DAILY OUTPUT CONTROL

WORK INSTRUCTION

IT Department

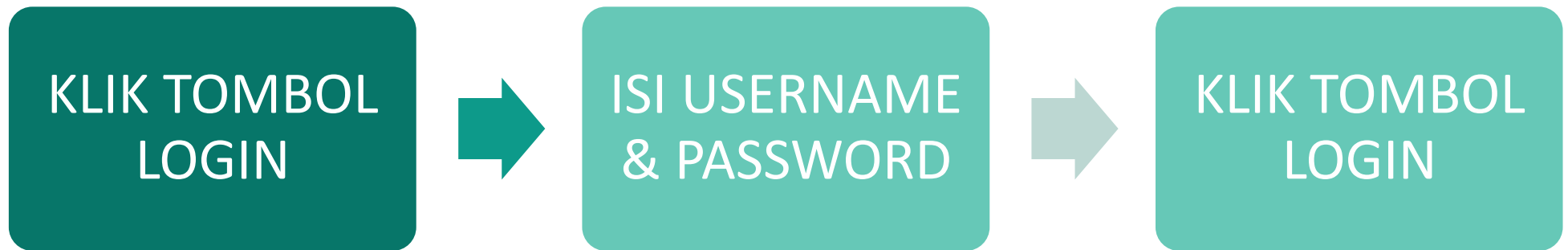7 FEBRUARY 2018

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➢ Work Instruction

"The first rule of any technology used in a business is that automation applied to an efficient operation will magnify the efficiency. The second is that automation applied to an inefficient operation will magnify the inefficiency."

Bill Gates

WORK FLOW

LOGIN
- Input username
- Password
- Click login

ISI DATA
- Daily output control
- Daily lost hours
- Daily Repairs

KLIK TOMBOL LOGIN → ISI USERNAME & PASSWORD → KLIK TOMBOL LOGIN

WORK FLOW LOGIN

WORK FLOW LOGIN

WORK FLOW ISI DATA DAILY OUTPUT

PILIH TANGGAL, SHIFT DAN LINE NAME	→	KLIK DUA KALI PADA ROW	→	ISI KOLOM "TARGET SOP" & "OSC OUTPUT"

KLIK ENTER ATAU SAVE	←	ISI KOLOM "PROBLEM", "DEPARTMENT IN CHARGE" & "ACTION"	←	ISI KOLOM DELAY TYPE SESUAI ANGKA YANG TERTERA PADA "LOST HOURS"

WORK FLOW ISI DATA

WORK FLOW ISI DATA

DAILY OUTPUT CONTROL

Home

Tanggal: 2018-02-07   Shift: A   Line: 1   Download   Log Out

ID	line_name	time	Minute	Target Sop	OCS Output	Plus Minus	Lost Hours	DELAY TYPE					
								BOARD DELAY	PART DELAY	EQP TROUBLE	QUALITY PROB	BAL. PROB	OTHE
103	1	06-07	60	0	0	0	0	0	0	0	0	0	0
104	1	07-08	60	0	0	0	0	0	0	0	0	0	0
105	1	08-09	50	0	0	0	0	0	0	0	0	0	0
106	1	09-10	60	0	0		0	0	0	0	0	0	0
107	1	10-11	50	0	0		0	0	0	0	0	0	0
108	1	11-12	60	0	0		0	0	0	0	0	0	0
109	1	12-13	25	0	0		0	0	0	0	0	0	0
110	1	13-14	60	0	0	0	0	0	0	0	0	0	0
111	1	14-15	60	0	0	0	0	0	0	0	0	0	0
112	1	15-16	5	0	0	0	0	0	0	0	0	0	0
Total			490	0	0	0	0	0	0	0	0	0	0

