

PUNE HEAT

A SOLUTION OF HEAT TREATMENT

W-72,S-BLOCK, MIDC, BHOSARI, PUNE-411026 MSME NO;UDYAM-MH-26-0111943

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TEST CERTIFICATE

M/S FRACTMET ENGINEERING LLP
S.NO.30/27/D,DHAYARI-NARHE ROAD
DHAYARI PUNE-411041

No 1131
Date 06.08.2024
Invoice No 1131
Your Ch. No 1010
Your Ch. Dt 29.07.2024

Vendor Code

Item Name AXIAL WASHER
Part No 0635290003
Qty. 29601.000 Nos

Batch No PR1XH-23,24,25

Specification

Process HARDENING & TEMPERING

Material EN 47

Surface Hardness 58-65 HRC

Case Depth NA

Core Hardness 58-65 HRC

Observation

Surface Hardness : 59-61 HRC

Hardness	HRC	59	60	61								
No/Dist.		6	15	18								

Case Depth

Core Hardness 59 HRC

Microstructure Case TEMPERED MARTENSITE

% R.A. Nil Carbide Nil I.T.P.

Core Structure TEMPERED MARTENSITE

Remarks OK

Accepted/ Not Accepted

Incharge Q.A.

Signature