

# LEU+ to HALEU transitions in advanced reactor fuel cycles

## TWOFCS 2025

Nathan Ryan  
Advanced Reactors and Fuel Cycles

University of Illinois Urbana-Champaign

June 2025



## Know how to code?

Consider volunteering in lessons or mentoring in the Computational Resource Access NEtwork (CRANE) so we can support more students!



Go to our website: <https://www.cranephysics.org>

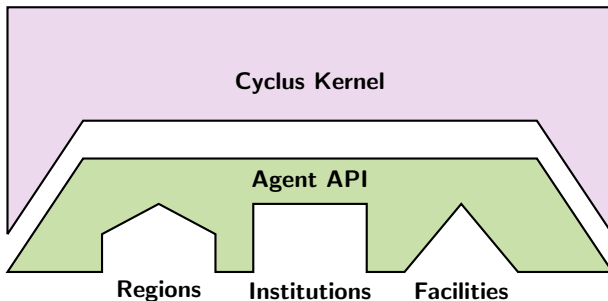


# Outline

- 1 Fuel Cycle Modeling
- 2 Deployment Schemes
- 3 LEU+ to HALEU
- 4 Conclusion

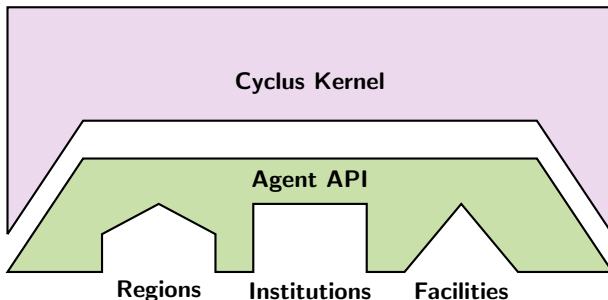
We use CYCLUS to model fuel cycles.

CYCLUS is an open-source agent-based fuel cycle code allowing for detailed facility and transaction modeling [2].



We use CYCLUS to model fuel cycles.

CYCLUS is an open-source agent-based fuel cycle code allowing for detailed facility and transaction modeling [2].



The CYCLUS ecosystem has many *archetypes*, or generic facility models, (like the CYCAMORE Reactor) that can be used to model different fuel cycle facilities.



CYCLUS is being used to tackle big questions.

### Transaction Models.

There is active work to incorporate realistic purchasing agreements and market models into CYCLUS.

CYCLUS is being used to tackle big questions.

### Transaction Models.

There is active work to incorporate realistic purchasing agreements and market models into CYCLUS.

### Nonproliferation and Safeguards.

CNTAUR [3] and Pyre [5] format outputs in IAEA code 10 format and model real time diversion, respectively.

## CYCLUS is being used to tackle big questions.

### Transaction Models.

There is active work to incorporate realistic purchasing agreements and market models into CYCLUS.

### Nonproliferation and Safeguards.

CNTAUR [3] and Pyre [5] format outputs in IAEA code 10 format and model real time diversion, respectively.

### Facility Models.

OpenMCyclus [1] couples CYCLUS with OpenMC to model realtime depletion. The DPR and TOD reactor, which introduce dynamic parameters and change how the facilities interact with time.



## CYCLUS is being used to tackle big questions.

### Transaction Models.

There is active work to incorporate realistic purchasing agreements and market models into CYCLUS.

### Nonproliferation and Safeguards.

CNTAUR [3] and Pyre [5] format outputs in IAEA code 10 format and model real time diversion, respectively.

### Facility Models.

OpenMCyclus [1] couples CYCLUS with OpenMC to model realtime depletion. The DPR and TOD reactor, which introduce dynamic parameters and change how the facilities interact with time.

### Transition Scenarios.

We will talk about this in the context of advanced reactors.



