

DAILY OUTPUT CONTROL

WORK INSTRUCTION



CONTENTS



- Work Flow
- Work Instruction

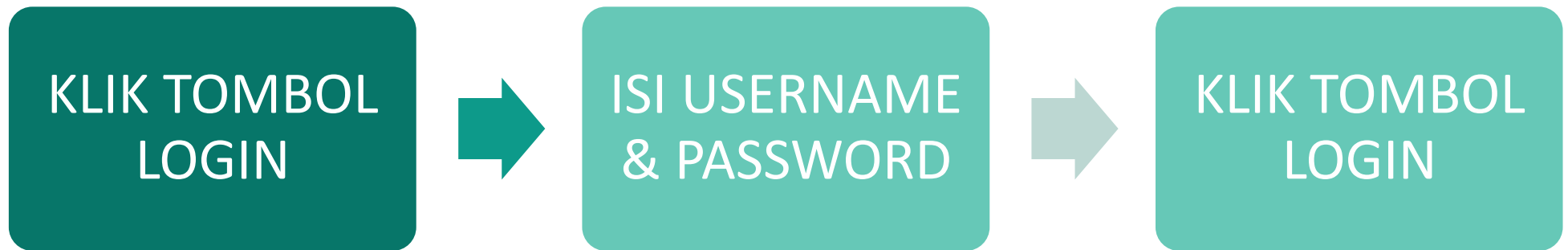
“The first rule of any technology used in a business is that automation applied to an efficient operation will magnify the efficiency. The second is that automation applied to an inefficient operation will magnify the inefficiency.”

Bill Gates

WORK FLOW



WORK FLOW LOGIN



WORK FLOW LOGIN

← → ↻ ① 136.198.117.75/t_web/helloext/ INPUT URL BERIKUT

Apps fo hematid / EdaunRobc Ext JS - Sencha Docs EGroup/JVC [Login] Production Schedule Other bookmarks

DAILY OUTPUT CONTROL

Tanggal: 2018-02-07 Shift: A Line: 1 Log In KLIK LOGIN

Line Charts - Delay Time Per Hour

Time Interval	Delay Time
06-07	0
07-08	0
08-09	0
09-10	0
10-11	0
11-12	0
12-13	0
13-14	0
14-15	0
15-16	0

Comparison Between Target And Actual Output

Time Interval	Target (Pcs)	Actual (Pcs)
06-07	0	0
07-08	0	0
08-09	0	0
09-10	0	0
10-11	0	0
11-12	0	0
12-13	0	0
13-14	0	0
14-15	0	0
15-16	0	0

WORK FLOW LOGIN

← → ↻ ⓘ Not secure | 136.198.117.75/t_web/helloext/

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DAILY OUTPUT CONTROL

Tanggal: 2018-02-07 Shift: A Line: 1 Log In

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06-07	0
07-08	0
08-09	0
09-10	0
10-11	0
11-12	0
12-13	0
13-14	0
14-15	0
15-16	0

Comparison Between Target And Actual Output

Time Interval	Target (Pcs)	Actual (Pcs)
06-07	0	0
07-08	0	0
08-09	0	0
09-10	0	0
10-11	0	0
11-12	0	0
12-13	0	0
13-14	0	0
14-15	0	0
15-16	0	0

User Name:

Password:

