

Problem 1: Fault Tree Analysis K out of N system

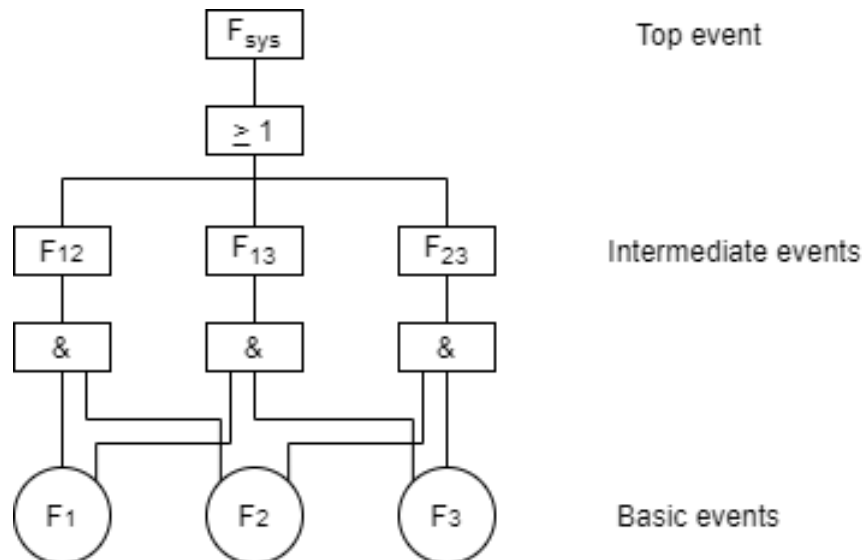
You have to evaluate the failure of a 2 out of 3 system with the help of Fault Tree Analysis. A 2 out of 3 system consists of 3 components and for the system to be operating at least two out of these 3 components have to be operating. Please consider the following events for your analysis:

Top event	F_{sys}	2 out of 3 system fails	f_{sys}
Intermediate event	F_{12}, F_{13}, F_{23}	Two components fail	f_{12}, f_{13}, f_{23}
Basic event	F_1, F_2, F_3	A single component fails	f_1, f_2, f_3

The probability of failure of each single component is assumed to be $f_c = 0.03$

- a. Please draw the corresponding fault tree using the above event names.

Draw a fault tree for a 2 out of 3 system



- b. Try to calculate the probability of failure of the system f_{sys} by applying standard gate formulas known from lecture in a bottom up fashion.

Calculate the failure probability f_{sys}

$$f_1 = f_2 = f_3 = 0.03$$

$$f_{12} = f_1 * f_2 = 0.0009 = 9 * 10^{-4} = f_{13} = f_{23}$$

$$f_{sys} = f_{12} \vee f_{13} \vee f_{23}$$

$$f_{sys} = 1 - \prod_{i=1}^3 (1 - P_i)$$

$$f_{sys} = 1 - (1 - 9 * 10^{-4})^3$$

$$f_{sys} \approx 0.002698 = 2.698 * 10^{-3}$$

- c. Now determine the minimal cut sets and calculate an approximation for f_{sys} .

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Calculate the MCSs and approximate f_{sys}

MCSs: $\{F_1, F_2\}$, $\{F_1, F_3\}$, $\{F_2, F_3\}$

Note:

$\{F_1, F_2, F_3\}$ is also a Cut Set but not Minimal Cut Set (MCS)

Approximations: $f_{sys} \approx f_1 * f_2 + f_1 * f_3 + f_2 * f_3 = 0.0027 = 2.7 * 10^{-3}$

Note:

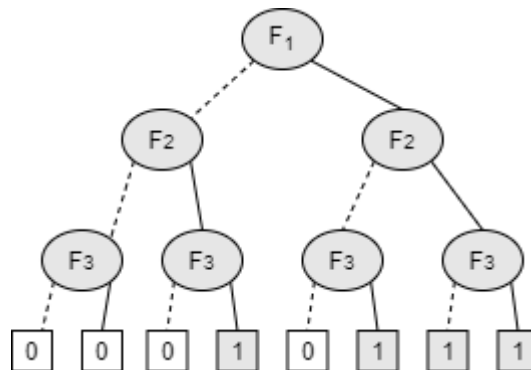
Approximation: $P(A \vee B) \approx P_A + P_B$

Correct: $P(A \vee B) \approx P_A + P_B - P_A \cdot P_B$

- d. Finally, draw a binary decision tree for f_{sys} using the variable order $F_1 \rightarrow F_2 \rightarrow F_3$. Convert the tree into a reduced ordered binary decision diagram (ROBDD). Annotate the diagram with probabilities and again calculate the availability f_{sys} .

