



Bill of Materials

PRELIMINARY AND ESTIMATE ONLY

Project: P18330B
Estimate: SHH01
Estimate #: EST-20250902-D00D8EB2
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Project Cost Summary






Cost Category	Amount
Total Purchased Components	\$2,350.00
Engineering Hours Total (24.0 hrs)	\$3,480.00
Panel Shop Hours Cost (32.0 hrs)	\$4,000.00

#	Part Number	Description	Manufacturer	Qty	UOM	Unit Price	Total Price
1	TEST-001	VFD Component	Allen-Bradley	1	EA	\$1,500.00	\$1,500.00
2	TEST-003	I/O Module	Allen-Bradley	3	EA	\$200.00	\$600.00
3	TEST-002	Cable Assembly	Phoenix Contact	10	FT	\$25.00	\$250.00
						TOTAL:	\$2,350.00

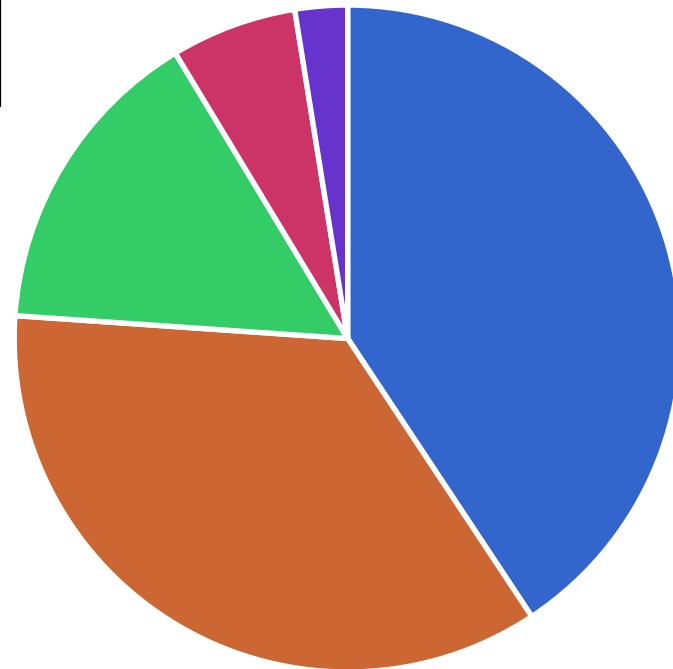
Labor Costs

Labor Type	Hours	Rate	Total Cost
Engineering	24.0	\$145.00/hr	\$3,480.00
Panel Shop	32.0	\$125.00/hr	\$4,000.00
Machine Assembly	16.0	\$125.00/hr	\$2,000.00
		TOTAL LABOR:	\$9,480.00

Cost Breakdown by Category

	Category	Description	Total Cost	Percent age
	Panel Shop Labor	Panel fabrication and wiring labor costs	\$4,000.00	40.7%
	Engineering Labor	Engineering design and programming labor costs	\$3,480.00	35.4%
	VFD	Variable Frequency Drive	\$1,500.00	15.3%
	IO	I/O Hardware	\$600.00	6.1%
	CAB	Cabinet	\$250.00	2.5%

BUTECH
BLISS



Summary: 3 unique parts, 3 categories, Total value: \$9,830.00