



Mixing - Report  
Generation Date (2019-07-25)



Mixing - Report

Generation Date (2019-07-25)

## Area-Flour & G-Sugar

Flour

GSugar

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
1	2019-07-25 06:33:35	6	220.00	217.00	3	0:01:35	1.36	2019-07-25 06:45:55	9	60.00	65.00	5	0:13:05	8.33
2	2019-07-25 06:43:10	7	220.00	217.00	3	0:09:30	1.36	2019-07-25 06:51:15	10	60.00	50.00	10	0:05:15	16.67
3	2019-07-25 06:51:35	8	220.00	217.00	3	0:08:20	1.36	2019-07-25 06:54:00	11	60.00	75.00	15	0:02:40	25
4	2019-07-25 06:58:35	9	220.00	217.00	3	0:06:55	1.36	2019-07-25 06:56:40	12	60.00	74.00	14	0:02:35	23.33
5	2019-07-25 07:05:30	10	220.00	217.00	3	0:06:50	1.36	2019-07-25 06:59:50	13	60.00	74.00	14	0:03:05	23.33
6	2019-07-25 07:15:20	11	220.00	217.00	3	0:09:45	1.36	2019-07-25 07:01:55	14	60.00	70.00	10	0:02:00	16.67
7	2019-07-25 07:23:50	12	220.00	217.00	3	0:08:25	1.36	2019-07-25 07:03:45	15	60.00	59.00	1	0:01:45	1.67
8	2019-07-25 07:30:20	13	220.00	217.00	3	0:06:25	1.36	2019-07-25 07:07:25	16	60.00	59.00	1	0:03:35	1.67
9	2019-07-25 07:36:50	14	220.00	217.00	3	0:06:25	1.36	2019-07-25 07:12:15	17	60.00	51.00	9	0:04:45	15
10	2019-07-25 07:43:25	15	220.00	217.00	3	0:06:30	1.36	2019-07-25 07:16:40	18	60.00	77.00	17	0:04:20	28.33
11	2019-07-25 07:50:00	16	220.00	217.00	3	0:06:30	1.36	2019-07-25 07:21:25	19	60.00	77.00	17	0:04:40	28.33
12	2019-07-25 07:56:35	17	220.00	217.00	3	0:06:30	1.36	2019-07-25 07:25:00	20	60.00	79.00	19	0:03:30	31.67
13	2019-07-25 08:03:05	18	220.00	217.00	3	0:06:25	1.36	2019-07-25 07:29:25	21	60.00	79.00	19	0:04:20	31.67
14	2019-07-25 08:09:40	19	220.00	217.00	3	0:06:30	1.36	2019-07-25 07:33:25	22	60.00	76.00	16	0:03:55	26.67
15	2019-07-25 08:18:20	20	220.00	217.00	3	0:08:35	1.36	2019-07-25 07:40:55	23	60.00	66.00	6	0:07:25	10
16	2019-07-25 08:24:55	21	220.00	217.00	3	0:06:30	1.36	2019-07-25 07:44:35	24	60.00	86.00	26	0:03:35	43.33
17	2019-07-25 08:36:10	22	220.00	217.00	3	0:11:10	1.36	2019-07-25 07:49:50	25	60.00	86.00	26	0:05:10	43.33
18	2019-07-25 08:42:45	23	220.00	217.00	3	0:06:30	1.36	2019-07-25 07:58:00	26	60.00	83.00	23	0:08:05	38.33
19	2019-07-25 08:49:15	24	220.00	217.00	3	0:06:25	1.36	2019-07-25 08:05:05	27	60.00	76.00	16	0:07:00	26.67
20	2019-07-25 08:57:30	25	220.00	217.00	3	0:08:10	1.36	2019-07-25 08:07:45	28	60.00	76.00	16	0:02:35	26.67
21	2019-07-25 09:04:10	26	220.00	217.00	3	0:06:35	1.36	2019-07-25 08:09:50	29	60.00	58.00	2	0:02:00	3.33
22	2019-07-25 09:12:05	27	220.00	217.00	3	0:07:50	1.36	2019-07-25 08:11:30	30	60.00	56.00	4	0:01:35	6.67
23	2019-07-25 09:20:25	28	220.00	217.00	3	0:08:15	1.36	2019-07-25 08:14:40	31	60.00	56.00	4	0:03:05	6.67
24	2019-07-25 09:29:30	29	220.00	217.00	3	0:09:00	1.36	2019-07-25 08:21:35	32	60.00	81.00	21	0:06:50	35
25	2019-07-25 09:37:25	30	220.00	217.00	3	0:07:50	1.36	2019-07-25 08:27:10	33	60.00	81.00	21	0:05:30	35
26	2019-07-25 09:45:55	31	220.00	217.00	3	0:08:25	1.36	2019-07-25 08:30:30	34	60.00	82.00	22	0:03:15	36.67
27	2019-07-25 09:53:50	32	220.00	216.00	4	0:07:50	1.82	2019-07-25 08:35:20	35	60.00	82.00	22	0:04:45	36.67
28	2019-07-25 10:00:35	33	220.00	217.00	3	0:06:40	1.36	2019-07-25 08:42:20	36	60.00	75.00	15	0:06:55	25
29	2019-07-25 10:07:35	34	220.00	217.00	3	0:06:55	1.36	2019-07-25 08:47:55	37	60.00	82.00	22	0:05:30	36.67
30	2019-07-25 10:14:30	35	220.00	217.00	3	0:06:50	1.36	2019-07-25 08:56:05	38	60.00	82.00	22	0:08:05	36.67
31	2019-07-25 10:21:10	36	220.00	217.00	3	0:06:35	1.36	2019-07-25 09:03:00	39	60.00	85.00	25	0:06:50	41.67
32	2019-07-25 10:27:15	37	220.00	217.00	3	0:06:00	1.36	2019-07-25 09:05:00	40	60.00	85.00	25	0:01:55	41.67
33	2019-07-25 10:33:25	38	220.00	217.00	3	0:06:05	1.36	2019-07-25 09:07:20	41	60.00	55.00	5	0:02:15	8.33
34	2019-07-25 10:41:25	39	220.00	217.00	3	0:07:55	1.36	2019-07-25 09:09:10	42	60.00	63.00	3	0:01:45	5
35	2019-07-25 10:47:55	40	220.00	217.00	3	0:06:25	1.36	2019-07-25 09:13:05	43	60.00	63.00	3	0:03:50	5

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
36	2019-07-25 10:54:35	41	220.00	217.00	3	0:06:35	1.36	2019-07-25 09:16:30	44	60.00	53.00	7	0:03:20	11.67
37	2019-07-25 11:01:45	42	220.00	217.00	3	0:07:05	1.36	2019-07-25 09:20:40	45	60.00	72.00	12	0:04:05	20
38	2019-07-25 11:08:50	43	220.00	217.00	3	0:07:00	1.36	2019-07-25 09:24:05	46	60.00	86.00	26	0:03:20	43.33
39	2019-07-25 11:16:45	44	220.00	217.00	3	0:07:50	1.36	2019-07-25 09:28:30	47	60.00	86.00	26	0:04:20	43.33
40	2019-07-25 11:23:40	45	220.00	217.00	3	0:06:50	1.36	2019-07-25 09:33:45	48	60.00	83.00	23	0:05:10	38.33
41	2019-07-25 11:31:20	46	220.00	217.00	3	0:07:35	1.36	2019-07-25 09:41:35	49	60.00	83.00	23	0:07:45	38.33
42	2019-07-25 11:39:40	47	220.00	216.00	4	0:08:15	1.82	2019-07-25 09:48:40	50	60.00	83.00	23	0:07:00	38.33
43	2019-07-25 11:47:50	48	220.00	217.00	3	0:08:05	1.36	2019-07-25 09:57:00	51	60.00	83.00	23	0:08:15	38.33
44	2019-07-25 11:56:40	49	220.00	217.00	3	0:08:45	1.36	2019-07-25 10:04:20	52	60.00	82.00	22	0:07:15	36.67
45	2019-07-25 12:04:05	50	220.00	216.00	4	0:07:20	1.82	2019-07-25 10:13:30	53	60.00	79.00	19	0:09:05	31.67
46	2019-07-25 12:11:40	51	220.00	216.00	4	0:07:30	1.82	2019-07-25 10:17:20	54	60.00	63.00	3	0:03:45	5
47	2019-07-25 12:19:10	52	220.00	216.00	4	0:07:25	1.82	2019-07-25 10:22:30	55	60.00	63.00	3	0:05:05	5
48	2019-07-25 12:26:55	53	220.00	216.00	4	0:07:40	1.82	2019-07-25 10:25:20	56	60.00	84.00	24	0:02:45	40
49	2019-07-25 12:35:35	54	220.00	216.00	4	0:08:35	1.82	2019-07-25 10:30:20	57	60.00	84.00	24	0:04:55	40
50	2019-07-25 12:43:30	55	220.00	216.00	4	0:07:50	1.82	2019-07-25 10:34:25	58	60.00	86.00	26	0:04:00	43.33
51	2019-07-25 12:49:45	56	220.00	217.00	3	0:06:10	1.36	2019-07-25 10:39:20	59	60.00	86.00	26	0:04:50	43.33
52	2019-07-25 12:55:30	57	220.00	217.00	3	0:05:40	1.36	2019-07-25 10:46:50	60	60.00	85.00	25	0:07:25	41.67
53	2019-07-25 13:02:45	58	220.00	217.00	3	0:07:10	1.36	2019-07-25 10:58:05	61	60.00	86.00	26	0:11:10	43.33
54	2019-07-25 13:11:30	59	220.00	217.00	3	0:08:40	1.36	2019-07-25 11:09:25	62	60.00	86.00	26	0:11:15	43.33
55	2019-07-25 13:18:20	60	220.00	217.00	3	0:06:45	1.36	2019-07-25 11:12:10	63	60.00	84.00	24	0:02:40	40
56	2019-07-25 13:25:15	61	220.00	217.00	3	0:06:50	1.36	2019-07-25 11:17:15	64	60.00	90.00	30	0:05:00	50
57	2019-07-25 13:32:30	62	220.00	216.00	4	0:07:10	1.82	2019-07-25 11:19:05	65	60.00	90.00	30	0:01:45	50
58	2019-07-25 13:39:45	63	220.00	216.00	4	0:07:10	1.82	2019-07-25 11:24:05	66	60.00	68.00	8	0:04:55	13.33
59	2019-07-25 13:46:35	64	220.00	217.00	3	0:06:45	1.36	2019-07-25 11:34:00	67	60.00	84.00	24	0:09:50	40
60	2019-07-25 13:54:00	65	220.00	217.00	3	0:07:20	1.36	2019-07-25 11:38:10	68	60.00	84.00	24	0:04:05	40
61	2019-07-25 14:01:35	66	220.00	216.00	4	0:07:30	1.82	2019-07-25 11:44:55	69	60.00	91.00	31	0:06:40	51.67
62	2019-07-25 14:09:00	67	220.00	217.00	3	0:07:20	1.36	2019-07-25 11:53:20	70	60.00	91.00	31	0:08:20	51.67
63	2019-07-25 14:16:20	68	220.00	217.00	3	0:07:15	1.36	2019-07-25 11:57:40	71	60.00	98.00	38	0:04:15	63.33
64	2019-07-25 14:23:55	69	220.00	216.00	4	0:07:30	1.82	2019-07-25 11:59:35	72	60.00	98.00	38	0:01:50	63.33
65	2019-07-25 14:31:25	70	220.00	217.00	3	0:07:25	1.36	2019-07-25 12:01:30	73	60.00	76.00	16	0:01:50	26.67
66	2019-07-25 14:39:10	71	220.00	217.00	3	0:07:40	1.36	2019-07-25 12:07:40	74	60.00	76.00	16	0:06:05	26.67
67	2019-07-25 14:46:35	72	220.00	217.00	3	0:07:20	1.36	2019-07-25 12:10:15	75	60.00	95.00	35	0:02:30	58.33
68	2019-07-25 14:56:00	73	220.00	217.00	3	0:09:20	1.36	2019-07-25 12:15:50	76	60.00	95.00	35	0:05:30	58.33
69	2019-07-25 15:02:45	74	220.00	216.00	4	0:06:40	1.82	2019-07-25 12:23:55	77	60.00	91.00	31	0:08:00	51.67
70	2019-07-25 15:10:45	75	220.00	216.00	4	0:07:55	1.82	2019-07-25 12:31:15	78	60.00	89.00	29	0:07:15	48.33
71	2019-07-25 15:18:30	76	220.00	216.00	4	0:07:40	1.82	2019-07-25 12:33:20	79	60.00	89.00	29	0:02:00	48.33
72	2019-07-25 15:25:45	77	220.00	217.00	3	0:07:10	1.36	2019-07-25 12:35:05	80	60.00	63.00	3	0:01:40	5
73	2019-07-25 15:34:25	78	220.00	217.00	3	0:08:35	1.36	2019-07-25 12:41:40	81	60.00	68.00	8	0:06:30	13.33
74	2019-07-25 15:49:25	79	220.00	217.00	3	0:14:55	1.36	2019-07-25 12:44:20	82	60.00	104.00	44	0:02:35	73.33
75	2019-07-25 15:56:10	80	220.00	217.00	3	0:06:40	1.36	2019-07-25 12:50:50	83	60.00	104.00	44	0:06:25	73.33
76	2019-07-25 16:03:00	81	220.00	217.00	3	0:06:45	1.36	2019-07-25 12:59:05	84	60.00	90.00	30	0:08:10	50
77	2019-07-25 16:09:40	82	220.00	217.00	3	0:06:35	1.36	2019-07-25 13:05:00	85	60.00	94.00	34	0:05:50	56.67

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
78	2019-07-25 16:16:30	83	220.00	217.00	3	0:06:45	1.36	2019-07-25 13:17:35	86	60.00	97.00	37	0:12:30	61.67
79	2019-07-25 16:23:15	84	220.00	217.00	3	0:06:40	1.36	2019-07-25 13:32:40	87	60.00	97.00	37	0:15:00	61.67
80	2019-07-25 16:29:45	85	220.00	217.00	3	0:06:25	1.36	2019-07-25 13:35:40	88	60.00	87.00	27	0:02:55	45
81	2019-07-25 16:36:10	86	220.00	218.00	2	0:06:20	0.91	2019-07-25 13:38:25	89	60.00	70.00	10	0:02:40	16.67
82	2019-07-25 16:42:40	87	220.00	218.00	2	0:06:25	0.91	2019-07-25 13:43:25	90	60.00	65.00	5	0:04:55	8.33
83	2019-07-25 16:49:25	88	220.00	217.00	3	0:06:40	1.36	2019-07-25 13:49:50	91	60.00	87.00	27	0:06:20	45
84	2019-07-25 16:57:50	89	220.00	217.00	3	0:08:20	1.36	2019-07-25 13:52:45	92	60.00	87.00	27	0:02:50	45
85	2019-07-25 17:05:30	90	220.00	217.00	3	0:07:35	1.36	2019-07-25 14:02:15	93	60.00	90.00	30	0:09:25	50
86	2019-07-25 17:12:25	91	220.00	217.00	3	0:06:50	1.36	2019-07-25 14:09:35	94	60.00	90.00	30	0:07:15	50
87	2019-07-25 17:18:45	92	220.00	217.00	3	0:06:15	1.36	2019-07-25 14:13:50	95	60.00	91.00	31	0:04:10	51.67
88	2019-07-25 17:25:10	93	220.00	217.00	3	0:06:20	1.36	2019-07-25 14:16:55	96	60.00	91.00	31	0:03:00	51.67
89	2019-07-25 17:31:40	94	220.00	217.00	3	0:06:25	1.36	2019-07-25 14:21:00	97	60.00	88.00	28	0:04:00	46.67
90	2019-07-25 17:38:10	95	220.00	217.00	3	0:06:25	1.36	2019-07-25 14:23:55	98	60.00	82.00	22	0:02:50	36.67
91	2019-07-25 17:44:45	96	220.00	217.00	3	0:06:30	1.36	2019-07-25 14:27:05	99	60.00	82.00	22	0:03:05	36.67
92	2019-07-25 17:51:15	97	220.00	217.00	3	0:06:25	1.36	2019-07-25 15:01:00	100	60.00	74.00	14	0:33:50	23.33
93	2019-07-25 17:57:55	98	220.00	217.00	3	0:06:35	1.36	2019-07-25 15:07:15	101	60.00	89.00	29	0:06:10	48.33
94	2019-07-25 18:04:40	99	220.00	217.00	3	0:06:40	1.36	2019-07-25 15:10:25	102	60.00	89.00	29	0:03:05	48.33
95	2019-07-25 18:11:20	100	220.00	217.00	3	0:06:35	1.36	2019-07-25 15:12:15	103	60.00	75.00	15	0:01:45	25
96	2019-07-25 18:17:55	101	220.00	217.00	3	0:06:30	1.36	2019-07-25 15:19:20	104	60.00	64.00	4	0:07:00	6.67
97	2019-07-25 18:25:55	102	220.00	217.00	3	0:07:55	1.36	2019-07-25 15:21:10	105	60.00	65.00	5	0:01:45	8.33
98	2019-07-25 18:32:50	103	220.00	217.00	3	0:06:50	1.36	2019-07-25 15:24:10	106	60.00	56.00	4	0:02:55	6.67
99	2019-07-25 18:39:20	104	220.00	217.00	3	0:06:25	1.36	2019-07-25 15:26:30	107	60.00	90.00	30	0:02:15	50
100	2019-07-25 18:46:10	105	220.00	217.00	3	0:06:45	1.36	2019-07-25 15:31:25	108	60.00	90.00	30	0:04:50	50
101	2019-07-25 18:54:30	106	220.00	216.00	4	0:08:15	1.82	2019-07-25 15:33:50	109	60.00	87.00	27	0:02:20	45
102	2019-07-25 19:01:20	107	220.00	217.00	3	0:06:45	1.36	2019-07-25 15:41:50	110	60.00	87.00	27	0:07:55	45
103	2019-07-25 19:08:25	108	220.00	217.00	3	0:07:00	1.36	2019-07-25 15:50:00	111	60.00	74.00	14	0:08:05	23.33
104	2019-07-25 19:14:50	109	220.00	217.00	3	0:06:20	1.36	2019-07-25 15:54:00	112	60.00	69.00	9	0:03:55	15
105	2019-07-25 19:21:25	110	220.00	217.00	3	0:06:30	1.36	2019-07-25 15:55:50	113	60.00	69.00	9	0:01:45	15
106	2019-07-25 19:30:00	111	220.00	217.00	3	0:08:30	1.36	2019-07-25 15:59:40	114	60.00	64.00	4	0:03:45	6.67
107	2019-07-25 19:36:50	112	220.00	217.00	3	0:06:45	1.36	2019-07-25 16:08:25	115	60.00	52.00	8	0:08:40	13.33
108	2019-07-25 19:43:25	113	220.00	217.00	3	0:06:30	1.36	2019-07-25 16:11:25	116	60.00	83.00	23	0:02:55	38.33
109	2019-07-25 19:50:05	114	220.00	217.00	3	0:06:35	1.36	2019-07-25 16:14:30	117	60.00	83.00	23	0:03:00	38.33
110	2019-07-25 19:57:05	115	220.00	217.00	3	0:06:55	1.36	2019-07-25 16:16:20	118	60.00	81.00	21	0:01:45	35
111	2019-07-25 20:04:35	116	220.00	216.00	4	0:07:25	1.82	2019-07-25 16:21:55	119	60.00	66.00	6	0:05:30	10
112	2019-07-25 20:12:35	117	220.00	216.00	4	0:07:55	1.82	2019-07-25 16:24:45	120	60.00	59.00	1	0:02:45	1.67
113	2019-07-25 20:18:35	118	220.00	220.00	0	0:05:55	0	2019-07-25 16:26:30	121	60.00	59.00	1	0:01:40	1.67
114	2019-07-25 20:26:25	119	220.00	216.00	4	0:07:45	1.82	2019-07-25 16:30:55	122	60.00	57.00	3	0:04:20	5
115	2019-07-25 20:33:15	120	220.00	217.00	3	0:06:45	1.36	2019-07-25 16:36:50	123	60.00	82.00	22	0:05:50	36.67
116	2019-07-25 20:39:30	121	220.00	217.00	3	0:06:10	1.36	2019-07-25 16:39:05	124	60.00	82.00	22	0:02:10	36.67
117	2019-07-25 20:46:40	122	220.00	217.00	3	0:07:05	1.36	2019-07-25 16:46:00	125	60.00	78.00	18	0:06:50	30
118	2019-07-25 20:53:40	123	220.00	217.00	3	0:06:55	1.36	2019-07-25 16:48:25	126	60.00	79.00	19	0:02:20	31.67
119	2019-07-25 21:00:35	124	220.00	217.00	3	0:06:50	1.36	2019-07-25 16:57:55	127	60.00	79.00	19	0:09:25	31.67
120	2019-07-25 21:07:05	125	220.00	217.00	3	0:06:25	1.36	2019-07-25 17:00:20	128	60.00	80.00	20	0:02:20	33.33

