

# Life Cycle Assessment of Adaptive Building Integrated Photovoltaics

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## Abstract

Text

**Keywords:** Adaptive, Solar Facade, Life Cycle Analysis, Multi Functional Envelope, BIPV

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## 1. Introduction

Buildings are at the heart of society and currently account for 32% of global final energy consumption and 19% of energy related greenhouse gas emissions [1]. Nevertheless the building sector has a 50-90% emission reduction potential using existing technologies, and widespread implementation could see energy use in buildings stabilise or even fall by 2050. Within this strategy, building integrated photovoltaics (BIPV) has the potential of providing a substantial segment of a buildings energy needs [2]. Even the photovoltaic (PV) industry has identified BIPV as one of the four key factors for the future success of PV [3].

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The PV industry is currently dominated by crystalline silicon photovoltaic cells due to their high efficiency and low processing costs [4]. However these technologies are often difficult to integrate in a way that maintains the architectural expression of the building [5]. This combined with their intrinsic weight restricts their large scale implementation to roofs where they are out of sight. However, in the last decade, there has been interesting developments in second generation thin film technologies [6]. In particular, Cu(In,Ga)Se<sub>2</sub> (CIGS) is reaching competitive levels of efficiencies [7] and manufacturing costs [8] [9].

This development has brought new BIPV design possibilities. Their light weight nature and customisable shapes allows for easier and more aesthetically pleasing integration into the building envelope. Furthermore, this technology can be easily actuated and used as an adaptive building envelope [10].

Adaptive buildings envelopes have gained interest in recent years due to their energy saving potentials [11]. From an energetic perspective, the envelope acts as a buffer between the interior and exterior environments. An adaptive building envelope can mediate solar isolation on the building, thereby offering reductions in heating/cooling loads and improvement of day-light distribution [10]. Interestingly the mechanics that actuate adaptive envelopes couples seamlessly with the mechanics required for facade integrated PV solar tracking. The balance of electricity production, and adaptive shading can in some cases offset the entire energy demand of an office space behind this adaptive envelope [12]. We have proposed one possible combination of these technologies as the Adaptive Solar Facade (ASF).

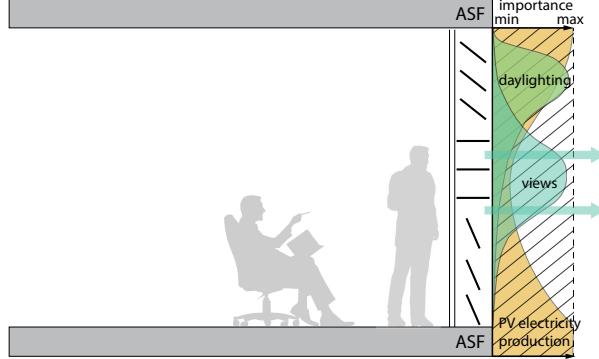


Figure 1: The facade acting as a mediator between the interior and exterior environment, while fulfilling various functions [13]

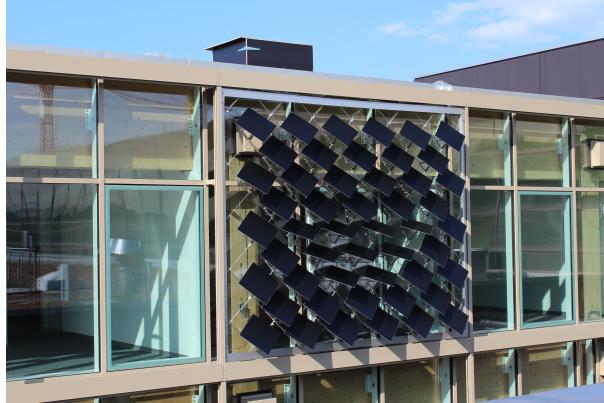


Figure 2: Building Scale Prototype Constructed at the House of Natural Resources [13]

The design of an ASF comes at an added cost. The additional electronics, actuators, and supporting structure adds further embodied CO<sub>2</sub> to the product. It is therefore important to conduct a life cycle analysis (LCA) to analyse whether the carbon savings during operation offsets the increased embodied carbon emissions in manufacture. It is also important to see how variations in design can alter the GHG reduction potential of the technology. Aspects such as the chosen PV material, actuator, and even location of operation can have a significant impact on its environmental performance. There has already been work conducted on static photovoltaic systems [14],

however this has not yet been expanded to adaptive BIPV systems.

