

FIRST & LAST PIECE CUM IN PROCESS

M/C No.	PART DESCRIPTION & OPERATION DETAILS	SPECIFICATIONS				
		PARAMETER	DIMENSIONS	FIRST PIECE		
				9.30	10.30	
02	LD8 000 04 BEP	W.D	30.0±0.50	30.28	30.31	30.29
		2.0	15.20±0.40	15.41	15.44	15.38
		thick	2.00	2.01	2.00	2.01
		b.D	30.0±0.50			30.25
		2.0	15.20±0.40			15.39
		thick	2.00			2.01
04	1291 11201820 B19111201820	Thx	1.50±0.05	1.49	1.48	1.51
		Dim1	6.0±0.20	6.02	6.03	6.04
		Dim2	10.0±0.20	10.04	10.02	10.03
		Dim3	26.0±0.10	26.04	26.03	26.02
	2304.12					
01	6643 300191 B4P	W.D	35	34.87	34.93	
		20.00	20.35±0.10	20.65	20.65	20.63
		2.0 (b)	18.0±0.15	18.08	18.09	18.07
		thick	2.50±0.05	2.52	2.53	2.54
02	49722-0240 B4P	W.D	28.0-0.20	27.91	27.96	27.97
		2.0	20.0±0.20	20.32	20.35	20.31
		thick	0.20±0.02	0.30	0.31	0.32
03	40300034 B4P	W.D	30.0±0.50	30.28		
		2.0	15.20±0.40	15.41		
		thick	2.00	2.02		
		W.D	30.0±0.50			
		2.0	15.20±0.40			
		thick	2.00			

INSPECTION REGISTER

OBSERVATIONS						REMARK
IN PROCESS					LAST PIECE	
1.30	2.30	3.30	4.30	5.30	6.30	↑ TIME
30.26	30.25	30.27	30.28	30.29	30.28	
15.39	15.41	15.40	15.44	15.41	15.41	
2.0	2.02	2.00	2.01	2.02	2.01	
					30.30	
					15.43	
					2.02	
1.50	1.48	1.51	1.49	1.50	1.52	
6.04	6.02	6.03	6.04	6.02	6.03	
10.03	10.02	10.04	10.02	10.04	10.02	
26.04	26.02	26.03	26.04	26.02	26.03	
20.65	20.64	20.63	20.64			
18.10	18.08	18.06	18.07			
2.53	2.54	2.51	2.52			
27.97	27.96	27.98	27.93			
20.34	20.36	20.37	20.32			
0.30	0.29	0.31	0.30			
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