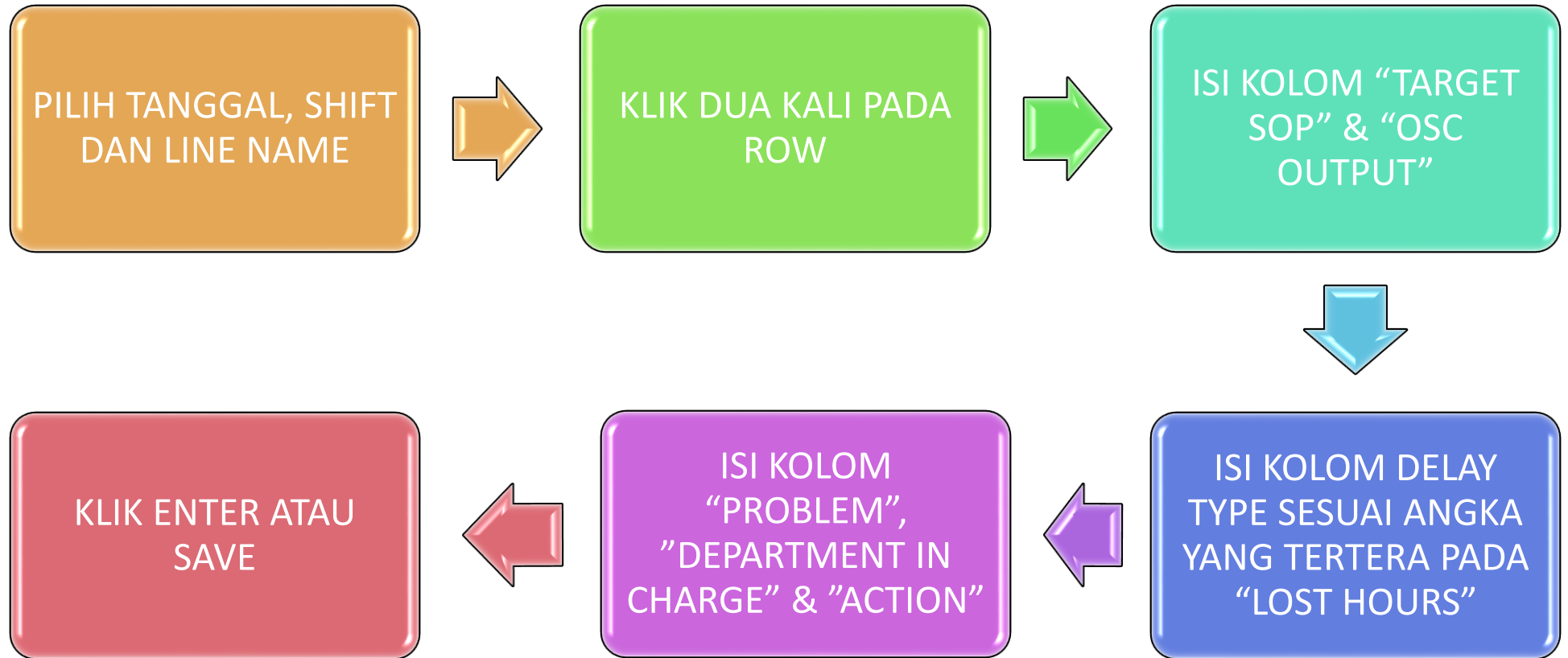
Login Register

INPUT USERNAME

INPUT PASSWORD

KLIK LOGIN

WORK FLOW ISI DATA DAILY OUTPUT



WORK FLOW ISI DATA

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DAILY OUTPUT CONTROL

Home

Tanggal: 2018-02-07 Shift: A Line: 1 Download Log Out

PILIH TANGGAL SHIFT & LINE

Secara default sudah disetting per tanggal hari ini.

Secara default menunjukan shift A. jadi harus disesuaikan manual.

Secara default menunjukan Line 1. jadi harus disesuaikan manual.

ID	Time	Minute	Target Sop	OCS Output	Plus Minus	Lost Hours	BOARD DELAY	PART DELAY	TROUBLE	PROB	PROB	OTHE
		60	0	0	0	0	0	0	0	0	0	0
		60	0	0	0	0	0	0	0	0	0	0
107	10-11											
108	1 11-12											
109	1 12-13											
110	1 13-14	60			0	0			0	0	0	0
111	1 14-15	60			0	0	0	0	0	0	0	0
112	1 15-16	5	0	0	0	0	0	0	0	0	0	0
Total		490	0	0	0	0	0	0	0	0	0	0

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WORK FLOW ISI DATA

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Tanggal: 2018-02-07 Shift: A Line: 1 Download Log Out

