



## Electrical Requirement Specification - Gear Shift Lever for AMT

**TATA Motors**

# PROJECT: AMT for Osprey

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**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

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**Prepared :** Anupama Gore

**Checked:**

**Approved: Vilasini Prabhu**

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### Document History

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**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 2 of 24

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## Electrical Requirement Specification - Gear Shift Lever for AMT

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### Change History

Issue	Page	Section	Change details
0.1	ALL	ALL	New release for discussion with supplier (Section 7.1, 7.2, 7.6 modified for sport button removal. Section 7.4.1 (note3) added

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 3 of 24

**Prepared :** Anupama Gore

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## Electrical Requirement Specification - Gear Shift Lever for AMT

TATA Motors

### TABLE OF CONTENTS

Document History .....	2
Change History .....	3
TABLE OF CONTENTS .....	4
<b>1 Introduction .....</b>	<b>6</b>
1.1 Overview & Purpose.....	6
1.2 Document Scope.....	6
1.3 Terminologies .....	6
1.4 Approval Authority of the document.....	6
1.5 Change Control Process of the document.....	6
<b>2 Reference Documents.....</b>	<b>7</b>
2.1 Order of Precedence .....	7
2.2 TML Documents.....	7
<b>3 Application Matrix .....</b>	<b>8</b>
<b>4 Environmental Requirements .....</b>	<b>9</b>
<b>5 EMI/EMC Requirements .....</b>	<b>10</b>
<b>6 Wiring Harness Guidelines .....</b>	<b>11</b>
<b>7 Function Description.....</b>	<b>12</b>
7.1 GSL Positions .....	12
7.2 GSL Shift Pattern .....	12
7.3 Logic table .....	13
7.3.1 Output from GSL module unit to TCU.....	13
7.3.2 Fault Detection.....	13
7.4 Hardware details (TCU Type 1, TML PT) .....	14
7.4.1 Circuit Schematic Option-1 (TCU type-1, TML PT) .....	14
7.4.2 GSL module output - logical voltage levels .....	14
7.4.3 GSL module output - logical voltage levels diagram.....	15
7.4.4 Protection .....	15
7.4.5 GSL Operating level.....	15
7.5 Hardware details (TCU Type 2, Non TML PT).....	16
7.5.1 Circuit Schematic.....	16
7.5.2 GSL module output - logical voltage levels .....	16
7.5.3 GSL module output - logical voltage levels diagram (TCU 2, non- TML PT) .....	17
7.5.4 Protection .....	17
7.5.5 GSL Operating level.....	17

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 4 of 24

**Prepared :** Anupama Gore



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	Electrical Requirement Specification - Gear Shift Lever for AMT		
<div>7.6Connector Details.....18</div> <div>7.7Key Operating Conditions.....19</div> <div>7.7.1Voltage Range.....19</div> <div>7.7.2Temperature Range.....19</div> <div>7.7.3Illumination.....19</div> <div>7. Reliability &amp; Warranty Requirements .....21</div> <div>9. ECU Quality and Reliability Requirement.....21</div> <div>14. Sample Requirements (TBD).....24</div> <div>15. Data Exchange (TBD) .....24</div> <div>16. Test Requirements (TBD).....24</div> <div>17. Tool Requirements (TBD).....24</div> <div>18. Testing Support (TBD) .....24</div> <div>19. Documentation Requirements (TBD).....24</div>			
TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT			SpecNumber:-
Date: 05/08/2015	Version: 0.1	Page: 5 of 24	
Prepared : Anupama Gore	Checked:	Approved: Vilasini Prabhu	
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### 1 Introduction

#### 1.1 Overview & Purpose

The purpose of this document is to develop a gear shift lever that will allow the driver to select the appropriate gear. This gear shift lever will be incorporated in a vehicle with automated manual transmission

The gear shift lever unit will read input from the sensors mounted on the lever and will send the processed output to the transmission control unit

#### 1.2 Document Scope

This document is a requirement specification of the Gear Shift Lever Unit that will be an integral part of the Automated Manual Transmission system to be introduced in Tata Motors passenger car projects. **This document is specifically meant for the AMT project with TCU from Magneti Marelli.** This document specifies the functionality and the constraints which should govern the development of the GSL module. The Transmission domain owners, the concerned CoCs in E&E, TML Test departments (IDT, ODT) and the GSL Module manufacturers are the intended participants and audience of this specification. **All future use and/or duplication of this specification document must be approved by CoC – PT.**