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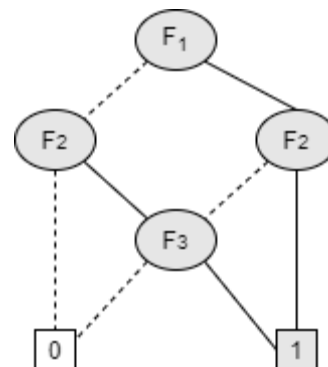
Draw the BDD for f_{sys} (variable order: $F_1 > F_2 > F_3$)



Draw a ROBDD (variable order: $F_1 > F_2 > F_3$)

Note:

- Identify isomorphic subgroups
- Eliminate redundant nodes and edges



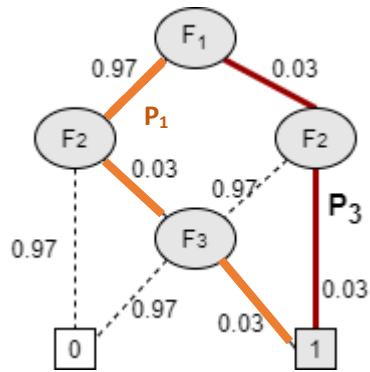
Calculate f_{sys}

$$P_1 = 0.97 * 0.03 * 0.03$$

$$P_2 = 0.03 * 0.97 * 0.03$$

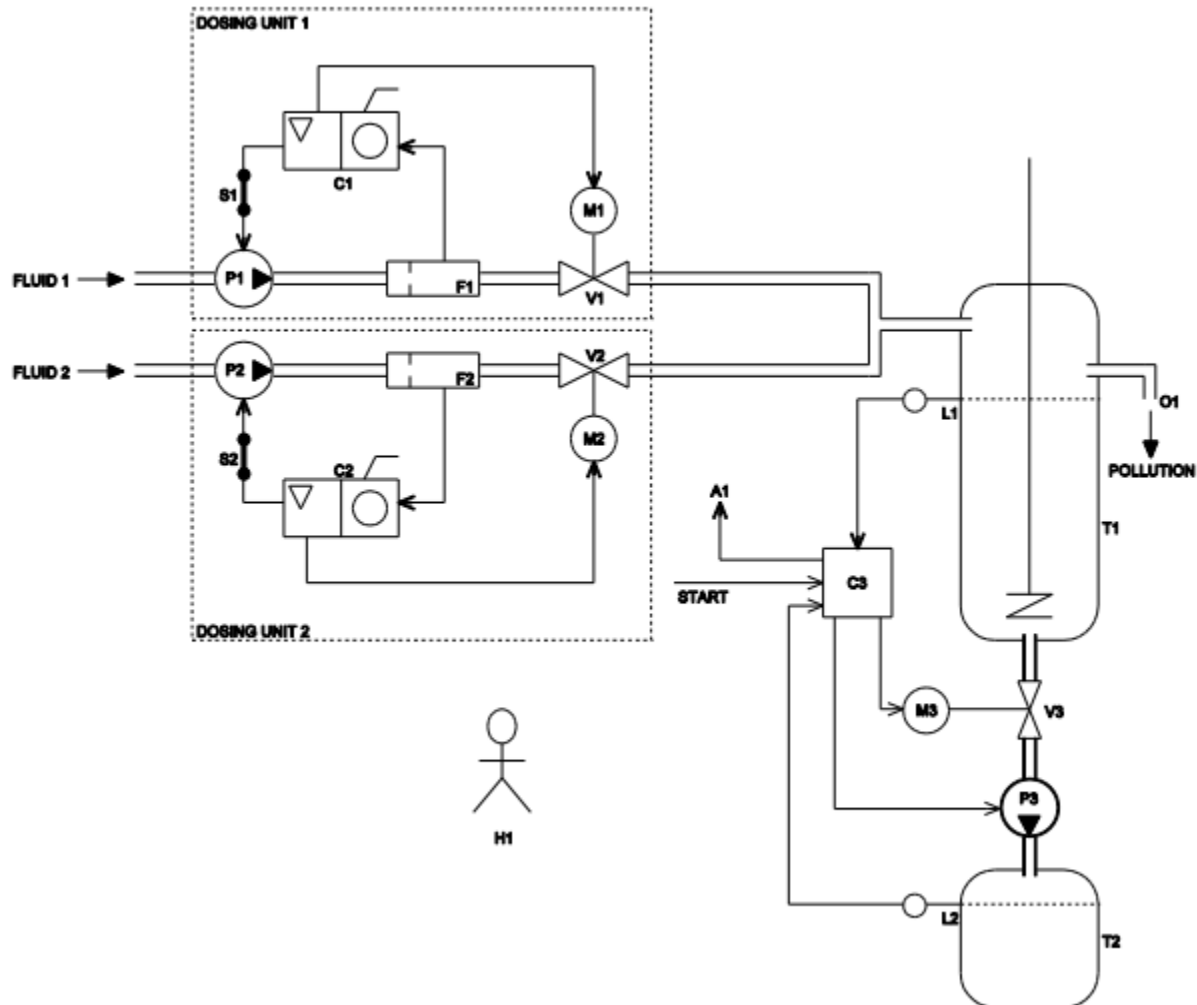
$$P_3 = 0.03 * 0.03$$

$$f_{sys} = P_1 + P_2 + P_3 = 2.6 * 10^{-3}$$



Problem 2: Detailed – Fault Tree Analysis

The purpose of the following plant is to mix FLUID 1 and FLUID 2 within tank T1. If a particular mixing time has elapsed, the operator H1 manually sends a START signal to controller C3, which in turn opens valve V3 via an electric motor M3 and initiates the filling process of tank T2. The mixed product is pumped into tank T2 using pump P3 until the level at level sensor L2 is reached. Pump P3 is switched off and valve V3 is closed again automatically by the controller.



In order to exactly dose the amount of fluids mixed, two dosing units (DOSING UNIT 1, DOSING UNIT 2) with mass flow meters (F1, F2) are used. Each flow meter sends electrical impulses to a software counter (C1, C2), using the impulse frequency as a figure for the amount of mass transported per unit time. If a pre-defined impulse count is reached, the software counter switches off the corresponding pump (P1, P2) and shuts the corresponding valve (V1, V2) via an electric motor (M1, M2). It is assumed here that if both dosing units work properly, the amount of mixed fluid within tank T1 is always below level L1.

