

Batch

All

Stage

Select all

Prepare

Stage 1

Stage 2

Stage 3

Worker

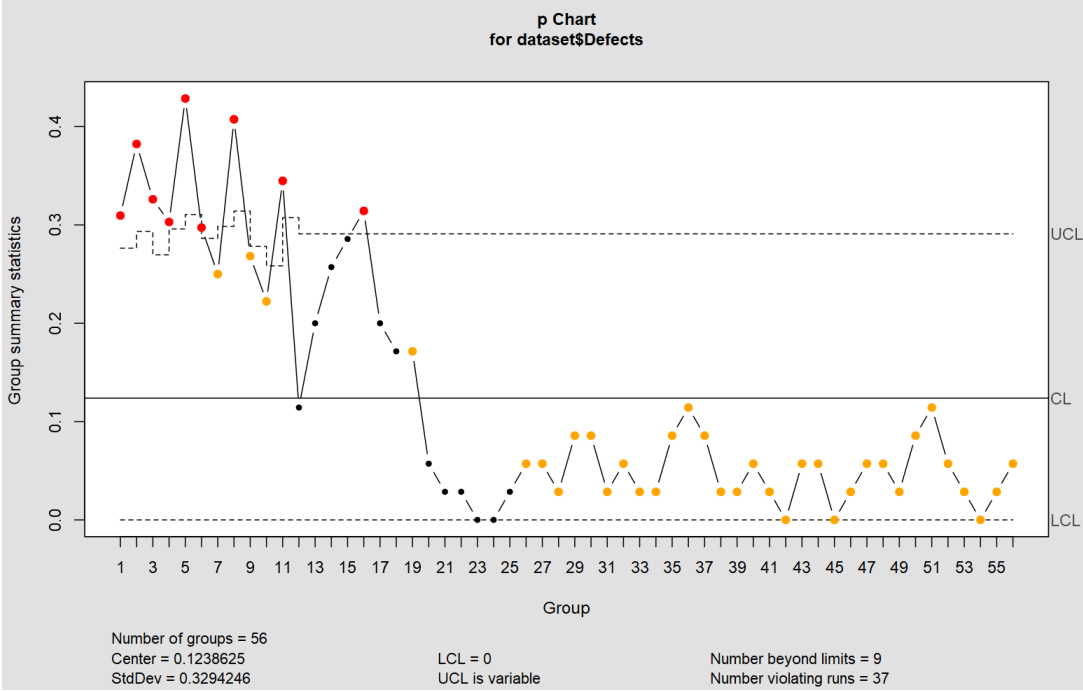
Select all

Op 0

Op 1

Op 2

P chart - Caps Defect



1978

Caps inspected

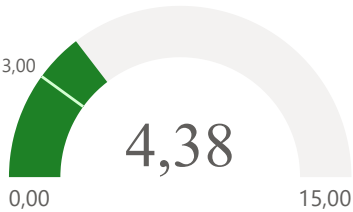
35,32

Average of Size

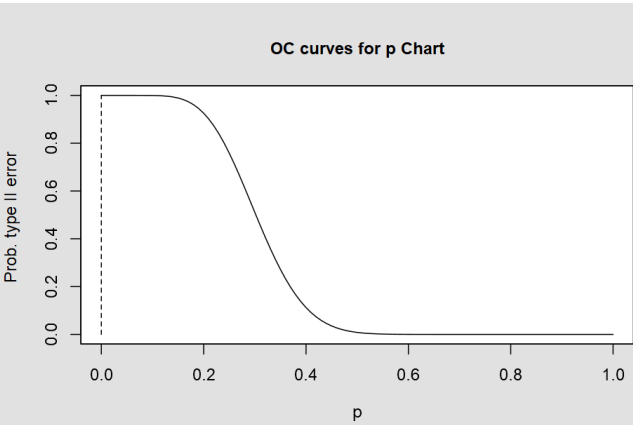
56

Batches

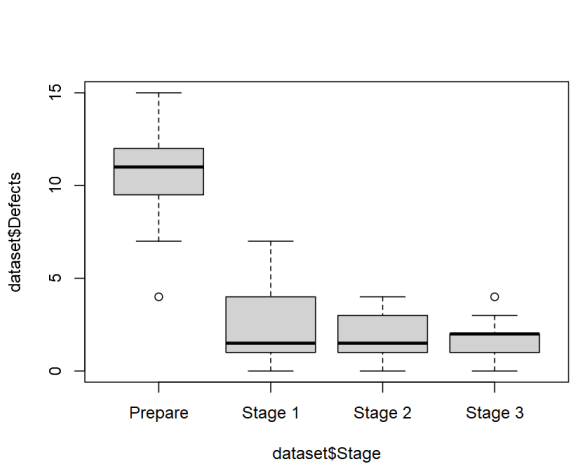
