Monthly Total loss Hours

OEE

Legend: Idle Time | Heating Up | Start Up | Quality Loss Ratio | Avaibility | OEE

(Hours)

OEE line values: 88, 87, 89, 86, 87, 89, 91, 89, 74, 76, 86, 79, 81, 80, 0

Bottom bar labels: 0,94 | 1,16 | 1,09 | 1,81 | 1,37 | 1,29 | 0,96 | 1,52 | 1,76 | 1,58 | 0,94 | 1,45 | 1,49 | 1,16 | 0,00

Months: Apr, May, Jun, Jul, Aug, Sep, Oct, Nov, Dec, Jan-25, Feb, Mar, Apr, May, Jun

Average Loss Time

Legend: Idle Time / Start Up | Average of Idle Time | Average of Heating Up

Average of Idle Time: 58, 42, 43, 45, 26, 28, 21, 53, 39, 34, 43, 27, 38, 18

Average of Heating Up: 2,8 | 6,2 | 4,2 | 6,1 | 8,4 | 3,1 | 11,1 | 2,5 | 4,7 | 5,2 | 6,1 | 9,1 | 9,0 | 3,5

Idle Time / Start Up: 16, 14, 19, 20, 10, 10, 10, 16, 9, 11, 11, 10, 14, 9

Months: 24 05, 24 06, 24 07, 24 08, 24 09, 24 10, 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06

Jun 2025

Legend: Sum of Start Up | Average of Idle Time | Average of Heating Up | Sum of Avaibility

Sum of Avaibility: 52, 93, 90, 90, 95, 93, 95, 95, 95, 96, 98, 100, 100, 97, 98, 98

Machines: V4A, V4B, V6B, V6A, V12B, V11A, V9B, V8B, V12A, V8A, V10B, V11B, V9A, V10A, V8D, V8C

V12A
Values: 90, 86, 77, 84, 82, 82, 82, 93, 0
Months: 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06, 25 12

V12B
Values: 92, 98, 90, 89, 94, 96, 90, 95
Months: 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06

V0A
Values: 75, 95, 78, 91, 88, 80, 83, 97
Months: 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06

V0B
Values: 88, 88, 83, 90, 91, 88, 85, 98
Months: 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06

V11A
Values: 86, 87, 0, 86, 93, 81, 84, 93
Months: 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06

V11B
Values: 94, 71, 0, 0, 0, 0, 0, 100
Months: 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06

V4A
Values: 94, 95, 92, 93, 93, 85, 95, 52
Months: 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06

V4B
Values: 89, 87, 92, 82, 85, 84, 87, 93
Months: 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06

V6A
Values: 92, 93, 98, 94, 93, 91, 97, 90
Months: 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06

V6B
Values: 85, 73, 86, 84, 84, 81, 97, 90
Months: 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06

V8A
Values: 93, 93, 90, 93, 90, 94, 79, 96
Months: 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06

V8B
Values: 88, 94, 74, 82, 94, 79, 93, 85, 95
Months: 24 07, 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06

V8C
Values: 91, 94, 90, 88, 83, 87, 87, 98
Months: 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06

V8D
Values: 94, 52, 83, 93, 87, 85, 89, 98
Months: 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06

V9A
Values: 90, 94, 91, 86, 86, 97, 87, 100
Months: 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06

V9B
Values: 92, 91, 93, 90, 85, 90, 77, 95
Months: 24 11, 24 12, 25 01, 25 02, 25 03, 25 04, 25 05, 25 06