In order to avoid overfilling, tank T1 is equipped with a safety mechanism. This mechanism is realized by a level sensor L1 built into the tank. If the corresponding level is reached, a signal is sent to controller C3, which immediately starts an emergency filling process of tank T2. In addition, the alarm A1 is triggered, indicating the hazardous condition to the operator. Before tank T2 is completely filled, the operator must switch off pumps P1 and P2 manually by interrupting the emergency switches S1 and S2.

If the safety mechanism fails, the mixed product might exit the tank via pipe O1, thereby causing pollution to the environment.

In the following, a fault tree analysis for the top-event POLLUTION should be performed. For this, please assume that the emergency switches S1 and S2 never fail and that all basic events are stochastically independent.

- e) As a first step, draw a high-level fault tree for the top-event p (POLLUTION), thereby only considering the intermediate events d1 (DOSING UNIT 1 FAILS UNSAFE), d2 (DOSING UNIT 2 FAILS UNSAFE) and sm (SAFETY MECHANISM FAILS). Determine the corresponding Boolean function. What does “dosing unit fails unsafe” mean in this example?

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p: pollution

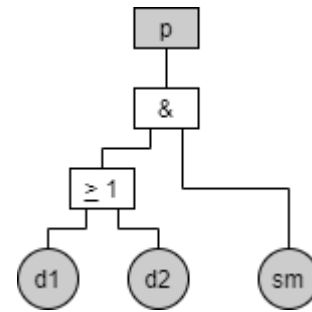
d1: dosing unit 1 fails unsafe

d2: dosing unit 2 fails unsafe

sm: safety mechanism fails

- Determine the Boolean function

$$p = (d1 \vee d2) \wedge sm$$
- When does a dosing unit fail unsafe?
 If liquid leaks uncontrollably.