#### 1.3 Terminologies

Term / Abbreviation	Description
TML	TATA Motors Limited
ECU	Electronic Control Unit
EMI	Electro Magnetic Interference
EMC	Electro Magnetic Compatibility
TCU	Transmission Control Unit
ADC	Analog to Digital Converter
GSL	Gear Shift Lever
TBD	To Be Defined

#### 1.4 Approval Authority of the document

Any modifications to this document must be approved by Ms. Vilasini Prabhu (ERC.E&E.CoC-PT) & Mr. Makarand Ponshe (ERC- Transmission).

#### 1.5 Change Control Process of the document

Once this document is released after final discussions with the supplier, all further changes should occur in response to an Engineering Change Request (ECR) and all new versions of this document must go through the formal approval process before they are released.

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 6 of 24

**Prepared :** Anupama Gore

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## Electrical Requirement Specification - Gear Shift Lever for AMT

**TATA Motors**

### 2 Reference Documents

#### 2.1 Order of Precedence

Resolution of Conflicts within this Document:

In the event of a conflict between the text of this requirements specification and one of the referenced documents called by this document, the text of this specification takes precedence. However, in the event of a conflict between this document and applicable laws and regulations, the laws and regulations take precedence.

#### 2.2 TML Documents

The intended audience is requested to refer to the latest versions of the following documents.

Document	Doc Ref No	Version No
Environmental requirements for Electrical and Electronic Components subassemblies	TST_TS_WI_233	3
Compliance sheet for Environmental requirements for Electrical and Electronic Components/sub assemblies	----	---
EMC requirements for Electrical and Electronic Components, sub assemblies	TST_TS_WI_257	3
Compliance Sheet for EMC requirements for Electrical and Electronic Components/sub assemblies	----	---

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 7 of 24

**Prepared :** Anupama Gore

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### 3 Application Matrix

This sensor will be used for multiple transmissions, which are meant for different vehicles as indicated in table below,

Sr	Vehicle	Engine/EMS Supplier	Transmission		Note
1	Osprey	Diesel/ Delphi Petrol /	TA6300		TML Powertrain

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 8 of 24

**Prepared :** Anupama Gore

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<p><b>4 Environmental Requirements</b></p> <p>The supplier shall provide Gap Analysis against TML specification, for DVP.</p> <p>TML Environmental test requirements (refer paragraph1, below) are applicable to all Electrical and Electronic components/sub assemblies (including Electronic Control Units, actuators, relays, motors etc). Suppliers are requested to follow the following TML specification for Environmental validation for their products.</p> <p>1. TATA Environmental Specification No. TST/TS/WI/233, Revision . 3. This is a generic document and designed to give guidelines to decide correct test parameters for Environmental testing. The following international standards are linked in the TML requirements. E.g. ISO and SAE.</p> <p>1.1. TML will share a specific Environmental test compliance matrix in the controlled excel format, which is fully linked with TST/TS/WI/233, Rev-3. Supplier has to fill the last two columns in the excel sheet to accept the requirement or specific justification for deviation, if any for each tests.</p> <p>Note: Supplier has to refer specific TML specification for the details of test parameters and acceptance criteria of each test. Supplier shall ensure from concern TML engineer that he has been shared correct and latest version of the above specification.</p> <p>If supplier is agreed with TML requirements, the <del>Agreed</del> Environmental compliance Matrixq will be signed off by concerned TML authority, which will become a part of signed DVP.</p> <p>In case Component supplier does not meet any specific Environmental requirements due to hardware and software limitations of the Component or Component functional application requirements, supplier shall discuss all such issues with TML for approval before finalization of <del>Agreed</del> Environmental compliance Matrixq No deviation will be allowed with respect to <del>Agreed</del> Environmental compliance Matrixq</p> <p>During product development cycle, supplier shall maintain, <del>Development</del> statues matrixq to update the Environmental developmental statues of components to TML. Supplier shall prepare a deviation document, against <del>Agreed</del> Environmental compliance Matrixq If any major deviation is observed and based on its risk factor, TML will take appropriate decision, for improvement at supplier level.</p>		
<b>TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT</b>		SpecNumber:-
<b>Date:</b> 05/08/2015	<b>Version:</b> 0.1	<b>Page:</b> 9 of 24
<b>Prepared :</b> Anupama Gore	<b>Checked:</b>	<b>Approved:</b> Vilasini Prabhu
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### 5 EMI/EMC Requirements

The supplier shall provide Gap Analysis against TML specification, for DVP.