ID	line_name	time	Minute	Target Sop	OCS Output	Plus Minus	Lost Hours	DELAY TYPE					
								BOARD DELAY	PART DELAY	EQP TROUBLE	QUALITY PROB	BAL. PROB	OTHE
103	1	06-07	60	0	0	0	0	0	0	0	0	0	0
104	1	07-08	60	0	0	0	0	0	0	0	0	0	0
105	1	08-09	50	0	0	0	0	0	0	0	0	0	0
106	1	09-10	60	0	0	0	0	0	0	0	0	0	0
107	1	10-11	50	0	0	0	0	0	0	0	0	0	0
108	1	11-12	60	0	0	0	0	0	0	0	0	0	0
109	1	12-13	25	0	0	0	0	0	0	0	0	0	0
110	1	13-14	60	0	0	0	0	0	0	0	0	0	0
111	1	14-15	60	0	0	0	0	0	0	0	0	0	0
112	1	15-16	5	0	0	0	0	0	0	0	0	0	0
Total			490	0	0	0	0	0	0	0	0	0	0

DOUBLE
CLICK DI
ROW

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WORK FLOW ISI DATA

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Home

Tanggal: 2018-02-07 Shift: A Line: 1 Download Log Out

ID	line_name	time	INPUT TARGET		INPUT OCS OUTPUT		Lost Hours	DELAY TYPE						
			Minute ↑	Target Sop	OCS Output	Plus Minus		BOARD DELAY	PART DELAY	EQP TROUBLE	QUALITY PROB	BAL. PROB	OTHE	
103	1	06-07	60	0	0	0	0	0	0	0	0	0	0	0
104	1	07-08	60	0	0			0	0					
105	1	08-09	50	0	0			0	0					
106	1	09-10	60					0						
107	1	10-11	50					0						
108	1	11-12	60					0						
109	1	12-13	25					0						
110	1	13-14	60	0	0	0	0	0	0					
111	1	14-15	60	0	0	0	0	0	0					
112	1	15-16	5	0	0	0	0	0	0					
Total			490	0	0	0	0	0	0					

Update Cancel

KLIK ENTER ATAU UPDATE UNTUK SIMPAN PERUBAHAN

KLIK CANCEL ATAU TOMBOL ESC UNTUK MEMBATALKAN PERUBAHAN

Kolom yang harus diisi manual :

- Target SOP
- OCS Output
- Delay type sesuai yg tertera di Lost hour
- Problem
- DIC
- Action

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WORK FLOW ISI DATA DAILY LOST TIME



WORK FLOW ISI DATA

DAILY OUTPUT CONTROL

DAILY OUTPUT CONTROL **DAILY LOST TIME** **DAILY REPAIRS CHART** **DAILY REPAIRS CHART PER MONTH**

Tanggal: 2018-03-09 Shift: A Line: 1 Log Out

Klik daily lost time

PILIH TANGGAL SHIFT & LINE

Secara default sudah disetting per tanggal hari ini.

Secara default menunjukkan shift A. jadi harus disesuaikan manual.

Secara default menunjukkan Line 1. jadi harus disesuaikan manual.

Line Name	time	Problem	Lost Time (Minute)	cause	Followed By
1	12-13		0		
1	13-14		0		
1	14-15		0		
1	15-16		0		

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WORK FLOW ISI DATA

DAILY OUTPUT CONTROL

DAILY OUTPUT CONTROL

DAILY LOST TIME

DAILY LOST TIME CHART

DAILY REPAIRS

DAILY REPAIRS CHART

DAILY REPAIRS CHART PER MONTH

Tanggal: 2018-03-09



Shift: A

Line: 1

Log Out

Line Name	time	Problem	Lost Time (Minute)	cause	Action	Followed By
1	06-07		0			
1	07-08		0			
1	08-09		0			
1	09-10		0			
1	10-11		0			
1	11-12		0			
1	12-13		0			
1	13-14		0			
1	14-15		0			
1	15-16		0			
			0			

