

For word units (16-point unit for bit device)

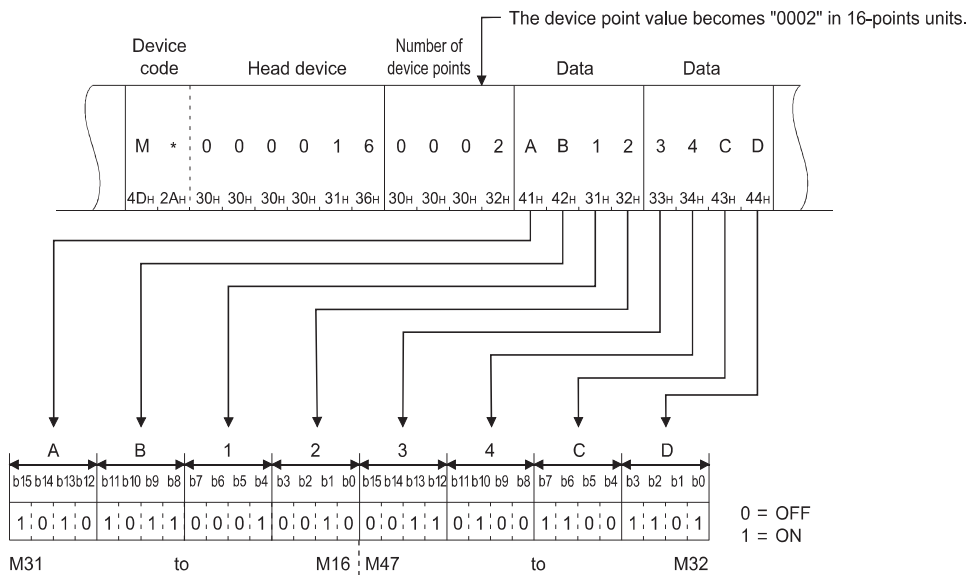
The following shows the data to be read and written in word units.  
When handling data other than bit data, refer to the following section.  
Page 77 Considerations for handling real number data and character string data

Data communication in ASCII code

Convert the 1-word(16 points of bit device) numerical value to 4-digit ASCII code (hexadecimal), and send it from the upper digits.  
Use capitalized code for alphabetical letter.  
The ON/OFF status of bit device is a value of hexadecimal 1-digit in 4-point units.

Ex.

When indicating ON/OFF status of 32 points from M16



Ex.

When indicating the stored data of D350 and D351

