# JOURNAL OF

# Helena Berg,\*a Erik M. Kelderb and John O. Thomasa

# Received 25th June 1998, Accepted 19th October 1998

Stoichiometric  $Li_{1+x}Mn_{2-x}O_4$  has been synthesised from  $LiOH \cdot H_2O$  and manganese(III) acetate. The structure of the compound so formed ( $\text{Li}_{1+x}\text{Mn}_{2-x}\text{O}_4$ , x=0.14) has been refined from neutron powder diffraction data. The sample contained an impurity phase of ca. 5 wt% Li<sub>2</sub>MnO<sub>3</sub>. Under these conditions, two-phase Rietveld refinement showed lithium ions to occupy both tetrahedral 8a-sites (100% occupancy) and octahedral 16c-sites (7.0% occupancy); this 16c-site occupation has not been observed previously. Manganese ions occupy octahedral 16d-sites (93.0% occupancy).

### Introduction

One of the more interesting cathode materials for rechargeable lithium-ion and lithium-polymer battery applications is LiMn<sub>2</sub>O<sub>4</sub>;<sup>1-6</sup> it is both cheaper and has environmental advantages over LiCoO<sub>2</sub>, LiNiO<sub>2</sub> and V<sub>6</sub>O<sub>13</sub>. LiMn<sub>2</sub>O<sub>4</sub> has the spinel structure (space group: Fd3m) with the general formula AB<sub>2</sub>O<sub>4</sub>, where A and B are cations occupying tetrahedral (8a) and octahedral (16d) sites, respectively, in an intervening cubic close-packed array of oxygen atoms (32e sites). The coordination around the cations is shown in Fig. 1. The interstitial space in the B<sub>2</sub>O<sub>4</sub> framework can be seen as a network of tetrahedral 8a-sites and octahedral 16c-sites, which can function as pathways for the transport of lithium ions in the structure.

 $LiMn_2O_4$  is electrochemically active; lithium ions can be extracted, ultimately forming  $\lambda$ -MnO<sub>2</sub>, <sup>7</sup> and re-inserted with maintained cubic symmetry. The host structure contracts and expands isotropically during lithium extraction/insertion. LiMn<sub>2</sub>O<sub>4</sub> undergoes a cubic-to-tetragonal phase transition as more lithium is inserted into the structure to approach Li<sub>2</sub>Mn<sub>2</sub>O<sub>4</sub> (with the mean Mn oxidation state shifting from

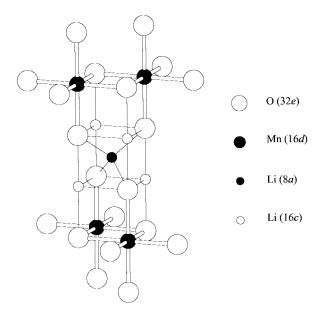


Fig. 1 The coordination in the cubic LiMn<sub>2</sub>O<sub>4</sub> spinel structure.

+3.5 to +3.0). This phase transition coincides with a Jahn-Teller distortion associated with high-spin Mn<sup>3+</sup> ions, in which the Mn coordination undergoes a cubic-to-tetragonal pointsymmetry transition. The theoretical capacity of LiMn<sub>2</sub>O<sub>4</sub> is 148 mAh g<sup>-1</sup>, although this figure is never fully achieved. Various attempts have been made to reach this theoretical capacity; particularly through reduction of the Jahn-Teller effect by increasing the mean Mn valency through substitution with some lower-valent ion. Lithium-ion substitution can clearly serve this purpose; this leads to a solid solution of composition  $\text{Li}_{1+x}\text{Mn}_{2-x}\text{O}_4$  with  $0 \le x \le 0.33$ . In practise, this excess lithium has been shown to reduce the capacity of the spinel according to the approximate expression 148(1-3x) $mAh g^{-1}.8$ 

The crystal structure of the cubic lithium-rich spinel,  $Li_{1+x}Mn_{2-x}O_4$  has here been determined from neutron powder diffraction data for a sample containing a Li<sub>2</sub>MnO<sub>3</sub> impurity phase (space group: C2/m).

### **Experimental**

The spinel powder was synthesised by a solid-state route. A mixture of stoichiometric amounts of LiOH·H<sub>2</sub>O and manganese(III) acetate (Li/Mn ratio 0.75) was dissolved under stirring in a small amount of hot water. This precursor material was calcined at 600 °C for 10 h and allowed to cool to ambient temperature in air.9 Phase identification and evaluation of the lattice parameter for the resulting sample were carried out using X-ray and neutron powder diffraction techniques. The X-ray powder data was obtained using a STOE & CIE GmbH STADI position-sensitive detector (PSD) diffractometer with strictly monochromatic Cu-K $\alpha_1$ -radiation in the  $2\theta$  range 10-90°. Neutron powder diffraction data were collected at the Swedish medium-flux steady-state research reactor R2 in Studsvik. A monochromator system was used involving two parallel copper crystals (220-reflection) to give a wavelength of  $\lambda = 1.47$  Å. The sample was contained in a vanadium can, and data collected in the  $2\theta$  range  $9.4-128.0^{\circ}$ .

