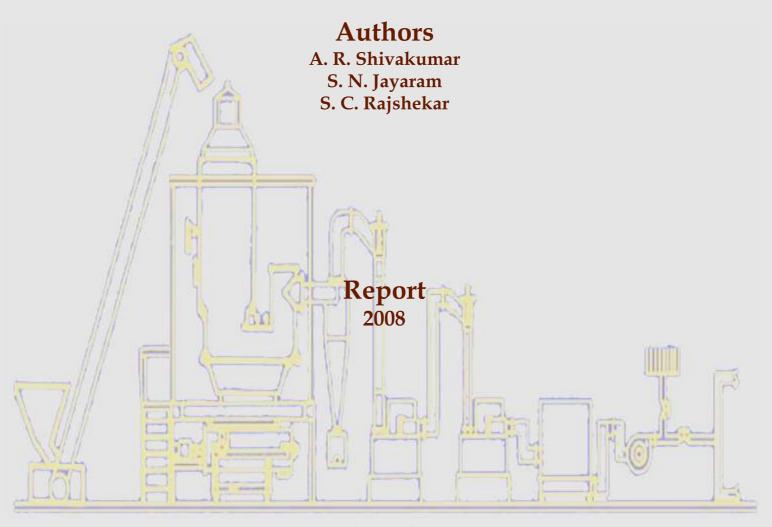
INVENTORY OF EXISTING TECHNOLOGIES ON BIOMASS GASIFICATION



Submited to:
Department of Scientific and Industrial Research
Government of India, New Delhi.

Karnataka State Council for Science and Technology

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INVENTORY OF EXISTING TECHNOLOGIES ON BIOMASS GASIFICATION IN INDIA

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Sponsored by:

Department of Scientific and Industrial Research
Government of India, New Delhi

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Foreword

Rising fuel costs and climatic changes are making planners, policy makers to think about "alternative" scenario where power is produced locally from sun, water, e-waste, wind including biomass and utilized locally. Of these alternative sources of power, interest in the use of Biomass is growing all over the world. Biomass continues to be the main fuel for primary energy generation in India. It is used to produce both thermal and/or electrical energy either by direct combustion or by gasification.

Gasifiers come in many designs and there are many routes for gasification. At the request of DSIR, KSCST conducted the inventory of existing technologies in India for gasification of Biomass. This report provides description of Biomass gasification technologies that exists in India. The report also contains information about developers and suppliers of equipments for biomass gasification in India.

I hope this report will be useful to planners, decision makers and researchers in using Biomass gasification technologies.

I congratulate my colleagues Mr. A. R. Shivakumar and Mr. S.N. Jayaram in preparing this report.

Prof. M.K. Surappa
Secretary
Karnataka State Council for Science & Technology

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1.0 Background

Energy is the single most critical component that expedites the pace of growth and development and facilitates improvement in the quality of life for the rural masses. Decentralized Power Projects, which provide electrical energy to the households and thermal energy to institutions and industry, is, therefore, a significant step towards facilitating a better quality of life and development in the rural areas. Recognizing the energy needs of the rural population, the Central and State Governments have launched several programmes on non-conventional and renewable energy sources.

Power plays a crucial role in the economic development process. Nations try to ensure affordable and reliable electricity supply to its people. Strategies and policies are planned to design power projects based on the needs of the people and resources available.

The government has been working to take the electrical grid to the remote areas of the country. Yet, this is a slow process. Many households in the rural sector are not linked to the grid power, and in places where they are, the supply of grid electricity is often unpredictable. A large populace continues to depend upon kerosene and firewood for their energy needs.

There is a need to balance the increasing demands for the electricity while simultaneously avoiding the adverse impacts on the environment. Decentralized power projects, which do not cause major adverse effects on the environment and yet meet the power needs of small communities in rural areas can be one of the alternatives. Designed to be independent, reliable, user friendly and cost effective as compared to the long grid lines, decentralized power projects have many advantages.

Today the world thrives on power. Energy or power in its various forms permeates the modern society; urban and rural alike. However, while the uses that energy can be put to are endless, the conventional sources of energy are finite. There is a need to explore other sources of energy that are more sustainable and would complement or even supplement the existing sources.

One of the non-conventional sources of energy is bioresidue or biomass that is available mainly as a by-product of crop production, agro processing or the wood industry. Today, energy generated from biomass sources accounts for 12% of the energy consumed at a global level¹, 3-5 % among the industrialized countries², and 18-49% in developing countries. In India, it is estimated that biomass meets about 32% of the total energy needs³. Besides being the most commonly used fuel in the household sector, it is also extensively consumed in rural industries, such as brick and limekilns and roadside restaurants in rural areas as well as towns.

Biomass utilisation in India is characterised by a low efficiency of utilisation, drudgery associated with its collection and use, and negative environmental effects. India generates over 500 million tonnes of biomass every year⁴. In addition to the direct harvesting of biomass from plants, biomass is also produced as a by-product in many industries. Rice husk from rice mills, saw-dust from saw mills, sugarcane trash and leaves from sugar industries, coir pith, and groundnut shells from oil mills are some such sources of biomass. It has been estimated that in addition to the present usage as fuel in the domestic sector, India has a potential of about 16000 MW of power generation capacity from biomass sources⁵, excluding through cogeneration.

Of these technologies, biomass gasification is ideally suited for thermal energy applications replacing fossil fuels such as diesel and furnace oil. Further, it is also ideally suited for decentralized electricity generation from a capacity as low as 10kW to more than a MW. Indeed, although among the technologies available for using biomass for producing electricity, gasification is relatively new, its potential for meeting the growing needs of electricity in our country is enormous.

Since the early 1990's the Government of India through the Ministry for Non-conventional and Renewable Energy (MNRE) has been supporting research and development of biomass gasification technology in the country. It has

 $^{^1 \}hbox{IEA Bioenergy ExCo:} 2007:02\, \hbox{``Potential Contribution of Bioenergy to the World's Future Energy Demand.}$

² International Conference for Renewable Energies, Bonn, Thematic Background Paper, 2004. ³ Ministry for New and Renewable Energy: Booklet on Biomass (mnes.nic.in) ⁴ Ibid ⁵ Ibid

supported 4 Action Research Centres (ARCs) to catalyze and coordinate R&D in various areas.

The areas of specialization of various ARCs are:

- Indian Institute of Technology, Delhi. (i) biomass characterization, and (ii) development of process technology packages.
- Indian Institute of Technology, Bombay. (i) product development and research, (ii) technology modification, (iii) testing and instrumentation, and (iv) standardization and development of procedures and methods, quality assurance criterion and cost reduction.
- Indian Institute of Science, Bangalore. (i) basic research in biomass gasification for non woody biomass materials, and (ii) upgrading and upscaling wood based systems.
- Madurai Kamraj University. (i) Field evaluation and testing, (ii) monitoring revalidation and training, and (iii) development of application packages including implementation.

Today, the technology has come of age and there is growing interest among various Indian and multinational businesses to invest in this technology. This report is a compilation of information about developers and suppliers of biomass gasification equipment and packages in India and has been prepared for the Department of Scientific and Industrial Research, Government of India by the Karnataka State Council for Science and Technology, Bangalore.

2.0 Methodology

Based on information available in the public domain, a list of biomass gasification technology developers and suppliers was prepared. A letter (See Annex 1) introducing the project and a format for collecting data was sent to all the organizations in the list. This was followed by a visit to their office/lab/factory (See Annex 2).

Information collected from these sources has been collated, compiled and presented in this report. Also accompanying this report is a portfolio of CDs provided by the various organizations contacted by KSCST.

3.0 Organization of the report

The report is organized into the following sections:

- Introduction to biomass gasification technology: This section presents information about biomass gasification technology in general.
 - o What is biomass and biomass gasification technology
 - o Types of biomass gasifiers
 - o Typical applications of biomass gasifiers
- Biomass gasification technology developers and suppliers: This section presents the following details for each developer/supplier of biomass gasification technology.
 - o Snap-shot of the developer /supplier
 - o Detailed information about each developer/supplier
- Introduction to the organization
- Type of biomass gasifiers
- Product description and range
- Key applications
- List of installations
- Case studies

4.0 Introduction to biomass gasification technology

4.1 What is biomass?

Green plants capture solar energy and store it as chemical energy in the form of cell walls in the plants' stalks, stems and leaves and as oils or starch in the seed, fruits or roots. Both plants and the waste materials derived from them (such as sawdust, wood wastes, and agricultural wastes) are referred to as biomass. It chiefly contains cellulose, hemicellulose and lignin, with an average composition of $C_6H_{10}O_5$, with slight variations depending on the nature of the biomass.

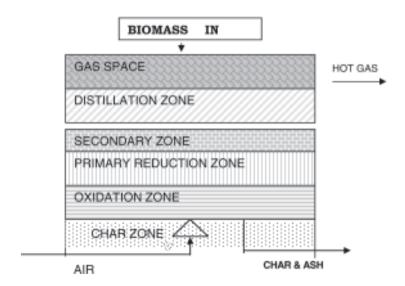
Unlike fossil fuels biomass does not add carbon dioxide to the atmosphere as it absorbs the same amount of carbon while growing. It is the cheapest, eco-friendly and renewable source of energy.

4.2 What is biomass gasification?

Biomass Gasification converts solid biomass into a more convenient gaseous form. The ratio of air-to-fuel required for complete combustion of biomass is 6:1 to 6.5:1, which defined as stoichiometric, combustion, the end products being CO_2 and H_2O . In gasification, combustion is carried out at sub-stoichiometric conditions with air-to-fuel ratio being 1.5:1 to 1.8:1. The gas so obtained is called producer gas, which is combustible having a calorific value of 4.5-5.0 MJ/ NM³, with an average composition of CO: 20 + / -1%; CH_4 : 3 + / -1%, H_2 : 20 + / -1%, CO_2 : 12 + / -1% and rest, N_2 . This process is made possible in a device called gasifier⁶.

Gasification is a two-stage reaction consisting of oxidation and reduction processes. These processes occur under sub-stoichiometric conditions of air with biomass. The first part of sub-stoichiometric oxidation leads to the loss of volatiles from biomass and is exothermic; it results in peak temperatures of 1400 to 1500 K and generation of gaseous products like carbon monoxide, hydrogen in some proportions and carbon dioxide and water vapour which in turn are reduced in part to carbon monoxide and hydrogen by the hot bed of charcoal generated during the process of gasification. Reduction reaction is an endothermic reaction to generate combustible products like CO, H_2 and CH_4

A number of chain chemical reactions are believed to go on inside a gasifier creating the following reactions zones:

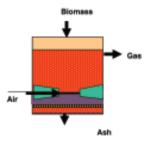


⁶ Ministry for New and Renewable Energy: Booklet on Biomass (mnes.nic.in)

4.3 Types of gasifiers

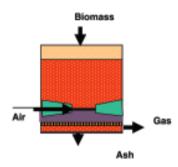
There are two major types of gasifiers, based on in which direction the producer gas moves within the gasifiers.

Updraft gasifier:



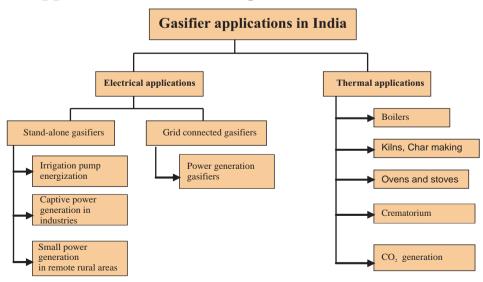
Here, the biomass moves down from the top of the gasifier while the gases released being light move up, resulting in a counter-current. The quality of producer gas obtained from the up-draft gasifier is fair since it has impurities like tar. However, this resultant producer gas has a higher capacity to generate heat on burning (due to the impurities) and can be used well for heat generation activities.

Downdraft gasifier:



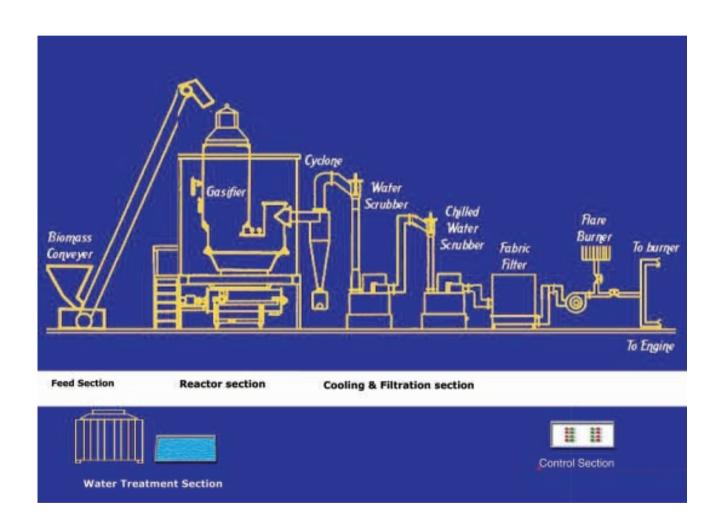
Here the biomass moves down from the top of the gasifier and the resultant gas also moves downward — a co-current process. The gas quality is good though it generates less heat on burning. The gas released from such gasifiers is used mainly for electricity generation.

4.4 End-use applications of biomass gasifier



4.5 Typical components of a gasifier

A typical gasifier consists of a *biomass feeding mechanism, the gasifier reactor,* where the gasification takes place, *a cleaning & cooling train* to remove all particulate matter and tar and *an end-use system,* that could either be a furnace/kiln/oven/boiler if the application is *thermal* or an engine with an electricity generation system (now-adays, the engine is usually a Gas engine) if the end-use is *generation of electricity*. To support the cleaning cooling train, a *water circulation and treatment system* is also provided.



5.0 Biomass gasification - R&D Institutions

A number of organizations in India are engaged in research and development of biomass gasification technologies. Some of them, such as the Indian Institute of Science (IISc.) and The Energy and Resources Institute (TERI) are by their mandate, research and development institutions. Many others are commercial organizations that have invested in research and development of biomass gasification technologies.

The following table gives a list of organization engaged in R&D in the field of biomass gasification in the country:

Sl. No.	Name of Institution	Address	Type of end-use
1	Associated Engineering Works, (AEW)	Gamini Compund, Main Road, Tanuku - 534211, Andhra Pradesh, INDIA +phone (91)8819-222950 & 223410, Fax +(91)8819-224801, Email: aewgamini@rediffmail.com	Thermal and electrical. Electrical running on both dual-fuel and gas engine
2	Ankur Scientific Energy Technologies Pvt. Ltd.	Ankur near Old Sama, Jakat Naka, Baroda 390 008Ph- 0265-2793098/ 2794021 Fax: 2794042 Website:www.ankurscientific.com, Email: info@ankurscientific.com	Thermal and electrical
3	Cosmo Powertech Pvt. Ltd.	Devpuri, Near Jain Public School, Dhamtari Road, Raipur 492015 Ph- 0771-4011262, Fax -0771-4010190	Thermal
4	Grain Processing Industries (India) Pvt. Ltd.,	# 29, Strand Road, Kolkatta 700 001. India Ph-091-33-22431639, 22101252 Email: grainpro@cal3.vsnl.net.in	Mainly thermal Electrical also reported mainly dual-fuel A few electrical re ported as under construction with 100% Gas engine
5	Radhe Renewable Energy Development Pvt. Ltd	Plot No. 2621 / 2622, Gate No. 1, Road D/2, Lodhika GIDC, Kalawad Road, Lodhika Taluk Rajkot District, Metoda Post 360 485, Gujarat Ph- 02827-287888/ 287289 Fax 02827-287887 Web site: www.radhegroup.com e-mail: info@radhegroup.com	Thermal
6	Southern Carbons (P) Ltd.,	Palackal Buildings, Premier Junction, Kalamassery, Cochin. Pincode: 683 104 Phone: 0091-484-2540158 Fax: 0091-484-2543739 E-mail: southcarb@gmail.com Website: southcarb.com	Thermal

7	The Energy & Resources Institute	Darbari Seth Block, Indian Habitat Centre, Lodhi Road, New Delhi 110 003 Tel: +91-11-24682100, 4150-4900 Email: mailbox@teri.res.in Website: www.teriin.org	Thermal & electrical, including on 100% Producer Gas Engine
8	ABETS at Combustion Gasification Propulsion Lab (CGPL),	Combustion Gasification & Propulsion Laboratory (CGPL)Department of Aerospace Engineering, Indian Institute of Science, Bangalore - 560 012, Karnataka, India Phone: +91-80-23600536, 22932338 Fax: 23601692 Website: www.cgpl.iisc.ernet.in, Email: gasification@cgpl.iisc.ernet.in	Thermal & electrical, including on 100% Producer Gas Engine
9	Rishipooja Energy & Engineering Company	M G College Road, Gorakhpur – 273001, Uttar Pradesh Telefax: 0551-220797 Mo:9415212901, 9415163792, Email: urjagen@hotmail.com, urjagen@rediffmail.com Website: www.urjagen.com	Thermal & electrical

6.0 Biomass gasification - Equipment Manufacturers

Excepting, the Indian Institute of Science (IISc.) and The Energy & Resources Institute (TERI), all other institutions that are listed in the above table are also manufacturers of biomass gasifiers themselves. In addition, several others, mostly, licensees of IISc. are also manufacturers of biomass gasifiers. The following table provides a list of biomass gasifier manufacturers in the country:

Sl. No.	Name of organisation	Address	Type of end-use
1	Associated Engineering Works, (AEW)	Gamini Compund, Main Road, Tanuku - 534211, Andhra Pradesh, INDIA +phone (91)8819-222950 & 223410, Fax +(91)8819-224801, Email: aewgamini@rediffmail.com	Thermal and electrical. Electrical running on both dual-fuel and gas engine
2	Ankur Scientific Energy Technologies Pvt. Ltd.	Ankur near Old Sama, Jakat Naka, Baroda- 390 008 Ph- 0265-2793098/ 2794021 Fax: 2794042 Website:www.ankurscientific.com, Email: info@ankurscientific.com	Thermal and electrical
3	Cosmo Powertech Pvt. Ltd.	Devpuri, Near Jain Public School, Dhamtari Road, Raipur 492015 Ph- 0771-4011262, Fax -0771-4010190	Thermal
4	Grain Processing Industries (India) Pvt. Ltd.,	# 29, Strand Road, Kolkatta 700 001. India Ph-091-33-22431639, 22101252 Email: grainpro@cal3.vsnl.net.in	Mainly thermal Electrical also reported mainly dual-fuelA few electrical reported as under construction with 100 % Gas engine
5	Radhe Renewable Energy Development Pvt. Ltd	Plot No. 2621 / 2622, Gate No. 1, Road D/2, Lodhika GIDC, Kalawad Road, Lodhika Taluk Rajkot District, Metoda Post 360 485, Gujarat Ph- 02827-287888/ 287289 Fax 02827-287887 Web site: www.radhegroup.com e-mail: info@radhegroup.com	Thermal
6	Southern Carbons (P) Ltd.,	Palackal Buildings, Premier Junction, Kalamassery, Cochin. Pincode: 683 104 Phone: 0091-484-2540158 Fax:0091-484-2543739 E-mail: southcarb@gmail.com Website: southcarb.com	Thermal