DOUBLE CLICK DI ROW

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WORK FLOW ISI DATA

WORK FLOW ISI DATA DAILY LOST TIME

PILIH TAB DAILY LOST TIME → PILIH TANGGAL, SHIFT DAN LINE NAME → KLIK DUA KALI PADA ROW

↓

KLIK ENTER ATAU SAVE ← ISI SEMUA KOLOM DATA

WORK FLOW ISI DATA

WORK FLOW ISI DATA

DAILY OUTPUT CONTROL

| DAILY OUTPUT CONTROL | DAILY LOST TIME | DAILY LOST TIME CHART | DAILY REPAIRS | DAILY REPAIRS CHART | DAILY REPAIRS CHART PER MONTH |

Tanggal: 2018-03-09   Shift: A   Line: 1   Log Out

Line Name	time	Problem	Lost Time (Minute)	cause	Action	Followed By
1	06-07		0			
1	07-08		0			
1	08-09		0			
1	09-10		0			
1	10-11		0			
1	11-12		0			
1	12-13		0			
1	13-14		0			
1	14-15		0			
1	15-16		0			
			0			

KLIK DUA KALI PADA ROW

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WORK FLOW ISI DATA

DAILY OUTPUT CONTROL

| DAILY OUTPUT CONTROL | DAILY LOST TIME | DAILY LOST TIME CHART | DAILY REPAIRS | DAILY REPAIRS CHART | DAILY REPAIRS CHART PER MONTH |

Tanggal: 2018-03-09   Shift: A   Line: 1   Log Out

Line Name	time	Problem	Lost Time (Minute)	cause	Action	Followed By
1	06-07	Problem Causing the Delay	0	Penyebab	Action yang diambil	
1	07-08		0	Update Cancel		
1	08-09		0			
1	09-10		0			
1	10-11		0			
1	11-12		0			
1	12-13		0			
1	13-14		0			
1	14-15		0			
1	15-16		0			
			0			

Klik update

Isi semua data. Kemudian klik Update

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WORK FLOW ISI DATA DAILY REPAIRS

PILIH TAB DAILY REPAIRS → KLIK DUA KALI PADA ROW MA / PCB → ISI KOLOM MA & PCB DATA → KLIK ENTER ATAU SAVE

WORK FLOW ISI DATA DAILY REPAIRS

Klik daily repairs tab

BISA DIGANTI SESUAI KEBUTUHAN

Klik dua kali pada row dalam kolom seperti berikut

WORK FLOW ISI DATA DAILY REPAIRS

DAILY OUTPUT CONTROL

DAILY OUTPUT CONTROL | DAILY LOST TIME | DAILY LOST TIME CHART | DAILY REPAIRS | DAILY REPAIRS CHART | DAILY REPAIRS CHART PER MONTH

Tanggal: 2018-03-09   Refresh   Log Out

Line Name (Type and Ente)	shift	SMT	PCB	DESIGN	MECHA...	ELECTR...	MECHA...	FINAL_...	OTHERS	AFTER REPAIR QTY	Balance Repair Quantity MA	Balance Repair Quantity PCB	TOTAL REPAIR QTY	Major Problem
03	A	1	0	0	0	2	0	0	1	4	0	0	4	ELECTRICALPART, EL...
04	A	3	1	2	0	0	1	1	3	11	0	0	11	ELECTRICALPART, ELECTRICALPART,
11	A	0	5	1	0	0			2	13	0	0	13	-
14	A	0		0	0	0			0					DIRTY OTHERS,
19	A				0	1	0	0	4					
19	A				0	1		0	4					...ERS,
20	A				6				0					
22	A				0				5					
23	A	1	0	0	1				1					
24	A	0	0	1	0				1					
24	A	0	0	1	0	1		0	0	3	0	0	3	FLASHES, FIBER, OT...
25	A	2	1	0	0	4	0	1	16	24	0	0	24	FLASHES, FIBER, OT...
25	A	0	0	0	0	0	0	0	0	0	0	0	0	-

