSON: Is there a California
12 read-in or stipulation we need to put on the
13 record?

14 MS. DUBOIS: In California now it's
15 all done pursuant to the code, and it's now --
16 from what I understand -- it's changed in the
17 past year -- the court reporter doesn't do
18 that.

19 MR. OLSON: Okay. And what is it?

20 MS. DUBOIS: It's basically we now
21 all stipulate to relieve the court reporter of
22 her duties, including holding the original
23 transcript. Within 30 days from the date that
24 the transcript is received, Mr. Paul will
25 review the transcript and make any and all

1 changes that he deems necessary. If he doesn't
2 make those changes, then the transcript is
3 executed.

4 And I'm trying to think if there's
5 anything else. Sorry, everyone.

6 MR. OLSON: That sounds correct.

7 MS. DUBOIS: I believe that it is.

8 MR. OLSON: Okay. Do we have a
9 stipulation to that effect, Counsel?

10 Plaintiffs stipulate.

11 MS. DUBOIS: Guys, one more thing.
12 In the event that the original transcript is
13 lost or stolen, we all agree that a certified
14 copy can be used in lieu of the original
15 transcript. Now I've got it all. Thank you.

16 MR. OLSON: Okay. Stipulated.
17 Polaris?

18 MR. COLLIER: Yes for Polaris.

19 MR. OLSON: All right. Very good.
20 Thank you.

21 VIDEOGRAPHER: One quick question.
22 This is -- this is the videographer. Is there
23 copies of the video being requested by any
24 counsel on the remote?

25 MR. OLSON: Yeah, plaintiff counsel,

1 Eric Olson, will request a copy of the video.

2 MR. COLLIER: Yeah, this is Paul
3 Collier. Polaris requests a copy.

4 VIDEOGRAPHER: Any other counsel?

5 MR. REIDER: Just a regular
6 transcript, not the video. Stephen Reider for
7 Defendant Epic Motorsports. No video, but
8 we'll request a transcript.

9 VIDEOGRAPHER: With that, then we'll
10 conclude the deposition. Going off the record
11 at 4:30. End of deposition.

12 (Proceedings concluded at 4:29 p.m.)
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1 STATE OF WISCONSIN)
) SS:
2 COUNTY OF MILWAUKEE)

3

4

5 I, KATHLEEN E. CARTER, a Certified
6 Realtime Reporter, Registered Merit Reporter and
7 Notary Public in and for the State of Wisconsin, do
8 hereby certify that the above deposition of RUPAK
9 KUMAR PAUL was recorded by me on Friday, June 26,
10 2020, and reduced to writing under my personal
11 direction.

12 I further certify that I am not a
13 relative or employee or attorney or counsel of any
14 of the parties, or a relative or employee of such
15 attorney or counsel, or financially interested
16 directly or indirectly in this action.

17 In witness whereof I have hereunder set
18 my hand and affixed my seal of office at Milwaukee,
19 Wisconsin, this 6th day of July, 2020.

20

21

22

Kathleen E. Carter

23

Notary Public
In and for the State of Wisconsin

24

25 My Commission Expires: March 12, 2021.

1 STATE OF WISCONSIN)
2) SS:
3 COUNTY OF _____)

4 I, RUPAK KUMAR PAUL, do hereby certify
5 that I have read the foregoing transcript of
6 proceedings, taken on June 26, 2020, at Seymour,
7 Kremer, Koch, Lochowicz & Duquette, LLP, 11 1/2
8 North Wisconsin Street, Elkhorn, Wisconsin, and the
9 same is true and correct except for the list of
10 corrections noted on the annexed page.