7	Rishipooja Energy & Engineering Company	M G College Road, Gorakhpur – 273001, Uttar Pradesh Telefax: 0551-220797 Mo:9415212901, 9415163792, Email: urjagen@hotmail.com, urjagen@rediffmail.com Website: www.urjagen.com	Thermal & electrical
8	Netpro Renewable Energy (India) Pvt. Ltd.	No.4, 2nd Floor, Above Amanath Cooperative Bank4th Main, KHM Block, R.T.Nagar Main Road, Bangalore - 32 Ph.:080-41328160/23431346/23431348 Fax: 080 - 23431353 Web: www.netprorenewable.com Email: netpro1@vsnl.com	Thermal & electrical, including 100% producer gas engine
9	Energreen Power Ltd	# 6, Third Street, Nandanam Extension, Chennai-600035 Tel: 044-24321339, 24962663 Fax: 044-24321339 Email: energreenpower@lycos.com	Thermal & electrical, including 100% producer gas engine
10	Bioresidue Energy Technology Private Limited	S-2, Digvijay Apartment, 1st CrossGanesha Block, Sultanpalya, R.T. Nagar P.O.Bangalore 560 032 Tel. 080-23431533 Fax: 080-23534503 Email: betpl@sify.com	Thermal & electrical, including 100% producer gas engine
11	M/s Aruna Electricals Works Pvt. Ltd.,	Komgampattu, Rampakkam Post, Villupuram District, Pin – 605105. Tel: 0413-2699485 Fax: 2699547 Email: arunabiomass@rediffmail.com	Thermal & electrical, including 100% producer gas engine
12	Synergy Renewable Energy (P) Ltd.	"Trishul", Ground Floor 35 Rowland Road, Kolkata 700020 (W.B) Tel: 033-24745146, 24851362 Email: ranjitc@group-synergy.net	Thermal & electrical, including 100% producer gas engine
13	OVN BIO ENERGY PRIVATE LTD .	BT 1/90, Mangolpuri Industrial Area, Phase I Delhi - 110083 Tel: 011-27911596, 27911603 Fax:010-27916379 Email: navinraheja@ovntepl.com	Thermal & electrical, including 100% producer gas engine
14	Arrya Hi-tech Energy	76 Patel Road, Ram Nagar, Coimbatore 641009 Tel: 0422-2232897, 2236558 Fax:0422-2233755 arrya_cbe@yahoo.co.in website:www.arrya.net	Thermal & electrical, including 100% producer gas engine
15	SunTechnics Energy Systems Pvt. Ltd.	660/1, 100 ft. Road, Indiranagar Bangalore 560 038 Tel: 080-25207191 Fax: 080-25207090 Email: r.bhat@SunTechnics.com	Thermal & electrical, including 100% producer gas engine

7.0 Biomass gasification technology suppliers

7.1 Associated Engineering Works (AEW)

Name	Associated Engineering Works, (AEW)
Contact	G. M. Satyanarayana
Address	Gamini Compound, Main Road, Tanuku - 534211, Andhra Pradesh, INDIA +phone (91)8819-222950 & 223410, Fax +(91) 8819-224801, Email: aewgamini@rediffmail.com
Technology developer / supplier	Developer, manufacturer and supplier
Type of gasifier	Downdraft with throat
Highlights of technology	Can use both powdery and woody biomass
Worked SW RDE (SLAW Urang	
	SAZMAT Model OTESS

Product range and models	Woody Biomass Based Thermal Gasifiers	GT-400/GT-600/GT-700	
	Woody Biomass Based Electrical Gasifiers	GE-100/GE-350/GE-600	
	Rice Husk Based Thermal Mode Gasifiers	GT-650H/GT-750H	
	Rice Husk Based Electrical Mode Gasifiers	GE-600H	
	Mulitpurpose Gasifiers	GE-100-MP	
	Gasifier Based Crematorium	GT-600-CR	
	Wood Chip Cutter	BC-350	
	Coconut Shell Breaker		
	Gasifier Based Charcoal Producer	GT-600-CCM	
Gasifier Based Incinerator		GT-600-INC	
Type of end-use	Thermal and electrical. Electrical running on both dual-fuel and gas engine		
Typical applications	 Coconut drying Dal roasting, Calcinations furnace Crematorium and cooking. Paddy drying, Boilers Refractory Kilns Evaporators, Aluminum Melting Glass melting Tunnel furnaces Ceramic industries Incineration of industrial effluents, Hot air generators industrial dryers etc. A few electrical applications have also been reported 		
Case studies Not available			

7.2 Ankur Scientific Energy Technologies Pvt. Ltd. (ASCENT)

Name	Ankur Scientific Energy Technologies Pvt. Ltd.	
Contact	Dr. B C Jain	
Address	Ankur near Old Sama, Jakat Naka, Baroda 390 008 Ph- 0265-2793098/ 2794021 Fax: 2794042 Website:www.ankurscientific.com, Email: info@ankurscientific.com	
Technology developer / supplier	Developer, manufacturer and supplier	
Type of gasifier	Downdraft with closed top	
Highlights of technology	One of the few companies with an in-house R&D.	
	Regional offices in Chennai, Kolkata and Indore and associates all over the country helps provide better after- sales service	
	Very wide range of gasifier systems in terms of feedstocks that can be used.	
	We offer gasifiers that can work on multiple feedstocks also This takes care of availability issues of biomass.	
	 The gas from 'Ankur' gasifiers is extremely clean. This is partly because of our gasifier design and also because of o patented cooling and cleaning system. 	
	Our gasifiers have a wide turn down ratio. They can easily run on 50% of rated output.	





Product range and models	 WBG series - Uses woody biomass FBG series - Uses powdery biomass such as rice husk Combo series - Uses both powdery and woody biomass All these series are available for thermal and electrical applications (with gas engine also)
Type of end-use	Thermal and Electrical
Typical applications	Thermal Applications • Hot air generators • Boilers • Thermic fluid heaters • Ovens • Furnaces and kilns • Dryers Electrical applications • Diesel gensets (here the diesel/F.O is replaced upto a maximum of 70-80%) • Natural gas gensets (these are modified to work on producer gas alone)
	Micro turbines
Case studies	 Dal Drying - SS Industries, Jalagaon Steel Tubes Annealing - Patson Industries

7.3 Cosmo Powertech Pvt. Ltd.

Name	Cosmo Powertech Pvt. Ltd.
Contact	Mr. B V Ravi Kumar
Address	Devpuri, Near Jain Public School, Dhamtari Road, Raipur 492015 Ph- 0771-4011262, Fax -0771-4010190
Technology developer / supplier	Developer / manufacturer / supplier
Type of gasifier	Updraft Downdraft
Highlights of technology	Solid fuel to gas conversion efficiency of 70-85%
	Offers choice of updraft or downdraft depending on application







Product range and models	Updraft Multi-Fuel Gasifiers
	Capacity Range : 600-12000 kWh output (Equivalent to 50-1000 litre/hr oil substitution)
	Fuel : Biomass or coal with ash content upto 28% Efficiency : 75-85%
	Gas Calorific : 1100-1300 kcal/Nm3 (4.6-5.4 MJ/Nm3) value
	Downdraft Wood Gasifiers
	Capacity Range : 120-1500 kWh output (Equivalent to 10-125 liter / hr oil substitution)
	Fuel : wood chips, biomass briquettes, wood like agro residues with ash content upto 5%
	Efficiency : 70-75% Gas
	Calorific : 1000-1200 kcal/Nm3 (4.2-5.0 MJ/Nm3) Value
Type of end-use	 Mainly thermal. Substituting Petroleum based Fuels (FO / LDO / LPG / HSD) in Furnaces, Kilns, Boilers, etc Reducing Stack Emissions from Solid Fuel firing
Typical applications	 Steel re-rolling Steel wires Refractories Welding fluxes Chemical Ceramics Aluminium extrusion CO₂ manufacturing
Case studies	Not available

7.4 Grain Processing Industries (India) Pvt. Ltd. (GPI)

Name	Grain Processing Industries (India) Pvt. Ltd.,
Contact	Mr. N. D. Mukherjee
Address	# 29, Strand Road, Kolkatta 700 001. India Ph-091-33-22431639, 22101252 Email: grainpro@cal3.vsnl.net.in
Technology developer / supplier	Developer / manufacturer / supplier
Type of gasifier	Updraft gasifier with provision to inject steam
Highlights of technology	 Continuous operations 24hrs/day for 350 days in a year Multi-fuel ability, including same plant accepting powdery as well as woody biomass Unique 10 stage gas cleaning system
Product range and models	50kW to 500 kW, all updraft gasifiers with complete set of biomass feeding mechanism, cleaning system, etc.
Type of end-use	 Mainly thermal Electrical also reported mainly dual-fuel A few electrical reported as under construction with 100% Gas engine
Typical applications	Thermal • Electricial Combined power and heat applications
Case studies	Not available

7.5 Radhe Renewable Energy Development Pvt. Ltd (RREDL)

Name	Radhe Renewable Energy Development Pvt. Ltd						
Contact	Dr. S. V. Makadia						
Address	Plot No. 2621 / 2622, Gate No. 1, Road D/2, Lodhika GIDC, Kalawad Road, Lodhika Taluk Rajkot District, Metoda Post 360 485, Gujarat Ph- 02827-287888/ 287289 Fax 02827-287887 Web site: www.radhegroup.com e-mail: info@radhegroup.com						
Technology developer / supplier	Developer / Manufacturer / Su	ıpplier					
Type of gasifier	Updraft gasifiers, mainly for th	nermal use					
Highlights of technology	Quntity of fuel required in gasi one liter of liquid fuel Steam Coal B Grade FuelsSteam Coal C&D Grade Steam coal imported Bio-coal / Briquette Wood coal / charcoa Wood Lignite	2 - 2.50 kg 2.5 - 3 kg 1.75 - 2 kg 3 - 3.5 kg 11.5 - 1.75 kg 3.5 - 4 kg 3 - 4 kg					
	es, movies as well as process animation						
Product range and models	Biomass briquetting plant 750, 1000 and 1500 kg/hr Biomass updraft gasification plant 10,00,000 to 60,00,000 kcal/hr Biomass fluidized bed 10,00,000 to 1,00,000 gasifier/furnace kcal/hr						
Type of end-use	Mainly thermal only						
Typical applications	Ceramic biscuit kiln Ceramic glaze kiln Ceramic roller kiln for* Lus Porcelino tiles Billet preheating kilns Forgings pre-heating furnac Aluminum / brass melting Calcination kiln - Rotary ki Hot air generator (direct / ii Continuous lime kilns (VSK Refractory tunnel kiln Annealing kilns Various types of Dryers, Ov Ion ore kiln Continuous heat treatment Sodium silicate furnace	• Vitrified tiles • Boiler • Cement kiln • Incinerator iln indirect) Coment kiln • Incinerator indirect) Coment kiln • Incinerator					
Case studies	 Kaveri Ceramics – Morbi – Sanvijay Rolling Mills & Ind Billet Pre- heating Kiln 						

7.6 Southern Carbons (P) Ltd. (SCL)

Name	Southern Carbons (P) Ltd.,
Contact	Mr. K J Haris
Address	Palackal Buildings, Premier Junction, Kalamassery, Cochin. Pincode: 683 104 Phone: 0091-484-2540158 Fax :0091-484-2543739 E-mail: southcarb@gmail.com Website: southcarb.com
Technology developer / supplier	Developer / Manufacturer / Supplier
Type of gasifier	Updraft gasifier with and without coolers and biomass feeders
Highlights of technology	 Pre-drying of biomass to reduce the moisture level is not required as compared to other gasifiers in the market.
	Efficiency of gasification is around 75% to 80%.
	SCL gasifiers consume coconut hemispheres without crushing which makes this process so simple and more efficient.
	 SCL gasifier is the only one in which any biomass can be gasified without modifications.
	 Cooling and cleaning systems in a SCL gasifier are simple and cost effective.
	Metallurgy specifications adapted in SCL gasifiers are unique.
	SCL has given special priorities on safety of the people and the surroundings thus using only the advanced electro pneumatic safety gadgets in our gasifiers.
	 Moving grate for discharge of ash/charcoal is with a timer for different biomass inputs. This can also be used as a carbonizer unit to produce fine quality charcoal.
	SCL gasifier is with a dual burner that provides required amount of heat independently or in tandem. This ensures uninterrupted supply of heat energy and prevents production loss.
	The biomass charger, an attachment in the gasifier efficiently recharges the biomass and eliminates extra labour
Product range and models	Universal Gasifier (with coolers)
	Universal Gasifier (without coolers)
	Coconut Gasifier (with and without coolers)Size of the gasifiers depends on the application and its need





Type of end-use	Thermal only.
Typical applications	Drying crumb rubber
	Bakeries
	Drying of chemicals
	Drying of spices and flowers
Case studies	AVT Natural Products
	Eastern Condiments (P) Ltd.,
	Palappillil Specified Block Rubbers (P) Ltd

7.7 The Energy & Research Institute, TERI

Name	The Energy & Research Institute
Contact	Mr. Sunil Dhingra
Address	Darbari Seth Block, Indian Habitat Centre, Lodhi Road, New Delhi 110 003 Tel: +91-11-24682100, 4150-4900 Email: mailbox@teri.res.in Website: www.teriin.org
Technology developer / supplier	Technology developer and supplier. Does not manufacture the systems itself
Type of gasifier	Closed top, downdraft throat-less gasifier
Highlights of technology	Has a product range for both thermal and electrical applications
	Has developed industry-specific end-use systems for use with TERI gasifiers
Product range and models	From 3 kWe to 100 kWe
Type of end-use	Thermal and electrical (dual-fuel and 100% gas engine)
Typical applications	Electricity generation for small communities
	Thermal applications in silk reeling, namkeen industry, Magnesium Chloride production, cardamom drying etc.
Case studies	Not available

7.8 Advanced Bio-residues Energy Technologies Society, ABETS

Name	ABETS at Combustion Gasification Propulsion Lab (CGPL),
Contact	Prof. P J Paul
Address	Combustion Gasification & Propulsion Laboratory (CGPL) Department of Aerospace Engineering, Indian Institute of Science, Bangalore - 560 012, Phone: +91-80-23600536, 22932338 Fax: 23601692 www.cgpl.iisc.ernet.in, Email: gasification@cgpl.iisc.ernet.in
Technology developer / supplier	One of the Action Research Centres set up by the MNRE to undertake research in developing and upscaling woody and non-woody biomass gasifiers.
	It has several licensees who have paid a fee and acquired the technology from CGPL.
	List of licensees is given in the next section
Type of gasifier	Open top re-burn down draft gasifier
Highlights of technology	Open top, twin air entry, re-burn gasifier
	Longer residence time in the reduction zone at higher temperatures results in the cracking of higher molecular weight products, leading to a gas that is very clean and low on tar
	Gasification efficiency is in the range of 75-85%
	The patented clean system is capable of reducing the particulate matter from 1000 mg/Nm³ to just 5 mg/Nm³
	The gas can be used for thermal and electrical applications including 100% Gas engines.
No pictures availa	ble for ABETS / CGPL, see for their licensees
Product range and models	From 5 kWe to 1.2 MWe in electrical range and equivalent range in thermal applications
Type of end-use	Both thermal and electricity generation, including grid- connected versions
Typical applications	Thermal o Dryers o Kilns o Furnaces o Boilers o Hot Air Generators
	Electricity generation o Stand-alone o Grid-interactive o Captive power
Case studies	Arashi Hitech Biopower Ltd, Coimbatore
	TANFAC Industries Ltd., Cuddalore

7.9 IISc Gasifier Licensees

A list of all licensees of IISc Gasifier technology is given below. Details of the technology are not being provided since they are all licensed from ABETS, CGPL, IISc. However, a manufacturer-wise list of installations is provided in Annex 3.

ın Anr	ex 3.	
1.	Mr. Aklavya Sharan Chief Executive Officer Netpro Renewable Energy (India) Pvt. Ltd. No.4, 2nd Floor, Above Amanath Cooperative Bank 4th Main, KHM Block, R.T.Nagar Main Road, Bangalore - 32	Ph.:080- 41328160/ 23431346 / 23431348 Fax: 080 - 23431353 Web: www.netprorenewable.com Email: netpro1@vsnl.com
2.	Mr. T.R. Krishnaswamy Energreen Power Ltd# 6, Third Street, Nandanam Extension, Chennai-600035	Tel: 044-24321339, 24962663 Fax: 044-24321339 Email: energreenpower@lycos.com
3.	Mr. Amar Kumar Bioresidue Energy Technology Private Limited S-2, Digvijay Apartment, 1 st CrossGanesha Block, Sultanpalya, R.T. Nagar P.O.Bangalore 560 032	Tel. 080-23431533 Fax: 080-23534503 Email: betpl@sify.com
4.	Mr. Tamil Selvam / Mr. Adhavan Aruna Electricals Works Pvt. Ltd., Komgampattu, Rampakkam Post, Villupuram District, Pin – 605105.	Tel: 0413-2699485 Fax: 2699547 Email: arunabiomass@rediffmail.com
5.	Mr. Cecil Antony / Mr. Ranjit Chakraborty Managing Director Synergy Renewable Energy (P) Ltd. "Trishul", Ground Floor35 Rowland Road, Kolkata 700020 (W.B)	Tel: 033-24745146, 24851362 Email: ranjitc@group-synergy.net
6.	Mr. Navin Raheja / Mr. Hemant Bajaj Director, OVN BIO ENERGY PRIVATE LTD . BT 1/90, Mangolpuri Industrial Area, Phase IDelhi – 110083	Tel: 011-27911596, 27911603 Fax: 010-27916379 Email: navinraheja@ovntepl.com
7.	Mr. V. S. Prakasam Kumar Managing Partner Arrya Hi-tech Energy 76 Patel Road, Ram Nagar, Coimbatore 641009	Tel: 0422-2232897, 2236558 Fax: 0422-2233755 arrya_cbe@yahoo.co.in website:www.arrya.net
8.	Mr. Rajesh Bhat Vice President - Sales & Marketing SunTechnics Energy Systems Pvt. Ltd. 660/1, 100 ft. Road, Indiranagar Bangalore 560 038	Tel: 080-25207191 Fax: 080-25207090 Email: r.bhat@SunTechnics.com
9.	Mr. Haruo Tarui General Manager, Marketing Department Overseas Division Satake Corporation4-7-2 Sotokanda, Chiyoda – KU Tokyo, Japan 101 0021	TARUIH@aol.com

7.10 Rishipooja Energy & Engineering Company

Name	Rishipooja Energy & Engineering Company
Contact	Mr. H R Jaiswal
Address	M G College Road, Gorakhpur – 273001, Uttar Pradesh Telefax: 0551-220797 Mo:9415212901, 9415163792, Email: urjagen@hotmail.com, urjagen@rediffmail.com Website: www.urjagen.com
Technology developer / supplier	Developer / manufacturer / supplier
Type of gasifier	Both Updraft and Downdraft
Highlights of technology	No information is available
Product range and models	 Rice husk based downdraft gasifier – 40kWe to 500kWe Woody biomass based downdraft gasifier – 10kWe to 500kWe Woody biomass based updraft gasifier – 10kW to 500kW
Type of end-use	Thermal and electrical
Typical applications	 Namkeen industry Annealing furnace Re-rolling mill Captive power generation
Case studies	Not available

8.0 Biomass gasification - Users / Beneficiaries

Biomass gasifiers are used for thermal applications and for electricity generation. Most of the electricity generation applications are for captive or decentralized electricity generation and distribution. A few, are however grid-connected and supplies power to the electricity distribution companies under a power purchase agreement.