# **Structure refinement**

Rietveld refinement of the cubic Li<sub>1+x</sub>Mn<sub>2-x</sub>O<sub>4</sub> structure (space group: Fd3m) was made using the program FULLPROF<sup>10,11</sup> in a two-phase refinement mode involving the monoclinic impurity phase  $Li_2MnO_3$  (space group: C2/m). The powder diffraction profile used in the refinement covered the  $2\theta$  range 15.0–128.0°. The neutron scattering lengths used

<sup>&</sup>quot;Inorganic Chemistry, Angström Laboratory, Uppsala University, Box 538, SE-751 21 Uppsala,

<sup>&</sup>lt;sup>b</sup>Delft University of Technology, Julianalaan 136, 2628 BL Delft, The Netherlands

were Li: -1.90, Mn: -3.73 and O: 5.803 fm. The diffraction peaks were described by a pseudo-Voigt function; a Lorentzian contribution to a Gaussian peak-shape was refined. A peak-asymmetry correction was made for peaks below  $45^{\circ}$  in  $2\theta$ . The angular dependence of the linewidths was expressed by  $H^2 = U \tan^2 \theta + V \tan \theta + W$ , where H is the full-width at half

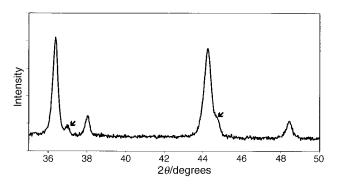
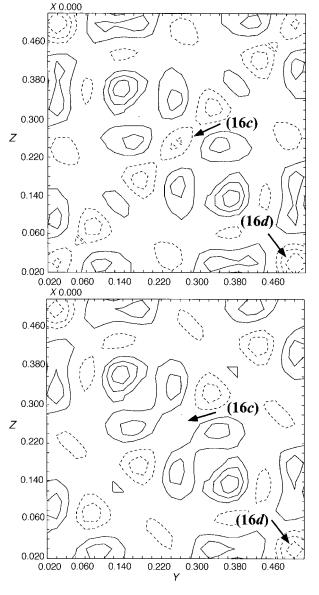
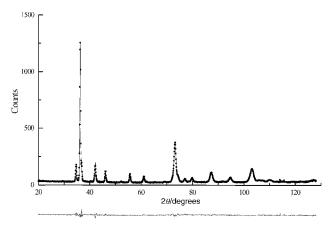


Fig. 2 X-Ray powder diffraction profile. The arrows indicate reflections from the  $\text{Li}_2\text{MnO}_3$  phase.



**Fig. 3** Contour plots of the Fourier difference calculations for refinement of the extra lithium ions (section at x = 0.00 perpendicular to the ab-plane; arbitrary interval). (top) 0.25 Li at 16d-site; (bottom) 0.14 Li at 16c-site.



**Fig. 4** Observed and calculated neutron diffraction profiles for  $\text{Li}_{1.14}\text{Mn}_{1.86}\text{O}_4$  and  $\text{Li}_2\text{MnO}_3$  (4.8 wt%). The difference between the observed and calculated profiles is also plotted on the same scale.

maximum; U, V and W are refineable parameters. Absorption effects were corrected using the experimentally determined  $\mu R$ value of 0.39 obtained from transmission measurements at  $2\theta = 0^{\circ}$ . Background intensities were described by the polynomial expression  $y_i = \sum B_m [(2\theta_i/90) - 1]^m$ , where  $0 \le m \le 5$ . The  $B_m$  coefficients for m=0, 1 and 2 were refined, along with one zero-point in  $2\theta$ . For each of the two phases, one scale factor was refined. The lattice parameter and the atomic positional parameter for oxygen were refined for the cubic phase. For each crystallographic site, a displacement parameter was refined. The Mn occupation of the octahedral 16d site was refined, and the Li/Mn ratio constrained to maintain the stoichiometry  $\text{Li}_{1+x}\text{Mn}_{2-x}\text{O}_4$ . Atomic positional parameters and displacement parameters for the monoclinic Li<sub>2</sub>MnO<sub>3</sub> phase were fixed to values from Strobel & Lambert-Andron. 12 Only the lattice parameters were refined to give: a = 4.92(1) Å,  $b = 8.53(1) \text{ Å}, c = 5.01(1) \text{ Å}, \beta = 109.5(1)^{\circ}, V = 198.21(1) \text{ Å}^3.$ 

