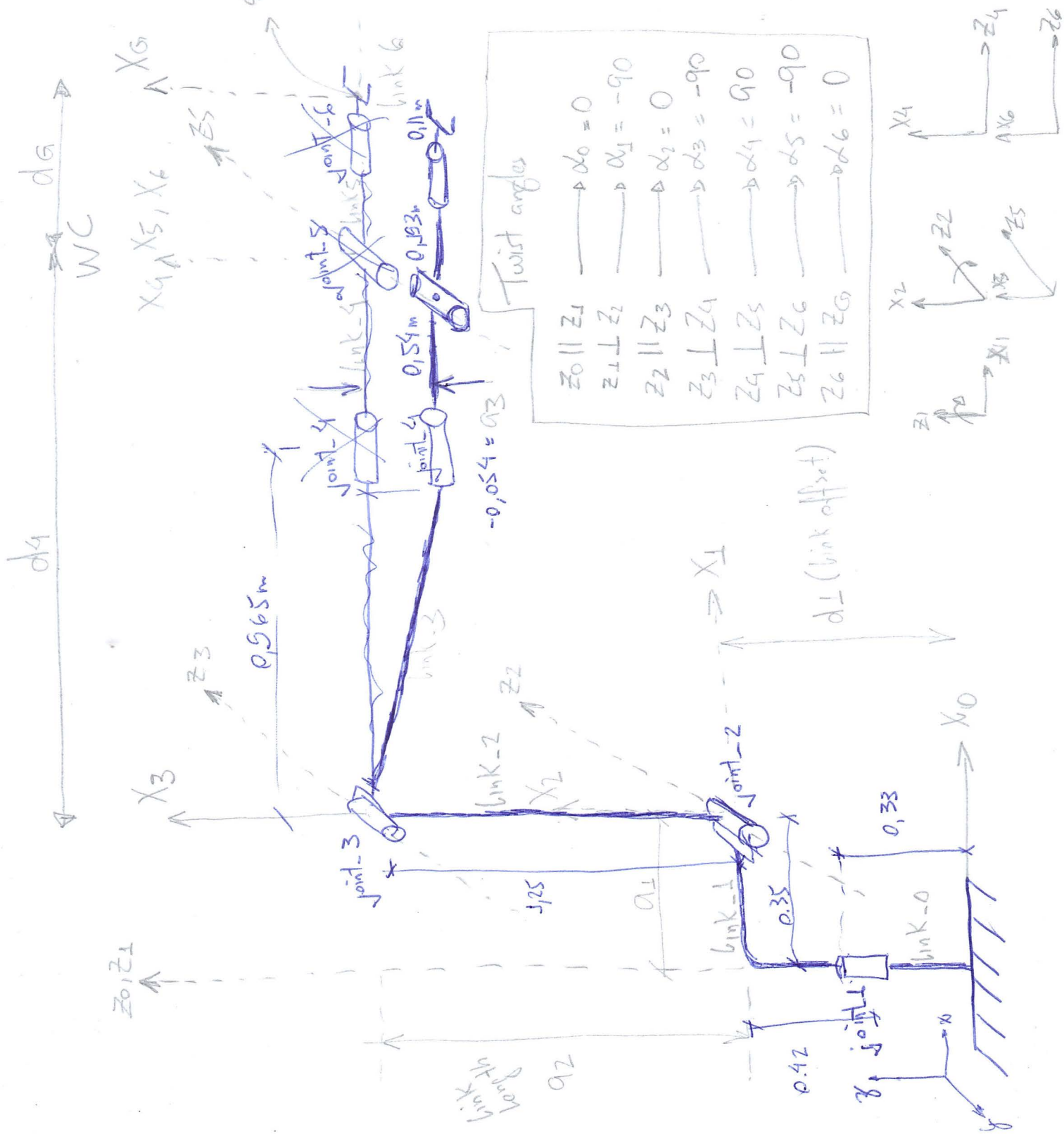


$$(x_{axis}) A_{i-1} = z_{i-1} - z_i$$

$$(z_{axis}) d_i = x_{i-1} - x_i$$



$$a_1 = z_1 - z_2$$

$$a_2 = z_2 - z_3$$

$$\vdots$$

$$d_1 = x_0 - x_1$$

$$d_2 = x_1 - x_2$$

$$d_3 = x_2 - x_3$$

$$\vdots$$

$$d_6 = x_5 - x_6$$