KLIK DUA KALI PADA ROW

WORK FLOW ISI DATA

DAILY OUTPUT CONTROL

DAILY OUTPUT CONTROL

DAILY LOST TIME

DAILY LOST TIME CHART

DAILY REPAIRS

DAILY REPAIRS CHART

DAILY REPAIRS CHART PER MONTH

Tanggal: 2018-03-09 Shift: A Line: 1 Log Out

Line Name	time	Problem	Lost Time (Minute)	cause	Action	Followed By
1	06-07	Problem Causing the Delay	0	Penyebab	Action yang diambil	
1	07-08		0			
1	08-09		0			
1	09-10		0			
1	10-11		0			
1	11-12		0			
1	12-13		0			
1	13-14		0			
1	14-15		0			
1	15-16		0			
			0			

Klik
update

Isi semua data.
Kemudian klik Update

WORK FLOW ISI DATA DAILY REPAIRS



WORK FLOW ISI DATA DAILY REPAIRS

DAILY OUTPUT CONTROL

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[DAILY REPAIRS CHART PER MONTH](#)

Tanggal: 2018-03-09

Line Name: shift

BISA DIGANTI SESUAI KEBUTUHAN

Line Name	Type and Ente	shift	ELECTR...	MECHA...	FINAL_...	OTHERS	AFTER REPAIR QTY	Balance Repair Quantity		TOTAL REPAIR QTY	Major Problem
								MA	PCB		
03	A	1	0	0	0	2	0	0	4	ELECTRICALPART, EL...	
04	A	3	1	2	0	0	1	1	3	ELECTRICALPART, EL...	
08	A	0	1	0	0	1	4	0	1	DUST, FIBER, PWBBO...	
09	A	4	4	1	1	2	3	1	3	DUST, FIBER, PWBBO...	
11	A	0	5	1	0	0	5	0	2	-	
14	A	0	0	0	0	0	0	0	0	OTHERS,	
19	A	2	0	0	0	1	0	0	4	OTHERS,	
19	A	2	0	0	0	1	0	0	4	OTHERS,	
20	A	4	0	0	6	0	1	0	0	-	
22	A	0	1	0	0	0	2	0	5	-	
23	A	1	0	0	1	0	0	0	1	-	
24	A	0	0	1	0	2	2	1	1	-	
24	A	0	0	1	0	1	1	0	0	FLASHES, FIBER, OT...	
25	A	2	1	0	0	4	0	1	16	FLASHES, FIBER, OT...	
25	A	0	0	0	0	0	0	0	0	-	

Klik dua kali pada row dalam kolom seperti berikut

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WORK FLOW ISI DATA DAILY REPAIRS

DAILY OUTPUT CONTROL

DAILY OUTPUT CONTROL
DAILY LOST TIME
DAILY LOST TIME CHART
DAILY REPAIRS
DAILY REPAIRS CHART
DAILY REPAIRS CHART PER MONTH

Tanggal: 2018-03-09
Refresh
Log Out

Line Name Type and Ente	shift	SMT	PCB	DESIGN	MECHA...	ELECTR...	MECHA...	FINAL_...	OTHERS	AFTER REPAIR QTY	Balance Repair Quantity		TOTAL REPAIR QTY	Major Problem
											MA	PCB		
03	A	1	0	0	0	2	0	0	1	4	0	0	4	ELECTRICALPART, EL...
04	A	3	1	2	0	0	1	1	3	11	0	0	11	ELECTRICALPART, ELECTRICALPART,
11	A	0	5	1	0	0			2	13	0	0	13	-
14	A	0		0	0	0			0		0	0		DIFTY OTHERS,
19					0	1	0	0	4					ERS,
19					0	1	0	0	4					
20					6				0					
22	A				0				5					
23	A	1	0	0	1				1					
24	A	0	0	1	0				1					
24	A	0	0	1	0	1		0	0	3	0	0	3	FLASHES, FIBER, OT...
25	A	2	1	0	0	4	0	1	16	24	0	0	24	FLASHES, FIBER, OT...
25	A	0	0	0	0	0	0	0	0	0	0	0	0	-

Update

Cancel

Terisi otomatis by system & tidak bias dirubah

Klik update untuk menyimpan perubahan.