# Results and discussion

The sample had been synthesised with a Li/Mn ratio of 0.75 with the aim of producing a stoichiometric lithium-rich spinel,  $\text{Li}_{1+x}\text{Mn}_{2-x}\text{O}_4$ , x=0.28. Chemical analysis of the resulting powder could confirm a Li/Mn ratio of 0.749(1), but X-ray powder diffraction showed it to contain an impurity phase: monoclinic phase  $\text{Li}_2\text{MnO}_3$  (space group: C2/m) (Fig. 2). From a battery-application point of view,  $\text{Li}_2\text{MnO}_3$  is a direct source of capacity loss. Lithium extraction from  $\text{Li}_2\text{MnO}_3$  is precluded since the manganese ions are already  $\text{Mn}^{4+}$  and therefore cannot be further oxidised. The XRD pattern of cubic  $\text{LiMn}_2\text{O}_4$  and monoclinic  $\text{Li}_2\text{MnO}_3$  resemble one another closely; their structures are closely related, with the c-axis of the monoclinic phase corresponding to the [111]-direction of the cubic phase.

The  $\mathrm{Li_{1+x}Mn_{2-x}O_4}$  phase could be refined in the cubic space group Fd3m, with the refined formulation  $\mathrm{Li_{1.25}Mn_{1.75}O_4}$  ( $R_{\mathrm{Bragg}} = 5.62\%$  for 241 reflections and 20 variables). The 'extra' lithium ions were refined in the octahedral 16d site; at the manganese site. The amount of the impurity phase (in wt%) can be calculated from:

$$w_j = \frac{s_j Z_j M_j V_j}{\sum_i s_i Z_i M_i V_i}$$

where  $s_i$  are the individual scale factors obtained for phase i from the Rietveld refinement,  $Z_i$  is the number of formula units per unit cell for phase i,  $M_i$  is the mass of the formula unit, and  $V_i$  is the unit cell volume. This resulted in 5.3 wt% of  $\text{Li}_2\text{MnO}_3$ . When the amount of the impurity phase and the

**Table 1** Refined crystallographic parameters for  $Li_{1+x}Mn_{2-x}O_4$  [x =0.14(1)] as determined from neutron powder diffraction data<sup>a</sup>

Atom	Position	x(=y=z)	$B/{\rm \mathring{A}}^2$	Site occupancy (%)
Li (1)	8 <i>a</i>	1/8	1.31(2)	100
Li (2)	16 <i>c</i>	O <sup>'</sup>	0.43(4)	7.0(4)
Mn	16 <i>d</i>	1/2	0.43(4)	93.0(4)
O	32e	0.2637(1)	0.99(3)	100

<sup>a</sup>Space group: Fd3m; a = 8.1784(6) Å,  $R_p = 6.01\%$ ,  $R_{Bragg} = 5.43\%$ ,  $\chi^2 =$ 1.31 for 241 reflections and 20 variables.

refined formula  $Li_{1.25}Mn_{1.75}O_4$  were taken into account, a Li/Mn ratio of 0.771(2) was calculated.

From earlier work, 13-15 the lattice parameter is known to decrease linearly with increasing x-value. This is a consequence of the smaller ionic radius of manganese in higher oxidation states. The lattice parameter obtained from the XRD measurement [a=8.186(1) Å] corresponds to an x-value of 0.14(1),<sup>13</sup> which does not agree with the refined x-value [0.25(1)]. Moreover, a difference Fourier synthesis [Fig. 3(a)] shows a negative peak remaining at the 16d-sites  $(00\frac{1}{2})$ , in spite of the fact that this site is already fully occupied by manganese and lithium ions. The negative peaks at  $(0\frac{1}{4}0)$ ,  $(0\frac{1}{2}\frac{1}{4})$ ,  $(00\frac{1}{4})$  and  $(0\frac{1}{4}\frac{1}{2})$  relate to oxygen atoms at 32*e*-sites.

In an attempt to rectify these apparent discrepancies in the model, different sites for the extra lithium ions were considered: the tetrahedral 8b and 48f sites and the octahedral 16c site. However, the tetrahedral sites are not possible for lithium ions because of the close distances to the manganese atoms (1.77 A). The extra lithium ions were refined in the octahedral 16c site, and the Rietveld fit is shown in Fig. 4. The difference Fourier now became 'empty' [Fig. 3(b)] at the 16c site; however, the negative peak at 16d site still remained. The parameters obtained from this new Rietveld refinement are given in Table 1, and the refined x-value was 0.14(1) ( $R_{\text{Bragg}} = 5.43\%$ for 241 reflections and 20 variables). This value is now in agreement with the relationship between the lattice parameter and x-value obtained by Gummow et al. 13 The refined amount of the Li<sub>2</sub>MnO<sub>3</sub> impurity phase was now 4.8 wt% and the Li/Mn ratio became 0.766(2).