Among thermal uses, gasifiers have found a wide variety of applications. It is used in chemical, food processing, ceramics, CO₂ generation, aluminium melting, etc.

Of the 428 installations of gasifiers in the country⁷, nearly 67% is accounted for by thermal applications, while 33% is for electricity generation. The complete list of supplier-wise installations of gasifiers in the country is given in Annex 4.

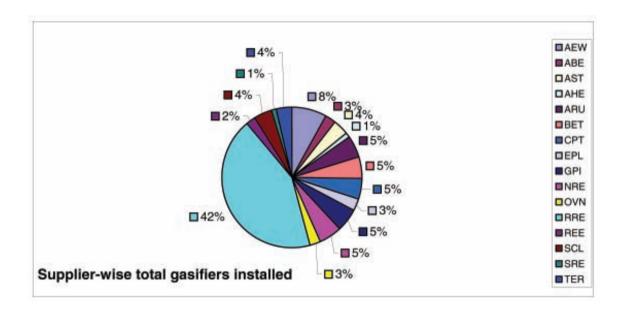
The following table shows, supplier-wise installations of thermal and electric gasifiers in the country:

Sl. No.	Supplier Code	Name of Supplier	Thermal	Electrical	Total
1	AEW	Associated Engineering Works	28	6	34
2	ABE	Advanced Bio-residues Energy Technologies Society	5	6	11
3	AST	Ankur Scientific Technologies Pvt. Ltd.,	7	9	16
4	AHE	Arrya Hi-tech Energy	3	1	4
5	ARU	Aruna Electrical Works Pvt. Ltd.	3	19	22
6	ВЕТ	Bioresidue Energy Technology Pvt. Ltd.	9	12	21
7	CPT	Cosmo Powertech Pvt. Ltd.	20	0	20
8	EPL	Energreen Power Ltd.	1	11	12
9	GPI	Grain Processing Industries (India) Pvt. Ltd.	1	22	23
10	NRE	Netpro Renewable Energy (India) Pvt. Ltd.	0	22	22
11	OVN	OVN Bioenergy Pvt. Ltd.	0	11	11
12	RRE	Radhe Renewable Energy Development, Pvt. Ltd.	184	0	184
13	REE	Rishipooja Energy & Engineering Company	4	6	10
14	SCL	Southern Carbons (P) Ltd.	18	0	18
15	SRE	Synergy Renewable Energy (P) Ltd.		4	4
16	TER	The Energy & Resources Institute	5	11	16
		Total	288	140	428

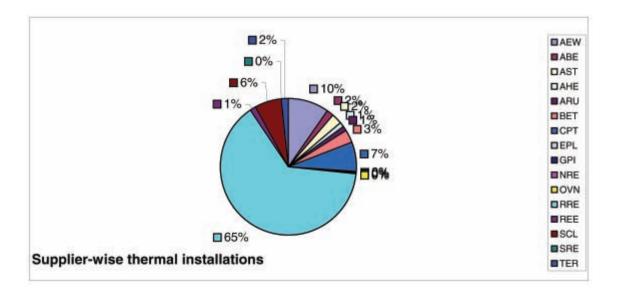
⁷This is not an exhaustive list, but is based on information provided by various suppliers who responded to our questionnaire

8.1 Supplier-wise installations

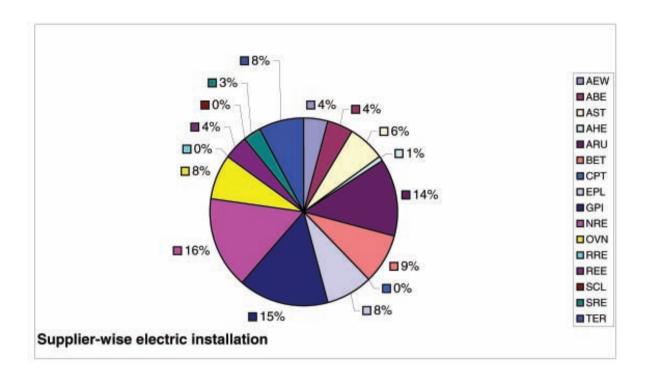
Of the 16 suppliers, Radhe Renewable Energy Development, Pvt. Ltd. alone accounted for 184 installations (42%).



Of the thermal installations, Radhe Renewable Energy Development, Pvt. Ltd. accounted for 65%.



Of the electricity generation application, Netpro Renewable Energy (India) Pvt. Ltd. had the maximum installation of 22 systems accounting for 16% of total installations in this category.

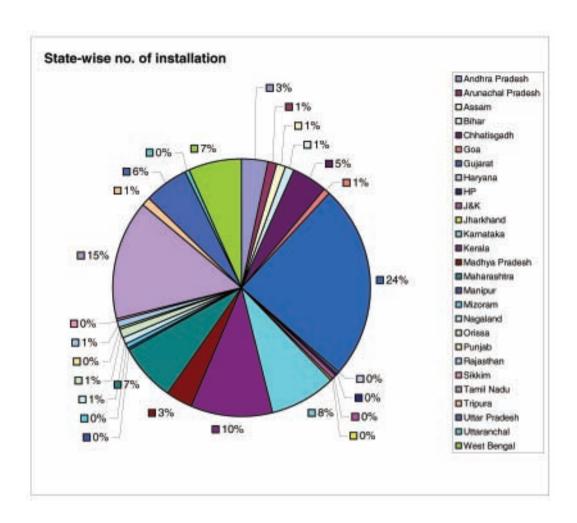


8.2 State-wise installations

Gasfiiers have been installed in a total of 27 states in the country. Of these, Gujarat with 24% and Tamil Nadu with 15% top the list. In Gujarat, of the 101 installations reported, 96 were accounted for by Radhe Renewable Energy Development, Pvt. Ltd alone.

The following table shows, state-wise and supplier-wise installations of gasifiers in the country:

Sl. No.	State	AEW	ABE	AST	AHE	ARU	BET	CPT	EPL	GPI	NRE	OVN	RRE	REE	SCL	SRE	TER	Total
1	Andhra Pradesh	7				1		2		1			3					14
2	Arunachal Pradesh		1							1		2						4
3	Assam		1			2						1	1					5
4	Bihar										1	1		2				4
5	Chhatisgadh							8					10	1				19
6	Goa												3					3
7	Gujarat			4									96				1	101
8	Haryana							1									1	2
9	HP																1	1
10	J&K						2											2
11	Jharkhand									1								1
12	Karnataka	1	4	1		1	6	1	3	2	9		5		1			34
13	Kerala	7			4		9						6		17			43
14	Madhya Pradesh					4		5			1		2				2	14
15	Maharashtra			1				1					26				1	29
16	Manipur		1									1						2
17	Mizoram		1									1						2
18	Nagaland									2		1						3
19	Orissa												2				3	5
20	Punjab												1					1
21	Rajasthan										1		2				1	4
22	Sikkim																1	1
23	Tamil Nadu	19	2			13	1	1	8	7	6		5					62
24	Tripura											4						4
25	Uttar Pradesh			1		1		1		3			11	6				23
26	Uttaranchal												1				1	2
27	West Bengal			9			1			6			8	1		3		28
	Total	34	10	16	4	22	19	20	11	23	18	11	182	10	18	3	12	413



Annex 1:

Letter sent seeking information

A. R. Shivakumar Executive Secretary I/c

No. 6.2.41/IETBG/

September 10, 2007

Dr. Kurchania Head of the Department College of Technology & Engineering Udaipur 313 001 Rajastan

Dear Sir,

Sub: Information about bio-mass gasifier.

The Department of Scientific and Industrial Research (DSIR), Ministry of Science and Technology, Government of India, New Delhi has initiated a project "Inventory of Existing Technologies" to collect the information of various rural oriented technologies carried out in the country and to prepare a database of these technologies. They propose to host these information in their website for free public dissemination. In this regard, DSIR has approached Karnataka State Council for Science and Technology (KSCST) to make an inventory of technologies in the field of Biomass gasification.

KSCST has been active for more than 30 years in promoting the use of Science and Technology for the developmental process of the state. We have successfully executed several projects in the areas of Housing, Energy, Education, Health, Water supply, Industry, Urban planning, Natural Resource Management, etc., which has helped the rural community to improve their quality of life. Some of the success stories arising from the activities of the Council include Design of Novel Biogas plants, Solar Collectors, Solar Pond, Gasifiers, Design of High Efficiency Cooking Stoves, etc. We are keen to compile the database in the field of biomass gasification for DSIR.

In this connection, we plan to collect the publishable contents and photographs including following details from the industry who are engaged in the field of R&D and manufacturing of biomass gasification plants.

- Technological details
- Number of operational installations and their location
- Power rating of the installation
- Raw material / fuel used in these installations
- Purpose Heating or electricity
- Operational data if any
- Whether installations are for demonstration / community benefit / commercial use
- Name and address of the scientists involved

We would be highly obliged if you as one of the important agency in the field of biomass gasification, help us in this endeavor by providing us these details.

We would also request you to send us your written permission to collate your information for submission to DSIR for hosting onto DSIR's Website. If you are not willing for free dissemination of any specific portion of the data provided by you, this may be clearly indicated.

The web portal data would be very much useful to the industries and it is planned to be a one point information source for anyone who wishes to explore the field for biomass gasification whether as a scientist or as a consumer or even as an entrepreneur.

It is also hoped that this database can be the first step towards standardization of plants / equipments and this may give a further impetus for wider acceptance of the technology.

We shall be thankful to you, if you could send the above said details with few photographs including details about commercial installations / demonstrations sets if available. If photographs / video clippings are not available and if your institution is willing to permit us to take the video clippings or photographs, we will be happy to send our project team to the location specified by you for such activities. It would be desirable, if you are willing, for this compilation to include discussions with the innovators and users and also record the shortcomings in the technologies if any.

We will appreciate your early response.

Thanking you,

Yours sincerely,

(A. R. Shivakumar)

Annex - 2

List of Gasifier Technology Developers/Suppliers Visited

The project team has visited the following manufacturer/supplier/developer

Manufacturer/supplier/developer	Date of site visit
Arrya Hi-tech Energy, 76 Patel Road, Ram Nagar, Coimbatore 641009	14 th & 15 th Nov 2007
Southern Carbons (P) Ltd. Palakal Building, Premier Junction Kalamassery – 683104, Cochin, Kerala State.	16 th & 17 th Nov 2007
Advanced Bio-residues Energy Technologies Society (ABETS), CGPL, Indian Institute of Science Bangalore 560 012	23 rd Nov 2007
Ankur Scientific Energy Technologies Pvt. Ltd Near Old Sama Jakat Naka, Vadodara – 390008	4 th & 5 th Dec 2007
Radhe Renewable Energy Development Pvt.Ltd. D/2, Lodhika G.I.D.C, Kalawad Road, Rajkot Dist - 360 485, Gujarat	6 th Dec 2007
Department of Renewable Energy Sources, College of Technology and Engineering, Maharana Pratap University of Agriculture Technology, Udaypur, Rajastan	7 th & 8 th Dec 2007
The Energy and Research Institute TERI, India Habitat Centre, Lodi Road,New Delhi- 110003	10 th & 12 th Dec 2007
Managing DirectorOVN Bio Energy Private Ltd. BT 1/90, Mangolpuri Industrial Area, Phase I, Delhi – 110083	11 th Dec 2007
ElectrotechE61, Industrial Area, Phase VIII, SAS Nagar, Mohalli 160066, Chandigarh	13 th Dec 2007
Grain Processing Industries (I) Pvt. Ltd.,29, Strand Road Calcutta – 700001West Bengal	4 th & 7 th Feb 2008
Synergy Renewable Energy (P) Ltd."Trishul", Ground Floor, 35 Rowland Road, Kolkata 700020 (W.B)	5 th Feb 2008

Manufacturer/supplier/developer from whom information was collected by mail

Manufacturer/supplier/developer	Manufacturer/supplier/developer
Cosmo Powertech Pvt. Ltd.Devpuri,	Netpro Renewable Energy (India) Pvt. Ltd.
Near Jain Public School,	# 139/B, 10 th Main, RMV Extension,
Dhamtari Road, Raipur – 492015	Bangalore 560 080
Rishipooja Energy & Engineering Co.	Aruna Electricals Works Pvt. Ltd., Komgampattu,
M.G. College Road,Gorakhpur - 273001, Uttar Pradesh	Rampakkam Post, Villupuram District, Pin - 605105.
Associated Engineering Works,	Energreen Power Ltd
P.B No. 17, Gamini Compound, Chivatam Road,	# 6, Third Street, Nandanam Extension,
Tanuku – 534211, Andra Pradesh	Chennai-600035
Bioresidue Energy Technology Private Limited S-2, Digvijay Apartment, 1st CrossGanesha Block, Sultanpalya, R.T. Nagar P.O.Bangalore 560 032	

Annex - 3

Case studies

3.1 'Ankur' Biomass Gasifier Case Studies

Dal Drying - S S Industries, Jalagaon

Company: SS Industries is established in 1993 it is engaged in manufacturing of quality 'Mung Dal' and has a good market share in the region.

Need: The process of manufacturing 'Mung' dal involves sorting, cleaning, splitting, drying, soaking, peeling, polishing and packaging. In this process, drying of 'Mung' grain is very important. It is actually heating the grain to desired temperature of around 90° C so that when these hot grains are subsequently soaked in water, they can be easily peeled. The quality of grain (i.e. desired yellow colour) depends on this peeling process. For this drying process, they have installed Hot Air Generators. These generators were initially using LPG as a fuel (the cost per kg of LPG is Rs. 27-30). They wanted to replace this costly LPG gas with any cheap fuel without disturbing their Hot Air Generator set up.

Need Analysis: Engineers of Ankur Scientific, Baroda visited the factory and made the following observations about the installed Hot Air Generators (HAG):

- They have simple four Hot Air Generators where in LPG is fired in a simple manually controlled burner.
 Behind this, they have a blower which carries hot air over the flame of these burners. This hot air then goes into a large drying chamber where dal is kept on a perforated sheet. Through the holes of this perforated sheet, hot air come in contact with Dal and dries it.
- Their average monthly LPG consumption was 100 cylinders (of 19 kg each) for the four HAGs.

• Their daily working hours are 16 hours and the process is batch type. Dal is dryed for approximately two to three hours. Thus, in the total 16 hours operating period, the actual burner 'ON' period is around 12 hours.



• The maximum consumption of each burner was estimated as 1.5 kg/hr. Thus, the total LPG consumption for four HAGs was around 6.0 kg/hr. However, looking to their future need, Mr.Baldi asked us to have some additional capacity in the gasifier and accordingly, asked us to design the gasifier.

Solution: Based on the above information, 'Ankur's R & D cell has considered 9 kg of LPG consumption/hr and suggested to install WBG-80 gasifier in Ultra clean gas mode with a producer gas burner in each HAG. Accordingly, the WBG-80 gasifier was installed in April 05 with a manually controlled burner in each HAG. The producer gas burners are mounted in the same place as the earlier LPG burners.

The installation of gasifier has totally replaced costly LPG gas and they can now run five HAGs on this gasifier. The customer is very satisfied with the system. The detailed economic analysis is given below.

Economic Analysis

Before 'Ankur' Biomass Gasifier Installation	
LPG consumption of total five HAGs	1900 kg/month (100 cylinders/month)
Hot Air Temperature	90° C
Fuel cost (LPG @ Rs.35 per kg)	Rs.66500/ month
After Installation	of 'Ankur' WBG-80
Hot Air Temperature	90° C
LPG consumption	Nil
Wood consumption	14560 kg/ month
Biomass cost	Rs.21840/month
Overal	ll Savings
LPG savings	1900 kg/month
Monetary savings	Rs.44660/ month
Capital Investment (Without subsidy & depreciation benefit)	Rs.7.00 Lakhs
Payback Period	Just 15 months

Note: With subsidy & depreciation benefit and addition of dryers, this can be very low

Steel Tubes Annealing - Patson Industries

Profile: Company is established in July 1996 it is manufacturing high quality carbon steel seamless tubes of various sizes (\emptyset ½" to \emptyset 2 ½" and max. pressure up to 2500 psi.) Their current production is 35 to 40 tons of seamless tubes per month. The tubes are used in heat exchangers, boilers, auto-parts, gas pipelines etc.