The TML EMC test requirements (refer paragraph1, below) are applicable to all Electronic controlled Units (ECUs), Electrical actuators and motors. Suppliers are asked to follow the following TML specification for EMC validation for their products.

1. TATA EMC specification No. TST/TS/WI/257, Revision. 3 for 12 volt system. This is a generic document and designed to give guidelines to decide correct test parameters for EMC testing. The following international standards are linked in the TML requirements. E.g. ISO, CISPR and SAE.

1.1. The TML will share a specific EMC test requirements in the controlled excel format, which is fully linked with TST/TS/WI/257, Rev-3. Supplier has to fill the last two columns in the excel sheet to accept the requirement or specific justification for deviation, if any for each tests. Supplier is responsible for the functional group classification (Examples refer to Annexure -1 of TST/TS/WI/257, Rev-3) for all the functions supported by their respective components. This has to be approved by concerned TML domain engineer.

Note-1: Supplier has to refer specific TML specification (12Volts system or 24Volts system) for the details of test parameters and acceptance criteria of each test. Supplier shall ensure from concern TML engineer that he has been shared correct and latest version of the above specification.

Note-2: Insert table for Functions and group classification. Also specify the required Region of performance, if different from EMC requirement specification.

If supplier is agreed with TML requirements, the ~~Agreed~~ EMC compliance Matrixq will be signed off by concerned TML authority, which will become a part of signed DVP.

In case Component supplier does not meet any specific EMC requirement due to hardware and software limitations of the Component or Component functional application requirements, supplier shall discuss all such issues with TML for approval before finalization of ~~Agreed~~ EMC compliance Matrixq. No deviation will be allowed with respect to ~~Agreed~~ EMC compliance Matrixq.

During product development cycle, supplier shall maintain, ~~Development~~ statues matrixq to update the EMC developmental statues of components to TML.

Supplier shall prepare a deviation document, against ~~Agreed~~ EMC compliance Matrixq.

If any major deviation is observed and based on its risk factor, TML will take appropriate decision, for improvement at supplier level.

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 10 of 24

**Prepared :** Anupama Gore

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**TATA Motors**

### 6 Wiring Harness Guidelines

Supplier shall inform specific requirements / impact on wiring harness specifications, like

- a. Requirements of Shielded wires/ Twisted wires along with wire type and pitch
- b. Requirements of special routing of wiring harness
- c. Vicinity to high Voltage devices
- d. Power and Fusing Strategy
- e. Special Grounding requirements
- f. Special EMI/EMC precautions
- g. Mounting area / orientation restrictions if any
- h. Mounting area restrictions for Vibration and water ingress etc
- i. Length, wire size and resistance of the cables used in wiring harness
- j. Overall milli-volt drop/ resistance/ impedance requirements of wiring harness
- k. Requirement of additional Protection from water, temperature, abrasion, sharp edge, vibration, etc eg. corrugated tube, special tube, cover, no protection etc)
- l. Wiring harness Clamping requirements
- m. Requirements of use of rubber grommets (boots) or covers on the component

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 11 of 24

**Prepared :** Anupama Gore

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## 7 Function Description

This section describes the electrical working principle behind the gear shift lever which together with the automated manual transmission facilitates the driver to select the desired gear.

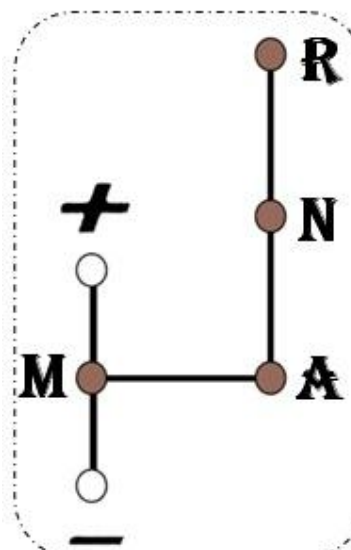
### 7.1 GSL Positions

The electronics of the gear shift lever should have the following features:

- Should be able to detect the positions
  - M (Manual mode)
  - N (Neutral)
  - + (next higher gear during manual gear change)
  - . (next lower gear during manual gear change)
  - A (Automatic mode)
  - R (Reverse Gear)
- Should contain 4 Hall Effect sensors and a magnetic field plate to detect the above positions.

