Process Engineering Job List (AHLAN .Y)

Date Activities / Tasks / Items PIC due date Completed Remark 03-Mar-22 Evaluasi PT-90 B Ahlan 3rd March 4 x proses ==> make report 23-Mar-22 FTA softability (problem softability V11) study Ahlan 2nd April 22 Check by Nakamura san 23-Mar-22 Portlife varnish EP506M Need decide waterbath placement Ahlan • Study flow process & Report (Finish) 14-Apr-22 Study of flow Varnish at H76 and check varnish visco 4th March 2022 Ahlan • Evaluation for reduce viscosity to 5-6 poise 14-Apr-22 Make centering schedule vertical machine May-22 Ahlan • Roller coater oil speed 2-Juni-22 Evaluasi custumer feedback D2-PEW-B-1 0.50 no coating oil Ahlan 4 juni 2022 • Wire Jump to other course • adjust passline roller coater oil 1-juni-22 Make fixed storage for melting SPB oil & improve kabel teko heater Ahlan Juni 2022 Monitoring Result 22-juni-22 Collect data Torque PT 25 PT 90 PT 200 at V11 & V4 Ahlan 8 July 15-Jul-22 Collect data WIP machine V10 Ahlan September Collect data WIP 10 13-Jul-22 Rewinding Test CP 500 Central CP user circle mode Ahlan July Result Winding OK 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32

70.0%