- f) Refine the intermediate events d1 (DOSING UNIT 1 FAILS UNSAFE) and d2 (DOSING UNIT 2 FAILS UNSAFE) in separate fault tree diagrams. Determine the corresponding Boolean functions. Eliminate repeated events by restructuring your expressions and redraw the diagrams accordingly. For the dosing units we have two intermediate events, the pump not being switched off and the valve not being closed. The pump is dependent on the counter(c1/2) and the mass flow meter (f1/2). The valve is dependent on the motor(m1/2), the counter(c1/2), and a correct working valve(v1/2).

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c1: software counter

f1: flow meter

m1: motor

v1: valve

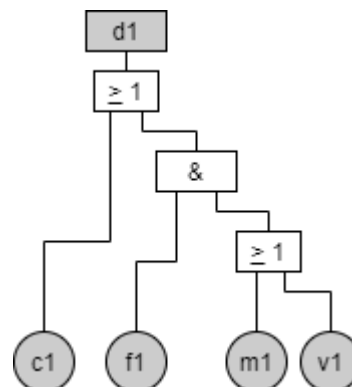
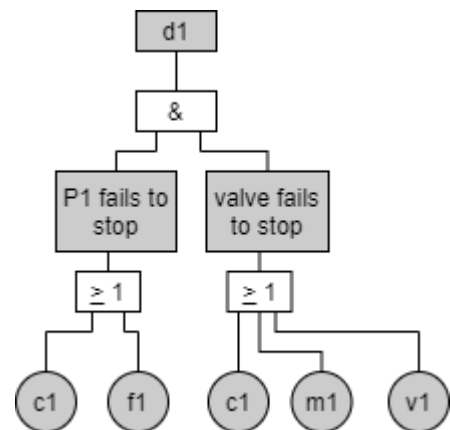
- Determine the Boolean function

$$d1 = P(\text{pump fails to close}) \wedge P(\text{valve fails to close})$$

$$d1 = (c_1 \vee f_1) \wedge (c_1 \vee m_1 \vee v_1)$$

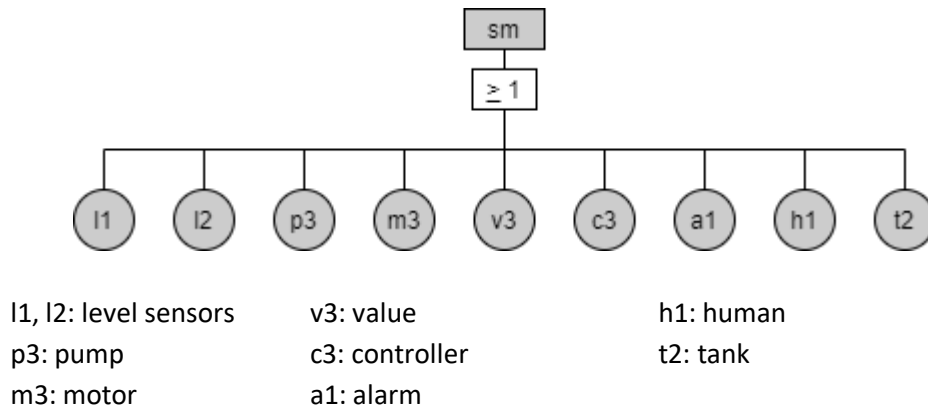
$$d1 = c_1 \vee (f_1 \wedge (m_1 \vee v_1))$$
- Eliminate repeated events
 Problem: not a tree anymore
- Instead: Construct new tree

$$d1 = c_1 \vee (f_1 \wedge (m_1 \vee v_1))$$



- g) Refine the intermediate event sm (SAFETY MECHANISM FAILS) in a separate fault tree diagram. Determine the corresponding Boolean function. (Hint: the variable order in g) shows the involved events)

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Boolean expression: $sm = l1 \vee l2 \vee p3 \vee m3 \vee v3 \vee c3 \vee a1 \vee h1 \vee t2$

- h) Develop the ROBDD for the Boolean expression for p as obtained in question e

- a. using the variable order: $d1 \rightarrow d2 \rightarrow sm$

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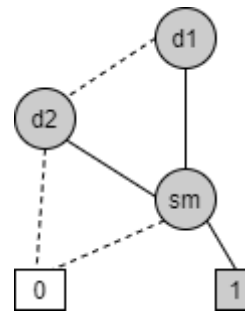
p: pollution

d1: dosing unit 1 fails unsafe

d2: dosing unit 2 fails unsafe

sm: safety mechanism fails

$$p = (d1 \vee d2) \wedge sm$$



- i) Develop the ROBDD for the Boolean expression for d1 as obtained in question f