### 7.2 GSL Shift Pattern

Brown: stable position  
White: unstable position



#### Note<sup>1</sup>:

1. The shifting range tolerance for each of the positions in the above diagram shall be defined by the GSL unit supplier and approved by the concerned teams in TML i.e. ERC . Transmissions and E&E . CoC Powertrain

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 12 of 24

**Prepared :** Anupama Gore

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### 7.3 Logic table

#### 7.3.1 Output from GSL module unit to TCU

Description	Signal Lines				Remarks
	A1	A2	A3	A4	
A	1	0	0	1	
M	0	0	0	0	
+	1	1	0	0	
-	1	0	1	0	
N	0	0	1	1	
R	0	1	1	0	

#### 7.3.2 Fault Detection

The GSL unit should be able to output different voltage ranges (Refer sec **Error! Reference source not found.**) of output signals (A1 to A4) in case of electrical faults to enable diagnosis for each fault listed below.

- Battery pin disconnected
- Ground pin disconnected
- Any Data line (Ax) open circuit
- Any Data line (Ax) short circuit to battery
- Any Data line (Ax) short circuit to ground
- Any two Data lines (Ax) short among themselves

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 13 of 24

**Prepared :** Anupama Gore

**Checked:**

**Approved: Vilasini Prabhu**

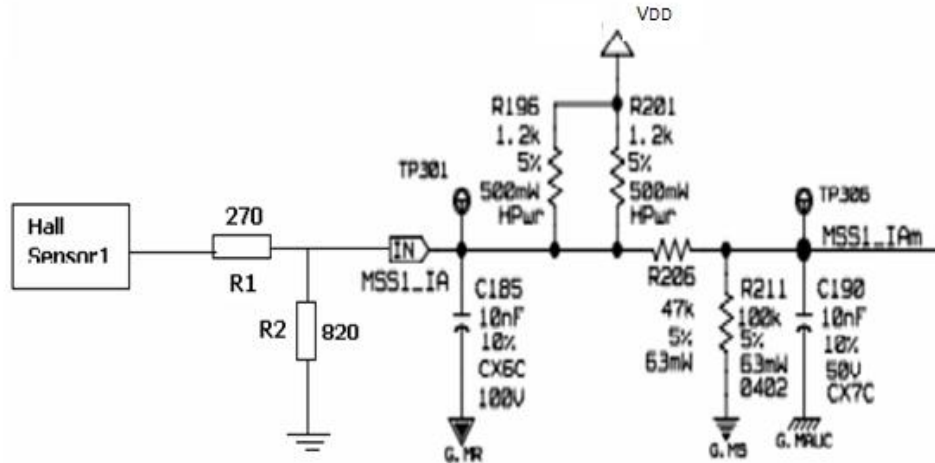
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## 7.4 Hardware details (TCU Type 1, TML PT)

### 7.4.1 Circuit Schematic Option-1 (TCU type-1, TML PT)



### 7.4.2 GSL module output - logical voltage levels

Description	Min	Nom	Max	Unit	Remarks
Low Level	1.8	2.25	2.7	V	Note 1
High Level	3.2	3.65	4.1	V	

#### Note:

1. The values are with supply of 5V. TCU (for TML Powertrain) supply of 5V is available for the series.
2. The above values may be different for non-TML Powertrain.
3. R196 & R201 are 660 Ohm, so effective is 330 ohms.

