83	DEPARTMENT OF SCIENCE AND TECHNOLOGY DOST Regional Office No. IX	DOCUMENT CODE	FM-QMR-01-03
	EODMS MANUAL	REVISION NUMBER	1
	FORMS MANUAL	PAGE NUMBER	1 of 2
SECTION	USER'S GUIDE	EFFECTIVITY DATE	01 July 2023
SUBJECT	AUTHORIZATION FOR THE IMPLEMENTATION / UPDATING RESPONSIBILITY		

The implementation of the contents of the manual shall be authorized and approved by the Quality Management Representative effective on the date specified in the manual.

Updating of the manual is the responsibility of the Management Representative, concerned process owners and Document Custodian following the Control of Documents procedure as defined in *PM-QMR-02* Control of Documents.

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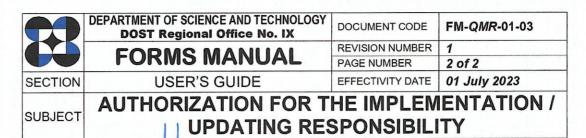
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