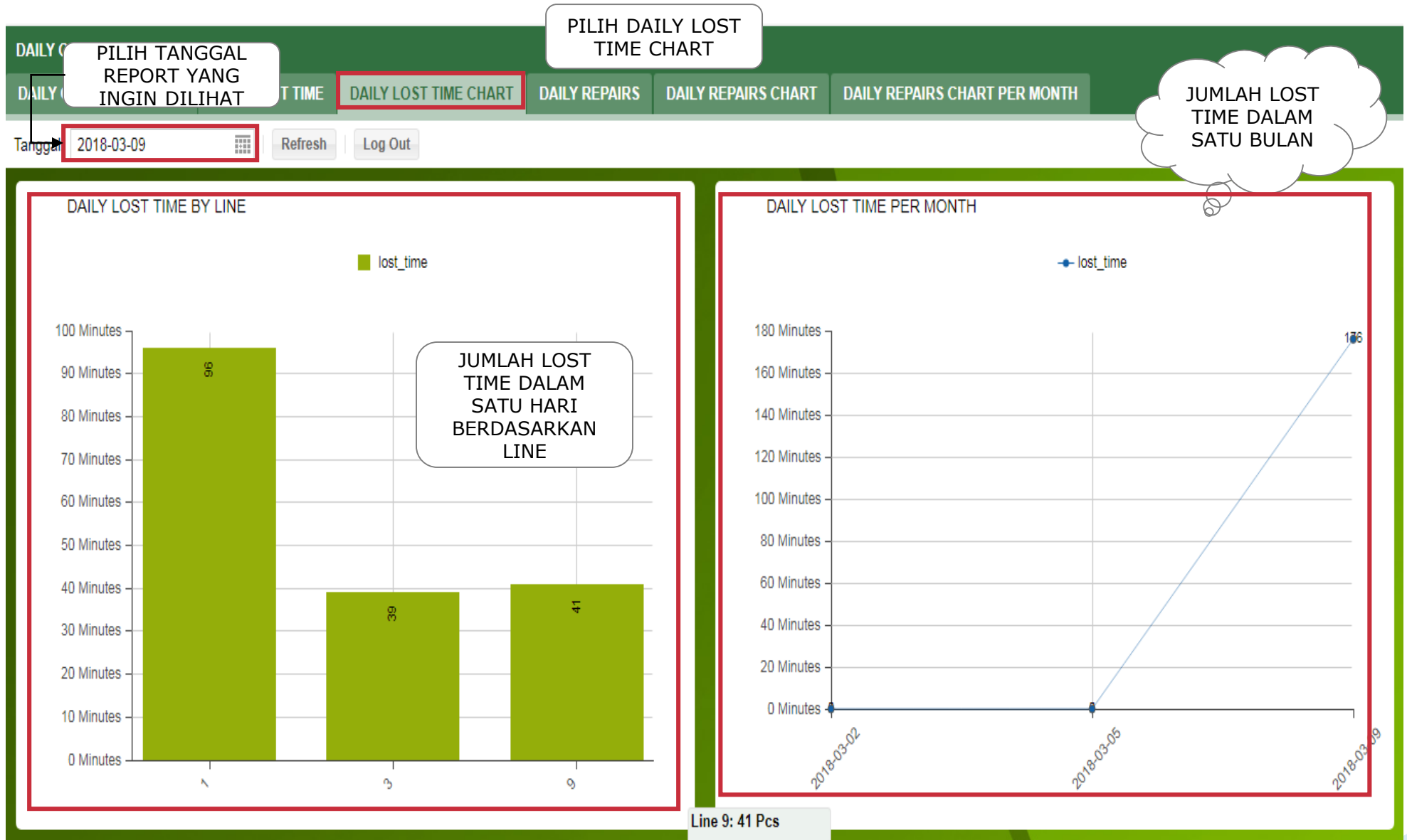
Isi manual oleh user :

