



INSTITUTE OF INDUSTRIAL
ELECTRONICS
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COMPLEX ENGINEERING PROBLEM
POWER ELECTRONICS



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POWER CONVERTERS

A power converter is an electrical device that changes the form, voltage level, or frequency of electrical energy to suit specific applications or loads.

Power converters play a crucial role in modern electronics and industrial systems by ensuring that the electrical power provided matches the requirements of the devices or systems that need it.

TYPES OF CONVERTERS:

- **DC-DC Converters:**

Change the DC voltage level, either stepping it up (boost converter) or stepping it down (buck converter). Commonly used in battery-powered devices and renewable energy systems.

- **DC-AC Converters (Inverters):**

Convert DC power to AC power. Essential for applications like uninterruptible power supplies (UPS) and grid-tied solar power systems.

- **AC-AC Converters:**

Change the frequency or voltage level of AC power. Used in applications like variable frequency drives (VFDs) and motor speed control.

- **AC-DC Converters (Rectifiers):**

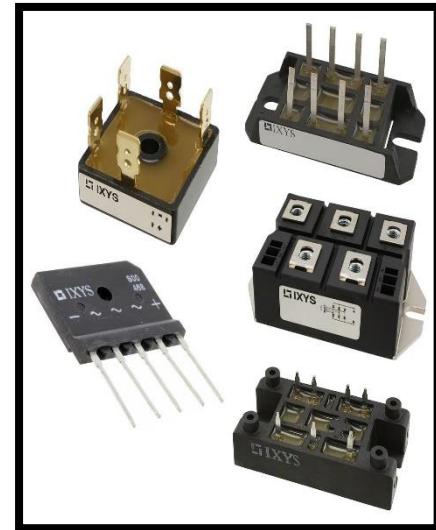
Convert alternating current (AC) to direct current (DC). Used in power supplies for electronic devices and industrial equipment.

RECTIFIERS

INTRODUCTION:

Rectifiers are essential components in power electronics, used to convert alternating current (AC) to direct current (DC).

This conversion is critical in various applications, including power supplies, DC motor drives, and renewable energy systems. Rectifiers are categorized based on their design and control methods, with the primary types being uncontrolled and controlled rectifiers.



TYPES OF RECTIFIERS:

- **Uncontrolled Rectifiers**

These rectifiers use diodes to convert AC to DC. The key feature is that they do not allow control over the output voltage or current.

- **Single-Phase Uncontrolled Rectifiers:**

Half-Wave Rectifier: Uses a single diode to rectify only one half of the AC waveform, resulting in a pulsating DC output. It has a lower efficiency and is used in low-power applications.

Full-Wave Rectifier: Utilizes two or four diodes (depending on whether it's center-tapped or bridge type) to rectify both halves of the AC waveform, producing a smoother DC output. It is more efficient than the half-wave rectifier.

- **Three-Phase Uncontrolled Rectifiers:**

Three-Phase Half-Wave Rectifier: Uses three diodes to rectify each phase of the AC supply. This setup provides a higher average output voltage compared to single-phase rectifiers.

Three-Phase Full-Wave Rectifier: Uses six diodes, often arranged in a bridge configuration, to rectify all three phases of the AC supply, resulting in a smoother and more consistent DC output.

- **Controlled Rectifiers**

Controlled rectifiers use thyristors (SCRs) or other semiconductor devices, allowing control over the output voltage and current by adjusting the firing angle of the thyristors.

- **Single-Phase Controlled Rectifiers:**

Half-Controlled Rectifier: Combines diodes and thyristors, allowing partial control over the output. It's a cost-effective solution for applications that require moderate control.

Fully Controlled Rectifier: Uses only thyristors, offering full control over the output voltage and current by varying the firing angle. It's ideal for applications requiring precise control.

- **Three-Phase Controlled Rectifiers:**

Half-Controlled Three-Phase Rectifier: Similar to the single-phase version, it provides moderate control using a combination of diodes and thyristors.

Fully Controlled Three-Phase Rectifier: Provides full control over the output by using thyristors for all three phases, making it suitable for high-power applications.

PERFORMANCE ANALYSIS

To analyze the performance of a rectifier, several parameters are evaluated:

Ripple Factor: Indicates the smoothness of the DC output. Lower ripple factor means a smoother DC output, which is desirable.