In this paper we will conduct an LCA of the ASF and determine which conditions, if at all, the ASF can truly provide an added benefit to GHG reductions. In the next section we will describe the inventory of the ASF and the LCA methodology used for analysing this adaptive system. In Section 3 we will present the results from the LCA and look at the major sources of embodied carbon, along with the operational performance. In this section we will also compare the results of the LCA with other technologies and its performance in different regions. In Section 4 we discuss the results and provide design recommendations for future adaptive building integrated photovoltaic installations.

## 2. Methodology

The analysis looks at the embodied carbon in production, operation, and disposal of the Adaptive Solar Facade (ASF).

### 2.1. Embodied Energy Inventory and Assumptions

The mechanical components of the ASF can be broken into four parts: a PV panel, actuator, cantilever, and a cable net supporting structure. The PV panel, actuator and cantilever combine to form a dynamic PV module, which is then mounted on a cable net supporting structure. An exploded view of these components can be seen in Figure 3. There also the additional electronics which exists off the facade in a separate control box. These five components are the main product systems in the manufacture of the ASF as seen in Figure 4.

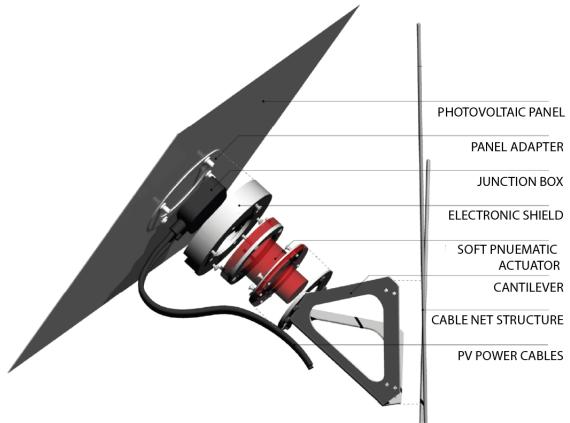


Figure 3: Exploded view of an ASF module mounted on a cable net supporting structure

### *PV Panel*

Weight is the primary restriction when selecting a PV panel. Any technology that requires glass encapsulation or a heavy substructure can therefore not be used. This limits us to CIGS and amorphous silicon panels.

CIGS PV panels was selected as the thin film panel of choice due to its high efficiency, low cost, and ability to be deposited on a polymer or aluminium substrate [15]. A less efficient thin film amorphous silicon panel could also be used and will also be discussed in this analysis.

| Panel Type | Embodied Carbon     | Efficiency |
|------------|---------------------|------------|
| CIGS       | XXg/m <sup>2</sup>  | YY%        |
| a-Si       | YY g/m <sup>2</sup> | YY%        |

Table 1: Possible PV technologies for an ASF [Ref required]

