General Name					
	blue_box-	Number	4	Type	FC
_	ing_move_to_XYZ				
Language Information	LAD	Numbering	Automatic		
niormation Title		Author		Comment	
amily		Version	0.1	User-defined ID	
olue_boxing_	move_to_XYZ				
Name			Data type	Default value	
✓ Input					
Χ			Real		
Y			Real		
Z			Real		
Output					
done			Bool		
InOut					
▼ Temp					
X_int			Int		
Y_int			Int		
Z_int			Int		
X_ret_val			Word		
Y_ret_val			Word Word		
Z_ret_val X_reached			Bool		
Y_reached			Bool		
Z_reached			Bool		
False			Bool		
Constant					
▼ Return					
blue_boxing_move_to_XYZ			Void		
	-		VOIU		
Network 1:					
	#False	#False		#False	
		——————————————————————————————————————		()	_

Totally Integrated **Automation Portal** UNSCALE ENO -- EN #X — IN RET_VAL — #X_ret_val 10.0 — HI_LIM OUT — #X_int 0.0 — LO_LIM #False \dashv \vdash - BIPOLAR Network 3: UNSCALE - EN ENO -#Y — IN RET_VAL — #Y_ret_val 10.0 — HI_LIM 0.0 — LO_LIM OUT — #Y_int #False \dashv \vdash BIPOLAR Network 4: UNSCALE - EN ENO -RET_VAL — #Z_ret_val #Z — IN 10.0 — HI_LIM OUT — #Z_int 0.0 — LO_LIM #False +BIPOLAR Network 5: MOVE EN ENO #X_int — IN %QW32 "blue_boxing_ — move_X" Network 6: MOVE EN ENO #Y_int — IN %QW34 "blue_boxing_ move_Y" Network 7:

