






IA_Project / PLC_1 [CPU 1511-1 PN] / PLC tags

00_system_manager_IO [56]

PLC tags				
	Name	Data type	Address	Comment
	Factory_IO_running	Bool	%I0.0	Becomes 0 by pressing the stop button or reset button in the factory IO
	Factory_IO_Pause	Bool	%Q5.3	-
	Factory_IO_RST	Bool	%Q5.4	-
	Factory_IO_Run	Bool	%Q5.5	-
	Factory_IO_Time_Scale	Int	%IW28	Shows how much faster or slower the simulation is compared to real time