VERTICAL ALARM MONITORING 20-Dec-24 13:48 LAST UPDATE: Ykasu ■ B Soge ■ B.Scratch B.Crack Tdare Ykasu ■ B Soge ■ B.Scratch B.Crack Tdare Fmtral Fmtral [Total [%] Reel 1 C.Dust Dnted ■ Other Alarm ☐ Mscount C.Dust -REEL ☐ Mscount Dnted Other Alarm 10.0 60 6882 6524 6122 6089 6101 5877 5789 50 4745 8.0 5409 6000 40 24 12 6.0 3956 3.94 % 4000 30 3.3 3.3 4.0 3.0 2.6 20 27.8 11.0 1.6 2000 1.62 2.0 2.39 2.01 2.03 2.51 1.11 10 2.44 3.06 2.2 7.9 6.0 3.4 2.6 2.4 2.2 2.0 1.8 1.4 1.1 1.28 0.0 V8D V6A V10A V12A V8A V6B V10B V12B V11A V8C V8B V9A V9B 06 24 07 24 08 24 09 24 10 24 11 24 **V12B V12A V11B V11A** 25 25 Mar 24: 25 Aug 24: Press 25 Change Roller Cd to Jun 24: Press Roller setting 9Kg JUL 24 ; D1-IDW4-20 **Change Roller Cd to** 20 20 20 newlite ==> backlight Roller setting 9Kg newlite ==> backlight 15 15 15 15 9.0 10.5 10 10 10 10 2.3 3.3 2.0 3.1 1.9 1.2 1.8 1.8 1.6 03 04 05 06 07 80 09 10 11 12 06 07 03 05 80 09 10 11 12 06 04 05 07 08 03 2404 2405 2406 2407 2408 2409 2410 2411 2412 24 Sent 24 · Use New anneale Sept 24: Use New annealer **V10B** pipe inline overhoul install Mar 24: V₁₀A V₉B V9A pipe inline overhoul install centering roller inline (all Change Roller Cd to Jul 24: Press centering roller inline (all Mar 24 :Change capstan) newlite ==> backlight 25 Roller Cd to Jul 24: Press Ro 20 20 20 newlite ==> setting 9Kg 15 backlight 15 15 15 3.8 5.3 10 10 1.3 1.5 3.0 2.4 2.6 3.8 1.5 3.1 3.6 1.6 0.6 2.8 5 1.0 0.5 0.4 1.0 1.6 1.4 1.3 1.6 1.0 1.4 04 05 06 07 80 09 10 11 12 03 04 05 06 07 80 09 10 11 12 04 05 06 07 08 09 10 11 12 03 04 05 06 07 08 09 10 11 12 24 V₈D V8C V8B V8A Sept 24: Cd miss using 25 20 15 **Nov change Press** HVCT ALARM PEW AIW 0.90 misscount std Normal C Jun 24: 20 20 serabut felt masuk ke 20 0.90 action add 15.2 D2IDWA checking dies 15 15 15 10 10 10 2.0 0.8 0.8 0.0 0.9 0.3 2.7 3.5 5 0.3 1.3 0.4 05 06 07 08 09 10 11 12 06 07 08 80 09 10 11 12 05 06 07 09 10 11 12 07 08 09 24 24 24 24 24 24 24 03 04 05 06 10 24 V₆B V₆A V₄B V4A midd oct 24: Sept 24: **Sept 24:** Aug 24: ganti & Setting Press Press roller T/U Press roller T/U Oven filtering **Setting Press roller** 20 roller T/U tension 9Kg 20 20 centering T/U tension 9Kg 15 15 15 over flow (Toi) 10.0 9.6 3.8 5.4 5.9 3.3 5.5 10 6.1 10 6.6 5.2 5.6 0.6 2.0 1.8 0.6 1.0 1.6 0.0 1.2 0.0 0.4 0.0 1.2 0.0 0.6 0.8 0.9 1.0 06 07 80 09 10 05 06 07 80 09 10 03 04 05 06 07 08 09 10 11 12 03 04 05 06 07 08 09 24