Need : In the process of manufacturing seamless tubes, there is an important process called annealing of tubes. Annealing is a heat treatment process where tubes are subjected to very high temp $(950 - 1000^{\circ}\text{C})$ and then cooled down in controlled manner thereby relieving the stress in tubes. The process is very essential and crucial for high quality seamless tubes. Patson had installed an oil-fired furnace for carrying out annealing process. Previously, the company was using LDO or FO through an oil fired burner. But operation cost was very high due to high cost of liquid fuels and also they were not satisfied with logistics & quality of fuel. The poor quality of fuel led to frequent choking of fuel ducts, black smoke from Chimney etc. Hence, the company was looking for low cost fuel and hassle-free operation of Annealing furnace. Having come to know about the possibility of using Biomass Gasification Technology, the company approached M/s. Ankur Scientific , Vadodara for an appropriate solution.



Analysis: Engineers of Ankur Scientific Co studied the furnace. The brief details of furnace are as under: The annealing furnace at Patson is about 2.5 m long and about 1 m wide. It has an insulting refractory lining on all sides. The total height is about 1.2 m and a refractory partition separates the top and the bottom half.

A single burner is located at the bottom half and the heat generated directly heats up the refractory partition. In addition the flue gases enter the top half through channels provided in the partition thus heating up the entire furnace. Pipes to be annealed are pushed through one end of the top half of the furnace and allowed to heat up to 950°C and then withdrawn from the other end. The temperature is controlled manually by increasing or decreasing the oil flow rate.

Solution: The furnace was consuming about 12-15 litres of furnace oil per hour. 'Ankur' gasifier model WBG-60 in hot gas mode was installed and the existing oil burner was replaced by an appropriate gas burner. Combustion air was provided by a new combustion air blower. After initial trials to establish the gasifier parameters, burner flame length, establishment of baffles inside the furnace to ensure proper distribution of flue gases in the furnace, gasifier based steel tubes annealing was commissioned on 3/1/2002. The furnace has since operated at its rated capacity and there has been 100% replacement of furnace oil with the use of about 48-60 kg of wood per hour. The gasifier is run round the clock. Additional details and particularly Economic Analysis have been enclosed sheet.



Benefits

- 55% reduction in fuel costs.
- Pollution of black smoke from Chimney is eliminated.
- Relieved from hassles of poor quality of fuel (kerosene / FO)
- Operations become clean.
- Semi skilled labour can operate the gasifier.
- By-products like charcoal become fuel for local labor and can also be old in open market.

Economic Analysis of Patson Biomass Project

Before to Installation of Gasifier	
Furnace Oil Consumption	12-15 liter/hour
Furnace Temp	1000⁰ C approx
Fuel Costs	Rs.120-150 per hour
After installation of Gasifier	
Gasifier Model	WBG -60 in hot gas mode
Furnace Oil Consumption	Nil
Wood Consumption	60 kg/hr
Furnace Temp	1000⁰ C approx
Overall Savings	
Furnace Oil Saving	90 kl/annum
Monetary Savings	Rs.4.0 lakhs/annum
Capital Investment	Rs.3.75 lakhs
Payback Period	One Year

3.2 Radhe Biomass Gasifier - Case Studies

Case Study - Tunnel Kiln - Ceramic

Client	Kaveri Ceramics - Morbi
Product	Wall Tiles
Application	Tunnel Kiln
Solid Fuel	Charcoal

Producer Gas Plant & other Details

Gasifier Model	RREDA-1500
Capacity	13,00,000 kcal/hr
Fuel Used	Charcoal
Calorific Value of Fuel	6200-6500 kcal/kg
Charcoal Rate/Kg	Rs.4.00

Tunnel Kiln Prior to Gasifier Installation

Production of Wall Tiles/day	2000 sqm/day
Average Kerosene Consumption/sqm	2 liters/sqm
Total Kerosene Consumption/day (2X2000)	4000 liter
Tiles Rate/sqm	Rs.90/-
Daily Turn over (Rs.90 X 2000)	Rs.1,80,000/-
Rate of Kerosene	Rs.20/liter
Before Gasifier Installation Kerosene Cost/day	Rs.80,000/-
% Fuel cost of total Production Cost	44.5 %

Tunnel Kiln after Gasifier Installation

Production of Wall Tiles/day	2000 sqm
Maximum Charcoal Cons. to Replace 1 liter Kerosene	1.75 kg/liter
Charcoal Consumption/day (4000 X 1.75 kg)	7,000 kg
Charcoal Cost/day (7000 kg x Rs.4)	Rs.28,000/-
Operating & Maintenance Cost of Gasifier (Electricity + Labor + Maintenance)	Rs.2000/day
Total Fuel Cost/day	Rs.30,000/-
% Fuel cost of Total Production Cost	17 %
% of fuel cost saving compare to liquid fuel	62.5 %

Over all Saving

Net Saving/day	Rs.50,000/-
Net Saving/months (20 working days)	Rs.10,00,000/-
Net Saving/year (240 working days)	Rs.1,20,00,000/-
Pay back period of Equipment	< 3 months

Case Study - Tunnel Kiln - Ceramics

Client	Vikas Sanitary Weares - Morbi
Product	Wall Tiles
Application	Tunnel Kiln
Solid Fuel	Briquettes

Case Studies - Producer Gas Plant & Other Details

Gasifier Model:	RREDA-2000
Capacity	17,20,000 kcal/hr
Fuel Used	Briquette
Calorific Value of Fuel	3800-4000 kcal/kg
Briquette Rate/kg	Rs.2.00

Tunnel kiln prior to Gasifier Installation

Production of Wall Tiles/day	2500 sqm/day
Average Kerosene Consumption/sqm	2 Liters/sqm
Total Kerosene Consumption/day (2 X 2500)	5000 liter
Tiles Rate/sqm	Rs.90/-
Daily Turn over (Rs. 90 X 2500)	Rs.2,25,000/-
Rate of Kerosene	Rs.20/liter
Before Gasifier Installation Kerosene Cost/day	Rs.1,00,000/-
% Fuel cost of total Production Cost	44.5 %

Tunnel kiln after Gasifier Installation

Production of Wall Tiles/day	2500 sq.
Meter Maximum Briquette Cons. to Replace 1 Liter Kerosene	3.25 kg/liter
Briquette Consumption/day (5000 X 3.25 kg)	16,250 kg
Briquette Cost/day (16250 kg x Rs.2)	Rs.32,500/-
Operating & Maintenance Cost of Gasifier (Electricity + Labor + Maintenance)	Rs.2,000/
DayTotal Fuel Cost/day	Rs.34,500/-
% Fuel cost of Total Production Cost	15.5 %
% of fuel cost saving compare to liquid fuel	65.5 %

Over all Saving

Net Saving/day	Rs.65,500/-
Net Saving/months (20 working days)	Rs.13,10,000/-
Net Saving/year (240 working days)	Rs.1,57,20,000/-
Pay back period of Equipment	< 3 months

Case Study - Billet Pre-heating Kiln

Client	Sanvijay Rolling Mills & Industries Ltd Nagpur		
Product	Rolling Mills		
Application	Billet Pre-heating Kiln		
Solid Fuel	Steam Coal - B Grade		

Billet Pre-heating Kiln Prior To Producer Gas Plant Installation

Production Capacity of Billet			
Pre-Heating Kiln	12 MT/hr.		
Average Furnace Oil Consumption	40 liter/MT		
Size of Billets (Regularly Pre-Heating)	100 x 100 mm, 125 x 125 mm, 150 x 150 mm		
Temperature of Kiln (Maximum)	1350 C		
Running Hours/day	17 hrs		
Fuel consumption/hr. (12 MT X 40 liter)	480 liter/hr		
Fuel consumption/day (17 hrs)	8,160 liter		
Rate of F.O.	Rs.11/liter		
F.O. Cost/day	Rs.89,760.00		

Billet Pre-heating Kiln After Producer Gas Plant Installation

Production Capacity of Billet Pre-Heating Kiln	12 MT/hr
Coal Consumption	2.5-3. kg/liter
Maximum Coal Consumption/ MT (12 MT X 3 kg x 40 liter)	1440 kg
Size of Billets	100 x 100 mm, 125 x 125 mm, 150 x 150 mm
Temperature of Kiln (Without Pre-Heating Air)	1350 C
Running Hours/day	17 hrs
Coal consumption/hr.(12 MT X 40 liter)	1,440 kg/hr
Coal consumption/day (17 hr/day)	24,480 kg/day
Rate of Coal (Landing Rate).	Rs.1.50/kg
Coal Cost/day	Rs.36,720.00

Operating & Maintenance Cost

Power cost (15 H.P. Continuous Running Load)	Rs.850/day
Labor Cost (1 Supervisor & 4 Labour in 2 Shifts)	Rs.1,400/day
Maintenance Cost *	Rs.2,000/day

(*Generally maintenance is not arriving, but we calculate on the annual base)

Overall Saving/day

Net Saving/day (17 hrs/day)	Rs.48,790/-		
Net Saving/month (20 Working days)	Rs.9,75,800/-		
Net Saving/year (240 working days)	Rs.1,17,09,600/-		

Other Advantages

Prior to installation of our Producer Gas plant they have max capacity of production was 12 MT/hr, but after installation of our Producer Gas Plant, if they require Higher Production, they can simultaneously start their existing F.O. Fired Burner and can achieve 15 MT/hr. Production. Further, as per the client's observation, they have observe that the due to the Producer Gas fired Burner, the surface scaling of Billet is reduce from 3% to 1.5% compare to F.O. Fired Burner. This is not our commitment, but extra In-direct benefits can be achieved.

3.3 Southern Carbons (P) Ltd., Case Study - 1

Client	AVT Natural Products Ltd.					
Address Head Office	Vazhakulam, Marampilly P.O., Aluva-683 107 Cochin, Kerala, India Ph: +91 484 2677262, 2677263					
Site	HL.No.1182, Halkurke Village Honnavali Hobli, Tiptur, Tumkur Dist, Karnataka – 572 202, Ph: +91 0816 2464177					
Product	Merry gold flower drying.					
Application	Fluidised bed dryer.					
Fluidised bed dryer.						
Fuel used in the dryer	Furnace oil.					
Average consumption of furnace oil	100-150 liter/hr					
Average consumption per day for 22 hours operation	2400 liter/day					
Cost of furnace oil	Rs.24/liter					
Cost of furnace oil per day	Rs.57,600					
Producer Gas Plant						
Gasifier Model	SC-1500					
Installed Capacity	1750 kW					
Thermal Output	15,00,000 kcal					
Biomass used	Coconut shell					
Quantity of coconut shell required to replace one Litre of furnace oil	3.5 kg					
Quantity of biomass required per day (2400 liter x 3.5 kg)	8,400 kg					
Cost of coconut shell required per day (8400 kg x Rs.3)	Rs.25,200					
Operation and maintenance cost per day	Rs.1000/-					
Total biomass and operational cost	Rs.26,200/-					
Savings per day (C)						
Furnace oil cost (A) – Biomass and operational cost (B)	(A) (B) (C) Rs.57,600 Rs.26,200 Rs.31,400					
Pay Back Period	Pay back period is less than 150 working days of 22 hours operation.					

Case Study - 2

Name and Address of the user	Eastern Condiments (P) Ltd Eastern Valley Adimaly – 685 561
Phone No. Email and Website	Office Ph No: 0484-2395510, 2393550 Factory: 04864 -222765 Email: easterngroup@sanchernet.in Website: www.easterngroup.com
Contact Person (Phone no. email)	Mr. Varghese Philip Factory Manager Eastern Condiments (P) Ltd Adimaly Email: varghesep@eastern.in
Location of installation	Adimaly-Idukky District
Manufacturer name and address	Southern Carbons (P) LtdVI/590 B, Development Area,Edayar, BinanipuramCochin, Kerala - 683 502
Power rating/capacity	300 kW
Type of fuel using	Coconut shell
Application	Thermal
Technology type storing facility in a gas holder	Forced Up draught cold gas gasifier with 100 Nm³
Number of hours used	2800 hrs
Savings in terms of fuel	LPG is replaced with producer gas from coconut shell
Actual Operation Data	Consumption of LPG/hour - 20 kg Cost of LPG @ Rs.43/kg (20x43) - Rs.860/- Quantity of coconut shell required to replace 20 kg of LPG @ 3.5 kg/liter - 70 kg Cost of coconut shell @Rs.2.75/kg - Rs.192.5 Savings /hour taking labour, Power and capital investment - Rs.520/hr
Year of installation	2006 November
Subsidy/support received	Applied for subsidy
Limitations and drawbacks	Savings can be improved only if the machine works for 24 hours. Our machine works only for 10 hours in a day and we have only one shift.
Expansion program (if any)	Planning to run 2 shifts from next financial year onwards and improve production
User remarks (if any)	Our machine is PLC controlled and the machine is sophisticated.

Case Study - 3

Name and Address of the user	Palappillil Specified Block Rubbers (P)Ltd Karukadam, Kothamangalam
Phone No. Email and Website	Office Ph No: 0485-2822349 Factory: 0485-2822003 Email: pcrumb@rediffmail.com
Contact Person (Phone no. email)	Mr. Varghese Director Palappillil Specified Block Rubbers Kothamangalam, Ph: 098460 22384
Location of installation	Kothamangalam - Palappillil Factory
Manufacturer name and address	Southern Carbons (P) LtdVI/590 B, Development Area, Edayar, Binanipuram, Cochin, Kerala – 683 502
Power rating/capacity	300 kW
Type of fuel using	Coconut shell or wood used to replace diesel
Application	Thermal
Technology type	Forced Up draught hot gas gasifier
Number of hours used	40000 hrs
Savings in terms of fuel	Diesel is replaced with producer gas from coconut shell or wood
Actual Operation Data	Consumption of Diesel/hour - 25 liter Cost of diesel @ Rs.34/liter (25x34) - Rs.850/- Quantity of coconut shell required to replace 25 liter of diesel (25x3) - 75 kg Cost of coconut shell @Rs.2.75/kg - Rs.206.25 Savings / hour taking labour, power and capital investment - Rs.550/hr
Year of installation	2001 March
Subsidy/support received	Subsidy from Rubber Board
Limitations and drawbacks	Servicing is done every 21st day of continuous operation
Expansion program (if any)	New 600 kW gasifier is already working in our new Company , Palappillil Rubber Industries, Thattekad, Kothamangalam from 2005
User remarks (if any)	User friendly and low maintenance cost. Tar is generated but consumption of biomass to diesel is very low when compared to other gasifiers.

3.4 Advanced Bio-residues Energy Technologies Society, ABETS

Power Plant

Arashi Hitech Biopower Near EB Sub Station, Sultanpet, Coimbatore Tamilnadu

This is installed as an Independent Power Producer (IPP), which is one of the largest fixed bed gasification system in the country. The system comprises of two reactors of $2\,X750\,kg/hr$ each coupled to five engines of $250\,kWe$ each. The net power generated (which would be around $1\,MWe$) is grid linked with a substation that is beside the plant. The grid linked power plant operates on a range of feed stocks such as coconut shell, Julifora Prosopis and converts into electricity. The specific biomass consumption is measured to be within $1.05\pm1.1\,kg/kWh$ with an overall efficiency of 24-26%. It is also found to be environmentally benign in terms of emissions; NOx and CO levels are found to be much lower than most of the existing emissions norms of various countries. The engines have crossed more than $20,000\,hrs$ of operation. Apart from electricity the plant also generates value added product namely partially activated carbon. This carbon is being utilized by waste water treatment industries which offsets the input biomass cost by 30-50% depending on the fuel cost. The power generation cost would be around Rs. $2.50\,to$ $2.80\,per$ kWh at a fuel price of around Rs. $1200\,to$ $1500\,per$ ton of the fuel. The other benefit is use of the exhaust heat from the engine for chilling application.





IISc Biomass Gasifier.

Gas Engines coupled to IISc Biomass Gasifier.

Rated Capacity	2 X 750 kg/hr Gasifier Coupled To 5x250 kWe Producer Gas Engines
Application	Independent Power Producer Linked To State Grid.
Feed Stock Nominal Output	Coconut Shell & Prosopis Julifora 1000 kWe
Specific Biomass Consumption	1.05 – 1.1 kg/kWh
Typical Duty Cycle	24 hr X 7 days in a week
Plant Availability	> 85%
Cumulative Run, hr	Over 15000
Value Added Product	Partial Activated Carbon ~ Iodine No. 450-500

Thermal Plant

TANFAC Industries Limited SIPCOT Industrial Complex Cuddalore, Tamilnadu

This is the largest gasification plant with a single reactor that has been built for a biomass feed rate of 1100 kg/hr. The plant is set up for Adithya Birla Group which is a chemical industry. This plant substitutes the furnace oil required to the tune of around 280 liters/hr. The plant operates on a wide range of feedstock but mainly with *Prospsis julifora* and coconut shell. The plant provides the heat required in a kiln at around 660 °C for the production of hydrofluoric acid. The gas quality requirement is as stringent as required for power generation. The plant has operated for around 40,000 hrs after its installation. The plant operates continuously around 2000 to 3000 hrs and is shut down for routine maintenance only when the main plant is shut down for maintenance.



Tanfac, Cuddalore, Pondichery

Rated Capacity	1100 kg/hr		
Application	Captive Thermal (Drying of aluminum fluoride)		
Year Of Installation	2003		
Feed Stock	Coconut Shells, Prosopis Julifora		
Nominal Output	1000-1100 kg/hr to replace 280 liter/hr furnace oil		
Typical Duty Cycle	24 hr X 7 days in a week		
Plant Availability	> 85%		
Cumulative Run, hr	40000		
Value Added Product	Partial Activated Carbon~Iodine No. 450-500		

Annex - 4

Supplier-wise list of installation

This section provides supplier-wise list of installations.