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
121	2019-07-25 21:14:35	126	220.00	217.00	3	0:07:25	1.36	2019-07-25 17:06:30	129	60.00	80.00	20	0:06:05	33.33
122	2019-07-25 21:24:30	127	220.00	216.00	4	0:09:50	1.82	2019-07-25 17:09:40	130	60.00	80.00	20	0:03:05	33.33
123	2019-07-25 21:31:05	128	220.00	217.00	3	0:06:30	1.36	2019-07-25 17:14:55	131	60.00	80.00	20	0:05:10	33.33
124	2019-07-25 21:39:20	129	220.00	216.00	4	0:08:10	1.82	2019-07-25 17:17:00	132	60.00	54.00	6	0:02:00	10
125	2019-07-25 21:46:40	130	220.00	217.00	3	0:07:15	1.36	2019-07-25 17:20:30	133	60.00	80.00	20	0:03:25	33.33
126	2019-07-25 21:53:45	131	220.00	217.00	3	0:07:00	1.36	2019-07-25 17:25:15	134	60.00	80.00	20	0:04:40	33.33
127	2019-07-25 22:05:55	132	220.00	217.00	3	0:12:05	1.36	2019-07-25 17:27:25	135	60.00	80.00	20	0:02:05	33.33
128	2019-07-25 22:12:20	133	220.00	217.00	3	0:06:20	1.36	2019-07-25 17:34:55	136	60.00	80.00	20	0:07:25	33.33
129	2019-07-25 22:19:30	134	220.00	217.00	3	0:07:05	1.36	2019-07-25 17:38:50	137	60.00	74.00	14	0:03:50	23.33
130	2019-07-25 22:28:45	135	220.00	217.00	3	0:09:10	1.36	2019-07-25 17:45:30	138	60.00	74.00	14	0:06:35	23.33
131	2019-07-25 22:56:55	136	220.00	216.00	4	0:28:05	1.82	2019-07-25 17:48:20	139	60.00	57.00	3	0:02:45	5
132	2019-07-25 23:03:20	137	220.00	217.00	3	0:06:20	1.36	2019-07-25 17:50:10	140	60.00	63.00	3	0:01:45	5
133	2019-07-25 23:12:00	138	220.00	217.00	3	0:08:35	1.36	2019-07-25 17:53:35	141	60.00	63.00	3	0:03:20	5
134	2019-07-25 23:18:30	139	220.00	217.00	3	0:06:25	1.36	2019-07-25 17:55:20	142	60.00	54.00	6	0:01:40	10
135	2019-07-25 23:26:00	140	220.00	217.00	3	0:07:25	1.36	2019-07-25 17:59:25	143	60.00	58.00	2	0:04:00	3.33
136	2019-07-25 23:32:25	141	220.00	217.00	3	0:06:20	1.36	2019-07-25 18:01:40	144	60.00	79.00	19	0:02:10	31.67
137	2019-07-25 23:40:35	142	220.00	217.00	3	0:08:05	1.36	2019-07-25 18:04:55	145	60.00	79.00	19	0:03:10	31.67
138	2019-07-25 23:46:55	143	220.00	217.00	3	0:06:15	1.36	2019-07-25 18:08:55	146	60.00	82.00	22	0:03:55	36.67
139	2019-07-25 23:53:20	144	220.00	217.00	3	0:06:20	1.36	2019-07-25 18:13:35	147	60.00	82.00	22	0:04:35	36.67
140	2019-07-25 23:59:50	145	220.00	217.00	3	0:06:25	1.36	2019-07-25 18:20:15	148	60.00	76.00	16	0:06:35	26.67
141	2019-07-26 00:07:00	146	220.00	217.00	3	0:07:05	1.36	2019-07-25 18:22:00	149	60.00	70.00	10	0:01:40	16.67
142	2019-07-26 00:13:25	147	220.00	217.00	3	0:06:20	1.36	2019-07-25 18:23:55	150	60.00	66.00	6	0:01:50	10
143	2019-07-26 00:20:30	148	220.00	217.00	3	0:07:00	1.36	2019-07-25 18:27:00	151	60.00	66.00	6	0:03:00	10
144	2019-07-26 00:27:40	149	220.00	216.00	4	0:07:05	1.82	2019-07-25 18:28:55	152	60.00	73.00	13	0:01:50	21.67
145	2019-07-26 00:35:55	150	220.00	216.00	4	0:08:10	1.82	2019-07-25 18:31:10	153	60.00	73.00	13	0:02:10	21.67
146	2019-07-26 00:43:05	151	220.00	216.00	4	0:07:05	1.82	2019-07-25 18:36:35	154	60.00	80.00	20	0:05:20	33.33
147	2019-07-26 00:49:55	152	220.00	217.00	3	0:06:45	1.36	2019-07-25 18:38:45	155	60.00	67.00	7	0:02:05	11.67
148	2019-07-26 00:56:50	153	220.00	217.00	3	0:06:50	1.36	2019-07-25 18:45:15	156	60.00	79.00	19	0:06:25	31.67
149	2019-07-26 01:03:40	154	220.00	216.00	4	0:06:45	1.82	2019-07-25 18:47:30	157	60.00	79.00	19	0:02:10	31.67
150	2019-07-26 01:10:10	155	220.00	217.00	3	0:06:25	1.36	2019-07-25 18:54:25	158	60.00	70.00	10	0:06:50	16.67
151	2019-07-26 01:16:20	156	220.00	217.00	3	0:06:05	1.36	2019-07-25 18:56:35	159	60.00	68.00	8	0:02:05	13.33
152	2019-07-26 01:22:25	157	220.00	216.00	4	0:06:00	1.82	2019-07-25 18:59:55	160	60.00	78.00	18	0:03:15	30
153	2019-07-26 01:28:20	158	220.00	217.00	3	0:05:50	1.36	2019-07-25 19:05:35	161	60.00	78.00	18	0:05:35	30
154	2019-07-26 01:34:20	159	220.00	217.00	3	0:05:55	1.36	2019-07-25 19:13:00	162	60.00	74.00	14	0:07:20	23.33
155	2019-07-26 01:41:45	160	220.00	217.00	3	0:07:20	1.36	2019-07-25 19:18:05	163	60.00	88.00	28	0:05:00	46.67
156	2019-07-26 01:47:55	161	220.00	217.00	3	0:06:05	1.36	2019-07-25 19:25:20	164	60.00	88.00	28	0:07:10	46.67
157	2019-07-26 01:54:35	162	220.00	217.00	3	0:06:35	1.36	2019-07-25 19:28:10	165	60.00	64.00	4	0:02:45	6.67
158	2019-07-26 02:01:45	163	220.00	217.00	3	0:07:05	1.36	2019-07-25 19:33:40	166	60.00	65.00	5	0:05:25	8.33
159	2019-07-26 02:08:30	164	220.00	217.00	3	0:06:40	1.36	2019-07-25 19:38:40	167	60.00	65.00	5	0:04:55	8.33
160	2019-07-26 02:15:55	165	220.00	217.00	3	0:07:20	1.36	2019-07-25 19:40:25	168	60.00	63.00	3	0:01:40	5
161	2019-07-26 02:22:50	166	220.00	217.00	3	0:06:50	1.36	2019-07-25 19:44:25	169	60.00	57.00	3	0:03:55	5
162	2019-07-26 02:29:45	167	220.00	217.00	3	0:06:50	1.36	2019-07-25 19:46:40	170	60.00	66.00	6	0:02:10	10
163	2019-07-26 02:37:00	168	220.00	216.00	4	0:07:10	1.82	2019-07-25 19:48:55	171	60.00	69.00	9	0:02:10	15

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
164	2019-07-26 02:44:20	169	220.00	216.00	4	0:07:15	1.82	2019-07-25 20:06:00	172	60.00	76.00	16	0:17:00	26.67
165	2019-07-26 02:51:45	170	220.00	216.00	4	0:07:20	1.82	2019-07-25 20:08:15	173	60.00	76.00	16	0:02:10	26.67
166	2019-07-26 02:59:00	171	220.00	216.00	4	0:07:10	1.82	2019-07-25 20:13:20	174	60.00	73.00	13	0:05:00	21.67
167	2019-07-26 03:05:45	172	220.00	217.00	3	0:06:40	1.36	2019-07-25 20:15:35	175	60.00	73.00	13	0:02:10	21.67
168	2019-07-26 03:12:20	173	220.00	217.00	3	0:06:30	1.36	2019-07-25 20:24:05	176	60.00	72.00	12	0:08:25	20
169	2019-07-26 03:19:00	174	220.00	217.00	3	0:06:35	1.36	2019-07-25 20:33:40	177	60.00	92.00	32	0:09:30	53.33
170	2019-07-26 03:25:35	175	220.00	217.00	3	0:06:30	1.36	2019-07-25 20:35:20	178	60.00	92.00	32	0:01:35	53.33
171	2019-07-26 03:32:20	176	220.00	217.00	3	0:06:40	1.36	2019-07-25 21:07:00	179	60.00	57.00	3	0:31:35	5
172	2019-07-26 03:39:20	177	220.00	217.00	3	0:06:55	1.36	2019-07-25 21:10:25	180	60.00	73.00	13	0:03:20	21.67
173	2019-07-26 03:46:35	178	220.00	217.00	3	0:07:10	1.36	2019-07-25 21:16:15	181	60.00	69.00	9	0:05:45	15
174	2019-07-26 03:54:00	179	220.00	216.00	4	0:07:20	1.82	2019-07-25 21:18:30	182	60.00	88.00	28	0:02:10	46.67
175	2019-07-26 04:01:35	180	220.00	216.00	4	0:07:30	1.82	2019-07-25 21:23:05	183	60.00	88.00	28	0:04:30	46.67
176	2019-07-26 04:09:20	181	220.00	216.00	4	0:07:40	1.82	2019-07-25 21:25:00	184	60.00	63.00	3	0:01:50	5
177	2019-07-26 04:16:45	182	220.00	216.00	4	0:07:20	1.82	2019-07-25 21:26:55	185	60.00	66.00	6	0:01:50	10
178	2019-07-26 04:24:35	183	220.00	216.00	4	0:07:45	1.82	2019-07-25 21:28:50	186	60.00	66.00	6	0:01:50	10
179	2019-07-26 04:32:55	184	220.00	216.00	4	0:08:15	1.82	2019-07-25 21:31:05	187	60.00	65.00	5	0:02:10	8.33
180	2019-07-26 04:41:15	185	220.00	216.00	4	0:08:15	1.82	2019-07-25 21:32:55	188	60.00	64.00	4	0:01:45	6.67
181	2019-07-26 04:49:30	186	220.00	216.00	4	0:08:10	1.82	2019-07-25 21:34:55	189	60.00	69.00	9	0:01:55	15
182	2019-07-26 04:58:05	187	220.00	216.00	4	0:08:30	1.82	2019-07-25 21:37:35	190	60.00	69.00	9	0:02:35	15
183	2019-07-26 05:06:45	188	220.00	216.00	4	0:08:35	1.82	2019-07-25 21:54:30	191	60.00	70.00	10	0:16:50	16.67
184	2019-07-26 05:19:05	189	220.00	216.00	4	0:12:15	1.82	2019-07-25 21:57:05	192	60.00	70.00	10	0:02:30	16.67
185	2019-07-26 05:29:45	190	220.00	216.00	4	0:10:35	1.82	2019-07-25 22:27:55	193	60.00	66.00	6	0:30:45	10
186	2019-07-26 05:37:05	191	220.00	216.00	4	0:07:15	1.82	2019-07-25 22:30:50	194	60.00	78.00	18	0:02:50	30
187	2019-07-26 05:38:40	0	220.00	215.00	5	0:01:30	2.27	2019-07-25 22:33:45	195	60.00	78.00	18	0:02:50	30
188	2019-07-26 05:46:45	1	220.00	216.00	4	0:08:00	1.82	2019-07-25 22:36:45	196	60.00	71.00	11	0:02:55	18.33
189	2019-07-26 05:56:10	2	220.00	255.00	35	0:09:20	15.91	2019-07-25 22:40:10	197	60.00	74.00	14	0:03:20	23.33
190	2019-07-26 06:22:25	3	220.00	217.00	3	0:26:10	1.36	2019-07-25 22:44:00	198	60.00	74.00	14	0:03:45	23.33
191	2019-07-26 06:29:00	4	220.00	218.00	2	0:06:30	0.91	2019-07-25 22:51:00	199	60.00	80.00	20	0:06:55	33.33
192	-	-	-	-	-	-	-	2019-07-25 22:55:35	200	60.00	80.00	20	0:04:30	33.33
193	-	-	-	-	-	-	-	2019-07-25 23:02:20	201	60.00	77.00	17	0:06:40	28.33
194	-	-	-	-	-	-	-	2019-07-25 23:09:20	202	60.00	77.00	17	0:06:55	28.33
195	-	-	-	-	-	-	-	2019-07-25 23:12:00	203	60.00	74.00	14	0:02:35	23.33
196	-	-	-	-	-	-	-	2019-07-25 23:14:25	204	60.00	72.00	12	0:02:20	20
197	-	-	-	-	-	-	-	2019-07-25 23:16:05	205	60.00	72.00	12	0:01:35	20
198	-	-	-	-	-	-	-	2019-07-25 23:18:00	206	60.00	61.00	1	0:01:50	1.67
199	-	-	-	-	-	-	-	2019-07-25 23:19:50	207	60.00	62.00	2	0:01:45	3.33
200	-	-	-	-	-	-	-	2019-07-25 23:21:45	208	60.00	69.00	9	0:01:50	15
201	-	-	-	-	-	-	-	2019-07-25 23:24:25	209	60.00	69.00	9	0:02:35	15
202	-	-	-	-	-	-	-	2019-07-25 23:26:25	210	60.00	71.00	11	0:01:55	18.33
203	-	-	-	-	-	-	-	2019-07-25 23:28:25	211	60.00	72.00	12	0:01:55	20
204	-	-	-	-	-	-	-	2019-07-25 23:30:25	212	60.00	72.00	12	0:01:55	20
205	-	-	-	-	-	-	-	2019-07-25 23:32:30	213	60.00	72.00	12	0:02:00	20
206	-	-	-	-	-	-	-	2019-07-25 23:34:45	214	60.00	66.00	6	0:02:10	10

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
207	-	-	-	-	-	-	-	2019-07-25 23:38:15	215	60.00	76.00	16	0:03:25	26.67
208	-	-	-	-	-	-	-	2019-07-25 23:45:35	216	60.00	76.00	16	0:07:15	26.67
209	-	-	-	-	-	-	-	2019-07-25 23:47:55	217	60.00	80.00	20	0:02:15	33.33
210	-	-	-	-	-	-	-	2019-07-25 23:50:15	218	60.00	80.00	20	0:02:15	33.33
211	-	-	-	-	-	-	-	2019-07-25 23:55:45	219	60.00	86.00	26	0:05:25	43.33
212	-	-	-	-	-	-	-	2019-07-25 23:58:55	220	60.00	87.00	27	0:03:05	45
213	-	-	-	-	-	-	-	2019-07-26 00:01:30	221	60.00	87.00	27	0:02:30	45
214	-	-	-	-	-	-	-	2019-07-26 00:03:50	222	60.00	73.00	13	0:02:15	21.67
215	-	-	-	-	-	-	-	2019-07-26 00:06:00	223	60.00	73.00	13	0:02:05	21.67
216	-	-	-	-	-	-	-	2019-07-26 00:08:20	224	60.00	73.00	13	0:02:15	21.67
217	-	-	-	-	-	-	-	2019-07-26 00:11:15	225	60.00	56.00	4	0:02:50	6.67
218	-	-	-	-	-	-	-	2019-07-26 00:18:55	226	60.00	71.00	11	0:07:35	18.33
219	-	-	-	-	-	-	-	2019-07-26 00:22:30	227	60.00	81.00	21	0:03:30	35
220	-	-	-	-	-	-	-	2019-07-26 00:29:45	228	60.00	81.00	21	0:07:10	35
221	-	-	-	-	-	-	-	2019-07-26 00:34:35	229	60.00	61.00	1	0:04:45	1.67
222	-	-	-	-	-	-	-	2019-07-26 00:41:30	230	60.00	82.00	22	0:06:50	36.67
223	-	-	-	-	-	-	-	2019-07-26 00:46:00	231	60.00	82.00	22	0:04:25	36.67
224	-	-	-	-	-	-	-	2019-07-26 00:47:50	232	60.00	69.00	9	0:01:45	15
225	-	-	-	-	-	-	-	2019-07-26 00:49:40	233	60.00	51.00	9	0:01:45	15
226	-	-	-	-	-	-	-	2019-07-26 00:52:00	234	60.00	57.00	3	0:02:15	5
227	-	-	-	-	-	-	-	2019-07-26 00:57:35	235	60.00	71.00	11	0:05:30	18.33
228	-	-	-	-	-	-	-	2019-07-26 01:01:45	236	60.00	71.00	11	0:04:05	18.33
229	-	-	-	-	-	-	-	2019-07-26 01:08:25	237	60.00	71.00	11	0:06:35	18.33
230	-	-	-	-	-	-	-	2019-07-26 01:10:15	238	60.00	71.00	11	0:01:45	18.33
231	-	-	-	-	-	-	-	2019-07-26 01:14:50	239	60.00	71.00	11	0:04:30	18.33
232	-	-	-	-	-	-	-	2019-07-26 01:17:15	240	60.00	71.00	11	0:02:20	18.33
233	-	-	-	-	-	-	-	2019-07-26 01:19:05	241	60.00	55.00	5	0:01:45	8.33
234	-	-	-	-	-	-	-	2019-07-26 01:24:20	242	60.00	72.00	12	0:05:10	20
235	-	-	-	-	-	-	-	2019-07-26 01:28:00	243	60.00	72.00	12	0:03:35	20
236	-	-	-	-	-	-	-	2019-07-26 01:29:45	244	60.00	67.00	7	0:01:40	11.67
237	-	-	-	-	-	-	-	2019-07-26 01:32:05	245	60.00	72.00	12	0:02:15	20
238	-	-	-	-	-	-	-	2019-07-26 01:34:25	246	60.00	83.00	23	0:02:15	38.33
239	-	-	-	-	-	-	-	2019-07-26 01:36:30	247	60.00	68.00	8	0:02:00	13.33
240	-	-	-	-	-	-	-	2019-07-26 01:38:55	248	60.00	68.00	8	0:02:20	13.33
241	-	-	-	-	-	-	-	2019-07-26 01:42:55	249	60.00	75.00	15	0:03:55	25
242	-	-	-	-	-	-	-	2019-07-26 01:48:45	250	60.00	84.00	24	0:05:45	40
243	-	-	-	-	-	-	-	2019-07-26 01:55:50	251	60.00	84.00	24	0:07:00	40
244	-	-	-	-	-	-	-	2019-07-26 02:00:15	252	60.00	71.00	11	0:04:20	18.33
245	-	-	-	-	-	-	-	2019-07-26 02:06:50	253	60.00	71.00	11	0:06:30	18.33
246	-	-	-	-	-	-	-	2019-07-26 02:11:25	254	60.00	69.00	9	0:04:30	15
247	-	-	-	-	-	-	-	2019-07-26 02:17:55	255	60.00	65.00	5	0:06:25	8.33
248	-	-	-	-	-	-	-	2019-07-26 02:24:35	256	60.00	76.00	16	0:06:35	26.67



	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
249	-	-	-	-	-	-	-	2019-07-26 02:31:20	257	60.00	76.00	16	0:06:40	26.67
250	-	-	-	-	-	-	-	2019-07-26 02:36:10	258	60.00	73.00	13	0:04:45	21.67
251	-	-	-	-	-	-	-	2019-07-26 02:43:10	259	60.00	70.00	10	0:06:55	16.67
252	-	-	-	-	-	-	-	2019-07-26 02:50:00	260	60.00	71.00	11	0:06:45	18.33
253	-	-	-	-	-	-	-	2019-07-26 02:54:45	261	60.00	71.00	11	0:04:40	18.33
254	-	-	-	-	-	-	-	2019-07-26 03:01:40	262	60.00	63.00	3	0:06:50	5
255	-	-	-	-	-	-	-	2019-07-26 03:23:50	263	60.00	79.00	19	0:22:05	31.67
256	-	-	-	-	-	-	-	2019-07-26 03:26:05	264	60.00	79.00	19	0:02:10	31.67
257	-	-	-	-	-	-	-	2019-07-26 03:29:00	265	60.00	79.00	19	0:02:50	31.67
258	-	-	-	-	-	-	-	2019-07-26 03:32:20	266	60.00	79.00	19	0:03:15	31.67
259	-	-	-	-	-	-	-	2019-07-26 03:35:30	267	60.00	78.00	18	0:03:05	30
260	-	-	-	-	-	-	-	2019-07-26 03:41:45	268	60.00	72.00	12	0:06:10	20
261	-	-	-	-	-	-	-	2019-07-26 03:46:00	269	60.00	82.00	22	0:04:10	36.67
262	-	-	-	-	-	-	-	2019-07-26 03:47:50	270	60.00	82.00	22	0:01:45	36.67
263	-	-	-	-	-	-	-	2019-07-26 03:50:20	271	60.00	59.00	1	0:02:25	1.67
264	-	-	-	-	-	-	-	2019-07-26 03:52:25	272	60.00	65.00	5	0:02:00	8.33
265	-	-	-	-	-	-	-	2019-07-26 03:54:15	273	60.00	65.00	5	0:01:45	8.33
266	-	-	-	-	-	-	-	2019-07-26 03:56:40	274	60.00	69.00	9	0:02:20	15
267	-	-	-	-	-	-	-	2019-07-26 03:59:05	275	60.00	85.00	25	0:02:20	41.67
268	-	-	-	-	-	-	-	2019-07-26 04:02:10	276	60.00	85.00	25	0:03:00	41.67
269	-	-	-	-	-	-	-	2019-07-26 04:06:20	277	60.00	78.00	18	0:04:05	30
270	-	-	-	-	-	-	-	2019-07-26 04:12:50	278	60.00	78.00	18	0:06:25	30
271	-	-	-	-	-	-	-	2019-07-26 04:19:55	279	60.00	77.00	17	0:07:00	28.33
272	-	-	-	-	-	-	-	2019-07-26 04:26:45	280	60.00	89.00	29	0:06:45	48.33
273	-	-	-	-	-	-	-	2019-07-26 04:32:20	281	60.00	89.00	29	0:05:30	48.33
274	-	-	-	-	-	-	-	2019-07-26 04:44:20	282	60.00	76.00	16	0:11:55	26.67
275	-	-	-	-	-	-	-	2019-07-26 04:51:30	283	60.00	76.00	16	0:07:05	26.67
276	-	-	-	-	-	-	-	2019-07-26 04:58:50	284	60.00	79.00	19	0:07:15	31.67
277	-	-	-	-	-	-	-	2019-07-26 05:03:20	285	60.00	79.00	19	0:04:25	31.67
278	-	-	-	-	-	-	-	2019-07-26 05:05:05	286	60.00	69.00	9	0:01:40	15
279	-	-	-	-	-	-	-	2019-07-26 05:09:45	287	60.00	65.00	5	0:04:35	8.33
280	-	-	-	-	-	-	-	2019-07-26 05:11:30	288	60.00	65.00	5	0:01:40	8.33
281	-	-	-	-	-	-	-	2019-07-26 05:15:00	289	60.00	63.00	3	0:03:25	5
282	-	-	-	-	-	-	-	2019-07-26 05:25:25	290	60.00	73.00	13	0:10:20	21.67
283	-	-	-	-	-	-	-	2019-07-26 05:27:15	291	60.00	73.00	13	0:01:45	21.67
284	-	-	-	-	-	-	-	2019-07-26 05:29:35	292	60.00	54.00	6	0:02:15	10
285	-	-	-	-	-	-	-	2019-07-26 05:32:45	293	60.00	58.00	2	0:03:05	3.33
286	-	-	-	-	-	-	-	2019-07-26 05:35:00	294	60.00	58.00	2	0:02:10	3.33
287	-	-	-	-	-	-	-	2019-07-26 05:37:05	295	60.00	57.00	3	0:02:00	5
288	-	-	-	-	-	-	-	2019-07-26 05:40:35	0	60.00	57.00	3	0:03:25	5
289	-	-	-	-	-	-	-	2019-07-26 05:50:25	1	60.00	77.00	17	0:09:45	28.33
290	-	-	-	-	-	-	-	2019-07-26 05:53:20	2	60.00	77.00	17	0:02:50	28.33
291	-	-	-	-	-	-	-	2019-07-26 05:55:40	3	60.00	65.00	5	0:02:15	8.33



	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation		Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
292	-	-	-	-	-	-	-		2019-07-26 06:00:05	4	60.00	51.00	9	0:04:20	15
293	-	-	-	-	-	-	-		2019-07-26 06:17:15	5	60.00	51.00	9	0:17:05	15
294	-	-	-	-	-	-	-		2019-07-26 06:22:45	6	60.00	82.00	22	0:05:25	36.67
295	-	-	-	-	-	-	-		2019-07-26 06:28:55	7	60.00	82.00	22	0:06:05	36.67
296	-	-	-	-	-	-	-		2019-07-26 06:29:00	8	60.00	66.00	6	23:57:00	10



## Mixing - Report

Generation Date (2019-07-25)

