VERTICAL Q-LOSS MONITORING LAST UPDATE: 1-Jul-25 12:12 Ton Ton uality Reject Online_Blister Rewinding Blister Rewinding HVCT ■ Quality Reject ■ Online Blister ■ Rewinding Blister ■ Rewinding HVCT ■ Online HVCT Q Loss Ratio Online HVCT Q_Loss_Ratio 464t Dec 24: 3.0 40 2.5 2.02 2.12 Lubricant Target: 1.99 2.5 1.42% 2.0 30 extend Lubricant 1.60 1.58 1.45 1.42 1.42 2.0 1.37 Jun-25 1.29 20 1.5 16.6 1.22 13.3 14.6 1.0 1.0 0.70 0.61 0.49 0.40 0.39 0.33 0.26 0.17 0.11 0.09 0.05 0.00 0.00 9.8 10.0 10.0 9.0 8.6 9.0 8.0 8.0 10 6.9 6.6 0.5 0.5 0.0 FY 19 FY20 FY21 FY22 FY23 FY24 FY25 08 2409 2410 2411 2412 2401 2502 2503 2504 2505 2506 25 V10B V12B V9A V12A V11A V10A V8D V6A V9B V4B V8A V4A V8C V6B V11B V8B **V12B** Ton Ton V₁₂A **V11B** Ton **V11A** Ton 4.0 4.0 Feb25: 4.0 4.0 nov 24 D1PEWB2Y 2.7 3.0 Change circ Fan potensio 3.0 2.2 0.90 TADRE HEMPEI 3.0 3.0 1.8 (Fluktuasi) 2.0 2.0 2.0 2.0 0.9 1.3 0.7 0.8 0.5 0.6 0.7 0.5 0.3 0.9 1.0 8.0 0.7 0.7 1.0 0.3 0.0 0.0 0.7 0.6 0.7 0.5 1.0 1.0 1.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.1 0.0 02 03 10 11 12 01 09 10 11 12 01 02 03 04 05 06 12 01 02 03 04 05 10 11 12 01 02 03 04 05 24 24 24 24 25 25 25 25 25 24 24 24 25 25 25 25 25 25 24 24 24 24 25 25 25 25 25 24 24 24 24 25 25 25 25 25 25 Ton **V10B V10A** V9B V9A Aug 24: add Mar 25: Mar 25: Sept 24: Sept 24: Use pass D1-PEW-B-Sept 24: Use New 4.0 4.0 4.0 4.0 Install sponge 2nd Ann Install sponge 2nd Ann dum type applicator Aug 25: Nov 24: Chnage 2T 0.50 0.60 0.56 New annealer annealer pipe 2.7 3.0 individual tank & 3.0 Small tank bonding 3.0 waterbath 3.0 (Bonding) dum type applicator (Bonding) 2.0 2.0 2.0 2.0 0.6 0.7 0.9 0.8 0.7 0.8 0.4 0.5 0.8 0.7 0.6 0.9 0.9 0.6 0.3 0.4 0.5 0.4 0.5 1.0 1.0 1.0 0.0 0.0 09 10 11 12 01 02 03 04 09 10 11 12 01 02 03 04 05 06 10 11 12 01 02 03 04 05 08 09 10 11 12 01 02 03 24 24 24 24 25 25 25 25 25 25 24 24 24 24 25 25 25 25 25 25 24 24 24 24 25 25 25 25 25 25 24 24 24 24 25 25 25 25 25 25 V₈D Ton Ton V8C Ton V8B Ton V8A Jan 25: Feb 25: 4.0 Cahnge 2nd 4.0 Ian 25 4.0 Special Aplicator & 4.0 Jan 25: Modif holder Final dies Hempe 3.0 3.0 Add Wire PAssing 3.0 3.0 Cahnge 2nd ann pipe Prob 2.0 2.0 2.0 2.0 1.0 0.2 0.4 0.5 0.4 0.3 0.6 1.0 0.4 0.4 0.1 0.1 0.0 0.4 1.0 0.4 0.2 0.3 0.0 0.2 0.2 0.0 0.0 0.2 0.0 0.1 $0.4 \ 0.0 \ 0.3 \ 0.1 \ 0.1 \ 0.1 \ 0.0 \ 0.1 \ 0.0$ 0.1 0.1 0.0 1.0 0.0 0.0 0.0 0.0 0.0 0.0 08 09 10 11 12 01 02 03 04 05 06 08 09 10 11 12 01 02 03 04 05 06 08 09 10 11 12 01 02 03 04 05 06 10 11 12 01 02 03 04 05 06 24 24 24 24 25 25 25 25 25 25 24 24 24 24 25 25 25 25 25 25 24 24 24 24 25 25 25 25 25 25 24 24 24 24 25 25 25 25 25 25 Sept 24 over Ap 25: Mar 25: Ton V6B Ton V6A V4B V4A filtering Ton under sheave cleaning Felt control (sett press roller Feb25: **Oven Filtering** Feb25: 4.0 4.0 **Back Oven** cpastan) Mar 25: 4.0 under sheave cleaning 3.0 under shea **Centering Stand felt** 3.0 3.0 Centering Stand felt **Modif Inline Lubricant** change spring CD 3.0 2.1 3.0 cleaning back oven back oven shower 2.0 2.0 1.3 2.0 2.0 0.9 0.6 0.3 0.3 0.1 0.3 0.4 0.4 0.4 1.0 0.4 1.0 1.0 0.0 10 11 12 01 02 03 04 05 09 10 11 12 01 02 03 04 10 11 12 01 02 03 04 05 06 05 08 09 10 11 12 01 02 03 04 05 06

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