

MILL TEST CERTIFICATE (INSPECTION CERTIFICATE)

In Accordance with EN 10204 :2004 Type 3.1



Jindal Stainless Limited. Jajpur, Odisha

USTOMER TTY

OMER SPECIFICATION

P.O.NO.

SPARSH IMPEX

:MUMBAI

:As per OA/PO agreement

:SPARSH IMPEX/16TH AUGUST 2023

PO DATE:16.08.2023

CERTIFICATE NO. :JSL-JRD/QA/2023-24/DOM/01656768

DATE VEHICLE NO.

:10.11.2023 :MH46BU5955

SALES ORDER NO. :0558079080

SHIPMENT/DELIVERY NO. :6300115649 NET WT(MT)

Material Description/Product STAINLESS STEEL

Grade / Type 430

Material Specifications ASTM A240/A240M-23, ASME SA-240/SA-240M 2023 SEC. II, PART A , IS 5522:2014

Process-Route EF-AOD-LRF-CCS

PHYSICAL DESCRIPTION

210	DATOHANO			
10.	BATCH NO.	PARENT COIL NO. / PLATE NO.	PKT/PALLET NO.	
1	EXX/OR HOLL		.10.	(MT)

HT NO. OF PCS

HEAT NO. (mm) 12303146 1.500

WIDTH (mm) 1,250.00 LENGTH FINISH (mm) COIL 2B

EDGE QUALITY

PRIME

Mill Edge

HX03700401 0000954200

CHEMICAL ANALYSIS (LADLE

CHEMICAL ANALYSIS (LADLE)															
HEAT NO.	%C	%Mn	%S	%P	%Si	0/ N:	0/.0-	0/2	0/24						_
12303146	0.055	0.46				70.11	%Cr	%.N	%M0	%Cu	%Ti	%Nb	%Al		
1200110	0.055	0.46	0.002	0.034	0.37	0.22	16.24	1		,	/ -	_	-		

MECHANICAL PROPERTIES:SAMPLE DIRECTION - TRANSVERSE										
Rp 0.2/ YS Mpa	Rp 1.0 Mpa	Rm/ TS Mpa	%EL GL= 50 mm	%EL GL= 80 mm	%EL GL=5.65/SO prim	Hardness HRBW	Bend Test 180°			
324		504	25	1/	/ -	79 / 80	1ТОК			



ADDITIONAL INFORMATION

-)- MATERIAL HAS BEEN HEAT TREATED IN ORDER TO ACHIEVE DESIRED MECHANICAL PROPERTIES.
- !)-THE ABOVE MATERIAL ALSO CONFIRM TO IS 5522:2014 GRADE 430.
- i)- MATERIALS CONFIRM TO THE REQUIREMENTS AS PER ASTM A480/A480M-23 & ASME SA-480 SA-480M SEC, II PART A-2023.

* THE ABOVE MATERIAL FULLY CONFORMS TO IS 5522:2014 CHEMICAL & MECHANICAL PROPERTIES OF PRODUCT AS TESTED IN ACCORDANCE WITH THE SCHEME OF TESTING & INSPECTION CONTAINED

ROLLED FINISHES: (BL, ANN, N1, 1D, CHQ) & COLD ROLLED FINISHES: (2E, 2D, 2B, BA, NO.4, HL) IN BIS CERTIFICATION. ROLLED FINISHES - (DE-ANS. 11) CONTROL OVER 250 MM IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS 3 MM OR OVER (AS PER DIN STANDARD)

"LÂTE" MATERIAL 5.00 MM AND OVER IN THICKNESS AND OVER 100 MM AND OVER IN WIDTH (AS DED ASTM/ASME) *LATE:- MATERIAL 3.00 MM IN THICKNESS AND 600 MM AND OVER IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS LESS THAN 3 MM (AS PER DIN STANDARD)

*HEET:- MATERIAL UNDER 5.00 MM IN THICKNESS AND 600 MM AND OVER IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS LESS THAN 3 MM (AS PER DIN STANDARD) "OIL - IN "PHYSICAL DESCRIPTION" - LENGTH MENTIONED AS "COIL"

indal Stainless Limited, (alingo Nagar Industrial Complex, (O. Danagadi , Jajpur)disha - 755026, India HL 91-9078899031, AX 91-00726-266006

This is hereby certified that the material was manufactured, sampled, tested & inspected in accordance with requirements of the material specification and has been found to meet the requirements of order with requirements of under the regular material supplied under this Test Certificate is free from any radiacative condumination as checked. The material supplied under this Test Certificate is free from any radiacative condumination as checked.

ISO 9001 : 2015 ISO 14001 : 2015 ISO 14001 (2015 ISO 45001 (2018 ISO 50001 (2018 IATE 10494) (2016 CERTIFIED COMPANY Format Ref JSLO F QA-CRM 32 Res 01 Eff Date (24/09/2021