Defective ratio



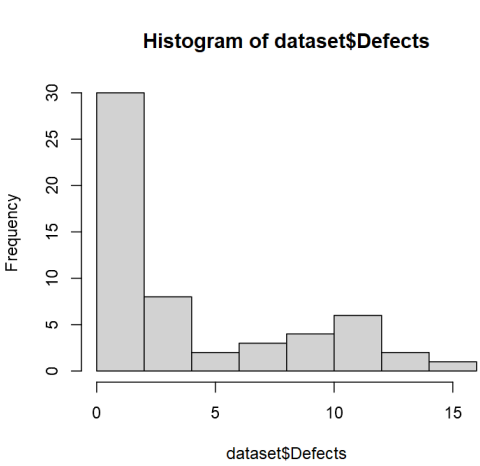
Operations curves n = 35



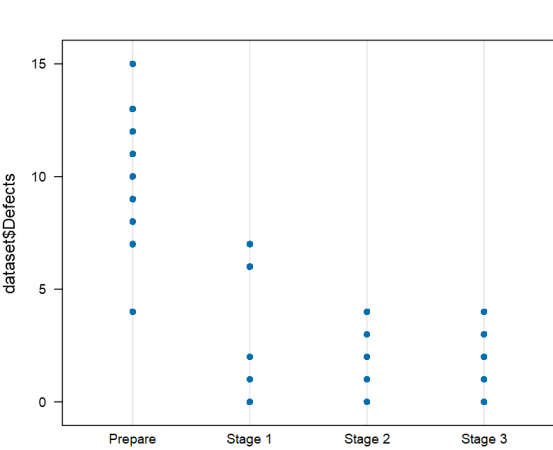
Boxplot Defects



Histogram



Dotplot





Batch

All



Stage

Select all

Prepare

Stage 1

Stage 2

Stage 3

Worker

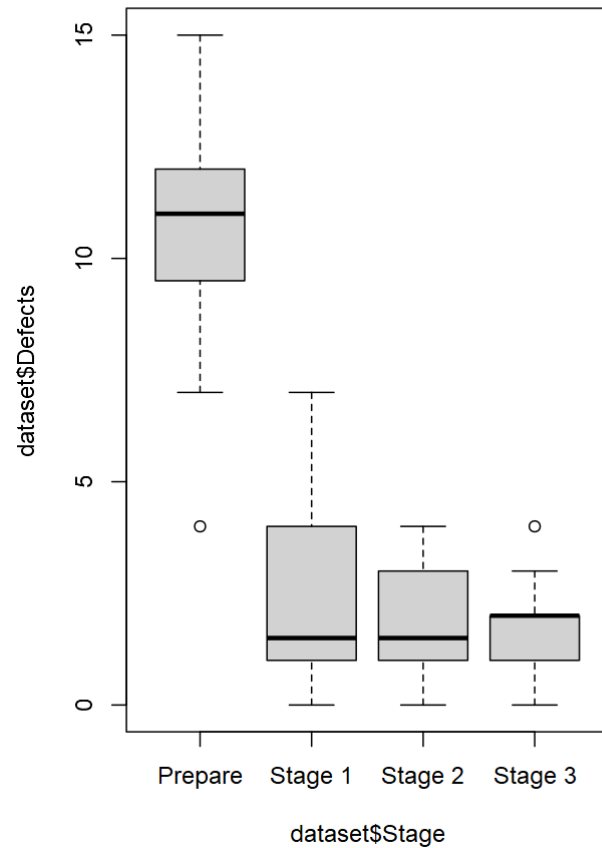
Select all

Op 0

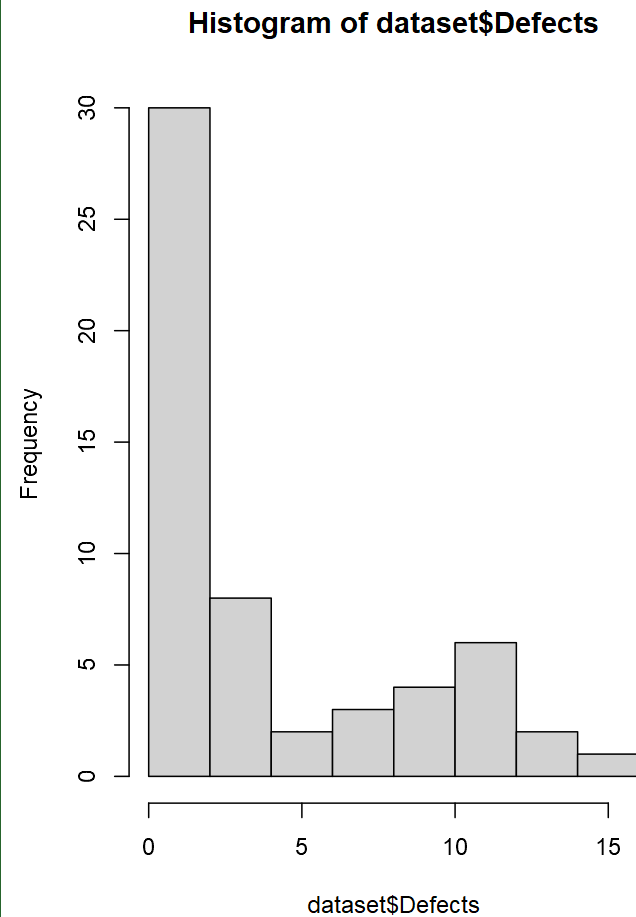
Op 1

Op 2

