

# Practice Questions for CRE (Block-1)

**Topics: Rate law, rate, kinetics, conversion, reactor size**

1. Differentiate
  - a. Homogeneous and heterogeneous reactions
  - b. Order and molecularity
  - c. Elementary reactions and non-elementary reactions
2. Draw the energy diagrams for an endothermic reaction with and without catalyst. Why do we need certain amount of energy to start a chemical reaction?
3. Reactions with high activation energy are very temperature sensitive. Justify with the help of a diagram.
4. For an elementary reaction  $A + B + C \xrightarrow{k} D$ 
  - i. Rate of reaction doubles when  $C_B$  is doubled
  - ii. Rate of reaction when  $C_A$  and  $C_B$  doubles
  - iii. Rate of reaction is quadrupled when  $C_B$  and  $C_C$  doubles

Find overall order of the reaction.

5. For a gaseous reaction at 400 K, the rate is reported as (assume ideal gas)

$$\frac{-dP_A}{dt} = 3.66 P_A^2 \left( \frac{atm}{hr} \right)$$

- a. What is the unit of k
  - b. What is the unit of k when rate is expressed as  $\frac{-dC_A}{dt} = k C_A^2 \left( \frac{kmol}{m^3 hr} \right)$
6. For a non-catalytic homogeneous chemical reaction  $A \longrightarrow B$ , the rate expression at 300 K is  $-r_A (\text{mol m}^{-3} \text{s}^{-1}) = \frac{10 C_A}{1 + 5 C_A}$  where  $C_A$  is the concentration of A (in  $\text{mol/m}^3$ ). Find the upper limit for the magnitude of the reaction rate ( $-r_A$  in  $\text{mol m}^{-3} \text{s}^{-1}$ ) rounded off to the first decimal place) at 300 K?
  7. An isothermal liquid phase zero order reaction  $A \longrightarrow B$  ( $k = 0.5 \text{ mol/m}^3 \text{s}$ ) is carried out in a batch reactor. The initial concentration of A is  $2 \text{ mol/m}^3$ . At 3 seconds from the start of the reaction, find the concentration of A in  $\text{mol/m}^3$ ?
  8. The half-life of a first order liquid phase reaction is 30 sec. Find the rate constant, in  $\text{min}^{-1}$ ?

9. The liquid phase reaction  $A \longrightarrow \text{Products}$  is governed by the kinetics  $-r_A = k C_A^{0.5}$ . If the reaction undergoes 75% conversion of A in 10 minutes in an isothermal batch reactor, find the time required (min) for complete conversion of A?
10. You have two CSTRs and two PFRs each with a volume of 1.6 m<sup>3</sup>. Use Figure 2-2 in Fogler book to calculate the conversion for each of the reactors in the following arrangements.
- Two CSTRs in series.
  - Two PFRs in series.
  - Two CSTRs in parallel with the feed,  $F_{A0}$  divided equally between the two reactors.
  - Two PFRs in parallel with the feed divided equally between the two reactors.
  - A CSTR and a PFR in parallel with the flow equally divided. Also calculate the overall conversion,  $X_{OV}$

$$X_{OV} = \frac{F_{AO} - F_{ACSTR} - F_{APFR}}{F_{AO}}, \text{ with } F_{ACSTR} = \frac{F_{AO}}{2} - \frac{F_{AO}}{2} X_{CSTR}$$

$$F_{APFR} = \frac{F_{AO}}{2} (1 - X_{PFR})$$

11. For a plug flow reactor
- Axial diffusivity is infinite, radial diffusivity is zero
  - Axial diffusivity is zero, radial diffusivity is zero
  - Axial diffusivity is zero, radial diffusivity is infinite
  - Axial diffusivity is infinite, radial diffusivity is infinite
12. A zero order reaction is conducted in a CSTR. Under uniform conditions, if the reactant concentration in the fluid entering the reactor is halves, the fractional conversion of the reactant will
- Decrease by a factor of 2
  - Increase by a factor of 2
  - Remain unaffected because rate of a zero order reaction is independent of concentration
  - Do not agree with the statement