

Report Preventive for Box & Partition Differ

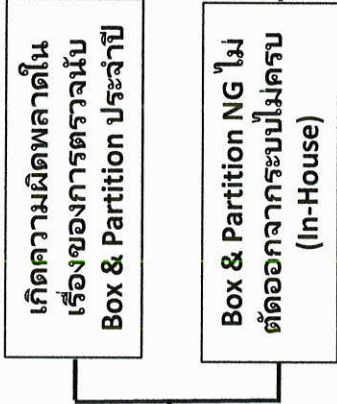
Analysis Problem
: Why Why



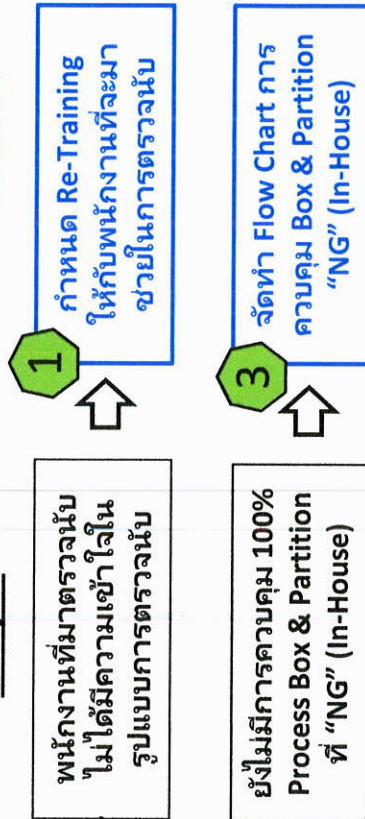
ทำไม ?

Box & Partition Differ

Why:1



Why:2



Issue	Check	Approved
	2/10/22	3 Oct 22

Summary Detail Action

1.จัดทำคู่มือการอบรมการตรวจนับ Tana

Canon

PACKAGE TRAINING

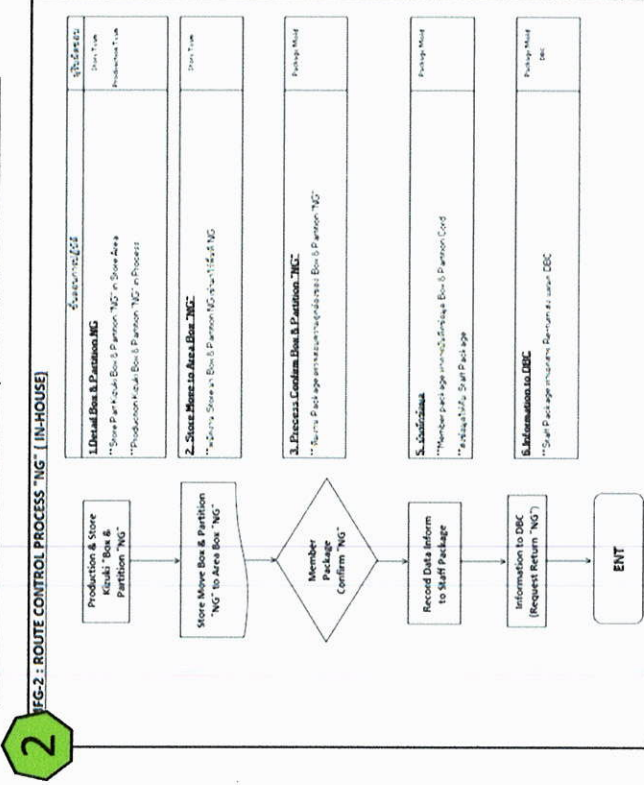
คู่มืออบรมพนักงาน
Package MOLD

Prepared

Checked

Approved

2.กำหนด Flow การควบคุม Box & Partition "NG"