Efficiency: The ratio of DC output power to AC input power. Higher efficiency is preferable.

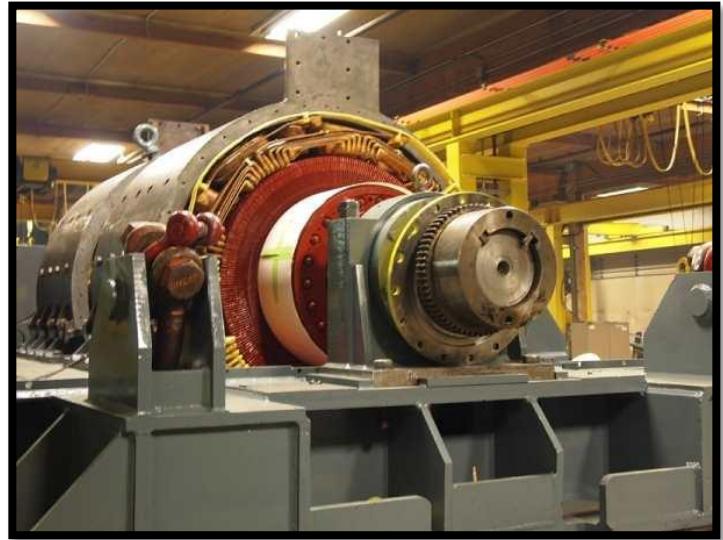
Regulation: Measures the ability of the rectifier to maintain a constant output voltage despite changes in the input voltage or load.

Total Harmonic Distortion (THD): Assesses the level of harmonics introduced by the rectifier, with lower THD being better for system stability.

STEEL ROLLING MILLS BY DC MOTOR DRIVES

One prominent industrial application that requires rectifiers for its operation is DC motor drives in steel rolling mills.

Steel rolling mills are critical in the manufacturing process of various steel products, including sheets, bars, and structural components. The process involves reducing the thickness or changing the shape of a steel workpiece by passing it through a series of rollers.



OVERVIEW:

Steel rolling mills are critical in the manufacturing process of various steel products, including sheets, bars, and structural components. The process involves reducing the thickness or changing the shape of a steel workpiece by passing it through a series of rollers.

ROLE OF RECTIFIERS

In steel rolling mills, rectifiers are used to convert the AC supply from the grid into DC power, which is then used to drive the DC motors controlling the rolling mills. The rectifiers are typically part of a controlled rectifier system, which allows for precise control over the DC motor's speed and torque.

ADVANTAGES:

Speed Control:

DC motors offer excellent speed control, which is crucial in steel rolling mills. The speed of the rollers needs to be adjusted dynamically to maintain the desired thickness and shape of the steel.

Torque Control:

DC motors provide high torque at low speeds, which is essential when starting the rolling process with heavy steel workpieces.

Reversibility:

DC motors can easily reverse direction, allowing the steel to be passed back and forth through the rollers to achieve the desired results.

MOTOR DRIVES

DC motor drives in rolling mills typically involve the following components:

DC Motor:

The core component that drives the rollers. The motor's speed and torque are controlled by varying the voltage and current.

Rectifier:

Converts the AC supply from the power grid into DC. The rectifier can be a controlled or uncontrolled type, depending on the required precision and control.

Control System:

Regulates the operation of the DC motor. This system includes feedback loops that monitor the motor's performance and adjust the input to maintain desired speed and torque.