# Outline

- ① Fuel Cycle Modeling
- ② Deployment Schemes
- ③ LEU+ to HALEU
- ④ Conclusion

## Greedy reactor deployment algorithm

- 1: Initialize demand
- 2: **while** demand exists **do**
- 3:     Select the largest reactor that does not exceed demand
- 4:     Deploy reactors until the next reactor exceeds demand
- 5:     Update demand
- 6: **end while**

## Random reactor deployment algorithm

- 1: Initialize demand
- 2: **while** demand exists **do**
- 3:     Randomly deploy a reactor that does not exceed demand
- 4:     Update demand
- 5: **end while**

## Random + greedy reactor deployment algorithm

```
1: Initialize demand
2: while demand exists do
3:   Randomly deploy a reactor
4:   if demand is exceeded then
5:     Remove last reactor
6:     if demand still exists then
7:       Select the largest reactor that does not exceed demand
8:       Deploy until the next reactor exceeds demand
9:       Update demand
10:    end if
11:  end if
12: end while
```



# Outline

- ① Fuel Cycle Modeling
- ② Deployment Schemes
- ③ LEU+ to HALEU**
- ④ Conclusion

# What are our options if we can't get HALEU fuel?

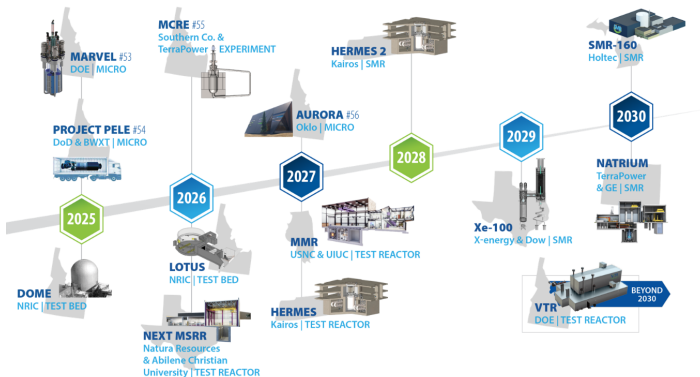


Figure: Advanced reactor demonstration and deployment projects [4].

Could we use low-enriched uranium plus (LEU+) while HALEU supply chains develop?

# We define the enrichment levels as...

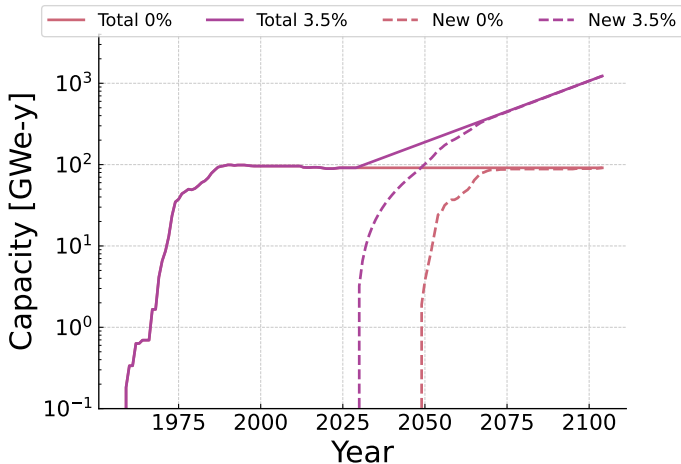
These are a mash-up of economic and regulatory definitions.

**Table:** Enrichment levels and their ranges.

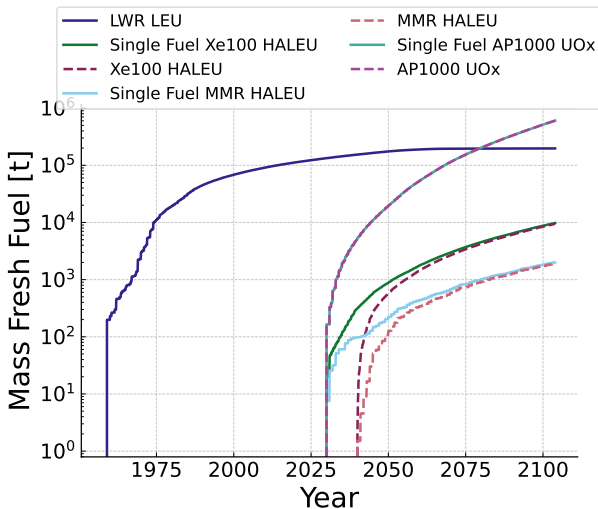
Enrichment Level	Range [% $^{235}\text{U}$ ]
Natural	< 0.711
LEU	0.711-5
LEU+	5-10
HALEU	10-20
HEU	$\geq 20$