Year of install-ation								
Mode (Electric / Thermal)	Electrical	Electrical	Electrical	Electrical	Thermal	Thermal	Thermal	Thermal
Used for	Captive Power	Captive Power	Captive Power	Captive Power	Coconut drying	Rubber drying	Steam generation	Rubber drying
Units	kWe	kWe	kWe	kWe	kWe	kWe	kWe	kWe
Capa- city	100	100	100	100	100	100	100	100
State	Tamilnadu	Andhra Pradesh	Andhra Pradesh	Andhra Pradesh	Kerala	Kerala	Tamilnadu	Kerala
Address	Periyar Nagar, Vallam, THANJAVUR - 613 403. (Tamilnadu) India	Industrial Estate, SURYAPET 508 214. Nalgonda Dist (A.P) India.	SURYAPET - 508 214. Nal	Khammam Road, Bibigudem, Suryapet Taluk, Nalgonda Dist. (A.P) India.	Thiruvambady 673603 Kozhikkode Dist. Kerala State, India.	Vakakkadu, Moonnilavu Post Kerala State, India	Perumalpatti Road, Vellarippati 625122 Madurai Dist. Tamilnadu, India	Southmarady, Muvattupuzha- 686 676. Kerala State. India.
User Name	Periyar Maniammai College of Technology for Women (PMCTW),	Telangana Rice Mills Pvt.Ltd,	Sri Pavan Traders, Industrial Estate	Sri Aravinda Nilaya Paraboiled Modern Rice Mill,	The Kerala Malanadu Karshaka Produce Co-Operative Marketing Society Ltd,	Kavanar Latex Ltd,	M/s.TVS Srichakra Ltd,	M/s.MRM Crumb Rubber Factory,
Name of Supplier	Associated Engineering Works	Associated Engineering Works	Associated Engineering Works	Associated Engineering Works	Associated Engineering Works	Associated Engineering Works	Associated Engineering Works	Associated Engineering Works
Supplier Code	AEW001	AEW002	AEW003	AEW004	AEW005	AEW006	AEW007	AEW008
S1. No.	1	7	3	4	rv	9		∞

Year of install-ation							
Mode (Electric / Thermal)	Thermal	Thermal	Thermal	Thermal	Thermal	Thermal	Thermal
Used for	Crema- torium	Crema- torium	Crema- torium	Coconut drying	Chemicals evaporation	Chemicals evaporation	Cooking
Units	kWe	kWe	kWe	kWe	kWe	kWe	kWe
Capa- city	100	100	100	100	20	20	20
State	Andhra Pradesh	Tamilnadu	Tamilnadu	Kerala	Andhra Pradesh	Tamilnadu	Tamilnadu
Address	Sajjapuram Cremation Ground, TANUKU - 534 211 (A.P) India.	Karaikal Muncipality, KARAIKAL – 609 602, Pondicherry State. India.\	District Rural Development Agency, PONDÍCHERRY - 605 005. Pondicherry State. India.	Thiruvambady – 673 603. Kozhikkode Dist. Kerala State, India.	Shed No.9, APIIC, Behind Andhra Jyothi, Settipalli, Tirupati-517 506. (A.P) India	3, North Car Street, SIVAKASI – 626 123. Tamilnadu, India.	Periyar Nagar, Vallam, THANJAVUR - 613 403. Tamilnadu, India.
User Name	Rotary Moksha Bhoomi,	The Muncipal Commissioner,	The Project Director,	The Kerala Malanadu Karshaka Produce Co-Operative Marketing Society Ltd,	M/s.Krishnaswani Chemicals,	M/s.Sri Krishna Chemical Industries,	The Periyar Maniammai College of Technology for Women,
Name of Supplier	Associated Engineering Works	Associated Engineering Works	Associated Engineering Works	Associated Engineering Works	Associated Engineering Works	Associated Engineering Works	Associated Engineering Works
Supplier Code	AEW009	AEW010	AEW011	AEW012	AEW013	AEW014	AEW015
Sl. No.	6	10	11	12	13	14	15

Name of User Supplier Name	Name of User Supplier Name		Addre	SS	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
AEW009 Associated Rotary Moksha Sajjapuram Engineering Works Bhoomi, Gremation Ground, TANUKU - 534 211 (A.P.) India.	Rotary Moksha Bhoomi,	Ioksha	Sajjapur Crematic Ground, TANUKI 534 211 (A.P) Ind	am n J – lia.	Andhra Pradesh	100	kWe	Crema- torium	Thermal	
AEW010 Associated The Muncipal Karaikal Engineering Works Commissioner, KARAIKAL - 609 602, Pondicherry State.	The Muncipal Commissioner,		Karaikal Muncipal KARAIK 609 602, Pondicher India.\	ity, AL – rry State.	Tamilnadu	100	kWe	Crema- torium	Thermal	
AEW011 Associated The Project District Rural Engineering Works Director, Agency, PONDICHERRY - 605 005. Pondicherry State.	Works Director,		District Range Person P	ural tent HERRY – ry State.	Tamilnadu	100	kWe	Crema- torium	Thermal	
AEW012 Associated The Kerala Thiruvambady Engineering Works Malanadu - 673 603. Karshaka Kozhikkode Dist. Produce Kerala State, Co-Operative India. Marketing Society Ltd,	Works Malanadu Karshaka Produce Co-Operative Marketing Society Ltd,	o,	Thiruvam – 673 603 Kozhikkov Kerala Ste India.	bady . de Dist. ite,	Kerala	100	kWe	Coconut drying	Thermal	
AEW013 Associated M/s.Krishnaswani Shed No.9, Engineering Works Chemicals, APIIC, Behind Andhra Jyothi, Settipalli, Tirupati-517 506.	M/s.Krishnaswani Chemicals,		Shed No.9 APIIC, Be Andhra Jy Settipalli, Tirupati-5 (A.P) Indi	hind othi, 117 506.	Andhra Pradesh	20	kWe	Chemicals evaporation	Thermal	
AEW014 Associated M/s.Sri Krishna 3, North Engineering Works Chemical Car Street, Industries, 626 123. Tamilnadu, India.	M/s.Sri Krishna Chemical Industries,	rishna ,,	3, North Car Street SIVAKAS: 626 123. Tamilnadı India.	, - 1 - 1,	Tamilnadu	20	kWe	Chemicals evaporation	Thermal	
AEW015 Associated The Periyar Periyar Nagar, Engineering Works College of THANJAVUR Technology for - 613 403. Women, Tamilnadu, India.	The Periyar Maniammai College of Technology for Women,		Periyar Na Vallam, THANJAV - 613 403. Tamilnadu	ıgar, 7UR 1, India.	Tamilnadu	20	kWe	Cooking	Thermal	

S1. No.	Supplier Code	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
28	AEW028	Associated Engineering Works		Melmaravathur	Tamilnadu	50	kWe	Cooking	Thermal	
29	AEW029	Associated Engineering Works		Salem	Tamilnadu	160	kWe	Dal roasting	Thermal	
30	AEW030	Associated Engineering Works		Shimoga	Karnataka	50	kWe	Heat treatment furnace	Thermal	
31	AEW031	Associated Engineering Works		Salem	Tamilnadu	160	kWe	Dal roasting	Thermal	
32	AEW032	Associated Engineering Works		Chennai	Tamilnadu	100	kWe	Crema- torium	Thermal	
33	AEW033	Associated Engineering Works		Hyderabad	Andhra Pradesh	160	kWe	Calcination furnace	Thermal	
34	AEW034	Associated Engineering Works		Salem	Tamilnadu	160	kWe	Dal roasting	Thermal	
35	AST001	Ankur Scientific Technologies Pvt. Ltd.,	Mahabhadra Industrial Gases	Plot No.329, GIDC, Por- Ramangamdi, Baroda (Gujarat)	Gujarat				Thermal	
36	AST002	Ankur Scientific Technologies Pvt. Ltd.,	Patson Industries	Plot No.375, GIDC Estate, Por-Ramangamdi, Baroda	Gujarat				Thermal	
37	AST003	Ankur Scientific Technologies Pvt. Ltd.,	Muni Seva Ashram	Goraj 391 760, Tal:Vaghodia, Dist.Baroda	Gujarat				Thermal	
38	AST004	Ankur Scientific Technologies Pvt. Ltd.,	Adichunchunagiri Institute of Medical Sciences,	Balagangadharanatha Nagar 571 448, Nagamangala Taluk, Mandya Dist, Karnataka	Karnataka				Electrical	
39	AST005	Ankur Scientific Technologies Pvt. Ltd.,	Saeplast (India) Pvt. Ltd.	urvey No.1658, S Mansa Gandhinagar Road, Mansa 382 845, Gujarat	Gujarat				Thermal	

Year of install-ation											
Mode (Electric / Thermal)											
Used for	Thermal	Electrical	Electrical	Electrical	Electrical	Electrical	Thermal	Thermal	Electrical	Electrical	Electrical
Units											
Capa- city											
State	Maharashtra	West Bengal	West Bengal	West Bengal	West Bengal	West Bengal	West Bengal	Uttar Pradesh	, West Bengal	West Bengal	West Bengal
Address	E-63, MIDC, Jalgaon 425 003, Maharashtra	Baragopinathpur, PO Torkona713 423, Dist.Burdwan, West Bengal	At & PO Sadarghat, Dist.Burdwan, West Bengal	At & PO Sadarghat, Dist.Burdwan, West Bengal	Village Patulsara, PO, Mirgachatra, PS Goghat Dist. Hooghly, West.Bengal	Badulia, Sagrai, Dist.Burdwan, West Bengal	5th Floor, Millenium Building, 235/2A, AJC Bose Road, Kolkata	Plot No.D-2, Upsidc Industrial Area, Deva Road, Chinhat, Lucknow 226019, U.P	Vill. & P.O Bhandardihi, PS & Dist. Burdwan 713426, West Bengal	Vill. & PO, Galsi, Dist. Burdwan 713406 West Bengal	VII, Sitanagar, PO Bajua, PS Goghat, Dist.Hooghly
User Name	S S Industries	Hara Parbati Rice Mill (P) Ltd.	Sree Bishnu Rice Mill	Natraj Rice Mill	Damodar Food Processing (P) Ltd,	Mahamantra Mini Rice Mill	Jaya Industries (P) Ltd.	Supraba Industries Ltd.	Samrat Rice Mill Pvt. Ltd.	Laxmi Narayan Rice Mill	Vivekananda Rice Mills (P) Ltd.
Name of Supplier	Ankur Scientific Technologies Pvt. Ltd.,	Ankur Scientific Technologies Pvt. Ltd.,	Ankur Scientific Technologies Pvt. Ltd.,	Ankur Scientific Technologies Pvt. Ltd.,	Ankur Scientific Technologies Pvt. Ltd.,	Ankur Scientific Technologies Pvt. Ltd.,	Ankur Scientific Technologies Pvt. Ltd.,	Ankur Scientific Technologies Pvt. Ltd.,	Ankur Scientific Technologies Pvt. Ltd.,	Ankur Scientific Technologies Pvt. Ltd.,	Ankur Scientific Technologies Pvt. Ltd.,
Supplier Code	AST006	AST007	AST008	AST009	AST010	AST011	AST012	AST013	AST014	AST015	AST016
S1. No.	40	41	42	43	44	45	46	47	48	49	50

Supplier Code	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
Cosr Pvt.	Cosmo Powertech Pvt. Ltd.	Perfect Stoneware Pipes	Jabalpur	Madhya Pradesh	009	kWth	Baking of stoneware pipes	Thermal	1996
Pvt	Cosmo Powertech Pvt. Ltd.	Kesari Metals Ltd, Urla, Raipur	, Urla, Raipur	Chhatisgadh	120	kWth	Heating of aluminium ingots	Thermal	1998
Po Pv	Cosmo Powertech Pvt. Ltd.	Mahakoshal Potteries	Katni	Madhya Pradesh	300	kWth	Baking of refractory bricks	Thermal	1999
0 2 4	Cosmo Powertech Pvt. Ltd.	R.R.Ispat Ltd.	Urla, raipur	Chhatisgadh	0009	kWth	Re-heating of steel for hot rolling	Thermal	2001
D A A	Cosmo Powertech Pvt. Ltd.	Unique Structures & Towers Ltd.	Urla, Raipur	Chhatisgadh	1500	kWth	Re-heating of steel for hot rolling	Thermal	2001
	Cosmo Powertech Pvt. Ltd.	Sunil Steel Wires	Bhanpuri, Raipur	Chhatisgadh	006	kWth	Annealing & galvanizing of steel wires	Thermal	2001
	Cosmo Powertech Pvt. Ltd.	Nahta Metals & Air Products	Urla, Raipur	Chhatisgadh	009	kWth	CO2 manu facturing	Thermal	2002
	Cosmo Powertech Pvt. Ltd.	Vijayalaxmi Steels	Vishakhapatnam	Andhra Pradesh	300	kWth	Annealing of MS binding wires	Thermal	2002
	Cosmo Powertech Pvt. Ltd.	Premier Refractories	Katni	Madhya Pradesh	009	kWth	Baking of refractory bricks	Thermal	2003
	Cosmo Powertech Pvt. Ltd.	Gita Refractories	Bangalore	Karnataka	009	kWth	Baking of refractory bricks	Thermal	2003
	Cosmo Powertech Pvt. Ltd.	Eshaditi Chem Pvt. Ltd.,	Sangli	Maharashtra	006	kWth	Heating of chemical reactors	Thermal	2005
	Cosmo Powertech Pvt. Ltd.	Sri Sarbati Steels Ltd.	Pondicherry	Tamilnadu	1200	kWth	Galvanizing	Thermal	2007
I	Cosmo Powertech Pvt. Ltd.	Sree Balaji TMT Rod Mills Pvt. Ltd.	Kurnool	Andhra Pradesh	0009	kWth	Re-heating of steel for hot rolling	Thermal	2007

S1. No.	Supplier Code	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
64	CPT014	Cosmo Powertech Pvt. Ltd.	Gangotri Aluminium & Alloys Ltd.	Raipur	Chhatisgadh	1200	kWth	Melting of aluminium and reheating of Albillets	Thermal	2007
65	CPT015	Cosmo Powertech Pvt. Ltd.	Mohan Steels Ltd.	Unnao	Uttar Pradesh	12000	kWth	Re-heating of steel for hot rolling	Thermal	
99	CPT016	Cosmo Powertech Pvt. Ltd.	Shreekant Industries	Bhilai Pradesh	Madhya	009	kWth	Baking of refractory bricks	Thermal	
29	CPT017	Cosmo Powertech Pvt. Ltd.	NGP Industries Ltd.	Bhilai	Madhya Pradesh	2000	kWth	Baking of rockwool pads	Thermal	
89	CPT018	Cosmo Powertech Pvt. Ltd.	R.R.Ispat Ltd.	Raipur	Chhatisgadh	7000	kWth	Re-heating of steel for hot rolling	Thermal	
69	CPT019	Cosmo Powertech Pvt. Ltd.	Karnal Agricultural Industries Ltd.	Karnal	Haryana	2000	kWth	Re-heating of steel for hot rolling	Thermal	
70	CPT020	Cosmo Powertech Pvt. Ltd.	Agrawal Structures	Raipur	Chhatisgadh	3500	kWth	Re-heating of steel for hot rolling	Thermal	
71	GP1001	Grain Processing Industries (India) Pvt. Ltd.	Dept. of Power, Govt. of Nagaland	Dimapur, Nagaland	Nagaland	200	kWe	Electrification of a residential colony	Electrical	
72	GP1002	Grain Processing Industries (India) Pvt. Ltd.	Bijoy Lakshmi Rice Mill,	Gangaramchak, Balichak, Midnapore, (W.B.)	West Bengal	500	kWe	Electrical power with thermal energy for boiler and dryer	Electrical	
73	GP1003	Grain Processing Industries (India) Pvt. Ltd.	Harsha Power Projects (P) Ltd.,	1-9-52/E/8 Ramnagar, Hyderabad - 500 048 (A.P.)	Andhra Pradesh	700	kWe	Selling of power to the third party using national grid	Electrical	
74	GP1004	Grain Processing Industries (India) Pvt. Ltd.	Maa Tara Modern Mini Rice Mill,	By-pass, G.T. Road, P.O.Natunganj, PBurdwan – 713 102 (W.B.)	West Bengal	450	kWe	Electrical power for captive use	Electrical	

Medak Dist., West 500 kWe Thermal (W.B.) Bengal 350 kWe Electrical P.O. Jharul, Dist. Bengal Captive use Dist. Amberdkar Uttar 75 kWe Electrical power Nagar (U.P.) Pradesh use Uttar 1000 kWe Electrical power Uttar 1000 kWe Electrical power use use Uttar 1000 kWe Electrical power use use use use
akona, West 350 arul, Dist. Bengal an (W. B.) Amberdkar Uttar 75 (U.P.) Aradesh ut, Uttar 1000 aunpur Pradesh
(U.P.) Pradesh 75 nur, Uttar 1000 aumpur Pradesh
aunpur Dradesh 1000
Plot No. C-7, Uttar 250 kWe Electrical power Industrial Area, Pradesh and thermal energy for Faizabad (U.P.) smelting furnace and thermid fluid heater
Arunachal Pradesh Arunachal 20kw kWe Electrification Energy Dev. Agency, Land Survey, Bidg. (1st floor), 3 nos Itanagar.
rvey, : floor), r Tamilnadu ing,ram,
n, West
m,
Plot No. C-7, Industrial Area, Mumtaz Nagar, Faizabad (U.P.) Arunachal Pradesh Energy Dev. Agency, Land Survey, Bidg. (1st floor), Itanagar. 40 Ameer Sq. Building, Kailasapuram, Tirunelveli Cs.th.o. P. 20
Grain Processing Industries (India) Pvt. Ltd. Grain Processing Industries (India) Pvt. Ltd. Grain Processing Industries (India) Pvt. Ltd. Grain Processing Industries Industries Industries Industries Industries Industries
ssing tries by Pvt.

