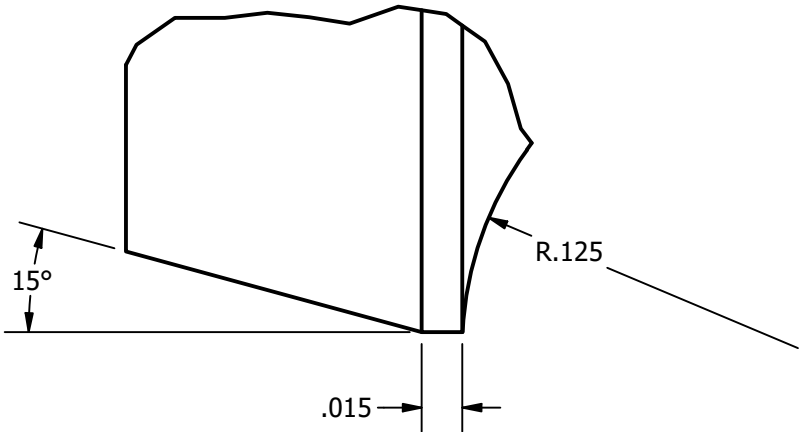
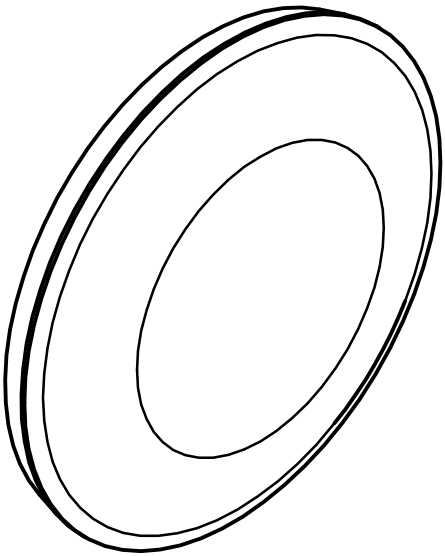