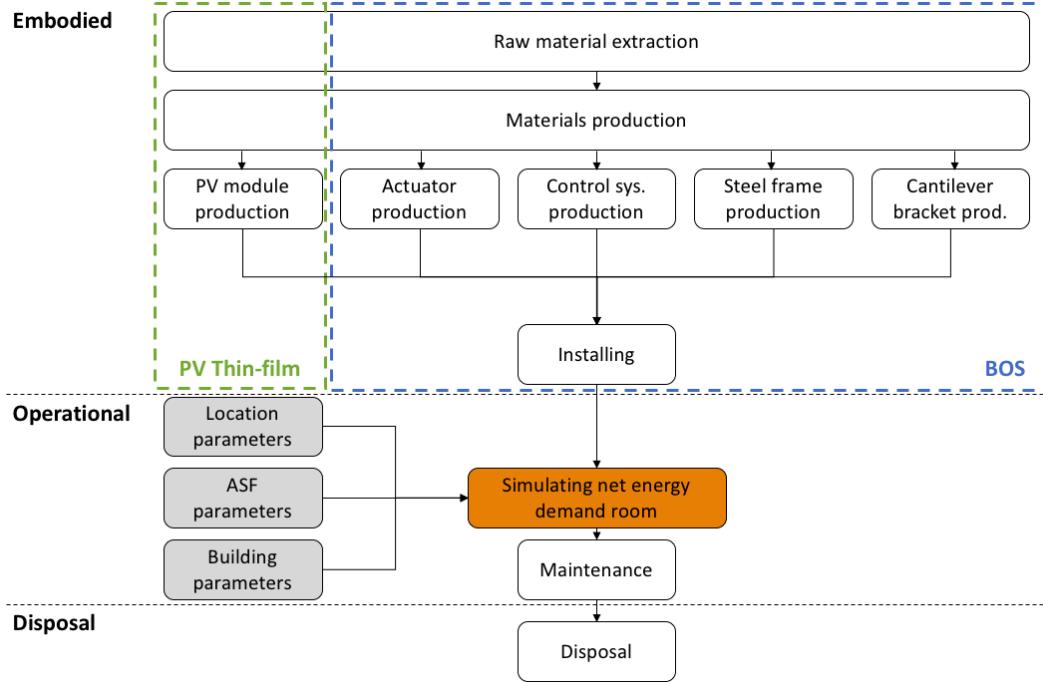


Figure 4: Breakdown of the ASF into five embodied product components and installation costs, operational costs, and disposal

|              |                     |
|--------------|---------------------|
| CIGS         | xx g/m <sup>2</sup> |
| Junction Box |                     |
| Power Cables |                     |

Table 2: Inventory of main input flows to the PV manufacturing process [ref required]

### Actuator

Traditionally photovoltaic actuation is done through the use of servo motors. Servo motors however become a limiting factor for adaptive facades due to their high upfront costs, and instability in heavy winds. Soft robotic actuators on the other hand are cheaper and more resilient to harsh environmental conditions[16]. For the purpose of this analysis we will analyse both servo motors and soft robotic actuators.

|            |           |
|------------|-----------|
| Compressor | xxg/unit  |
| Tubes      | xxgCO2/m  |
| Silicone   | xxgCO2/yy |

Table 3: Inventory of main input flows to the Actuator manufacturing process [ref required]

#### *Cantilever*

The cantilever is a steel connection point between the PV panel and the supporting structure.

|       |           |
|-------|-----------|
| Steel | xxgCO2/yy |
| xxxx  | xxgCO2/yy |
| yyyyy | xxgCO2/yy |

Table 4: Inventory of main input flows to the Cantilever manufacturing process [ref required]

#### *Supporting Structure*

The supporting structure is the connection point between the array of photovoltaic modules and the building itself. Many different designs are possible, however we will base our analysis of an adaptive solar facade that has already been constructed [13]. This design consists of a steel cable-net that spans a steel supporting frame. The steel frame is then attached to the building itself.

|       |           |
|-------|-----------|
| Steel | xxgCO2/yy |
| xxxx  | xxgCO2/yy |
| yyyyy | xxgCO2/yy |

Table 5: Inventory of main input flows to the manufacturing process of the Supporting Structure[ref required]

#### *Controls and Electronic System*

The control system is required for the actuation of panels and the regulation of photovoltaic electricity production.

|       |           |
|-------|-----------|
| Steel | xxgCO2/yy |
| xxxx  | xxgCO2/yy |
| yyyyy | xxgCO2/yy |

Table 6: Inventory of main input flows to the manufacturing process of the Control System[ref required]

### *Installation*

The installation of the ASF to the building requires a hydraulic hoist which needs to be in operation for eight hours based off previous construction experience [12].

|       |           |
|-------|-----------|
| Steel | xxgCO2/yy |
| xxxx  | xxgCO2/yy |
| yyyyy | xxgCO2/yy |

Table 7: Inventory of main input flows to the Assembly Process[ref required]

### *2.2. Operational Emissions and Assumptions*

The potential savings are based off previously completed numerical simulations [12]. The simulation was conducted on a south facing office room. The room xx meters in length, xx meters wide and xx meters high was modeled using Rhinoceros 3D CAD Package [17], shown in Figure XX. Grasshopper [18] was used to model the dynamic aspects of the ASF which consists of an array of 400mm CIGS solar panels. The geometrical input is imported to Energy Plus [19] through the DIVA [20] interface. A single zone thermal analysis was conducted for each possible geometrical configuration of the ASF for each hour of the year. The results were then post processed in Python [21] with the NumPy [22], and pandas [23] plug-ins.