SI.	Supplier	Name of	User	Address	State	Capa-	Units	Used for	Mode	Year of
No.	Code	Supplier	Name			city			(Electric / Thermal)	install- ation
84	GP1014	Grain Processing Industries (India) Pvt. Ltd.	Bihar Raffia Pvt. Ltd.,	Adityapur, Jamshedpur, Jharkhand	Jharkhand	200	kWe	Electrical power for captive use	Electrical	
85	GP1015	Grain Processing Industries (India) Pvt. Ltd.	Department of Rural Developments	Govt. of Nagaland, Kohima, Nagaland	Nagaland	200 - 3 units	kWe	Electrification ofvillages in hilly region	Electrical	
98	GP1016	Grain Processing Industries (India) Pvt. Ltd.	M/s. Jiban Krishna Modern Mini Rice Mill,	Bagabari, Baligori, Hooghly.	West Bengal	150	kWe	Electrical power for captive use	Electrical (under construction)	
87	GP1017	Grain Processing Industries (India) Pvt. Ltd.	M/s. Janaki Cotton Mills Pvt. Ltd.	Kalanthapanai, Tamil Nadu	Tamilnadu	150	kWe	Electrical power for captive use	Electrical (under construction)	
88	GP1018	Grain Processing Industries (India) Pvt. Ltd.	M/s. Swastikha Agro Foods (P) Ltd.	Tirchy, Tamil Nadu	Tamilnadu	200	kWe	Electrical power for capitive use	Electrical (under construction)	
68	GP1019	Grain Processing Industries (India) Pvt. Ltd.	M/s. Vishnu Paper Products (P) Ltd.	Semangalam Post, Vanur Taluk, Villupuram Dist., Tamil Nadu	Tamilnadu	750	kWe	Electrical power for captive use	Electrical (under construction)	
06	GP1020	Grain Processing Industries (India) Pvt. Ltd.	M/s. The Arasan Aluminium Industries (P) Ltd.,	Thiruthangal Road, Sivakasi.	Tamilnadu	250	kWe	Thermal energy for aluminium melting	Electrical	
91	GP1021	Grain Processing Industries (India) Pvt. Ltd.	M/s. Durairaj Mills Ltd.	Coimbatore, Tamil Nadu.	Tamilnadu	1	MW	Electrical power for captive use	Electrical (under construction)	
92	GP1022	Grain Processing Industries (India) Pvt. Ltd.	M/s. White Lotus Agro Food (P) Ltd.	Coimbatore, Tamil Nadu.	Tamilnadu	200	kWe	Electrical power for captive use	Electrical (under construction)	
63	GP1023	Grain Processing Industries (India) Pvt. Ltd.	M/s. Raitabandhu Aharodyama Pvt. Ltd.,	Maruthipura, Kaniyur Post-574 217, Belthangady Taluka. Karnataka State	Karnataka	200	kWe	Electrical power for captive use	Electrical (under construction)	

Year of install-ation	2003	2003	2004	2006	2005	2005	2005	2007	2005	2006
Mode (Electric / Thermal)	Thermal		Thermal	Thermal		Thermal	Thermal		Thermal	Thermal
Used for	Billet preheating kiln	Billet preheating Thermal kiln	Billet preheating kiln	Billet preheating kiln	Billet preheating Thermal kiln	Billet preheating kiln	Billet preheating kiln	Billet preheating Thermal kiln	Billet preheating kiln	Billet preheating kiln
Units										
Capa- city										
State	Maharashtra	Gujarat	Gujarat							
Address	Nagpur	Nagpur	Nagpur	Nagpur	Jalna	Jalna	Jalna	Jalna	Ghandhidham	Ghandhidham
User Name	Sanvijay Rolling & Engg Ltd - I	Sanvijay Rolling & Engg Ltd - II	Sanvijay Rolling & Engg Ltd - III	Sanvijay Rolling & Engg Ltd - IV	Sri Om Rolling Mill	Kalika Re-Rollers	Roopam Steel Re-Rollers	Parvati Steels	ASR Multimetal I	ASR Multimetal II
Name of Supplier	Radhe Renewable Energy Development, Pvt. Ltd.	Radhe Renewable Energy Development, Pvt. Ltd.	Radhe Renewable Energy Development, Pvt. Ltd.							
Supplier Code	RRE001	RRE002	RRE003	RRE004	RRE005	RRE006	RRE007	RRE008	RRE009	RRE010
S1. No.	94	95	96	26	86	66	100	101	102	103

S1. No.	Supplier Code	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
	RRE011	Radhe Renewable Energy Development, Pvt. Ltd.	Juhi Alloys I	Kanpur	Uttar Pradesh			Billet preheating kiln	Thermal	2006
	RRE012	Radhe Renewable Energy Development, Pvt. Ltd.	Juhi Alloys II	Kanpur	Uttar Pradesh			Billet preheating kiln	Thermal	2006
	RRE013	Radhe Renewable Energy Development, Pvt. Ltd.	Vinar Ispat Ltd.	Chandrapur	Maharashtra			Billet preheating kiln	Thermal	2005
	RRE014	Radhe Renewable Energy Development, Pvt. Ltd.	Rana Sponge Ltd.	Talcher	Orissa			Billet preheating kiln	Thermal	2005
	RRE015	Radhe	Rana Bar Ltd.	Roorki	Uttaranchal			Billet preheating Thermal	Thermal	2006
		Renewable Energy Development, Pvt. Ltd.						kiln		
109	RRE016	Radhe Renewable Energy Development, Pvt. Ltd.	Goa Ispat Ltd.	Goa	Goa			Billet preheating kiln	Thermal	2006
110	RRE017	Radhe Renewable Energy Development, Pvt. Ltd.	Sonal Vyapar	Salem	Tamilnadu			Billet preheating kiln	Thermal	2006
	RRE018	Radhe Renewable Energy Development, Pvt. Ltd.	Baranala Steel	Muzafarnagar	Uttar Pradesh			Billet preheating kiln	Thermal	2006
112	RRE019	Radhe Renewable Energy Development, Pvt. Ltd.	Guardian Steels	Mumbai	Maharashtra			Billet preheating kiln	Thermal	2006
113	RRE020	Radhe Renewable Energy Development, Pvt. Ltd.	Ganga Industries	Bhavnagar	Gujarat			Billet preheating kiln	Thermal	2003
114	RRE021	Radhe Renewable Energy Development, Pvt. Ltd.	Lucky steel	Bhavnagar	Gujarat			Billet preheating kiln	Thermal	2005

	Thermal	Thermal	Thermal Thermal	Thermal Thermal Thermal	Thermal Thermal Thermal	Thermal Thermal Thermal Thermal	Thermal Thermal Thermal Thermal Thermal	Thermal Thermal Thermal Thermal Thermal	Thermal Thermal Thermal Thermal Thermal Thermal
	Billet preheating T kiln								
	_								
West Bengal		Gujarat	Gujarat West Bengal	Gujarat West Bengal Chhatisgadh	Gujarat West Bengal Chhatisgadh West Bengal	Gujarat West Bengal Chhatisgadh West Bengal	Gujarat West Bengal Chhatisgadh West Bengal Maharashtra	Gujarat West Bengal Chhatisgadh West Bengal Maharashtra Maharashtra	Gujarat West Bengal West Bengal West Bengal Maharashtra Maharashtra Maharashtra
Kolkatta		Gandhidham	Gandhidham Kolkatta	Gandhidham Kolkatta Raipur	Gandhidham Kolkatta Raipur Durgapur	Gandhidham Kolkatta Raipur Durgapur	Gandhidham Kolkatta Raipur Durgapur Nanded	Gandhidham Kolkatta Raipur Durgapur Nanded Nasik	Gandhidham Kolkatta Raipur Durgapur Nanded Chandrapur Chandrapur
SRMB Udhyog Ltd.		Gallant Multimetals Ltd.	Gallant Multimetals Ltd. B.D. Casting	Gallant Multimetals Ltd. B.D. Casting Shivali Udhyog Ltd.	Gallant Multimetals Ltd. B.D. Casting Shivali Udhyog Ltd. Adhunik Ispat Ltd.	Gallant Multimetals Ltd. B.D. Casting Shivali Udhyog Ltd. Adhunik Ispat Ltd. Khatu Shyam Steel Rerolling Mill	Gallant Multimetals Ltd. B.D. Casting Shivali Udhyog Ltd. Adhunik Ispat Ltd. Khatu Shyam Steel Rerolling Mill MITC Rolling	Gallant Multimetals Ltd. B.D. Casting Shivali Udhyog Ltd. Adhunik Ispat Ltd. Khatu Shyam Steel Rerolling Mill Mill Shree Sidhbali Ispat Ltd.	Gallant Multimetals Ltd. B.D. Casting Shivali Udhyog Ltd. Adhunik Ispat Ltd. Khatu Shyam Steel Rerolling Mill Mill Shree Sidhbali Ispat Ltd. Garg Industries Ltd.
Development, Pvt. Ltd. Radhe Renewable Energy Development,	דיו. בוע.	le Energy nent,	+		able Energy pment, d. able Energy pment, d. able Energy pment, d. d. d. dele Energy d. d. d. dele energy	able Energy pment, d. able Energy pment, d. able Energy pment, d. able Energy pment, d. d. d.	able Energy pment, d. d. able Energy pment, d. d.	able Energy pment, d. d. d. able Energy pment, d. able Energy pment, d. d. able Energy pment, d. d. d. able Energy pment, d.	able Energy pment, d.
			RRE024 1 1 1 1 1 1 1 1 1						
RRE023		RRE02	RRE02	RRE02 RRE07	RRE02 RRE02 RRE03	RRE02 RRE02 RRE02 RRE02	RRE02 RRE02 RRE02 RRE02 RRE02	RRE02 RRE02 RRE02 RRE02 RRE02 RRE03	RRE07 RRE07 RRE07 RRE07 RRE07

S1. No.	Supplier Name of Code Supplie	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
126	RRE033	Radhe Renewable Energy Development, Pvt. Ltd.	Mahasati Rolling	Mill	Kolkatta	West Bengal		Billet preheating kiln	Thermal	2006
127	RRE034	Radhe Renewable Energy Development, Pvt. Ltd.	Anjani Steel Pvt. Ltd. I	Jaunpur	Uttar Pradesh			Billet preheating kiln	Thermal	2006
128	RRE035	Radhe Renewable Energy Development, Pvt. Ltd.	Anjani Steel Pvt. Ltd. II	Jaunpur	Uttar Pradesh			Billet preheating kiln	Thermal	2006
129	RRE036	Radhe Renewable Energy Development, Pvt. Ltd.	Amba Steel	Muzaffarnagar	Uttar Pradesh			Billet preheating kiln	Thermal	2006
130	RRE037	Radhe Renewable Energy Development, Pvt. Ltd.	Giriraj Re	Rolling Mills	Jalna	Maha- rashtra		Billet preheating kiln	Thermal	2006
131	RRE038	Radhe Renewable Energy Development, Pvt. Ltd.	R.S.Ispat	Kolkatta	West Bengal			Billet preheating kiln	Thermal	2006
132	RRE039	Radhe Renewable Energy Development, Pvt. Ltd.	I.C.Ispat	Siliguri	West Bengal			Billet preheating kiln	Thermal	2006
133	RRE040	Radhe Renewable Energy Development, Pvt. Ltd.	Welspun Power & Steel Ltd.,	Gandhidham	Gujarat			Billet preheating kiln	Thermal	2006
134	RRE041	Radhe Renewable Energy Development, Pvt. Ltd.	Sunrise Electromelt	Goa	Goa			Billet preheating kiln	Thermal	2006
135	RRE042	Radhe Renewable Energy Development, Pvt. Ltd.	Varsana Ispat Ltd. I	Gandhidham	Gujarat			Billet preheating kiln	Thermal	2006
136	RRE043	Radhe Renewable Energy Development, Pvt. Ltd.	Varsana Ispat Ltd. II	Gandhidham	Gujarat			Billet preheating kiln	Thermal	2006

Radhe	Supplier	User Name	Address		Capa- city	Units	· I	Mode (Electric / Thermal)	Year of install-ation
, च T l	Radhe Renewable Energy Development, Pvt. Ltd.	Saraswati Steel Ltd.	Jalna	Maharashtra			Billet preheating kiln	Thermal	2006
е е <u>1</u> -	Radhe Renewable Energy Development, Pvt. Ltd.	Electrotherm (I) Ltd.	Gandhidham	Gujarat			Billet preheating kiln	Thermal	2006
	Radhe Renewable Energy Development, Pvt. Ltd.	Nilkanth Concast	Gandhidham	Gujarat			Billet preheating kiln	Thermal	2006
והכסיו	Radhe Renewable Energy Development, Pvt. Ltd.	Premier Alloys - I	Kanpur	Uttar Pradesh			Billet preheating kiln	Thermal	2006
t < n	Radhe Renewable Energy Development, Pvt. Ltd.	Premier Alloys - II	Jainpur	Uttar Pradesh			Billet preheating kiln	Thermal	2007
1 th th th th	Radhe Renewable Energy Development, Pvt. Ltd.	Bhagwati Steel	Nasik	Maharashtra			Billet preheating kiln	Thermal	2006
ad ad	Radhe Renewable Energy Development, Pvt. Ltd.	Sharda Steel	Kanpur	Uttar Pradesh	ų		Billet preheating kiln	Thermal	2006
ev ev	Radhe Renewable Energy Development, Pvt. Ltd.	Bhuleshwar Steel	Pune	Maharashtra			Billet preheating kiln	Thermal	2006
he 라 와 다	Radhe Renewable Energy Development, Pvt. Ltd.	Sirdi Steels Ltd.	Goa	Goa			Billet preheating kiln	Thermal	2006
ad ev	Radhe Renewable Energy Development, Pvt. Ltd.	Prakash Industries Ltd. I	Raipur	Chhatisgadh			Billet preheating kiln	Thermal	2006
ad ev vt.	Radhe Renewable Energy Development, Pvt. Ltd.	Prakash Industries Ltd. II	Raipur	Chhatisgadh			Billet preheating kiln	Thermal	2007

Supplier Name of Code Supplier	r Name of Supplier		User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
RRE055 Radhe Prakash Renewable Energy Industries Development, Ltd.III Pvt. Ltd.	able Energy pment, d.	Prakash Industries Ltd.III		Raipur	Chhatisgadh			Billet preheating kiln	Thermal	2007
RRE056 Radhe Renewable Energy Industries Ltd. Pv. Ltd.	able Energy pment, d.	Prakash Industries Ltd. IV		Raipur	Chhatisgadh			Billet preheating kiln	Thermal	2007
RRE057 Radhe Meenakshi Renewable Energy Steel Development, Pvt. Ltd.	able Energy pment, d.	Meenakshi Steel		Nagpur	Maharashtra			Billet preheating kiln	Thermal	2006
RRE058 Radhe VRKP Renewable Energy Steel Development, Pvt. Ltd.	able Energy pment, d.	VRKP Steel		Bangalore	Karnataka			Billet preheating kiln	Thermal	2006
RRE059 Radhe Renewable Energy Development, Pvt. Ltd.	ergy	MSP Steel		Raigarh	Chhatisgadh			Billet preheating kiln	Thermal	2006
RRE060 Radhe Ramdhenu Renewable Energy Ispat Ltd. Development, Pvt. Ltd.	able Energy ppment, td.	Kamdhenu Ispat Ltd.		Bhiwadi	Rajasthan			Billet preheating kiln	Thermal	2006
RRE061 Radhe Bhergy Renewable Energy Development, Pvt. Ltd.	able Energy pment, d.	Bhuwalka Steel I		Wada	Maharashtra			Billet preheating kiln	Thermal	2006
RRE062 Radhe Bhuwalka Renewable Energy Steel II Development, Pvt. Ltd.	ible Energy pment, d.	Bhuwalka Steel II		Bellary	Karnataka			Billet preheating kiln	Thermal	2007
RRE063 Radhe Mahalaxmi Renewable Energy Rolling Mills Development, Ltd.,	able Energy pment, d.	Mahalaxmi Rolling Mills Ltd.,		Jalna	Maharashtra			Billet preheating kiln	Thermal	2007
RRE064 Radhe Tulsyan Nec Renewable Energy Ltd. Development, Pvt. Ltd.	able Energy pment, d.	Tulsyan Nec Ltd.		Gumidipoondi	Tamilnadu			Billet preheating kiln	Thermal	2007
RRE065 Radhe Tulsyan Nec Renewable Energy Ltd. Development, Pvt. Ltd.	ıble Energy pment, d.	Tulsyan Nec Ltd.		Gumidipoondi	Tamilnadu			Billet preheating kiln	Thermal	2007

Year of install-	2007	2007	2007	2007	2007	2007	2007	2007	2007	2007	2007
Mode (Electric / Thermal)	Thermal	Thermal									
Used for	Billet preheating kiln	Billet									
Units											
Capa- city											
State	Maharashtra	Maharashtra	Uttar Pradesh	Andhra Pradesh	Andhra Pradesh	Maharashtra	Uttar Pradesh	Gujarat	Gujarat	Orissa	Chhatisgadh
Address	Jalna	Nagpur	Jhansi	Hyderabad	Hyderabad	Jalna	Kanpur	Gandhidham	Ahmedabad	Sambalpur	Raipur
User Name	Shiv Shakti Steel	Venus Rolling Mill	Hari Om Steel Ltd.	Tirupati Udhyog	Vinayak Steel	Shree Om Rolling Mills	Panem Steel Pvt. Ltd.	Mid India Engg. Lted.	Ashiana Steel Ltd.	Shyam DRI Power Ltd.	Gaurva
Name of Supplier	Radhe Renewable Energy Development, Pvt. Ltd.	Radhe									
Supplier Code	RRE066	RRE067	RRE068	RRE069	RRE070	RRE071	RRE072	RRE073	RRE074	RRE075	RRE076
S1. No.	159	160	161	162	163	164	165	166	167	168	169

S1. No.	Supplier Code	Supplier Name of Code Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
170	RRE077	Radhe Renewable Energy Development, Pvt. Ltd.	A.C. Strips Pvt. Ltd.	Raipur	Chhatisgadh			Billet preheating kiln	Thermal	2007
171	RRE078	Radhe Renewable Energy Development, Pvt. Ltd.	Shri Bajrang Metallics Pvt Ltd.	Raipur	Chhatisgadh			Billet preheating kiln	Thermal	2007
172	RRE079	Radhe Renewable Energy Development, Pvt. Ltd.	Shri Bajrang Metallics Pvt Ltd.	Raipur	Chhatisgadh			Billet preheating kiln	Thermal	2007
173	RRE080	Radhe Renewable Energy Development, Pvt. Ltd.	S.P.Renewable Energy Research Instt.	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
174	RRE081	Radhe Renewable Energy Development, Pvt. Ltd.	Hem Ceramic I	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
175	RRE082	Radhe Renewable Energy Development, Pvt. Ltd.	Patidar Cerami I	Shapar	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
176	RRE083	Radhe Renewable Energy Development, Pvt. Ltd.	Soni Ceramic	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
177	RRE084	Radhe Renewable Energy Development, Pvt. Ltd.	Deep Ceramic	Thangadh	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
178	RRE085	Radhe Renewable Energy Development, Pvt. Ltd.	Astron Ceramic I	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
179	RRE086	Radhe Renewable Energy Development, Pvt. Ltd.	Bhimani Ceramic	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
180	RRE087	Radhe Renewable Energy Development, Pvt. Ltd.	Evershine Cera Pvt. Ltd.	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	