### Area- Powder-1

Salt

SBC

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
1	2019-07-25 06:39:40	5	2.30	2.28	0.02	0:07:40	0.91	2019-07-25 06:39:40	5	1.61	1.63	0.02	0:07:40	1.55
2	2019-07-25 06:57:50	6	2.30	2.29	0.01	0:18:05	0.3	2019-07-25 06:57:50	6	1.61	1.63	0.02	0:18:05	1.55
3	2019-07-25 07:06:55	7	2.30	2.29	0.01	0:09:00	0.3	2019-07-25 07:06:55	7	1.61	1.63	0.02	0:09:00	1.55
4	2019-07-25 07:15:50	8	2.30	2.27	0.03	0:08:50	1.48	2019-07-25 07:15:50	8	1.61	1.64	0.03	0:08:50	1.86
5	2019-07-25 07:25:10	9	2.30	2.29	0.01	0:09:15	0.57	2019-07-25 07:25:10	9	1.61	1.64	0.03	0:09:15	1.86
6	2019-07-25 07:34:20	10	2.30	2.29	0.01	0:09:05	0.57	2019-07-25 07:34:20	10	1.61	1.64	0.03	0:09:05	1.68
7	2019-07-25 07:43:50	11	2.30	2.30	0.0	0:09:25	0.22	2019-07-25 07:43:50	11	1.61	1.64	0.03	0:09:25	1.68
8	2019-07-25 07:53:30	12	2.30	2.30	0.0	0:09:35	0.04	2019-07-25 07:53:30	12	1.61	1.64	0.03	0:09:35	1.86
9	2019-07-25 08:03:00	13	2.30	2.30	0.0	0:09:25	0.04	2019-07-25 08:03:00	13	1.61	1.64	0.03	0:09:25	1.86
10	2019-07-25 08:12:05	14	2.30	2.30	0.0	0:09:00	0.04	2019-07-25 08:12:05	14	1.61	1.63	0.02	0:09:00	1.37
11	2019-07-25 08:23:30	15	2.30	2.30	0	0:11:20	0	2019-07-25 08:23:30	15	1.61	1.63	0.02	0:11:20	1.43
12	2019-07-25 08:32:10	16	2.30	2.30	0	0:08:35	0	2019-07-25 08:32:10	16	1.61	1.63	0.02	0:08:35	1.43
13	2019-07-25 08:41:45	17	2.30	2.28	0.02	0:09:30	0.78	2019-07-25 08:41:45	17	1.61	1.64	0.03	0:09:30	2.05
14	2019-07-25 08:50:40	18	2.30	2.28	0.02	0:08:50	0.83	2019-07-25 08:50:40	18	1.61	1.65	0.04	0:08:50	2.3
15	2019-07-25 09:00:05	19	2.30	2.27	0.03	0:09:20	1.3	2019-07-25 09:00:05	19	1.61	1.65	0.04	0:09:20	2.3
16	2019-07-25 09:09:15	20	2.30	2.28	0.02	0:09:05	0.7	2019-07-25 09:09:15	20	1.61	1.62	0.01	0:09:05	0.68
17	2019-07-25 09:18:20	21	2.30	2.31	0.01	0:09:00	0.22	2019-07-25 09:18:20	21	1.61	1.63	0.02	0:09:00	1.06
18	2019-07-25 09:28:45	22	2.30	2.30	0.0	0:10:20	0.17	2019-07-25 09:28:45	22	1.61	1.63	0.02	0:10:20	0.99
19	2019-07-25 09:36:55	23	2.30	2.29	0.01	0:08:05	0.3	2019-07-25 09:36:55	23	1.61	1.62	0.01	0:08:05	0.93
20	2019-07-25 09:46:10	24	2.30	2.29	0.01	0:09:10	0.3	2019-07-25 09:46:10	24	1.61	1.63	0.02	0:09:10	1.55
21	2019-07-25 09:55:30	25	2.30	2.29	0.01	0:09:15	0.3	2019-07-25 09:55:30	25	1.61	1.64	0.03	0:09:15	1.61
22	2019-07-25 10:05:25	26	2.30	2.29	0.01	0:09:50	0.3	2019-07-25 10:05:25	26	1.61	1.64	0.03	0:09:50	1.61
23	2019-07-25 10:14:10	27	2.30	2.30	0	0:08:40	0	2019-07-25 10:14:10	27	1.61	1.63	0.02	0:08:40	1.18
24	2019-07-25 10:26:30	28	2.30	2.30	0	0:12:15	0	2019-07-25 10:26:30	28	1.61	1.64	0.03	0:12:15	1.99
25	2019-07-25 10:35:55	29	2.30	2.29	0.01	0:09:20	0.39	2019-07-25 10:35:55	29	1.61	1.64	0.03	0:09:20	1.99
26	2019-07-25 10:44:55	30	2.30	2.28	0.02	0:08:55	0.7	2019-07-25 10:44:55	30	1.61	1.64	0.03	0:08:55	1.93
27	2019-07-25 10:54:25	31	2.30	2.28	0.02	0:09:25	0.87	2019-07-25 10:54:25	31	1.61	1.64	0.03	0:09:25	1.93
28	2019-07-25 11:04:35	32	2.30	2.28	0.02	0:10:05	0.96	2019-07-25 11:04:35	32	1.61	1.63	0.02	0:10:05	1.49
29	2019-07-25 11:13:05	33	2.30	2.28	0.02	0:08:25	0.7	2019-07-25 11:13:05	33	1.61	1.62	0.01	0:08:25	0.5
30	2019-07-25 11:22:30	34	2.30	2.31	0.01	0:09:20	0.35	2019-07-25 11:22:30	34	1.61	1.62	0.01	0:09:20	0.81
31	2019-07-25 11:34:15	35	2.30	2.31	0.01	0:11:40	0.48	2019-07-25 11:34:15	35	1.61	1.62	0.01	0:11:40	0.81
32	2019-07-25 11:43:35	36	2.30	2.31	0.01	0:09:15	0.48	2019-07-25 11:43:35	36	1.61	1.62	0.01	0:09:15	0.5
33	2019-07-25 11:53:00	37	2.30	2.30	0.0	0:09:20	0.13	2019-07-25 11:53:00	37	1.61	1.63	0.02	0:09:20	1.49
34	2019-07-25 12:03:00	38	2.30	2.29	0.01	0:09:55	0.43	2019-07-25 12:03:00	38	1.61	1.64	0.03	0:09:55	1.61
35	2019-07-25 12:11:35	39	2.30	2.28	0.02	0:08:30	0.74	2019-07-25 12:11:35	39	1.61	1.64	0.03	0:08:30	1.61

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
36	2019-07-25 12:21:15	40	2.30	2.29	0.01	0:09:35	0.48	2019-07-25 12:21:15	40	1.61	1.63	0.02	0:09:35	0.99
37	2019-07-25 12:31:00	41	2.30	2.30	0	0:09:40	0	2019-07-25 12:31:00	41	1.61	1.62	0.01	0:09:40	0.93
38	2019-07-25 12:39:20	42	2.30	2.30	0	0:08:15	0	2019-07-25 12:39:20	42	1.61	1.64	0.03	0:08:15	1.61
39	2019-07-25 12:48:25	43	2.30	2.29	0.01	0:09:00	0.3	2019-07-25 12:48:25	43	1.61	1.64	0.03	0:09:00	2.11
40	2019-07-25 12:58:30	44	2.30	2.29	0.01	0:10:00	0.3	2019-07-25 12:58:30	44	1.61	1.64	0.03	0:10:00	2.11
41	2019-07-25 13:12:10	45	2.30	2.31	0.01	0:13:35	0.22	2019-07-25 13:12:10	45	1.61	1.64	0.03	0:13:35	1.93
42	2019-07-25 13:20:50	46	2.30	2.31	0.01	0:08:35	0.22	2019-07-25 13:20:50	46	1.61	1.64	0.03	0:08:35	1.93
43	2019-07-25 13:29:35	47	2.30	2.30	0.0	0:08:40	0.04	2019-07-25 13:29:35	47	1.61	1.63	0.02	0:08:40	1.3
44	2019-07-25 13:38:30	48	2.30	2.31	0.01	0:08:50	0.48	2019-07-25 13:38:30	48	1.61	1.64	0.03	0:08:50	1.93
45	2019-07-25 13:49:15	49	2.30	2.31	0.01	0:10:40	0.39	2019-07-25 13:49:15	49	1.61	1.64	0.03	0:10:40	1.93
46	2019-07-25 13:58:05	50	2.30	2.29	0.01	0:08:45	0.52	2019-07-25 13:58:05	50	1.61	1.63	0.02	0:08:45	1.12
47	2019-07-25 14:07:10	51	2.30	2.28	0.02	0:09:00	0.78	2019-07-25 14:07:10	51	1.61	1.63	0.02	0:09:00	1.49
48	2019-07-25 14:15:35	52	2.30	2.28	0.02	0:08:20	0.87	2019-07-25 14:15:35	52	1.61	1.65	0.04	0:08:20	2.36
49	2019-07-25 14:27:30	53	2.30	2.28	0.02	0:11:50	0.91	2019-07-25 14:27:30	53	1.61	1.65	0.04	0:11:50	2.36
50	2019-07-25 14:36:25	54	2.30	2.28	0.02	0:08:50	0.96	2019-07-25 14:36:25	54	1.61	1.64	0.03	0:08:50	1.99
51	2019-07-25 14:45:30	55	2.30	2.27	0.03	0:09:00	1.13	2019-07-25 14:45:30	55	1.61	1.64	0.03	0:09:00	1.99
52	2019-07-25 15:07:30	56	2.30	2.28	0.02	0:21:55	1.04	2019-07-25 15:07:30	56	1.61	1.62	0.01	0:21:55	0.56
53	2019-07-25 15:19:20	57	2.30	2.30	0.0	0:11:45	0.04	2019-07-25 15:19:20	57	1.61	1.63	0.02	0:11:45	1.24
54	2019-07-25 15:30:55	58	2.30	2.30	0.0	0:11:30	0.04	2019-07-25 15:30:55	58	1.61	1.63	0.02	0:11:30	1.24
55	2019-07-25 15:43:10	59	2.30	2.27	0.03	0:12:10	1.35	2019-07-25 15:43:10	59	1.61	1.64	0.03	0:12:10	2.17
56	2019-07-25 15:51:15	60	2.30	2.28	0.02	0:08:00	0.96	2019-07-25 15:51:15	60	1.61	1.64	0.03	0:08:00	2.17
57	2019-07-25 16:00:10	61	2.30	2.29	0.01	0:08:50	0.26	2019-07-25 16:00:10	61	1.61	1.62	0.01	0:08:50	0.87
58	2019-07-25 16:16:30	62	2.30	2.29	0.01	0:16:15	0.26	2019-07-25 16:16:30	62	1.61	1.62	0.0	0:16:15	0.31
59	2019-07-25 16:25:15	63	2.30	2.29	0.01	0:08:40	0.57	2019-07-25 16:25:15	63	1.61	1.64	0.03	0:08:40	2.11
60	2019-07-25 16:40:05	64	2.30	2.29	0.01	0:14:45	0.57	2019-07-25 16:40:05	64	1.61	1.65	0.04	0:14:45	2.36
61	2019-07-25 16:49:10	65	2.30	2.30	0.0	0:09:00	0.09	2019-07-25 16:49:10	65	1.61	1.65	0.04	0:09:00	2.36
62	2019-07-25 16:58:10	66	2.30	2.30	0.0	0:08:55	0.09	2019-07-25 16:58:10	66	1.61	1.63	0.02	0:08:55	1.49
63	2019-07-25 17:06:15	67	2.30	2.29	0.01	0:08:00	0.43	2019-07-25 17:06:15	67	1.61	1.64	0.03	0:08:00	2.11
64	2019-07-25 17:15:25	68	2.30	2.29	0.01	0:09:05	0.43	2019-07-25 17:15:25	68	1.61	1.64	0.03	0:09:05	2.11
65	2019-07-25 17:25:10	69	2.30	2.30	0.0	0:09:40	0.09	2019-07-25 17:25:10	69	1.61	1.64	0.03	0:09:40	1.68
66	2019-07-25 17:32:40	70	2.30	2.30	0.0	0:07:25	0.04	2019-07-25 17:32:40	70	1.61	1.64	0.03	0:07:25	1.68
67	2019-07-25 17:41:40	71	2.30	2.32	0.02	0:08:55	0.78	2019-07-25 17:41:40	71	1.61	1.62	0.01	0:08:55	0.81
68	2019-07-25 17:52:10	72	2.30	2.32	0.02	0:10:25	0.78	2019-07-25 17:52:10	72	1.61	1.62	0.01	0:10:25	0.68
69	2019-07-25 17:59:50	73	2.30	2.31	0.01	0:07:35	0.35	2019-07-25 17:59:50	73	1.61	1.63	0.02	0:07:35	1.37
70	2019-07-25 18:08:55	74	2.30	2.31	0.01	0:09:00	0.35	2019-07-25 18:08:55	74	1.61	1.64	0.03	0:09:00	1.8
71	2019-07-25 18:18:15	75	2.30	2.29	0.01	0:09:15	0.3	2019-07-25 18:18:15	75	1.61	1.64	0.03	0:09:15	1.8
72	2019-07-25 18:28:00	76	2.30	2.29	0.01	0:09:40	0.3	2019-07-25 18:28:00	76	1.61	1.63	0.02	0:09:40	1.12
73	2019-07-25 18:36:40	77	2.30	2.29	0.01	0:08:35	0.35	2019-07-25 18:36:40	77	1.61	1.64	0.03	0:08:35	2.05
74	2019-07-25 18:45:15	78	2.30	2.28	0.02	0:08:30	0.7	2019-07-25 18:45:15	78	1.61	1.64	0.03	0:08:30	2.05
75	2019-07-25 18:53:20	79	2.30	2.28	0.02	0:08:00	0.7	2019-07-25 18:53:20	79	1.61	1.64	0.03	0:08:00	1.8
76	2019-07-25 19:03:15	80	2.30	2.29	0.01	0:09:50	0.35	2019-07-25 19:03:15	80	1.61	1.64	0.03	0:09:50	2.17
77	2019-07-25 19:12:25	81	2.30	2.29	0.01	0:09:05	0.35	2019-07-25 19:12:25	81	1.61	1.64	0.03	0:09:05	2.17

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
78	2019-07-25 19:21:50	82	2.30	2.27	0.03	0:09:20	1.17	2019-07-25 19:21:50	82	1.61	1.64	0.03	0:09:20	1.99
79	2019-07-25 19:40:00	83	2.30	2.26	0.04	0:18:05	1.61	2019-07-25 19:40:00	83	1.61	1.64	0.03	0:18:05	1.99
80	2019-07-25 19:47:05	84	2.30	2.30	0.0	0:07:00	0.09	2019-07-25 19:47:05	84	1.61	1.63	0.02	0:07:00	1.12
81	2019-07-25 19:57:20	85	2.30	2.30	0.0	0:10:10	0.09	2019-07-25 19:57:20	85	1.61	1.64	0.03	0:10:10	2.11
82	2019-07-25 20:09:50	86	2.30	2.30	0	0:12:25	0	2019-07-25 20:09:50	86	1.61	1.64	0.03	0:12:25	2.11
83	2019-07-25 20:19:25	87	2.30	2.30	0.0	0:09:30	0.04	2019-07-25 20:19:25	87	1.61	1.62	0.01	0:09:30	0.93
84	2019-07-25 20:28:55	88	2.30	2.30	0.0	0:09:25	0.04	2019-07-25 20:28:55	88	1.61	1.63	0.02	0:09:25	0.99
85	2019-07-25 20:38:10	89	2.30	2.30	0.0	0:09:10	0.13	2019-07-25 20:38:10	89	1.61	1.64	0.03	0:09:10	1.99
86	2019-07-25 20:49:25	90	2.30	2.30	0.0	0:11:10	0.13	2019-07-25 20:49:25	90	1.61	1.64	0.03	0:11:10	2.05
87	2019-07-25 21:10:35	91	2.30	2.28	0.02	0:21:05	0.83	2019-07-25 21:10:35	91	1.61	1.64	0.03	0:21:05	1.93
88	2019-07-25 21:18:30	92	2.30	2.28	0.02	0:07:50	1.0	2019-07-25 21:18:30	92	1.61	1.64	0.03	0:07:50	1.74
89	2019-07-25 21:27:10	93	2.30	2.30	0.0	0:08:35	0.22	2019-07-25 21:27:10	93	1.61	1.63	0.02	0:08:35	0.99
90	2019-07-25 21:36:05	94	2.30	2.30	0.0	0:08:50	0.22	2019-07-25 21:36:05	94	1.61	1.64	0.03	0:08:50	1.99
91	2019-07-25 21:45:45	95	2.30	2.29	0.01	0:09:35	0.43	2019-07-25 21:45:45	95	1.61	1.64	0.03	0:09:35	1.99
92	2019-07-25 21:59:45	96	2.30	2.29	0.01	0:13:55	0.43	2019-07-25 21:59:45	96	1.61	1.64	0.03	0:13:55	1.86
93	2019-07-25 22:09:40	97	2.30	2.28	0.02	0:09:50	0.74	2019-07-25 22:09:40	97	1.61	1.64	0.03	0:09:50	1.74
94	2019-07-25 22:33:15	98	2.30	2.29	0.01	0:23:30	0.48	2019-07-25 22:33:15	98	1.61	1.64	0.03	0:23:30	1.74
95	2019-07-25 22:42:20	99	2.30	2.29	0.01	0:09:00	0.48	2019-07-25 22:42:20	99	1.61	1.63	0.02	0:09:00	1.49
96	2019-07-25 22:50:55	100	2.30	2.31	0.01	0:08:30	0.35	2019-07-25 22:50:55	100	1.61	1.63	0.02	0:08:30	1.49
97	2019-07-25 23:00:55	101	2.30	2.31	0.01	0:09:55	0.26	2019-07-25 23:00:55	101	1.61	1.62	0.01	0:09:55	0.87
98	2019-07-25 23:08:25	102	2.30	2.30	0.0	0:07:25	0.04	2019-07-25 23:08:25	102	1.61	1.63	0.02	0:07:25	0.99
99	2019-07-25 23:19:00	103	2.30	2.28	0.02	0:10:30	0.7	2019-07-25 23:19:00	103	1.61	1.63	0.02	0:10:30	0.99
100	2019-07-25 23:26:55	104	2.30	2.28	0.02	0:07:50	0.74	2019-07-25 23:26:55	104	1.61	1.64	0.03	0:07:50	1.93
101	2019-07-25 23:35:00	105	2.30	2.29	0.01	0:08:00	0.57	2019-07-25 23:35:00	105	1.61	1.65	0.04	0:08:00	2.24
102	2019-07-25 23:44:00	106	2.30	2.31	0.01	0:08:55	0.26	2019-07-25 23:44:00	106	1.61	1.65	0.04	0:08:55	2.55
103	2019-07-25 23:53:10	107	2.30	2.31	0.01	0:09:05	0.26	2019-07-25 23:53:10	107	1.61	1.65	0.04	0:09:05	2.55
104	2019-07-26 00:01:55	108	2.30	2.30	0.0	0:08:40	0.17	2019-07-26 00:01:55	108	1.61	1.65	0.04	0:08:40	2.3
105	2019-07-26 00:11:35	109	2.30	2.30	0.0	0:09:35	0.17	2019-07-26 00:11:35	109	1.61	1.63	0.02	0:09:35	1.43
106	2019-07-26 00:20:10	110	2.30	2.28	0.02	0:08:30	0.78	2019-07-26 00:20:10	110	1.61	1.63	0.02	0:08:30	1.55
107	2019-07-26 00:29:25	111	2.30	2.29	0.01	0:09:10	0.35	2019-07-26 00:29:25	111	1.61	1.65	0.04	0:09:10	2.24
108	2019-07-26 00:38:35	112	2.30	2.31	0.01	0:09:05	0.48	2019-07-26 00:38:35	112	1.61	1.65	0.04	0:09:05	2.24
109	2019-07-26 00:47:50	113	2.30	2.31	0.01	0:09:10	0.48	2019-07-26 00:47:50	113	1.61	1.63	0.02	0:09:10	1.24
110	2019-07-26 00:58:05	114	2.30	2.30	0.0	0:10:10	0.09	2019-07-26 00:58:05	114	1.61	1.64	0.03	0:10:10	1.8
111	2019-07-26 01:06:00	115	2.30	2.28	0.02	0:07:50	0.96	2019-07-26 01:06:00	115	1.61	1.64	0.03	0:07:50	1.8
112	2019-07-26 01:14:10	116	2.30	2.28	0.02	0:08:05	0.96	2019-07-26 01:14:10	116	1.61	1.62	0.01	0:08:05	0.87
113	2019-07-26 01:23:10	117	2.30	2.31	0.01	0:08:55	0.22	2019-07-26 01:23:10	117	1.61	1.64	0.03	0:08:55	1.61
114	2019-07-26 01:38:10	118	2.30	2.31	0.01	0:14:55	0.22	2019-07-26 01:38:10	118	1.61	1.64	0.03	0:14:55	1.61
115	2019-07-26 01:47:10	119	2.30	2.29	0.01	0:08:55	0.52	2019-07-26 01:47:10	119	1.61	1.64	0.03	0:08:55	1.93
116	2019-07-26 01:56:00	120	2.30	2.29	0.01	0:08:45	0.35	2019-07-26 01:56:00	120	1.61	1.64	0.03	0:08:45	1.93
117	2019-07-26 02:09:00	121	2.30	2.29	0.01	0:12:55	0.35	2019-07-26 02:09:00	121	1.61	1.63	0.02	0:12:55	0.99
118	2019-07-26 02:15:10	122	2.30	2.29	0.01	0:06:05	0.65	2019-07-26 02:15:10	122	1.61	1.64	0.03	0:06:05	1.86
119	2019-07-26 02:22:20	123	2.30	2.30	0.0	0:07:05	0.17	2019-07-26 02:22:20	123	1.61	1.64	0.03	0:07:05	1.86
120	2019-07-26 02:31:05	124	2.30	2.30	0.0	0:08:40	0.22	2019-07-26 02:31:05	124	1.61	1.65	0.04	0:08:40	2.42