Based on the assumption of XX full openings and closings per day, we approximate the energy requirement to actuate the ASF to be YY kWh in its lifetime.

## **Building Settings**

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|                    |   |
|--------------------|---|
| Office Envelope    | Roof: Adiabatic<br>Floor: Adiabatic<br>Walls: Adiabatic<br>Window: Double Glazed LoE (e=0.2) 3mm/13mm air<br>Floor Area: 21.7m <sup>2</sup> |
| Thermal Set Points | Heating: 22 degrees Celcius<br>Cooling: 26 degrees Celcius  |
| Lighting Control   | Lighting set point: 11.8W/m <sup>2</sup><br>Lighting Control: 300 Lux Threshold   |
| Occupancy          | Office: Weekdays from 8:00-18:00<br>People set point: 0.1 persons/m <sup>2</sup><br>Infiltration: 0.5 per hour                              |

## **Location Assumptions**

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|                 |                     |
|-----------------|---------------------|
| Weather File    | Geneva, Switzerland |
| Electricity Mix | UCTE                |

## **Maintenance**

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XXXX                   XXXX

## **ASF Settings**

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Full open and closes per day   yy

Table 8: Summary of main assumptions for the calculation of operational emissions [ref required]

### *2.3. Evaluation Method*

The life cycle analysis is performed according to the ISO 14040 and ISO 14044 guidelines. The analysis is therefore divided into goal and scope definition, inventory analysis, impact assessment and interpretation

The goal of this paper is assessing the carbon emission reduction potential, therefore the impact category used is the global warming potential (GWP). This is described as the emissions of CO<sub>2</sub> – eq in kilograms divided by the functional unit. The functional unit needs to be based on the primary function of the technology. For adaptive building integrated photovoltaics this function can be twofold. When the adaptive BIPV acts as a shading

system in front of a glass facade area the functional unit of  $\text{m}^2$  is used, while a comparison with static facade mounted photovoltaic systems requires the functional unit of electricity produced in kWh. According to the guidelines of the International Energy Agency (IEA), the calculation of kWh produced needs to be based for consistency on the conversion efficiency  $\eta$ , performance ratio PR, irradiation I, lifetime (service life) LT and area A of the module. Equation 1 gives the exact formulation:

$$G = \frac{\text{GWP}}{I \cdot \eta \cdot \text{PR} \cdot \text{LT} \cdot A} \quad (1)$$

The scope of the LCA comprises the embodied, operational and disposal global warming impact of the respective system. Figure 4 illustrates the system boundaries of the process flows. The supporting structures are also included in the system boundaries. The reason for this is that technologies within the building envelope also change the design of the supporting structures. The supporting structure of solar panels is referred to as balance of systems (BOS).

The inventory data was obtained through technical drawings, research papers describing the technology and personal conversations. The Ecoinvent v3.1 database is used as the main LCI database. To keep assumptions consistent, only data from this database is used. Furthermore, the cut-off approach is used for recycling and landfill. This means that recycling does not generate any credit for the product and resulting benefits are not taken into account. Furthermore the use of recycled products do not bear the burden of processes higher up the chain.

For the impact assessment the ReciPe midpoint (H) allocation method is used. The impact assessment is performed using the OpenLCA impact assessment tool.

### 3. Results

#### 3.1. LCA of the Adaptive Solar Facade

A breakdown of the embodied carbon emissions can be found in Figure 5. It can be seen that the largest embodied global warming potential (GWP) contribution in the ASF comes from the solar panels, the electronics and the steel frame.