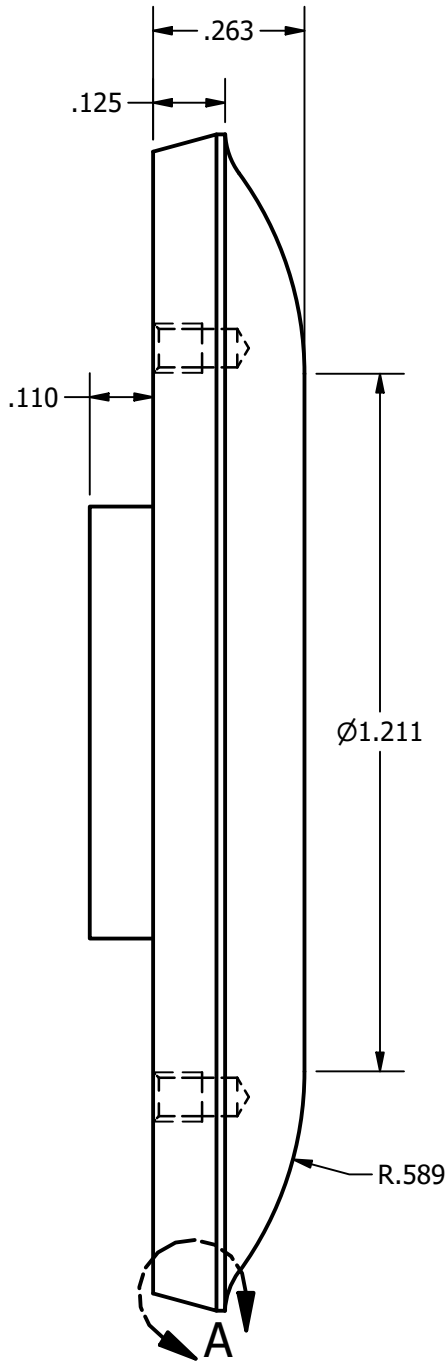
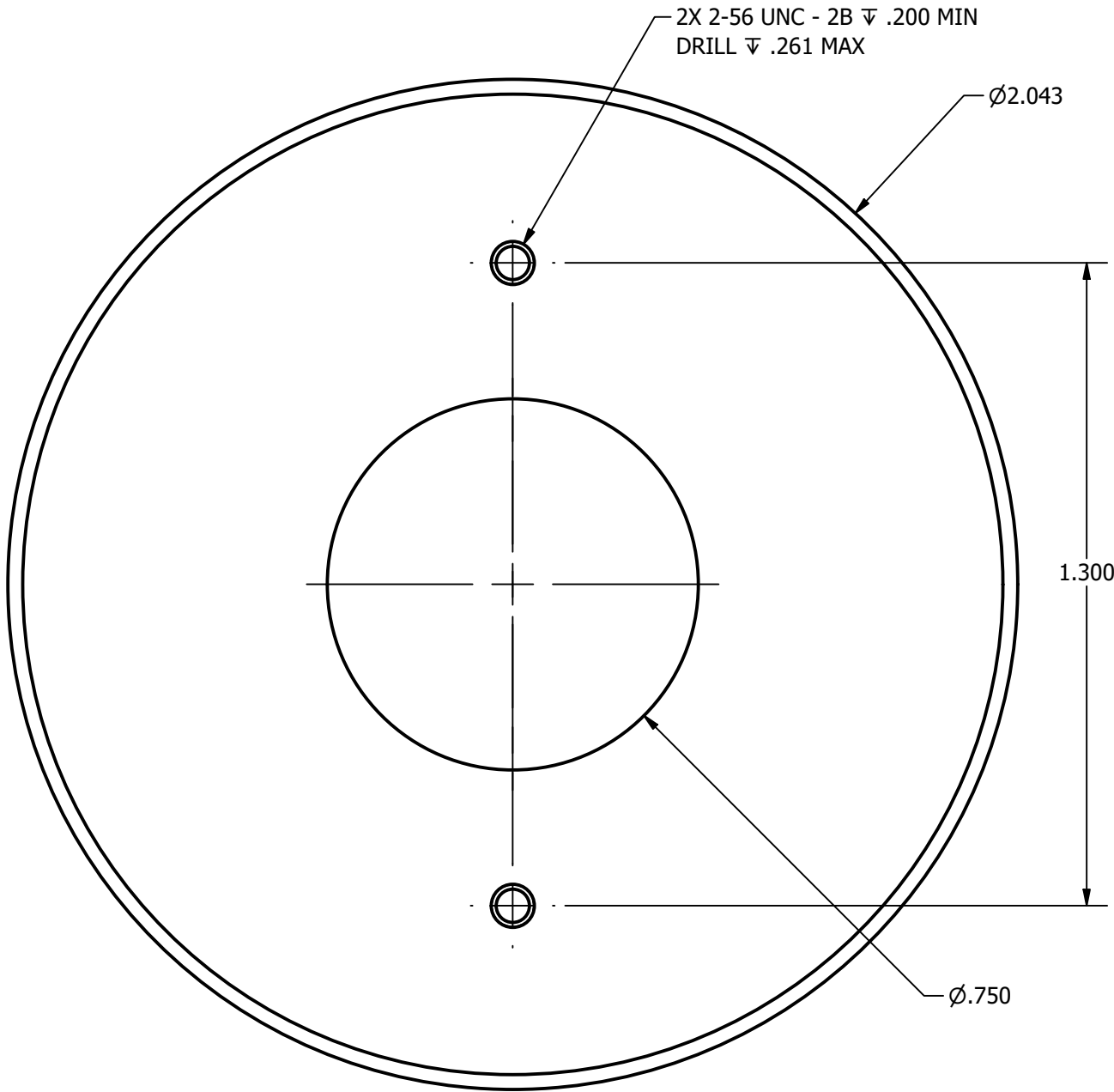


