8 DEVICE ACCESS

This chapter explains the commands to read and write devices.

8.1 Data to be Specified in Commands

This section explains the contents and specification methods for data items which are set in each command related to device access.

Devices

Specify the device to be accessed by a device code and a device number.

- The data order differs between ASCII code or binary code.
- The data size to be set differs between MELSEC-Q/L series subcommands (subcommand: 0000, 0001) and MELSEC iQ-R series subcommands (subcommand: 0002, 0003).

Subcommand type	ASCII code	Binary code
For MELSEC-Q/L series	Device code Device number (2 digits) (6 digits)	Device Device code (3 bytes) (1 byte)
For MELSEC iQ-R series	Device code Device number (4 digits) (8 digits)	Device number Device code (4 bytes) (2 bytes)



When accessing any of the following devices, use the device extension specification (subcommand: 008 🗆).

- Link direct device
- · Module access device
- CPU buffer memory access device

For the message format for device extension specification, refer to the following section.

Page 438 Read/Write by Device Extension Specification

Device codes

Specify the device name to be accessed.

Specify the device within the range of the access target module.

For the values of each device code, refer to the following section.

Page 68 Device code list

■Data communication in ASCII code

Convert the numerical value to 2-digit or 4-digit ASCII code (hexadecimal), and send it from the upper digits.

- For MELSEC-Q/L series: 2-digit ASCII code
- For MELSEC iQ-R series: 4-digit ASCII code

The '*' in a device code can also be specified with a space (code: 20H).

■Data communication in binary code

Send the 1-byte or 2-byte numerical value from the lower byte (L: bits 0 to 7).

For MELSEC-Q/L series: 1 byte
For MELSEC iQ-R series: 2 bytes



For input (X)

Subcommand type	ASCII code	Binary code	
For MELSEC-Q/L series	X * 58H 2AH	9Сн	
For MELSEC iQ-R series	X * * * 58 _H , 2A _H , 2A _H , 2A _H	9Сн, 00н	

Device number

Specify the number of device to be accessed.

Specify the device number within the range of the access target module.

■Data communication in ASCII code

Convert the numerical value to 6-digit or 8-digit ASCII code, and sent it from the upper digits.

Specify the device number in decimal or hexadecimal, depending on the device type. (F Page 68 Device code list)

- For MELSEC-Q/L series: 6-digit ASCII code
- For MELSEC iQ-R series: 8-digit ASCII code (10 digits at device extension specification)

The '0' in the upper digits can also be specified with a space (code: 20H).

■Data communication in binary code

Send the 3-byte or 4-byte numerical value in order from the lower byte (L: bit 0 to 7).

For a device of which device number is in decimal, convert it to hexadecimal and specify.

- For MELSEC-Q/L series: 3 bytes*1
- For MELSEC iQ-R series: 4 bytes*1
- *1 For C24, the additional code may be added. (Page 35 Additional code (10H))



For input (X) 1234 (a device of which device number is in hexadecimal)

Subcommand type	ASCII code	Binary code	
For MELSEC-Q/L series	0 0 1 2 3 4 30н , 30н , 31н , 32н , 33н , 34н	34н , 12н , 00н	
For MELSEC iQ-R series	0 0 0 0 1 2 3 4 30н, 30н, 30н, 30н, 31н, 32н, 33н, 34н	34н , 12н , 00н ,00н	

For internal relay (M) 1234 (a device of which device number is in decimal)

For binary code, convert the device number to hexadecimal. '1234' (decimal) → '4D2' (hexadecimal)

Subcommand type	ASCII code	Binary code
For MELSEC-Q/L series	0 0 1 2 3 4 30н , 30н , 31н , 32н , 33н , 34н	D2н ₁ 04н ₁ 00н
For MELSEC iQ-R series	0 0 0 0 1 2 3 4 30н, 30н, 30н, 30н, 31н, 32н, 33н, 34н	D2н ₁ 04н ₁ 00н ₁ 00н

For internal relay (M) 16 (with additional code)

For C24 binary code, specify '10H' as '10H + 10H'. (Page 35 Additional code (10H))

Subcommand type	Binary code (For C24)	Binary code (For E71)
For MELSEC-Q/L series	DLE 10H 10H 00H 00H	10н , 00н , 00н
For MELSEC iQ-R series	DLE 10H 10H, 00H, 00H, 00H	10н , 00н , 00н , 00н

Device code list

The following shows the device code of each device and the notation of device number (decimal/hexadecimal). The data to be set differs between MELSEC-Q/L series commands (subcommand: 0000, 0001) and MELSEC iQ-R series subcommand (0002, 0003).