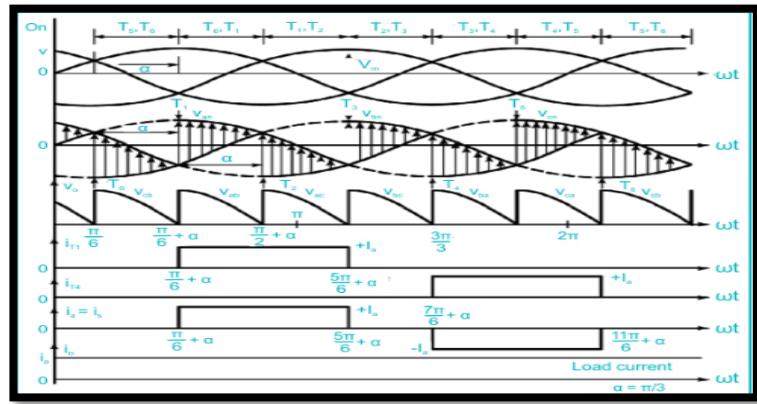
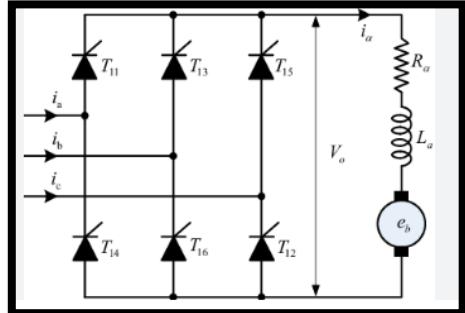
Drive Mechanism:

Transfers power from the DC motor to the rollers. This mechanism may include gears, belts, or chains, depending on the mill's design.

TYPES OF RECTIFIERS USED:

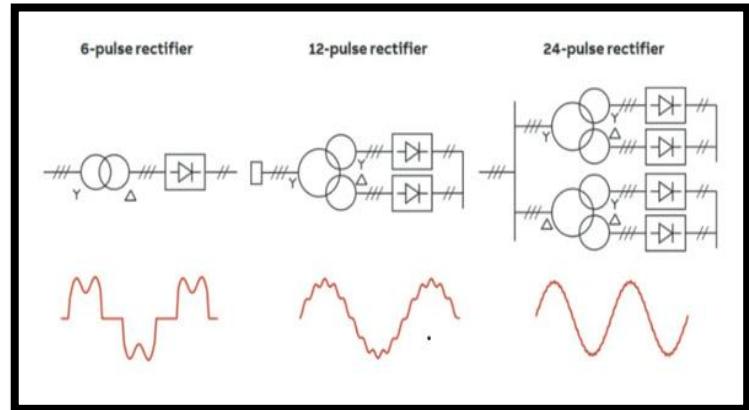
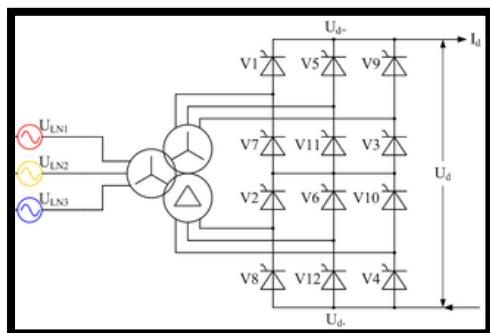
- Three-Phase Fully Controlled Rectifiers:

These rectifiers use thyristors (SCRs) to control the output DC voltage and current precisely. The ability to adjust the firing angle of the thyristors allows the system to control the speed and torque of the DC motors accurately.



- Six-Pulse or Twelve-Pulse Rectifiers:

Depending on the power requirements, six-pulse or twelve-pulse rectifier configurations may be used. Twelve-pulse rectifiers are preferred in high-power applications because they reduce harmonic distortion and improve the quality of the DC output.



PROBLEM STATEMENT:

In a steel rolling mill, precise control of the DC motors driving the rollers is essential for producing high-quality steel products with accurate dimensions and surface finishes. The DC motors require a stable and adjustable DC voltage to function effectively.

The primary problem is to ensure the efficient conversion of AC power from the grid into a controlled DC voltage suitable for the DC motors. This requires a reliable rectifier system that can handle high power levels, provide precise control, and minimize electrical disturbances.

DETAILED ANALYSIS

SELECTION OF RECTIFIER TYPE:

Three-Phase Fully Controlled Rectifier:

For high-power applications like steel rolling mills, a three-phase fully controlled rectifier is preferred. This type of rectifier uses six thyristors (SCRs) arranged in a bridge configuration to convert three-phase AC into DC.

Rectifier Operation

AC to DC Conversion:

The three-phase AC supply is fed into the rectifier, where the thyristors conduct in a controlled manner based on the firing angle. This controlled conduction converts the AC into a pulsating DC waveform.