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
121	2019-07-26 02:39:50	125	2.30	2.28	0.02	0:08:40	0.7	2019-07-26 02:39:50	125	1.61	1.65	0.04	0:08:40	2.42
122	2019-07-26 02:50:30	126	2.30	2.30	0	0:10:35	0	2019-07-26 02:50:30	126	1.61	1.63	0.02	0:10:35	0.99
123	2019-07-26 02:57:40	127	2.30	2.30	0	0:07:05	0	2019-07-26 02:57:40	127	1.61	1.64	0.03	0:07:05	1.68
124	2019-07-26 03:06:50	128	2.30	2.29	0.01	0:09:05	0.26	2019-07-26 03:06:50	128	1.61	1.65	0.04	0:09:05	2.24
125	2019-07-26 03:15:25	129	2.30	2.29	0.01	0:08:30	0.3	2019-07-26 03:15:25	129	1.61	1.65	0.04	0:08:30	2.24
126	2019-07-26 03:24:20	130	2.30	2.30	0.0	0:08:50	0.04	2019-07-26 03:24:20	130	1.61	1.63	0.02	0:08:50	1.37
127	2019-07-26 03:32:55	131	2.30	2.30	0.0	0:08:30	0.04	2019-07-26 03:32:55	131	1.61	1.62	0.01	0:08:30	0.87
128	2019-07-26 03:42:00	132	2.30	2.30	0.0	0:09:00	0.04	2019-07-26 03:42:00	132	1.61	1.64	0.03	0:09:00	1.86
129	2019-07-26 03:51:25	133	2.30	2.27	0.03	0:09:20	1.17	2019-07-26 03:51:25	133	1.61	1.64	0.03	0:09:20	2.05
130	2019-07-26 03:59:45	134	2.30	2.31	0.01	0:08:15	0.22	2019-07-26 03:59:45	134	1.61	1.64	0.03	0:08:15	2.05
131	2019-07-26 04:08:45	135	2.30	2.31	0.01	0:08:55	0.22	2019-07-26 04:08:45	135	1.61	1.64	0.03	0:08:55	1.93
132	2019-07-26 04:17:50	136	2.30	2.30	0.0	0:09:00	0.09	2019-07-26 04:17:50	136	1.61	1.64	0.03	0:09:00	1.93
133	2019-07-26 04:28:50	137	2.30	2.31	0.01	0:10:55	0.3	2019-07-26 04:28:50	137	1.61	1.63	0.02	0:10:55	1.49
134	2019-07-26 04:40:10	138	2.30	2.31	0.01	0:11:15	0.3	2019-07-26 04:40:10	138	1.61	1.64	0.03	0:11:15	1.99
135	2019-07-26 04:48:55	139	2.30	2.30	0.0	0:08:40	0.09	2019-07-26 04:48:55	139	1.61	1.64	0.03	0:08:40	1.99
136	2019-07-26 04:58:15	140	2.30	2.29	0.01	0:09:15	0.61	2019-07-26 04:58:15	140	1.61	1.64	0.03	0:09:15	1.8
137	2019-07-26 05:21:05	141	2.30	2.28	0.02	0:22:45	0.74	2019-07-26 05:21:05	141	1.61	1.64	0.03	0:22:45	1.61
138	2019-07-26 05:30:05	142	2.30	2.28	0.02	0:08:55	0.74	2019-07-26 05:30:05	142	1.61	1.64	0.03	0:08:55	1.74
139	2019-07-26 05:38:40	143	2.30	2.28	0.02	0:08:30	0.96	2019-07-26 05:38:40	143	1.61	1.64	0.03	0:08:30	1.93
140	2019-07-26 05:38:55	0	2.30	2.27	0.03	0:00:10	1.43	2019-07-26 05:38:55	0	1.61	1.64	0.03	0:00:10	1.93
141	2019-07-26 05:51:30	1	2.30	2.28	0.02	0:12:30	0.78	2019-07-26 05:51:30	1	1.61	1.64	0.03	0:12:30	1.93
142	2019-07-26 06:28:20	2	2.30	2.28	0.02	0:36:45	0.78	2019-07-26 06:28:20	2	1.61	1.63	0.02	0:36:45	1.49
143	2019-07-26 06:29:00	3	2.30	2.27	0.03	0:00:35	1.3	2019-07-26 06:29:00	3	1.61	1.62	0.01	0:00:35	0.87



## Mixing - Report

Generation Date (2019-07-25)

### Area- Powder-2

#### Vitamin

#### Calcium

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
1	2019-07-25 06:39:40	5	0.00	0.00	0	0:07:40	0	2019-07-25 06:39:40	5	0.00	0.00	0	0:07:40	0
2	2019-07-25 06:57:50	6	0.00	0.00	0	0:18:05	0	2019-07-25 06:57:50	6	0.00	0.00	0.0	0:18:05	0.0
3	2019-07-25 07:06:55	7	0.00	0.00	0	0:09:00	0	2019-07-25 07:06:55	7	0.00	0.00	0.0	0:09:00	0.0
4	2019-07-25 07:15:50	8	0.00	0.00	0	0:08:50	0	2019-07-25 07:15:50	8	0.00	0.00	0	0:08:50	0
5	2019-07-25 07:25:10	9	0.00	7.02	7.02	0:09:15	7.02	2019-07-25 07:25:10	9	0.00	0.00	0.0	0:09:15	0.0
6	2019-07-25 07:34:20	10	0.00	6.82	6.82	0:09:05	6.82	2019-07-25 07:34:20	10	0.00	0.00	0.0	0:09:05	0.0
7	2019-07-25 07:43:50	11	0.00	0.00	0	0:09:25	0	2019-07-25 07:43:50	11	0.00	0.00	0	0:09:25	0
8	2019-07-25 07:53:30	12	0.00	5.20	5.2	0:09:35	5.2	2019-07-25 07:53:30	12	0.00	0.00	0	0:09:35	0
9	2019-07-25 08:03:00	13	0.00	2.14	2.14	0:09:25	2.14	2019-07-25 08:03:00	13	0.00	0.00	0	0:09:25	0
10	2019-07-25 08:12:05	14	0.00	0.00	0	0:09:00	0	2019-07-25 08:12:05	14	0.00	0.00	0	0:09:00	0
11	2019-07-25 08:23:30	15	0.00	0.00	0	0:11:20	0	2019-07-25 08:23:30	15	0.00	0.00	0	0:11:20	0
12	2019-07-25 08:32:10	16	0.00	0.88	0.88	0:08:35	0.88	2019-07-25 08:32:10	16	0.00	0.00	0	0:08:35	0
13	2019-07-25 08:41:45	17	0.00	0.88	0.88	0:09:30	0.88	2019-07-25 08:41:45	17	0.00	0.00	0.0	0:09:30	0.0
14	2019-07-25 08:50:40	18	0.00	0.00	0	0:08:50	0	2019-07-25 08:50:40	18	0.00	0.00	0.0	0:08:50	0.0
15	2019-07-25 09:00:05	19	0.00	0.00	0	0:09:20	0	2019-07-25 09:00:05	19	0.00	0.00	0.0	0:09:20	0.0
16	2019-07-25 09:09:15	20	0.00	0.00	0	0:09:05	0	2019-07-25 09:09:15	20	0.00	0.00	0	0:09:05	0
17	2019-07-25 09:18:20	21	0.00	0.00	0	0:09:00	0	2019-07-25 09:18:20	21	0.00	0.00	0	0:09:00	0
18	2019-07-25 09:28:45	22	0.00	2.25	2.25	0:10:20	2.25	2019-07-25 09:28:45	22	0.00	0.00	0.0	0:10:20	0.0
19	2019-07-25 09:36:55	23	0.00	17.08	17.08	0:08:05	17.08	2019-07-25 09:36:55	23	0.00	0.00	0.0	0:08:05	0.0
20	2019-07-25 09:46:10	24	0.00	17.08	17.08	0:09:10	17.08	2019-07-25 09:46:10	24	0.00	0.00	0	0:09:10	0
21	2019-07-25 09:55:30	25	0.00	0.00	0	0:09:15	0	2019-07-25 09:55:30	25	0.00	0.00	0	0:09:15	0
22	2019-07-25 10:05:25	26	0.00	0.00	0	0:09:50	0	2019-07-25 10:05:25	26	0.00	0.00	0	0:09:50	0
23	2019-07-25 10:14:10	27	0.00	0.00	0	0:08:40	0	2019-07-25 10:14:10	27	0.00	0.00	0	0:08:40	0
24	2019-07-25 10:26:30	28	0.00	2.29	2.29	0:12:15	2.29	2019-07-25 10:26:30	28	0.00	0.00	0	0:12:15	0
25	2019-07-25 10:35:55	29	0.00	2.29	2.29	0:09:20	2.29	2019-07-25 10:35:55	29	0.00	0.00	0	0:09:20	0
26	2019-07-25 10:44:55	30	0.00	2.06	2.06	0:08:55	2.06	2019-07-25 10:44:55	30	0.00	0.00	0	0:08:55	0
27	2019-07-25 10:54:25	31	0.00	0.64	0.64	0:09:25	0.64	2019-07-25 10:54:25	31	0.00	0.00	0	0:09:25	0
28	2019-07-25 11:04:35	32	0.00	0.64	0.64	0:10:05	0.64	2019-07-25 11:04:35	32	0.00	0.00	0	0:10:05	0
29	2019-07-25 11:13:05	33	0.00	0.00	0	0:08:25	0	2019-07-25 11:13:05	33	0.00	0.00	0	0:08:25	0
30	2019-07-25 11:22:30	34	0.00	0.00	0	0:09:20	0	2019-07-25 11:22:30	34	0.00	0.00	0	0:09:20	0
31	2019-07-25 11:34:15	35	0.00	0.00	0	0:11:40	0	2019-07-25 11:34:15	35	0.00	0.00	0.0	0:11:40	0.0
32	2019-07-25 11:43:35	36	0.00	0.00	0	0:09:15	0	2019-07-25 11:43:35	36	0.00	0.00	0.0	0:09:15	0.0
33	2019-07-25 11:53:00	37	0.00	2.02	2.02	0:09:20	2.02	2019-07-25 11:53:00	37	0.00	0.00	0.0	0:09:20	0.0
34	2019-07-25 12:03:00	38	0.00	3.41	3.41	0:09:55	3.41	2019-07-25 12:03:00	38	0.00	0.00	0	0:09:55	0
35	2019-07-25 12:11:35	39	0.00	3.41	3.41	0:08:30	3.41	2019-07-25 12:11:35	39	0.00	0.00	0	0:08:30	0

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
36	2019-07-25 12:21:15	40	0.00	0.00	0	0:09:35	0	2019-07-25 12:21:15	40	0.00	0.00	0	0:09:35	0
37	2019-07-25 12:31:00	41	0.00	1.74	1.74	0:09:40	1.74	2019-07-25 12:31:00	41	0.00	0.00	0	0:09:40	0
38	2019-07-25 12:39:20	42	0.00	1.79	1.79	0:08:15	1.79	2019-07-25 12:39:20	42	0.00	0.00	0	0:08:15	0
39	2019-07-25 12:48:25	43	0.00	1.79	1.79	0:09:00	1.79	2019-07-25 12:48:25	43	0.00	0.00	0	0:09:00	0
40	2019-07-25 12:58:30	44	0.00	4.02	4.02	0:10:00	4.02	2019-07-25 12:58:30	44	0.00	0.00	0	0:10:00	0
41	2019-07-25 13:12:10	45	0.00	0.00	0	0:13:35	0	2019-07-25 13:12:10	45	0.00	0.00	0	0:13:35	0
42	2019-07-25 13:20:50	46	0.00	2.49	2.49	0:08:35	2.49	2019-07-25 13:20:50	46	0.00	0.00	0	0:08:35	0
43	2019-07-25 13:29:35	47	0.00	2.49	2.49	0:08:40	2.49	2019-07-25 13:29:35	47	0.00	0.00	0	0:08:40	0
44	2019-07-25 13:38:30	48	0.00	0.00	0	0:08:50	0	2019-07-25 13:38:30	48	0.00	0.00	0	0:08:50	0
45	2019-07-25 13:49:15	49	0.00	2.41	2.41	0:10:40	2.41	2019-07-25 13:49:15	49	0.00	0.00	0	0:10:40	0
46	2019-07-25 13:58:05	50	0.00	2.41	2.41	0:08:45	2.41	2019-07-25 13:58:05	50	0.00	0.01	0.01	0:08:45	0.01
47	2019-07-25 14:07:10	51	0.00	0.00	0	0:09:00	0	2019-07-25 14:07:10	51	0.00	0.01	0.01	0:09:00	0.01
48	2019-07-25 14:15:35	52	0.00	1.34	1.34	0:08:20	1.34	2019-07-25 14:15:35	52	0.00	0.00	0	0:08:20	0
49	2019-07-25 14:27:30	53	0.00	1.34	1.34	0:11:50	1.34	2019-07-25 14:27:30	53	0.00	0.00	0	0:11:50	0
50	2019-07-25 14:36:25	54	0.00	0.76	0.76	0:08:50	0.76	2019-07-25 14:36:25	54	0.00	0.00	0	0:08:50	0
51	2019-07-25 14:45:30	55	0.00	1.51	1.51	0:09:00	1.51	2019-07-25 14:45:30	55	0.00	0.00	0	0:09:00	0
52	2019-07-25 15:07:30	56	0.00	3.01	3.01	0:21:55	3.01	2019-07-25 15:07:30	56	0.00	0.00	0.0	0:21:55	0.0
53	2019-07-25 15:19:20	57	0.00	0.36	0.36	0:11:45	0.36	2019-07-25 15:19:20	57	0.00	0.00	0.0	0:11:45	0.0
54	2019-07-25 15:30:55	58	0.00	3.27	3.27	0:11:30	3.27	2019-07-25 15:30:55	58	0.00	0.00	0	0:11:30	0
55	2019-07-25 15:43:10	59	0.00	3.27	3.27	0:12:10	3.27	2019-07-25 15:43:10	59	0.00	0.00	0	0:12:10	0
56	2019-07-25 15:51:15	60	0.00	1.45	1.45	0:08:00	1.45	2019-07-25 15:51:15	60	0.00	0.00	0	0:08:00	0
57	2019-07-25 16:00:10	61	0.00	1.26	1.26	0:08:50	1.26	2019-07-25 16:00:10	61	0.00	0.00	0	0:08:50	0
58	2019-07-25 16:16:30	62	0.00	3.27	3.27	0:16:15	3.27	2019-07-25 16:16:30	62	0.00	0.00	0.0	0:16:15	0.0
59	2019-07-25 16:25:15	63	0.00	2.37	2.37	0:08:40	2.37	2019-07-25 16:25:15	63	0.00	0.00	0.0	0:08:40	0.0
60	2019-07-25 16:40:05	64	0.00	0.00	0	0:14:45	0	2019-07-25 16:40:05	64	0.00	0.00	0	0:14:45	0
61	2019-07-25 16:49:10	65	0.00	0.00	0	0:09:00	0	2019-07-25 16:49:10	65	0.00	0.00	0	0:09:00	0
62	2019-07-25 16:58:10	66	0.00	0.74	0.74	0:08:55	0.74	2019-07-25 16:58:10	66	0.00	0.00	0	0:08:55	0
63	2019-07-25 17:06:15	67	0.00	0.00	0	0:08:00	0	2019-07-25 17:06:15	67	0.00	0.00	0	0:08:00	0
64	2019-07-25 17:15:25	68	0.00	1.30	1.3	0:09:05	1.3	2019-07-25 17:15:25	68	0.00	0.00	0.0	0:09:05	0.0
65	2019-07-25 17:25:10	69	0.00	1.00	1.0	0:09:40	1.0	2019-07-25 17:25:10	69	0.00	0.00	0.0	0:09:40	0.0
66	2019-07-25 17:32:40	70	0.00	1.00	1.0	0:07:25	1.0	2019-07-25 17:32:40	70	0.00	0.00	0	0:07:25	0
67	2019-07-25 17:41:40	71	0.00	2.77	2.77	0:08:55	2.77	2019-07-25 17:41:40	71	0.00	0.00	0	0:08:55	0
68	2019-07-25 17:52:10	72	0.00	2.77	2.77	0:10:25	2.77	2019-07-25 17:52:10	72	0.00	0.00	0.0	0:10:25	0.0
69	2019-07-25 17:59:50	73	0.00	0.00	0	0:07:35	0	2019-07-25 17:59:50	73	0.00	0.00	0	0:07:35	0
70	2019-07-25 18:08:55	74	0.00	5.69	5.69	0:09:00	5.69	2019-07-25 18:08:55	74	0.00	0.00	0	0:09:00	0
71	2019-07-25 18:18:15	75	0.00	5.69	5.69	0:09:15	5.69	2019-07-25 18:18:15	75	0.00	0.00	0	0:09:15	0
72	2019-07-25 18:28:00	76	0.00	2.59	2.59	0:09:40	2.59	2019-07-25 18:28:00	76	0.00	0.00	0	0:09:40	0
73	2019-07-25 18:36:40	77	0.00	0.62	0.62	0:08:35	0.62	2019-07-25 18:36:40	77	0.00	0.00	0	0:08:35	0
74	2019-07-25 18:45:15	78	0.00	1.78	1.78	0:08:30	1.78	2019-07-25 18:45:15	78	0.00	0.00	0	0:08:30	0
75	2019-07-25 18:53:20	79	0.00	10.98	10.98	0:08:00	10.98	2019-07-25 18:53:20	79	0.00	0.00	0	0:08:00	0
76	2019-07-25 19:03:15	80	0.00	10.98	10.98	0:09:50	10.98	2019-07-25 19:03:15	80	0.00	0.00	0	0:09:50	0
77	2019-07-25 19:12:25	81	0.00	2.20	2.2	0:09:05	2.2	2019-07-25 19:12:25	81	0.00	0.00	0	0:09:05	0



	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
78	2019-07-25 19:21:50	82	0.00	3.13	3.13	0:09:20	3.13	2019-07-25 19:21:50	82	0.00	0.00	0	0:09:20	0
79	2019-07-25 19:40:00	83	0.00	3.13	3.13	0:18:05	3.13	2019-07-25 19:40:00	83	0.00	0.00	0	0:18:05	0
80	2019-07-25 19:47:05	84	0.00	0.00	0	0:07:00	0	2019-07-25 19:47:05	84	0.00	0.00	0.0	0:07:00	0.0
81	2019-07-25 19:57:20	85	0.00	0.00	0	0:10:10	0	2019-07-25 19:57:20	85	0.00	0.00	0.0	0:10:10	0.0
82	2019-07-25 20:09:50	86	0.00	0.00	0	0:12:25	0	2019-07-25 20:09:50	86	0.00	0.00	0.0	0:12:25	0.0
83	2019-07-25 20:19:25	87	0.00	0.00	0	0:09:30	0	2019-07-25 20:19:25	87	0.00	0.00	0.0	0:09:30	0.0
84	2019-07-25 20:28:55	88	0.00	3.50	3.5	0:09:25	3.5	2019-07-25 20:28:55	88	0.00	0.00	0.0	0:09:25	0.0
85	2019-07-25 20:38:10	89	0.00	3.50	3.5	0:09:10	3.5	2019-07-25 20:38:10	89	0.00	0.00	0	0:09:10	0
86	2019-07-25 20:49:25	90	0.00	3.63	3.63	0:11:10	3.63	2019-07-25 20:49:25	90	0.00	0.00	0	0:11:10	0
87	2019-07-25 21:10:35	91	0.00	3.63	3.63	0:21:05	3.63	2019-07-25 21:10:35	91	0.00	0.00	0	0:21:05	0
88	2019-07-25 21:18:30	92	0.00	23.71	23.71	0:07:50	23.71	2019-07-25 21:18:30	92	0.00	0.00	0	0:07:50	0
89	2019-07-25 21:27:10	93	0.00	23.71	23.71	0:08:35	23.71	2019-07-25 21:27:10	93	0.00	0.00	0	0:08:35	0
90	2019-07-25 21:36:05	94	0.00	14.25	14.25	0:08:50	14.25	2019-07-25 21:36:05	94	0.00	0.00	0	0:08:50	0
91	2019-07-25 21:45:45	95	0.00	14.25	14.25	0:09:35	14.25	2019-07-25 21:45:45	95	0.00	0.00	0	0:09:35	0
92	2019-07-25 21:59:45	96	0.00	0.00	0	0:13:55	0	2019-07-25 21:59:45	96	0.00	0.00	0.0	0:13:55	0.0
93	2019-07-25 22:09:40	97	0.00	0.03	0.03	0:09:50	0.03	2019-07-25 22:09:40	97	0.00	0.00	0.0	0:09:50	0.0
94	2019-07-25 22:33:15	98	0.00	0.03	0.03	0:23:30	0.03	2019-07-25 22:33:15	98	0.00	0.00	0	0:23:30	0
95	2019-07-25 22:42:20	99	0.00	0.00	0	0:09:00	0	2019-07-25 22:42:20	99	0.00	0.00	0	0:09:00	0
96	2019-07-25 22:50:55	100	0.00	3.67	3.67	0:08:30	3.67	2019-07-25 22:50:55	100	0.00	0.00	0	0:08:30	0
97	2019-07-25 23:00:55	101	0.00	3.67	3.67	0:09:55	3.67	2019-07-25 23:00:55	101	0.00	0.00	0.0	0:09:55	0.0
98	2019-07-25 23:08:25	102	0.00	0.61	0.61	0:07:25	0.61	2019-07-25 23:08:25	102	0.00	0.00	0.0	0:07:25	0.0
99	2019-07-25 23:19:00	103	0.00	0.55	0.55	0:10:30	0.55	2019-07-25 23:19:00	103	0.00	0.00	0	0:10:30	0
100	2019-07-25 23:26:55	104	0.00	9.62	9.62	0:07:50	9.62	2019-07-25 23:26:55	104	0.00	0.00	0	0:07:50	0
101	2019-07-25 23:35:00	105	0.00	9.62	9.62	0:08:00	9.62	2019-07-25 23:35:00	105	0.00	0.00	0	0:08:00	0
102	2019-07-25 23:44:00	106	0.00	2.11	2.11	0:08:55	2.11	2019-07-25 23:44:00	106	0.00	0.00	0	0:08:55	0
103	2019-07-25 23:53:10	107	0.00	0.71	0.71	0:09:05	0.71	2019-07-25 23:53:10	107	0.00	0.00	0	0:09:05	0
104	2019-07-26 00:01:55	108	0.00	0.71	0.71	0:08:40	0.71	2019-07-26 00:01:55	108	0.00	0.00	0.0	0:08:40	0.0
105	2019-07-26 00:11:35	109	0.00	3.84	3.84	0:09:35	3.84	2019-07-26 00:11:35	109	0.00	0.00	0.0	0:09:35	0.0
106	2019-07-26 00:20:10	110	0.00	3.84	3.84	0:08:30	3.84	2019-07-26 00:20:10	110	0.00	0.00	0.0	0:08:30	0.0
107	2019-07-26 00:29:25	111	0.00	0.00	0	0:09:10	0	2019-07-26 00:29:25	111	0.00	0.00	0.0	0:09:10	0.0
108	2019-07-26 00:38:35	112	0.00	0.00	0	0:09:05	0	2019-07-26 00:38:35	112	0.00	0.00	0	0:09:05	0
109	2019-07-26 00:47:50	113	0.00	5.71	5.71	0:09:10	5.71	2019-07-26 00:47:50	113	0.00	0.00	0	0:09:10	0
110	2019-07-26 00:58:05	114	0.00	6.33	6.33	0:10:10	6.33	2019-07-26 00:58:05	114	0.00	0.00	0.0	0:10:10	0.0
111	2019-07-26 01:06:00	115	0.00	0.00	0	0:07:50	0	2019-07-26 01:06:00	115	0.00	0.00	0.0	0:07:50	0.0
112	2019-07-26 01:14:10	116	0.00	0.00	0	0:08:05	0	2019-07-26 01:14:10	116	0.00	0.00	0.0	0:08:05	0.0
113	2019-07-26 01:23:10	117	0.00	0.00	0	0:08:55	0	2019-07-26 01:23:10	117	0.00	0.00	0.0	0:08:55	0.0
114	2019-07-26 01:38:10	118	0.00	0.00	0	0:14:55	0	2019-07-26 01:38:10	118	0.00	0.00	0.0	0:14:55	0.0
115	2019-07-26 01:47:10	119	0.00	2.59	2.59	0:08:55	2.59	2019-07-26 01:47:10	119	0.00	0.00	0.0	0:08:55	0.0
116	2019-07-26 01:56:00	120	0.00	2.59	2.59	0:08:45	2.59	2019-07-26 01:56:00	120	0.00	0.00	0	0:08:45	0
117	2019-07-26 02:09:00	121	0.00	0.00	0	0:12:55	0	2019-07-26 02:09:00	121	0.00	0.00	0	0:12:55	0
118	2019-07-26 02:15:10	122	0.00	0.00	0	0:06:05	0	2019-07-26 02:15:10	122	0.00	0.00	0	0:06:05	0
119	2019-07-26 02:22:20	123	0.00	0.00	0	0:07:05	0	2019-07-26 02:22:20	123	0.00	0.00	0	0:07:05	0
120	2019-07-26 02:31:05	124	0.00	0.00	0	0:08:40	0	2019-07-26 02:31:05	124	0.00	0.00	0	0:08:40	0