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 14 of 24

**Prepared :** Anupama Gore

**Checked:**

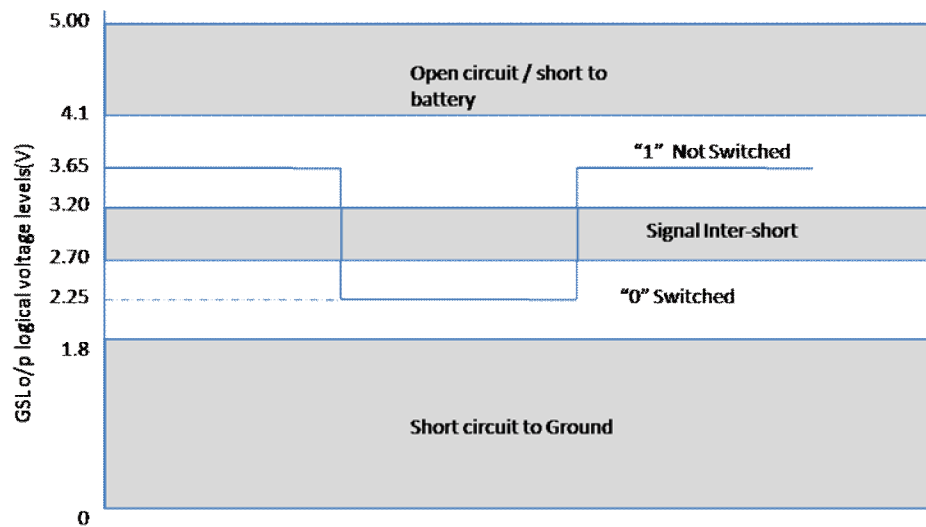
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## 7.4.3 GSL module output - logical voltage levels diagram



## 7.4.4 Protection

Parameter	Min	Nom	Max	Unit	Remarks
SC to Battery	> 4.1			V	Note <sup>3</sup>
SC to Ground			< 1.8	V	Note <sup>3</sup>
Open Circuit	> 4.1			V	Note <sup>3</sup>

## 7.4.5 GSL operating level

% Vref	State	Terminal Voltage	
		Min	Max
82-100	Diagnostic Zone-3	4.1	5.0
64-82	0 (S/w Open )- OFF	3.2	4.1
54-64	Diagnostic Zone-2	2.7	3.2
36-54	1(S/w Closed)- ON	1.8	2.7
0-36	Diagnostic Zone-1	0	1.8

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 15 of 24

**Prepared :** Anupama Gore

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**Approved:** Vilasini Prabhu

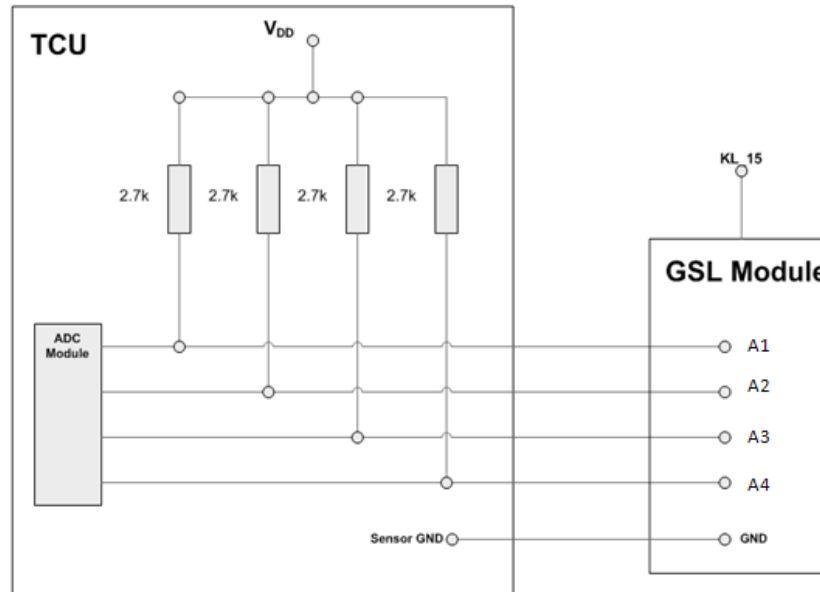
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## 7.5 Hardware details (TCU Type 2, Non TML PT)

### 7.5.1 Circuit Schematic



### 7.5.2 GSL module output - logical voltage levels

Description	Min	Nom	Max	Unit	Remarks
Low Level	TBD		TBD	V	
High Level	TBD		TBD	V	

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 16 of 24

**Prepared :** Anupama Gore

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## Electrical Requirement Specification - Gear Shift Lever for AMT

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### 7.5.3 GSL module output - logical voltage levels diagram (TCU 2, non- TML PT)