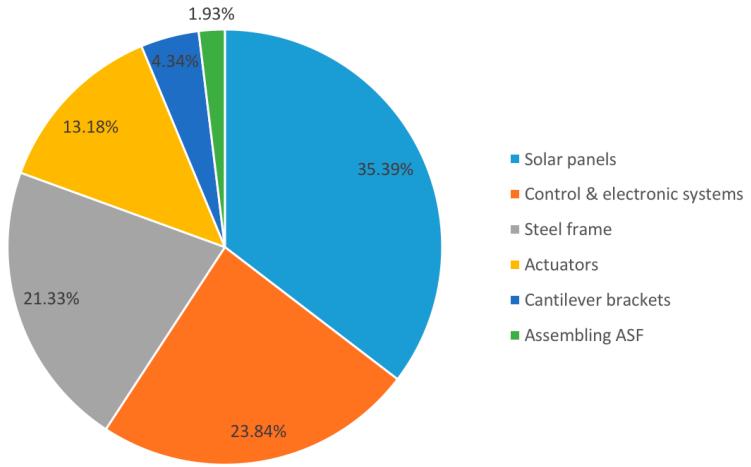


Figure 5: Breakdown of the embodied carbon emissions, it can be seen that xxxx has the greatest GWP contribution

It is interesting to note that the choice of actuation system for an ASF can have a significant / minimal impact on the embodied emissions. [Elaborate further when results come in]

The operational energy consumption of the office space behind the ASF was compared to a case with a static louvered based shading system at  $45^\circ$  and a case with no shading at all. We calculated a total energy saving of 25% compared to louvers at  $45^\circ$  and 56% compared to a case with no facade shading [12]. These results are summarised in Figure 6. Note that this figure does not include on site electricity generation.

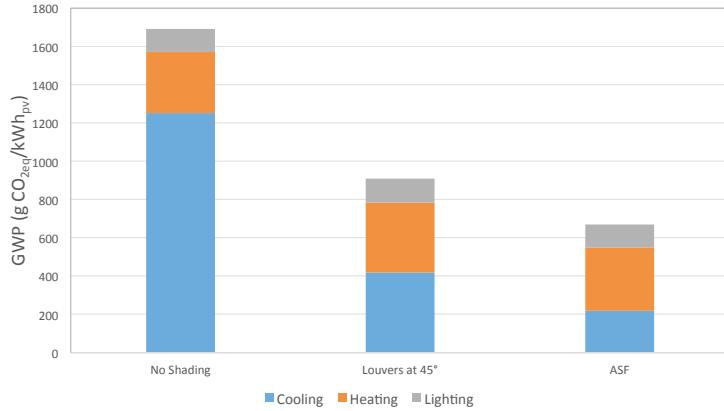


Figure 6: Breakdown of the operational carbon emissions, we can see a added savings of 24% compared to a static louvered shading system and 56% compared to no shading system at all

The total GWP of the ASF can be built up using a waterfall chart, Figure 7. To calculate the emission factor ( $\text{gCO}_2\text{eq}/\text{kWh}$ ) we subtract the total embodied energy by the savings through our shading algorithm. We then add the GWP values for maintenance and disposal to achieve a total GWP over the 20 year life time of the ASF. This total is then used to calculate the emission factor of electricity produced by the ASF ( $126.8\text{gCO}_2/\text{kWh}$ ).

It can be seen that the embodied GWP of the ASF is greater than a classical PV installation, however most of that initial investment is offset through the reduction of heating, cooling and lighting loads. Maintenance and disposal takes up roughly 10% of all total carbon emissions.