—: Inaccessible

Device					For MELS	SEC-Q/L	For MELS	SEC iQ-R
Device name		Symbol	Туре	Notation	ASCII	Binary	ASCII	Binary
Special relay		SM	Bit	Decimal	SM	91H	SM**	0091H
Special register		SD	Word	Decimal	SD	А9Н	SD**	00A9H
Input		Х	Bit	Hexadecimal	X*	9CH	X***	009CH
Output		Υ		Hexadecimal	Y*	9DH	Y***	009DH
Internal relay		М		Decimal	M*	90H	M***	0090H
Latch relay		L		Decimal	L*	92H	L***	0092H
Annunciator		F		Decimal	F*	93H	F***	0093H
Edge relay		V		Decimal	V*	94H	V***	0094H
Link relay		В		Hexadecimal	B*	A0H	B***	00A0H
Data register		D	Word	Decimal	D*	A8H	D***	00A8H
Link register		W		Hexadecimal	W*	В4Н	W***	00B4H
Timer	Contact	TS	Bit	Decimal	TS	C1H	TS**	00C1H
	Coil	TC			тс	СОН	TC**	00C0H
	Current value	TN	Word	7	TN	C2H	TN**	00C2H
Long timer ^{*1}	Contact	LTS	Bit	Decimal	_	_	LTS*	0051H
	Coil	LTC			_	_	LTC*	0050H
	Current value	LTN	Double word		_	_	LTN*	0052H
Retentive timer	Contact	STS	Bit	Decimal	SS	C7H	STS*	00C7H
	Coil	STC			sc	С6Н	STC*	00C6H
	Current value	STN			SN	C8H	STN*	00C8H
Long retentive	Contact	LSTS	Bit Double word	Decimal	_	_	LSTS	0059H
timer ^{*1}	Coil	LSTC			_	_	LSTC	0058H
	Current value	LSTN			_	_	LSTN	005AH
Counter	Contact	CS	Bit	Decimal	CS	C4H	CS**	00C4H
	Coil	CC			СС	СЗН	CC**	00C3H
	Current value	CN			CN	C5H	CN**	00C5H
Long counter*1	Contact	LCS	Bit Double word	Decimal	_	_	LCS*	0055H
	Coil	LCC			_	_	LCC*	0054H
	Current value	LCN			_	_	LCN*	0056H
Link special relay		SB	Bit	Hexadecimal	SB	A1H	SB**	00A1H
Link special regist	er	SW	Word	Hexadecimal	sw	В5Н	SW**	00B5H
Step relay		S	Bit	Decimal	S*	98H	S***	0098H
Direct access inpu	ut	DX	Bit	Hexadecimal	DX	A2H	DX**	00A2H
Direct access outp	out	DY		Hexadecimal	DY	АЗН	DY**	00A3H
Index register	Index register	Z	Word	Decimal	Z*	ССН	Z***	00CCH
	Long index register*2	LZ	Double word		_	_	LZ**	0062H
File register ^{*3}	Block switching method	R	Word	Decimal	R*	AFH	R***	00AFH
	Serial number access method	ZR		Hexadecimal	ZR	ВОН	ZR**	00B0H
Extended data register*4		D	Word	Decimal	D*	A8H	_	_
Extended link regi	ster*4	W	Word	Hexadecimal	W*	В4Н	_	<u> </u>
Refresh data regis	ster	RD	Word	Decimal	_	_	RD**	002CH
Network No. spec Link direct device	ified device	J__	≅ Page 440 A	Accessing link direc	ct devices	'	'	'

					For MELSEC-Q/L series		For MELSEC iQ-R series	
Device name	Туре	Notation	ASCII	Binary	ASCII	Binary		
I/O No. specified device	U	Page 442 Accessing module access devices Page 444 Accessing CPU buffer memory access device						
Module access device	U□\G	Word	Decimal	G	ABH	G***	00ABH	
CPU buffer memory access device	U3E□\G	Word Decimal — — G** 00			00ABH			
	U3E□\HG	Word	Decimal	_	_	HG**	002EH	

^{*1} Fage 69 Considerations when accessing long timer, long retentive timer, or long counter

Considerations

■Devices that cannot be specified

- · Devices which are not listed on the list cannot be specified by the command for device access of MC protocol.
- The available device type and device range are in accordance with the device specifications of access target module. Specify the device that can be used for the access target module.
- Accessing a local device is not available.
- When accessing a device that cannot be specified, create a program etc. to copy a value and store the value temporarily in the device that can be specified and access it.
- When a device can be assigned to a standard global label in GX Works3, even the device, to which a device code cannot be specified, can be accessed by specifying the label name. (Page 124 LABEL ACCESS)

■Considerations when accessing long timer, long retentive timer, or long counter

Use any of the following commands.

Device			Read	Write	
Long timer Long retentive	Contact	LTS, LSTS	` ,	Page 108 Random write in bit units (test) (command: 1402)	
timer	Coil	LTC, LSTC			
	Current value	LTN, LSTN	Page 86 Batch read in word units (command: 0401) Page 97 Random read in word units (command: 0403)	Page 104 Random write in word units (test) (command: 1402)	
Long counter	Contact	LCS	Page 86 Batch read in word units (command: 0401) Page 90 Batch read in bit units (command: 0401)	Page 92 Batch write in word units (command: 1401)	
	Coil	LCC		Page 95 Batch write in bit units (command: 1401) Page 108 Random write in bit units (test) (command: 1402)	
	Current value	LCN	Page 86 Batch read in word units (command: 0401) Page 97 Random read in word units (command: 0403)	Page 92 Batch write in word units (command: 1401) Page 104 Random write in word units (test) (command: 1402)	

^{*1} When reading data with a current value (LTN, LSTN) specified, the values of contacts and coils will be stored in the read data.

■Considerations when accessing long index register

Use a command to which double word access points can be specified.

- Page 97 Random read in word units (command: 0403)
- Page 104 Random write in word units (test) (command: 1402)
- Page 120 Register monitor data (command: 0801)

■Consideration when accessing file register

The file register specified to "Use File Register of Each Program" in "CPU Parameter" or "PLC parameter" of the CPU module cannot be accessed from external devices.

If the file register of the CPU module is consist of multiple blocks, use the device code of the serial number access method. To specify the file register with the serial number access method, refer to the manual of CPU module.

■Consideration when accessing extended data register or extended link register

If the access target CPU module does not support the access to the extended data register D65536 or later, and the extended link register W10000 or later, replace the extended data register to the file register (ZR) and specify again. For the replacement method, refer to the manual of Q/LCPU module.

^{*2} Page 69 Considerations when accessing long index register

^{*3} Page 69 Consideration when accessing file register

^{*4} Fage 69 Consideration when accessing extended data register or extended link register