

This is just a jig to hold the pieces while machining.

Modify it any way you wish.

SECTION A-A

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

FINISH:

DEBURR AND
BREAK SHARP
EDGES

DO NOT SCALE DRAWING

REVISION

| | NAME | SIGNATURE | DATE | | |
|--------|------|-----------|------|--|--|
| DRAWN | | | | | |
| CHK'D | | | | | |
| APPV'D | | | | | |
| MFG | | | | | |
| Q.A | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

MATERIAL:

WEIGHT:

TITLE:

All measurements are in inches
Material: 6061 Aluminum

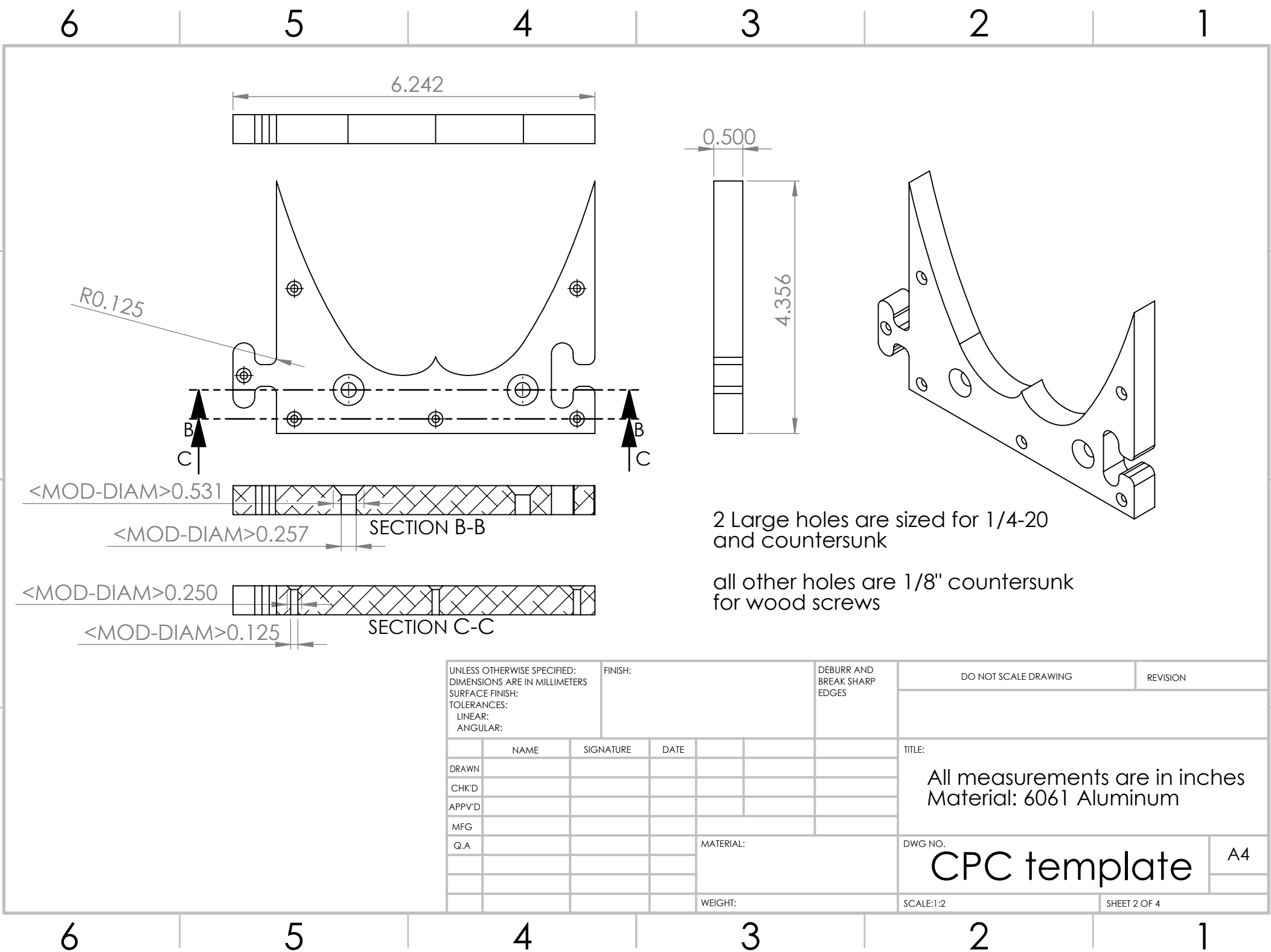
DWG NO.