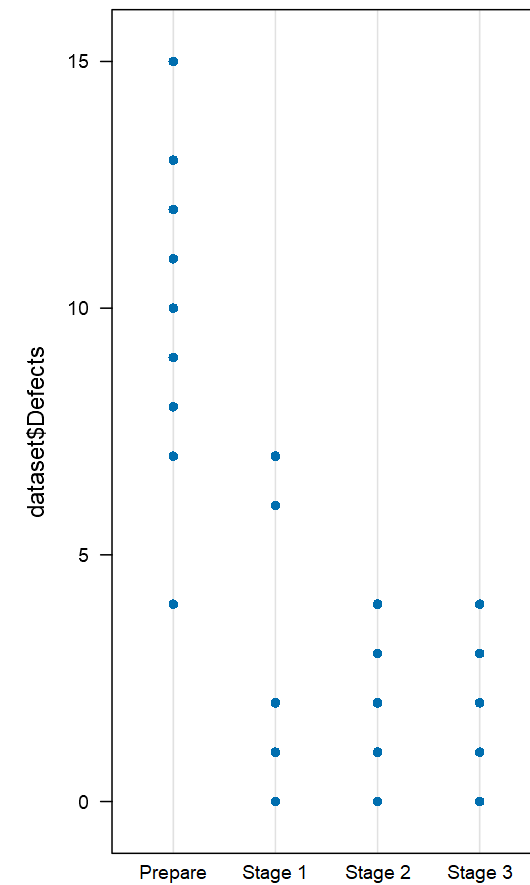
Boxplot Defects



Histogram



Dotplot



Data table

Batch	Size (ni)	Defect (di)	Prop.
1	42	13	0,31
2	34	13	0,38
3	46	15	0,33
4	33	10	0,30
5	28	12	0,43
6	37	11	0,30
7	32	8	0,25
8	27	11	0,41
9	41	11	0,27
10	54	12	0,22
11	29	10	0,34
12	35	4	0,11
13	35	7	0,20
14	35	9	0,26
15	35	10	0,29
16	35	11	0,31
Total	1978	245	6,94