Update   Cancel

Terisi otomatis by system & tidak bias dirubah

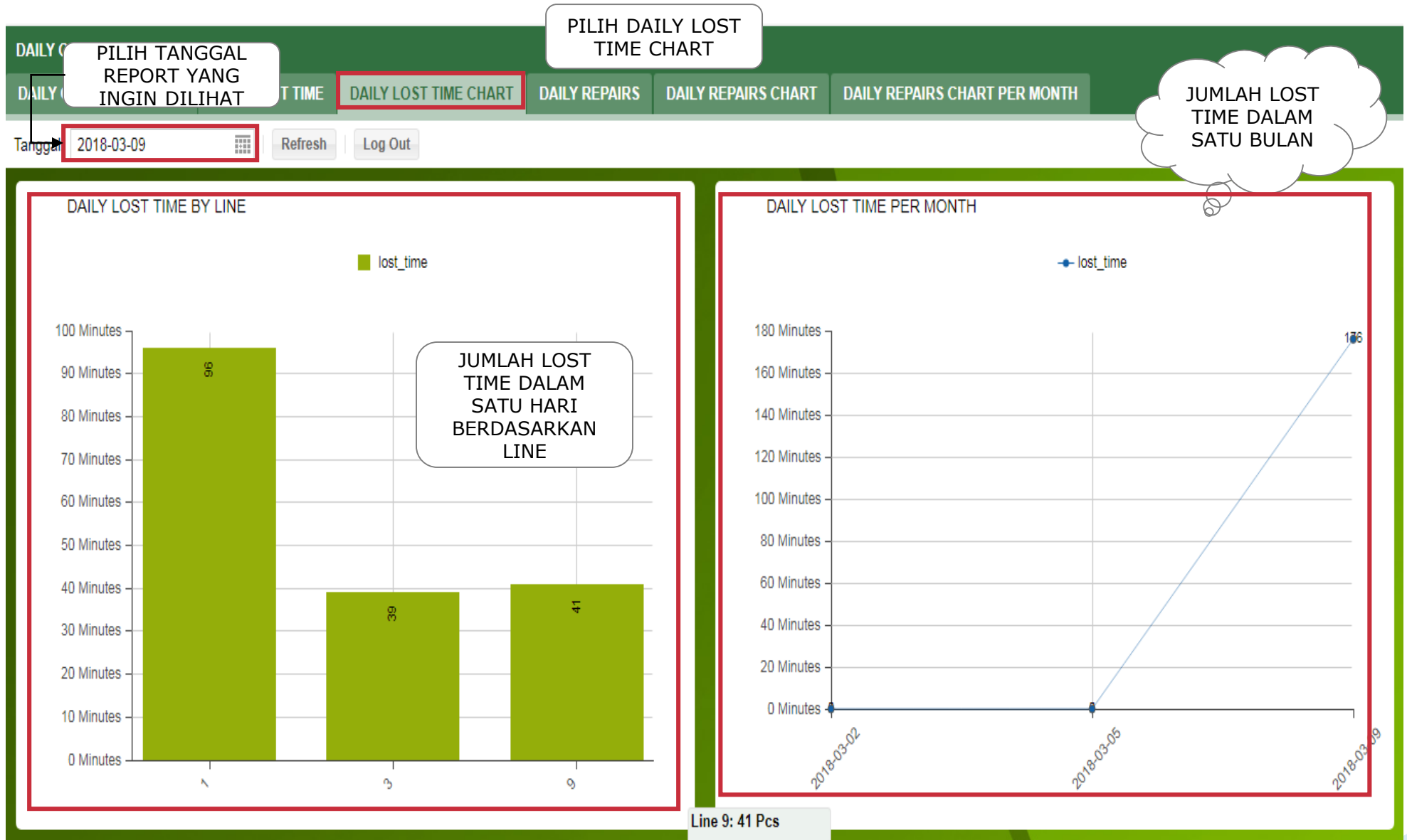Klik update untuk menyimpan perubahan.