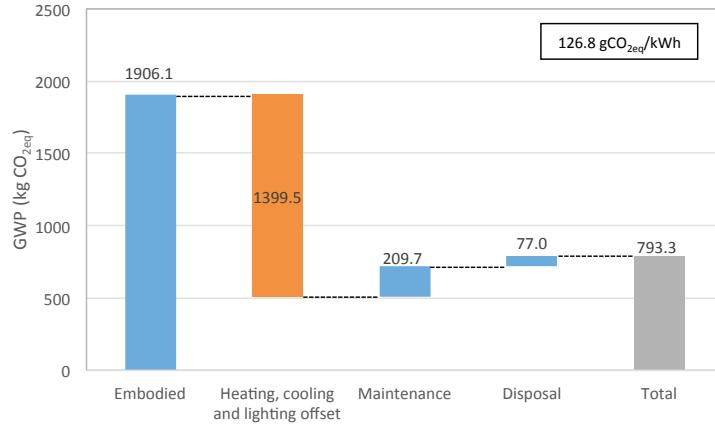


Figure 7: Waterfall diagram of GWP of the ASF. The far left column details the embodied carbon emissions. The second bar details the emission reduction of the building through the smart shading algorithms of the ASF. The third column shows an increase of emissions through maintenance. The fourth column shows an increase in emissions in the disposal. This leaves us with a final emissions value. When we apply this value to Equation 1 we obtain an emission factor per kWh of 126.8gCO<sub>2</sub>/kWh.

### 3.2. Global Distribution of GWP and Terrestrial Acidification

The global distribution of embodied GWP emissions is focused in Europe, specifically Germany and Switzerland as most of the manufacturing is done in this region. It can be see however that emissions occur globally due the sourcing of primary materials from many locations around the world. Terrestrial acidification however is more interesting as it has a local impact compared to carbon emissions. It is interesting to note that China carries the greatest burden of terrestrial acidification from the ASF production.

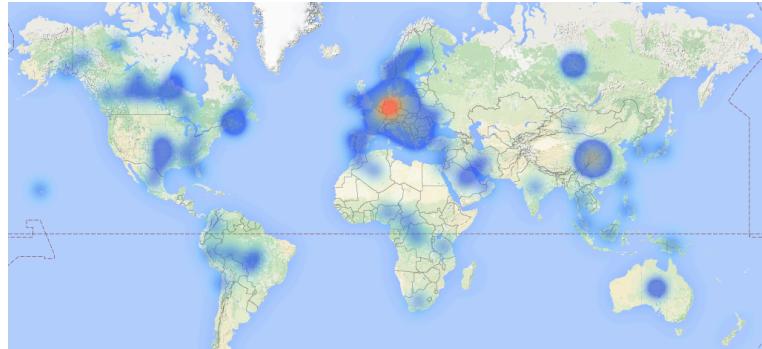


Figure 8: Global distribution of embodied GWP emissions

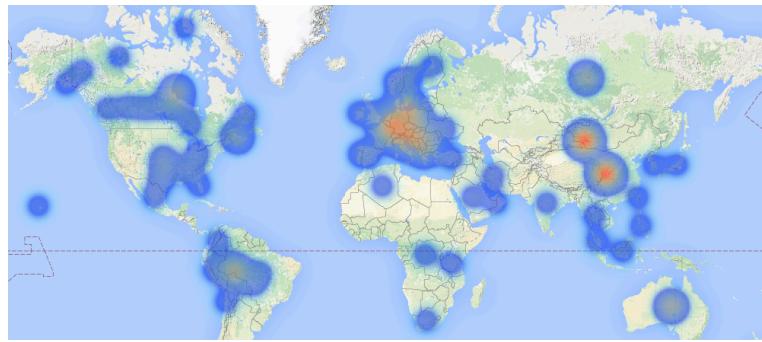


Figure 9: Global distribution of terrestrial acidification

### 3.3. Sensitivity Analysis

Changing the assumptions can have a significant impact on the LCA result. Three assumptions were evaluated in the sensitivity analysis: Operation location, type of PV panels, and the type of actuation system. The inputs are summarised in Table 9 with the results shown in Figure 10.

It can be seen that the operation location has a significant impact on the carbon saving potential. In Switzerland, we see a 6% reduction compared to the average electricity mix. This is because the Swiss electricity mix is dominated by hydro and nuclear which has a very low GWP potential [citation needed]. In Germany on the other hand, the ASF has a 81% reduction in carbon emissions as the emission factor of the electricity grid is roughly five

| Assumption         | Case A      | Case B                |
|--------------------|-------------|-----------------------|
| Operation Location | Switzerland | Germany               |
| PV Panel type      | a-Si        | CIGS                  |
| Actuator Type      | Servo Motor | Soft Robotic Actuator |

Table 9: Inputs to the Sensitivity Analysis Conducted

times higher compared to Switzerland [citation needed]. The actuators and Pv panel type had a ...