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
121	2019-07-26 02:39:50	125	0.00	0.00	0	0:08:40	0	2019-07-26 02:39:50	125	0.00	0.00	0	0:08:40	0
122	2019-07-26 02:50:30	126	0.00	6.84	6.84	0:10:35	6.84	2019-07-26 02:50:30	126	0.00	0.00	0	0:10:35	0
123	2019-07-26 02:57:40	127	0.00	6.84	6.84	0:07:05	6.84	2019-07-26 02:57:40	127	0.00	0.00	0	0:07:05	0
124	2019-07-26 03:06:50	128	0.00	0.00	0	0:09:05	0	2019-07-26 03:06:50	128	0.00	0.00	0	0:09:05	0
125	2019-07-26 03:15:25	129	0.00	0.00	0	0:08:30	0	2019-07-26 03:15:25	129	0.00	0.00	0	0:08:30	0
126	2019-07-26 03:24:20	130	0.00	0.00	0	0:08:50	0	2019-07-26 03:24:20	130	0.00	0.00	0	0:08:50	0
127	2019-07-26 03:32:55	131	0.00	0.00	0	0:08:30	0	2019-07-26 03:32:55	131	0.00	0.00	0.0	0:08:30	0.0
128	2019-07-26 03:42:00	132	0.00	0.00	0	0:09:00	0	2019-07-26 03:42:00	132	0.00	0.00	0.0	0:09:00	0.0
129	2019-07-26 03:51:25	133	0.00	0.00	0	0:09:20	0	2019-07-26 03:51:25	133	0.00	0.00	0	0:09:20	0
130	2019-07-26 03:59:45	134	0.00	3.09	3.09	0:08:15	3.09	2019-07-26 03:59:45	134	0.00	0.00	0.0	0:08:15	0.0
131	2019-07-26 04:08:45	135	0.00	2.01	2.01	0:08:55	2.01	2019-07-26 04:08:45	135	0.00	0.00	0.0	0:08:55	0.0
132	2019-07-26 04:17:50	136	0.00	2.43	2.43	0:09:00	2.43	2019-07-26 04:17:50	136	0.00	0.00	0	0:09:00	0
133	2019-07-26 04:28:50	137	0.00	2.43	2.43	0:10:55	2.43	2019-07-26 04:28:50	137	0.00	0.00	0.0	0:10:55	0.0
134	2019-07-26 04:40:10	138	0.00	0.00	0	0:11:15	0	2019-07-26 04:40:10	138	0.00	0.00	0.0	0:11:15	0.0
135	2019-07-26 04:48:55	139	0.00	2.15	2.15	0:08:40	2.15	2019-07-26 04:48:55	139	0.00	0.00	0.0	0:08:40	0.0
136	2019-07-26 04:58:15	140	0.00	1.28	1.28	0:09:15	1.28	2019-07-26 04:58:15	140	0.00	0.00	0	0:09:15	0
137	2019-07-26 05:21:05	141	0.00	0.00	0	0:22:45	0	2019-07-26 05:21:05	141	0.00	0.04	0.04	0:22:45	0.04
138	2019-07-26 05:30:05	142	0.00	0.00	0	0:08:55	0	2019-07-26 05:30:05	142	0.00	0.04	0.04	0:08:55	0.04
139	2019-07-26 05:38:40	143	0.00	0.00	0	0:08:30	0	2019-07-26 05:38:40	143	0.00	0.00	0	0:08:30	0
140	2019-07-26 05:38:55	0	0.00	-2.17	2.17	0:00:10	2.17	2019-07-26 05:38:55	0	0.00	0.00	0	0:00:10	0
141	2019-07-26 05:51:30	1	0.00	0.00	0	0:12:30	0	2019-07-26 05:51:30	1	0.00	0.00	0.0	0:12:30	0.0
142	2019-07-26 06:28:20	2	0.00	0.00	0	0:36:45	0	2019-07-26 06:28:20	2	0.00	0.00	0	0:36:45	0
143	2019-07-26 06:29:00	3	0.00	0.00	0	0:00:35	0	2019-07-26 06:29:00	3	0.00	0.00	0	0:00:35	0



## Mixing - Report

Generation Date (2019-07-25)

### Area- Liquid-1

#### Lecithin

#### GMS

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
1	2019-07-25 06:39:45	5	4.60	4.52	0.08	0:07:45	1.74	2019-07-25 06:39:45	5	7.00	6.79	0.21	0:07:45	2.94
2	2019-07-25 06:58:00	6	4.60	4.53	0.07	0:18:10	1.43	2019-07-25 06:58:00	6	7.00	7.02	0.02	0:18:10	0.23
3	2019-07-25 07:07:00	7	4.60	4.68	0.08	0:08:55	1.7	2019-07-25 07:07:00	7	7.00	7.17	0.17	0:08:55	2.49
4	2019-07-25 07:15:55	8	4.60	4.66	0.06	0:08:50	1.39	2019-07-25 07:15:55	8	7.00	7.17	0.17	0:08:50	2.46
5	2019-07-25 07:25:15	9	4.60	4.69	0.09	0:09:15	1.91	2019-07-25 07:25:15	9	7.00	6.75	0.25	0:09:15	3.54
6	2019-07-25 07:34:25	10	4.60	4.68	0.08	0:09:05	1.7	2019-07-25 07:34:25	10	7.00	6.74	0.26	0:09:05	3.74
7	2019-07-25 07:43:50	11	4.60	4.76	0.16	0:09:20	3.48	2019-07-25 07:43:50	11	7.00	6.91	0.09	0:09:20	1.34
8	2019-07-25 07:53:20	12	4.60	4.75	0.15	0:09:25	3.26	2019-07-25 07:53:20	12	7.00	6.84	0.16	0:09:25	2.26
9	2019-07-25 08:03:00	13	4.60	4.63	0.03	0:09:35	0.74	2019-07-25 08:03:00	13	7.00	6.64	0.36	0:09:35	5.2
10	2019-07-25 08:12:00	14	4.60	4.65	0.05	0:08:55	1.09	2019-07-25 08:12:00	14	7.00	6.84	0.16	0:08:55	2.23
11	2019-07-25 08:23:30	15	4.60	4.76	0.16	0:11:25	3.39	2019-07-25 08:23:30	15	7.00	6.83	0.17	0:11:25	2.49
12	2019-07-25 08:32:10	16	4.60	4.75	0.15	0:08:35	3.3	2019-07-25 08:32:10	16	7.00	6.84	0.16	0:08:35	2.23
13	2019-07-25 08:41:40	17	4.60	4.62	0.02	0:09:25	0.48	2019-07-25 08:41:40	17	7.00	6.85	0.15	0:09:25	2.17
14	2019-07-25 08:50:45	18	4.60	4.74	0.14	0:09:00	3.04	2019-07-25 08:50:45	18	7.00	6.75	0.25	0:09:00	3.57
15	2019-07-25 09:00:05	19	4.60	4.73	0.13	0:09:15	2.87	2019-07-25 09:00:05	19	7.00	6.72	0.28	0:09:15	3.94
16	2019-07-25 09:09:20	20	4.60	4.55	0.05	0:09:10	1.09	2019-07-25 09:09:20	20	7.00	6.65	0.35	0:09:10	5.06
17	2019-07-25 09:18:25	21	4.60	4.52	0.08	0:09:00	1.83	2019-07-25 09:18:25	21	7.00	6.50	0.5	0:09:00	7.11
18	2019-07-25 09:28:45	22	4.60	4.60	0	0:10:15	0	2019-07-25 09:28:45	22	7.00	6.55	0.45	0:10:15	6.37
19	2019-07-25 09:36:55	23	4.60	4.60	0.0	0:08:05	0.04	2019-07-25 09:36:55	23	7.00	6.51	0.49	0:08:05	6.94
20	2019-07-25 09:46:10	24	4.60	4.66	0.06	0:09:10	1.39	2019-07-25 09:46:10	24	7.00	6.60	0.4	0:09:10	5.69
21	2019-07-25 09:55:35	25	4.60	4.70	0.1	0:09:20	2.22	2019-07-25 09:55:35	25	7.00	6.84	0.16	0:09:20	2.29
22	2019-07-25 10:05:20	26	4.60	4.69	0.09	0:09:40	1.91	2019-07-25 10:05:20	26	7.00	7.18	0.18	0:09:40	2.54
23	2019-07-25 10:14:05	27	4.60	4.70	0.1	0:08:40	2.17	2019-07-25 10:14:05	27	7.00	7.13	0.13	0:08:40	1.91
24	2019-07-25 10:26:30	28	4.60	4.67	0.07	0:12:20	1.61	2019-07-25 10:26:30	28	7.00	7.16	0.16	0:12:20	2.26
25	2019-07-25 10:35:55	29	4.60	4.66	0.06	0:09:20	1.35	2019-07-25 10:35:55	29	7.00	7.14	0.14	0:09:20	1.94
26	2019-07-25 10:45:05	30	4.60	4.57	0.03	0:09:05	0.7	2019-07-25 10:45:05	30	7.00	6.92	0.08	0:09:05	1.2
27	2019-07-25 10:54:25	31	4.60	4.67	0.07	0:09:15	1.61	2019-07-25 10:54:25	31	7.00	7.06	0.06	0:09:15	0.89
28	2019-07-25 11:04:35	32	4.60	4.65	0.05	0:10:05	1.04	2019-07-25 11:04:35	32	7.00	7.06	0.06	0:10:05	0.8
29	2019-07-25 11:13:10	33	4.60	4.68	0.08	0:08:30	1.74	2019-07-25 11:13:10	33	7.00	6.90	0.1	0:08:30	1.4
30	2019-07-25 11:22:30	34	4.60	4.67	0.07	0:09:15	1.57	2019-07-25 11:22:30	34	7.00	6.95	0.05	0:09:15	0.66
31	2019-07-25 11:34:10	35	4.60	4.64	0.04	0:11:35	0.91	2019-07-25 11:34:10	35	7.00	7.04	0.04	0:11:35	0.57
32	2019-07-25 11:43:30	36	4.60	4.64	0.04	0:09:15	0.91	2019-07-25 11:43:30	36	7.00	6.97	0.03	0:09:15	0.37
33	2019-07-25 11:53:00	37	4.60	4.24	0.36	0:09:25	7.91	2019-07-25 11:53:00	37	7.00	6.89	0.11	0:09:25	1.57
34	2019-07-25 12:02:55	38	4.60	4.44	0.16	0:09:50	3.57	2019-07-25 12:02:55	38	7.00	6.78	0.22	0:09:50	3.17
35	2019-07-25 12:11:30	39	4.60	4.67	0.07	0:08:30	1.57	2019-07-25 12:11:30	39	7.00	7.07	0.07	0:08:30	1.03

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
36	2019-07-25 12:21:20	40	4.60	4.67	0.07	0:09:45	1.57	2019-07-25 12:21:20	40	7.00	7.06	0.06	0:09:45	0.89
37	2019-07-25 12:31:00	41	4.60	4.62	0.02	0:09:35	0.35	2019-07-25 12:31:00	41	7.00	7.08	0.08	0:09:35	1.09
38	2019-07-25 12:39:40	42	4.60	4.61	0.01	0:08:35	0.3	2019-07-25 12:39:40	42	7.00	7.11	0.11	0:08:35	1.63
39	2019-07-25 12:48:25	43	4.60	4.70	0.1	0:08:40	2.09	2019-07-25 12:48:25	43	7.00	7.10	0.1	0:08:40	1.37
40	2019-07-25 12:58:30	44	4.60	4.70	0.1	0:10:00	2.09	2019-07-25 12:58:30	44	7.00	7.02	0.02	0:10:00	0.31
41	2019-07-25 13:12:05	45	4.60	4.64	0.04	0:13:30	0.91	2019-07-25 13:12:05	45	7.00	6.69	0.31	0:13:30	4.46
42	2019-07-25 13:20:50	46	4.60	4.63	0.03	0:08:40	0.7	2019-07-25 13:20:50	46	7.00	6.67	0.33	0:08:40	4.71
43	2019-07-25 13:29:35	47	4.60	4.55	0.05	0:08:40	1.04	2019-07-25 13:29:35	47	7.00	6.86	0.14	0:08:40	1.94
44	2019-07-25 13:38:30	48	4.60	4.75	0.15	0:08:50	3.26	2019-07-25 13:38:30	48	7.00	6.87	0.13	0:08:50	1.86
45	2019-07-25 13:49:15	49	4.60	4.75	0.15	0:10:40	3.26	2019-07-25 13:49:15	49	7.00	6.78	0.22	0:10:40	3.2
46	2019-07-25 13:58:05	50	4.60	4.66	0.06	0:08:45	1.22	2019-07-25 13:58:05	50	7.00	6.73	0.27	0:08:45	3.86
47	2019-07-25 14:07:10	51	4.60	4.64	0.04	0:09:00	0.83	2019-07-25 14:07:10	51	7.00	6.70	0.3	0:09:00	4.34
48	2019-07-25 14:15:35	52	4.60	4.61	0.01	0:08:20	0.17	2019-07-25 14:15:35	52	7.00	6.56	0.44	0:08:20	6.34
49	2019-07-25 14:27:30	53	4.60	4.70	0.1	0:11:50	2.09	2019-07-25 14:27:30	53	7.00	6.56	0.44	0:11:50	6.34
50	2019-07-25 14:36:25	54	4.60	4.73	0.13	0:08:50	2.78	2019-07-25 14:36:25	54	7.00	6.79	0.21	0:08:50	3.0
51	2019-07-25 14:45:30	55	4.60	4.71	0.11	0:09:00	2.39	2019-07-25 14:45:30	55	7.00	7.20	0.2	0:09:00	2.89
52	2019-07-25 15:07:30	56	4.60	4.68	0.08	0:21:55	1.78	2019-07-25 15:07:30	56	7.00	7.04	0.04	0:21:55	0.63
53	2019-07-25 15:16:20	57	4.60	4.61	0.01	0:08:45	0.17	2019-07-25 15:16:20	57	7.00	6.72	0.28	0:08:45	3.94
54	2019-07-25 15:30:50	58	4.60	4.67	0.07	0:14:25	1.57	2019-07-25 15:30:50	58	7.00	6.67	0.33	0:14:25	4.69
55	2019-07-25 15:43:10	59	4.60	4.77	0.17	0:12:15	3.78	2019-07-25 15:43:10	59	7.00	6.67	0.33	0:12:15	4.66
56	2019-07-25 15:51:10	60	4.60	4.77	0.17	0:07:55	3.78	2019-07-25 15:51:10	60	7.00	6.94	0.06	0:07:55	0.89
57	2019-07-25 16:00:10	61	4.60	4.75	0.15	0:08:55	3.22	2019-07-25 16:00:10	61	7.00	6.88	0.12	0:08:55	1.74
58	2019-07-25 16:16:30	62	4.60	4.72	0.12	0:16:15	2.61	2019-07-25 16:16:30	62	7.00	6.83	0.17	0:16:15	2.4
59	2019-07-25 16:25:15	63	4.60	4.75	0.15	0:08:40	3.35	2019-07-25 16:25:15	63	7.00	6.80	0.2	0:08:40	2.8
60	2019-07-25 16:40:00	64	4.60	4.73	0.13	0:14:40	2.83	2019-07-25 16:40:00	64	7.00	6.74	0.26	0:14:40	3.69
61	2019-07-25 16:48:50	65	4.60	4.63	0.03	0:08:45	0.61	2019-07-25 16:48:50	65	7.00	6.55	0.45	0:08:45	6.43
62	2019-07-25 16:58:05	66	4.60	4.72	0.12	0:09:10	2.61	2019-07-25 16:58:05	66	7.00	6.58	0.42	0:09:10	6.06
63	2019-07-25 17:06:10	67	4.60	4.71	0.11	0:08:00	2.39	2019-07-25 17:06:10	67	7.00	6.58	0.42	0:08:00	5.97
64	2019-07-25 17:15:15	68	4.60	4.76	0.16	0:09:00	3.48	2019-07-25 17:15:15	68	7.00	6.69	0.31	0:09:00	4.43
65	2019-07-25 17:25:10	69	4.60	4.77	0.17	0:09:50	3.78	2019-07-25 17:25:10	69	7.00	6.78	0.22	0:09:50	3.11
66	2019-07-25 17:32:40	70	4.60	4.77	0.17	0:07:25	3.78	2019-07-25 17:32:40	70	7.00	6.84	0.16	0:07:25	2.31
67	2019-07-25 17:41:35	71	4.60	4.59	0.01	0:08:50	0.3	2019-07-25 17:41:35	71	7.00	7.01	0.01	0:08:50	0.2
68	2019-07-25 17:52:10	72	4.60	4.59	0.01	0:10:30	0.3	2019-07-25 17:52:10	72	7.00	7.34	0.34	0:10:30	4.89
69	2019-07-25 17:59:50	73	4.60	4.56	0.04	0:07:35	0.87	2019-07-25 17:59:50	73	7.00	7.34	0.34	0:07:35	4.8
70	2019-07-25 18:08:55	74	4.60	4.59	0.01	0:09:00	0.22	2019-07-25 18:08:55	74	7.00	6.66	0.34	0:09:00	4.86
71	2019-07-25 18:18:20	75	4.60	4.73	0.13	0:09:20	2.83	2019-07-25 18:18:20	75	7.00	7.21	0.21	0:09:20	3.0
72	2019-07-25 18:28:00	76	4.60	4.73	0.13	0:09:35	2.78	2019-07-25 18:28:00	76	7.00	7.18	0.18	0:09:35	2.57
73	2019-07-25 18:36:35	77	4.60	4.60	0.0	0:08:30	0.04	2019-07-25 18:36:35	77	7.00	6.89	0.11	0:08:30	1.54
74	2019-07-25 18:45:10	78	4.60	4.78	0.18	0:08:30	3.87	2019-07-25 18:45:10	78	7.00	7.08	0.08	0:08:30	1.09
75	2019-07-25 18:53:20	79	4.60	4.77	0.17	0:08:05	3.78	2019-07-25 18:53:20	79	7.00	7.19	0.19	0:08:05	2.66
76	2019-07-25 19:02:55	80	4.60	4.75	0.15	0:09:30	3.22	2019-07-25 19:02:55	80	7.00	7.17	0.17	0:09:30	2.46
77	2019-07-25 19:12:35	81	4.60	4.77	0.17	0:09:35	3.7	2019-07-25 19:12:35	81	7.00	7.19	0.19	0:09:35	2.71

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
78	2019-07-25 19:22:00	82	4.60	4.75	0.15	0:09:20	3.3	2019-07-25 19:22:00	82	7.00	7.17	0.17	0:09:20	2.43
79	2019-07-25 19:31:40	83	4.60	4.74	0.14	0:09:35	3.04	2019-07-25 19:31:40	83	7.00	6.97	0.03	0:09:35	0.37
80	2019-07-25 19:40:05	84	4.60	4.72	0.12	0:08:20	2.57	2019-07-25 19:40:05	84	7.00	6.97	0.03	0:08:20	0.4
81	2019-07-25 19:47:10	85	4.60	4.71	0.11	0:07:00	2.39	2019-07-25 19:47:10	85	7.00	6.91	0.09	0:07:00	1.26
82	2019-07-25 19:57:30	86	4.60	4.74	0.14	0:10:15	3.04	2019-07-25 19:57:30	86	7.00	7.27	0.27	0:10:15	3.83
83	2019-07-25 20:10:10	87	4.60	4.74	0.14	0:12:35	3.04	2019-07-25 20:10:10	87	7.00	7.24	0.24	0:12:35	3.37
84	2019-07-25 20:19:25	88	4.60	4.77	0.17	0:09:10	3.78	2019-07-25 20:19:25	88	7.00	6.75	0.25	0:09:10	3.51
85	2019-07-25 20:28:50	89	4.60	4.76	0.16	0:09:20	3.57	2019-07-25 20:28:50	89	7.00	7.35	0.35	0:09:20	5.03
86	2019-07-25 20:38:00	90	4.60	4.65	0.05	0:09:05	1.13	2019-07-25 20:38:00	90	7.00	7.94	0.94	0:09:05	13.43
87	2019-07-25 20:49:30	91	4.60	4.73	0.13	0:11:25	2.78	2019-07-25 20:49:30	91	7.00	7.07	0.07	0:11:25	1.0
88	2019-07-25 21:10:40	92	4.60	4.73	0.13	0:21:05	2.78	2019-07-25 21:10:40	92	7.00	7.04	0.04	0:21:05	0.57
89	2019-07-25 21:18:30	93	4.60	4.57	0.03	0:07:45	0.65	2019-07-25 21:18:30	93	7.00	7.12	0.12	0:07:45	1.74
90	2019-07-25 21:27:15	94	4.60	4.58	0.02	0:08:40	0.43	2019-07-25 21:27:15	94	7.00	7.15	0.15	0:08:40	2.2
91	2019-07-25 21:36:10	95	4.60	4.60	0	0:08:50	0	2019-07-25 21:36:10	95	7.00	7.11	0.11	0:08:50	1.54
92	2019-07-25 21:45:50	96	4.60	4.65	0.05	0:09:35	1.13	2019-07-25 21:45:50	96	7.00	6.98	0.02	0:09:35	0.23
93	2019-07-25 21:59:50	97	4.60	4.64	0.04	0:13:55	0.91	2019-07-25 21:59:50	97	7.00	7.00	0.0	0:13:55	0.06
94	2019-07-25 22:09:45	98	4.60	4.72	0.12	0:09:50	2.57	2019-07-25 22:09:45	98	7.00	7.15	0.15	0:09:50	2.11
95	2019-07-25 22:33:10	99	4.60	4.72	0.12	0:23:20	2.57	2019-07-25 22:33:10	99	7.00	7.01	0.01	0:23:20	0.2
96	2019-07-25 22:42:30	100	4.60	4.63	0.03	0:09:15	0.74	2019-07-25 22:42:30	100	7.00	6.99	0.01	0:09:15	0.14
97	2019-07-25 22:51:15	101	4.60	4.55	0.05	0:08:40	1.17	2019-07-25 22:51:15	101	7.00	6.52	0.48	0:08:40	6.91
98	2019-07-25 23:01:05	102	4.60	4.62	0.02	0:09:45	0.43	2019-07-25 23:01:05	102	7.00	6.64	0.36	0:09:45	5.14
99	2019-07-25 23:08:30	103	4.60	4.63	0.03	0:07:20	0.7	2019-07-25 23:08:30	103	7.00	6.81	0.19	0:07:20	2.71
100	2019-07-25 23:19:00	104	4.60	4.63	0.03	0:10:25	0.7	2019-07-25 23:19:00	104	7.00	7.07	0.07	0:10:25	1.0
101	2019-07-25 23:27:00	105	4.60	4.69	0.09	0:07:55	2.0	2019-07-25 23:27:00	105	7.00	7.05	0.05	0:07:55	0.77
102	2019-07-25 23:35:05	106	4.60	4.69	0.09	0:08:00	2.0	2019-07-25 23:35:05	106	7.00	6.86	0.14	0:08:00	2.03
103	2019-07-25 23:44:05	107	4.60	4.62	0.02	0:08:55	0.39	2019-07-25 23:44:05	107	7.00	7.32	0.32	0:08:55	4.54
104	2019-07-25 23:53:15	108	4.60	4.70	0.1	0:09:05	2.13	2019-07-25 23:53:15	108	7.00	7.31	0.31	0:09:05	4.43
105	2019-07-26 00:02:15	109	4.60	4.70	0.1	0:08:55	2.13	2019-07-26 00:02:15	109	7.00	7.16	0.16	0:08:55	2.29
106	2019-07-26 00:11:35	110	4.60	4.72	0.12	0:09:15	2.57	2019-07-26 00:11:35	110	7.00	7.13	0.13	0:09:15	1.8
107	2019-07-26 00:20:10	111	4.60	4.70	0.1	0:08:30	2.13	2019-07-26 00:20:10	111	7.00	7.12	0.12	0:08:30	1.69
108	2019-07-26 00:29:40	112	4.60	4.71	0.11	0:09:25	2.3	2019-07-26 00:29:40	112	7.00	6.97	0.03	0:09:25	0.4
109	2019-07-26 00:38:35	113	4.60	4.77	0.17	0:08:50	3.74	2019-07-26 00:38:35	113	7.00	7.18	0.18	0:08:50	2.54
110	2019-07-26 00:47:55	114	4.60	4.73	0.13	0:09:15	2.87	2019-07-26 00:47:55	114	7.00	7.15	0.15	0:09:15	2.2
111	2019-07-26 00:58:10	115	4.60	4.63	0.03	0:10:10	0.65	2019-07-26 00:58:10	115	7.00	7.11	0.11	0:10:10	1.54
112	2019-07-26 01:06:05	116	4.60	4.66	0.06	0:07:50	1.22	2019-07-26 01:06:05	116	7.00	7.10	0.1	0:07:50	1.37
113	2019-07-26 01:14:30	117	4.60	4.65	0.05	0:08:20	1.17	2019-07-26 01:14:30	117	7.00	6.95	0.05	0:08:20	0.71
114	2019-07-26 01:23:15	118	4.60	4.76	0.16	0:08:40	3.43	2019-07-26 01:23:15	118	7.00	7.26	0.26	0:08:40	3.71
115	2019-07-26 01:38:15	119	4.60	4.76	0.16	0:14:55	3.43	2019-07-26 01:38:15	119	7.00	7.26	0.26	0:14:55	3.71
116	2019-07-26 01:47:10	120	4.60	4.75	0.15	0:08:50	3.17	2019-07-26 01:47:10	120	7.00	6.79	0.21	0:08:50	2.97
117	2019-07-26 01:56:00	121	4.60	4.75	0.15	0:08:45	3.17	2019-07-26 01:56:00	121	7.00	6.76	0.24	0:08:45	3.4
118	2019-07-26 02:09:05	122	4.60	4.67	0.07	0:13:00	1.48	2019-07-26 02:09:05	122	7.00	6.84	0.16	0:13:00	2.34
119	2019-07-26 02:15:15	123	4.60	4.76	0.16	0:06:05	3.48	2019-07-26 02:15:15	123	7.00	6.98	0.02	0:06:05	0.29
120	2019-07-26 02:22:25	124	4.60	4.58	0.02	0:07:05	0.52	2019-07-26 02:22:25	124	7.00	6.97	0.03	0:07:05	0.4

