VERTICAL ALARM MONITORING 25-Oct-24 14:15 LAST UPDATE: Ykasu ■ B.Scratch Ykasu ■ B Soge ■ B.Scratch B.Crack Tdare ■ B Soge B.Crack Tdare Fmtral Fmtral [Total [%] Reel] C.Dust Dnted ■ Other Alarm ☐ Mscount C.Dust -REEL ☐ Mscount Dnted Other —■ Alarm 10.0 60 6882 6524 6122 6089 6101 5877 5789 50 8.0 5409 6000 4055 40 24 10 Target: 6.0 3956 4000 30 3.6 3.3 4.0 20 1.6 2000 2.14 1.62 2.0 2.62 2.01 2.03 2.39 2.51 10 5.8 2.8 2.7 2.7 2.0 1.33 0.0 V6A V8A V4A V11A V8B V8D V9B V10A V12B V9A V11B V4B V6B V8C V12A V10B 03 24 04 24 05 24 06 24 07 24 08 24 09 24 10 24 **V12B V12A V11B V11A** Aug 24: Press 25 25 Mar 24: 25 25 Roller setting 9Kg Change Roller Cd to Jun 24: Press 20 Change Roller Cd to 20 20 20 newlite ==> backlight Roller setting 9Kg JUL 24 : D1-IDW4newlite ==> backlight 13.5 15 15 15 1.15 10.2 15 10 10 10 5.1 3.7 10 03 05 06 07 80 09 04 05 07 03 06 80 10 03 04 05 01 2402 2403 2404 2405 2406 2407 2408 2409 2410 24 Sept 24: Use New annealer Sept 24: Use New annealer V₁₀A pipe inline overhoul install V9B V9A pipe inline overhoul install centering roller inline (all centering roller inline (all 25 25 Jul 24: Press capstan) 25 Mar 24: Mar 24 :Change Roller capstan) Jul 24: Press KOI Roller setting 20 Change Roller Cd to Cd to newlite ==> 20 20 9Kg backlight newlite ==> backlight 15 15 15 10 10 10 5.0 3.8 5.3 5 0.8 1.0 2.0 1.0 0.5 0.4 1.0 1.6 1.4 1.3 02 03 04 05 06 07 80 09 10 01 02 03 04 05 06 07 80 09 10 07 12 01 02 03 04 05 06 01 02 03 04 05 06 80 09 10 07 24 23 24 24 24 24 24 24 24 24 24 V₈D Sept 24: V₈C V8B V8A AIW 0.90 misscount 25 serabut felt masuk ke 25 20 15 Jun 24: AUG 24: **D2IDWA1 0.58** checking dies 20 20 20 15.2 **HVCT ALARM PEW** 15 15 15 8.6 10 8.1 10 2.0 03 04 05 06 07 08 02 03 04 05 06 07 80 03 04 05 06 07 08 01 02 03 04 06 07 80 24 24 24 24 24 24 24 24 24 05 09 24 V₆B V₆A V₄B V4A Sept 24: Sept 24: **Setting Press roller** 25 25 Aug 24: 20.4 **Setting Press roller** Dec 23 Install CD capstan & centering Oven filtering 20 20 20 20 support (V6A-1) capstan & centering Prob.varnish 15 15 15 15 9.3 8.9 8.6 10 10 10 5.2 5.6 4.2 5 0.7 1.5 0.0 1.2 0.0 0.6 0.8 03 04 05 07 06 08 01 02 03 04 05 06 80 09 02 03 04 05 02 03 04 05 06 07 24 23 24 24 24 24 24 24 24 24 24 24