Isi manual oleh user :
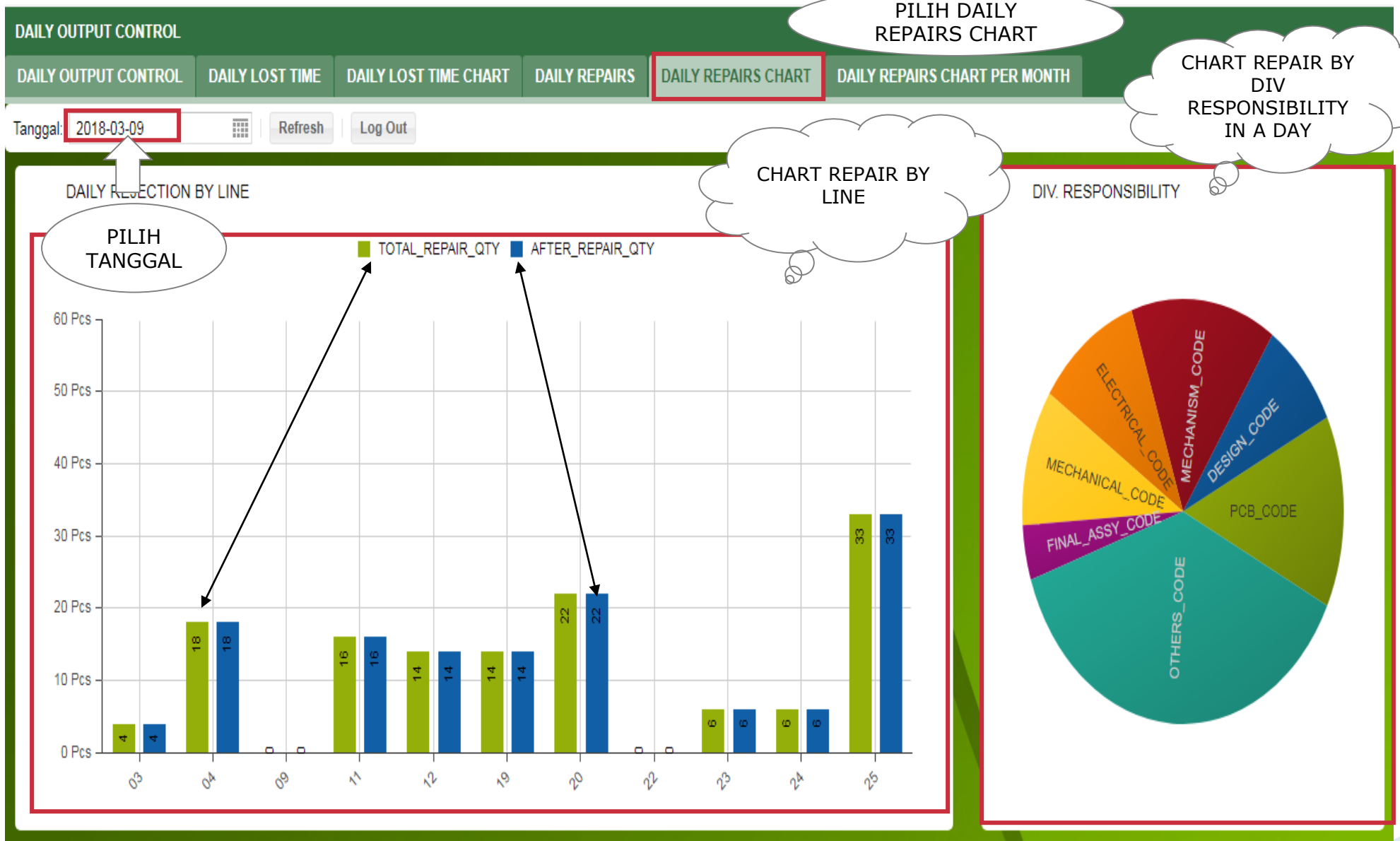- Balance repair qty di MA
- Balance repair qty di PCB