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
121	2019-07-26 02:31:10	125	4.60	4.56	0.04	0:08:40	0.83	2019-07-26 02:31:10	125	7.00	6.83	0.17	0:08:40	2.49
122	2019-07-26 02:39:55	126	4.60	4.76	0.16	0:08:40	3.39	2019-07-26 02:39:55	126	7.00	6.78	0.22	0:08:40	3.11
123	2019-07-26 02:49:40	127	4.60	4.74	0.14	0:09:40	3.04	2019-07-26 02:49:40	127	7.00	7.21	0.21	0:09:40	3.06
124	2019-07-26 02:57:45	128	4.60	4.84	0.24	0:08:00	5.26	2019-07-26 02:57:45	128	7.00	7.20	0.2	0:08:00	2.8
125	2019-07-26 03:06:55	129	4.60	4.73	0.13	0:09:05	2.91	2019-07-26 03:06:55	129	7.00	6.92	0.08	0:09:05	1.2
126	2019-07-26 03:15:35	130	4.60	4.68	0.08	0:08:35	1.78	2019-07-26 03:15:35	130	7.00	6.92	0.08	0:08:35	1.14
127	2019-07-26 03:24:25	131	4.60	4.66	0.06	0:08:45	1.35	2019-07-26 03:24:25	131	7.00	6.89	0.11	0:08:45	1.63
128	2019-07-26 03:33:15	132	4.60	4.61	0.01	0:08:45	0.26	2019-07-26 03:33:15	132	7.00	6.99	0.01	0:08:45	0.14
129	2019-07-26 03:42:00	133	4.60	4.59	0.01	0:08:40	0.17	2019-07-26 03:42:00	133	7.00	6.93	0.07	0:08:40	0.97
130	2019-07-26 03:51:30	134	4.60	4.56	0.04	0:09:25	0.83	2019-07-26 03:51:30	134	7.00	6.67	0.33	0:09:25	4.77
131	2019-07-26 03:59:55	135	4.60	4.70	0.1	0:08:20	2.09	2019-07-26 03:59:55	135	7.00	6.62	0.38	0:08:20	5.37
132	2019-07-26 04:08:45	136	4.60	4.73	0.13	0:08:45	2.83	2019-07-26 04:08:45	136	7.00	7.21	0.21	0:08:45	3.06
133	2019-07-26 04:18:10	137	4.60	4.73	0.13	0:09:20	2.74	2019-07-26 04:18:10	137	7.00	7.12	0.12	0:09:20	1.66
134	2019-07-26 04:29:00	138	4.60	4.71	0.11	0:10:45	2.35	2019-07-26 04:29:00	138	7.00	7.02	0.02	0:10:45	0.31
135	2019-07-26 04:40:00	139	4.60	4.80	0.2	0:10:55	4.3	2019-07-26 04:40:00	139	7.00	6.97	0.03	0:10:55	0.4
136	2019-07-26 04:49:00	140	4.60	4.80	0.2	0:08:55	4.3	2019-07-26 04:49:00	140	7.00	6.92	0.08	0:08:55	1.17
137	2019-07-26 04:58:15	141	4.60	4.72	0.12	0:09:10	2.61	2019-07-26 04:58:15	141	7.00	7.06	0.06	0:09:10	0.86
138	2019-07-26 05:21:05	142	4.60	4.82	0.22	0:22:45	4.83	2019-07-26 05:21:05	142	7.00	7.02	0.02	0:22:45	0.26
139	2019-07-26 05:30:10	143	4.60	4.82	0.22	0:09:00	4.83	2019-07-26 05:30:10	143	7.00	6.98	0.02	0:09:00	0.26
140	2019-07-26 05:38:40	144	4.60	4.76	0.16	0:08:25	3.43	2019-07-26 05:38:40	144	7.00	6.79	0.21	0:08:25	3.0
141	2019-07-26 05:39:05	0	4.60	4.67	0.07	0:00:20	1.48	2019-07-26 05:39:05	0	7.00	6.79	0.21	0:00:20	3.0
142	2019-07-26 05:51:35	1	4.60	4.71	0.11	0:12:25	2.35	2019-07-26 05:51:35	1	7.00	6.79	0.21	0:12:25	3.0
143	2019-07-26 06:28:15	2	4.60	4.80	0.2	0:36:35	4.39	2019-07-26 06:28:15	2	7.00	7.21	0.21	0:36:35	2.97
144	2019-07-26 06:29:00	3	4.60	4.76	0.16	0:00:40	3.39	2019-07-26 06:29:00	3	7.00	7.16	0.16	0:00:40	2.23



## Mixing - Report

Generation Date (2019-07-25)

### Area- Liquid-2

#### SMP

#### MILK

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
1	2019-07-25 06:39:45	5	13.50	13.38	0.12	0:07:45	0.86	2019-07-25 06:39:45	5	12.50	12.49	0.01	0:07:45	0.08
2	2019-07-25 06:58:00	6	13.50	13.39	0.11	0:18:10	0.81	2019-07-25 06:58:00	6	12.50	12.49	0.01	0:18:10	0.11
3	2019-07-25 07:07:00	7	13.50	13.39	0.11	0:08:55	0.81	2019-07-25 07:07:00	7	12.50	12.31	0.19	0:08:55	1.55
4	2019-07-25 07:15:55	8	13.50	13.39	0.11	0:08:50	0.83	2019-07-25 07:15:55	8	12.50	12.55	0.05	0:08:50	0.38
5	2019-07-25 07:25:15	9	13.50	13.46	0.04	0:09:15	0.27	2019-07-25 07:25:15	9	12.50	12.55	0.05	0:09:15	0.38
6	2019-07-25 07:34:25	10	13.50	13.46	0.04	0:09:05	0.27	2019-07-25 07:34:25	10	12.50	12.01	0.49	0:09:05	3.9
7	2019-07-25 07:43:50	11	13.50	13.45	0.05	0:09:20	0.4	2019-07-25 07:43:50	11	12.50	12.20	0.3	0:09:20	2.42
8	2019-07-25 07:53:20	12	13.50	13.44	0.06	0:09:25	0.46	2019-07-25 07:53:20	12	12.50	12.63	0.13	0:09:25	1.06
9	2019-07-25 08:03:00	13	13.50	13.36	0.14	0:09:35	1.01	2019-07-25 08:03:00	13	12.50	12.68	0.18	0:09:35	1.46
10	2019-07-25 08:12:00	14	13.50	13.45	0.05	0:08:55	0.34	2019-07-25 08:12:00	14	12.50	12.68	0.18	0:08:55	1.46
11	2019-07-25 08:23:30	15	13.50	13.45	0.05	0:11:25	0.37	2019-07-25 08:23:30	15	12.50	11.93	0.57	0:11:25	4.59
12	2019-07-25 08:32:10	16	13.50	13.44	0.06	0:08:35	0.47	2019-07-25 08:32:10	16	12.50	11.93	0.57	0:08:35	4.59
13	2019-07-25 08:41:40	17	13.50	13.42	0.08	0:09:25	0.61	2019-07-25 08:41:40	17	12.50	11.41	1.09	0:09:25	8.74
14	2019-07-25 08:50:45	18	13.50	13.41	0.09	0:09:00	0.67	2019-07-25 08:50:45	18	12.50	12.80	0.3	0:09:00	2.38
15	2019-07-25 09:00:05	19	13.50	13.39	0.11	0:09:15	0.79	2019-07-25 09:00:05	19	12.50	12.80	0.3	0:09:15	2.38
16	2019-07-25 09:09:20	20	13.50	13.39	0.11	0:09:10	0.79	2019-07-25 09:09:20	20	12.50	12.72	0.22	0:09:10	1.76
17	2019-07-25 09:18:25	21	13.50	13.04	0.46	0:09:00	3.44	2019-07-25 09:18:25	21	12.50	12.72	0.22	0:09:00	1.76
18	2019-07-25 09:28:45	22	13.50	13.55	0.05	0:10:15	0.34	2019-07-25 09:28:45	22	12.50	12.58	0.08	0:10:15	0.66
19	2019-07-25 09:36:55	23	13.50	13.55	0.05	0:08:05	0.34	2019-07-25 09:36:55	23	12.50	12.58	0.08	0:08:05	0.66
20	2019-07-25 09:46:10	24	13.50	13.48	0.02	0:09:10	0.16	2019-07-25 09:46:10	24	12.50	12.68	0.18	0:09:10	1.44
21	2019-07-25 09:55:35	25	13.50	13.40	0.1	0:09:20	0.73	2019-07-25 09:55:35	25	12.50	12.68	0.18	0:09:20	1.44
22	2019-07-25 10:05:20	26	13.50	13.38	0.12	0:09:40	0.89	2019-07-25 10:05:20	26	12.50	12.17	0.33	0:09:40	2.62
23	2019-07-25 10:14:05	27	13.50	13.30	0.2	0:08:40	1.45	2019-07-25 10:14:05	27	12.50	12.34	0.16	0:08:40	1.28
24	2019-07-25 10:26:30	28	13.50	13.23	0.27	0:12:20	2.0	2019-07-25 10:26:30	28	12.50	12.95	0.45	0:12:20	3.62
25	2019-07-25 10:35:55	29	13.50	13.31	0.19	0:09:20	1.44	2019-07-25 10:35:55	29	12.50	12.95	0.45	0:09:20	3.62
26	2019-07-25 10:45:05	30	13.50	13.34	0.16	0:09:05	1.16	2019-07-25 10:45:05	30	12.50	12.68	0.18	0:09:05	1.42
27	2019-07-25 10:54:25	31	13.50	13.34	0.16	0:09:15	1.16	2019-07-25 10:54:25	31	12.50	12.76	0.26	0:09:15	2.1
28	2019-07-25 11:04:35	32	13.50	13.34	0.16	0:10:05	1.21	2019-07-25 11:04:35	32	12.50	12.76	0.26	0:10:05	2.1
29	2019-07-25 11:13:10	33	13.50	13.34	0.16	0:08:30	1.21	2019-07-25 11:13:10	33	12.50	12.61	0.11	0:08:30	0.91
30	2019-07-25 11:22:30	34	13.50	13.31	0.19	0:09:15	1.39	2019-07-25 11:22:30	34	12.50	12.47	0.03	0:09:15	0.24
31	2019-07-25 11:34:10	35	13.50	13.32	0.18	0:11:35	1.36	2019-07-25 11:34:10	35	12.50	12.59	0.09	0:11:35	0.75
32	2019-07-25 11:43:30	36	13.50	13.40	0.1	0:09:15	0.74	2019-07-25 11:43:30	36	12.50	12.59	0.09	0:09:15	0.75
33	2019-07-25 11:53:00	37	13.50	13.40	0.1	0:09:25	0.74	2019-07-25 11:53:00	37	12.50	12.71	0.21	0:09:25	1.65
34	2019-07-25 12:02:55	38	13.50	13.33	0.17	0:09:50	1.29	2019-07-25 12:02:55	38	12.50	12.71	0.21	0:09:50	1.65
35	2019-07-25 12:11:30	39	13.50	13.20	0.3	0:08:30	2.22	2019-07-25 12:11:30	39	12.50	12.27	0.23	0:08:30	1.87



	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
36	2019-07-25 12:21:20	40	13.50	13.59	0.09	0:09:45	0.68	2019-07-25 12:21:20	40	12.50	12.34	0.16	0:09:45	1.25
37	2019-07-25 12:31:00	41	13.50	13.59	0.09	0:09:35	0.68	2019-07-25 12:31:00	41	12.50	12.61	0.11	0:09:35	0.88
38	2019-07-25 12:39:40	42	13.50	13.57	0.07	0:08:35	0.49	2019-07-25 12:39:40	42	12.50	12.75	0.25	0:08:35	1.98
39	2019-07-25 12:48:25	43	13.50	13.55	0.05	0:08:40	0.4	2019-07-25 12:48:25	43	12.50	12.75	0.25	0:08:40	1.98
40	2019-07-25 12:58:30	44	13.50	13.55	0.05	0:10:00	0.39	2019-07-25 12:58:30	44	12.50	12.56	0.06	0:10:00	0.51
41	2019-07-25 13:12:05	45	13.50	13.53	0.03	0:13:30	0.25	2019-07-25 13:12:05	45	12.50	12.60	0.1	0:13:30	0.82
42	2019-07-25 13:20:50	46	13.50	13.53	0.03	0:08:40	0.25	2019-07-25 13:20:50	46	12.50	12.82	0.32	0:08:40	2.53
43	2019-07-25 13:29:35	47	13.50	13.58	0.08	0:08:40	0.59	2019-07-25 13:29:35	47	12.50	12.82	0.32	0:08:40	2.53
44	2019-07-25 13:38:30	48	13.50	13.58	0.08	0:08:50	0.59	2019-07-25 13:38:30	48	12.50	12.72	0.22	0:08:50	1.78
45	2019-07-25 13:49:15	49	13.50	13.53	0.03	0:10:40	0.21	2019-07-25 13:49:15	49	12.50	12.63	0.13	0:10:40	1.01
46	2019-07-25 13:58:05	50	13.50	13.44	0.06	0:08:45	0.41	2019-07-25 13:58:05	50	12.50	12.80	0.3	0:08:45	2.38
47	2019-07-25 14:07:10	51	13.50	13.48	0.02	0:09:00	0.15	2019-07-25 14:07:10	51	12.50	12.80	0.3	0:09:00	2.38
48	2019-07-25 14:15:35	52	13.50	13.48	0.02	0:08:20	0.15	2019-07-25 14:15:35	52	12.50	12.89	0.39	0:08:20	3.1
49	2019-07-25 14:27:30	53	13.50	13.40	0.1	0:11:50	0.73	2019-07-25 14:27:30	53	12.50	12.89	0.39	0:11:50	3.1
50	2019-07-25 14:36:25	54	13.50	13.42	0.08	0:08:50	0.59	2019-07-25 14:36:25	54	12.50	12.72	0.22	0:08:50	1.79
51	2019-07-25 14:45:30	55	13.50	13.42	0.08	0:09:00	0.59	2019-07-25 14:45:30	55	12.50	12.72	0.22	0:09:00	1.76
52	2019-07-25 15:07:30	56	13.50	13.50	0.0	0:21:55	0.01	2019-07-25 15:07:30	56	12.50	12.36	0.14	0:21:55	1.1
53	2019-07-25 15:16:20	57	13.50	13.50	0.0	0:08:45	0.01	2019-07-25 15:16:20	57	12.50	12.87	0.37	0:08:45	2.99
54	2019-07-25 15:30:50	58	13.50	13.42	0.08	0:14:25	0.58	2019-07-25 15:30:50	58	12.50	12.87	0.37	0:14:25	2.99
55	2019-07-25 15:43:10	59	13.50	13.53	0.03	0:12:15	0.24	2019-07-25 15:43:10	59	12.50	12.68	0.18	0:12:15	1.42
56	2019-07-25 15:51:10	60	13.50	13.53	0.03	0:07:55	0.24	2019-07-25 15:51:10	60	12.50	12.60	0.1	0:07:55	0.78
57	2019-07-25 16:00:10	61	13.50	13.38	0.12	0:08:55	0.86	2019-07-25 16:00:10	61	12.50	12.60	0.1	0:08:55	0.8
58	2019-07-25 16:16:30	62	13.50	13.63	0.13	0:16:15	0.95	2019-07-25 16:16:30	62	12.50	12.60	0.1	0:16:15	0.78
59	2019-07-25 16:25:15	63	13.50	13.63	0.13	0:08:40	0.95	2019-07-25 16:25:15	63	12.50	12.69	0.19	0:08:40	1.5
60	2019-07-25 16:40:00	64	13.50	13.51	0.01	0:14:40	0.04	2019-07-25 16:40:00	64	12.50	12.72	0.22	0:14:40	1.73
61	2019-07-25 16:48:50	65	13.50	13.51	0.01	0:08:45	0.04	2019-07-25 16:48:50	65	12.50	12.72	0.22	0:08:45	1.73
62	2019-07-25 16:58:05	66	13.50	13.50	0.0	0:09:10	0.01	2019-07-25 16:58:05	66	12.50	12.69	0.19	0:09:10	1.55
63	2019-07-25 17:06:10	67	13.50	13.50	0.0	0:08:00	0.01	2019-07-25 17:06:10	67	12.50	12.69	0.19	0:08:00	1.55
64	2019-07-25 17:15:15	68	13.50	13.46	0.04	0:09:00	0.27	2019-07-25 17:15:15	68	12.50	12.67	0.17	0:09:00	1.39
65	2019-07-25 17:25:10	69	13.50	13.44	0.06	0:09:50	0.47	2019-07-25 17:25:10	69	12.50	12.58	0.08	0:09:50	0.62
66	2019-07-25 17:32:40	70	13.50	13.44	0.06	0:07:25	0.47	2019-07-25 17:32:40	70	12.50	12.70	0.2	0:07:25	1.63
67	2019-07-25 17:41:35	71	13.50	13.46	0.04	0:08:50	0.3	2019-07-25 17:41:35	71	12.50	12.70	0.2	0:08:50	1.63
68	2019-07-25 17:52:10	72	13.50	13.45	0.05	0:10:30	0.39	2019-07-25 17:52:10	72	12.50	12.41	0.09	0:10:30	0.74
69	2019-07-25 17:59:50	73	13.50	13.43	0.07	0:07:35	0.5	2019-07-25 17:59:50	73	12.50	12.41	0.09	0:07:35	0.7
70	2019-07-25 18:08:55	74	13.50	13.45	0.05	0:09:00	0.4	2019-07-25 18:08:55	74	12.50	12.45	0.05	0:09:00	0.38
71	2019-07-25 18:18:20	75	13.50	13.44	0.06	0:09:20	0.41	2019-07-25 18:18:20	75	12.50	12.52	0.02	0:09:20	0.18
72	2019-07-25 18:28:00	76	13.50	13.41	0.09	0:09:35	0.68	2019-07-25 18:28:00	76	12.50	12.74	0.24	0:09:35	1.95
73	2019-07-25 18:36:35	77	13.50	13.41	0.09	0:08:30	0.68	2019-07-25 18:36:35	77	12.50	12.74	0.24	0:08:30	1.95
74	2019-07-25 18:45:10	78	13.50	13.47	0.03	0:08:30	0.25	2019-07-25 18:45:10	78	12.50	12.58	0.08	0:08:30	0.62
75	2019-07-25 18:53:20	79	13.50	13.47	0.03	0:08:05	0.21	2019-07-25 18:53:20	79	12.50	12.63	0.13	0:08:05	1.06
76	2019-07-25 19:02:55	80	13.50	13.57	0.07	0:09:30	0.55	2019-07-25 19:02:55	80	12.50	12.63	0.13	0:09:30	1.06
77	2019-07-25 19:12:35	81	13.50	13.54	0.04	0:09:35	0.27	2019-07-25 19:12:35	81	12.50	12.32	0.18	0:09:35	1.47