1.5	Supplier Name of Code Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
RRE088 Radhe Renewab Developi Pvt. Ltd	Radhe Renewable Energy Development, Pvt. Ltd.	Sigma Gold Ceramic Industries	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
RRE089 Radhe Renewa Develo Pvt. Lt	Radhe Renewable Energy Development, Pvt. Ltd.	Kavery Ceramic	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
RRE090 Rac Rer Dev Pvt	Radhe Renewable Energy Development, Pvt. Ltd.	Kavery Ceramic II	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
RRE091 Ra- Rei De Pv	Radhe Renewable Energy Development, Pvt. Ltd.	Citizen Ceramic I	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
RRE092 ReREO92 RePv	Radhe Renewable Energy Development, Pvt. Ltd.	Kores Tiles	Thangadh	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
RRE093 R. R. D. D. P.	Radhe Renewable Energy Development, Pvt. Ltd.	Kores Tiles	Thangadh	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
RRE094 R R D D	Radhe Renewable Energy Development, Pvt. Ltd.	Sunlight Ceramic	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
RRE095 R R D D	Radhe Renewable Energy Development, Pvt. Ltd.	Surya Ceramic	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
RRE096 R. R. D. D. P.	Radhe Renewable Energy Development, Pvt. Ltd.	Unique Ceracoats Industries	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
RRE097 R. R. D. D. P.	Radhe Renewable Energy Development, Pvt. Ltd.	Ambani Ceramic	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
RRE098 R. D. D. D. P.	Radhe Renewable Energy Development, Pvt. Ltd.	Apex Ceramic	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	

SI. No.	Supplier Code	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of installation
192	RRE099	Radhe Renewable Energy Development, Pvt. Ltd.	Aastraon Ceramic I	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
193	RRE100	Radhe Renewable Energy Development, Pvt. Ltd.	Yashika Ceramics	Himatnagar	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
194	RRE101	Radhe Renewable Energy Development, Pvt. Ltd.	Smart Ceramic	Himatnagar	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
195	RRE102	Radhe Renewable Energy Development, Pvt. Ltd.	Sigma Gold Ceramic Industries	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
196	RRE103	Radhe Renewable Energy Development, Pvt. Ltd.	Asian Tiles Ltd.	Idar	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
197	RRE104	Radhe Renewable Energy Development, Pvt. Ltd.	Asian Tiles Ltd	Idar	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
198	RRE105	Radhe Renewable Energy Development, Pvt. Ltd.	Victor Ceramics	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
199	RRE106	Radhe Renewable Energy Development, Pvt. Ltd.	Akash Ceramic	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
200	RRE107	Radhe Renewable Energy Development, Pvt. Ltd.	Bhavani Tiles	Thangadh	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
201	RRE108	Radhe Renewable Energy Development, Pvt. Ltd.	Gujarat Ceramic	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
202	RRE109	Radhe Renewable Energy Development, Pvt. Ltd.	Fine Ceramics	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	

Year of install-ation											
Mode (Electric / Thermal)	Thermal										
Used for	Furnace/ Tunnel/Roller Kiln/Spray Dryer										
Units											
Capa- city											
State	Gujarat	Karnataka	Maharashtra	Gujarat							
Address	Morbi	Himatnagar	Morbi	Shapar	Morbi	Morbi	Morbi	Bhavnagar	Mangalore	Sangali	Morbi
User Name	Star Ceramic	Sigma Ceramic	Surya Ceramic II	Patidar Ceramic - I	Astron Ceramic I	Cosmo Ceramic	Simco Tiles	While Silco Pvt. Ltd.	Rainbow Ceramic	Potdar Chemicals	Bhimani Ceramic
Name of Supplier	Radhe Renewable Energy Development, Pvt. Ltd.										
Supplier Code	RRE110	RRE111	RRE112	RRE113	RRE114	RRE115	RRE116	RRE117	RRE118	RRE119	RRE120
S1. S	203	204	205	206	207	208	209	210	211	212	213

S1. No.	Supplier Code	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
236	RRE143	Radhe Renewable Energy Development, Pvt. Ltd.	Major Ceramics Ltd.	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
237	RRE144	Radhe Renewable Energy Development, Pvt. Ltd.	Speciality Silica Pvt. Ltd.	Alwar	Rajasthan			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
238	RRE145	Radhe Renewable Energy Development, Pvt. Ltd.	Regent Granito	Himatnagar	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
239	RRE146	Radhe Renewable Energy Development, Pvt. Ltd.	Ashapura Minechem Ltd.	Tiruvanthpuram	Kerala			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
240	RRE147	Radhe Renewable Energy Development, Pvt. Ltd.	Ashapura Minechem Ltd.	Tiruvanthpuram	Kerala			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
241	RRE148	Radhe Renewable Energy Development, Pvt. Ltd.	Ashapura Minechem Ltd.	Tiruvanthpuram	Kerala			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
242	RRE149	Radhe Renewable Energy Development, Pvt. Ltd.	Ashapura Minechem Ltd.	Tiruvanthpuram	Kerala			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
243	RRE150	Radhe Renewable Energy Development, Pvt. Ltd.	Ashapura Minechem Ltd.	Tiruvanthpuram	Kerala			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
244	RRE151	Radhe Renewable Energy Development, Pvt. Ltd.	Krishna Ceramics Pvt. Ltd.	Morbi	Gujarat			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
245	RRE152	Radhe Renewable Energy Development, Pvt. Ltd.	Arvind Ceramics Pvt. Ltd.	Chennai	Tamilnadu			Furnace/ Tunnel/Roller Kiln/Spray Dryer	Thermal	
246	RRE153	Radhe Renewable Energy Development, Pvt. Ltd.	Angel Ceramics	Morbi	Gujarat			Direct Hag - furnace/hot air generator	Thermal	

(Electric / install- Thermal) ation	Thermal	Thermal		Thermal	Thermal	Thermal Thermal Thermal	Thermal Thermal Thermal	Thermal Thermal Thermal Thermal	Thermal Thermal Thermal Thermal Thermal	Thermal Thermal Thermal Thermal Thermal	Thermal Thermal Thermal Thermal Thermal Thermal
Therm	Direct Hag - Therma furnace/hot air generator	Direct Hag - Therma furnace/hot air generator		Direct Hag - Therma furnace/hot air generator							
city	Direct furné air ge	Direct furna air ge		Direct furnar air ge	Direct furnaa air ge Direct furna air ge air ge	Direct furnaa air ge Direct furnaa air ge Direct furnaa air ge Direct furnaa air ge	Direct furnaa air ge Direct furnaa air ge Direct furnaa air ge air ge Direct furnaa air ge Direct furnaa air ge	Direct furnaa air ge	Direct furnaa air ge	Direct furnad air ge	Direct furnad air ge
city							_				
	Gujarat	Gujarat	Gujarat	`	Madhya Pradesh	Madhya Pradesh Karnataka	Madhya Pradesh Karnataka Gujarat	Madhya Pradesh Karnataka Gujarat Gujarat	Madhya Pradesh Karnataka Gujarat Gujarat	Madhya Pradesh Karnataka Gujarat Gujarat	Madhya Pradesh Karnataka Gujarat Gujarat Gujarat
	nagar	nagar		nagar	nagar	nagar il	nagar Ll	nagar nagar	nagar nagar nagar	lagar nagar nagar	lagar agar agar agar agar
	Himatnagar	Himatnagar	Himatnagar		Dewas	Dewas Kunigal	Dewas Kunigal Himatnagar	Dewas Kunigal Himatnagar			
Name	Sonata Ceramics Pvt. Ltd.	Crystal Ceramics	Cello Ceramics		H&R Johnson (India) Ltd.	H&R Johnson (India) Ltd. H&R Johnson (India) Ltd.	H&R Johnson (India) Ltd. H&R Johnson (India) Ltd. Santro Ceramics	H&R Johnson (India) Ltd. H&R Johnson (India) Ltd. Santro Ceramics Akik Tiles Ltd.	H&R Johnson (India) Ltd. H&R Johnson (India) Ltd. Santro Ceramics Akik Tiles Ltd.	H&R Johnson (India) Ltd. H&R Johnson (India) Ltd. Santro Ceramics Akik Tiles Ltd. Jalaram Ceramic Gladder Gladder Ceramics Ltd.	H&R Johnson (India) Ltd. H&R Johnson (India) Ltd. Santro Ceramics Jalaram Ceramic Gladder Ceramics Ltd. Hem Ceramics
Supplier	Radhe Renewable Energy Development, Pvt. Ltd.	Radhe Renewable Energy Development, Pvt. Ltd.	Radhe Renewable Energy Development, Pvt. Ltd.		Radhe Renewable Energy Development, Pvt. Ltd.	Radhe Renewable Energy Development, Pvt. Ltd. Radhe Renewable Energy Development,	Radhe Renewable Energy Development, Pvt. Ltd. Radhe Renewable Energy Development, Pvt. Ltd. Radhe Radhe Renewable Energy Pvt. Ltd.	Radhe Renewable Energy Development, Pvt. Ltd. Radhe Renewable Energy Pvt. Ltd.	Radhe Renewable Energy Development, Pvt. Ltd.	Radhe Renewable Energy Development, Pvt. Ltd.	Radhe
Code	RRE154 F	RRE155 F	RRE156 E		RRE157 F						
Zo.	247	248	249		250	250	250	251 252 253 253	251 252 253 254 254	250 251 252 253 254 255	250 251 252 253 254 255 256

SI. No.	Supplier Name of Code Supplie	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
258	RRE165	Radhe Renewable Energy Development, Pvt. Ltd.	Vrundavan Ceramics Ltd.,	Morbi	Gujarat			Direct Hag - furnace/hot air generator	Thermal	
259	RRE166	Radhe Renewable Energy Development, Pvt. Ltd.	Vrundavan Ceramics Ltd.,	Morbi	Gujarat			Direct Hag - furnace/hot air generator	Thermal	
260	RRE167	Radhe Renewable Energy Development, Pvt. Ltd.	Ornato Ceramics	Morbi	Gujarat			Direct Hag - furnace/hot air generator	Thermal	
261	RRE168	Radhe Renewable Energy Development, Pvt. Ltd.	Tata Chemicals Ltd.	Haldia	West Bengal			Direct Hag - furnace/hot air generator	Thermal	
262	RRE169	Radhe Renewable Energy Development, Pvt. Ltd.	Star Clays	Trissur	Kerala			Direct Hag - furnace/hot air generator	Thermal	
263	RRE170	Radhe Renewable Energy Development, Pvt. Ltd.	Advatech Cera Tiles Ltd.	Kadi	Gujarat			Direct Hag - furnace/hot air generator	Thermal	
264	RRE171	Radhe Renewable Energy Development, Pvt. Ltd.	SPL Limited	Kadi	Gujarat			Direct Hag - furnace/hot air generator	Thermal	
265	RRE172	Radhe Renewable Energy Development, Pvt. Ltd.	H&R Johnson (India) Ltd.	Dewas	Madhya Pradesh				Thermal	
266	RRE173	Radhe Renewable Energy Development, Pvt. Ltd.	H&R Johnson (India) Ltd.	Pen	Maharashtra				Thermal	
267	RRE174	Radhe Renewable Energy Development, Pvt. Ltd.	Vrundavan Ceramics Ltd.	Morbi	Gujarat				Thermal	
268	RRE175	Radhe Renewable Energy Development, Pvt. Ltd.	lcon House Hold	Coimbatore	Tamilnadu				Thermal	

S1. No.	Supplier Code		User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
269	RRE176	Radhe Renewable Energy Development, Pvt. Ltd.	Icon House Hold	Gauhati	Assam				Thermal	
270	RRE177	Radhe Renewable Energy Development, Pvt. Ltd.	Ornato Ceramics	Morbi	Gujarat				Thermal	
271	RRE178	Radhe Renewable Energy Development, Pvt. Ltd.	Hindustan Gum	Viramgam	Gujarat				Thermal	
272	RRE179	Radhe Energy Renewable Development, Pvt. Ltd.	City Tiles	Himmatnagar	Gujarat				Thermal	
273	RRE180	Radhe Renewable Energy Development, Pvt. Ltd.	Asian Tiles	Ider	Gujarat				Thermal	
274	RRE181	Radhe Renewable Energy Development, Pvt. Ltd.	Sonata Ceramics	Himmatnagar	Gujarat				Thermal	
275	RRE182	Radhe Renewable Energy Development, Pvt. Ltd.	Century Ceramics	Himmatnagar	Gujarat				Thermal	
276	RRE183	Radhe Renewable Energy Development, Pvt. Ltd.	Sentiny Ceramic	Gudiwada	Andhra Pradesh				Thermal	
277	RRE184	Radhe Renewable Energy Development, Pvt. Ltd.	Terapanth Foods	Gandhidham	Gujarat				Thermal	
278	SCL001	Southern Carbons (P) Ltd.	M/s Edathala Polymers Private Ltd	South Edathala, Aluva Ph:0091484-2637302	Kerala	4 lakh	kcal /hr	Drying of block crumb rubber	Thermal	2001
279	SCL002	Southern Carbons (P) Ltd.	M/s Palappillil Specified Block Rubber Pvt. Ltd.	Kothamangalam Ph:0091 485 2822003	Kerala	2 lakh	kcal /hr	Drying of block crumb rubber	Thermal	2001

Sl. No.	Supplier Code	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
280	SCL003	Southern Carbons (P) Ltd.	M/s Basil Rubber Factory Pvt. Ltd.	Pothupara, Kothamangalam Ph:0091 485-2822130	Kerala	2 lakh	kcal /hr	Drying of block crumb rubber	Thermal	2002
281	SCL004	Southern Carbons (P) Ltd.	M/s Ponmudi Rubbers Ltd,	Thycadu, Trivandrum Ph :0091 471232333.	Kerala	2 lakh	kcal /hr	Drying of block crumb rubber	Thermal	2002
282	SCL005	Southern Carbons (P) Ltd.	M/s West Coast Rubbers India Pvt. Ltd.	West hill, Calicut. Ph:0091 495 2380486	Kerala	2 lakh	kcal /hr	Drying of block crumb rubber	Thermal	2002
283	900TOS	Southern Carbons (P) Ltd.	Harisree Specified Block Crumb RubberPvt. Ltd.	Edayar, Aluva. Ph:0091484 2541155	Kerala	4 lakh	kcal /hr	Drying of block crumb rubber	Thermal	2003
284	SCL007	Southern Carbons (P) Ltd.	M/s. Mamparambil Rubber Industries Pvt Ltd,	Pizhaku P.O.,Pala, Kottayam Ph:0091 482-260360, 260686	Kerala	4 lakh	kcal /hr	Drying of block crumb rubber	Thermal	2004
285	SCL008	Southern Carbons (P) Ltd.	M/s. Cresent Crumbs Pvt. Ltd.	Peringottuserry, Edathala, Aluva, Ph: 0091 484 2638952	Kerala	4 lakh	kcal /hr	Drying of block crumb rubber	Thermal	2004
286	SCL009	Southern Carbons (P) Ltd.	M/s. Mount Velour Rubber Works,	Nilampathy, Amarambalam Post, Nilambur Ph:0091 4931 260373	Kerala	4 lakh	kcal /hr	Drying of block crumb rubber	Thermal	2005
287	SCL010	Southern Carbons (P) Ltd.	M/s. Kerala State Agro Co-Operative Ltd.,	Abna Complex, Pallikkunnu, Kannur Ph:0091 497 2765115	Kerala	2 lakh	kcal /hr	Drying of block crumb rubber	Thermal	2005
288	SCL011	Southern Carbons (P) Ltd.	Elite Foods (P) Ltd	Industrial DevelopmentArea Aroor-688534 Ph:0091 478 2872162, 2872149	Kerala	5 lakh	kcal /hr	For baking breads	Thermal	2005
289	SCL012	Southern Carbons (P) Ltd.	Sud-Chemie India (P)Ltd	Edayar Industrial Development Area Binanipuram, Cochin Ph:0091 484 2540481	Kerala	7 lakh	kcal /h	For drying of chemical catalist	Thermal	2005
290	SCL013	Southern Carbons (P) Ltd.	Hi-Tech Spice Dryers	Mavadi Kalkunthal Road Nedumkandam Idukky District Ph:00914868 233909	Kerala	4 lakh	kcal /hr	Spice processing	Thermal	2005

S1. No.	Supplier Code	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
291	SCL014	Southern Carbons (P) Ltd.	Palappillil Rubber Industries	Thattekad Kothamangalam Ph:0485-2822349	Kerala	4 lakh	kcal /hr	Drying of block crumb rubber	Thermal	2006
292	SCL015	Southern Carbons (P) Ltd.	Eastern Condiments Private Ltd	Eastern Valley Adimali- 685 561 Ph: 00914864 222765	Kerala	4 lakh	kcal /hr	Cooking and baking purposes	Thermal	Under constr uction
293	SCL016	Southern Carbons (P) Ltd.	Elite Breads (P) Ltd	Athani, Thrissur Ph:0091 487 2204305	Kerala	5 lakh	kcal /hr	For baking breads	Thermal	2006
294	SCL017	Southern Carbons (P) Ltd.	AVT Natural Products Ltd	Halkurke Village, Homavalli hobli, Tiptur, Tumkur (Dist),Karnataka, Ph: 08134 264177	Karnataka lakh	15	kcal /hr	Merry gold drying	Thermal	2006
295	SCL018	Southern Carbons (P) Ltd.	Sud-Chemie India (P)Ltd	Edayar Industrial Development AreaBinanipuram, Cochin Ph:0091 484-2540481	Kerala	12 Iakh	kcal /hr	For drying of chemical catalist	Thermal	
296	TER001	The Energy & Resources Institute	Village Khaneiput	Orissa	Orissa	10	kWe	Community electrification	Electrical	
297	TER002	The Energy & Resources Institute	Nuapara	Orissa	Orissa	10	kWe	Community electrification	Electrical	
298	TER003	The Energy & Resources Institute	Jemara	Orissa	Orissa	10	kWe	Community electrification	Electrical	
299	TER004	The Energy & Resources Institute	Anta	Rajasthan	Rajasthan	10	kWe	Community electrification	Electrical	
300	TER005	The Energy & Resources Institute	Khandwa	Madhya Pradesh	Madhya Pradesh	10	kWe	Community electrification	Electrical	
301	TER006	The Energy & Resources Institute	Burhanpur	Madhya Pradesh	Madhya Pradesh	10	kWe	Community electrification	Electrical	
302	TER007	The Energy & Resources Institute	Myanmar	Myanmar		20	kWe	Community electrification	Electrical	
303	TER008	The Energy & Resources Institute	Gurgaon	Haryana	Haryana	40	kWe	Community electrification	Electrical	
304	TER009	The Energy & Resources Institute	Rani Pokhri	Uttaranchal	Uttaranchal	50	kWe	Community electrification	Electrical	
305	TER010	The Energy & Resources Institute	Thailand	Thailand		100	kWe	Community electrification	Electrical	
306	TER011	The Energy & Resources Institute	Sri Lanka	Sri Lanka		150	kWe	Community electrification	Electrical	