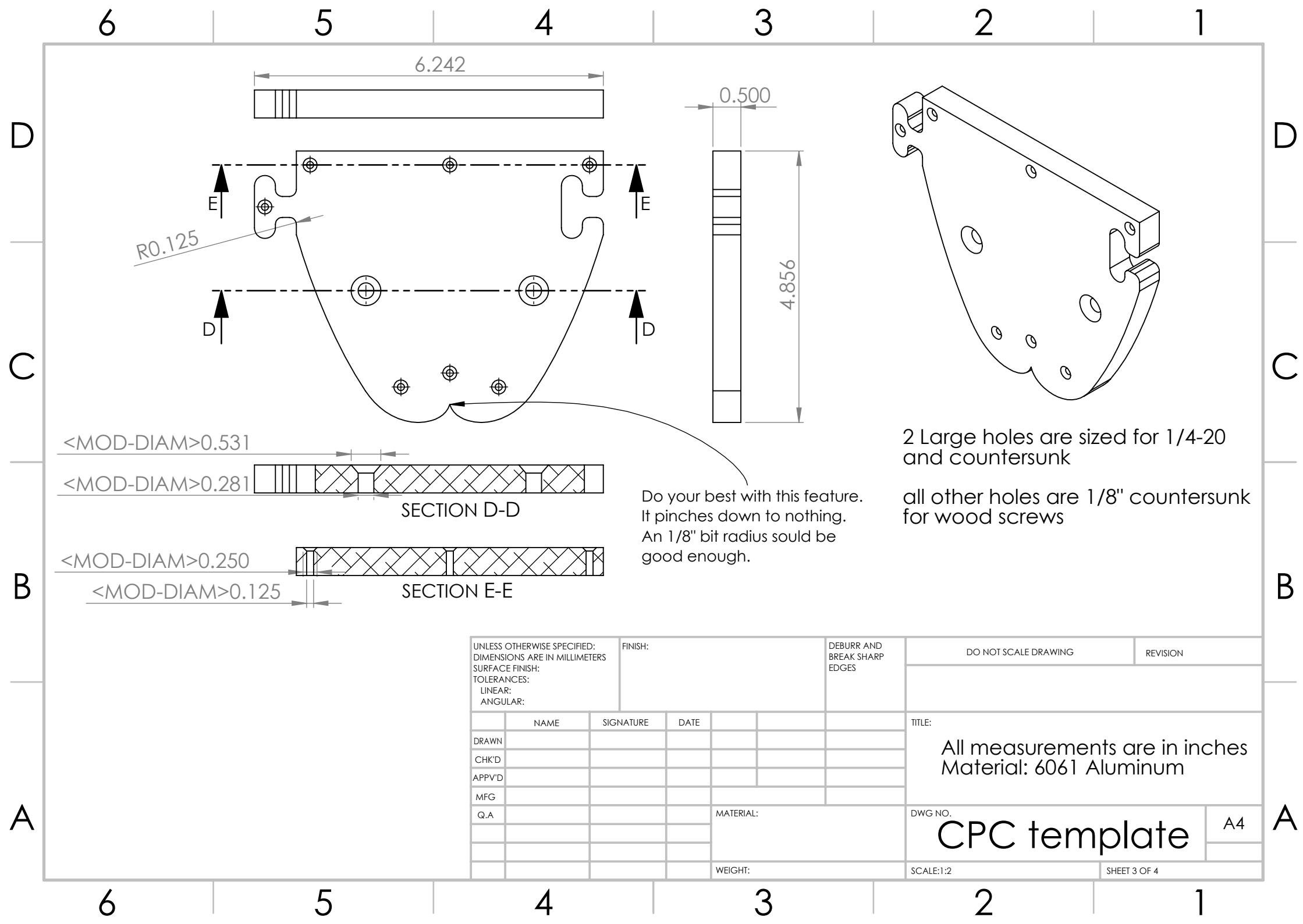
CPC template

A4

SCALE:1:2

SHEET 1 OF 4





D

C

B

A

6

5

4

3

2

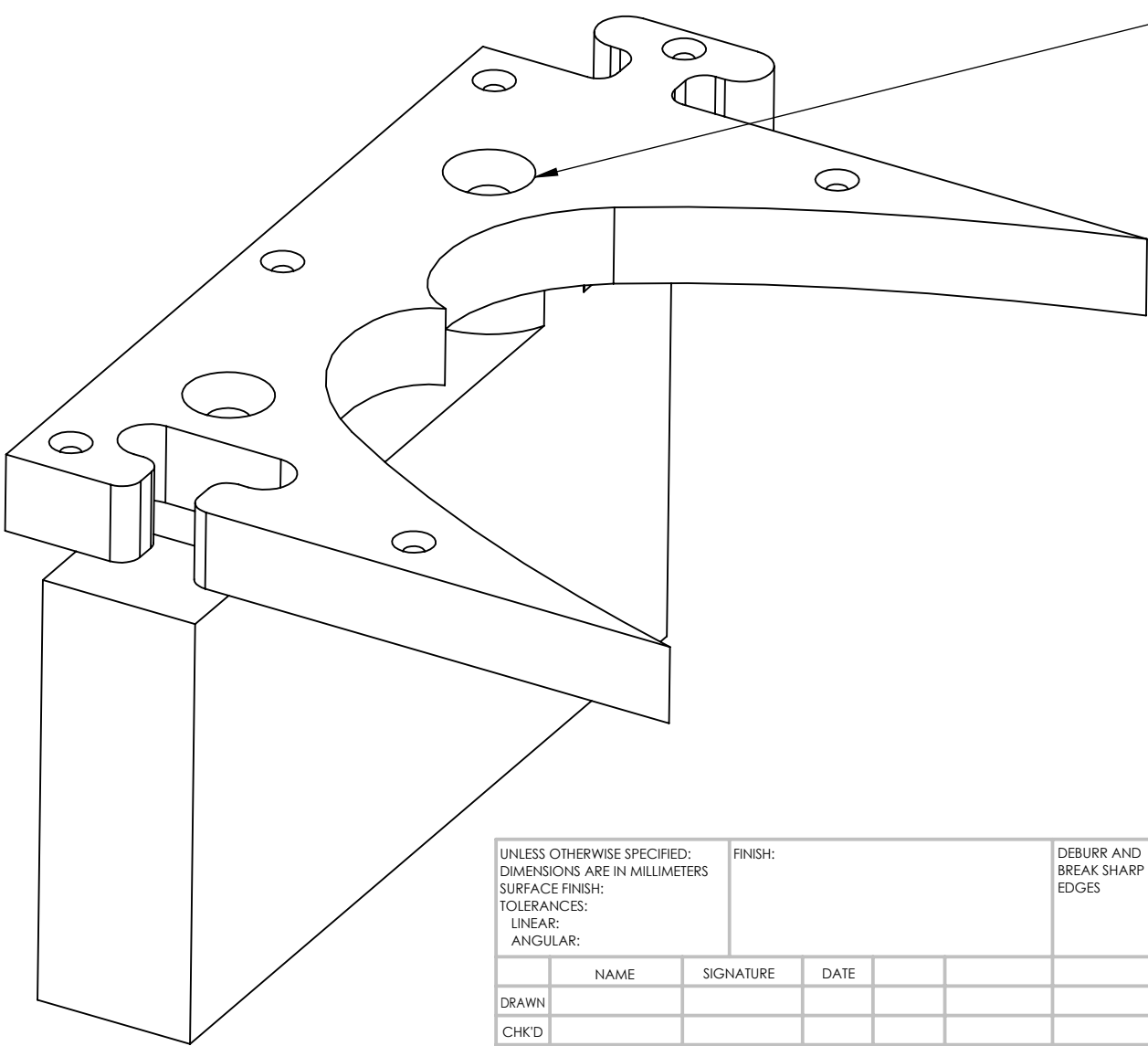
1

D

C

B

A



Fasten with 2 1/4-20 bolts
for machining.

| | | | | | | | | | | | | | | |
|---|------|-----------|------|---------|-----------|--|------------------------------------|--|----------------------|--|--------------|----|--|--|
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR: | | | | FINISH: | | | DEBURR AND BREAK SHARP EDGES | | DO NOT SCALE DRAWING | | REVISION | | | |
| | | | | | | | | | | | | | | |
| | NAME | SIGNATURE | DATE | | | | TITLE: | | | | | | | |
| DRAWN | | | | | | | | | | | | | | |
| CHK'D | | | | | | | | | | | | | | |
| APPV'D | | | | | | | | | | | | | | |
| MFG | | | | | | | | | | | | | | |
| Q.A | | | | | MATERIAL: | | DWG NO. CPC template | | | | | A4 | | |
| | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | |
| | | | | | WEIGHT: | | SCALE:1:2 | | | | SHEET 4 OF 4 | | | |