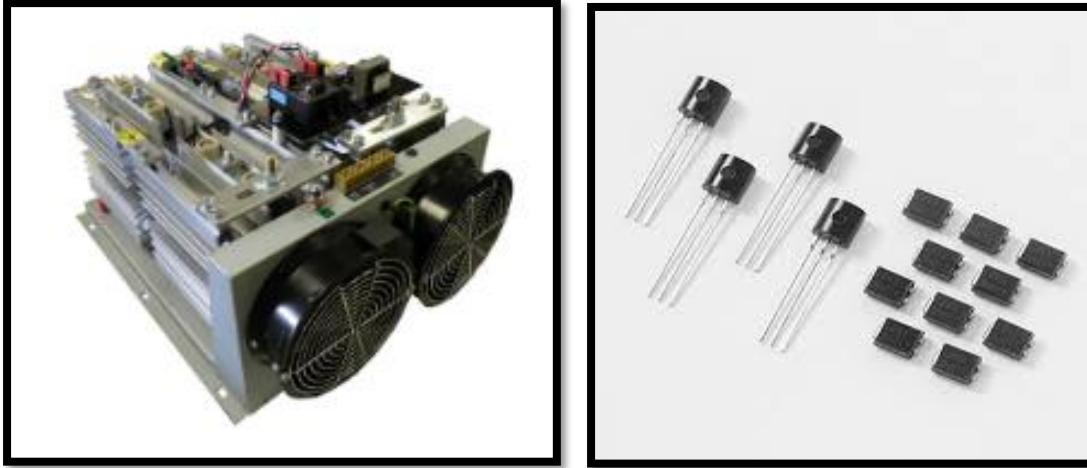
Control Mechanism:

The firing angle of the thyristors is adjusted to regulate the average DC voltage output. This adjustment is done using a control system that monitors the load requirements and adjusts the thyristor firing accordingly.

Components Involved

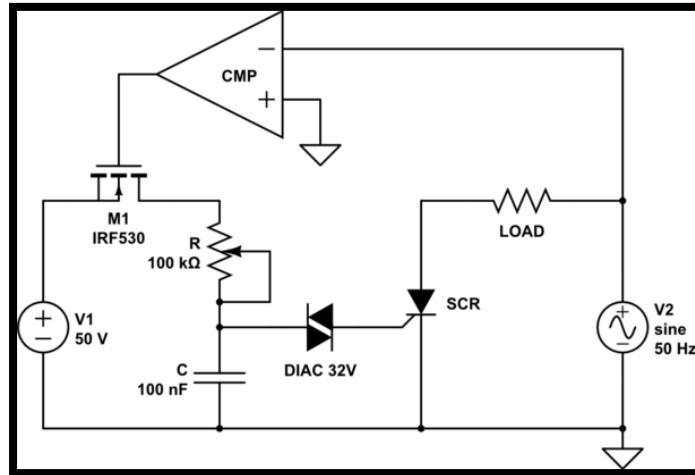
Thyristors (SCRs):

Semiconductor devices that control the flow of current and convert AC to DC.



Gate Triggering Circuit:

Provides the necessary gate pulses to the thyristors to control their conduction.



Control System:

Manages the firing angle of the thyristors based on feedback from the DC motor and system requirements.

Advantages:

Improved Efficiency: Provides a higher average DC output voltage and better efficiency compared to uncontrolled rectifiers.

Control Capability: Allows precise control over the DC output voltage by adjusting the firing angle of the thyristors.

Reduced Ripple: Offers smoother DC output with reduced ripple compared to single-phase rectifiers