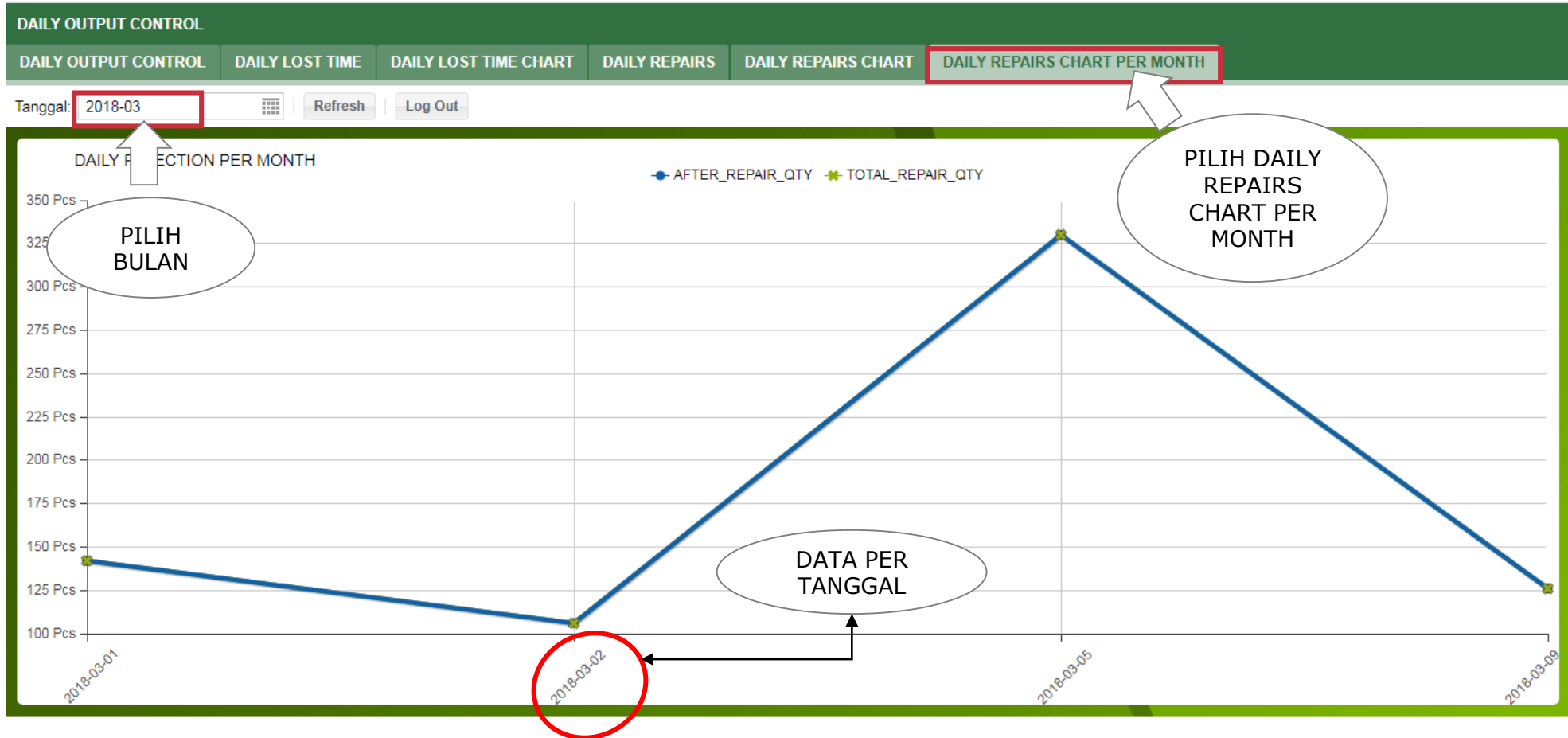Page 1 of 1   Displaying 1 - 16 of 16

DAILY LOST TIME CHART

DAILY REPAIRS CHART

DAILY REPAIRS CHART

JVCKENWOOD

IT Department