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
78	2019-07-25 19:22:00	82	13.50	13.60	0.1	0:09:20	0.74	2019-07-25 19:22:00	82	12.50	12.69	0.19	0:09:20	1.49
79	2019-07-25 19:31:40	83	13.50	13.60	0.1	0:09:35	0.74	2019-07-25 19:31:40	83	12.50	13.06	0.56	0:09:35	4.46
80	2019-07-25 19:40:05	84	13.50	13.66	0.16	0:08:20	1.16	2019-07-25 19:40:05	84	12.50	13.06	0.56	0:08:20	4.46
81	2019-07-25 19:47:10	85	13.50	13.65	0.15	0:07:00	1.13	2019-07-25 19:47:10	85	12.50	12.61	0.11	0:07:00	0.88
82	2019-07-25 19:57:30	86	13.50	13.55	0.05	0:10:15	0.39	2019-07-25 19:57:30	86	12.50	12.51	0.01	0:10:15	0.11
83	2019-07-25 20:10:10	87	13.50	13.55	0.05	0:12:35	0.39	2019-07-25 20:10:10	87	12.50	12.51	0.01	0:12:35	0.11
84	2019-07-25 20:19:25	88	13.50	13.22	0.28	0:09:10	2.07	2019-07-25 20:19:25	88	12.50	12.11	0.39	0:09:10	3.09
85	2019-07-25 20:28:50	89	13.50	13.61	0.11	0:09:20	0.79	2019-07-25 20:28:50	89	12.50	12.51	0.01	0:09:20	0.06
86	2019-07-25 20:38:00	90	13.50	13.61	0.11	0:09:05	0.79	2019-07-25 20:38:00	90	12.50	12.75	0.25	0:09:05	2.02
87	2019-07-25 20:49:30	91	13.50	13.59	0.09	0:11:25	0.65	2019-07-25 20:49:30	91	12.50	12.75	0.25	0:11:25	2.02
88	2019-07-25 21:10:40	92	13.50	13.64	0.14	0:21:05	1.07	2019-07-25 21:10:40	92	12.50	12.92	0.42	0:21:05	3.33
89	2019-07-25 21:18:30	93	13.50	13.64	0.14	0:07:45	1.07	2019-07-25 21:18:30	93	12.50	13.01	0.51	0:07:45	4.11
90	2019-07-25 21:27:15	94	13.50	13.38	0.12	0:08:40	0.92	2019-07-25 21:27:15	94	12.50	13.01	0.51	0:08:40	4.11
91	2019-07-25 21:36:10	95	13.50	13.41	0.09	0:08:50	0.7	2019-07-25 21:36:10	95	12.50	12.21	0.29	0:08:50	2.3
92	2019-07-25 21:45:50	96	13.50	13.56	0.06	0:09:35	0.41	2019-07-25 21:45:50	96	12.50	12.31	0.19	0:09:35	1.49
93	2019-07-25 21:59:50	97	13.50	13.58	0.08	0:13:55	0.62	2019-07-25 21:59:50	97	12.50	12.72	0.22	0:13:55	1.73
94	2019-07-25 22:09:45	98	13.50	13.58	0.08	0:09:50	0.62	2019-07-25 22:09:45	98	12.50	12.73	0.23	0:09:50	1.87
95	2019-07-25 22:33:10	99	13.50	13.47	0.03	0:23:20	0.21	2019-07-25 22:33:10	99	12.50	12.81	0.31	0:23:20	2.45
96	2019-07-25 22:42:30	100	13.50	13.47	0.03	0:09:15	0.21	2019-07-25 22:42:30	100	12.50	12.81	0.31	0:09:15	2.45
97	2019-07-25 22:51:15	101	13.50	13.38	0.12	0:08:40	0.86	2019-07-25 22:51:15	101	12.50	12.44	0.06	0:08:40	0.5
98	2019-07-25 23:01:05	102	13.50	13.53	0.03	0:09:45	0.24	2019-07-25 23:01:05	102	12.50	12.80	0.3	0:09:45	2.38
99	2019-07-25 23:08:30	103	13.50	13.50	0.0	0:07:20	0.01	2019-07-25 23:08:30	103	12.50	12.52	0.02	0:07:20	0.19
100	2019-07-25 23:19:00	104	13.50	13.50	0.0	0:10:25	0.01	2019-07-25 23:19:00	104	12.50	12.52	0.02	0:10:25	0.19
101	2019-07-25 23:27:00	105	13.50	13.63	0.13	0:07:55	0.99	2019-07-25 23:27:00	105	12.50	12.38	0.12	0:07:55	0.96
102	2019-07-25 23:35:05	106	13.50	13.63	0.13	0:08:00	0.99	2019-07-25 23:35:05	106	12.50	13.01	0.51	0:08:00	4.05
103	2019-07-25 23:44:05	107	13.50	13.56	0.06	0:08:55	0.46	2019-07-25 23:44:05	107	12.50	13.01	0.51	0:08:55	4.05
104	2019-07-25 23:53:15	108	13.50	13.59	0.09	0:09:05	0.64	2019-07-25 23:53:15	108	12.50	12.20	0.3	0:09:05	2.37
105	2019-07-26 00:02:15	109	13.50	13.61	0.11	0:08:55	0.83	2019-07-26 00:02:15	109	12.50	12.87	0.37	0:08:55	2.96
106	2019-07-26 00:11:35	110	13.50	13.61	0.11	0:09:15	0.83	2019-07-26 00:11:35	110	12.50	12.87	0.37	0:09:15	2.96
107	2019-07-26 00:20:10	111	13.50	13.48	0.02	0:08:30	0.18	2019-07-26 00:20:10	111	12.50	13.01	0.51	0:08:30	4.06
108	2019-07-26 00:29:40	112	13.50	13.42	0.08	0:09:25	0.56	2019-07-26 00:29:40	112	12.50	13.01	0.51	0:09:25	4.06
109	2019-07-26 00:38:35	113	13.50	13.53	0.03	0:08:50	0.22	2019-07-26 00:38:35	113	12.50	12.93	0.43	0:08:50	3.46
110	2019-07-26 00:47:55	114	13.50	13.53	0.03	0:09:15	0.22	2019-07-26 00:47:55	114	12.50	12.41	0.09	0:09:15	0.74
111	2019-07-26 00:58:10	115	13.50	13.57	0.07	0:10:10	0.53	2019-07-26 00:58:10	115	12.50	12.46	0.04	0:10:10	0.3
112	2019-07-26 01:06:05	116	13.50	13.59	0.09	0:07:50	0.65	2019-07-26 01:06:05	116	12.50	12.46	0.04	0:07:50	0.3
113	2019-07-26 01:14:30	117	13.50	13.59	0.09	0:08:20	0.64	2019-07-26 01:14:30	117	12.50	12.53	0.03	0:08:20	0.27
114	2019-07-26 01:23:15	118	13.50	13.46	0.04	0:08:40	0.33	2019-07-26 01:23:15	118	12.50	12.53	0.03	0:08:40	0.22
115	2019-07-26 01:38:15	119	13.50	13.56	0.06	0:14:55	0.41	2019-07-26 01:38:15	119	12.50	12.45	0.05	0:14:55	0.43
116	2019-07-26 01:47:10	120	13.50	13.66	0.16	0:08:50	1.17	2019-07-26 01:47:10	120	12.50	12.45	0.05	0:08:50	0.43
117	2019-07-26 01:56:00	121	13.50	13.66	0.16	0:08:45	1.17	2019-07-26 01:56:00	121	12.50	12.07	0.43	0:08:45	3.46
118	2019-07-26 02:09:05	122	13.50	13.65	0.15	0:13:00	1.1	2019-07-26 02:09:05	122	12.50	12.53	0.03	0:13:00	0.26
119	2019-07-26 02:15:15	123	13.50	13.66	0.16	0:06:05	1.21	2019-07-26 02:15:15	123	12.50	12.82	0.32	0:06:05	2.56
120	2019-07-26 02:22:25	124	13.50	13.66	0.16	0:07:05	1.21	2019-07-26 02:22:25	124	12.50	12.82	0.32	0:07:05	2.56

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
121	2019-07-26 02:31:10	125	13.50	13.51	0.01	0:08:40	0.09	2019-07-26 02:31:10	125	12.50	12.67	0.17	0:08:40	1.38
122	2019-07-26 02:39:55	126	13.50	13.60	0.1	0:08:40	0.71	2019-07-26 02:39:55	126	12.50	12.74	0.24	0:08:40	1.9
123	2019-07-26 02:49:40	127	13.50	13.60	0.1	0:09:40	0.71	2019-07-26 02:49:40	127	12.50	12.89	0.39	0:09:40	3.1
124	2019-07-26 02:57:45	128	13.50	13.54	0.04	0:08:00	0.3	2019-07-26 02:57:45	128	12.50	12.89	0.39	0:08:00	3.1
125	2019-07-26 03:06:55	129	13.50	13.54	0.04	0:09:05	0.3	2019-07-26 03:06:55	129	12.50	12.48	0.02	0:09:05	0.19
126	2019-07-26 03:15:35	130	13.50	13.45	0.05	0:08:35	0.34	2019-07-26 03:15:35	130	12.50	12.48	0.02	0:08:35	0.19
127	2019-07-26 03:24:25	131	13.50	13.46	0.04	0:08:45	0.31	2019-07-26 03:24:25	131	12.50	12.77	0.27	0:08:45	2.13
128	2019-07-26 03:33:15	132	13.50	13.46	0.04	0:08:45	0.31	2019-07-26 03:33:15	132	12.50	12.77	0.27	0:08:45	2.13
129	2019-07-26 03:42:00	133	13.50	13.41	0.09	0:08:40	0.67	2019-07-26 03:42:00	133	12.50	12.69	0.19	0:08:40	1.49
130	2019-07-26 03:51:30	134	13.50	13.35	0.15	0:09:25	1.11	2019-07-26 03:51:30	134	12.50	12.25	0.25	0:09:25	1.98
131	2019-07-26 03:59:55	135	13.50	13.35	0.15	0:08:20	1.11	2019-07-26 03:59:55	135	12.50	12.48	0.02	0:08:20	0.16
132	2019-07-26 04:08:45	136	13.50	13.41	0.09	0:08:45	0.67	2019-07-26 04:08:45	136	12.50	12.48	0.02	0:08:45	0.16
133	2019-07-26 04:18:10	137	13.50	13.41	0.09	0:09:20	0.67	2019-07-26 04:18:10	137	12.50	12.79	0.29	0:09:20	2.3
134	2019-07-26 04:29:00	138	13.50	13.71	0.21	0:10:45	1.56	2019-07-26 04:29:00	138	12.50	12.79	0.29	0:10:45	2.3
135	2019-07-26 04:40:00	139	13.50	13.71	0.21	0:10:55	1.56	2019-07-26 04:40:00	139	12.50	12.76	0.26	0:10:55	2.08
136	2019-07-26 04:49:00	140	13.50	13.75	0.25	0:08:55	1.85	2019-07-26 04:49:00	140	12.50	12.20	0.3	0:08:55	2.37
137	2019-07-26 04:58:15	141	13.50	13.78	0.28	0:09:10	2.04	2019-07-26 04:58:15	141	12.50	12.76	0.26	0:09:10	2.05
138	2019-07-26 05:21:05	142	13.50	13.78	0.28	0:22:45	2.04	2019-07-26 05:21:05	142	12.50	12.78	0.28	0:22:45	2.26
139	2019-07-26 05:30:10	143	13.50	13.34	0.16	0:09:00	1.2	2019-07-26 05:30:10	143	12.50	12.78	0.28	0:09:00	2.26
140	2019-07-26 05:38:40	144	13.50	13.34	0.16	0:08:25	1.2	2019-07-26 05:38:40	144	12.50	12.43	0.07	0:08:25	0.58
141	2019-07-26 05:39:05	0	13.50	13.34	0.16	0:00:20	1.21	2019-07-26 05:39:05	0	12.50	12.01	0.49	0:00:20	3.94
142	2019-07-26 05:51:35	1	13.50	13.34	0.16	0:12:25	1.21	2019-07-26 05:51:35	1	12.50	12.49	0.01	0:12:25	0.11
143	2019-07-26 06:28:15	2	13.50	13.24	0.26	0:36:35	1.96	2019-07-26 06:28:15	2	12.50	12.49	0.01	0:36:35	0.1
144	2019-07-26 06:29:00	3	13.50	13.24	0.26	0:00:40	1.96	2019-07-26 06:29:00	3	12.50	12.49	0.01	0:00:40	0.1



Mixing - Report

Generation Date (2019-07-25)

## Area- Liquid-3

InvertSyrup

PalmOil

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
1	-	-	-	-	-	-	-	2019-07-25 06:40:35	9	40.00	47.90	7.9	0:08:35	19.75
2	-	-	-	-	-	-	-	2019-07-25 06:58:05	10	40.00	47.90	7.9	0:17:25	19.75
3	-	-	-	-	-	-	-	2019-07-25 07:07:35	11	40.00	47.30	7.3	0:09:25	18.25
4	-	-	-	-	-	-	-	2019-07-25 07:17:00	12	40.00	47.30	7.3	0:09:20	18.25
5	-	-	-	-	-	-	-	2019-07-25 07:27:10	13	40.00	48.00	8	0:10:05	20
6	-	-	-	-	-	-	-	2019-07-25 07:35:25	14	40.00	48.00	8	0:08:10	20
7	-	-	-	-	-	-	-	2019-07-25 07:45:05	15	40.00	46.70	6.7	0:09:35	16.75
8	-	-	-	-	-	-	-	2019-07-25 07:54:25	16	40.00	48.20	8.2	0:09:15	20.5
9	-	-	-	-	-	-	-	2019-07-25 08:03:50	17	40.00	49.40	9.4	0:09:20	23.5
10	-	-	-	-	-	-	-	2019-07-25 08:13:15	18	40.00	49.40	9.4	0:09:20	23.5
11	-	-	-	-	-	-	-	2019-07-25 08:22:20	19	40.00	47.10	7.1	0:09:00	17.75
12	-	-	-	-	-	-	-	2019-07-25 08:32:20	20	40.00	47.40	7.4	0:09:55	18.5
13	-	-	-	-	-	-	-	2019-07-25 08:43:30	21	40.00	48.90	8.9	0:11:05	22.25
14	-	-	-	-	-	-	-	2019-07-25 08:51:45	22	40.00	48.70	8.7	0:08:10	21.75
15	-	-	-	-	-	-	-	2019-07-25 09:01:00	23	40.00	47.70	7.7	0:09:10	19.25
16	-	-	-	-	-	-	-	2019-07-25 09:10:20	24	40.00	47.40	7.4	0:09:15	18.5
17	-	-	-	-	-	-	-	2019-07-25 09:19:25	25	40.00	47.70	7.7	0:09:00	19.25
18	-	-	-	-	-	-	-	2019-07-25 09:30:25	26	40.00	47.10	7.1	0:10:55	17.75
19	-	-	-	-	-	-	-	2019-07-25 09:37:55	27	40.00	47.00	7	0:07:25	17.5
20	-	-	-	-	-	-	-	2019-07-25 09:47:10	28	40.00	47.80	7.8	0:09:10	19.5
21	-	-	-	-	-	-	-	2019-07-25 09:57:15	29	40.00	47.80	7.8	0:10:00	19.5
22	-	-	-	-	-	-	-	2019-07-25 10:06:20	30	40.00	48.00	8	0:09:00	20
23	-	-	-	-	-	-	-	2019-07-25 10:15:25	31	40.00	48.20	8.2	0:09:00	20.5
24	-	-	-	-	-	-	-	2019-07-25 10:27:25	32	40.00	48.20	8.2	0:11:55	20.5
25	-	-	-	-	-	-	-	2019-07-25 10:37:00	33	40.00	48.20	8.2	0:09:30	20.5
26	-	-	-	-	-	-	-	2019-07-25 10:45:55	34	40.00	49.00	9	0:08:50	22.5
27	-	-	-	-	-	-	-	2019-07-25 10:55:30	35	40.00	49.00	9	0:09:30	22.5
28	-	-	-	-	-	-	-	2019-07-25 11:05:00	36	40.00	48.00	8	0:09:25	20
29	-	-	-	-	-	-	-	2019-07-25 11:14:10	37	40.00	48.60	8.6	0:09:05	21.5
30	-	-	-	-	-	-	-	2019-07-25 11:23:30	38	40.00	48.60	8.6	0:09:15	21.5
31	-	-	-	-	-	-	-	2019-07-25 11:35:00	39	40.00	48.10	8.1	0:11:25	20.25
32	-	-	-	-	-	-	-	2019-07-25 11:44:40	40	40.00	47.40	7.4	0:09:35	18.5
33	-	-	-	-	-	-	-	2019-07-25 11:54:05	41	40.00	47.60	7.6	0:09:20	19.0
34	-	-	-	-	-	-	-	2019-07-25 12:03:35	42	40.00	48.10	8.1	0:09:25	20.25
35	-	-	-	-	-	-	-	2019-07-25 12:12:35	43	40.00	48.80	8.8	0:08:55	22.0

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
36	-	-	-	-	-	-	-	2019-07-25 12:22:40	44	40.00	48.80	8.8	0:10:00	22.0
37	-	-	-	-	-	-	-	2019-07-25 12:33:05	45	40.00	48.00	8	0:10:20	20
38	-	-	-	-	-	-	-	2019-07-25 12:44:20	46	40.00	47.50	7.5	0:11:10	18.75
39	-	-	-	-	-	-	-	2019-07-25 12:54:15	47	40.00	47.50	7.5	0:09:50	18.75
40	-	-	-	-	-	-	-	2019-07-25 13:04:20	48	40.00	46.90	6.9	0:10:00	17.25
41	-	-	-	-	-	-	-	2019-07-25 13:14:15	49	40.00	46.90	6.9	0:09:50	17.25
42	-	-	-	-	-	-	-	2019-07-25 13:23:45	50	40.00	58.30	18.3	0:09:25	45.75
43	-	-	-	-	-	-	-	2019-07-25 13:32:30	51	40.00	58.30	18.3	0:08:40	45.75
44	-	-	-	-	-	-	-	2019-07-25 13:41:10	52	40.00	47.80	7.8	0:08:35	19.5
45	-	-	-	-	-	-	-	2019-07-25 13:50:00	53	40.00	47.80	7.8	0:08:45	19.5
46	-	-	-	-	-	-	-	2019-07-25 13:59:30	54	40.00	50.20	10.2	0:09:25	25.5
47	-	-	-	-	-	-	-	2019-07-25 14:10:25	55	40.00	50.20	10.2	0:10:50	25.5
48	-	-	-	-	-	-	-	2019-07-25 14:20:00	56	40.00	47.50	7.5	0:09:30	18.75
49	-	-	-	-	-	-	-	2019-07-25 14:31:00	57	40.00	47.20	7.2	0:10:55	18.0
50	-	-	-	-	-	-	-	2019-07-25 14:41:00	58	40.00	48.60	8.6	0:09:55	21.5
51	-	-	-	-	-	-	-	2019-07-25 14:50:55	59	40.00	48.60	8.6	0:09:50	21.5
52	-	-	-	-	-	-	-	2019-07-25 15:08:05	60	40.00	49.30	9.3	0:17:05	23.25
53	-	-	-	-	-	-	-	2019-07-25 15:17:00	61	40.00	49.30	9.3	0:08:50	23.25
54	-	-	-	-	-	-	-	2019-07-25 15:31:35	62	40.00	48.70	8.7	0:14:30	21.75
55	-	-	-	-	-	-	-	2019-07-25 15:44:05	63	40.00	48.70	8.7	0:12:25	21.75
56	-	-	-	-	-	-	-	2019-07-25 15:54:00	64	40.00	47.80	7.8	0:09:50	19.5
57	-	-	-	-	-	-	-	2019-07-25 16:03:30	65	40.00	47.40	7.4	0:09:25	18.5
58	-	-	-	-	-	-	-	2019-07-25 16:17:15	66	40.00	46.90	6.9	0:13:40	17.25
59	-	-	-	-	-	-	-	2019-07-25 16:26:25	67	40.00	47.30	7.3	0:09:05	18.25
60	-	-	-	-	-	-	-	2019-07-25 16:40:55	68	40.00	49.00	9	0:14:25	22.5
61	-	-	-	-	-	-	-	2019-07-25 16:49:45	69	40.00	49.00	9	0:08:45	22.5
62	-	-	-	-	-	-	-	2019-07-25 16:58:30	70	40.00	47.50	7.5	0:08:40	18.75
63	-	-	-	-	-	-	-	2019-07-25 17:07:05	71	40.00	47.20	7.2	0:08:30	18.0
64	-	-	-	-	-	-	-	2019-07-25 17:16:00	72	40.00	47.20	7.2	0:08:50	18.0
65	-	-	-	-	-	-	-	2019-07-25 17:24:15	73	40.00	46.90	6.9	0:08:10	17.25
66	-	-	-	-	-	-	-	2019-07-25 17:33:25	74	40.00	46.80	6.8	0:09:05	17.0
67	-	-	-	-	-	-	-	2019-07-25 17:42:45	75	40.00	49.70	9.7	0:09:15	24.25
68	-	-	-	-	-	-	-	2019-07-25 17:51:45	76	40.00	49.70	9.7	0:08:55	24.25
69	-	-	-	-	-	-	-	2019-07-25 18:00:55	77	40.00	47.80	7.8	0:09:05	19.5
70	-	-	-	-	-	-	-	2019-07-25 18:09:55	78	40.00	47.80	7.8	0:08:55	19.5
71	-	-	-	-	-	-	-	2019-07-25 18:19:10	79	40.00	49.10	9.1	0:09:10	22.75
72	-	-	-	-	-	-	-	2019-07-25 18:29:15	80	40.00	49.10	9.1	0:10:00	22.75
73	-	-	-	-	-	-	-	2019-07-25 18:37:30	81	40.00	48.20	8.2	0:08:10	20.5
74	-	-	-	-	-	-	-	2019-07-25 18:45:50	82	40.00	48.20	8.2	0:08:15	20.5
75	-	-	-	-	-	-	-	2019-07-25 18:54:20	83	40.00	49.80	9.8	0:08:25	24.5
76	-	-	-	-	-	-	-	2019-07-25 19:03:05	84	40.00	49.80	9.8	0:08:40	24.5
77	-	-	-	-	-	-	-	2019-07-25 19:13:30	85	40.00	50.10	10.1	0:10:20	25.25

