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**Abstract:** A single paragraph of about 200 words maximum. For research articles, abstracts should give a pertinent overview of the work. We strongly encourage authors to use the following style of structured abstracts, but without headings: (1) Background: place the question addressed in a broad context and highlight the purpose of the study; (2) Methods: describe briefly the main methods or treatments applied; (3) Results: summarize the article's main findings; (4) Conclusions: indicate the main conclusions or interpretations. The abstract should be an objective representation of the article, it must not contain results which are not presented and substantiated in the main text and should not exaggerate the main conclusions.

**Keywords:** keyword 1; keyword 2; keyword 3 (List three to ten pertinent keywords specific to the article; yet reasonably common within the subject discipline.)

## 1. Related Works

The K-means algorithm is used in [1,2] to label the degradation states of bearings. In [1], the labelled timeseries are then used to train a CNN recognition model. Traditional statistical features (TSF) and MFCC are used to form the hyperspace in which to cluster the data. When evaluating the state of the system, the raw data are fed to CNN model without the need to extract features. The authors validated this algorithm on the IMS bearing dataset [3]. In [2], the TSF are used together with the Shannon's as features to perform the clustering. The authors then converted the timeseries into images and used a CNN (Alexnet) to classify the degradation states. This method was validated on the IMS and the CWRU datasets.

In [4], the authors propose a method to quantify the health of bearing. The time-domain features are extracted from the vibration signal and reduced, applying a cross-correlation filter to remove the redundant features. The K-means algorithm is then used to select only the most relevant features (optimising for obtaining the most dense and separated clusters). The SOM algorithm is then used to compute a Health indicators for the bearing. The authors validated this method on the IMS dataset.

In [5], the authors propose a subset based deep auto-encoder model to automatically learn discriminative features from datasets. This approach has been validated on the CWRU, IMS and SPCP bearing vibration datasets.

A case-study on the IMS dataset is proposed in [6]. The authors leverage the knowledge the Fault frequencies of the bearings to provide labels to the data. The features considered initially are TSF and RSGWPT coefficients. The dimensionality of the feature space is reduced by applying PCA. Lastly, K-means, SVM and agglomerative clustering are used to perform anomaly detection and to identify the failure modes.

A powerful approach to data streams classification is proposed in [7]. It is not a one-class approach as it manages more than one "normal" class as well as the emerging of novel classes during the classification task.

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A metric for quantifying how novel a record is in a dataset has been developed by [8]. This metric is called Local Outlier Factor (LOF) and depends on the position of the point and the density of known points around it. This concept has been extended to consider also the clustered structure of the data in [9], that define the metric cluster-based LOF (CBLOF).

A very simple way of quantifying the normality of data using a distance metric is proposed in [10]. The authors propose to compute a novelty score that is the distance of the record from the nearest cluster, normalized by the standard deviation of the distance of the known points in the cluster. This method has been tested on vibration data collected on a jet engine.

Another distance-based method is proposed in [11]. The method provides a hard classification of the data as normal, extension or unknown, based on the radius of the closest cluster and the position of the point to be evaluated. If the point is outside the decision boundary but within a tolerance, then it is classified as extension and the learned model is updated. If the point is outside the tolerance, then it is classified as unknown. Unknown points are kept in a buffer and used to update the model when new classes emerge within the data.

A computer vision method to detect anomalies in mechanical systems is proposed in [12]. This has the advantage of evaluating vibrations in multiple points of interest without physical contact with the observed component.

### Abbreviations

The following abbreviations are used in this manuscript:

IMS	Intelligent Maintenance Systems
MFCC	Mel-frequency cepstral coefficients
TSF	Traditional Statistical Features
CWRU	Case Western Reserve University
SOM	Self-Organizing Maps
SPCP	self-priming centrifugal pump
SVM	Support Vector Machine
RSGWPT	Redundant Second Generation Wavelet Packet Transform
LOF	Local Outlier Factor
CBLOF	Cluster-Based Local Outlier Factor
NM	Novelty Metric

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