- Balance repair qty di MA
- Balance repair qty di PCB

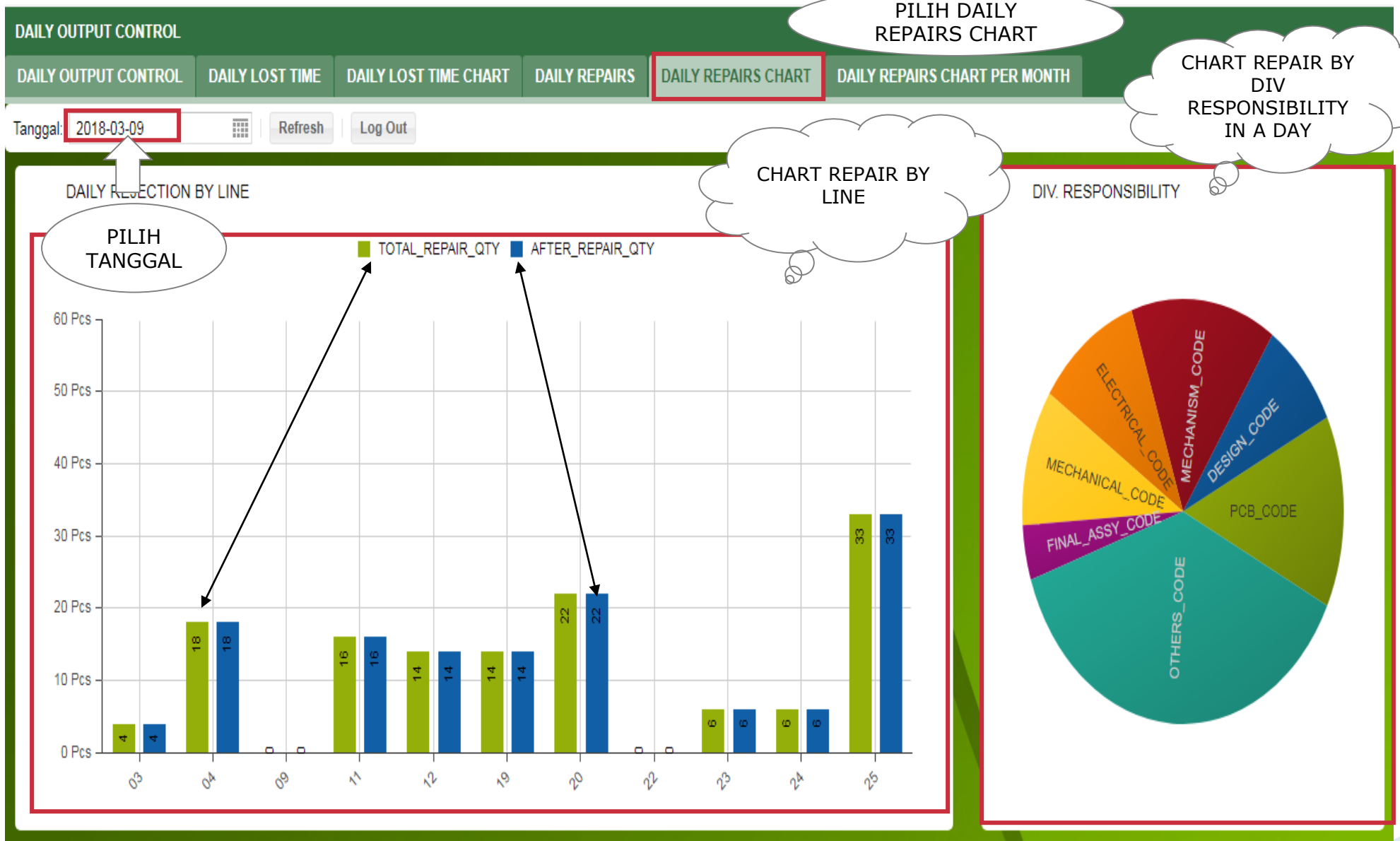
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