

HT CONNECTIONS										
HT 26					HT 31					
ID	Data	OD				ID	Data	OD		
		3 5/8"	3 3/8"					4 3/8"	4 1/8"	
1 1/2"	Torque (ft-lb)	11,836	9,028			1 5/8"	Torque (ft-lb)	22,239	18,681	
	Tension (lb)	3,90,260	3,90,260				Tension (lb)	6,23,847	6,23,847	
	Make-up (ft-lb)	7,101	5,417				Make-up (ft-lb)	13,343	11,209	
1 5/8"	Torque (ft-lb)	10,765	9,092			2.00"	Torque (ft-lb)	17,898	17,688	
	Tension (lb)	3,53,444	3,53,444				Tension (lb)	4,95,729	4,95,729	
	Make-up (ft-lb)	6,459	5,455				Make-up (ft-lb)	10,739	10,613	
1 3/4"	Torque (ft-lb)	9,585	9,156			2 1/8"	Torque (ft-lb)	16,195	16,006	
	Tension (lb)	3,13,683	3,13,683				Tension (lb)	4,47,133	4,47,133	
	Make-up (ft-lb)	5,751	5,494				Make-up (ft-lb)	9,717	9,603	
HT 38					HT 40					
ID	Data	OD				ID	Data	OD		
		5"	4 7/8"	4 3/4"				5 1/2"	5 1/4"	
2 1/8"	Torque (ft-lb)	35,500	30,718	25,750		2 7/16"	Torque (ft-lb)	40,363	39,448	38,533

		Tension (lb)	8,42,443	8,42,443	8,42,443
		Make-up (ft-lb)	21,300	18,431	15,450
	2 7/16"	Torque (ft-lb)	30,115	29,965	26,079
		Tension (lb)	7,08,066	7,08,066	7,08,066
		Make-up (ft-lb)	18,069	17,979	15,647
	2 9/16"	Torque (ft-lb)	27,696	27,558	26,210
		Tension (lb)	6,49,162	6,49,162	6,49,162
		Make-up (ft-lb)	16,617	16,535	15,726
	HT 46				
	ID	Data	OD		

		Tension (lb)	8,97,165	8,97,165	8,97,165
		Make-up (ft-lb)	24,218	23,669	23,669
	2 9/16"	Torque (ft-lb)	37,845	37,488	37,488
		Tension (lb)	8,38,260	8,38,260	8,38,260
		Make-up (ft-lb)	22,707	22,493	22,493
	2 11/16"	Torque (ft-lb)	35,155	34,825	34,825
		Tension (lb)	7,76,157	7,76,157	7,76,157
		Make-up (ft-lb)	21,093	20,895	20,895
	HT 50				
	ID	Data	OD		

			6 1/4"	6 1/8"	6.00"
		Torque (ft-lb)	60,384	60,131	59,878
		Tension (lb)	11,83,908	11,83,908	11,83,908
	2 3/4"	Make-up (ft-lb)	36,230	36,078	35,927
		Torque (ft-lb)	53,817	53,593	53,370
		Tension (lb)	10,48,431	10,48,431	10,48,431
	3.00"	Make-up (ft-lb)	32,290	32,156	32,022
	3 1/4"	Torque (ft-lb)	46,513	46,321	46,129

			6 5/8"	6 1/2"	6 3/4"
		Torque (ft-lb)	85,229	76,698	68,167
		Tension (lb)	15,51,706	15,51,706	15,51,706
	2 3/4"	Make-up (ft-lb)	51,137	46,019	40,901
		Torque (ft-lb)	78,302	77,299	76,296
		Tension (lb)	14,16,507	14,16,507	14,16,507
	3.00"	Make-up (ft-lb)	46,981	46,379	45,777
	3 1/4"	Torque (ft-lb)	70,592	70,321	69,049

		Make-up (ft-lb)	58,894	57,523	51,230
	3 3/4"	Torque (ft-lb)	88,283	87,973	85,990
		Tension (lb)	14,48,412	14,48,412	14,48,412
		Make-up (ft-lb)	52,970	52,784	51,594
	4.00"	Torque (ft-lb)	77,527	77,257	76,987
		Tension (lb)	12,65,807	12,65,807	12,65,807
		Make-up (ft-lb)	46,516	46,354	46,192
	Close				