

ACTIVITY PLAN PROGRESS MONITORING

								Item must be follow up
NO	ITEMS		jun	jul	aug	sep	oct	nov
1	Additional Parameter Control /Action related bare wire crack. High speed camera and lubricant control							
2	Monitoring ECD KSI and Online alarm							
3	Monitor quality trend of Selected WR (WIN-M Method) D2-IDW-2-2 0.31 at H2B (collect blister mode)							
4	Collect data wire break (Reduce wire break due to WR Quality)							
5	Laid Coil 8.00mm							
6	Evaluation new supplier graphite carbon die (Toyo Tanso)							
7	Evaluation new UPCAST machine							
8	Reduce ECD count A00	Size 2.60 (change dies 25% to 35%) dies size 4.700 and 4.100						
		Review drawing dies step 2.00	evaluation					
		Install centering roller all capstan A00						
		Investigate detected position and check actual kizu						
		Extend life time probe new ECD size 2.00 (compare with WIN-J)						
9	Laser Micro A03							
10	Additional roller after dancer sheave							
11	Strengthen stand laser micro							
12	Change 2.00 Anneal to 0.90 Anneal (KSI)	Compare blister HVCT and wire break at H52						
13	Reduce wire break at B3 machine	Additional bare wire supply B Line from KSI (0.90/1.00)						
		Adjust viscosity						
		Rollcoater speed						
14	DV Up A03 target 25%. On March 2022 has DV up 10%							
15	Review drw speed follow PE standard	Collect data production						
		Test to speed standard						
		Mass production						
16	IK efficiency drawing							
17	Make standard drawing machine (Standard spring, pressure dancer sheave, etc.)							
18	Combine A Line and B Line		Test at B Line					
19	Dies Mapping	Purchase new dies (priority dies)						
		Make set dies based on machine						
1	New M/C H4/H5							
2	Apply DV 80 all type (remain AIW.PEW) H3							
3	D2IDW4B DV UP 10%							
4	Problem dimension H1,H2	Make Drw Dies packet Size 0.25 & 0.26						
		Monitoring dimension after install laser micro						
		Install scale tension (T/U winding)						
5	Problem Blister & HVCT Alarm	Modification supply head varnish supply follow H2						
		Modification inline lubricant shower H2 Follow H1						
		Add roller after Oven (improve wire touch outlet sheave Due to vibration at oven	2nd week jun DR					
		Change Varnish Filter 50 ==>10 micron						
		Add pass Middle coat IDW4B2 ,D2IDW-2-2 PRODUCT						

NOTE : DISCUSS/FOLLOW UP ACTIVITY EVERY MONDAY PE WEB