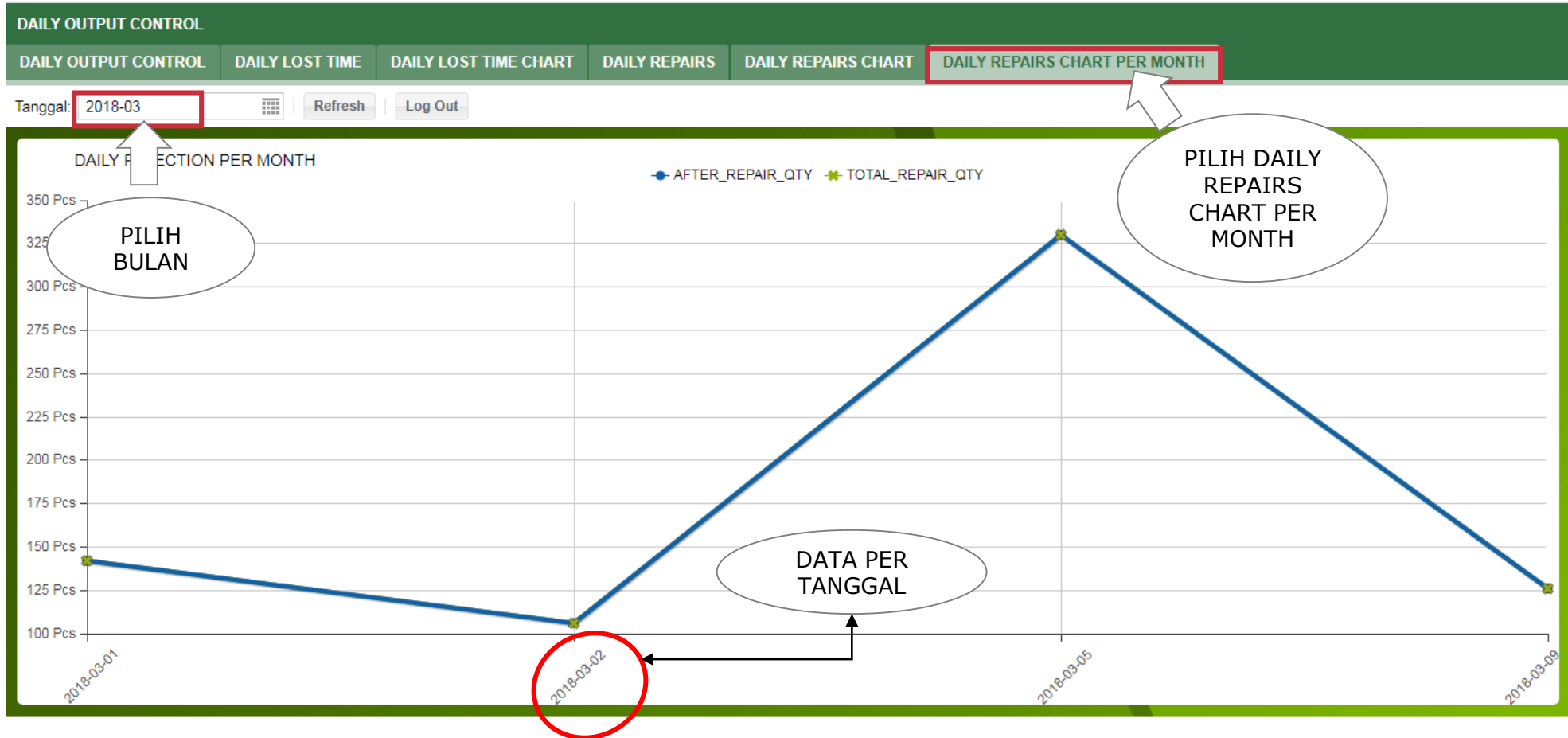
DAILY LOST TIME CHART



DAILY REPAIRS CHART



DAILY REPAIRS CHART



JVCKENWOOD

IT Department

*Thank
you!*