- b. using the variable order: $c1 \rightarrow f1 \rightarrow m1 \rightarrow v1$

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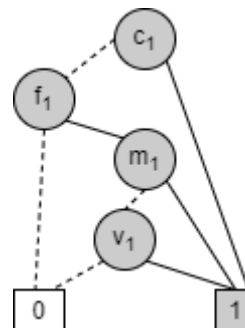
c1: software counter

f1: flow meter

m1: motor

v1: valve

$$d1 = c1 + f1 \cdot (m1 + v1)$$



- j) Develop the ROBDD for the Boolean expression for d2 as obtained in question f

- c. using the variable order: $c2 \rightarrow f2 \rightarrow m2 \rightarrow v2$

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Same process as i

- k) Develop the ROBDD for the Boolean expression for sm as obtained in question g
 d. using the variable order: $l_1 \rightarrow l_2 \rightarrow p_3 \rightarrow m_3 \rightarrow v_3 \rightarrow c_3 \rightarrow a_1 \rightarrow h_1 \rightarrow t_2$

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 l_1, l_2 : level sensors

v_3 : value

h_1 : human

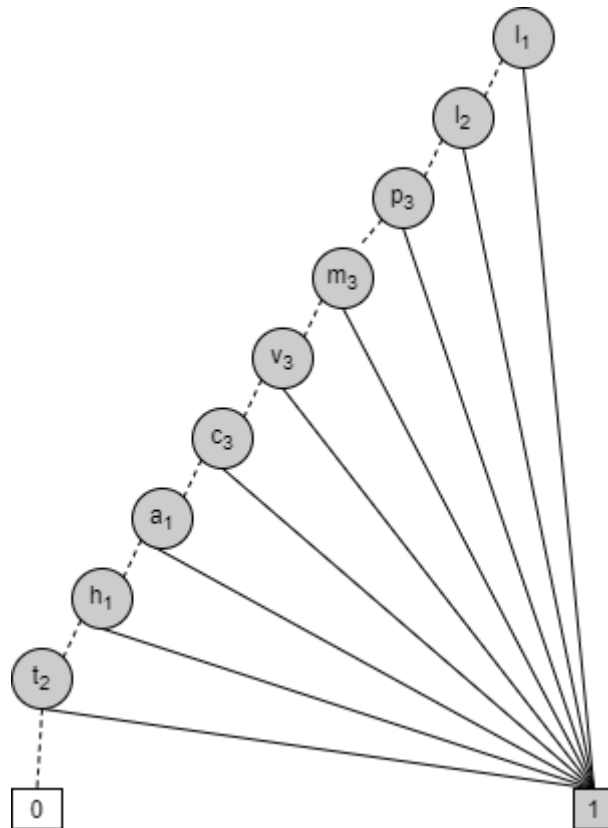
p_3 : pump

c_3 : controller

t_2 : tank

m_3 : motor

a_1 : alarm



- l) Assuming the basic event probabilities as given in the table below, now calculate the probability for the top-event p (POLLUTION).

t2	TANK T2 FULL	0.1
c1/2	COUNTER C1/2 DEFECTIVE	0.05
a1	ALARM A1 DEFECTIVE	0.03
h1	OPERATOR H1 SLEEPS	0.1
m1/2	MOTOR M1/2 DEFECTIVE	0.06
v1/2	VALVE V1/2 STUCK OPEN	0.08
f1/2	MASS FLOW METER F1/2 DEFECTIVE (NO IMPULSES)	0.05
l1/2	LEVEL SENSOR L1/2 DEFECTIVE	0.05
p3	PUMP P3 DEFECTIVE	0.06
m3	MOTOR M3 DEFECTIVE	0.06
v3	VALVE V3 STUCK CLOSED	0.08
c3	CONTROLLER C3 DEFECTIVE	0.05

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$$p = (d1 + d2) * sm$$

$$d1 = d2 = 0.056422 \approx (c1 + f1 * (m1 + v1))$$

$$sm = 0.45289$$

So,

$$p = (0.05642 * 0.45289) + (0.9435 * 0.05642 * 0.45289)$$

$$p = 0.049$$