TBD

### 7.5.4 Protection

Parameter	Min	Nom	Max	Unit	Remarks
SC to Battery	TBD		TBD	V	
SC to Ground	TBD		TBD	V	
Open Circuit	TBD		TBD	V	

### 7.5.5 GSL Operating level

%	State	Terminal Voltage	
		Min	Max
TBD	Diagnostic Zone-3	TBD	TBD
TBD	0 (S/w Open )- OFF	TBD	TBD
TBD	Diagnostic Zone-2	TBD	TBD
TBD	1(S/w Closed)- ON	TBD	TBD
TBD	Diagnostic Zone-1	TBD	TBD

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 17 of 24

**Prepared :** Anupama Gore

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## 7.6 Connector Details

The header housing shall be integrated into the shifter design, connector pin numbers are as per specific supplier information.

Pin Number	Description (Gear shifter)
1	KL_31 (Gnd)
2	A4
3	KL_15 (Ign)
4	A1
5	A2
6	A3

Pin Number	Description (Bezel connector)
1	-
2	-
3	+Vbatt (Illumination)
4	KL_31 (Gnd)
5	
6	-

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 18 of 24

**Prepared :** Anupama Gore

**Checked:**

**Approved: Vilasini Prabhu**

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## 7.7 Key Operating Conditions

### 7.7.1 Voltage Range

Supply Voltage Range (KL\_15) 6 . 16 V  
Operating Voltage (typical) 13.5V

### 7.7.2 Temperature Range

Operating Temperature -40°C to 80°C  
Storage Temperature -40°C to 100°C

### 7.7.3 Illumination

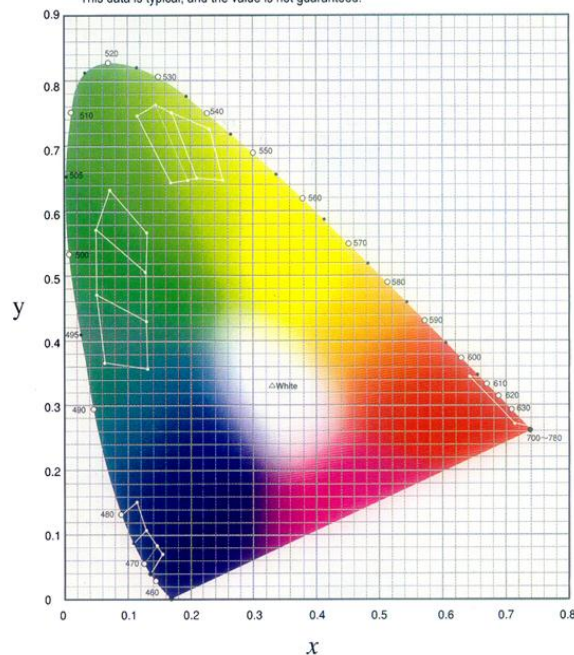
Intensity values to be fine tuned based on location of RNAMS in the shifter unit.

#### 7.7.3.1 Specification for White illumination

Color	Platforms	Make	x	$\Delta x$	y	$\Delta y$	Luminance intensity (cd/m2)
White	MANZA AMT	Osram	0.3	$\pm 0.02$	0.3	$\pm 0.02$	17 +/- 25%

Chromaticity Diagram

This data is typical, and the value is not guaranteed.



**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 19 of 24

**Prepared :** Anupama Gore

**Checked:**

**Approved:** Vilasini Prabhu

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## Electrical Requirement Specification - Gear Shift Lever for AMT