The structure of Li<sub>1+x</sub>Mn<sub>2-x</sub>O<sub>4</sub> has earlier been refined from XRD and ND data for x=0.27 and  $0.33.^{16,17}$  In both studies, the extra lithium was shown to occupy the 16d- and not the 16c-site. A possible explanation for this can be the different conditions of synthesis; the firing temperature was here 600 °C, compared to 400 °C16 and 700 °C17 in earlier work. Moreover, in ref. 17, the starting material involved  $Mn^{2+}$  ions in  $Mn(NO_3)_2$ , while ref. 16 used  $Mn^{4+}$  ions in  $\gamma$ -MnO<sub>2</sub>. Here, the source of manganese was Mn<sup>3+</sup> ions in Mn(CH<sub>3</sub>COO)<sub>3</sub>·2H<sub>2</sub>O. It is also clear that the nature of the starting material determines the incidence of the Li<sub>2</sub>MnO<sub>3</sub> impurity: no impurity phase was observed in ref. 16; while <5 wt% Li<sub>2</sub>MnO<sub>3</sub> was observed in ref. 17. It would seem that a starting material involving Mn<sup>3+</sup> ions has a tendency to form the Li<sub>2</sub>MnO<sub>3</sub> impurity, as well as resulting in a different Li distribution.

### Conclusions

Refinement of a two-phase mixture of Li<sub>1+x</sub>Mn<sub>2-x</sub>O<sub>4</sub> and Li<sub>2</sub>MnO<sub>3</sub>, as synthesised from LiOH·H<sub>2</sub>O and Mn(III) acetate, has resulted in an effective formulation Li<sub>1.14</sub>Mn<sub>1.86</sub>O<sub>4</sub>, with the 'extra' 0.14(1) lithium ions occupying the octahedral 16csites, and thus not replacing the manganese ions at the 16dsite as has earlier been reported. It would appear that the precise nature of the  $Li_{1+x}Mn_{2-x}O_4$  structure is a sensitive function of the starting materials and the synthesis param-

# Acknowledgements

This work has been supported by grants from The Swedish Natural Science Research Council (NFR), The Swedish Board for Technical Development (NUTEK) and the EEC (Joule III) Programme. All are hereby gratefully acknowledged. We are also indebted to H. Rundlöf for his skilled assistance during the neutron data collection.

## References

- M. M. Thackeray, A. de Kock, M. H. Rossouw, D. Liles, R. Bittihn and D. Hoge, J. Electrochem. Soc., 1992, 139, 363.
- B. Zachau-Christiansen, K. West, T. Jacobsen and S. Atlung, Solid State Ionics, 1990, **40/41**, 580. M. M. Thackeray, W. I. F. David, P. G. Bruce and J. B.
- Goodenough, Mater. Res. Bull., 1983, 18, 461.
- T. Ohzuku, M. Kitagawa and T. Hirai, J. Electrochem. Soc., 1990, **137**, 769.
- G. Pistoia, D. Zane and Y. Zhang, J. Electrochem. Soc., 1995, 142 2551
- J. M. Tarascon, W. R. McKinnon, F. Coowar, T. N. Bowmer, G. Amatucci and D. Guyomard, J. Electrochem. Soc., 1994, 141,
- J. C. Hunter, J. Solid State Chem., 1981, 39, 142.
- Y. Gao, M. N. Richard and J. R. Dahn, J. Appl. Phys., 1996, **80**, 4141.
- I. Chen, X. Huang, E. Kelder and J. Schoonman, Solid State Ionics, 1995, 76, 91.
- H. M. Rietveld, J. Appl. Crystallogr., 1969, 2, 7.
- J. Rodriguez-Carvajal, ILL Internal Report, FULLPROF computer program.
- P. Strobel and B. Lambert-Andron, J. Solid State Chem., 1988, **75**, 90.
- R. J. Gummow, A. de Kock and M. M. Thackeray; Solid State Ionics, 1994, 69, 59.
- Y. Gao and J. R. Dahn, J. Electrochem. Soc., 1996, 143, 100.
- P. Endres, B. Fuchs, S. Kemmler-Sack, K. Brandt, G. Faust-Becker and H. W. Praas, Solid State Ionics, 1996, 89, 221.
- B. Ammundsen, D. J. Jones, J. Rozière, H. Berg, R. Tellgren and J. O. Thomas, Chem. Mater., 1998, 10, 1680.
- T. Takada, H. Hayakawa, E. Akiba, F. Izumi and B. C. Chakoumakos, J. Solid State Chem., 1997, 130, 74.

Paper 8/04851G