Corporate Safety – Form Hot Work Permit



Hot Work Permit							
	Permit to Work No	Work Orde	r No				
Description of Work							
Exact Location of Proposed Work (Designated Area)							
Checklist			YES	NO	N/A		
Is there a JSEA for this to	ask?						
Has an RTHA been unde	ertaken?						
Ensure all staff in the vici	nity are aware of the Hot Work.						
Fire control equipment av	vailable at the activity site (hose reel, extir	nguisher, etc)?					
Assign a fire person to ol	oserve and raise alarm if required.						
Ventilation equipment available and orientated correctly.							
Flammable liquids, gases or vapors cleared within 10m of the work area?							
Combustible materials located within 10m controlled by removal or protection?							
Has the area around the hot work activity been wet down to reduce the risk?							
Barricades, warning signs and spark/flash screens provided if required?							
Has fire detection equipment been isolated?							
Consider the vicinity to other processes or infrastructure such as air-conditioning intake vents, sumps and grates, flammable walls, gaseous environment e.g. chlorine, for additional controls.							
Other controls							
	ls as above are in place and all workers un	derstand the require	ements o	of this p	ermit.		
2 nd Tier Permit Authority		Contact No					
Signature		Date					
Work Completion							
I have inspected the worksite. I am satisfied that the work is complete, all equipment returned and the site safe.							
2 nd Tier Permit Authority							
Signature		Date					

1. Types of Hot Work

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- Welding
- Grinding/cutting/sawing/drilling of metal or concrete
- Oxy-acetylene or other flame cutting

2. Mandatory PPE/tools

- Welding Chaps (welding only)
- Welders faceshield (welding only)
- Safety goggles (for grinding)
- Safety eyewear
- Safety gloves
- Safety footwear
- Fire extinguisher and/or fire blanket
- Flash arrestors, screens, warning signage

NOTE: Other PPE /tools may be required to be used, e.g. safety helmet.

3. Prior to starting work

- Is there a JSEA for this task
- Has the Designated Area for the hot work been clearly defined?
- Has an RTHA been conducted
- Are weather conditions suitable for work (no rain or wind)?
- Are other persons present in the local vicinity (erect barriers, create exclusion zone, notify)?
- Is area clear of obstructions or materials that could ignite during works (protect/cover/wet down)?
- Have smoke/heat detectors been isolated to prevent alarms?
- Have flammable environments been tested?
- Are isolations required?
- Can fumes generated dissipate quickly without supplementary extraction or positive ventilation

4. Precautions to be taken during work

- Keep area clear of unauthorised persons, and flammable materials.
- Manage smouldering items immediately
- Monitor flammable environments

5. Completion of Work

- Ensure no smouldering items, and work face has cooled sufficiently to reduce hazard
- Instate fire watch if required.
- Re-instate fire detection systems
- Ensure area is free of debris and all equipment removed

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