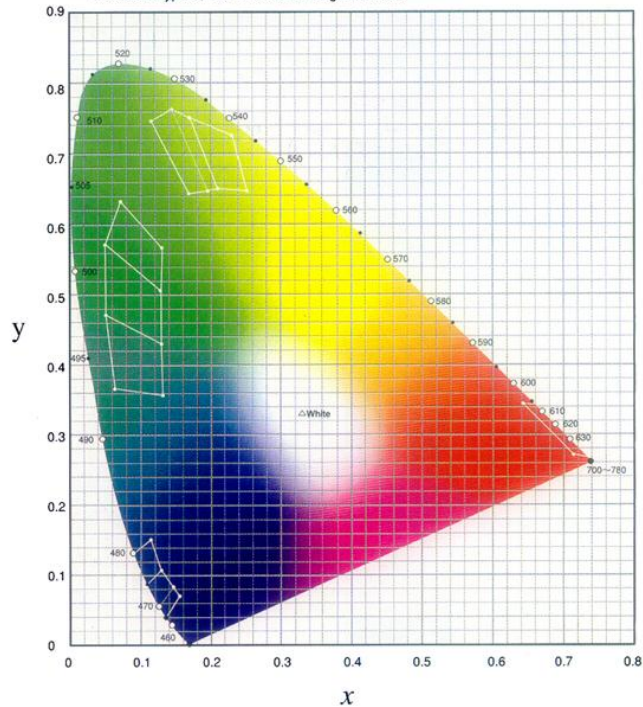
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### 7.7.3.2 Specification for Amber illumination

Color	Platforms	Make	Wavelength (nm)	x	$\Delta x$	y	$\Delta y$	Luminance intensity (cd/m <sup>2</sup> )
Amber	Nano AMT	Osram	590	0.58	$\pm 0.02$	0.415	$\pm 0.02$	TBD

**Chromaticity Diagram**

This data is typical, and the value is not guaranteed.



**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 20 of 24

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### 8. Reliability & Warranty Requirements

Refer to %TML RFQ Quality File+

### 9. Durability Requirement:

Refer to %TML RFQ Quality File+

### 10. ECU Quality and Reliability Requirement

Refer to %TML RFQ Quality File+

### 11. Reusability, Recyclability, Recoverability, Control of Hazardous Material :

As per following international norms. Specifics to be discussed with TML

- i. EU Directive for Recycling on End of Vehicles  
(2000\_53\_EC\_ELV\_EN\_2009-10-26)
- ii. EU Directive for reusability, recyclability & Recoverability  
(2005\_64\_EC\_14-PPR\_15\_2009-01-22)
- iii. Automotive Industry Guidelines on REACH ver. 2.1  
(EU\_AIG\_REACH\_EN\_2008-08-28)

### 12. Quality Requirements

Refer to %TML RFQ Quality File+

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

**Version:** 0.1

**Page:** 21 of 24

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## Electrical Requirement Specification - Gear Shift Lever for AMT

TATA Motors

### 13. Manufacturing and Logistics Requirements

#### Identification, Marking, and Labeling of Products

TBD

#### Provisions for Shipping

The ecu's will be shipped in suitable containers to ensure that no damage occurs in transit. The containers should comply with Tata Motors norms regarding re-use or recyclability.

#### Training Requirements

TBD

#### Interchangeability

TBD

#### Vehicle assembly considerations

TBD

#### Vehicle assembly line programming

TBD

#### Vehicle assembly line test

TBD

**TITLE: AMT for Osprey – Electrical Requirement Specification - Gear Shift Lever for AMT**

SpecNumber:-

**Date:** 05/08/2015

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**Page:** 22 of 24

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## Electrical Requirement Specification - Gear Shift Lever for AMT

TATA Motors

### 14. Service and Disposal Requirements

The component shall be designed so that it can be installed in a vehicle with specific bracket without any modifications in BIW,.

#### Maintenance Requirements

The component shall not require any scheduled maintenance.

#### Repair

The component shall be designed so that it can easily be removed from the vehicle without use of special tools or be damaged in any way when removed normally.

#### Support of component after the sale

Components shall be supplied for 10 years after useful life of vehicle (7yrs) i.e. total 17 years.

#### Prevention of vehicle to vehicle switching

TBD

#### Service wait time

TBD

#### Service tools

TBD

#### Mean time to Diagnose/Repair

TBD

#### Service Centre Reprogramming

TBD

#### In-plant testability

TBD

#### Service Parts

TBD

#### Service Training

TBD

#### Remanufacturing

TBD

#### End of Life

Refer %Support of component after sales+above

The unit shall comply with the requirements of EEC/200/53

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**Version:** 0.1

**Page:** 23 of 24

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## Electrical Requirement Specification - Gear Shift Lever for AMT

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- 15. Sample Requirements (TBD)**
- 16. Data Exchange (TBD)**
- 17. Test Requirements (TBD)**
- 18. Tool Requirements (TBD)**
- 19. Testing Support (TBD)**
- 20. Documentation Requirements (TBD)**

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