

(INSPECTION CERTIFICATE) In Accordance with EN 10204 :2004 Type 3.1

ISTOMER

SPARSH IMPEX

TY

D.NO.

MIJMRAI

SPARSH IMPEX/01ST DECEMBER 2023

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PO DATE:01.12.2023

CERTIFICATE NO. :JSL-JRD/QA/2023-24/DOM/01711507

DATE

:10.01.2024

VEHICLE NO.

:MH15EG7317

SALES ORDER NO. :0558089204

SHIPMENT/DELIVERY NO. :6300124046 NET WT(MT) :8.537

STOMER SPECIFICATION

:As per OA/PO agreement

Material Description/Product Grade / Type STAINLESS STEEL 430

Material Specifications ASTM A240/A240M-23, ASME SA-240/SA-240M 2023 SEC. II, PART A , IS 5522:2014

Process-Route EF-AOD-LRF-CCS

PHYSICAL DESCRIPTION

1												
	BATCH NO.	PARENT COIL NO.	PKT/PALLET	WEIGHT	NO. OF	HEAT NO.	THK	WIDTH	LENGTH	FINISH	EDGE	QUALITY
		/ PLATE NO.	NO.	(MT)	PCS		(mga)	(mm)	(mm)		2002	QUALITY.
	KYO3336402	0000915577	KYO3336402	2,919	80	22300831	1.500	1,250.00	2,500,00	2B	Mill Edge	PRIME
	KYO3336403	0000915577	KYO3336403	2.919 '	80	22300831	1.500	1,250.00	2,500.00	2B	Mill Edge	PRIME
	KYO3336404	0000915577	KYO3336404	2.699	74	22300831	1,800	1,250.00	2,500.00	2B	Mill Edge	PRIME
								65		1 1		

CHEMICAL ANALYSIS (LADLE)

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I TNO.	%C	%Mn	%S	%P	%SI	%NI	%Cr	%N	%Mo	%Cu	%Ti	%Nb	%AL		ſ
ا 00831دــــ	0.050	0.30	0.006				16.18			- >	. 10				-
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MECHANICAL PROPERTIES: SAMPLE DIRECTION - TRANSVERSE

Rp 0.2/ YS Mpa	Rp 1.0 Mpa	Rm/ TS Mpa	%EL GL=50 mm	%EL GL=80 mm	%EL GL+569- SO mm	Hardness HRBW	Bend Test 180°	
346		525	24			81/82	1TOK	
346	-	525	24			81/82	ITOK	
346		525	24			81/82	ITOK	
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ADDITIONAL INFORMATION

ATERIAL HAS BEEN HEAT TREATED IN ORDER TO ACHIEVE DESIRED MECHANICAL PROPERTIES.

E ABOVE MATERIAL ALSO CONFIRM TO IS 5522:2014 GRADE 430.

TERIALS CONFIRM TO THE REQUIREMENTS AS PER ASTM A480/A480M-23 & ASME SA-480/SA-480M SEC. II PART A-2023.

ABOVE MATERIAL FULLY CONFORMS TO IS 5522-2014 CHEMICAL & MECHANICAL PROPERTIES OF

ACT AS TESTED IN ACCORDANCE WITH THE SCHEME OF TESTING & INSPECTION CONTAINED

CERTIFICATION.

OLLED FINISHES (BL. ANN, NI, ID, CHQ) & COLD ROLLED FINISHES: (2E, 2D, 2B, BA, NO.4, HL)

- MATERIAL 100 MM AND OVER IN THICKNESS AND OVER 250 MM IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS 3 MM OR OVER (AS PER DIN STANDARD)

- MATERIAL UNDER 5.00 MM IN THICKNESS AND 600 MM AND OVER IN WIDTH (AS PER ASTM/ASME STANDARD) & THICKNESS LESS THAN 3 MM (AS PER DIN STANDARD) IN "PHYSICAL DESCRIPTION"- LENGTH MENTIONED AS "COIL".

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theread usage of this Test Certificate will warrant Load Action.

This is hereby certified that the material was manufactured, sampled, tested di inspected in neverdance with requirements of the material specification and has been found to meet the requirements of order. The material supplied under this Test Certificate is true from any radioactive contamination in clumbed by providures established by Jundal Standards Limited as per the recontinuodations provided by ALRB.

ISO 9001 : 2015 ISO 14001 : 2015 ISO 44001 : 2018 ISO 50001 : 2018 IATT 16049 : 2016 CERTIFIED COMPANY Formal Ref: JSL197/QA-CRM/32 Rev.01 Eff Date: 24/09/2021