- GENERAL NOTES:
1. MATERIAL: **Aluminum 6061**
 2. SPECIAL FINISH: **N/A**
 3. SURFACE ROUGHNESS (UNLESS SPECIFIED OTHERWISE): **63** (AVERAGE MICRO-INCHES)
 4. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M-1994
 5. DEBURR AND BREAK ALL SHARP EDGES, MAX 0.010" (UNLESS SPECIFIED OTHERWISE)
 6. PARTS ARE TO BE CLEAN AND FREE OF OIL, GREASE, AND OTHER CONTAMINANTS
 7. DIMENSIONS INCLUDE ANODIZING, ELECTROPLATING, AND CHEMICALLY APPLIED FINISHES IF APPLICABLE

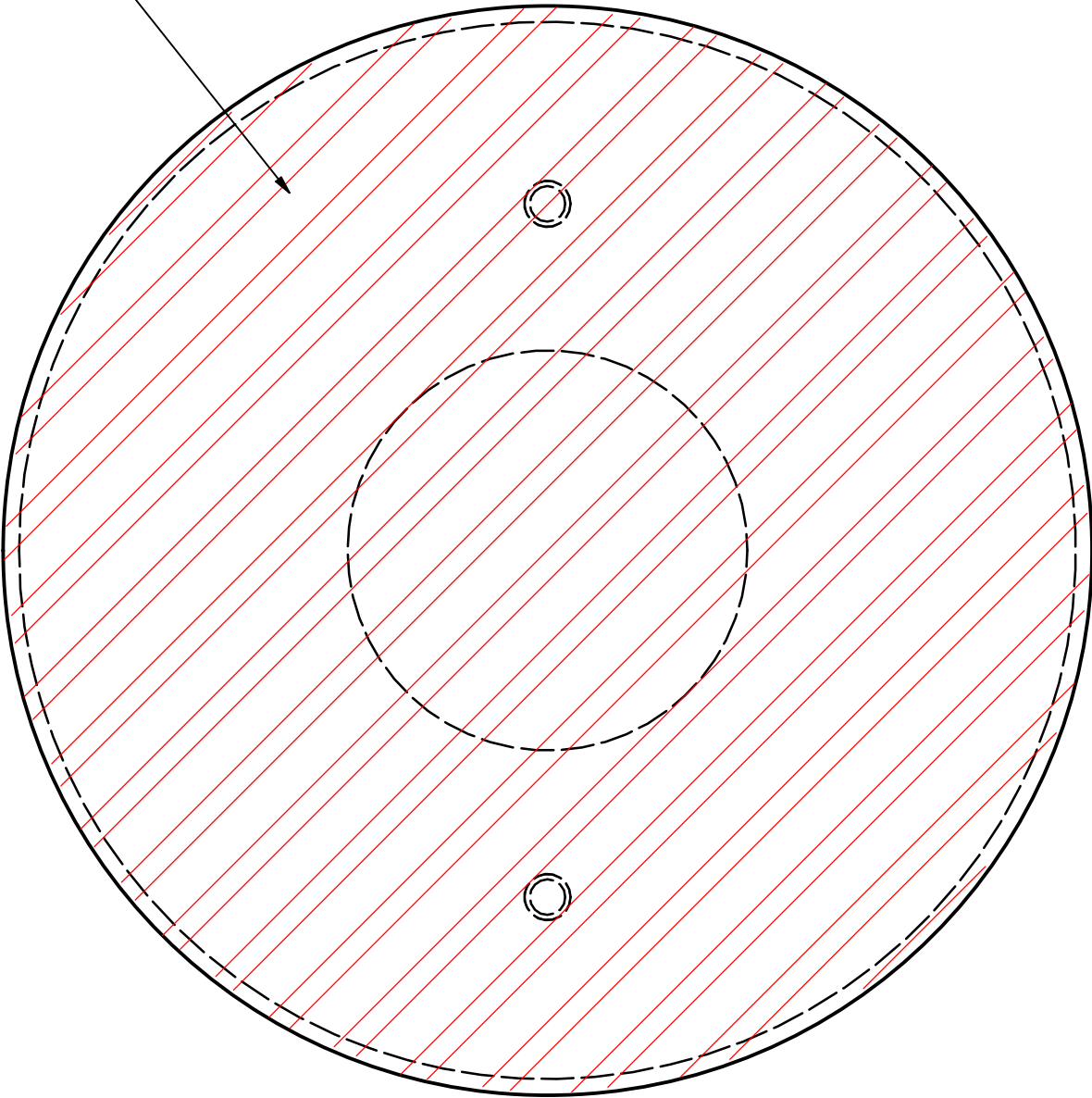
REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	-	READY FOR FABRICATION	5/23/2023	HHMI\\talbotj



DETAIL A




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(UNLESS SPECIFIED OTHERWISE)
PRIMARY UNITS: INCHES
[SECONDARY UNITS]: MILLIMETERS
PRIMARY TOLERANCES:
X.X ± 0.020
X.XX ± 0.010
X.XXX ± 0.005
X.XXXX ± 0.0005
ANGULAR ± 0.5 DEG
- DO NOT SCALE DRAWING -
THIRD ANGLE PROJECTION:



Howard Hughes
Medical Institute



Research Campus

THERMOFORM BUCK - BUBBLE.ipt

SIZE	C	PART NUMBER	J010501	REV	-	SHEET	1 OF 1
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