11 Dated at _____
12 this _____ day of _____, 2020.

13
14
15
16 _____
17 RUPAK KUMAR PAUL
18

19 Subscribed and sworn to before me
20 this _____ day of _____, 2020.

21
22
23 _____
24 Notary Public

25 My commission expires:

CORRECTIONS

PAGE NO.	LINE NO.	DESCRIPTION
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Exhibit B

DEPOSITION OF RUPAK PAUL, TAKEN ON JUNE 26, 2020

POLARIS'S OBJECTIONS TO PLAINTIFFS' DESIGNATIONS

Plaintiffs' Designations (Orange)					Polaris's Objections to Plaintiffs' Designations (Blue)
FROM		TO			
Page	Line	Page	Line	Notes	Objection
41	7	41	23		Foundation/Calls for Speculation (602)
64	21	64	25		Foundation/Calls for Speculation (602); Prejudice (403)
71	4	71	9		Foundation/Calls for Speculation (602)
71	18	71	21		Foundation/Calls for Speculation (602); Relevance (401/402); Prejudice (403)
75	14	75	23		Foundation/Calls for Speculation (602); Relevance (401/402); Prejudice (403)
75	24	76	12		Foundation/Calls for Speculation (602)
77	19	78	10		Foundation/Calls for Speculation (602)
78	16	78	23		Foundation/Calls for Speculation (602); Other Objection – No Question Pending
78	24	79	5		Foundation/Calls for Speculation (602)
83	20	84	2		Foundation/Calls for Speculation (602); Prejudice (403); Improper Expert Opinion (702)
84	9	84	15		Foundation/Calls for Speculation (602); Relevance (401/402); Prejudice (403); Vague/Ambiguous
85	4	85	10		Foundation/Calls for Speculation (602); Prejudice (403); Improper Expert Opinion (702)
86	8	86	21		Foundation/Calls for Speculation (602); Prejudice (403); Improper Expert Opinion (702)
86	23	87	10		Foundation/Calls for Speculation (602); Prejudice (403)

Plaintiffs' Designations (Orange)					Polaris's Objections to Plaintiffs' Designations (Blue)
FROM		TO			
Page	Line	Page	Line	Notes	Objection
89	4	89	21		Foundation/Calls for Speculation (602); Relevance (401/402); Prejudice (403); Attorney Colloquy
91	16	91	18		Foundation/Calls for Speculation (602)
93	8	94	3		Relevance (401/402); Prejudice (403)
94	7	94	22		Relevance (401/402); Prejudice (403)
101	25	102	7		Foundation/Calls for Speculation (602); Leading
107	20	108	10		Foundation/Calls for Speculation (602)
114	23	115	16		Foundation/Calls for Speculation (602); Prejudice (403)
115	18	116	3		Prejudice (403); Mischaracterizes Prior Testimony
123	8	123	23		Foundation/Calls for Speculation (602); Confusing/Misleading (403); Cumulative (403); Improper Expert Opinion (702)
132	14	132	22		Foundation/Calls for Speculation (602)
133	8	133	17		Foundation/Calls for Speculation (602)
141	14	141	21		Foundation/Calls for Speculation (602); Prejudice (403)
144	4	144	16		Relevance (401/402); Prejudice (403) g
144	20	145	4		Argumentative
146	14	146	17		Prejudice (403); Vague/Ambiguous
146	20	147	1		Foundation/Calls for Speculation (602); Prejudice (403); Vague/Ambiguous; Leading
147	17	147	23		Foundation/Calls for Speculation (602); Prejudice (403)

Plaintiffs' Designations (Orange)					Polaris's Objections to Plaintiffs' Designations (Blue)
FROM		TO			
Page	Line	Page	Line	Notes	Objection
195	12	196	9		Foundation/Calls for Speculation (602); Prejudice (403); Cumulative (403); Argumentative
197	20	198	16		Foundation/Calls for Speculation (602); Prejudice (403); Leading
198	19	198	23		Prejudice (403); Vague/Ambiguous; Leading
198	24	199	17		Foundation/Calls for Speculation (602); Prejudice (403); Confusing/Misleading (403); Improper Expert Opinion (702); Vague/Ambiguous; Leading; Argumentative
201	24	202	17		Foundation/Calls for Speculation (602); Improper Expert Opinion (702)
203	13	203	19		Foundation/Calls for Speculation (602); Improper Expert Opinion (702)
205	8	205	14		Foundation/Calls for Speculation (602); Prejudice (403); Confusing/Misleading (403) Cumulative (403) Leading