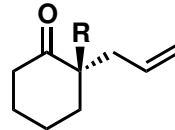
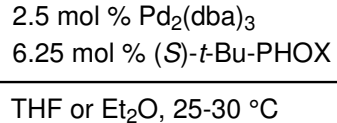
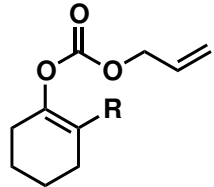


or



80-99% yield
up to 95.5:4.5 er

R = alkyl, prenyl, Bn, F