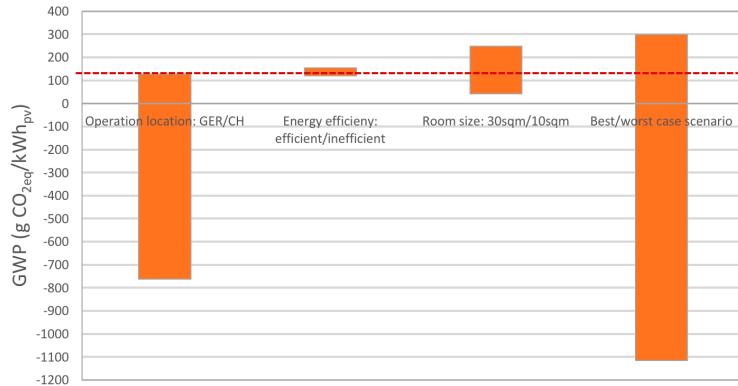


Figure 10: Sensitivity analysis of the emission factor based on location of use, panel type, and actuator type (Wrong Figure)

### 3.4. Comparison to existing PV technologies

Comparison of the ASF to other PV technologies and the UCTE electricity mix is highlighted in Figure 11. We can see in this figure that the ASF without shading benefits is inferior to all other technologies. It is only with the added shading benefits that we really see the advantages of the adaptive system. We can also see that the utilisation of the ASF in an area where the electricity mix has low GWP intensity such as Switzerland also has disadvantages. It is capable of out performing Silicone based technologies but is still inferior to simply mounted CIGS panels. Note that even the panels themselves of the ASF, without the BOS, is still lower than the CIGS installation. This is due to the added inefficiencies as the panels are not always at the optimum position to the sun.

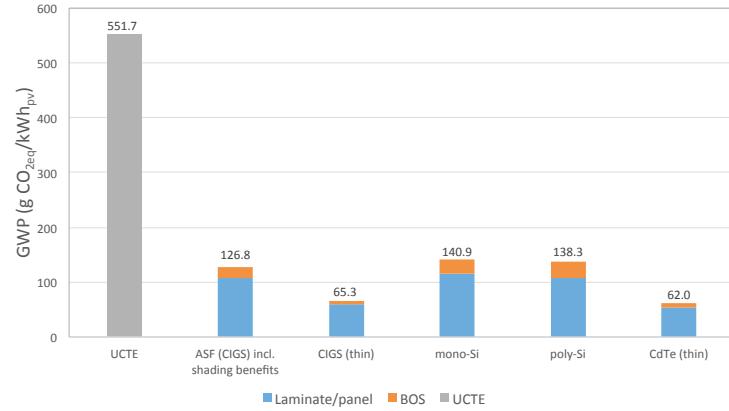


Figure 11: Comparison of thin-film and BOS to other PV technologies. I would add some extra columns, one without shading, one with the ASF in Switzerland, one with the ASF in Europe

#### 4. Discussion

- When is the ASF advantages, when is it not
- Would it be better to just have a optimally angled static system?
- Limitations of the study
- Nuclear power in France and Switzerland
- No need to purchase land, advantage of facade integration
- What should designers of adaptive solar facades keep in mind
- Other advantages of the ASF that are not clear in the LCA analysis, such as daylighting and user centered control
- Have a technology where you can put PV where you normally can't put PV

#### 5. Conclusion

- xxx% of Embodied emissions of the photovoltaic BOS can be offset through smart shading
- This multi functionality brings about new advantages/disadvantages for solar as it has a reduced/increased the emissions per kWh by xxx%
- Higher embodied CO<sub>2</sub> compared to a classic photovoltaic retrofit. However reduction can be made through x y and z
- Results are highly sensitive to x y and z

- Have a technology where you can put PV where you normally can't put PV

## 6. Acknowledgments

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