LEU+ to HALEU transitions in advanced reactor fuel cycles TWOFCS 2025

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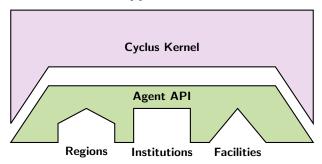


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- 1 Background
- 2 Deployment Schemes
- 3 LEU+ to HALEU
- 4 Conclusion

We use CYCLUS to model fuel cycles.

CYCLUS is an open-source agent-based fuel cycle code allowing for detailed facility and transaction modeling [1].



The ${\it Cyclus}$ ecosystem has many *archetypes*, or generic facility models, (like the ${\it Cycamore}$ Reactor) that can be used to model different fuel cycle facilities.

What are our options if we cannot get HALEU fuel?



Figure 1: Advanced reactor demonstration and deployment projects [2].

Could we use low-enriched uranium plus (LEU+) while HALEU supply chains develop?

We simulate a 3-reactor-model transition for 2030-2100

Table 1: Advanced reactor design specifications.

Design Criterion	MMR [3]	Xe-100 [4]	AP1000
Reactor Type	HTGR	HTGR	PWR
Power Output [MWe]	15	100	1000
Fuel Type	TRISO	TRISO	UO_2
Enrichment [% ²³⁵ U]	9.95, 19.75	9.95, 15.5	5
Cycle Length	20 [yrs]	Online Refuel	18 [mo]
Final Burnup [GWd/MTU]	82	168	65
Reactor Lifetime [yrs]	20	60	60

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Greedy reactor deployment algorithm

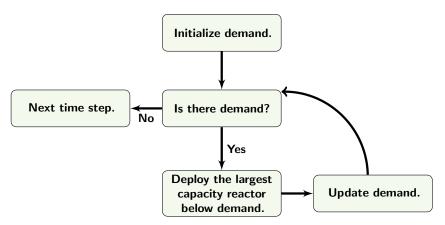


Figure 2: The greedy deployment diagram demonstrates a preference for the larger power capacity reactors, and shows how the scheme could under-deploy if the remaining capacity is less than the size of the smallest reactor.

Random reactor deployment algorithm

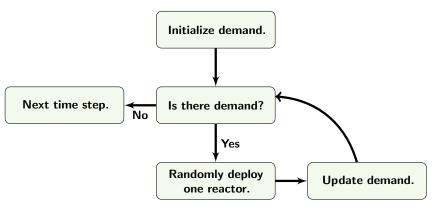


Figure 3: Random reactor deployment diagram. This algorithm randomly deploys reactors until the demand is met. If a reactor is deployed that exceeds the demand, it will simply be removed and the algorithm will try again.

Random + greedy reactor deployment algorithm

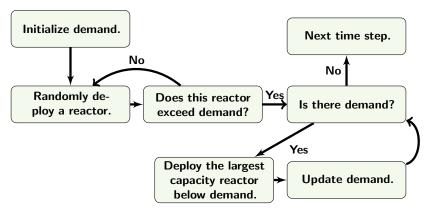


Figure 4: Random + Greedy deployment diagram. This algorithm first attempts to randomly deploy a reactor, and if that reactor exceeds demand, it will remove the last reactor and then use the greedy approach to fill in the remaining demand.

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Our demand for energy is going up

We will compare each deployment algorithm with a demand growth scenario that:

> doubles nuclear capacity by 2050,

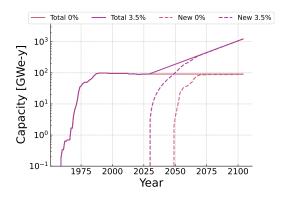


Figure 5: Nuclear electricity capacity to present day with projection of doubling nuclear by 2050 from DOE Liftoff Report [5].

Our demand for energy is going up

We will compare each deployment algorithm with a demand growth scenario that:

- doubles nuclear capacity by 2050,
- starts deploying the advanced reactors in 2030,

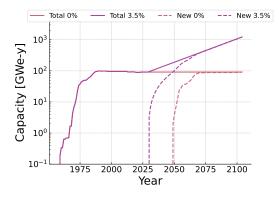


Figure 5: Nuclear electricity capacity to present day with projection of doubling nuclear by 2050 from DOE Liftoff Report [5].

Our demand for energy is going up

We will compare each deployment algorithm with a demand growth scenario that:

- doubles nuclear capacity by 2050,
- starts deploying the advanced reactors in 2030,
- and uses LEU+ from 2030-2040.

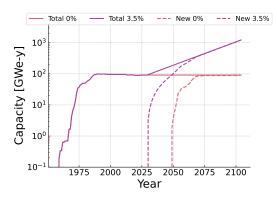


Figure 5: Nuclear electricity capacity to present day with projection of doubling nuclear by 2050 from DOE Liftoff Report [5].

The total mass for scenarios with and without LEU+

We have approximated that each reactor's capacity for LEU+ will be the same as their capacity for HALEU.

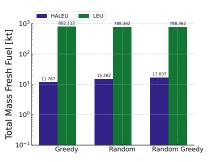


Figure 6: No-LEU+ scenario.

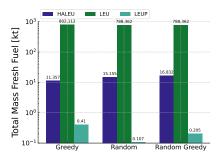
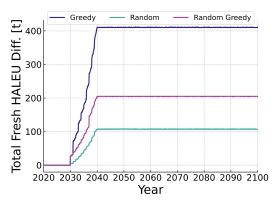


Figure 7: LEU+ to HALEU scenario.

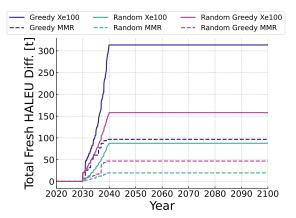
Comparing the mass of HALEU for each scenario

In our one-to-one scenario for LEU+- and HALEU-fueled reactors, the LEU+ scenarios require less HALEU on the order of hundreds of tonnes.



Breaking down the mass of HALEU by reactor

We can separate the differences between the LEU+ and non-LEU+ scenarios in HALEU by reactor for each deployment algorithm to show that the larger differences are for the Xe-100.



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This is an upperbound on the amount of HALEU we could defer.

In our simple case, we transition from LEU+ to HALEU after 10 years of operation with no learning curve.

- For the Xe100 reactors, we need almost 315 less tons of HALEU.
- For the MMR reactors, we need almost 97 less tons of HALEU.

Future work

We are interested in:

- adapting neutronics models of the MMR and Xe-100 to be fueled with LEU+,
- investigating the impact of learning curves instead of a ready deployment on the results over time,
- and comparing these results with a triple-by-2050 scenario (also proposed in the Liftoff Report [5]).

Acknowledgement

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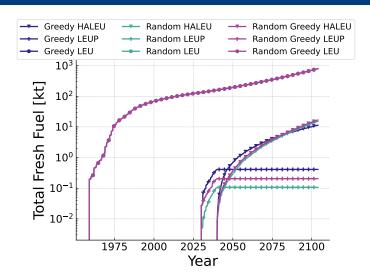
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Table 2: Enrichment levels and their ranges.

Enrichment Level	Range [% ²³⁵ U]
Natural	< 0.711
LEU	0.711-5
LEU+	5-10
HALEU	10-20
HEU	≥ 20

These are a mash-up of economic and regulatory definitions.

Staggering enrichment could give the supply chain time to form



The differences between LEU demand are small in kt