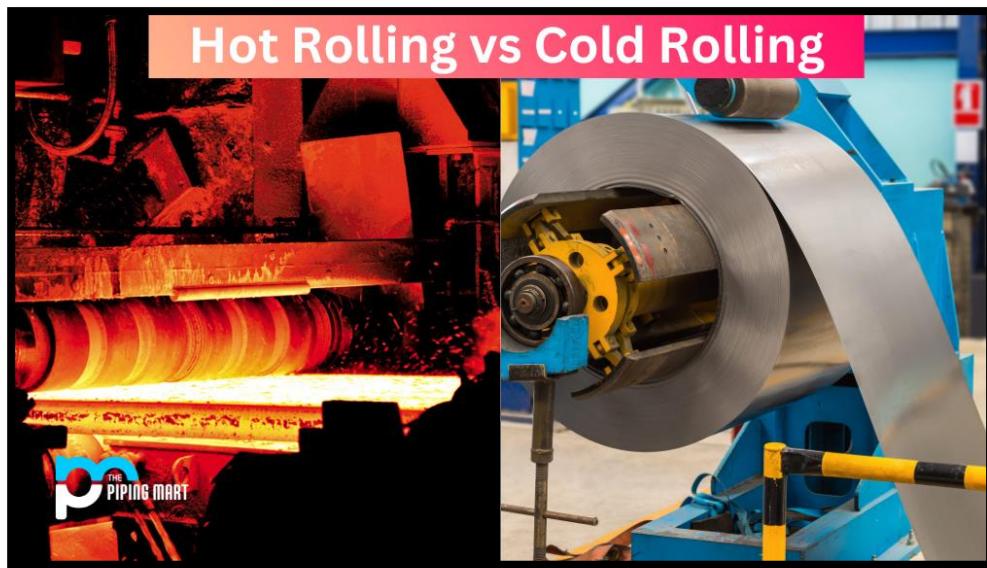
TYPES OF ROLLING MILL:

Hot Rolling Mills:

These mills operate at high temperatures, above the recrystallization temperature of steel, which allows the steel to be easily shaped and formed.

Cold Rolling Mills:

These mills operate at room temperature or slightly above, which results in a finished product with a finer surface finish and tighter dimensional tolerances.



TECHNIQUES AND PROCEDURE

FIRING ANGLE CONTROL:

Phase Control: The firing angle of the thyristors is adjusted to control the output voltage. The control system uses phase-locked loops or other control techniques to maintain the desired voltage level.

Feedback Loops: Speed and torque sensors provide feedback to the control system, which adjusts the firing angle to maintain stable motor performance.

HARMONIC FILTERING:

LC Filters: Inductors and capacitors are used to filter out harmonics and smooth the DC output. This helps to reduce the interference caused by the rectifier's switching operations.

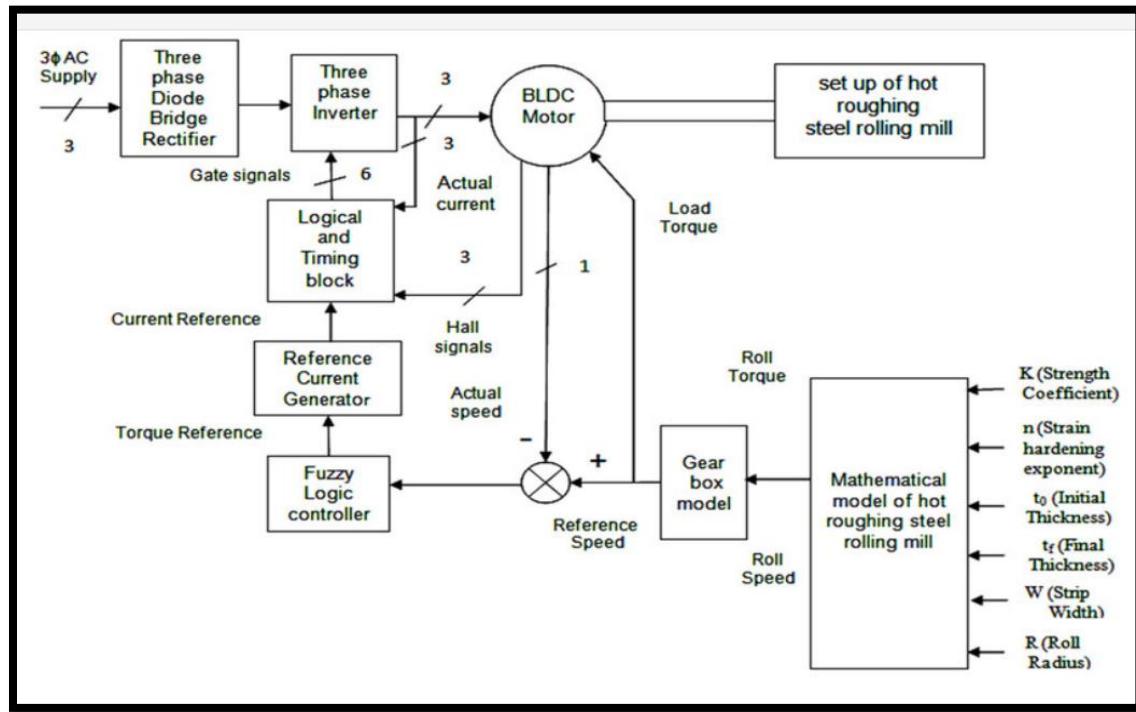
Active Filters: Advanced filtering techniques may be employed to further reduce harmonic distortion and improve power quality.

COOLING AND THERMAL MANAGEMENT:

Heat Sinks: Attached to the rectifiers to dissipate heat generated during operation.

Fans or Liquid Cooling: Used in high-power applications to maintain optimal operating temperatures and prevent overheating.

PERFORMANCE ANALYSIS OF THE WHOLE SYSTEM



EFFICIENCY:

Conversion Efficiency: The ratio of the DC power output to the AC power input. A well-designed rectifier system should have high efficiency to minimize energy losses.

Power Factor: The rectifier system may have a poor power factor, which can be corrected using power factor correction devices.

RIPPLE AND SMOOTHNESS:

Ripple Factor: Indicates the level of AC ripple present in the DC output. The rectifier system should have low ripple to ensure smooth motor operation.

Output Voltage Regulation: The ability of the rectifier to maintain a stable DC voltage despite variations in input voltage or load.

HARMONIC DISTORTION:

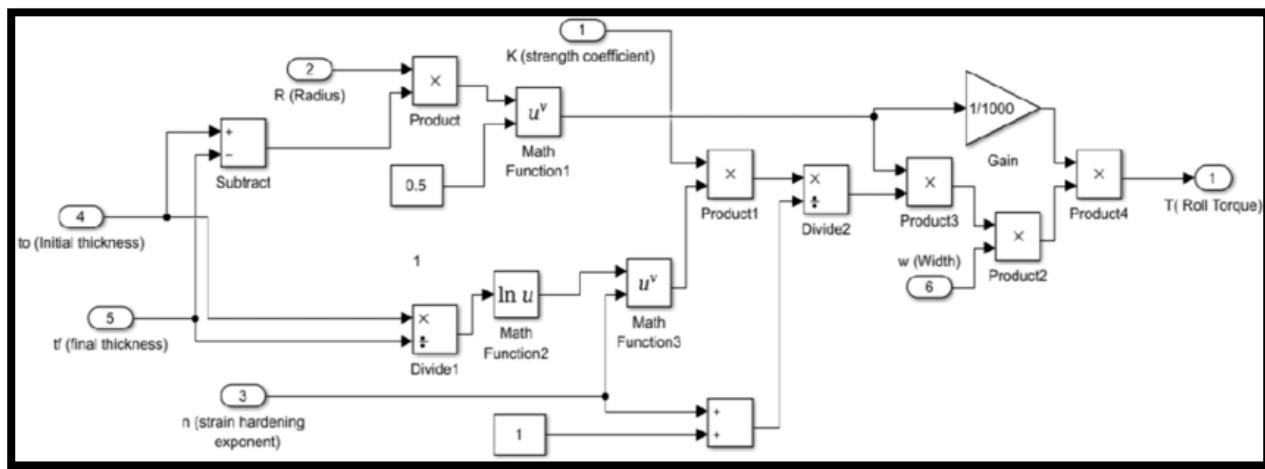
Total Harmonic Distortion Measures the level of harmonic distortion introduced by the rectifier. Harmonics can affect other equipment and should be minimized using filters.

RELIABILITY AND MAINTENANCE

Component Durability: The rectifier components, especially thyristors, should be durable and capable of handling the high power levels typical in rolling mills.

Maintenance Requirements: Regular maintenance is needed to ensure reliable operation, including checking the rectifier, cooling systems, and filters.

MATLAB PREVIEW



CONCLUSION:

The rectifier system in a steel rolling mill is crucial for converting AC power into a controlled DC supply for DC motors. A three-phase fully controlled rectifier with thyristors is typically used to provide precise control over the DC output voltage. The system involves techniques like firing angle control, harmonic filtering, and thermal management to ensure efficient and reliable operation.