ประเภทกล่องและไส้กล่องนมเรียน ประจำปี 2022

BOX CODE	PARTITION CODE	MR.ค่า	บริษัทคู่ค้า (เกิน 5%)	No	PART NO.	PART NAME	MODEL
BULK-D433		-91%	4,159	1	QL3-1811-000	BOTTOM FRAME M196	F16,
				2	QC6-8287-000	SCANNER BASE M172 BK	F16,
				3	QC6-8288-000	SCANNER BASE M172 WH	F16,
				4	QC5-4688-000	SCANNER BASE H64	F89,F10,F11,F12,G55,F90,F91,F13,F14,F15,G53,G54,G21,G22,F49,F50,F51_EOL,
				5	QL3-1629-000	BOTTOM FRAME W191	F01,F02,F03,G56,G57,G58,
				6	QL3-1818-000	BOTTOM FRAME M195	F13,F14,F15,G53,G54,
				7	QC6-6623-000	CASSETTE M194	F10,F11,F12,G55,
				8	QL3-2319-000	BOTTOM FRAME M203	F49,F50,F51_EOL,
				9	FE3-6667-000	COVER_TOP_V1	XV1,XV2,
				10	FE3-6708-000	TRAY-MAIN	XV1,XV2,
				11	4C5-0286-000	TRAY-MAIN-SH	XV1,XV2,
				12	4C5-0543-000	TRAY_MAIN	XV1,XV2,
				13	FE3-7424-000	CVR-EXT-LEFT-LWR-V1	XV1,XV2,
				14	4C5-0457-000	COVER,IF PAPER DELIVERY LW	XV1,XV2,
				15	QM5-2073-000	BOTTOM SUB UNIT L215 MGY	F52,F71,
				16	QM5-2075-000	BOTTOM SUB UNIT L215 WH	F52,F71,
BULK-D510		-29%	1,862	1	QC4-3892-000	SPUR BASE M21	D43,
				2	QC5-2115-000	OP TOP L51 NA	D74,E24,
				3	QC5-2119-000	OP TOP L51 AU	D74,E24,
				4	QC5-2120-000	OP TOP L51 ASA1	D74,E24,
				5	QC5-2121-000	OP TOP L51 EUR	D74,E24,
				6	QC5-2122-000	OP TOP L51 EUR2	D74,E24,
				7	QC5-2123-000	OP TOP L51 MEA	D74,E24,
				8	QC5-2124-000		D74,E24,
				9	QC5-2125-000	OP TOP L51 ASA2	D74,E24,
				10	QC5-2126-000	OP TOP L51 CN	D74,E24,
				11	QC5-2766-000	OP TOP L53 CN	D74,E24,
				12	QC5-2767-000	OP TOP L53	D74,E24,
				13	QC5-2768-000	OP TOP L53	D74,E24,
				14	QC5-2769-000	OP TOP L53	D74,E24,
				15	QC5-2770-000	OP TOP L53	D74,E24,
				16	QC5-2771-000	OP TOP L53	D74,E24,
				17	QC5-2772-000	OP TOP L53	D74,E24,
				18	QC5-2773-000	OP TOP L53	D74,E24,
				19	QC5-2774-000	OP TOP L53	D74,E24,
				20	QC5-2776-000	OP TOP L53	D74,E24,
				21	QC5-5516-000	OP TOP L64 BK NA	D74,E24,
				22	QC5-5517-000	OP TOP L64 BK EUR	D74,E24,
				23	QC5-5518-000	OP TOP L64 BK MEA	D74,E24,
				24	QC5-5519-000	OP TOP L64 BK ASA	D74,E24,
				25	QC5-5520-000	OP TOP L64 BK CN	D74,E24,
				26	QC5-2778-000	OP TOP L53 LAM BK	D74,E24,
				27	QC6-8201-000	OP TOP L64 BL ASA	D74,E24,
				28	QC5-2425-000	PICK UP SWING ARM L51	F52,F71,F22,F96,F24,D74,E24,E14,E15,E21,E23,
				29	QC4-3694-000	DISC TRAY BASE	D43,
				30	QC5-3639-000	ELECT TRAY M62	F16,F40,F40,G52,F43,F44,F45,G50,G51,
				31	QC5-3685-000	ASF COVER M62	F16,
				32	QC5-4130-000	LEFT PLATE M62	F88,F89,F10,F11,F12,G55,F16,F90,F91,F13,F14,F15,G53,G54,F01,F02,F03,G56,G57,G58,G21,G22,F40,F40,G52,F43,F44,F45,G
				33	QC7-3985-000	ASF PRESSURE PLATE M62 ALT BK	S0,G51,F49,F50,F51_EOL,
				34	QC5-3539-000	ASF COVER H64 WH	F16,F01,F02,F03,G56,G57,G58,F40,F40,G52,F43,F44,F45,G50,G51,
				35	QC5-9893-000	ASF COVER M183 SV	F13,F14,F15,G53,G54,F49,F50,F51_EOL,
				36	QC7-3870-000	ASF COVER M203 DSV	F89,F13,F14,F15,G53,G54,F49,F50,F51_EOL,
				37	QC5-5619-000	DF MAIN FRAME G171	F90,F91,F49,F50,F51_EOL,
				38	QC5-5635-000	ASF INNER COVER G171	E71,E72,E73,F40,F40,G52,F43,F44,F45,G50,G51,
				39	QC5-5693-000	ASF COVER G171	F40,F40,G52,F43,F44,F45,G50,G51,
				40	QC5-5697-000	CASSETTE COVER G171	F40,F40,G52,F43,F44,F45,G50,G51,
				41	QC5-9626-000	DISC TRAY BASE H185	E71,E72,E73,

[illegible]