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
78	-	-	-	-	-	-	-	2019-07-25 19:21:20	86	40.00	50.10	10.1	0:07:45	25.25
79	-	-	-	-	-	-	-	2019-07-25 19:31:00	87	40.00	49.80	9.8	0:09:35	24.5
80	-	-	-	-	-	-	-	2019-07-25 19:39:20	88	40.00	49.80	9.8	0:08:15	24.5
81	-	-	-	-	-	-	-	2019-07-25 19:48:05	89	40.00	48.20	8.2	0:08:40	20.5
82	-	-	-	-	-	-	-	2019-07-25 19:56:55	90	40.00	48.10	8.1	0:08:45	20.25
83	-	-	-	-	-	-	-	2019-07-25 20:11:00	91	40.00	48.10	8.1	0:14:00	20.25
84	-	-	-	-	-	-	-	2019-07-25 20:20:05	92	40.00	48.40	8.4	0:09:00	21.0
85	-	-	-	-	-	-	-	2019-07-25 20:29:45	93	40.00	48.40	8.4	0:09:35	21.0
86	-	-	-	-	-	-	-	2019-07-25 20:40:25	94	40.00	48.60	8.6	0:10:35	21.5
87	-	-	-	-	-	-	-	2019-07-25 20:47:25	95	40.00	48.60	8.6	0:06:55	21.5
88	-	-	-	-	-	-	-	2019-07-25 21:10:50	96	40.00	46.10	6.1	0:23:20	15.25
89	-	-	-	-	-	-	-	2019-07-25 21:19:10	97	40.00	51.20	11.2	0:08:15	28.0
90	-	-	-	-	-	-	-	2019-07-25 21:28:10	98	40.00	51.20	11.2	0:08:55	28.0
91	-	-	-	-	-	-	-	2019-07-25 21:36:55	99	40.00	47.80	7.8	0:08:40	19.5
92	-	-	-	-	-	-	-	2019-07-25 21:46:40	100	40.00	47.30	7.3	0:09:40	18.25
93	-	-	-	-	-	-	-	2019-07-25 22:01:40	101	40.00	48.20	8.2	0:14:55	20.5
94	-	-	-	-	-	-	-	2019-07-25 22:10:15	102	40.00	48.20	8.2	0:08:30	20.5
95	-	-	-	-	-	-	-	2019-07-25 22:34:40	103	40.00	48.20	8.2	0:24:20	20.5
96	-	-	-	-	-	-	-	2019-07-25 22:43:25	104	40.00	48.20	8.2	0:08:40	20.5
97	-	-	-	-	-	-	-	2019-07-25 22:52:05	105	40.00	48.70	8.7	0:08:35	21.75
98	-	-	-	-	-	-	-	2019-07-25 23:00:35	106	40.00	48.70	8.7	0:08:25	21.75
99	-	-	-	-	-	-	-	2019-07-25 23:10:25	107	40.00	48.10	8.1	0:09:45	20.25
100	-	-	-	-	-	-	-	2019-07-25 23:19:10	108	40.00	48.10	8.1	0:08:40	20.25
101	-	-	-	-	-	-	-	2019-07-25 23:27:50	109	40.00	47.20	7.2	0:08:35	18.0
102	-	-	-	-	-	-	-	2019-07-25 23:37:00	110	40.00	47.20	7.2	0:09:05	18.0
103	-	-	-	-	-	-	-	2019-07-25 23:45:25	111	40.00	47.20	7.2	0:08:20	18.0
104	-	-	-	-	-	-	-	2019-07-25 23:54:35	112	40.00	47.30	7.3	0:09:05	18.25
105	-	-	-	-	-	-	-	2019-07-26 00:03:20	113	40.00	47.30	7.3	0:08:40	18.25
106	-	-	-	-	-	-	-	2019-07-26 00:12:15	114	40.00	47.00	7	0:08:50	17.5
107	-	-	-	-	-	-	-	2019-07-26 00:21:30	115	40.00	47.10	7.1	0:09:10	17.75
108	-	-	-	-	-	-	-	2019-07-26 00:30:30	116	40.00	47.30	7.3	0:08:55	18.25
109	-	-	-	-	-	-	-	2019-07-26 00:39:20	117	40.00	47.30	7.3	0:08:45	18.25
110	-	-	-	-	-	-	-	2019-07-26 00:49:00	118	40.00	46.40	6.4	0:09:35	16.0
111	-	-	-	-	-	-	-	2019-07-26 00:57:55	119	40.00	48.90	8.9	0:08:50	22.25
112	-	-	-	-	-	-	-	2019-07-26 01:07:15	120	40.00	48.90	8.9	0:09:15	22.25
113	-	-	-	-	-	-	-	2019-07-26 01:15:40	121	40.00	47.70	7.7	0:08:20	19.25
114	-	-	-	-	-	-	-	2019-07-26 01:24:25	122	40.00	48.10	8.1	0:08:40	20.25
115	-	-	-	-	-	-	-	2019-07-26 01:38:55	123	40.00	48.10	8.1	0:14:25	20.25
116	-	-	-	-	-	-	-	2019-07-26 01:47:45	124	40.00	47.90	7.9	0:08:45	19.75
117	-	-	-	-	-	-	-	2019-07-26 01:56:40	125	40.00	47.90	7.9	0:08:50	19.75
118	-	-	-	-	-	-	-	2019-07-26 02:06:00	126	40.00	46.60	6.6	0:09:15	16.5
119	-	-	-	-	-	-	-	2019-07-26 02:15:05	127	40.00	46.60	6.6	0:09:00	16.5
120	-	-	-	-	-	-	-	2019-07-26 02:23:15	128	40.00	47.00	7	0:08:05	17.5

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
121	-	-	-	-	-	-	-	2019-07-26 02:32:05	129	40.00	47.00	7	0:08:45	17.5
122	-	-	-	-	-	-	-	2019-07-26 02:40:55	130	40.00	49.10	9.1	0:08:45	22.75
123	-	-	-	-	-	-	-	2019-07-26 02:49:40	131	40.00	49.10	9.1	0:08:40	22.75
124	-	-	-	-	-	-	-	2019-07-26 02:59:00	132	40.00	49.90	9.9	0:09:15	24.75
125	-	-	-	-	-	-	-	2019-07-26 03:07:55	133	40.00	49.90	9.9	0:08:50	24.75
126	-	-	-	-	-	-	-	2019-07-26 03:16:55	134	40.00	48.10	8.1	0:08:55	20.25
127	-	-	-	-	-	-	-	2019-07-26 03:25:40	135	40.00	48.10	8.1	0:08:40	20.25
128	-	-	-	-	-	-	-	2019-07-26 03:34:40	136	40.00	47.50	7.5	0:08:55	18.75
129	-	-	-	-	-	-	-	2019-07-26 03:43:20	137	40.00	47.20	7.2	0:08:35	18.0
130	-	-	-	-	-	-	-	2019-07-26 03:52:15	138	40.00	48.90	8.9	0:08:50	22.25
131	-	-	-	-	-	-	-	2019-07-26 04:00:55	139	40.00	48.90	8.9	0:08:35	22.25
132	-	-	-	-	-	-	-	2019-07-26 04:10:35	140	40.00	50.60	10.6	0:09:35	26.5
133	-	-	-	-	-	-	-	2019-07-26 04:20:15	141	40.00	50.60	10.6	0:09:35	26.5
134	-	-	-	-	-	-	-	2019-07-26 04:32:25	142	40.00	46.80	6.8	0:12:05	17.0
135	-	-	-	-	-	-	-	2019-07-26 04:42:45	143	40.00	48.80	8.8	0:10:15	22.0
136	-	-	-	-	-	-	-	2019-07-26 04:53:25	144	40.00	48.80	8.8	0:10:35	22.0
137	-	-	-	-	-	-	-	2019-07-26 04:58:10	145	40.00	48.00	8	0:04:40	20
138	-	-	-	-	-	-	-	2019-07-26 05:14:05	0	40.00	46.20	6.2	0:15:50	15.5
139	-	-	-	-	-	-	-	2019-07-26 05:22:05	1	40.00	46.60	6.6	0:07:55	16.5
140	-	-	-	-	-	-	-	2019-07-26 05:34:10	2	40.00	46.80	6.8	0:12:00	17.0
141	-	-	-	-	-	-	-	2019-07-26 05:46:50	3	40.00	46.80	6.8	0:12:35	17.0
142	-	-	-	-	-	-	-	2019-07-26 06:21:10	4	40.00	45.70	5.7	0:34:15	14.25
143	-	-	-	-	-	-	-	2019-07-26 06:29:00	5	40.00	49.80	9.8	0:07:45	24.5





Mixing - Report

Generation Date (2019-07-25)

## Area- Flavour-1

Vanila

Bil

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
1	2019-07-26 06:29:00	0	191.00	183.00	8	23:57:00	4.19	2019-07-26 06:29:00	0	241.00	0.00	241	23:57:00	100



Mixing - Report

Generation Date (2019-07-25)

## Area- Flavour-2

FFM

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation
1	2019-07-26 06:29:00	0	481.00	0.00	481	23:57:00	100



Mixing - Report

Generation Date (2019-07-25)

## Area-Chutki Creamer

### Water

### BiscuitDust

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
1	2019-07-26 06:29:00	0	14.00	14.00	0	23:57:00	0	2019-07-26 06:29:00	0	10.00	15.00	5	23:57:00	50



Mixing - Report

Generation Date (2019-07-25)

## Area-Cream

Cream

Sugar

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
1	2019-07-26 06:29:00	0	0.00	182.00	182	23:57:00	182	2019-07-25 06:36:35	9	108.00	106.00	2	0:04:35	1.85
2	-	-	-	-	-	-	-	2019-07-25 06:54:30	10	108.00	655.00	547	0:17:50	506.48
3	-	-	-	-	-	-	-	2019-07-25 07:04:00	11	108.00	107.00	1	0:09:25	0.93
4	-	-	-	-	-	-	-	2019-07-25 07:13:30	12	108.00	107.00	1	0:09:25	0.93
5	-	-	-	-	-	-	-	2019-07-25 07:22:50	13	108.00	655.00	547	0:09:15	506.48
6	-	-	-	-	-	-	-	2019-07-25 07:31:55	14	108.00	107.00	1	0:09:00	0.93
7	-	-	-	-	-	-	-	2019-07-25 07:41:20	15	108.00	107.00	1	0:09:20	0.93
8	-	-	-	-	-	-	-	2019-07-25 07:50:55	16	108.00	655.00	547	0:09:30	506.48
9	-	-	-	-	-	-	-	2019-07-25 08:00:10	17	108.00	107.00	1	0:09:10	0.93
10	-	-	-	-	-	-	-	2019-07-25 08:09:20	18	108.00	107.00	1	0:09:05	0.93
11	-	-	-	-	-	-	-	2019-07-25 08:18:40	19	108.00	655.00	547	0:09:15	506.48
12	-	-	-	-	-	-	-	2019-07-25 08:28:40	20	108.00	107.00	1	0:09:55	0.93
13	-	-	-	-	-	-	-	2019-07-25 08:39:05	21	108.00	107.00	1	0:10:20	0.93
14	-	-	-	-	-	-	-	2019-07-25 08:48:15	22	108.00	107.00	1	0:09:05	0.93
15	-	-	-	-	-	-	-	2019-07-25 08:57:30	23	108.00	107.00	1	0:09:10	0.93
16	-	-	-	-	-	-	-	2019-07-25 09:06:35	24	108.00	106.00	2	0:09:00	1.85
17	-	-	-	-	-	-	-	2019-07-25 09:15:45	25	108.00	655.00	547	0:09:05	506.48
18	-	-	-	-	-	-	-	2019-07-25 09:25:15	26	108.00	107.00	1	0:09:25	0.93
19	-	-	-	-	-	-	-	2019-07-25 09:34:20	27	108.00	655.00	547	0:09:00	506.48
20	-	-	-	-	-	-	-	2019-07-25 09:43:30	28	108.00	107.00	1	0:09:05	0.93
21	-	-	-	-	-	-	-	2019-07-25 09:53:00	29	108.00	107.00	1	0:09:25	0.93
22	-	-	-	-	-	-	-	2019-07-25 10:02:40	30	108.00	107.00	1	0:09:35	0.93
23	-	-	-	-	-	-	-	2019-07-25 10:11:40	31	108.00	107.00	1	0:08:55	0.93
24	-	-	-	-	-	-	-	2019-07-25 10:23:45	32	108.00	107.00	1	0:12:00	0.93
25	-	-	-	-	-	-	-	2019-07-25 10:33:20	33	108.00	107.00	1	0:09:30	0.93
26	-	-	-	-	-	-	-	2019-07-25 10:42:25	34	108.00	107.00	1	0:09:00	0.93
27	-	-	-	-	-	-	-	2019-07-25 10:52:00	35	108.00	107.00	1	0:09:30	0.93
28	-	-	-	-	-	-	-	2019-07-25 11:01:25	36	108.00	107.00	1	0:09:20	0.93
29	-	-	-	-	-	-	-	2019-07-25 11:10:45	37	108.00	107.00	1	0:09:15	0.93
30	-	-	-	-	-	-	-	2019-07-25 11:20:00	38	108.00	107.00	1	0:09:10	0.93
31	-	-	-	-	-	-	-	2019-07-25 11:31:35	39	108.00	655.00	547	0:11:30	506.48
32	-	-	-	-	-	-	-	2019-07-25 11:41:05	40	108.00	655.00	547	0:09:25	506.48
33	-	-	-	-	-	-	-	2019-07-25 11:50:35	41	108.00	107.00	1	0:09:25	0.93
34	-	-	-	-	-	-	-	2019-07-25 12:00:00	42	108.00	107.00	1	0:09:20	0.93
35	-	-	-	-	-	-	-	2019-07-25 12:08:45	43	108.00	107.00	1	0:08:40	0.93

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
36	-	-	-	-	-	-	-	2019-07-25 12:17:50	44	108.00	107.00	1	0:09:00	0.93
37	-	-	-	-	-	-	-	2019-07-25 12:28:15	45	108.00	107.00	1	0:10:20	0.93
38	-	-	-	-	-	-	-	2019-07-25 12:37:10	46	108.00	107.00	1	0:08:50	0.93
39	-	-	-	-	-	-	-	2019-07-25 12:46:00	47	108.00	107.00	1	0:08:45	0.93
40	-	-	-	-	-	-	-	2019-07-25 12:55:35	48	108.00	107.00	1	0:09:30	0.93
41	-	-	-	-	-	-	-	2019-07-25 13:06:05	49	108.00	107.00	1	0:10:25	0.93
42	-	-	-	-	-	-	-	2019-07-25 13:18:15	50	108.00	107.00	1	0:12:05	0.93
43	-	-	-	-	-	-	-	2019-07-25 13:27:05	51	108.00	655.00	547	0:08:45	506.48
44	-	-	-	-	-	-	-	2019-07-25 13:36:00	52	108.00	107.00	1	0:08:50	0.93
45	-	-	-	-	-	-	-	2019-07-25 13:55:30	53	108.00	107.00	1	0:19:25	0.93
46	-	-	-	-	-	-	-	2019-07-25 14:04:45	54	108.00	107.00	1	0:09:10	0.93
47	-	-	-	-	-	-	-	2019-07-25 14:33:55	55	108.00	655.00	547	0:29:05	506.48
48	-	-	-	-	-	-	-	2019-07-25 14:43:00	56	108.00	107.00	1	0:09:00	0.93
49	-	-	-	-	-	-	-	2019-07-25 15:04:45	57	108.00	107.00	1	0:21:40	0.93
50	-	-	-	-	-	-	-	2019-07-25 15:13:45	58	108.00	107.00	1	0:08:55	0.93
51	-	-	-	-	-	-	-	2019-07-25 15:28:15	59	108.00	107.00	1	0:14:25	0.93
52	-	-	-	-	-	-	-	2019-07-25 15:37:15	60	108.00	106.00	2	0:08:55	1.85
53	-	-	-	-	-	-	-	2019-07-25 15:48:35	61	108.00	107.00	1	0:11:15	0.93
54	-	-	-	-	-	-	-	2019-07-25 15:57:40	62	108.00	107.00	1	0:09:00	0.93
55	-	-	-	-	-	-	-	2019-07-25 16:23:05	63	108.00	655.00	547	0:25:20	506.48
56	-	-	-	-	-	-	-	2019-07-25 17:39:15	64	108.00	655.00	547	1:16:05	506.48
57	-	-	-	-	-	-	-	2019-07-25 17:48:15	65	108.00	107.00	1	0:08:55	0.93
58	-	-	-	-	-	-	-	2019-07-25 17:57:25	66	108.00	107.00	1	0:09:05	0.93
59	-	-	-	-	-	-	-	2019-07-25 18:06:30	67	108.00	107.00	1	0:09:00	0.93
60	-	-	-	-	-	-	-	2019-07-25 18:15:45	68	108.00	107.00	1	0:09:10	0.93
61	-	-	-	-	-	-	-	2019-07-25 18:25:45	69	108.00	107.00	1	0:09:55	0.93
62	-	-	-	-	-	-	-	2019-07-25 18:34:20	70	108.00	107.00	1	0:08:30	0.93
63	-	-	-	-	-	-	-	2019-07-25 18:51:05	71	108.00	655.00	547	0:16:40	506.48
64	-	-	-	-	-	-	-	2019-07-25 19:09:05	72	108.00	655.00	547	0:17:55	506.48
65	-	-	-	-	-	-	-	2019-07-25 19:18:05	73	108.00	655.00	547	0:08:55	506.48
66	-	-	-	-	-	-	-	2019-07-25 19:27:20	74	108.00	107.00	1	0:09:10	0.93
67	-	-	-	-	-	-	-	2019-07-25 19:36:00	75	108.00	655.00	547	0:08:35	506.48
68	-	-	-	-	-	-	-	2019-07-25 19:44:45	76	108.00	107.00	1	0:08:40	0.93
69	-	-	-	-	-	-	-	2019-07-25 19:53:35	77	108.00	107.00	1	0:08:45	0.93
70	-	-	-	-	-	-	-	2019-07-25 20:07:35	78	108.00	107.00	1	0:13:55	0.93
71	-	-	-	-	-	-	-	2019-07-25 20:16:45	79	108.00	107.00	1	0:09:05	0.93
72	-	-	-	-	-	-	-	2019-07-25 20:26:10	80	108.00	107.00	1	0:09:20	0.93
73	-	-	-	-	-	-	-	2019-07-25 20:35:05	81	108.00	107.00	1	0:08:50	0.93
74	-	-	-	-	-	-	-	2019-07-25 20:44:00	82	108.00	107.00	1	0:08:50	0.93
75	-	-	-	-	-	-	-	2019-07-25 21:06:45	83	108.00	107.00	1	0:22:40	0.93
76	-	-	-	-	-	-	-	2019-07-25 21:15:35	84	108.00	107.00	1	0:08:45	0.93
77	-	-	-	-	-	-	-	2019-07-25 21:24:30	85	108.00	107.00	1	0:08:50	0.93

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation	Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
78	-	-	-	-	-	-	-	2019-07-25 21:33:20	86	108.00	107.00	1	0:08:45	0.93
79	-	-	-	-	-	-	-	2019-07-25 21:42:10	87	108.00	107.00	1	0:08:45	0.93
80	-	-	-	-	-	-	-	2019-07-25 21:57:15	88	108.00	107.00	1	0:15:00	0.93
81	-	-	-	-	-	-	-	2019-07-25 22:06:05	89	108.00	106.00	2	0:08:45	1.85
82	-	-	-	-	-	-	-	2019-07-25 22:30:35	90	108.00	107.00	1	0:24:25	0.93
83	-	-	-	-	-	-	-	2019-07-25 22:39:25	91	108.00	107.00	1	0:08:45	0.93
84	-	-	-	-	-	-	-	2019-07-25 22:48:35	92	108.00	106.00	2	0:09:05	1.85
85	-	-	-	-	-	-	-	2019-07-25 22:57:20	93	108.00	107.00	1	0:08:40	0.93
86	-	-	-	-	-	-	-	2019-07-25 23:06:05	94	108.00	655.00	547	0:08:40	506.48
87	-	-	-	-	-	-	-	2019-07-25 23:15:10	95	108.00	106.00	2	0:09:00	1.85
88	-	-	-	-	-	-	-	2019-07-25 23:23:50	96	108.00	107.00	1	0:08:35	0.93
89	-	-	-	-	-	-	-	2019-07-25 23:32:35	97	108.00	107.00	1	0:08:40	0.93
90	-	-	-	-	-	-	-	2019-07-25 23:41:35	98	108.00	107.00	1	0:08:55	0.93
91	-	-	-	-	-	-	-	2019-07-25 23:50:45	99	108.00	107.00	1	0:09:05	0.93
92	-	-	-	-	-	-	-	2019-07-25 23:59:40	100	108.00	107.00	1	0:08:50	0.93
93	-	-	-	-	-	-	-	2019-07-26 00:08:35	101	108.00	107.00	1	0:08:50	0.93
94	-	-	-	-	-	-	-	2019-07-26 00:17:35	102	108.00	107.00	1	0:08:55	0.93
95	-	-	-	-	-	-	-	2019-07-26 00:26:35	103	108.00	107.00	1	0:08:55	0.93
96	-	-	-	-	-	-	-	2019-07-26 00:35:25	104	108.00	107.00	1	0:08:45	0.93
97	-	-	-	-	-	-	-	2019-07-26 00:44:35	105	108.00	107.00	1	0:09:05	0.93
98	-	-	-	-	-	-	-	2019-07-26 00:54:25	106	108.00	107.00	1	0:09:45	0.93
99	-	-	-	-	-	-	-	2019-07-26 01:03:15	107	108.00	107.00	1	0:08:45	0.93
100	-	-	-	-	-	-	-	2019-07-26 01:11:55	108	108.00	107.00	1	0:08:35	0.93
101	-	-	-	-	-	-	-	2019-07-26 01:20:45	109	108.00	107.00	1	0:08:45	0.93
102	-	-	-	-	-	-	-	2019-07-26 01:35:35	110	108.00	107.00	1	0:14:45	0.93
103	-	-	-	-	-	-	-	2019-07-26 01:44:25	111	108.00	655.00	547	0:08:45	506.48
104	-	-	-	-	-	-	-	2019-07-26 01:53:20	112	108.00	655.00	547	0:08:50	506.48
105	-	-	-	-	-	-	-	2019-07-26 02:02:15	113	108.00	655.00	547	0:08:50	506.48
106	-	-	-	-	-	-	-	2019-07-26 02:11:05	114	108.00	107.00	1	0:08:45	0.93
107	-	-	-	-	-	-	-	2019-07-26 02:19:55	115	108.00	107.00	1	0:08:45	0.93
108	-	-	-	-	-	-	-	2019-07-26 02:28:45	116	108.00	107.00	1	0:08:45	0.93
109	-	-	-	-	-	-	-	2019-07-26 02:37:35	117	108.00	107.00	1	0:08:45	0.93
110	-	-	-	-	-	-	-	2019-07-26 02:46:20	118	108.00	107.00	1	0:08:40	0.93
111	-	-	-	-	-	-	-	2019-07-26 02:55:20	119	108.00	655.00	547	0:08:55	506.48
112	-	-	-	-	-	-	-	2019-07-26 03:04:15	120	108.00	107.00	1	0:08:50	0.93
113	-	-	-	-	-	-	-	2019-07-26 03:13:00	121	108.00	655.00	547	0:08:40	506.48
114	-	-	-	-	-	-	-	2019-07-26 03:21:45	122	108.00	107.00	1	0:08:40	0.93
115	-	-	-	-	-	-	-	2019-07-26 03:30:40	123	108.00	107.00	1	0:08:50	0.93
116	-	-	-	-	-	-	-	2019-07-26 03:39:30	124	108.00	107.00	1	0:08:45	0.93
117	-	-	-	-	-	-	-	2019-07-26 03:48:15	125	108.00	107.00	1	0:08:40	0.93
118	-	-	-	-	-	-	-	2019-07-26 03:57:15	126	108.00	107.00	1	0:08:55	0.93
119	-	-	-	-	-	-	-	2019-07-26 04:06:05	127	108.00	107.00	1	0:08:45	0.93
120	-	-	-	-	-	-	-	2019-07-26 04:15:00	128	108.00	107.00	1	0:08:50	0.93

	Time	BatchCount	SetPoint	ActualQty	Deviation	AvgDuration	% Deviation		Time.	BatchCount.	SetPoint.	ActualQty.	Deviation.	AvgDuration.	% Deviation.
121	-	-	-	-	-	-	-		2019-07-26 04:23:50	129	108.00	655.00	547	0:08:45	506.48
122	-	-	-	-	-	-	-		2019-07-26 04:37:55	130	108.00	107.00	1	0:14:00	0.93
123	-	-	-	-	-	-	-		2019-07-26 04:46:35	131	108.00	107.00	1	0:08:35	0.93
124	-	-	-	-	-	-	-		2019-07-26 04:55:35	132	108.00	107.00	1	0:08:55	0.93
125	-	-	-	-	-	-	-		2019-07-26 04:58:10	133	108.00	106.00	2	0:02:30	1.85
126	-	-	-	-	-	-	-		2019-07-26 05:18:25	0	108.00	107.00	1	0:20:10	0.93
127	-	-	-	-	-	-	-		2019-07-26 05:27:15	1	108.00	107.00	1	0:08:45	0.93
128	-	-	-	-	-	-	-		2019-07-26 05:36:20	2	108.00	107.00	1	0:09:00	0.93
129	-	-	-	-	-	-	-		2019-07-26 05:48:35	3	108.00	107.00	1	0:12:10	0.93
130	-	-	-	-	-	-	-		2019-07-26 06:25:35	4	108.00	107.00	1	0:36:55	0.93
131	-	-	-	-	-	-	-		2019-07-26 06:29:00	5	108.00	106.00	2	0:03:20	1.85