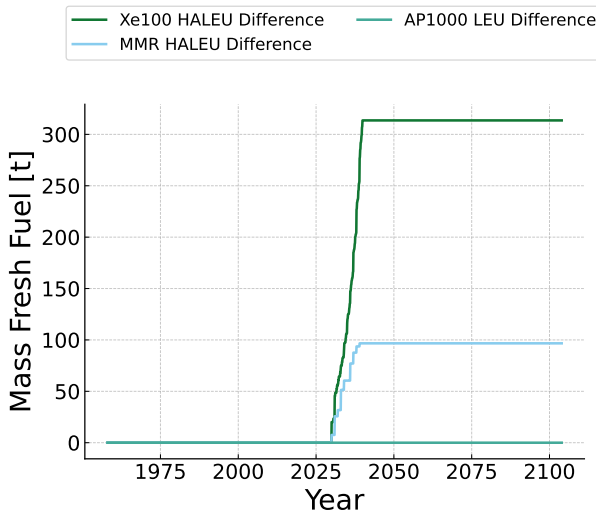
## Our demand for energy is going up



# Staggering enrichment could give the supply chain time to develop



The difference is on the order of hundreds of tons





# Outline

- ① Fuel Cycle Modeling
- ② Deployment Schemes
- ③ LEU+ to HALEU
- ④ Conclusion

This transition is an upperbound on the amount of HALEU we could defer.

We have covered a tiny fraction of what fuel cycle modeling can do, but there is so much more to do. In our simple case, we transition from LEU+ to HALEU after 10 years of operation.

- For the Xe100 reactors, we need almost 315 less tons of HALEU.
- For the MMR reactors, we need almost 97 less tons of HALEU.

Next we need to characterize what the cost of this transition would be.



## Acknowledgement

This research was performed, in part, using funding received from the DOE Office of Nuclear Energy's Nuclear Energy University Program (Project 23-29656 DE-NE0009390) 'Illuminating Emerging Supply Chain and Waste Management Challenges'.

Thanks to Luke Seifert for his help with running the neutronics models, and thanks to Amanda Bachmann and Zoe Richter for letting me adapt their reactor models for the MMR and Xe100.

## References I

- [1] Oleksandr Yardas Amanda M. Bachmann and Madicken Munk.  
An open-source coupling for depletion during fuel cycle modeling.  
*Nuclear Science and Engineering*, 0(0):1–14, 2024.
- [2] Kathryn D. Huff, Matthew J. Gidden, Robert W. Carlsen, Robert R. Flanagan, Meghan B. McGarry, Arrielle C. Opotowsky, Erich A. Schneider, Anthony M. Scopatz, and Paul P. H. Wilson.  
Fundamental concepts in the Cyclus nuclear fuel cycle simulation framework.  
*Advances in Engineering Software*, 94:46–59, April 2016.  
arXiv: 1509.03604.
- [3] Kathryn Mummah, Daniel Jackson, John Oakberg, Kenneth Apt, and Vlad Henzl.  
Advanced Algorithms for Scrutiny of Mandatory State Reports Declarations to the IAEA (Final Project Report).  
Technical Report LA-UR–24-24919, 2352690, Los Alamos National Lab. (LANL), Los Alamos, NM (United States), May 2024.
- [4] Simon M Pimblott.  
Nuclear Science & Technology. Research and Development to Enable Advanced Reactor Demonstrations and Deployment, March 2024.  
INL/MIS-24-77148-Revision-0.

## References II

[5] Greg T. Westphal.

*Modeling special nuclear material diversion from a pyroprocessing facility.*

text, University of Illinois at Urbana-Champaign, December 2019.