SC	Supplier Code	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
TER012	12	The Energy & Resources Institute	Sikkim	Sikkim	Sikkim	25000	kcal /hr	Community electrification	Thermal	
TER013)13	The Energy & Resources Institute	Ambernath	Maharashtra	Maharashtra	250000	kcal /hr	Community electrification	Thermal	
TER014)14	The Energy & Resources Institute	Sanjauli & Sundernagar	Himachal Pradesh	Himachal Pradesh	100000	kcal /hr	Demonstration and utilisation	Thermal	
TER015	015	The Energy & Resources Institute	Swiss Agency for Dev. & Co-operation					Community electrification	Thermal	
TER016	016	The Energy & Resources Institute	Pioneer Magnesia Works Ltd.		Gujarat	750000	kcal /hr	MgC12 production	Thermal	
ABE001		Advanced Bio-residues Energy Technologies Society	Village Hosahalli	Karnataka	Karnataka	20	kWe	Community electrification	Electrical	1999
ABI	ABE002	Advanced Bio-residues Energy Technologies Society	Coonur	Tamilnadu	Tamilnadu	250	kg/hr	Community	Thermal	1995
ABI	ABE003	Advanced Bio-residues Energy Technologies Society	Harihar		Karnataka	200	kg/hr	Community	Thermal	1995
ABI	ABE004	Advanced Bio-residues Energy Technologies Society	Ramanagar	Karnataka	Karnataka	500	kw/e	Community	Thermal	1996/7
ABI	ABE005	Advanced Bio-residues Energy Technologies Society	Tamilnadu	Tamilnadu	Tamilnadu	500	kg/hr	Community electrification	Thermal	1998
AB]	ABE006	Advanced Bio-residues Energy Technologies Society	Harihar		Karnataka	500	kg/hr	Community electrification	Thermal	2001

Name of User Supplier Nam	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
2	Chile	Chile		50	kWe	Community electrification	Electrical	1999
. ~	Guwahati	Assam	Assam	25	kWe	Community electrification	Electrical	2007
	Tamenglong	Manipur	Manipur	25	kWe	Community electrification	Electrical	
	Bairabi	Mizoram	Mizoram	75	kWe	Community electrification	Electrical	
	Arunachal Pradesh	Arunachal Pradesh	Arunachal Pradesh	2 × 5	kg/hr	Community electrification	Electrical	2006
	Chatel St.Denis	Switzerland		100	kg/hr		Electrical	1995
	Madhya Pradesh	Madhya Pradesh	Madhya Pradesh	120	kg/hr		Electrical	1996
	Dewan Estate	Karnataka	Karnataka	65	kg/hr		Electrical	2000
	Tamilnadu	Tamilnadu	Tamilnadu	135			Electrical	2001
	Tamilnadu	Tamilnadu	Tamilnadu	135			Electrical	

S1. No.	Supplier Name of Code Supplie	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
328	NRE006	Netpro Renewable Energy (India) Pvt. Ltd.	Bharbari	Bihar	Bihar	65			Electrical	2001
329	NRE007	Netpro Renewable Energy (India) Pvt. Ltd.	Synthite	Synthite		450			Electrical	2001
330	NRE008	Netpro Renewable Energy (India) Pvt. Ltd.	Agro	Agro		450			Electrical	2001
331	NRE009	Netpro Renewable Energy (India) Pvt. Ltd.	MVIT	Karnataka	Karnataka	135			Electrical	2002
332	NRE010	Netpro Renewable Energy (India) Pvt. Ltd.	MVIT II	Karnataka	Karnataka	135			Electrical	
333	NRE011	Netpro Renewable Energy (India) Pvt. Ltd.	VIT	Tamilnadu	Tamilnadu	130			Electrical	2002
334	NRE012	Netpro Renewable Energy (India) Pvt. Ltd.	Varlakonda	Karnataka	Karnataka	65			Electrical	2002
335	NRE013	Netpro Renewable Energy (India) Pvt. Ltd.	Tamilnadu	Tamilnadu	Tamilnadu	135			Electrical	2002
336	NRE014	Netpro Renewable Energy (India) Pvt. Ltd.	VIT	Tamilnadu	Tamilnadu	135			Electrical	2002
337	NRE015	Netpro Renewable Energy (India) Pvt. Ltd.	PSG College	Tamilnadu	Tamilnadu	135			Electrical	2004
338	NRE016	Netpro Renewable Energy (India) Pvt. Ltd.	Bangalore	Karnataka	Karnataka	135			Electrical	2005
339	NRE017	Netpro Renewable Energy (India) Pvt. Ltd.	KPCL	Kushalnagar	Karnataka	100			Electrical	2005
340	NRE018	Netpro Renewable Energy (India) Pvt. Ltd.	Hubli	Karnataka	Karnataka	135			Electrical	2005
341	NRE019	Netpro Renewable Energy (India) Pvt. Ltd.	Sankalp	Rajasthan	Rajasthan	35			Electrical	2006

S1. No.	Supplier Code	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
342	NRE020	Netpro Renewable Energy (India) Pvt. Ltd.	Tumkur	Karnataka	Karnataka	135			Electrical	2006
343	NRE021	Netpro Renewable Energy (India) Pvt. Ltd.	Tumkur	Karnataka	Karnataka	270			Electrical	2007
344	NRE022	Netpro Renewable Energy (India) Pvt. Ltd.	Switzerland	Switzerland		425			Electrical	2007
345	EPL001	Energreen Power Ltd.	Tahafet	Tamil Nadu	Tamilnadu	300	kg/hr		Thermal	1998
346	EPL002	Energreen Power Ltd.	Mettupalyam	Tamil Nadu	Tamilnadu	100	kg/hr		Electrical	2003
347	EPL003	Energreen Power Ltd.	Arashi	Tamil Nadu	Tamilnadu	850	kg/hr		Electrical	2002, 2004
348	EPL004	Energreen Power Ltd.	NIE	Mysore	Karnataka	100	kg/hr		Electrical	2002
349	EPL005	Energreen Power Ltd.	Tanfac	Tamil Nadu	Tamilnadu	1100	kg/hr		Electrical	2003
350	EPL006	Energreen Power Ltd.	Bethmangala	Karnataka	Karnataka	009	kg/hr		Electrical	2005
351	EPL007	Energreen Power Ltd.	BERI	Karnataka	Karnataka	2×100	kg/hr		Electrical	2005
352	EPL008	Energreen Power Ltd.	Brazil	Brazil		20	kg/hr		Electrical	2004
353	EPL009	Energreen Power Ltd.	Kongu	Tamil Nadu	Tamilnadu	100	kg/hr		Electrical	2006
354	EPL010	Energreen Power Ltd.	Akavi	Tamil Nadu	Tamilnadu	250	kg/h		Electrical	2006
355	EPL011	Energreen Power Ltd.	Hatsun	Tamil Nadu	Tamilnadu	009	kg/hr		Electrical	2006
356	EPL012	Energreen Power Ltd.	Gomathy	Tamil Nadu	Tamilnadu	1600	kg/hr		Electrical	2006
357	BET001	Bioresidue Energy Technology Pvt. Ltd.	Ideal Crumb	Palakkad	Kerala	80	kg/hr		Thermal	2002

S1. No.	Supplier Code	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
358	BET002	Bioresidue Energy Technology Pvt. Ltd.	Ideal Crumb	Palakkad	Kerala	100	kg/hr		Electrical	2002
359	BET003	Bioresidue Energy Technology Pvt. Ltd.	Comorin Polymers	Nagarcoil	Tamilnadu	100	kg/hr		Thermal	2002
360	BET004	Bioresidue Energy Technology Pvt. Ltd.	Hindustan Pencils Jammu Kashmir	Jammu	Jammu &	300	kg/hr		Electrical	2003
361	BET005	Bioresidue Energy Technology Pvt. Ltd.	Palakkad Rubber	Palakkad	Kerala	80	kg/hr		Thermal	2003
362	BET006	Bioresidue Energy Technology Pvt. Ltd.	Hindustan Pencils Jammu	Jammu	Jammu & Kashmir	250x2	kg/hr		Electrical	2003
363	BET007	Bioresidue Energy Technology Pvt. Ltd.	Sanghvi Woods			250×2	kg/hr		Electrical	2003
364	BET008	Bioresidue Energy Technology Pvt. Ltd.	Astra-IISc	Bangalore	Karnataka	30	kg/hr		Electrical	2004
365	BET009	Bioresidue Energy Technology Pvt. Ltd.	JNNCE, Shimoga	Shimoga	Karnataka	60	kg/hr		Electrical	2004
366	BET010	Bioresidue Energy Technology Pvt. Ltd.	Gem & Sons	Chitradurga	Karnataka	80	kg/hr		Electrical	2005
367	BET011	Bioresidue Energy Technology Pvt. Ltd.	Elite Crumb Rubber	Mangalore	Karnataka	120	kg/hr		Electrical	2006
368	BET012	Bioresidue Energy Technology Pvt. Ltd.	Green Valley	Alwaye	Kerala	120	kg/hr		Thermal	2005
369	BET013	Bioresidue Energy Technology Pvt. Ltd.	Synergy		Bengal West	120	kg/hr		Electrical	2007
370	BET014	Bioresidue Energy Technology Pvt. Ltd.	Malabar Crumb	Kozhikode	Kerala	100	kg/hr		Thermal	2007

S1. No.	Supplier Code	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
371	BET015	Bioresidue Energy Technology Pvt. Ltd.	IISc - Cuba project	Bangalore	Karnataka	40	kg/hr		Thermal	2007
372	BET016	Bioresidue Energy Technology Pvt. Ltd.	Seyam Crumb		Kerala	80	kg/hr		Thermal	2007
373	BET017	Bioresidue Energy Technology Pvt. Ltd.	RUBCO Kamur	Kannur	Kerala	80	kg/hr		Electrical	2007
374	BET018	Bioresidue Energy Technology Pvt. Ltd.	Rubber Board Factory		Kerala	120	kg/hr		Thermal	2007
375	BET019	Bioresidue Energy Technology Pvt. Ltd.	IISc - Zambia Project	Bangalore	Karnataka	09	kg/hr		Electrical	2007
376	BET020	Bioresidue Energy Technology Pvt. Ltd.	Sud-Chemie			500	kg/hr		Thermal	2007
377	BET021	Bioresidue Energy Technology Pvt. Ltd.	Edathala Polymers	Kerala	Kerala	160	kg/hr		Electrical	2007
400	ARU004	Aruna Electrical Works Pvt. Ltd.	ISRO, Sriharikota	Andhra Pradesh	Andhra Pradesh	150	kWe		Thermal	2007
401	ARU005	Aruna Electrical Works Pvt. Ltd.	Green Paper Industries, Villupuram	Tamilnadu	Tamilnadu	100	kWe		Electrical	Pro- posed
402	ARU006	Aruna Electrical Works Pvt. Ltd.	APE P.Ltd, Villupuram	Tamilnadu	Tamilnadu	1	MWe		Electrical	Pro posed
403	ARU007	Aruna Electrical Works Pvt. Ltd.	Aruna Electrical Works, Villupuram	Tamilnadu	Tamilnadu	100	kWe		Electrical	2004
404	ARU008	Aruna Electrical Works Pvt. Ltd.	MP Forest Department, Kasai Village	Madhya Pradesh	Madhya Pradesh	20	kWe		Electrical	2005
405	ARU009	Aruna Electrical Works Pvt. Ltd.	MP Forest Kasai Department, Village	Madhya Pradesh	Madhya Pradesh	20	kWe		Electrical	2005

S1. No.	Supplier Code	Name of Supplier	User Name	Address	State	Capa- city	Units	Used for	Mode (Electric / Thermal)	Year of install-ation
406	ARU010	Aruna Electrical Works Pvt. Ltd.	MP Forest Department, Barasel Village	Madhya Pradesh	Madhya Pradesh	20	kWe		Electrical	2006
407	ARU011	Aruna Electrical Works Pvt. Ltd.	MP Forest Department, Mana Village	Madhya Pradesh	Madhya Pradesh	20	kWe		Electrical	2006
408	ARU012	Aruna Electrical Works Pvt. Ltd.	DFO, Jawalagiri Village, Hosur	Tamilnadu	Tamilnadu	12	kWe		Electrical	2005
409	ARU013	Aruna Electrical Works Pvt. Ltd.	DRDA, Periyampatti, Dharmapuri	Tamilnadu	Tamilnadu	12	kWe		Electrical	2005
410	ARU014	Aruna Electrical Works Pvt. Ltd.	DRDA, Paalur, Nagarkoil	Tamilnadu	Tamilnadu	12	kWe		Electrical	2006
411	ARU015	Aruna Electrical Works Pvt. Ltd.	DRDA, Aathur, Tuticorn	Tamilnadu	Tamilnadu	12	kWe		Electrical	2006
412	ARU016	Aruna Electrical Works Pvt. Ltd.	Aurore Systems	Tamilnadu	Tamilnadu	12	kWe		Electrical	2006
413	ARU017	Aruna Electrical Works Pvt. Ltd.	Forest Department Research Wing	Tamilnadu	Tamilnadu	12	kWe		Electrical	2006
414	ARU018	Aruna Electrical Works Pvt. Ltd.	Biomass Energy for Rural India	Bangalore	Karnataka	12	kWe		Electrical	2006
415	ARU019	Aruna Electrical Works Pvt. Ltd.	DRDA, Kudalore, Pudukottai	Tamilnadu	Tamilnadu	10	kWe		Electrical	2007
416	ARU020	Aruna Electrical Works Pvt. Ltd.	DRDA,Kadaiyam Thirunelveli	Tamilnadu	Tamilnadu	12	kWe		Electrical	2006
417	ARU021	Aruna Electrical Works Pvt. Ltd.	DRDA, Irrukanthurai, Thirunelveli	Tamilnadu	Tamilnadu	12	kWe		Electrical	2007
418	ARU022	Aruna Electrical Works Pvt. Ltd.	DRDA Valuthavoor, Villupuram	Tamilnadu	Tamilnadu	12	kWe		Electrical	2006
419	REE001	Rishipooja Energy & Engineering Company	Nayak Industries Ltd.,	Gorakhpur, UP	Uttar Pradesh	500	kWe	Captive power in flour mill	Electrical	

Year of install-ation									
Mode (Electric / Thermal)	Electrical	Electrical	Thermal	Thermal	Thermal	Thermal	Electrical	Electrical	Electrical
Used for	Captive power in flour mill	Captive power in flour mill	Woody biomass	Woody biomass	Woody biomass	Woody biomass	Captive power in flour mill	Captive power in flour mill	Captive power in flour mill
Units	kWe								
Capa- city	150	150	500	100	100	250	09	250	09
State	Uttar Pradesh	Uttar Pradesh	Bihar	Uttar Pradesh	Uttar Pradesh	Chhatisgadh 250	Bihar	West Bengal	Uttar Pradesh
Address	Shahjahanpur, UP	Shahjahanpur, UP	Aurangabad, Bihar	Gonda, UP	Ambedkarnagar, UP	Bhilai, Chhattisgarh	Warsaligunj, Bihar	Burdwan, West Bengal	Ambedkar Nagar, UP
User Name	G.Surgiwear Ltd.	MN Agro Indistries	Gupta Re-rolling Mills	Bombay Namkeen Bhandar, Manakput	Pappu Grih Udyog	Flair Flux Pvt. Ltd.	Radha Krishna Mini Rice Mill	Kamla Rice Mill	Glance Care P. Ltd.
Supplier Name of Code Supplier	Rishipooja Energy & Engineering Company								
Supplier Code	REE002	REE003	REE004	REE005	REE006	REE007	REE008	REE009	REE010
S1. No.	420	421	422	423	424	425	426	427	428

Karnataka State Council for Science and Technology

Indian Institute of Science, Bangalore - 560 012

Karnataka State Council for Science and Technology (KSCST) was founded in the year 1975 to take up developmental issues of the poor and needy, especially in the rural sector. The KSCST is an independent autonomous organization with fifty-four-member council headed by the Chief Minister of the state.

The main objective is to identify areas for application of science and technology to the developmental needs relevant to prevailing conditions of backwardness - rural unemployment and poverty, to advise the government in the formulation of science and technology policies etc. In order to achieve these objectives, KSCST has chosen many areas like Industry, Agriculture, Water, Health and Education etc. Over years, the Council has translated number of projects from research and demonstration phase to the implementation and/or operational phase. The Council's great degree of success in taking S & T to the people of the State could be partly attributed to its location in the Indian Institute of Science campus and its interaction with science and technology personnel in other premier R&D institutions in Bangalore and other parts of the state. KSCST is the first state council to be set up in the country. Department of Science and Technology, Government of India, recommended this as a model to all states to set up their state councils.

Some of the key areas in which the Council has been very active are -

- Energy Sector: Solar PV,- Wind Power, Wood gassifier, Domestic stoves, / Chualas, Biogas, Microhydel projects.
- Water Sector: Rainwater harvesting, Fluoride removal from drinking water.
- Education Sector: Student Project Programme for engineering students, Students Scientists Interaction Programme for high school students
- Environment Sector: Solid waste management, Mapping of S&T interventions in the State
- Information Sector: Natural Resources Data Management System.
- Housing Sector: Alternate building technologies.
- Patent Information Cell

Department of Scientific and Industrial Research (DSIR)

Government of India New Delhi

The Department of Scientific and Industrial Research (DSIR) is a part of the Ministry of Science and Technology, Government of India. DSIR is carrying out the activities relating to indigenous technology promotion, development, utilization and transfer. The primary endeavour of DSIR is –

- To promote R&D by the industries
- To support a larger cross section of small and medium industrial units to develop state-of-the art globally competitive technologies of high commercial potential
- To catalyze faster commercialization of lab-scale R&D
- To enhance the share of technology intensive exports in overall exports
- To strengthen industrial consultancy & technology management capabilities and
- To establish user friendly information network to facilitate scientific and industrial research in the country

It also provides a link between scientific laboratories and industrial establishments for transfer of technologies through National Research Development Corporation (NRDC) and facilitates investment in R&D through Central Electronics Limited (CEL). These objectives are sought to be achieved through various promotion programmes and institutions like CSIR, CDC, NRDC, CEL etc. Some of the areas in which programmes and activities considered are - Industrial R&D Promotion, Technology Development and Innovation, Technology Management, International Technology Transfer, Consultancy Promotion, Technology Information Facilitation, Technology Development and Utilization for Women.